

# 2017

## PARTS MANUAL



**JLG 615G**

**U2017JCT1PUSL**

**31211297**



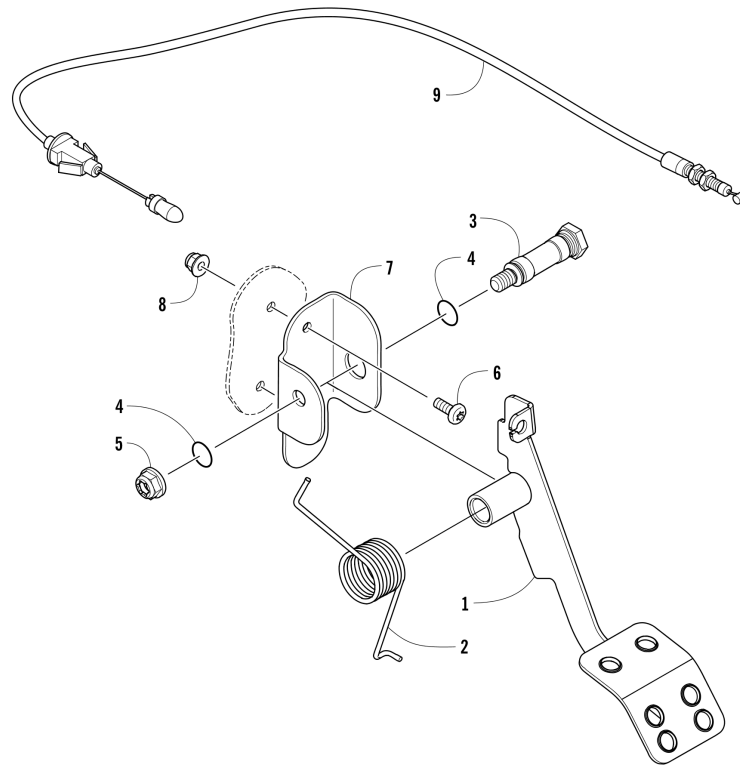
Effectivity Page

July 14, 2017 - A - Original Issue of Manual  
October 26, 2017 - B - Revised Manual



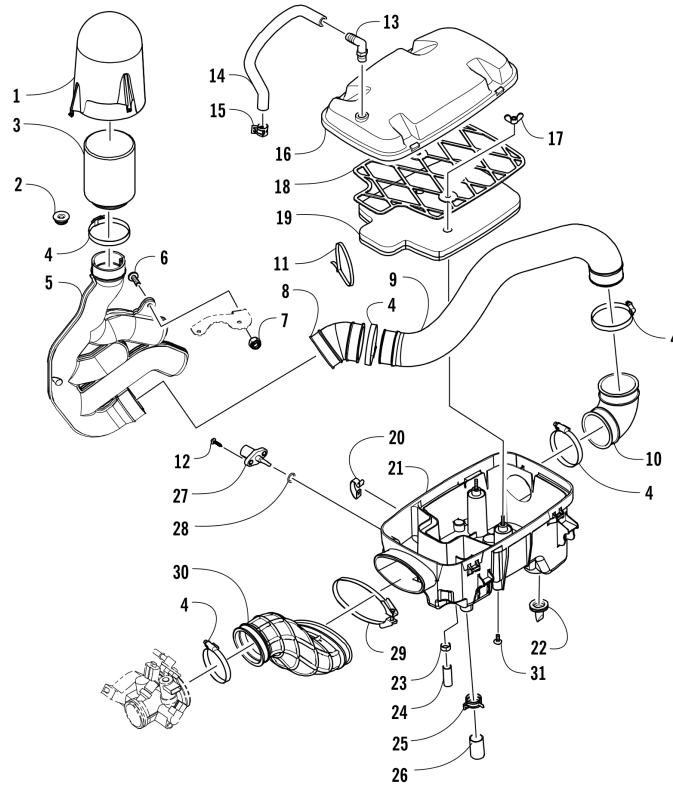
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# ACCELERATOR ASSEMBLY [302290]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240738		1	Pedal, Accelerator		
2	1001240047		1	Spring		
3	1001240028		1	Axle		
4	1001240658		2	O-Ring		
5	1001240902		1	Nut, Lock		
6	1001240940		2	Screw, Machine		
7	1001240230		1	Bracket, Accelerator Pedal		
8	1001240909		2	Nut, Lock		
9	1001240223		1	Cable, Throttle		

# AIR INTAKE ASSEMBLY [302326]

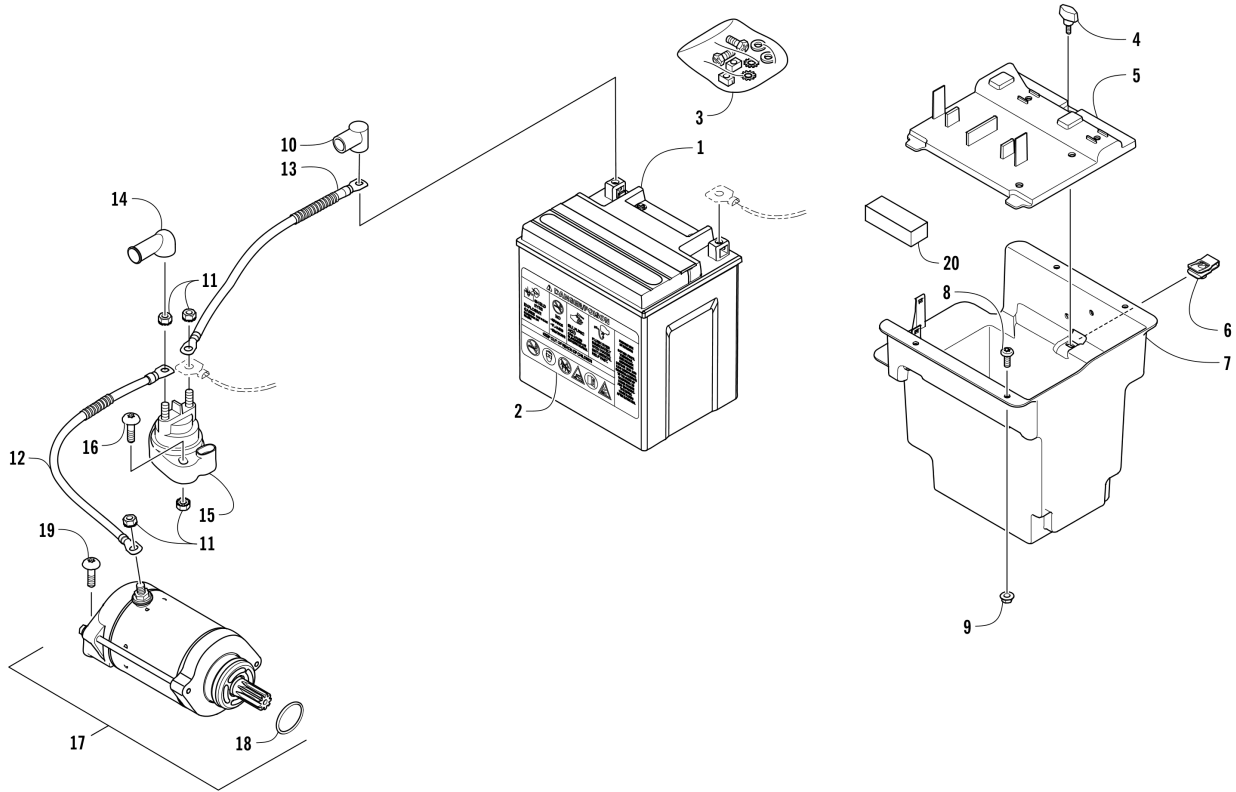


Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240644		1	Filter, Cover		
2	1001240161		3	Grommet		
3	1001240213		1	Filter, Intake		
4	1001240115		6	Clamp		
5	1001240261		1	Duct, Intake		
6	1001240938		1	Screw, Machine		
7	1001240911		1	Nut, Lock		
8	1001240106		1	Boot, Intake		
9	1001240643		1	Duct, Intake		
10	1001240095		1	Boot, Air-In		
11	1001240004		AR	Tie, Cable - 11.5 in.		
12	1001240131		2	Screw, Self-Tapping		
13	1001240217		1	Fitting, Elbow		
14	1001240079		1	Hose, Vent		
15	1001240663		1	Clamp, Hose		
16	1001240215		1	Cover, Air Intake		
17	1001240757		2	Nut, Wing		
18	1001240646		1	Screen, Air Filter		
19	1001240645		1	Filter, Air		
20	1001240142		4	Clip, Spring		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1001240266		1	Housing, Air Intake		
22	1001240200		1	Valve, Drain		
23	1001240269		1	Clamp, Hose		
24	1001240216		1	Cap, Drain		
25	1001240664		1	Clamp, Hose		
26	1001240165		1	Cap, Drain		
27	1001240180		1	Sensor, Air Temperature	(inc. 28)	
28	1001240836		1	O-Ring		
29	1001240610		1	Clamp		
30	1001240647		1	Boot, Intake		
31	1001241221		3	Screw, Machine		

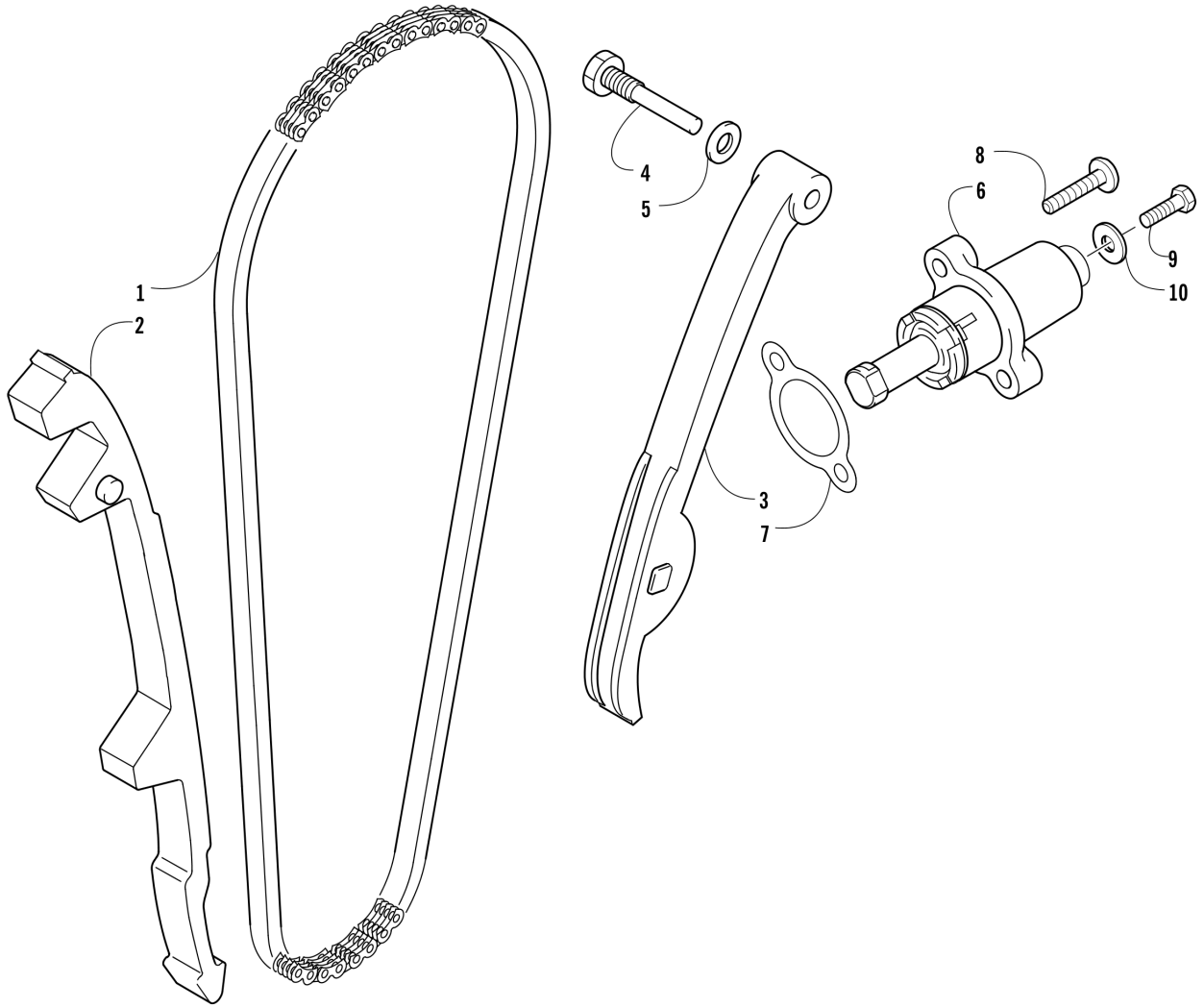


# BATTERY AND STARTER MOTOR ASSEMBLY [302331]



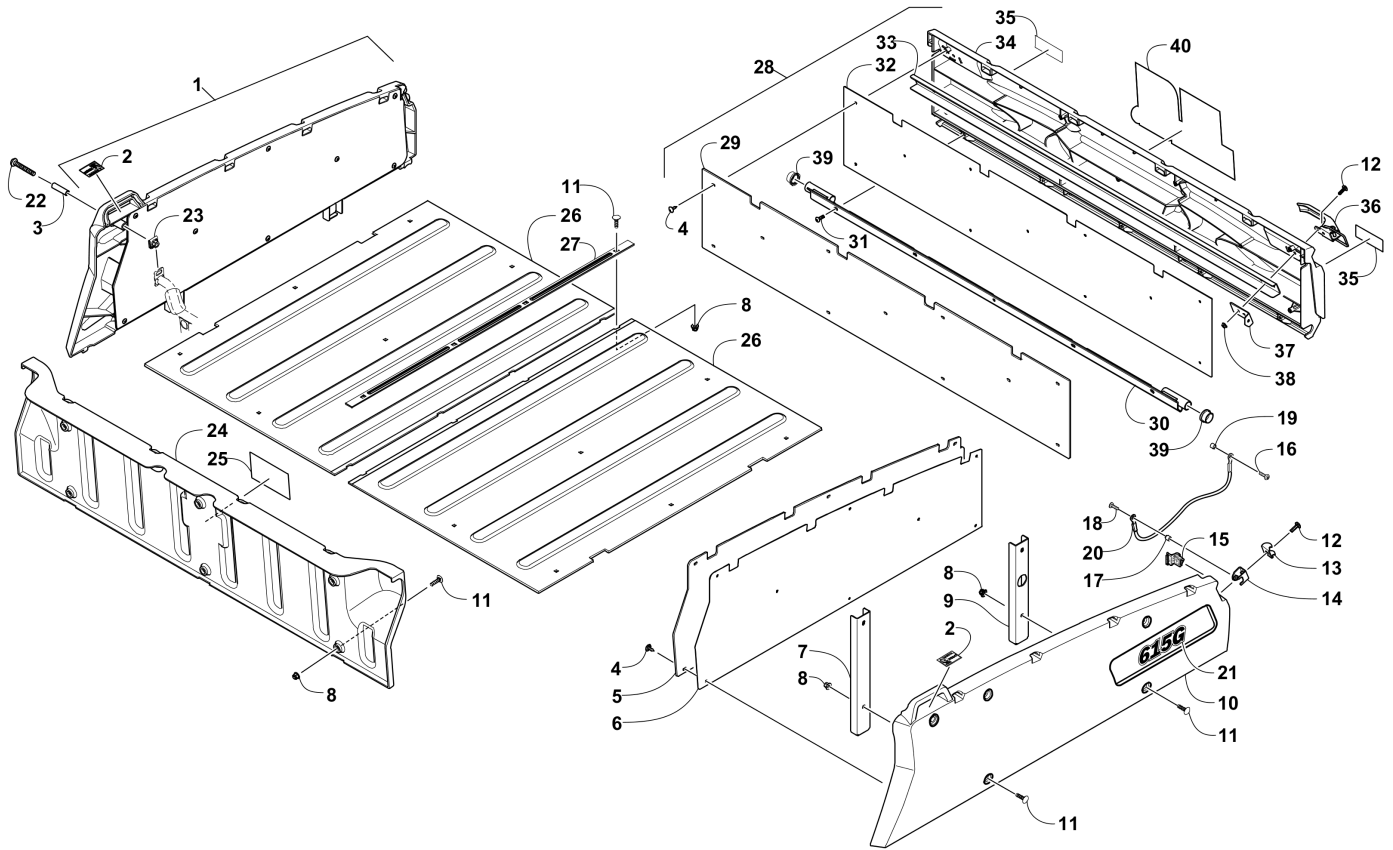
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240199		1	Battery	(inc. 2-3)	
2	1001240292		1	Decal, Warning		
3	1001240197		1	Kit, Hardware		
4	1001240641		1	Screw, Thumb		
5	1001240765		1	Cover, Battery Box		
6	1001240152		1	Clip, U-Nut		
7	1001240687		1	Box, Battery		
8	1001240933		4	Screw, Machine		
9	1001240904		4	Nut		
10	1001240290		1	Boot, Terminal		
11	1001240271		5	Nut w/Washer		
12	1001240196		1	Cable, Solenoid		
13	1001240198		1	Cable, Solenoid/Starter		
14	1001240291		1	Boot, Terminal - Solenoid		
15	1001240195		1	Solenoid		
16	1001240935		2	Screw, Machine		
17	1001240429		1	Motor, Starter - Assembly	(inc. 18)	
18	1001240527		1	O-Ring		
19	1001240878		2	Screw, Cap		
20	1001241475		1	Pad, Battery		

# CAM CHAIN ASSEMBLY [302305]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240344		1	Chain, Cam		
2	1001240346		1	Guide, Chain		
3	1001240347		1	Tensioner, Chain		
4	1001240442		1	Pivot, Tensioner		
5	1001240507		1	Washer, Crush		
6	1001240345		1	Adjuster, Tensioner - Assembly		
7	1001240506		1	Gasket		
8	1001240919		2	Screw, Machine		
9	1001240875		1	Screw, Cap		
10	1001240485		1	Washer		

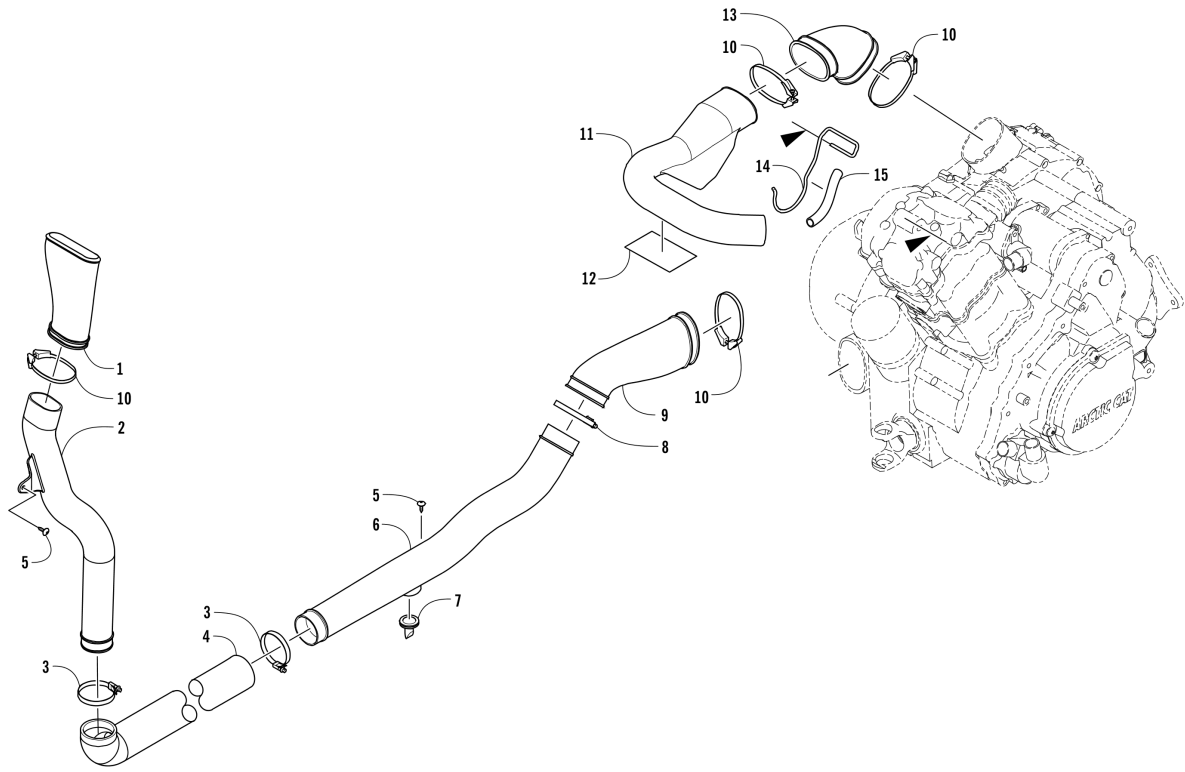
# CARGO BOX AND TAILGATE ASSEMBLY [302320]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240871		1	Side, Cargo Box - Assembly - Right	(inc. 2-15)	
1	1001240872		1	Side, Cargo Box - Assembly - Left	(inc. 2-15)	
2	1001240810		2	Decal, Warning - Pinch Point		
3	1001240695		2	Spacer		
4	1001240599		27	Screw, Self-Tapping		
5	1001240870		2	Panel, Side - Inner		
6	1001240711		2	Pad, Foam		
7	1001240815		2	Brace, Support - Rear		
8	1001240906		30	Nut, Lock		
9	1001240814		2	Brace, Support - Front		
10	1001240701		1	Side, Cargo Box - Right		
10	1001240702		1	Side, Cargo Box - Left		
11	1001240157		30	Bolt, Carriage		
12	1001240602		6	Screw, Machine		
13	1001240742		2	Bracket, Retaining - Latch		
14	1001240698		2	Bracket, Retaining - Cable		
15	1001240699		1	Insert, Panel - Right		
15	1001240700		1	Insert, Panel - Left		
16	1001240928		2	Screw, Machine		
17	1001241185		2	Spacer		

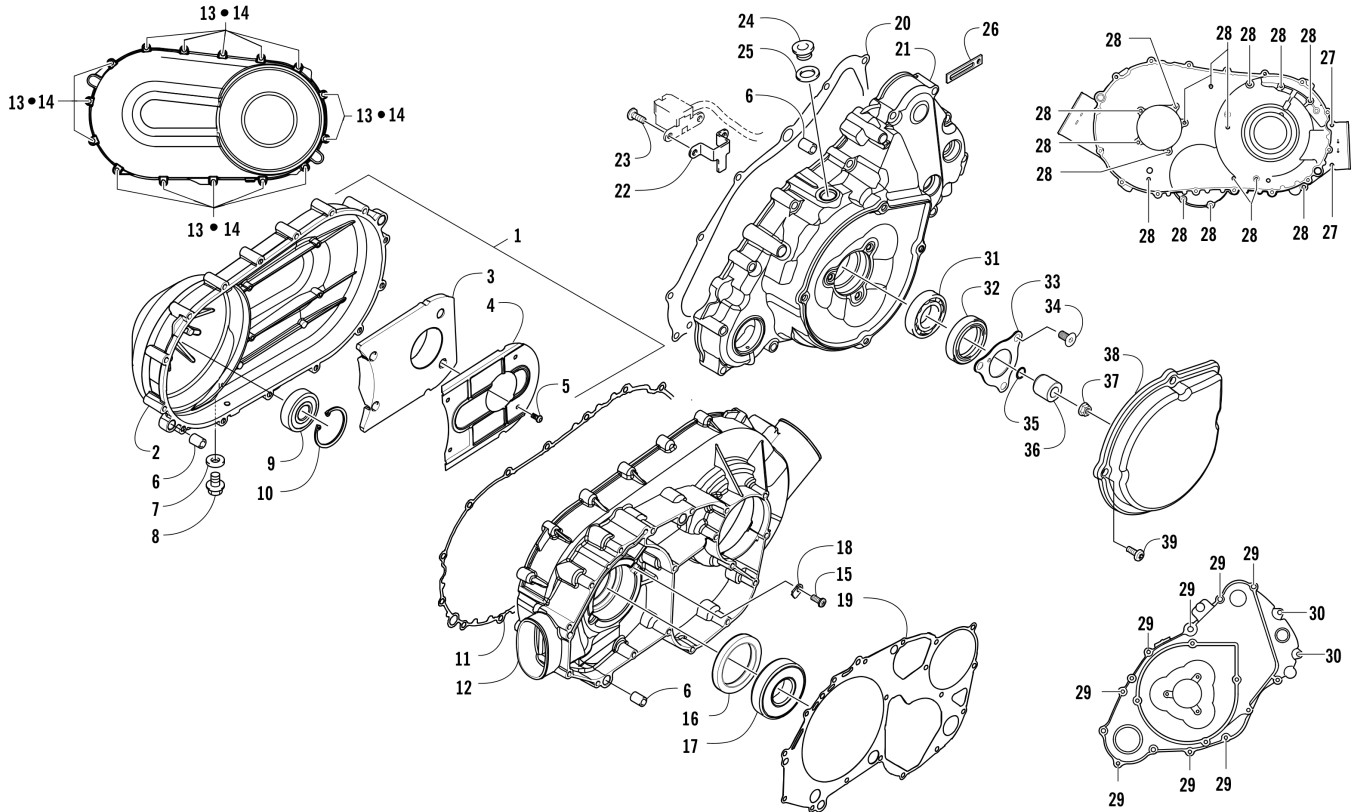
Item	Part No.	New Part	Qty	Name	Context	Footnote
18	1001241224		2	Screw, Machine		
19	1001240597		2	Spacer		
20	1001240221		2	Cable, Tailgate		
21	1001241457		2	Decal, Box - Side		
22	1001240598		2	Screw, Machine		
23	1001240697		2	Clip, U-Nut		
24	1001240766		1	Panel, Front		
25	1001240812		1	Decal, Warning - Cargo Box		
26	1001240704		2	Panel, Lower		
27	1001240750		1	Bracket, Retaining - Lower Panel		
28	1001240818		1	Tailgate Assembly	(inc. 29-39)	
29	1001240817		1	Panel, Tailgate - Inner		
30	1001240819		1	Shaft, Pivot - Tailgate		
31	1001240612		5	Screw, Self-Tapping		
32	1001240712		1	Pad, Foam		
33	1001240713		1	Brace, Support		
34	1001240703		1	Panel, Tailgate - Outer		
35	1001240688		2	Decal, Reflector - Red		
36	1001240745		2	Latch, Tailgate - Assembly		
37	1001240696		2	Bracket, Support - Latch		
38	1001240904		4	Nut		
39	1001240690		2	Bushing		
40	1001240845		1	Decal, Tailgate - "JLG"- Center		

# CASE/BELT COOLING ASSEMBLY [302328]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240110		1	Boot, Air-In		
2	1001240111		1	Duct, Air-In		
3	1001240115		2	Clamp		
4	1001241170		1	Boot, Air Duct		
5	1001240286		2	Screw, Self-Tapping		
6	1001240101		1	Duct, Air-In		
7	1001240200		1	Valve, Drain		
8	1001240114		1	Clamp		
9	1001240103		1	Boot, Air-In		
10	1001240164		3	Clamp		
11	1001240260		1	Duct, Air-Out - Assembly	(inc. 12)	
12	1001240851		1	Foil, Protective		
13	1001240096		1	Duct, Air-Out		
14	1001240104		1	Wire Form, Support		
15	1001240268		AR	Hose - 25 ft.		

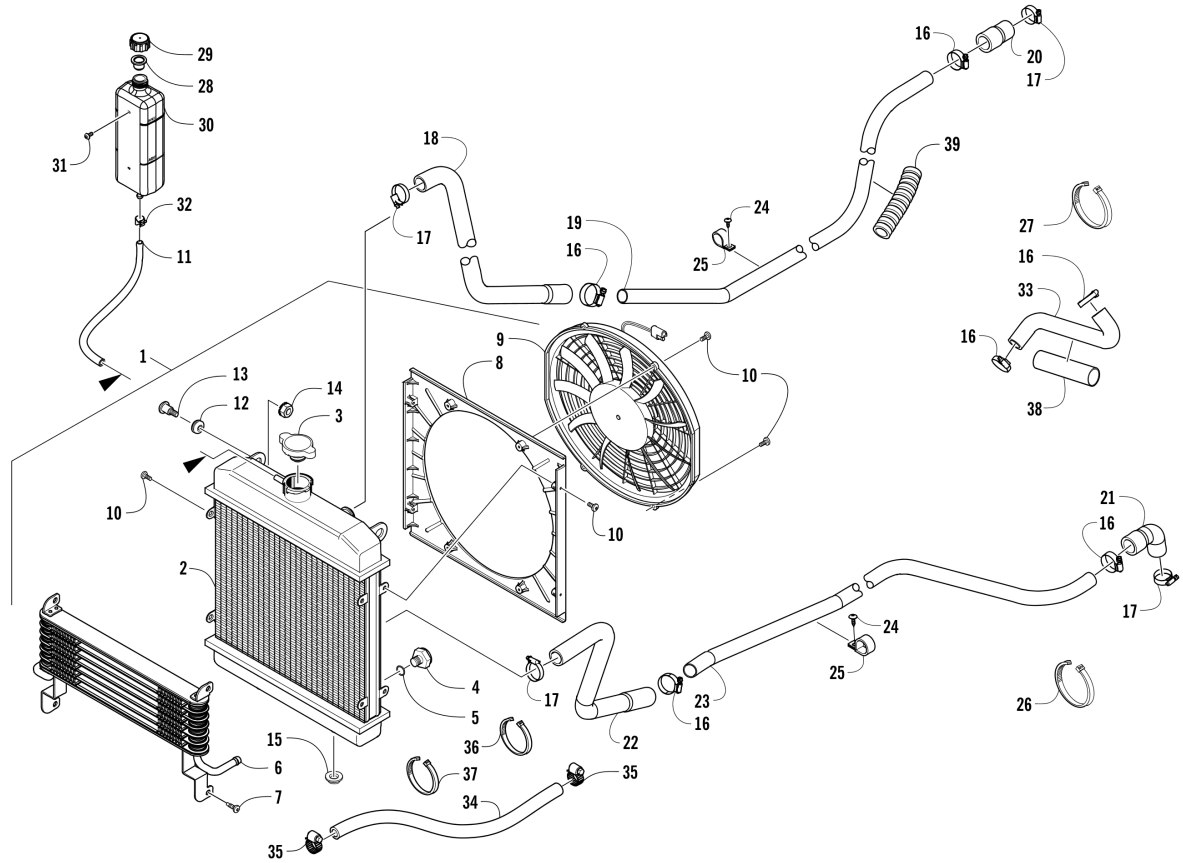
# CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY [302308]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240321		1	Cover, V-Belt Assembly	(inc. 2-5)	
2	1001240318		1	Cover, V-Belt - Black		
3	1001240317		1	Dampener, Pad		
4	1001240320		1	Retainer, Cover Dampener		
5	1001240630		4	Screw, Machine		
6	1001240488		6	Pin, Dowel		
7	1001240503		1	Washer, Crush		
8	1001240879		1	Screw, Cap		
9	1001240551		1	Bearing		
10	1001240537		1	Ring, Retaining		
11	1001240540		1	Gasket, V-Belt Cover		
12	1001240319		1	Cover, Clutch		
13	1001240487		15	Washer		
14	1001240450		15	Screw, Machine		
15	1001240438		2	Screw, Machine		
16	1001240530		1	Gasket, Clutch Cover		
17	1001240543		1	Bearing		
18	1001240389		2	Retainer, Bearing		
19	1001240541		1	Seal		
20	1001240516		1	Gasket, Magneto Cover		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1001240316		1	Cover, Magneto		
22	1001240305		1	Clamp, Routing		
23	1001240927		2	Screw, Machine		
24	1001240449		1	Plug		
25	1001240504		1	Washer, Crush		
26	1001240666		1	Clamp, Routing		
27	1001240930		2	Screw, Machine		
28	1001240929		16	Screw, Machine		
29	1001240920		8	Screw, Machine		
30	1001240919		2	Screw, Machine		
31	1001240659		1	Bearing		
32	1001240526		1	Seal		
33	1001240309		1	Retainer, Seal		
34	1001240439		3	Screw, Machine		
35	1001240514		1	O-Ring		
36	1001240386		1	Bushing		
37	1001240452		1	Nut		
38	1001240387		1	Cover, Magneto		
39	1001240917		4	Screw, Machine		

# COOLING ASSEMBLY [302327]

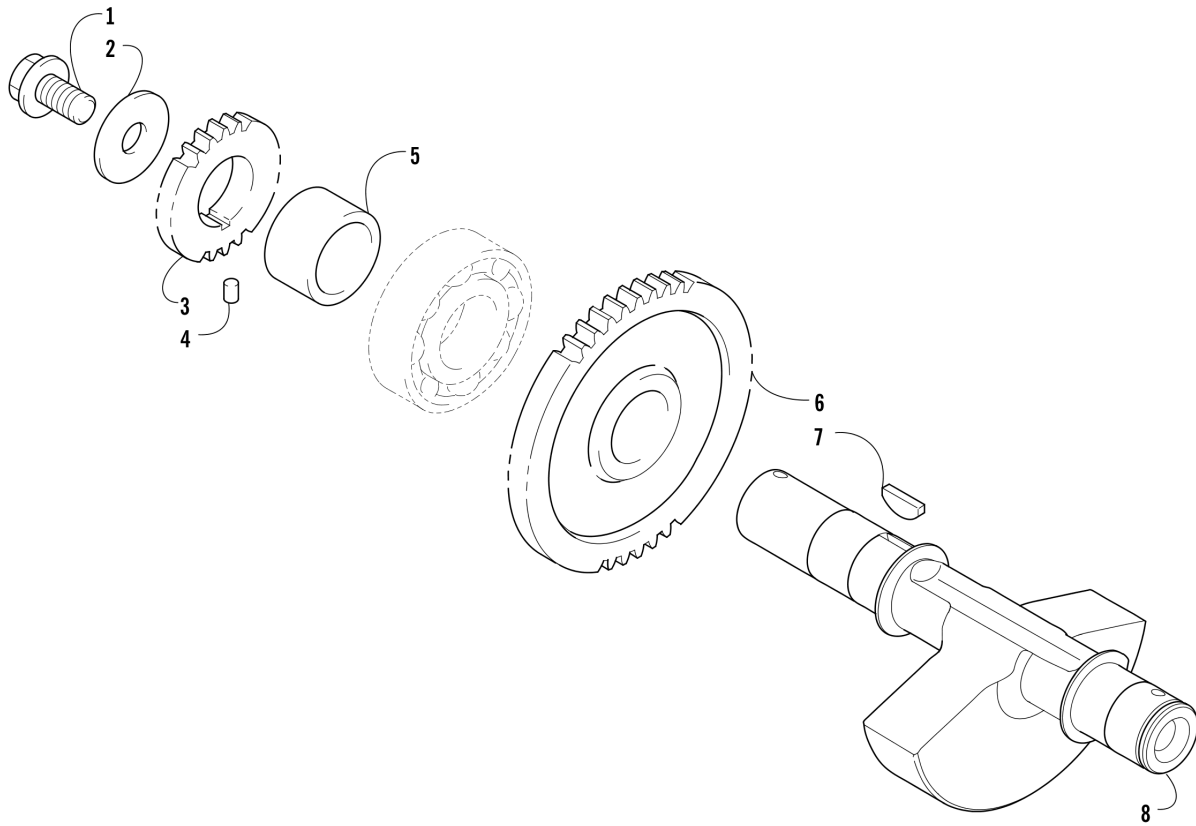


Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001241238		1	Radiator - Assembly	(inc. 2-10 and 12)	
2	1001240100		1	Radiator		
3	1001240102		1	Cap, Radiator		
4	1001240098		1	Plug, Drain	(inc. 5)	
5	1001241172		2	O-Ring		
6	1001240112		1	Cooler, Oil		
7	1001240931		4	Screw, Machine		
8	1001240099		1	Shroud, Fan		
9	1001241171		1	Fan, Cooling		
10	1001240279		8	Screw, Self-Tapping		
11	1001241427		AR	Hose - 25 ft		
12	1001240117		2	Grommet		
13	1001240143		2	Screw, Shoulder		
14	1001240271		2	Nut w/Washer		
15	1001240116		2	Bushing, Stem		
16	1001240146		6	Clamp, Hose		
17	1001240144		4	Clamp, Hose		
18	1001240082		1	Hose, Coolant - Upper Radiator		
19	1001241167		1	Pipe, Coolant - Upper Assembly	(inc. 39)	



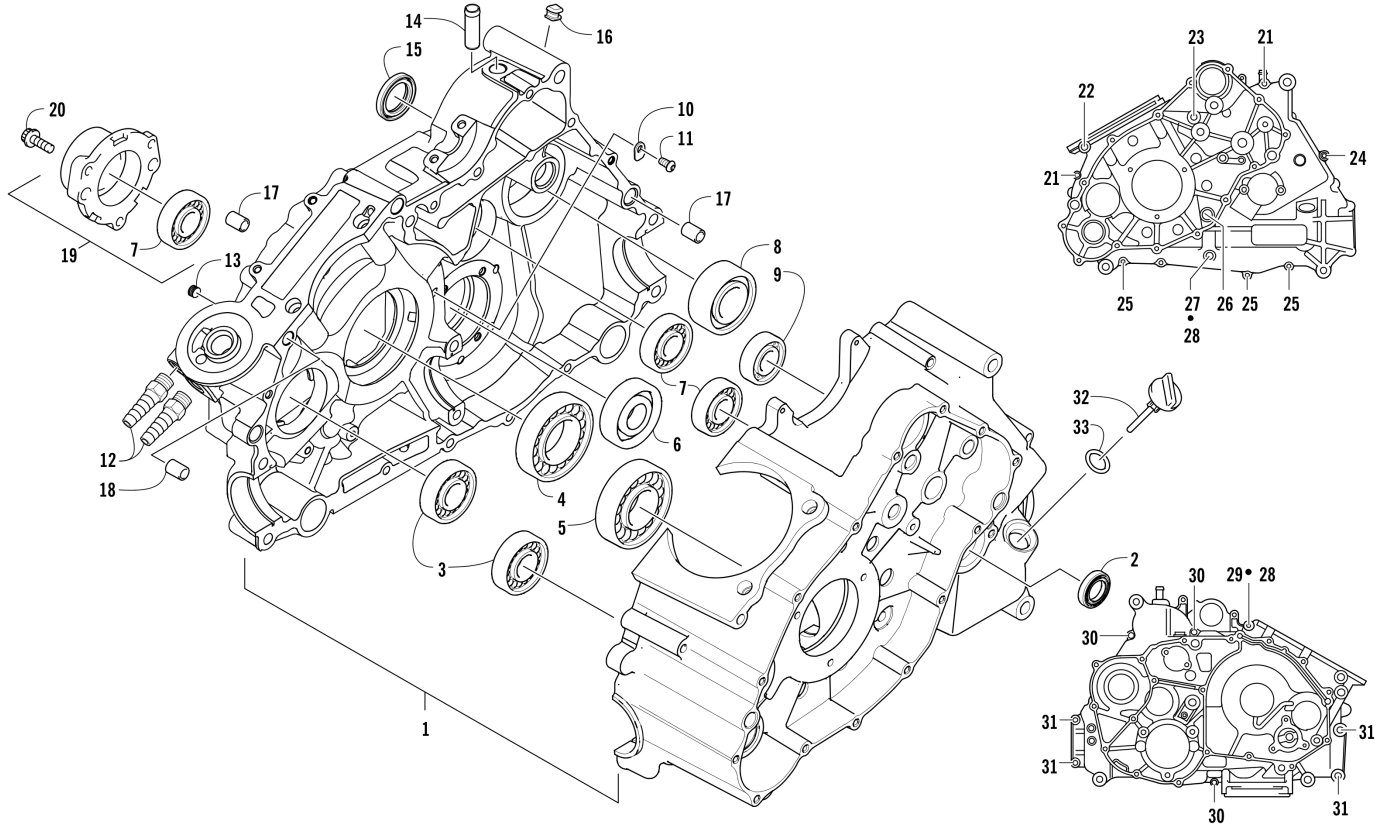
Item	Part No.	New Part	Qty	Name	Context	Footnote
20	1001240078		1	Hose, Coolant - Upper Engine		
21	1001240075		1	Hose, Coolant - Lower Engine		
22	1001240081		1	Hose, Coolant - Lower Radiator		
23	1001241168		1	Pipe, Coolant - Lower		
24	1001240758		4	Screw, Self-Tapping		
25	1001240153		2	Clamp, Routing		
26	1001240004		AR	Tie, Cable - 11.5 in.		
27	1001240284		AR	Tie, Cable - Reusable		
28	1001240109		1	Spacer		
29	1001240108		1	Cap		
30	1001240105		1	Bottle, Overflow		
31	1001240931		2	Screw, Machine		
32	1001240005		2	Clamp, Hose		
33	1001240074		1	Coolant Hose, Crossover		
34	1001241169		2	Hose, Oil		
35	1001240158		4	Clamp, Hose		
36	1001240002		AR	Tie, Cable		
37	1001240273		AR	Tie, Cable		
38	1001241420		1	Loom		
39	1001241478		1	Conduit, Flexible		

# CRANK BALANCER ASSEMBLY [302310]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240440		1	Screw, Cap		
2	1001240461		1	Washer		
3	1001240350		1	Gear, Oil Pump Drive		
4	1001240491		1	Pin, Dowel		
5	1001240348		1	Spacer		
6	1001240349		1	Gear, Driven		
7	1001240490		1	Key		
8	1001240310		1	Balancer, Crank		

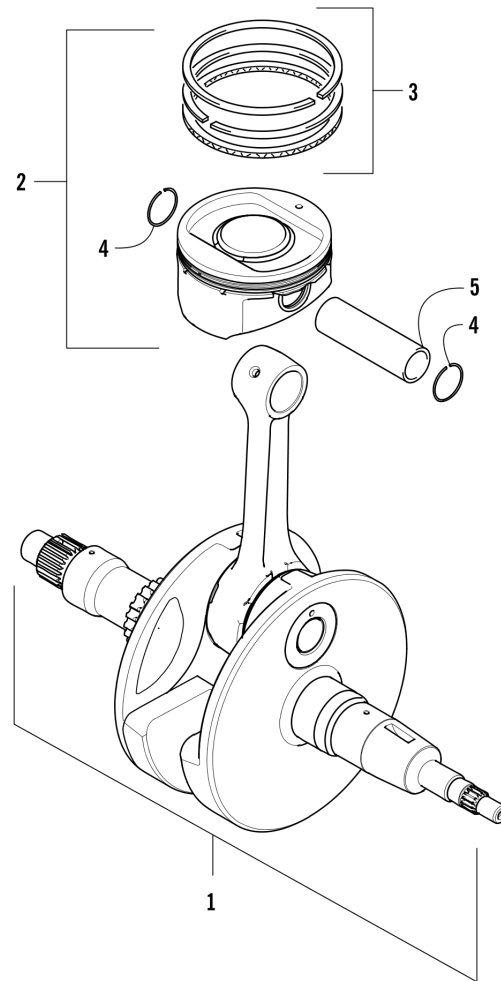
# CRANKCASE ASSEMBLY [302306]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240300		1	Crankcase Assembly	(inc. 2-15)	
2	1001240395		1	Seal, Countershaft		
3	1001240542		2	Bearing		
4	1001240545		1	Bearing		
5	1001240546		1	Bearing		
6	1001240552		1	Bearing		
7	1001240550		3	Bearing		
8	1001240548		1	Bearing		
9	1001240549		1	Bearing		
10	1001240389		4	Retainer, Bearing		
11	1001240446		4	Screw, Machine		
12	1001240357		2	Hose Barb, Male, 3/8 x 1/4 NPT Brass		
13	1001240297		1	Plug		
14	1001240298		1	Pipe, Breather		
15	1001240509		1	Seal, Driveshaft		
16	1001240524		1	Grommet		
17	1001240488		5	Pin, Dowel		
18	1001240489		1	Pin, Dowel		
19	1001240299		1	Housing, Secondary Shaft	(inc. one No. 7)	

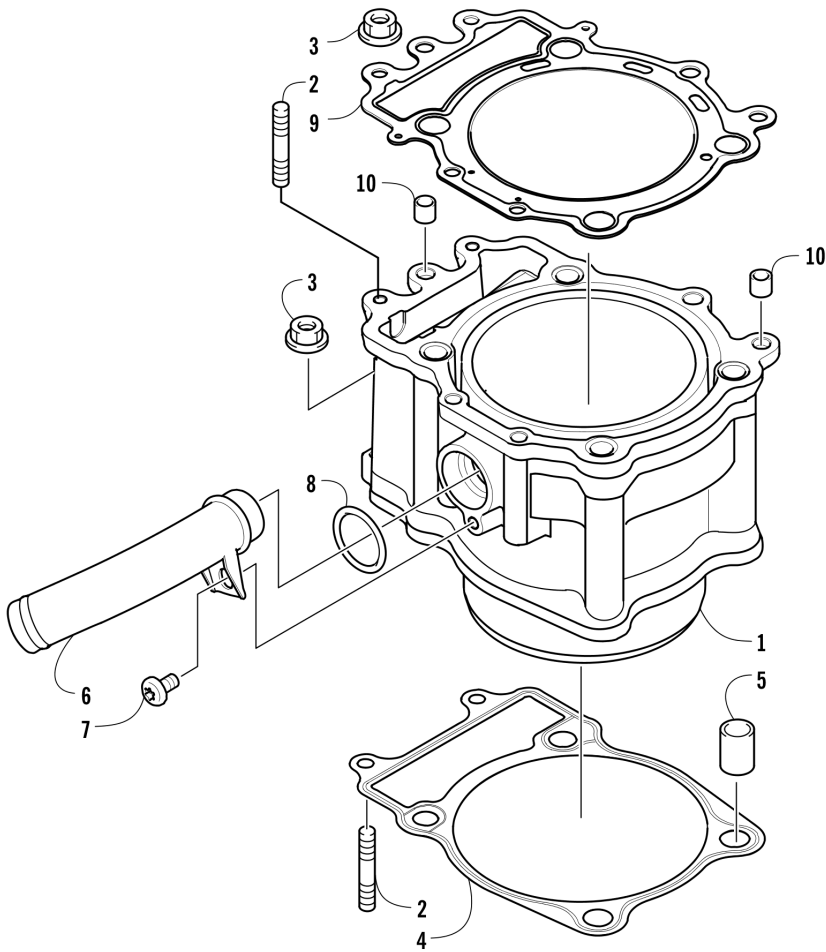
Item	Part No.	New Part	Qty	Name	Context	Footnote
20	1001240447		3	Screw, Cap		
21	1001240925		2	Screw, Machine		
22	1001240437		1	Screw, Cap		
23	1001240926		1	Screw, Machine		
24	1001240915		1	Screw, Machine		
25	1001240921		3	Screw, Machine		
26	1001240435		1	Screw, Cap		
27	1001240900		1	Screw, Cap		
28	1001240501		2	Gasket		
29	1001240436		1	Screw, Cap		
30	1001240922		3	Screw, Machine		
31	1001240899		4	Screw, Cap		
32	1001241235		1	Stick, Oil Level		
33	1001240502		1	O-Ring		

# CRANKSHAFT AND PISTON ASSEMBLY [302307]



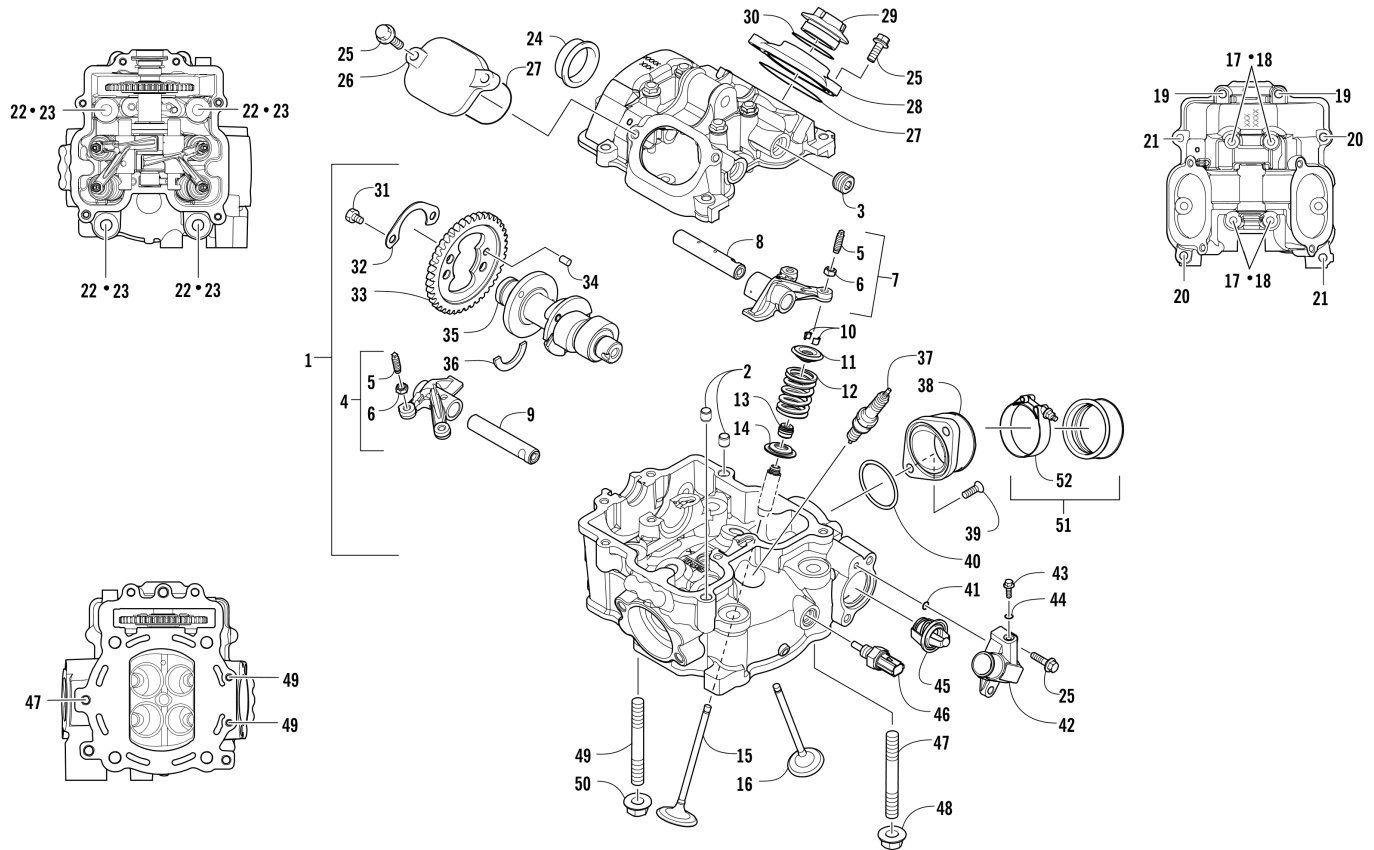
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240311		1	Crankshaft Assembly		
2	1001240315		1	Piston Set	(inc. 3-5)	
3	1001240313		1	Ring, Piston - Set		
4	1001240312		2	Circlip, Piston Pin		
5	1001240314		1	Pin, Piston		

# CYLINDER ASSEMBLY [302303]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240308		1	Cylinder		
2	1001240451		4	Bolt, Stud		
3	1001240905		4	Nut		
4	1001240515		1	Gasket, Base		
5	1001240488		2	Pin, Dowel		
6	1001240307		1	Union, Coolant Hose		
7	1001240916		1	Screw, Machine		
8	1001240500		1	O-Ring		
9	1001240525		1	Gasket, Cylinder Head		
10	1001240498		2	Pin, Dowel		

# CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY [302304]

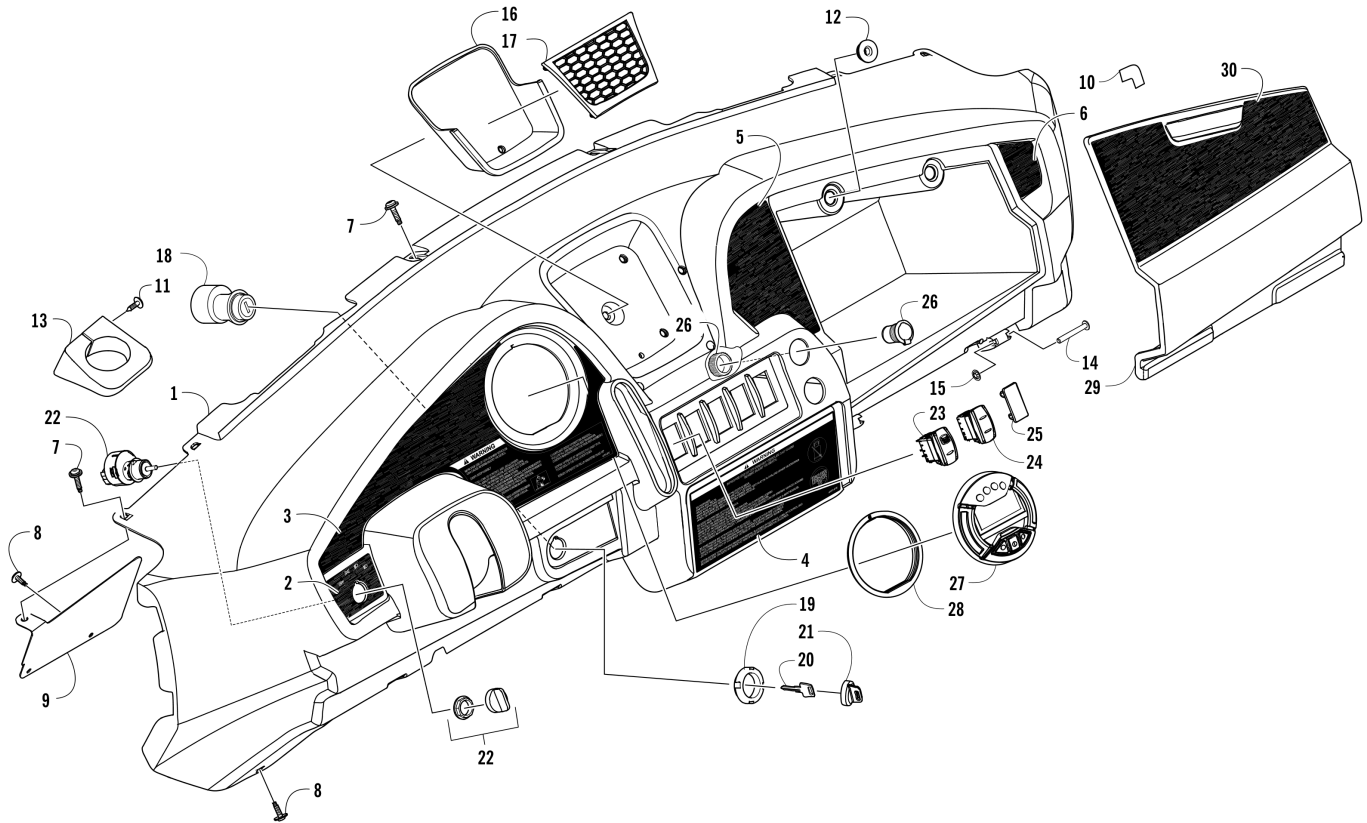


Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240329		1	Head, Cylinder - Assembly	(inc. 2-17)	
2	1001240498		2	Pin, Dowel		
3	1001240539		2	Plug, Shaft		
4	1001240343		1	Arm, Valve Rocker - Exhaust	(inc. two No. 5-6)	
5	1001240338		4	Screw, Adjuster		
6	1001240459		4	Nut		
7	1001240342		1	Arm, Valve Rocker - Intake	(inc. two No. 5-6)	
8	1001240339		1	Shaft, Rocker Arm - Intake		
9	1001240340		1	Shaft, Rocker Arm - Exhaust		
10	1001240337		8	Cotter, Valve		
11	1001240336		4	Retainer, Spring		
12	1001240335		4	Spring, Valve		
13	1001240521		4	Seal, Oil		
14	1001240334		4	Seat, Spring - Valve		
15	1001240332		2	Valve, Intake		
16	1001240333		2	Valve, Exhaust		
17	1001240448		4	Screw, Cap		
18	1001240519		4	Gasket		
19	1001240430		2	Screw, Cap		
20	1001240431		2	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1001240432		2	Screw, Cap		
22	1001240323		4	Screw, Cap		
23	1001240518		4	Washer		
24	1001240324		1	Plug, Cylinder Head		
25	1001240433		6	Screw, Cap		
26	1001240322		1	Cap, Inspection		
27	1001240499		2	O-Ring		
28	1001240327		1	Cap, Inspection		
29	1001240360		1	Plug, Oil Fill		
30	1001240523		1	O-Ring		
31	1001240441		2	Screw, Cap		
32	1001240462		1	Plate, Retainer		
33	1001240331		1	Sprocket		
34	1001240497		1	Pin, Dowel		
35	1001240341		1	Camshaft		
36	1001240330		1	C-Ring		
37	1001240007		1	Spark Plug - CPR8E		
38	1001240204		1	Flange, Intake Manifold		
39	1001240434		2	Screw, Machine		
40	1001240512		1	O-Ring		
41	1001240520		1	O-Ring		
42	1001240328		1	Cover, Thermostat	(inc. 43-44)	
43	1001240876		1	Screw, Cap		
44	1001240129		1	O-Ring		
45	1001240325		1	Thermostat		
46	1001240326		1	Switch, Engine Coolant Temperature		
47	1001240457		1	Bolt, Stud		
48	1001240907		1	Nut		
49	1001240456		2	Bolt, Stud		
50	1001240905		2	Nut		
51	1001240193		1	Boot	(inc. 52)	
52	1001240604		1	Clamp		



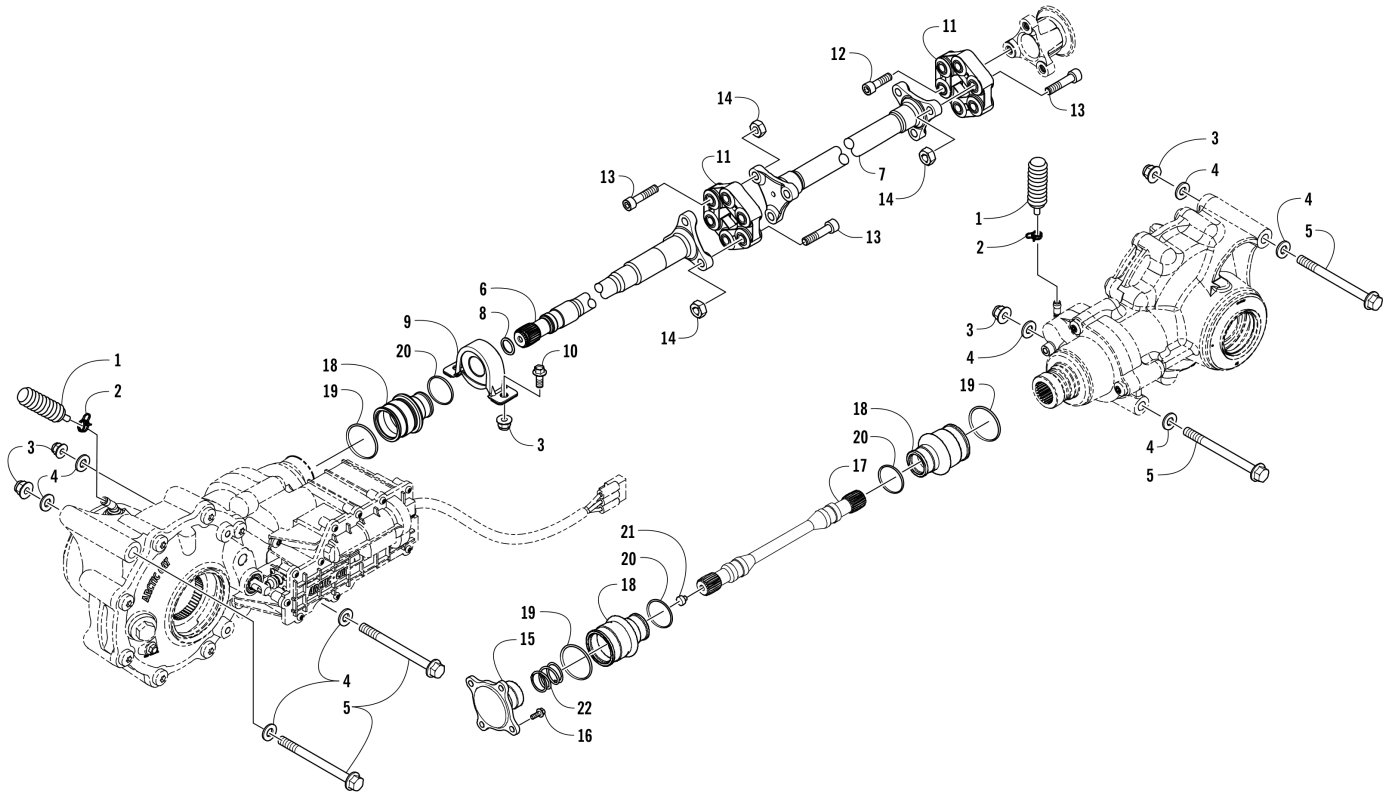
# DASH ASSEMBLY [302283]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240867		1	Dash - w/Warning Decals	(inc. 2-6)	
2	1001240809		1	Decal, Headlights		
3	1001240807		1	Decal, Warning Dash		
4	1001240825		1	Decal, Warning Dash - Center		
5	1001240805		1	Decal, Passenger		
6	1001240806		1	Decal, Passenger		
7	1001240155		6	Screw, Machine		
8	1001240625		10	Screw, Machine		
9	1001240855		1	Panel, Splash RH		
9	1001240856		1	Panel, Splash LH		
10	1001240802		2	Pad, Glove Box Door		
11	1001240286		2	Screw, Self-Tapping		
12	1001240161		2	Grommet		
13	1001240772		1	Cover, Dash - Right		
13	1001240773		1	Cover, Dash - Left		
14	1001240285		2	Rivet		
15	1001240755		2	Retainer, Pushnut		
16	1001240774		1	Pad, Dash		
17	1001240775		1	Net, Dash		
18	1001240072		1	Switch, Ignition	(inc. 19-21)	

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	1001240179		1	Nut, Retaining		
20	1001241237		1	Key, Ignition		
21	1001241173		1	Cover, Key		
22	1001240070		1	Switch, Light		
23	1001240063		1	Switch, 2WD/4WD/Differential		
24	1001240066		1	Switch, Reverse Override		
25	1001240065		3	Plug, Switch Hole		
26	1001240289		2	Outlet, Accessory - 12V		
27	1001240263		1	Gauge	(inc. 28)	
28	1001240067		1	Ring, Mount - Gauge		
29	1001240852		1	Box, Glove Box w/Decal	(inc. 30)	
30	1001240804		1	Decal, Passenger		

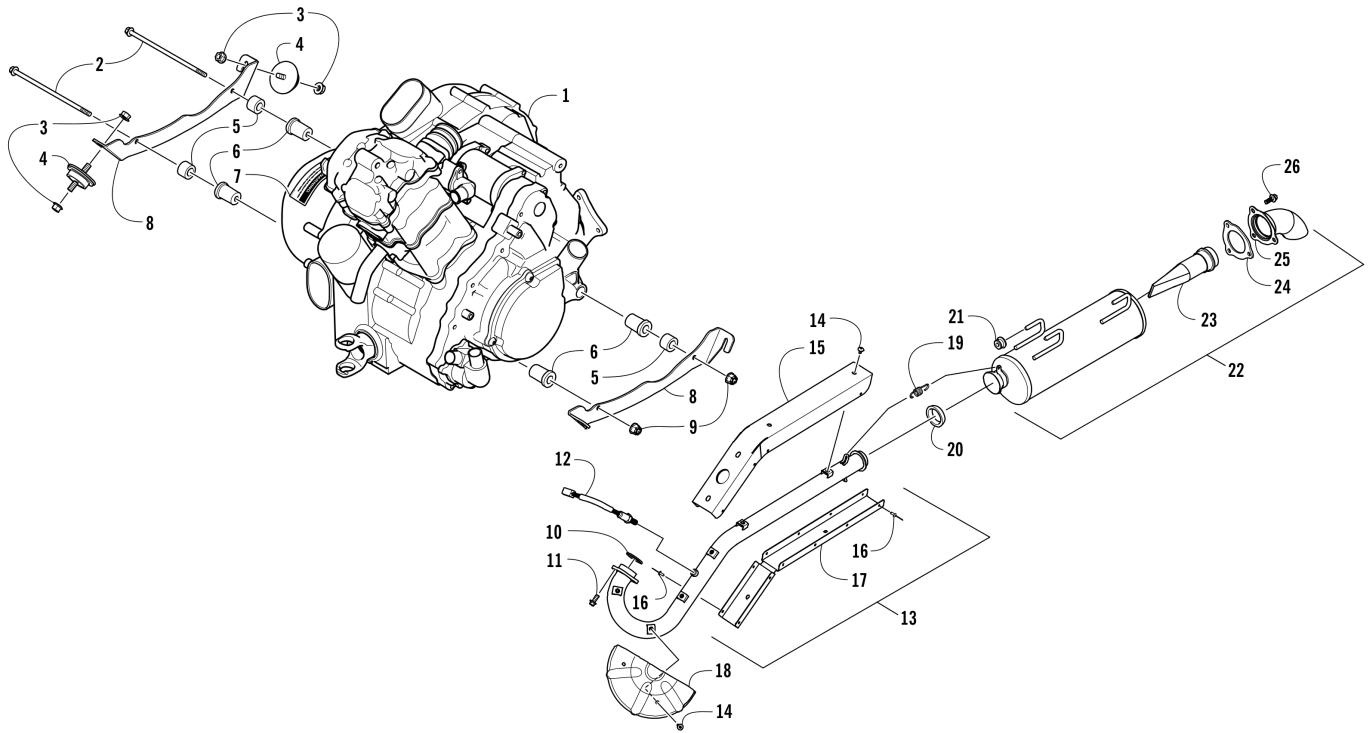
# DRIVE TRAIN ASSEMBLY [302329]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240579		2	Bladder, Gearcase		
2	1001240130		2	Clamp, Hose		
3	1001240637		6	Nut, Lock		
4	1001240141		8	Washer		
5	1001240137		4	Screw, Cap		
6	1001240681		1	Shaft, Propeller - Front		
7	1001241188		1	Shaft, Propeller - Rear		
8	1001240613		1	O-Ring		
9	1001241234		1	Bearing, Hanger		
10	1001241220		2	Screw, Cap		
11	1001240669		2	Coupling, Propeller Shaft		
12	1001240614		3	Screw, Cap		
13	1001240615		9	Screw, Cap		
14	1001240127		9	Nut, Top Lock		
15	1001241236		1	Flange, Output		
16	1001240881		4	Screw, Cap		
17	1001240675		1	Shaft, Propeller		
18	1001240676		3	Boot		
19	1001240528		3	O-Ring		
20	1001240529		3	O-Ring		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1001240293		1	Bumper		
22	1001240557		1	Spring		

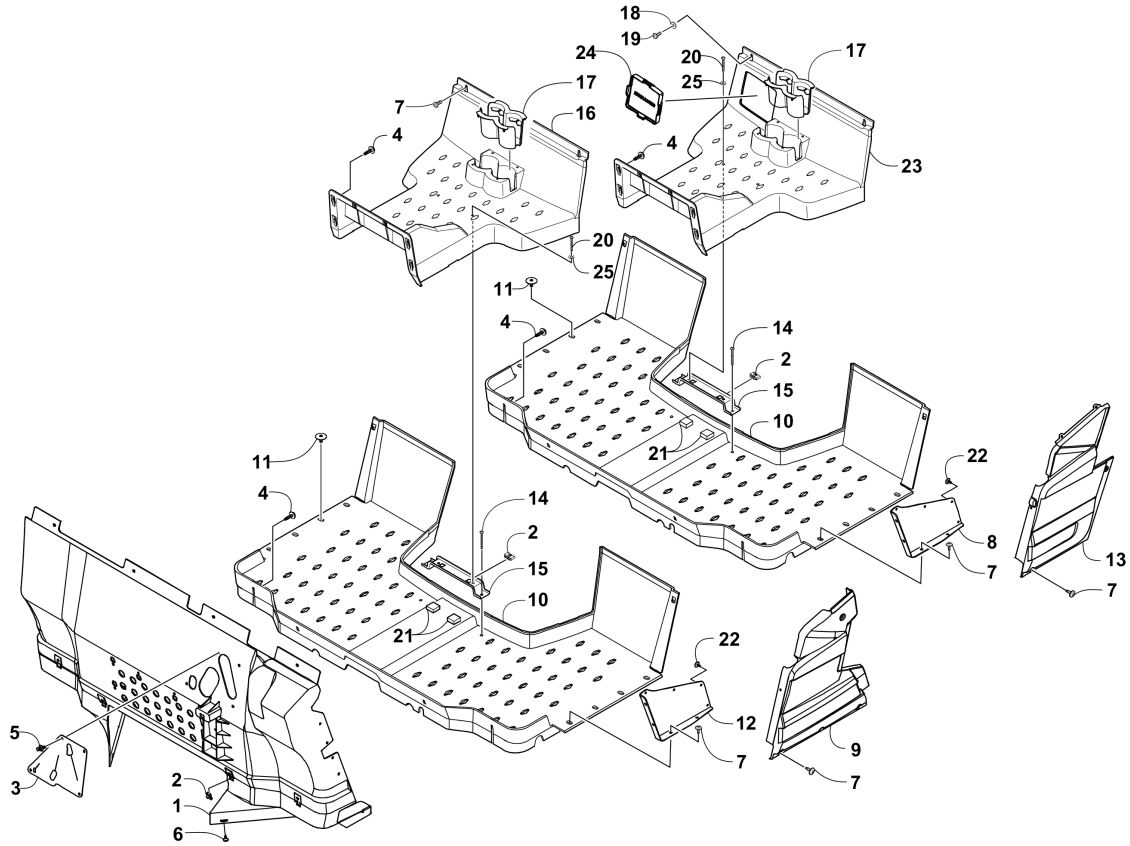
# ENGINE AND EXHAUST [302294]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001241179		1	Engine, A700W		
2	1001240639		2	Screw, Cap		
3	1001240903		8	Nut		
4	1001240060		4	Mount, Engine		
5	1001240601		3	Spacer		
6	1001240301		4	Bushing		
7	1001240084		1	Decal, Warning		
8	1001240746		1	Bracket, Engine - Right		
8	1001240747		1	Bracket, Engine - Left		
9	1001240637		2	Nut, Lock		
10	1001240085		1	Gasket, Exhaust		
11	1001240881		2	Screw, Cap		
12	1001240191		1	Sensor, Oxygen		
13	1001240257		1	Pipe, Exhaust - Asembly Black	(inc. four No. 14 and 15-17)	
14	1001240939		8	Screw, Machine		
15	1001240089		1	Shield, Pipe - Upper Rear		
16	1001240661		12	Rivet		
17	1001240094		1	Shield, Pipe - Lower Front		
18	1001240254		1	Shield, Pipe Forward		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	1001240270		2	Spring		
20	1001240086		1	Seal, Exhaust		
21	1001240087		3	Bushing		
22	1001240259		1	Muffler - Assembly	(inc. 24-26)	
23	1001240255		1	Spark Arrester Assembly		
24	1001240088		1	Gasket, Spark Arrester		
25	1001240256		1	Pipe, Tail - Black		
26	1001240877		3	Screw, Cap		

# FLOOR PANEL ASSEMBLY [302318]

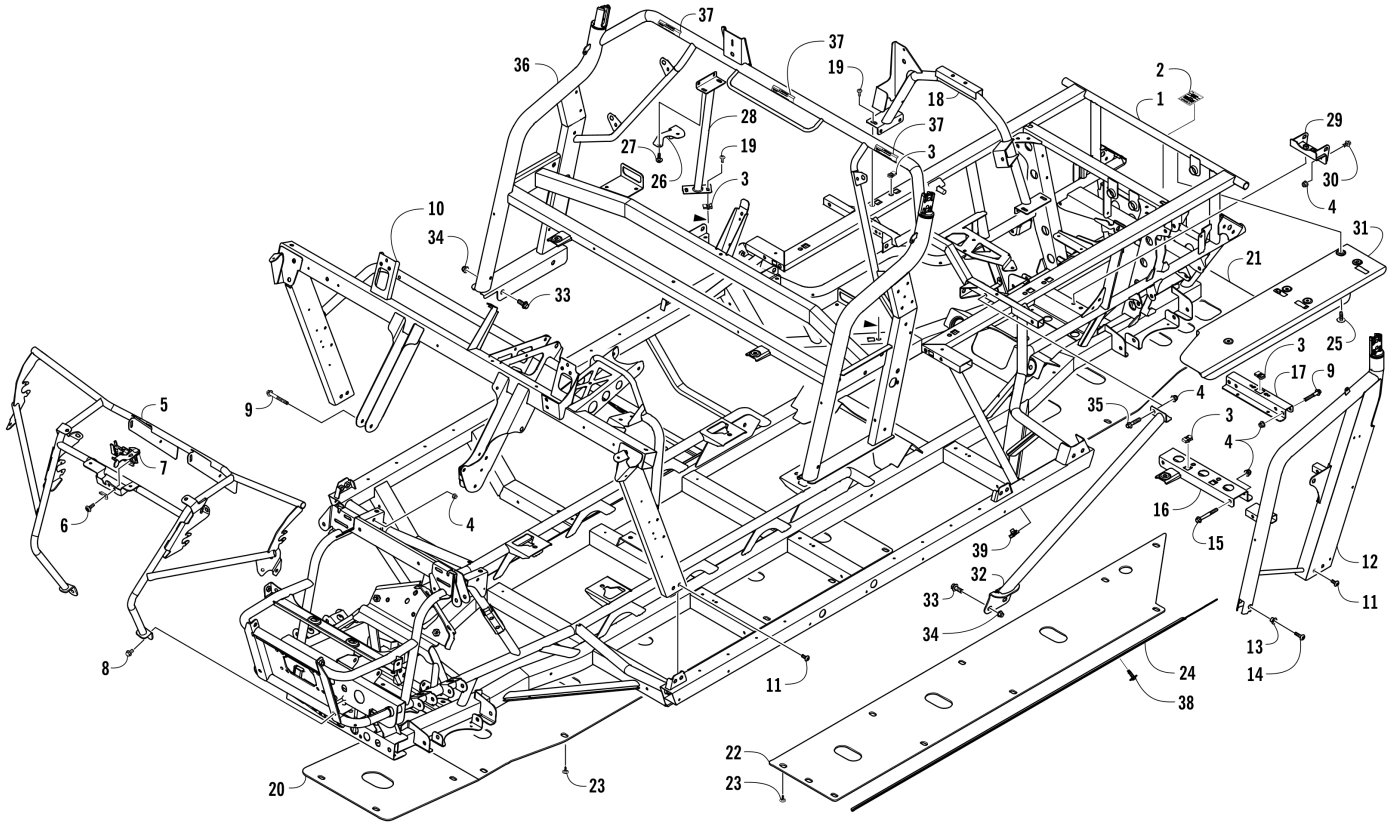


Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001241453		1	Panel, Fender - Inner		
2	1001240152		30	Clip, U-Nut		
3	1001241166		1	Boot, Steering		
4	1001240155		30	Screw, Machine		
5	1001240278		4	Rivet, Reinstallable		
6	1001240286		15	Screw, Self-Tapping		
7	1001240625		32	Screw, Machine		
8	1001241215		1	Bracket, Kick Panel - Rear - Right		
8	1001241216		1	Bracket, Kick Panel - Rear - Left		
9	1001241196		1	Panel, Side - Mid - Right		
9	1001241197		1	Panel, Side - Mid - Left		
10	1001241198		2	Floor		
11	1001240149		8	Screw, Shoulder		
12	1001240853		1	Bracket, Kick Panel		
12	1001240854		1	Bracket, Kick Panel		
13	1001240769		1	Panel, Side - Right		
13	1001240770		1	Panel, Side - Left		
14	1001240924		4	Screw, Machine		
15	1001240709		2	Bracket, Support - Center Footrest		
16	1001241461		1	Footrest, Front		

Item	Part No.	New Part	Qty	Name	Context	Footnote
17	1001240689		2	Insert, Cupholder		
18	1001240913		2	Washer		
19	1001240936		2	Screw, Machine		
20	1001240922		4	Screw, Machine		
21	1001241182		4	Pad, Taillight		
22	1001240287		6	Screw, Self-Tapping		
23	1001240954		1	Footrest, Center		
24	1001241189		1	Panel, Filter Access		
25	1001241150		4	Washer, Flat		



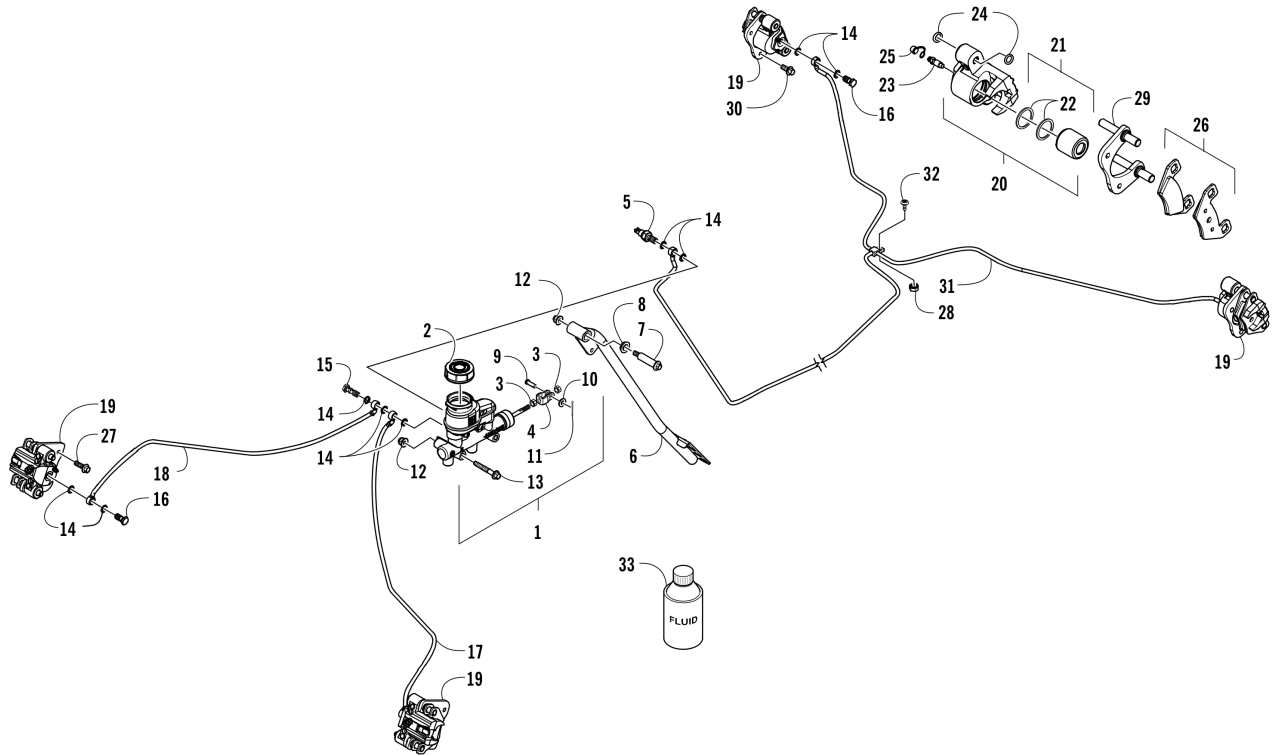
# FRAME AND RELATED PARTS [302319]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001241231		1	Frame, Main	(inc. 2)	
2	1001240803		1	Decal, Warning - Towing - Rear		
3	1001240152		8	Clip, U-Nut		
4	1001240911		16	Nut, Lock		
5	1001240827		1	Bumper		
6	1001240170		2	Screw, Machine		
7	1001240776		1	Latch, Hood		
8	1001240881		4	Screw, Cap		
9	1001240887		8	Screw, Cap		
10	1001240866		1	Support, Steering		
11	1001240166		8	Screw, Machine		
12	1001240943		1	Support, Overhead - Right		
12	1001240944		1	Support, Overhead - Left		
13	1001240606		2	Spacer		
14	1001240168		2	Screw, Machine		
15	1001240889		4	Screw, Cap		
16	1001240829		1	Bracket, Seat Support - Front - Right		
16	1001240830		1	Bracket, Seat Support - Front - Left		
17	1001240657		2	Bracket, Seat Support - Rear		
18	1001240865		1	Support, ROPS		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	1001240933		2	Screw, Machine		
20	1001241206		1	Plate, Skid - Center		
21	1001241207		1	Plate, Skid - Rear		
22	1001241194		2	Panel, Belly - Side		
23	1001240149		45	Screw, Shoulder		
24	1001241214		1	Plate, Skid - Side - Right		
24	1001241213		1	Plate, Skid - Side - Left		
25	1001240625		7	Screw, Machine		
26	1001240107		1	Bracket, Air Intake		
27	1001240155		2	Screw, Machine		
28	1001240748		1	Tube, Support - Ptd Blk		
29	1001240863		1	Brkt, Lower - Rear		
30	1001240880		2	Screw, Cap		
31	1001240258		1	Shield, Heat - Rear		
32	1001241209		1	Brace - Rear Frame - Right		
32	1001241210		1	Brace - Rear Frame - Left		
33	1001241223		8	Screw, Cap		
34	1001240637		8	Nut, Lock		
35	1001240942		2	Screw, Machine		
36	1001241229		1	Frame, Center - w/Decals	(inc. 37)	
37	1001241192		3	Decal, Warning - Rear Passenger		
38	1001241225		16	Screw, Machine		
39	1001241187		16	Clip, U-Nut		

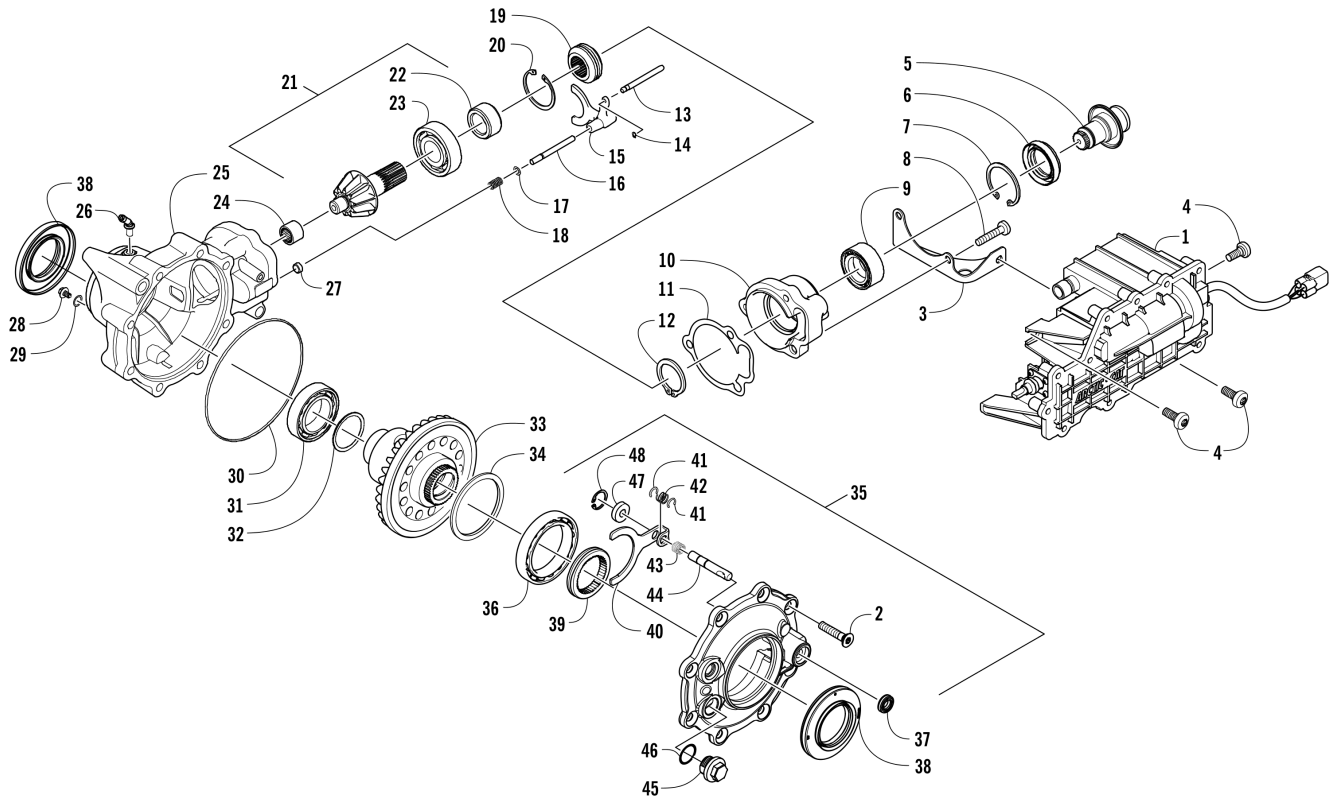
# FRONT AND REAR BRAKE ASSEMBLY [302324]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240715		1	Cylinder, Master Brake - Assembly	(inc. 2-4)	
2	1001240716		1	Cap, Reservoir		
3	1001240027		2	Nut		
4	1001240578		1	Clevis		
5	1001240762		1	Switch, Brake Pressure		
6	1001240719		1	Pedal, Brake		
7	1001240147		1	Screw, Shoulder		
8	1001240673		2	Bushing		
9	1001240575		1	Pin, Clevis		
10	1001240873		1	Washer		
11	1001240001		1	Pin, Cotter		
12	1001240911		3	Nut, Lock		
13	1001240888		2	Screw, Cap		
14	1001240128		13	Washer, Crush		
15	1001240156		1	Bolt, Double Banjo-Fitting		
16	1001240138		4	Bolt, Banjo-Fitting		
17	1001240576		1	Hose, Brake - Left		
18	1001240574		1	Hose, Brake - Right		
19	1001240733		2	Caliper, Brake	(inc. 20-24)	Right
19	1001240734		2	Caliper, Brake	(inc. 20-24)	Left

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	1001240724		2	Housing, Caliper - Assembly	(inc. 21-23)	Front Right
20	1001240725		2	Housing, Caliper - Assembly	(inc. 21-23)	Front Left
21	1001240727		2	Piston/Seal Set	(inc. 22)	
22	1001240726		2	Seal Set		
23	1001240229		2	Valve, Bleed		
24	1001240228		2	O-Ring, Guide - Set		
25	1001240737		4	Cap, Bleeder		
26	1001240684		4	Pad, Brake- Set		
27	1001240883		4	Screw, Cap		
28	1001240271		1	Nut w/Washer		
29	1001241477		4	Bracket Assembly		
30	1001240882		4	Screw, Cap		
31	1001240586		1	Hose, Brake		
32	1001240933		1	Screw, Machine		
33	1001240844		AR	Brake Fluid		

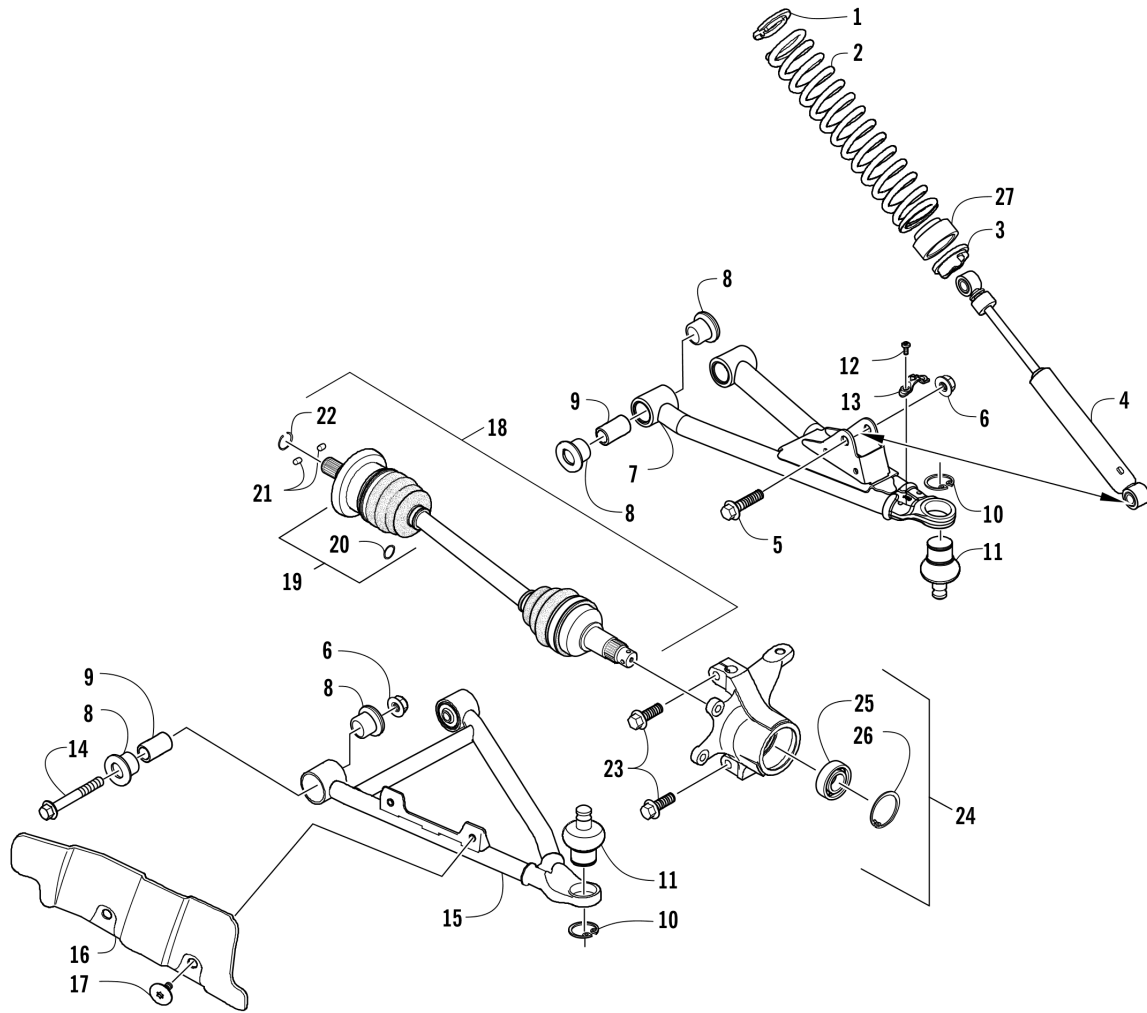
# FRONT DRIVE GEARCASE ASSEMBLY [302298]



Item	Part No.	New Part	Qty	Name	Context	Footnote
-	1001240736		1	Front Drive Gearcase - Assembly		
1	1001240718		1	Actuator		
2	1001241240		8	Screw, Machine		
3	1001240648		1	Bracket, Actuator		
4	1001240135		3	Screw, Self-Tapping		
5	1001240717		1	Shaft, Input		
6	1001240556		1	Seal		
7	1001240140		1	Ring, Retaining		
8	1001240122		3	Screw, Self-Tapping		
9	1001240560		1	Bearing		
10	1001240225		1	Housing, Pinion		
11	1001240029		1	Gasket, Flange		
12	1001240139		1	Ring, Retaining		
13	1001240032		1	Shaft, Selector		
14	1001240136		1	Ring, Retaining		
15	1001240033		1	Fork, Selector		
16	1001240021		1	Shaft, Shuttle		
17	1001240123		1	O-Ring		
18	1001240034		1	Spring, Return		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	1001240020		1	Coupler, Drive		
20	1001240609		1	Ring, Retaining		
21	1001240652		1	Gear, Pinion - Assembly - 10T	(inc. 22-23)	
22	1001240589		1	Collar, Retaining		
23	1001240010		1	Bearing		
24	1001240011		1	Bearing		
25	1001240650		1	Housing, Gearcase		
26	1001240671		1	Fitting, Elbow		
27	1001240019		1	Pin, Dowel		
28	1001240572		1	Plug, Magnetic	(inc. one No. 29)	
29	1001240125		1	O-Ring		
30	1001240124		1	O-Ring		
31	1001240013		1	Bearing		
32	1001240014		AR	Shim, 41 x 49 x 1.3 mm		
32	1001240015		AR	Shim, 41 x 49 x 1.4 mm		
32	1001240016		AR	Shim, 41 x 49 x 1.5 mm		
32	1001240017		AR	Shim, 41 x 49 x 1.6 mm		
32	1001240018		AR	Shim, 41 x 49 x 1.7 mm		
33	1001240651		1	Gear, Ring - 36T		
34	1001240566		AR	Shim, 61 x 69 x 1.3 mm		
34	1001240567		AR	Shim, 61 x 69 x 1.4 mm		
34	1001240568		AR	Shim, 61 x 69 x 1.5 mm		
34	1001240569		AR	Shim, 61 x 69 x 1.6 mm		
34	1001240570		AR	Shim, 61 x 69 x 1.7 mm		
35	1001240735		1	Cover, Gearcase	(inc. 36-48)	
36	1001240561		1	Bearing		
37	1001240562		1	Seal		
38	1001240674		2	Seal		
39	1001240559		1	Collar, Sliding		
40	1001240685		1	Fork		
41	1001240564		2	Ring, Retaining		
42	1001240563		1	Spring		
43	1001240565		1	Spring		
44	1001240580		1	Shaft, Lock		
45	1001240012		1	Plug, Fill	(inc. 46)	
46	1001240126		1	O-Ring		
47	1001241449		1	Bushing		
48	1001241448		1	Ring, Retaining		

# FRONT SUSPENSION ASSEMBLY [302285]

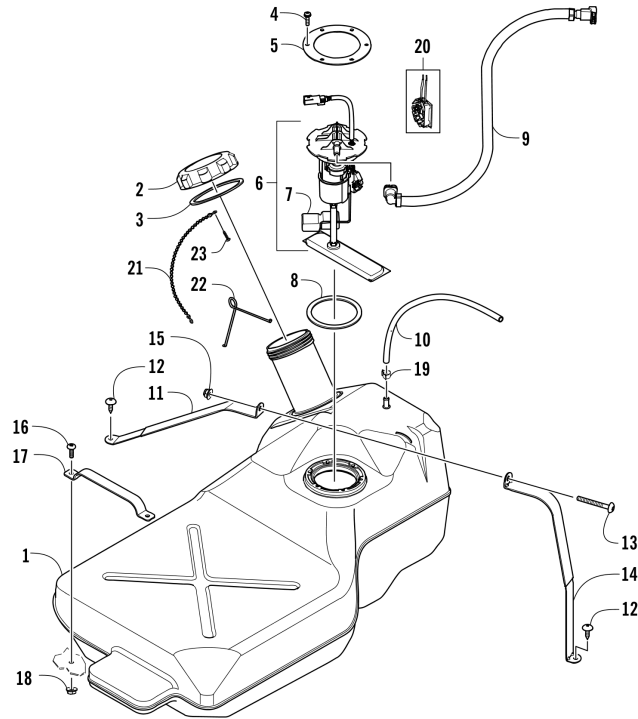


Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240660		2	Retainer, Spring		
2	1001241444		2	Spring, Suspension - Black		
3	1001240042		2	Cam, Spring Adjuster		
4	1001240039		2	Shock Absorber		
5	1001240894		4	Screw, Cap		
6	1001240637		12	Nut, Lock		
7	1001240233		1	A-Arm, Upper Right - Black	(inc. four No. 8, two No. 9, one No. 10 and one No. 11)	
7	1001240234		1	A-Arm, Upper Left - Black	(inc. four No. 8, two No. 9, one No. 10 and one No. 11)	
8	1001240036		16	Bushing		
9	1001240038		8	Collar		
10	1001240113		4	Ring, Retaining		
11	1001240054		4	Ball Joint		
12	1001240171		4	Screw, Self-Tapping		

Item	Part No.	New Part	Qty	Name	Context	Footnote
13	1001240649		2	Clamp, Routing		
14	1001240896		8	Screw, Cap		
15	1001240231		1	A-Arm, Lower Right - Black	(inc. four No. 8, two No. 9, one No. 10 and one No. 11)	
15	1001240232		1	A-Arm, Lower Left - Black	(inc. four No. 8, two No. 9, one No. 10 and one No. 11)	
16	1001240591		1	Guard, Boot - Right - Black		
16	1001240592		1	Guard, Boot - Left - Black		
17	1001240149		4	Screw, Shoulder		
18	1001240723		2	Kit, Halfshaft	(inc. 19-22)	
19	1001240714		2	Repair Kit, Boot	(inc. 20)	
20	1001240642		2	Circlip		
21	1001240583		4	Pin, Transfer		
22	1001240584		2	Circlip		
23	1001240172		4	Screw, Shoulder		
24	1001240243		1	Knuckle - Assembly - Right	(inc. one No. 25-26)	
24	1001240244		1	Knuckle - Assembly - Left	(inc. one No. 25-26)	
25	1001240581		2	Bearing		
26	1001240140		2	Ring, Retaining		
27	1001241164		2	Spacer		



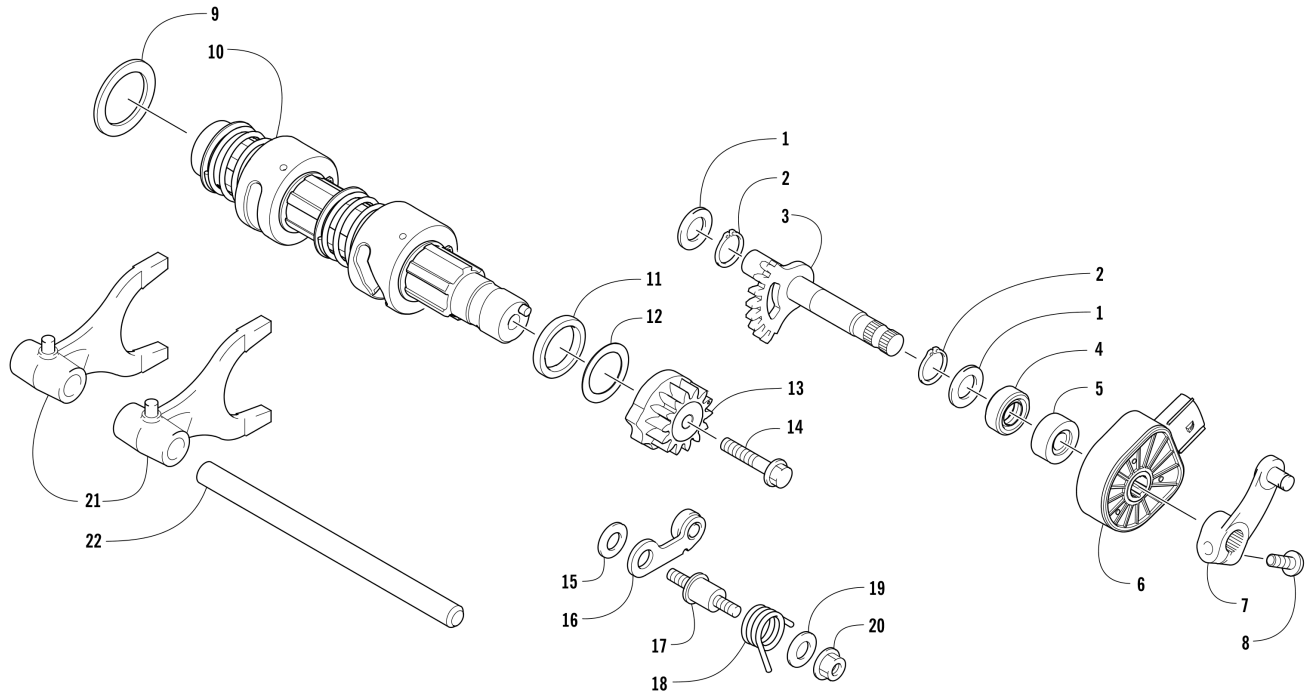
# GAS TANK ASSEMBLY [302291]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240265		1	Tank, Gas - Assembly	(inc. 2-5)	
2	1001240202		1	Cap, Gas Tank		
3	1001240667		1	Gasket, Gas Tank Cap		
4	1001240169		6	Screw, Self-Tapping		
5	1001240759		1	Plate, Retaining		
6	1001240267		1	Pump, Fuel - Assembly	(inc. 7)	
7	1001240760		1	Float		
8	1001240214		1	Seal		
9	1001240206		1	Hose, Gasline		
10	1001240073		AR	Hose, Gasline - 25 ft		
11	1001240211		1	Bracket, Hold-Down - Right		
12	1001240286		2	Screw, Self-Tapping		
13	1001240937		1	Screw, Machine		
14	1001240212		1	Bracket, Hold-Down - Left		
15	1001240909		1	Nut, Lock		
16	1001240933		2	Screw, Machine		
17	1001240203		1	Bracket, Hold-Down - Front		
18	1001240271		2	Nut w/Washer		
19	1001240162		AR	Clamp, Hose		
20	1001240668		1	Fuel Level Sensor Kit		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1001241442		1	Chain		
22	1001241443		1	Spring		
23	1001241441		1	Screw		

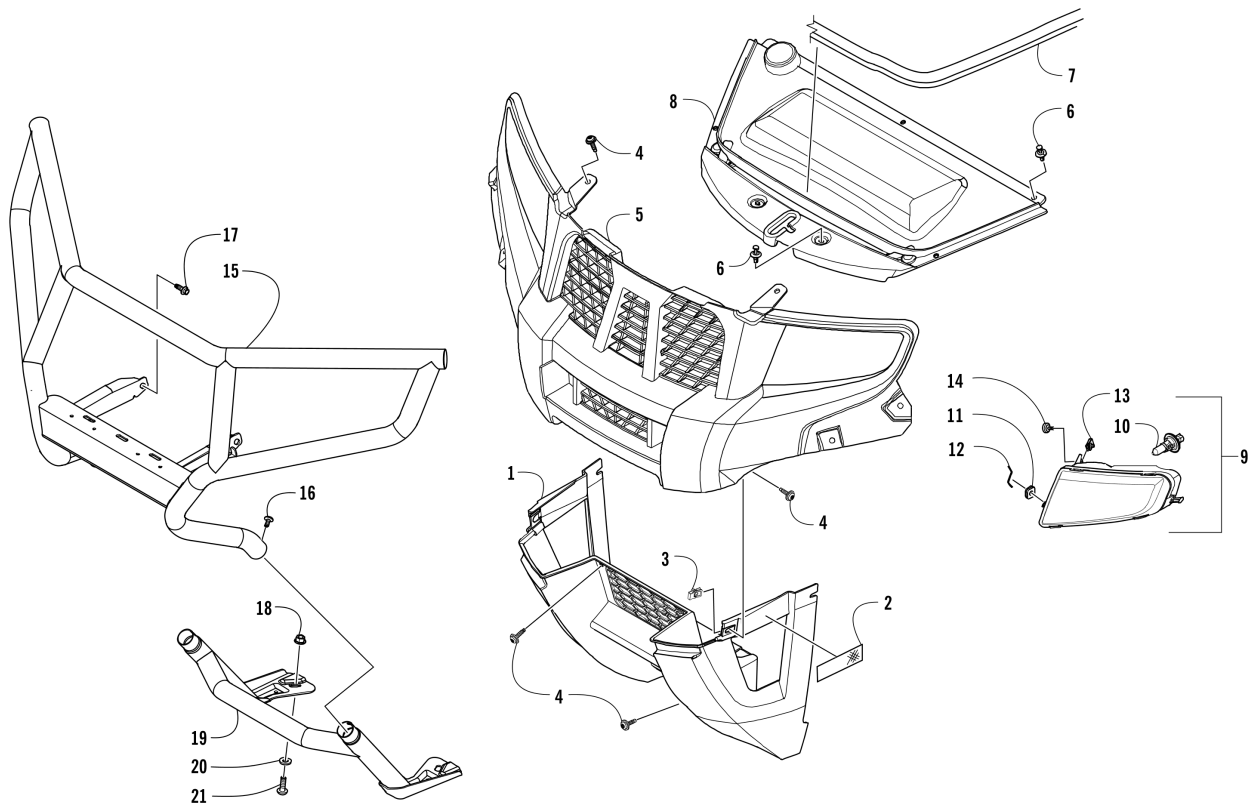
# GEAR SHIFTING ASSEMBLY [302315]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240478		2	Washer		
2	1001240534		2	Ring, Retaining		
3	1001240379		1	Shaft, Sub-Gear Shift		
4	1001240511		1	Seal, Sub-Gear Shift Shaft		
5	1001240378		1	Spacer		
6	1001240071		1	Switch, Gear Position		
7	1001240380		1	Arm, Select		
8	1001240918		1	Screw, Machine		
9	1001240481		1	Washer		
10	1001240375		1	Shaft, Gear Shift - Assembly		
11	1001240486		1	Spacer		
12	1001240479		1	Washer		
13	1001240376		1	Cam, Gear Shift		
14	1001240432		1	Screw, Cap		
15	1001240480		1	Washer		
16	1001240371		1	Stopper, Cam		
17	1001240372		1	Support, Cam Stopper		
18	1001240377		1	Spring		
19	1001240477		1	Washer		
20	1001240904		1	Nut		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1001240374		2	Fork, Shift		
22	1001240373		1	Shaft, Shift Fork		

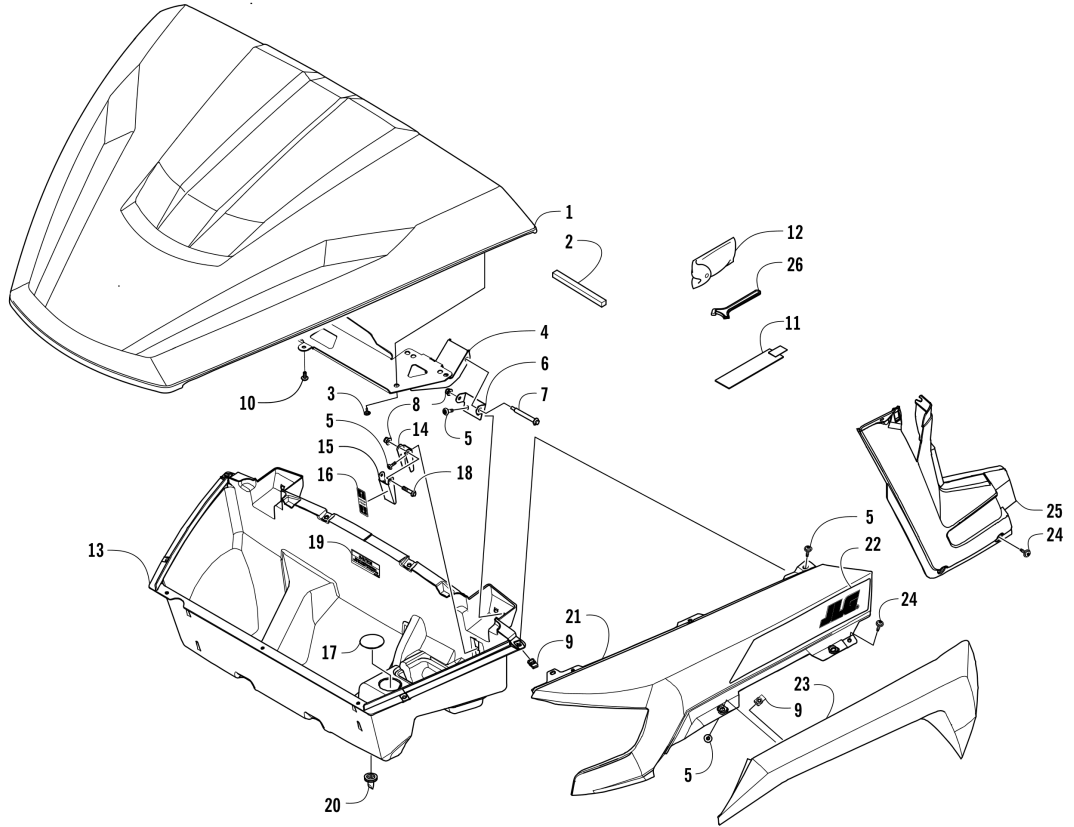
# GRILL AND HEADLIGHT ASSEMBLY [302275]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240864		1	Fascia, Lower - Front	(inc. 2)	
2	1001240824		2	Decal, Reflector - Amber		
3	1001240152		2	Clip, U-Nut		
4	1001240155		10	Screw, Machine		
5	1001240823		1	Fascia, Upper Front		
6	1001240278		7	Rivet, Reinstallable		
7	1001240785		1	Seal, Access Cover		
8	1001240782		1	Panel, Access		
9	1001240252		1	Headlight, Halogen - Assembly - Right	(inc. 10)	
9	1001240253		1	Headlight, Halogen - Assembly - Left	(inc. 10)	
10	1001240069		2	Bulb, Headlight - H13		
11	1001240780		2	Grommet - Right		
11	1001240781		2	Grommet - Left		
12	1001240068		4	Wireform, Headlight		
13	1001240665		2	Clip, U-nut		
14	1001240756		2	Knob, Adjuster		
15	1001241230		1	Bumper		
16	1001241460		2	Screw, Machine		
17	1001241190		2	Cap, Screw		
18	1001241183		2	Nut, Lock		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	1001241186		1	Bumper, Lower		
20	1001240141		2	Washer		
21	1001241232		2	Screw, Machine		

# HOOD/FRONT STORAGE AND SIDE PANEL ASSEMBLY [302276]

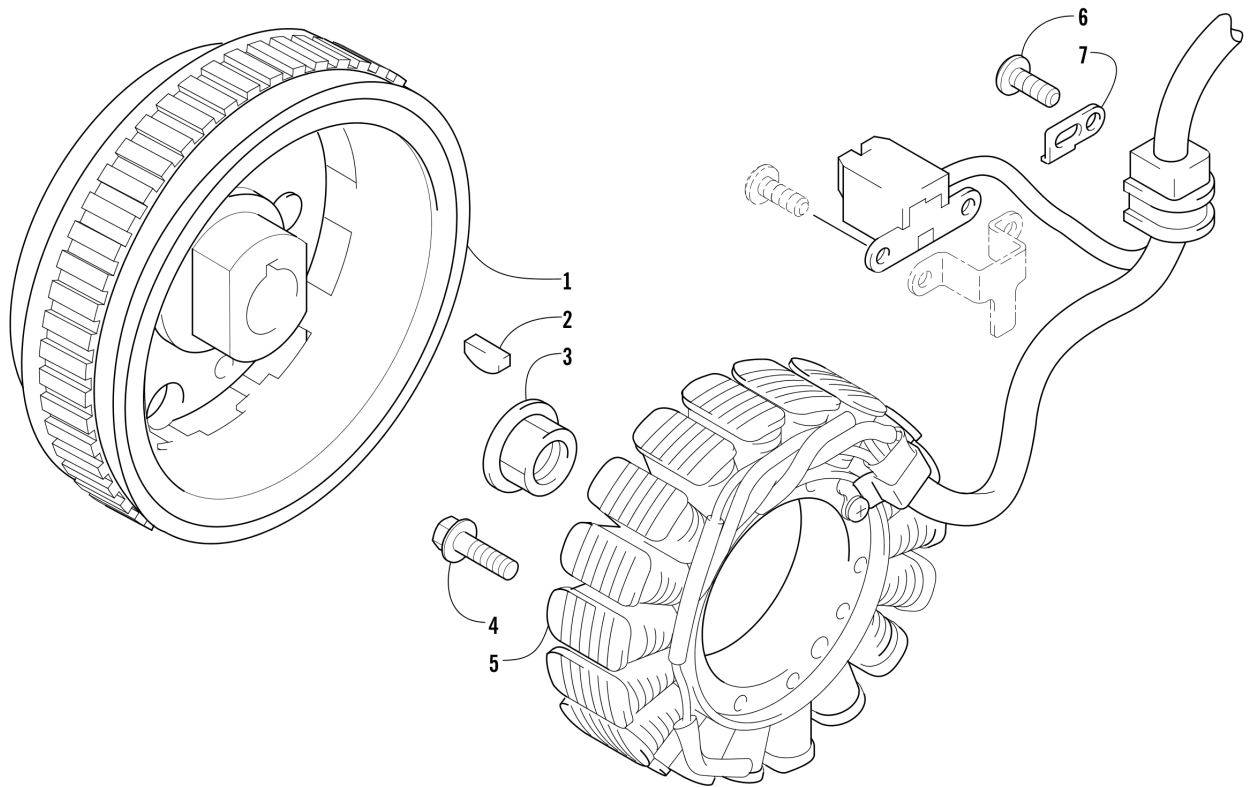


Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240948		1	Hood - Assembly - Orange		
2	1001240786		1	Seal, Hood		
3	1001240287		4	Screw, Self-Tapping		
4	1001240861		1	Hinge, Hood		
5	1001240155		26	Screw, Machine		
6	1001240783		2	Bracket, Hinge Pivot		
7	1001240629		2	Screw, Shoulder		
8	1001240909		3	Nut, Lock		
9	1001240152		26	Clip, U-Nut		
10	1001240940		6	Screw, Machine		
11	1001240294		1	Retainer		
12	1001240749		1	Tool Kit		
13	1001240771		1	Box, Storage - Front		
14	1001241465		1	Bracket, Lock Lever		
15	1001241464		1	Lock, Lever - Hood		
16	1001240813		1	Decal, Hood Prop		
17	1001240281		1	Plug		
18	1001240628		1	Screw, Shoulder		
19	1001240808		1	Decal, Caution Load Capacity (25 lb)		
20	1001240200		1	Valve, Drain		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1001240831		1	Fender, Inner Front - Right - Black		
21	1001240832		1	Fender, Inner Front - Left - Black		
22	1001240846		1	Decal, Inner Front- Side - Right - Orange		
22	1001240847		1	Decal, Inner Front - Side - Left - Orange		
23	1001240946		1	Fender, Outer Front - Right - Orange		
23	1001240947		1	Fender, Outer Front - Left - Orange		
24	1001240625		11	Screw, Machine		
25	1001240767		1	Panel, Side - Right		
25	1001240768		1	Panel, Side - Left		
26	1001240956		1	Wrench, Spanner		

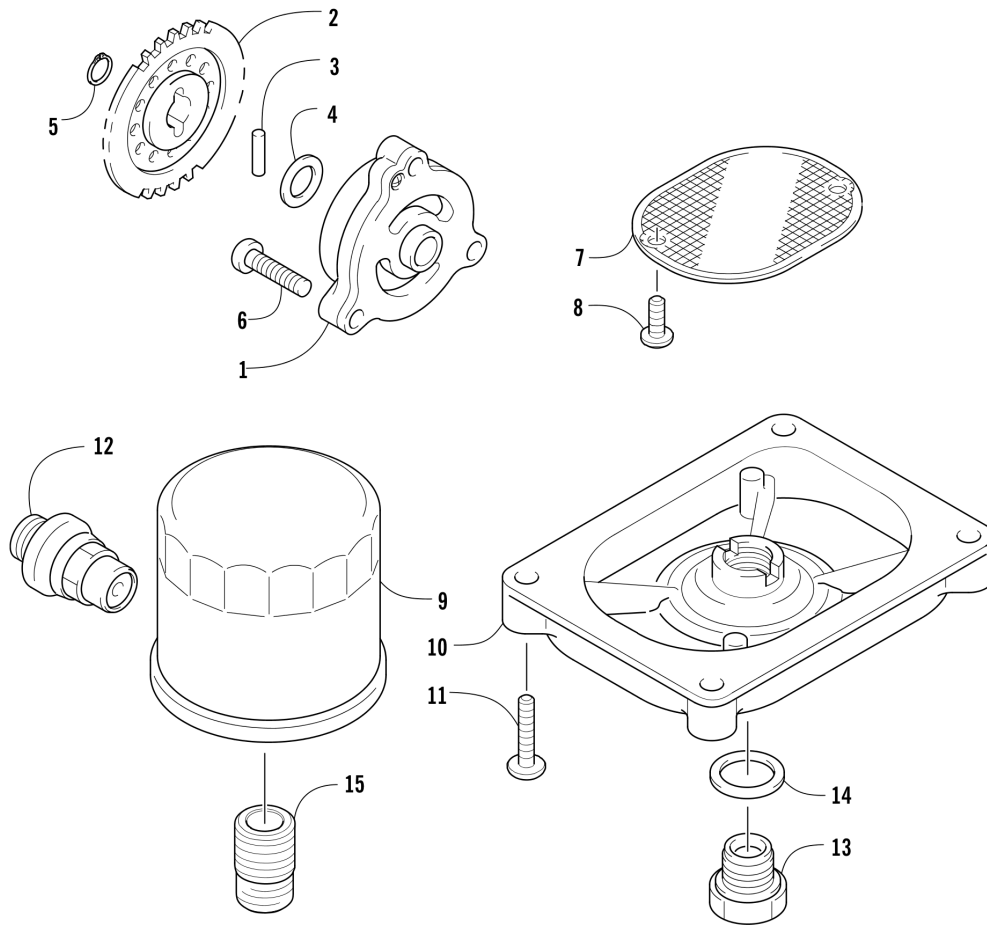


# MAGNETO ASSEMBLY [302333]



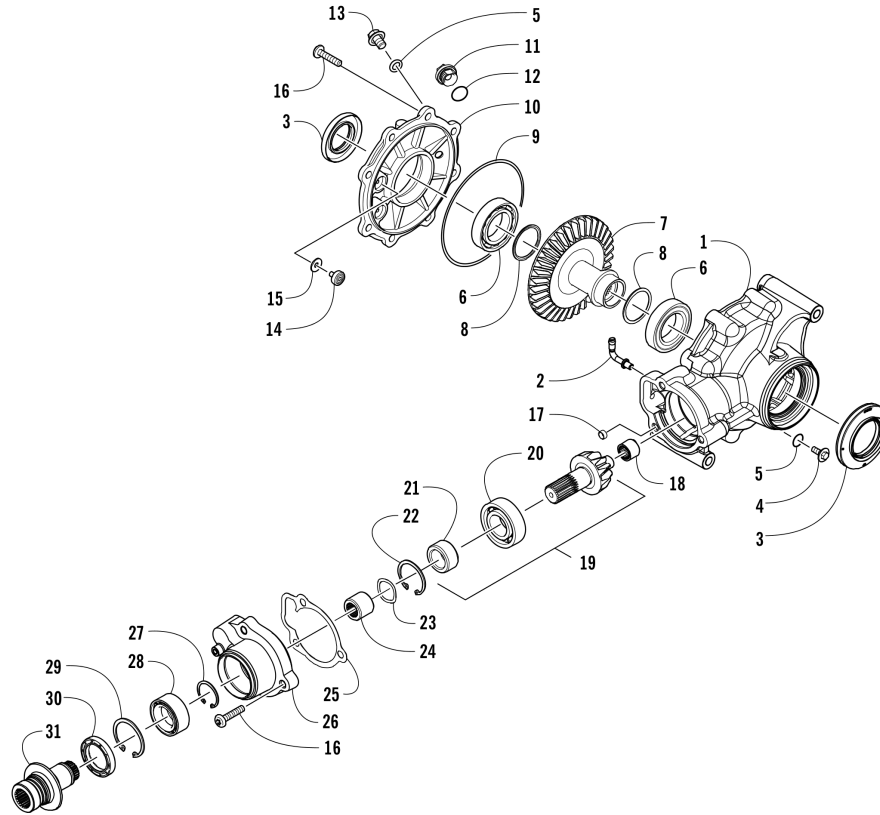
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240304		1	Rotor/Flywheel		
2	1001240493		1	Key		
3	1001240455		1	Nut		
4	1001240897		3	Screw, Cap		
5	1001240306		1	Stator - Assembly		
6	1001240927		1	Screw, Machine		
7	1001240302		1	Clamp - No. 1		

# OIL FILTER/PUMP ASSEMBLY [302311]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240353		1	Pump, Oil		
2	1001241180		1	Gear, Driven		
3	1001240492		1	Pin		
4	1001240463		1	Washer		
5	1001240531		1	Ring, Retaining		
6	1001240443		3	Screw, Machine		
7	1001240356		1	Strainer, Oil		
8	1001240444		2	Screw, Machine		
9	1001240354		1	Filter, Oil		
10	1001240355		1	Cap, Oil Strainer		
11	1001240919		4	Screw, Machine		
12	1001240352		1	Valve, Oil-Relief - Assembly		
13	1001240351		1	Plug, Drain		
14	1001240505		1	Gasket, Drain Plug		
15	1001240358		1	Union, Filter		

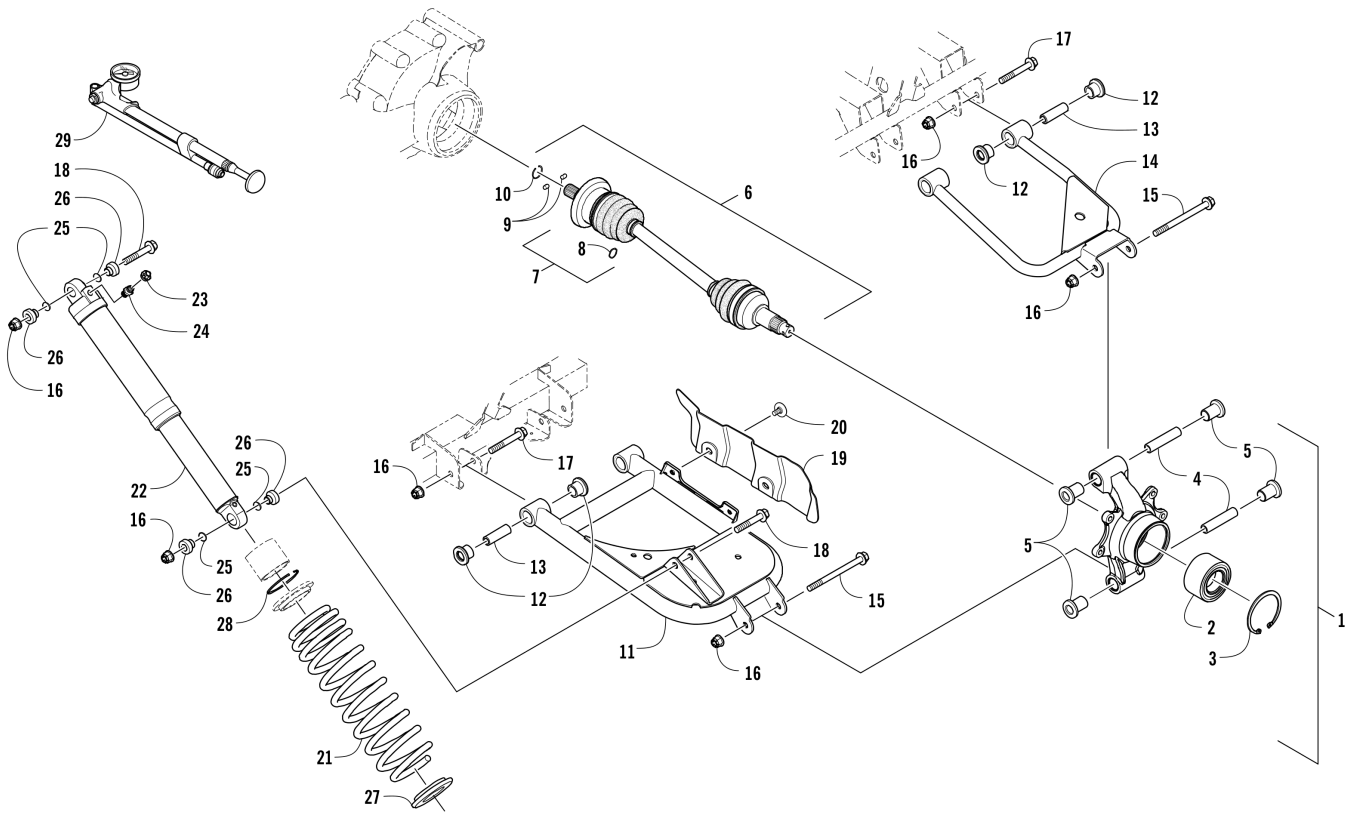
# REAR DRIVE GEARCASE ASSEMBLY [302299]



Item	Part No.	New Part	Qty	Name	Context	Footnote
-	1001240721		1	Rear Drive Gearcase		
1	1001240722		1	Housing, Gearcase		
2	1001240672		1	Fitting, Elbow		
3	1001240674		2	Seal		
4	1001240572		1	Plug, Magnetic	(inc. one No. 5)	
5	1001240125		2	O-Ring		
6	1001240013		2	Bearing		
7	1001240558		1	Gear, Ring - 36T		
8	1001240014		AR	Shim, 41 x 49 x 1.3 mm		
8	1001240015		AR	Shim, 41 x 49 x 1.4 mm		
8	1001240016		AR	Shim, 41 x 49 x 1.5 mm		
8	1001240017		AR	Shim, 41 x 49 x 1.6 mm		
8	1001240018		AR	Shim, 41 x 49 x 1.7 mm		
9	1001240124		1	O-Ring		
10	1001240653		1	Cover, Gearcase		
11	1001240012		1	Plug, Fill	(inc. 12)	
12	1001240126		1	O-Ring		
13	1001240573		1	Plug, Oil Level	(inc. one No. 5)	
14	1001240009		1	Button, Thrust		
15	1001240022		AR	Shim, 6.3 x 18 x 1.3 mm		

Item	Part No.	New Part	Qty	Name	Context	Footnote
15	1001240023		AR	Shim, 6.3 x 18 x 1.4 mm		
15	1001240024		AR	Shim, 6.3 x 18 x 1.5 mm		
15	1001240025		AR	Shim, 6.3 x 18 x 1.6 mm		
15	1001240026		AR	Shim, 6.3 x 18 x 1.7 mm		
16	1001240122		11	Screw, Self-Tapping		
17	1001240019		1	Pin, Dowel		
18	1001240011		1	Bearing		
19	1001240652		1	Gear, Pinion - Assembly - 10T	(inc. 20-21)	
20	1001240010		1	Bearing		
21	1001240589		1	Collar, Retaining		
22	1001240609		1	Ring, Retaining		
23	1001240031		1	Washer, Wave		
24	1001240030		1	Collar, Shaft - Splined		
25	1001240029		1	Gasket, Flange		
26	1001240226		1	Housing, Pinion		
27	1001240139		1	Ring, Retaining		
28	1001240560		1	Bearing		
29	1001240140		1	Ring, Retaining		
30	1001240556		1	Seal		
31	1001240717		1	Shaft, Input		

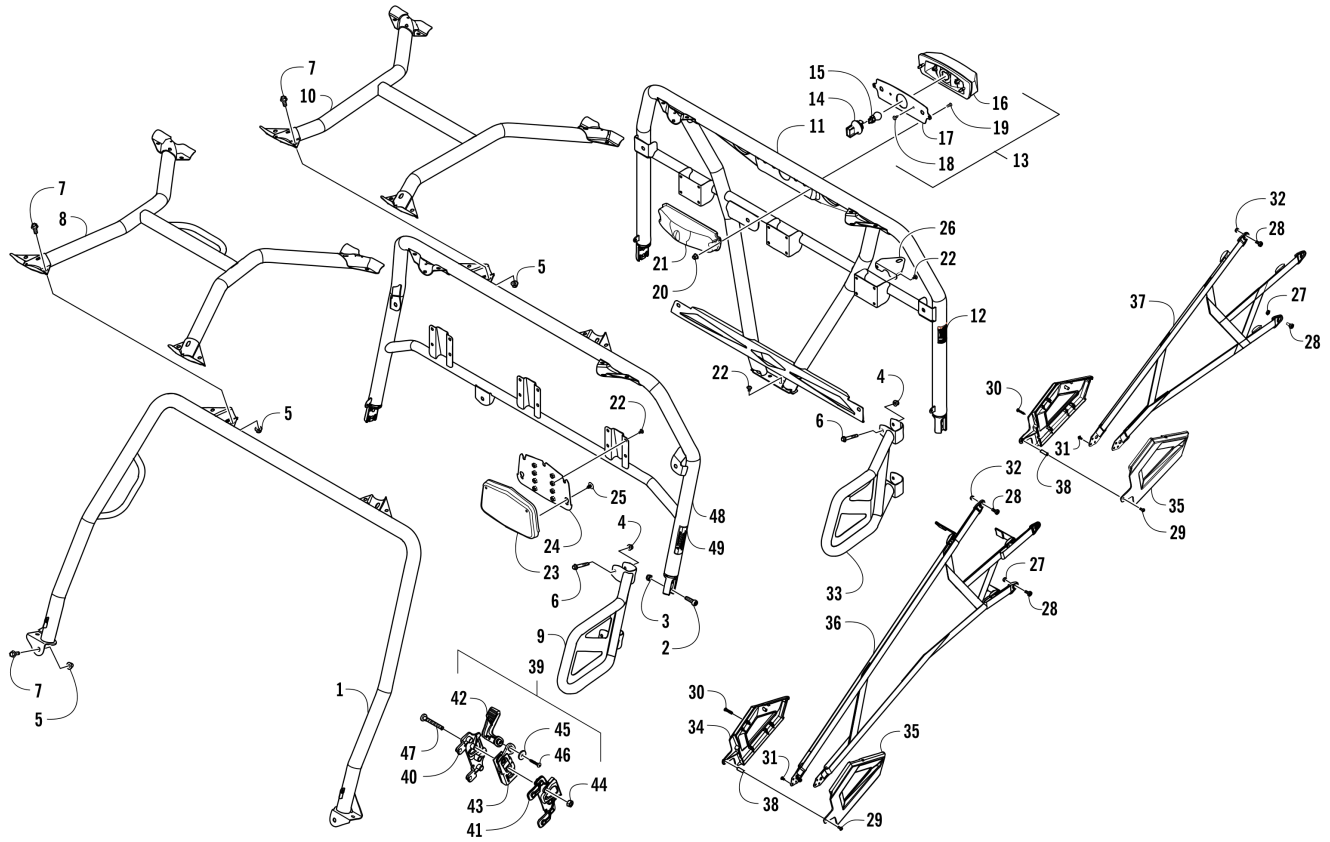
# REAR SUSPENSION ASSEMBLY [302286]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240655		2	Knuckle, Rear - Assembly	(inc. 2-5)	
2	1001240679		2	Bearing		
3	1001240636		2	Ring, Retaining		
4	1001240037		4	Collar		
5	1001240035		8	Bushing		
6	1001241450		2	Kit, Halfshaft	(inc. 7-10)	
7	1001240714		2	Repair Kit, Boot	(inc. 8)	
8	1001240642		2	Circlip		
9	1001240582		4	Pin, Transfer		
10	1001240585		2	Circlip		
11	1001240235		1	A-Arm, Rear - Lower Right - Black	(inc. 12-13)	
11	1001240236		1	A-Arm, Rear - Lower Left - Black	(inc. 12-13)	
12	1001240036		16	Bushing		
13	1001240038		8	Collar		
14	1001240241		1	A-Arm, Rear - Upper Right - Black	(inc. 12-13)	
14	1001240242		1	A-Arm, Rear - Upper Left - Black	(inc. 12-13)	
15	1001240890		4	Screw, Cap		
16	1001240637		16	Nut, Lock		
17	1001240896		8	Screw, Cap		
18	1001240895		4	Screw, Cap		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	1001240593		1	Guard, Boot - Right - Black		
19	1001240594		1	Guard, Boot - Left - Black		
20	1001240149		4	Screw, Shoulder		
21	1001241422		2	Spring, Suspension - Black		
22	1001240043		2	Shock Absorber	(inc. 23-24)	
23	1001240752		1	Valve, Air		
24	1001240764		1	Cap, Air Valve - w/O-ring		
25	1001240754		8	O-Ring		
26	1001240240		8	Spacer		
27	1001241165		2	Retainer, Spring		
28	1001241193		2	Ring, Retaining		
29	1001240975		1	Pump, Air - Shock		

# ROPS AND TAILLIGHT ASSEMBLY [302322]

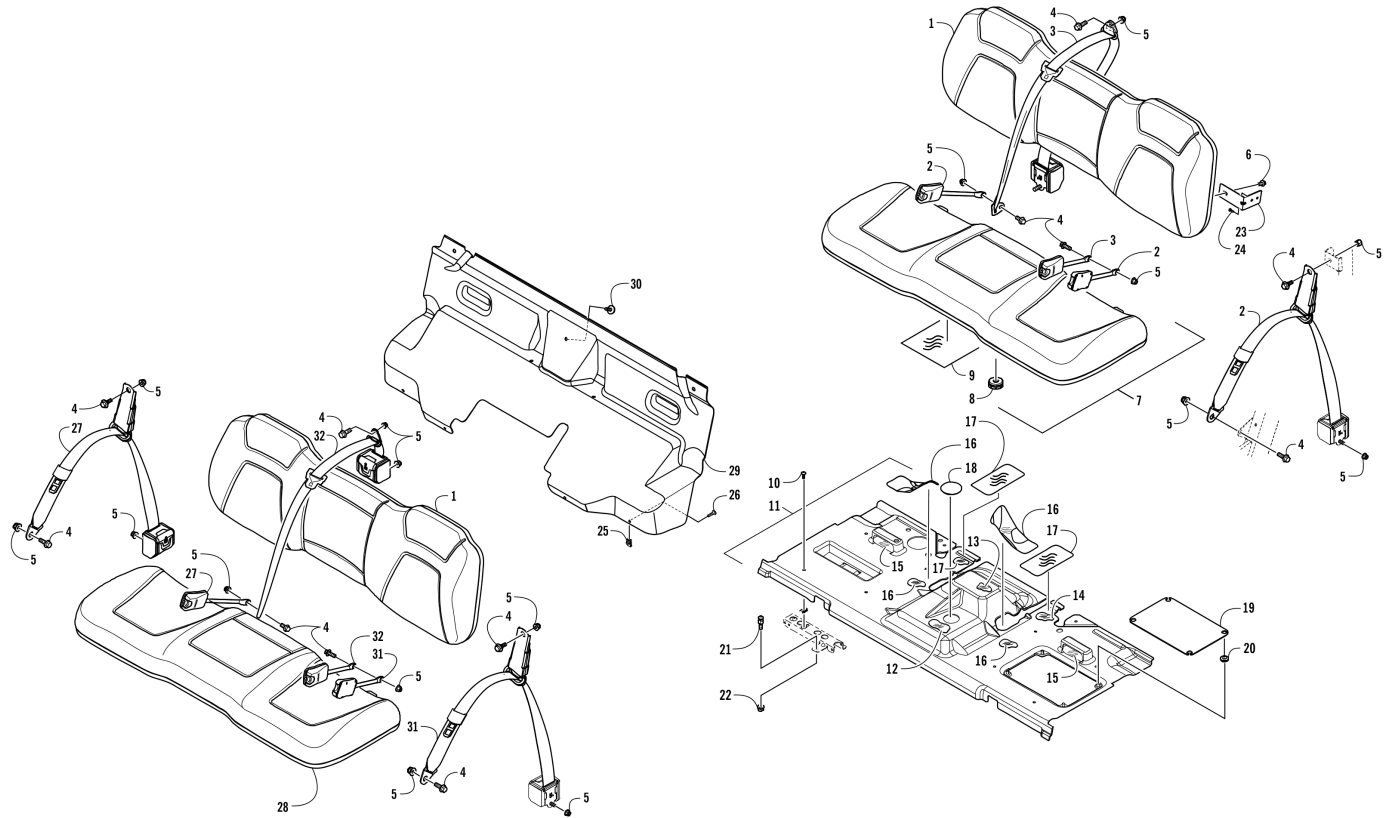


Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240828		1	ROPS - Front		
2	1001240617		8	Screw, Cap		
3	1001240620		8	Nut, Lock		
4	1001240912		8	Nut		
5	1001240637		20	Nut, Lock		
6	1001240898		8	Screw, Machine		
7	1001241184		20	Screw, Cap		
8	1001240820		1	Support, ROPS		
9	1001241211		1	Guard, Shoulder - Right		
9	1001241212		1	Guard, Shoulder - Left		
10	1001241208		1	Canopy - Top - Rear		
11	1001241467		1	ROPS - Rear	(inc. 12)	
12	1001241459		1	Decal, "Warning ROPS"		
13	1001240250		1	Taillight Assembly	(inc. 14-16)	
14	1001240062		1	Socket, Taillight		
15	1001240061		1	Bulb, Taillight		
16	1001240251		1	Housing, Taillight		
17	1001240686		1	Bracket, Taillight Mounting		
18	1001240276		2	Screw, Self-Tapping		
19	1001240917		2	Screw, Machine		

Item	Part No.	New Part	Qty	Name	Context	Footnote
20	1001240909		2	Nut, Lock		
21	1001240751		1	Cover, Taillight		
22	1001240134		26	Screw, Machine		
23	1001240801		6	Pad, Headrest		
24	1001240656		6	Mount, Headrest		
25	1001240280		30	Clip, Retaining		
26	1001240816		1	Bracket, Mounting - Flag		
27	1001240619		8	Nut, Lock		
28	1001240624		12	Screw, Shoulder		
29	1001240631		8	Screw, Button Head		
30	1001240632		12	Screw, Button Head		
31	1001240633		8	Screw, Button Head		
32	1001240621		4	Nut, Flange Lock - Nylon		
33	1001241204		1	Guard, Shoulder - Right		
33	1001241205		1	Guard, Shoulder - Left		
34	1001240790		2	Handle, Net - Inside - Right		
34	1001240791		2	Handle, Net - Inside - Left		
35	1001240788		2	Handle, Net - Right		
35	1001240789		2	Handle, Net - Left		
36	1001241200		1	Restraint, Side - Right		
36	1001241201		1	Restraint, Side - Left		
37	1001241202		1	Restraint, Side - Right		
37	1001241203		1	Restraint, Side - Left		
38	1001240787		4	Pin, Striker		
39	1001240858		2	Latch, Right	(inc. 40-47)	
39	1001240859		2	Latch, Left	(inc. 40-47)	
40	1001240792		4	Bracket, Inner Latch		
41	1001240793		4	Bracket, Outer Latch		
42	1001240794		2	Lever, Release - Right		
42	1001240795		2	Lever, Release - Left		
43	1001240798		2	Latch, Rotary		Right
43	1001240799		2	Latch, Rotary		Left
44	1001240159		8	Nut		
45	1001240634		4	Washer		
46	1001240635		4	Screw, Machine		
47	1001240921		8	Screw, Machine		
48	1001241228		1	ROPS, Center	(inc. 49)	
49	1001241191		2	Decal, Warning		



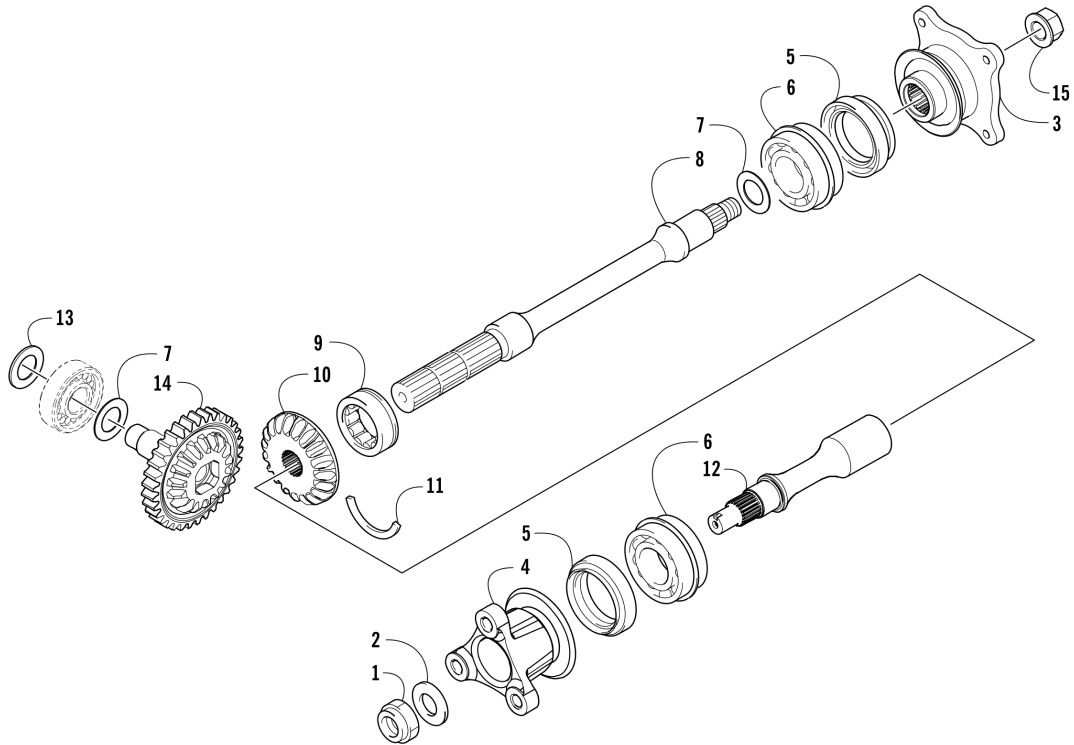
# SEAT ASSEMBLY [302321]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240953		2	Backrest Assembly		
2	1001240868		2	Belt, Seat - Passenger Side		
3	1001240869		1	Belt, Seat - 3 Point		
4	1001240622		8	Screw, Cap		
5	1001240623		8	Nut, Lock		
6	1001240881		2	Screw, Cap		
7	1001240952		1	Seat Assembly	(inc. 8-9)	
8	1001241440		2	Grommet		
9	1001240090		1	Foil, Protective		
10	1001240155		8	Screw, Machine		
11	1001241462		1	Base, Seat	(inc. 12-17)	
12	1001241438		1	Foil, Protective		
13	1001241439		1	Foil, Protective		
14	1001241434		1	Foil, Protective		
15	1001241435		2	Foil, Protective		
16	1001241436		4	Foil, Protective		
17	1001241437		3	Foil, Protective		
18	1001240281		1	Plug		
19	1001240710		1	Cover, Access		
20	1001240662		6	Grommet		

Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1001240627		4	Stud, Latch - Seat		
22	1001240903		4	Nut		
23	1001240860		2	Bracket, Lower Seat Mount		
24	1001240148		4	Screw, Self Tapping		
25	1001240152		8	Clip, U-Nut		
26	1001240155		4	Screw, Machine		
27	1001241217		1	Belt, Seat		
28	1001241463		1	Seat, Bench		
29	1001241195		1	Panel, Rear Kick		
30	1001240625		3	Screw, Machine		
31	1001241219		1	Belt, Seat		
32	1001241218		1	Belt, Seat		

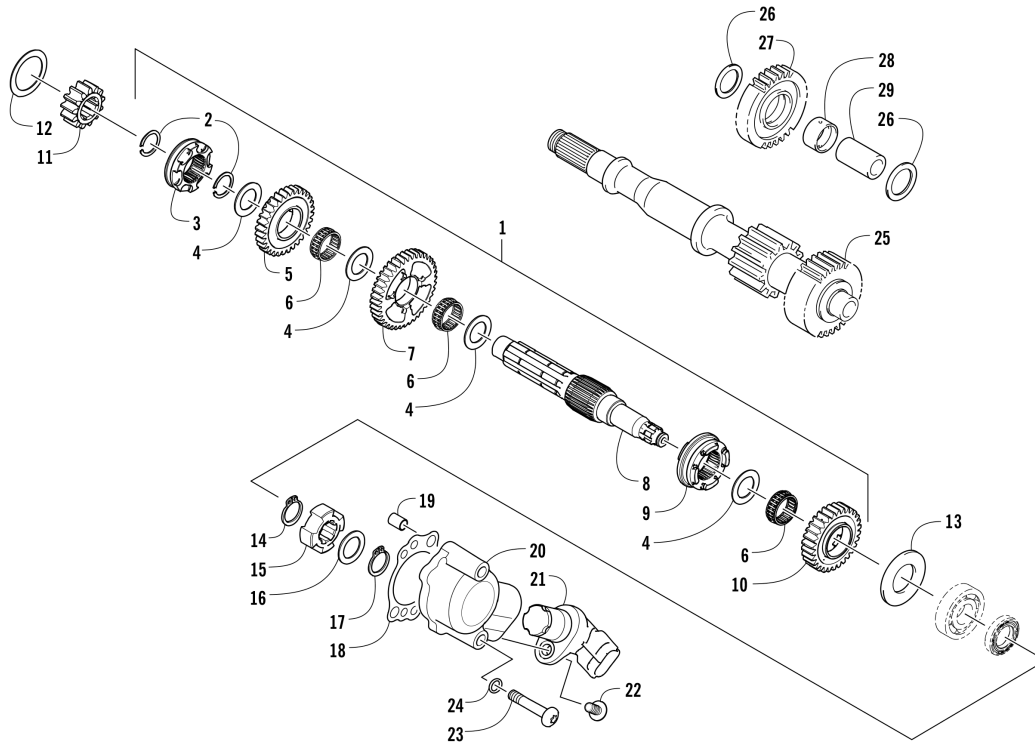
# SECONDARY DRIVE ASSEMBLY [302316]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240454		1	Nut		
2	1001240467		1	Washer		
3	1001240381		1	Flange, Output Joint		
4	1001240385		1	Flange, Output Drive Assembly		
5	1001240510		2	Seal, Oil		
6	1001240555		2	Bearing		
7	1001240468		AR	Shim, 25 x 34 x 0.25 mm		
7	1001240469		AR	Shim, 25 x 34 x 0.30 mm		
7	1001240470		AR	Shim, 25 x 34 x 0.70 mm		
7	1001240471		AR	Shim, 25 x 34 x 0.90 mm		
7	1001240472		AR	Shim, 25 x 34 x 0.95 mm		
7	1001240473		AR	Shim, 25 x 34 x 1.00 mm		
7	1001240474		AR	Shim, 25 x 34 x 1.05 mm		
7	1001240475		AR	Shim, 25 x 34 x 1.10 mm		
7	1001240476		AR	Shim, 25 x 34 x 1.15 mm		
8	1001240384		1	Shaft, Secondary Driven - Front		
9	1001240544		1	Bearing		
10	1001240396		1	Gear, Secondary Driven		

Item	Part No.	New Part	Qty	Name	Context	Footnote
11	1001240382		1	Ring, Driven Bearing		
12	1001240383		1	Shaft, Secondary Driven - Rear		
13	1001241433		1	Washer		
14	1001241430		1	Gear, Secondary Drive		
15	1001241476		1	Nut		

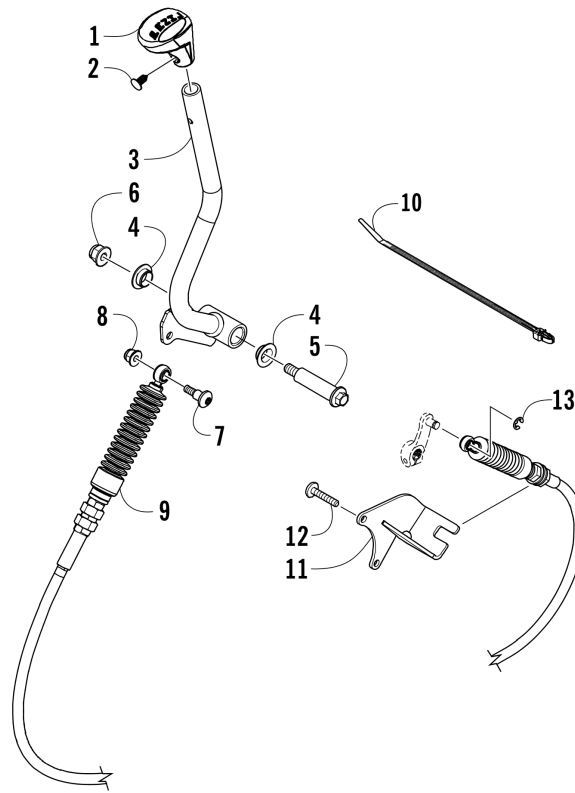
# SECONDARY TRANSMISSION ASSEMBLY [302314]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240404		1	Countershaft Assembly	(inc. 2-10)	
2	1001240538		2	Ring, Retaining		
3	1001240400		1	Gear Select, Reverse		
4	1001240401		4	Shim		
5	1001240399		1	Gear, Reverse Driven		
6	1001240554		3	Bearing		
7	1001240398		1	Gear, Driven - Low		
8	1001240397		1	Countershaft		
9	1001240405		1	Gear Select, Sliding		
10	1001240406		1	Gear, Driven - High		
11	1001240402		1	Gear, Drive		
12	1001240466		1	Washer, Thrust		
13	1001240464		1	Washer		
14	1001240536		1	Ring, Retaining		
15	1001240394		1	Trigger, Speedometer Sensor		
16	1001240482		1	Washer, Thrust		
17	1001240535		1	Ring, Retaining		
18	1001240517		1	Gasket		
19	1001240494		2	Pin, Dowel		
20	1001240393		1	Housing, Speedometer Sensor		

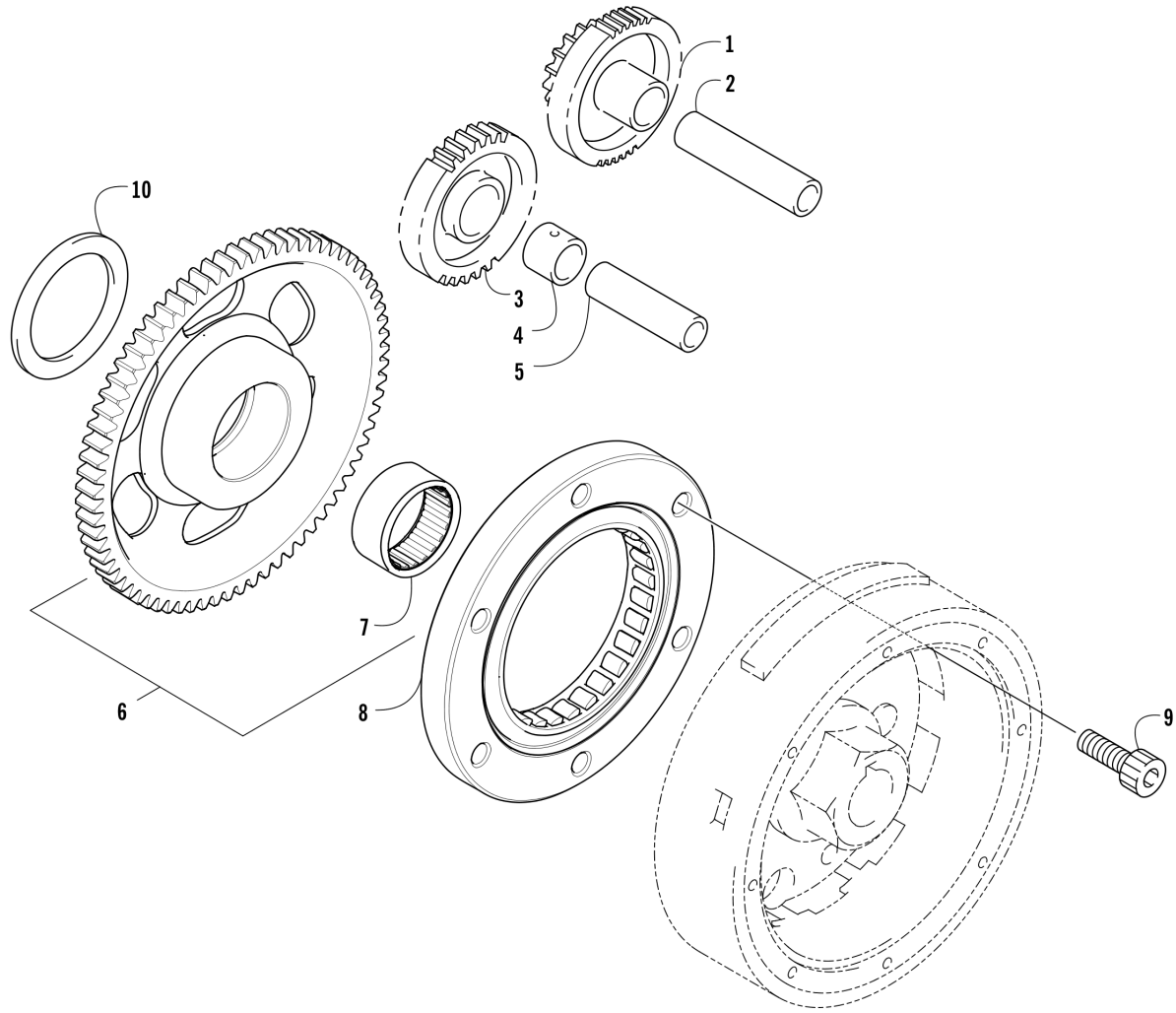
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1001240190		1	Sensor, Speedometer		
22	1001240918		1	Screw, Machine		
23	1001240921		2	Screw, Machine		
24	1001240513		2	Gasket		
25	1001240388		1	Driveshaft		
26	1001240465		2	Washer, Thrust		
27	1001240390		1	Gear, Reverse Idle		
28	1001240391		1	Bushing		
29	1001240392		1	Shaft, Reverse Idle		

# SHIFTER ASSEMBLY [302325]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240777		1	Knob, Shift		
2	1001240132		1	Clip, Retaining		
3	1001240720		1	Lever, Shift - Black		
4	1001240673		2	Bushing		
5	1001240147		1	Screw, Shoulder		
6	1001240912		1	Nut		
7	1001240133		1	Screw, Shoulder		
8	1001240909		1	Nut, Lock		
9	1001241176		1	Cable, Shift		
10	1001240282		1	Tie, Cable		
11	1001240800		1	Bracket, Shift Cable		
12	1001240921		2	Screw, Machine		
13	1001240006		1	E-Ring		

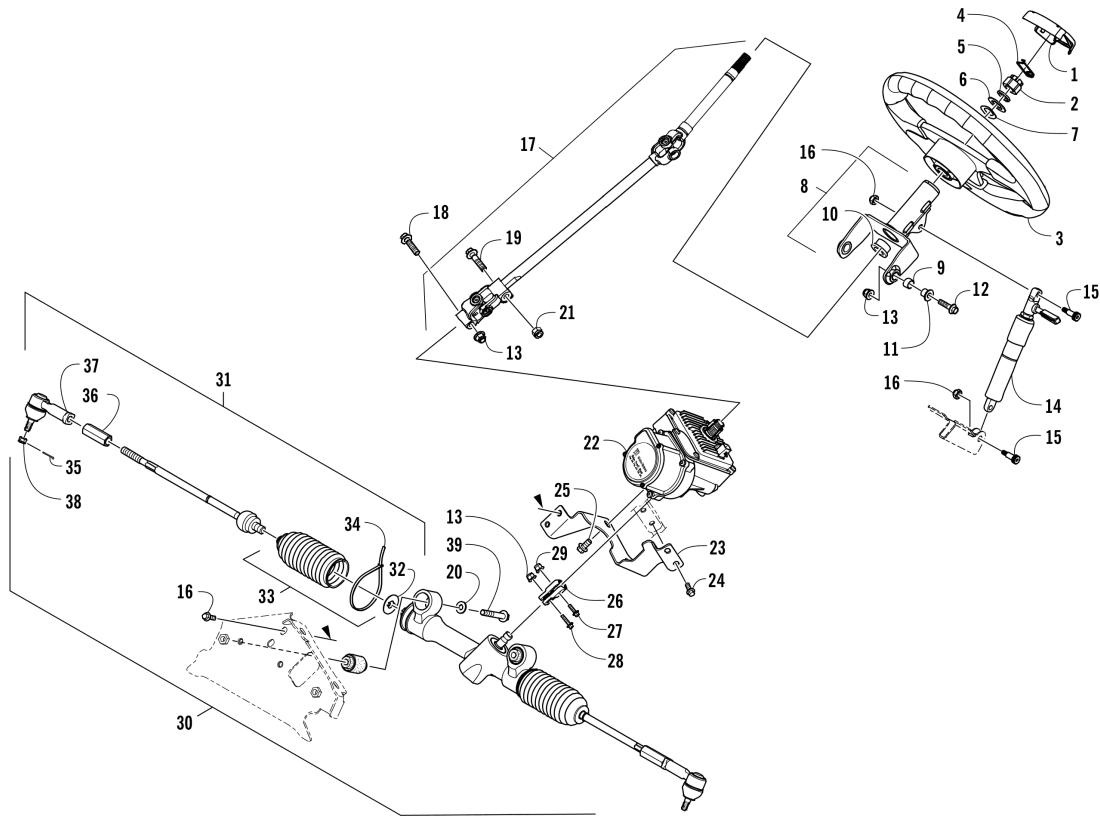
# STARTER CLUTCH ASSEMBLY [302309]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240370		1	Gear, Starter Idler - No. 1		
2	1001240495		1	Shaft, Starter Gear		
3	1001240367		1	Gear, Starter Idler - No. 2		
4	1001240368		1	Spacer, Starter Idler Gear No. 2		
5	1001240496		1	Shaft, Starter Gear		
6	1001240369		1	Gear, Starter Clutch	(inc. 7)	
7	1001240553		1	Bearing		
8	1001240303		1	Clutch, Starter		
9	1001240445		6	Screw, Cap		
10	1001240484		1	Washer		



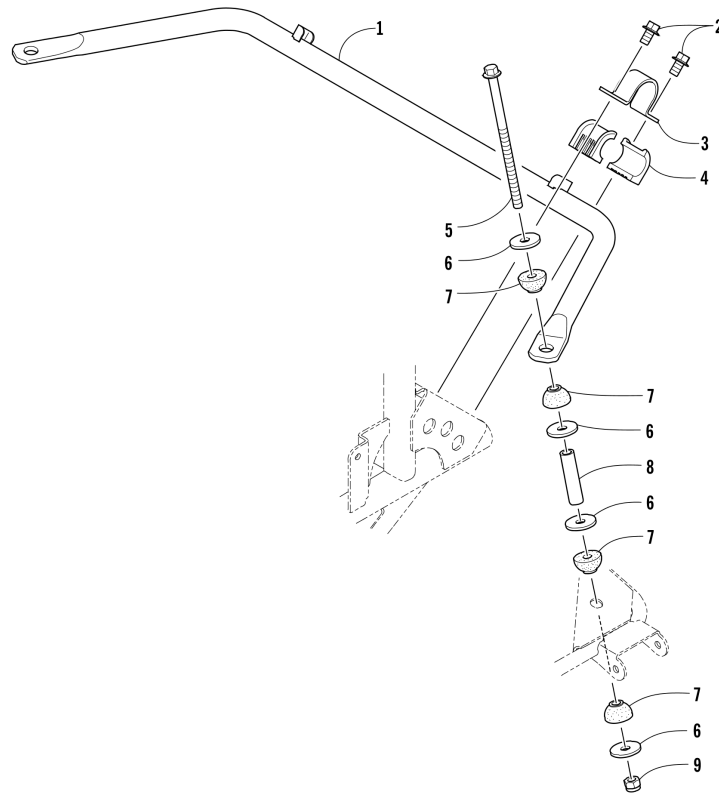
# STEERING ASSEMBLY [302284]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240058		1	Cap, Steering Wheel		
2	1001240167		1	Nut		
3	1001240057		1	Wheel, Steering		
4	1001240605		1	Clip, Retaining		
5	1001240616		1	Ring, Retaining		
6	1001240483		1	Washer		
7	1001240151		1	Washer		
8	1001240248		1	Tilt Steering - Sub Assembly	(inc. 9-10)	
9	1001240049		2	Bushing		
10	1001240053		2	Bushing		
11	1001240160		2	Spacer		
12	1001240884		2	Screw, Cap		
13	1001240911		4	Nut, Lock		
14	1001240052		1	Lift, Support		
15	1001240626		2	Screw, Shoulder		
16	1001240272		2	Nut		
17	1001240055		1	Shaft, Steering		
18	1001240885		1	Screw, Cap		
19	1001240893		1	Screw, Cap		
20	1001240283		2	Washer		

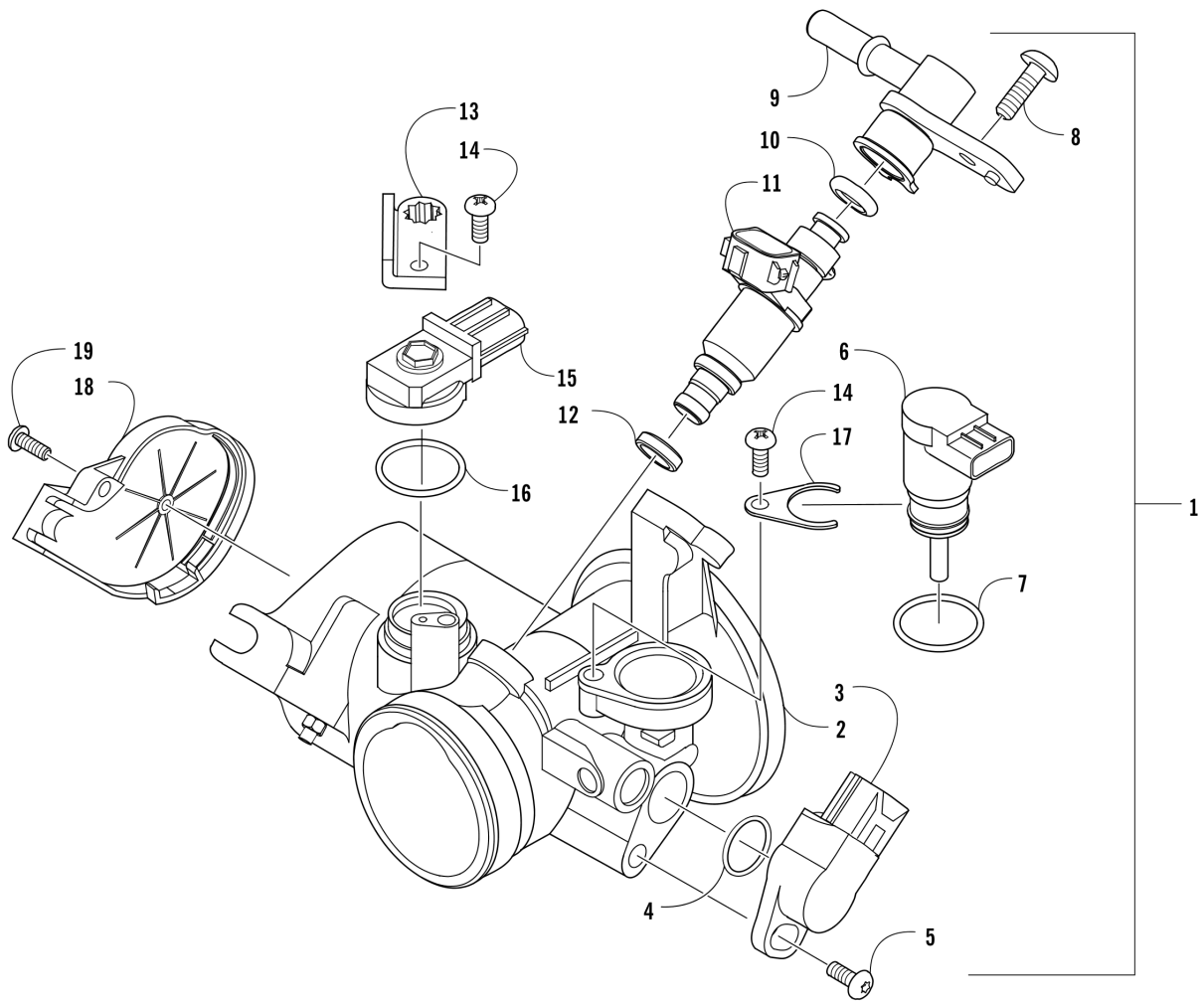
Item	Part No.	New Part	Qty	Name	Context	Footnote
21	1001240902		1	Nut, Lock		
22	1001240249		1	Assembly, Electronic Power Steering		
23	1001240857		1	Bracket		
24	1001240892		4	Screw, Cap		
25	1001240880		4	Screw, Cap		
26	1001240051		1	Coupler, Steering		
27	1001240611		1	Screw, Cap		
28	1001240607		1	Screw, Cap		
29	1001240909		1	Nut, Lock		
30	1001240761		1	Housing, Rack and Pinion	(inc. 31-37)	
31	1001241177		2	Tie Rod - Assembly	(inc. 32 and 34-37)	
32	1001240050		2	Plate, Retaining		
33	1001240247		2	Kit, Tie Rod Boot	(inc. 34-35)	
34	1001240004		2	Tie, Cable - 11.5 in.		
35	1001240274		2	Pin, Cotter		
36	1001240246		2	Nut, Jam		
37	1001240245		2	Kit, Tie Rod End	(inc. 35)	
38	1001240118		2	Nut, Castle		
39	1001241233		2	Screw, Cap		

# SWAY BAR ASSEMBLY [302287]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240239		1	Bar, Sway		
2	1001240891		4	Screw, Cap		
3	1001240238		2	Clamp, Sway Bar Bushing		
4	1001240041		4	Half-Clamp		
5	1001240163		2	Screw, Cap		
6	1001240119		8	Washer		
7	1001240577		8	Bushing		
8	1001240603		2	Spacer		
9	1001240637		2	Nut, Lock		

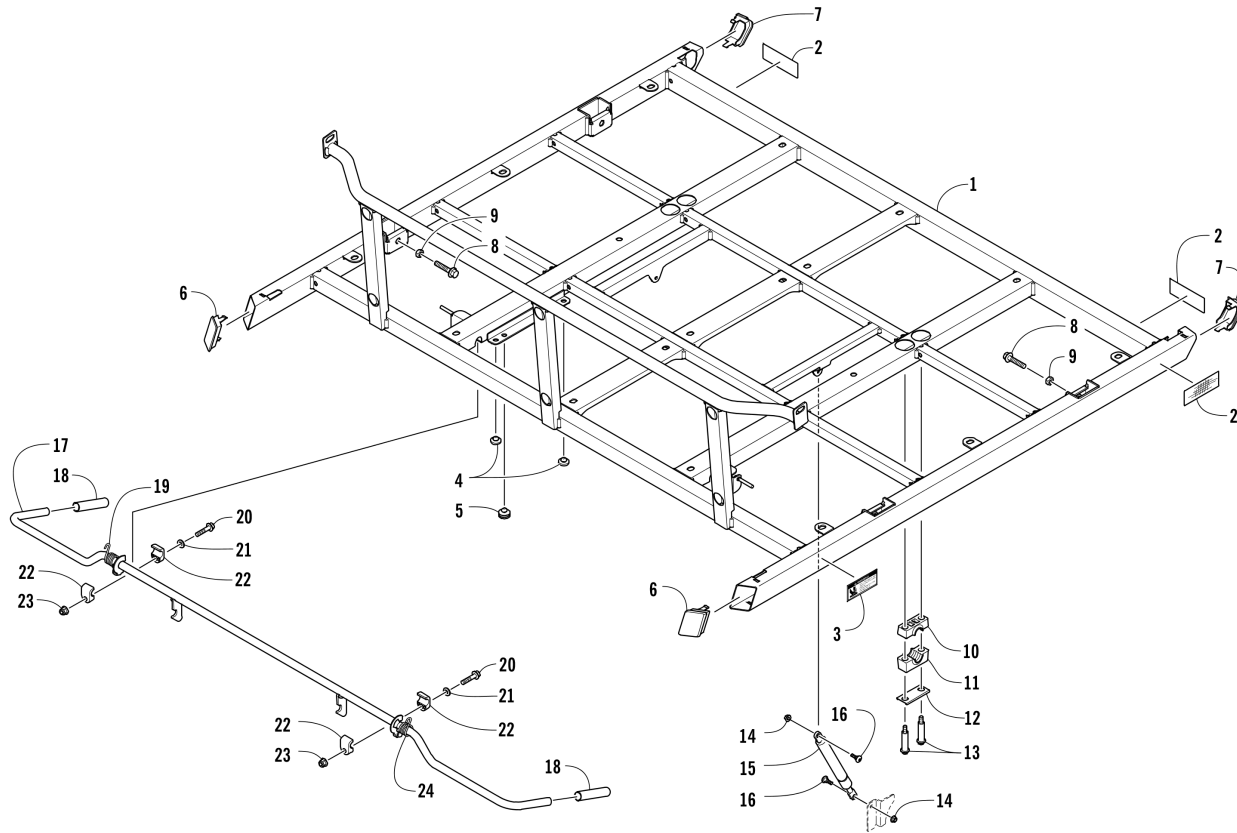
# THROTTLE BODY ASSEMBLY [302302]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240207		1	Throttle Body - Assembly	(inc. 2-19)	
2	0		1	Throttle Body		Not Serviced Individually
3	1001240181		1	Sensor, Throttle Position		
4	1001240842		1	O-Ring, Throttle Position Sensor		
5	1001240839		1	Screw, Machine		
6	1001240183		1	Valve, ISC		
7	1001240841		1	O-Ring, ISC Valve		
8	1001240843		1	Screw, Machine		
9	1001240205		1	Rail, Fuel		
10	1001240209		1	O-Ring, Fuel Injector		
11	1001240208		1	Injector, Fuel		
12	1001240210		1	Seal, Fuel Injector		
13	1001240837		1	Bracket, MAP Sensor		
14	1001240834		2	Screw, Machine		
15	1001240182		1	Sensor, MAP		

Item	Part No.	New Part	Qty	Name	Context	Footnote
16	1001240840		1	O-Ring, MAP Sensor		
17	1001240838		1	Plate, Retaining		
18	1001240835		1	Cover		
19	1001240833		1	Screw, Machine		

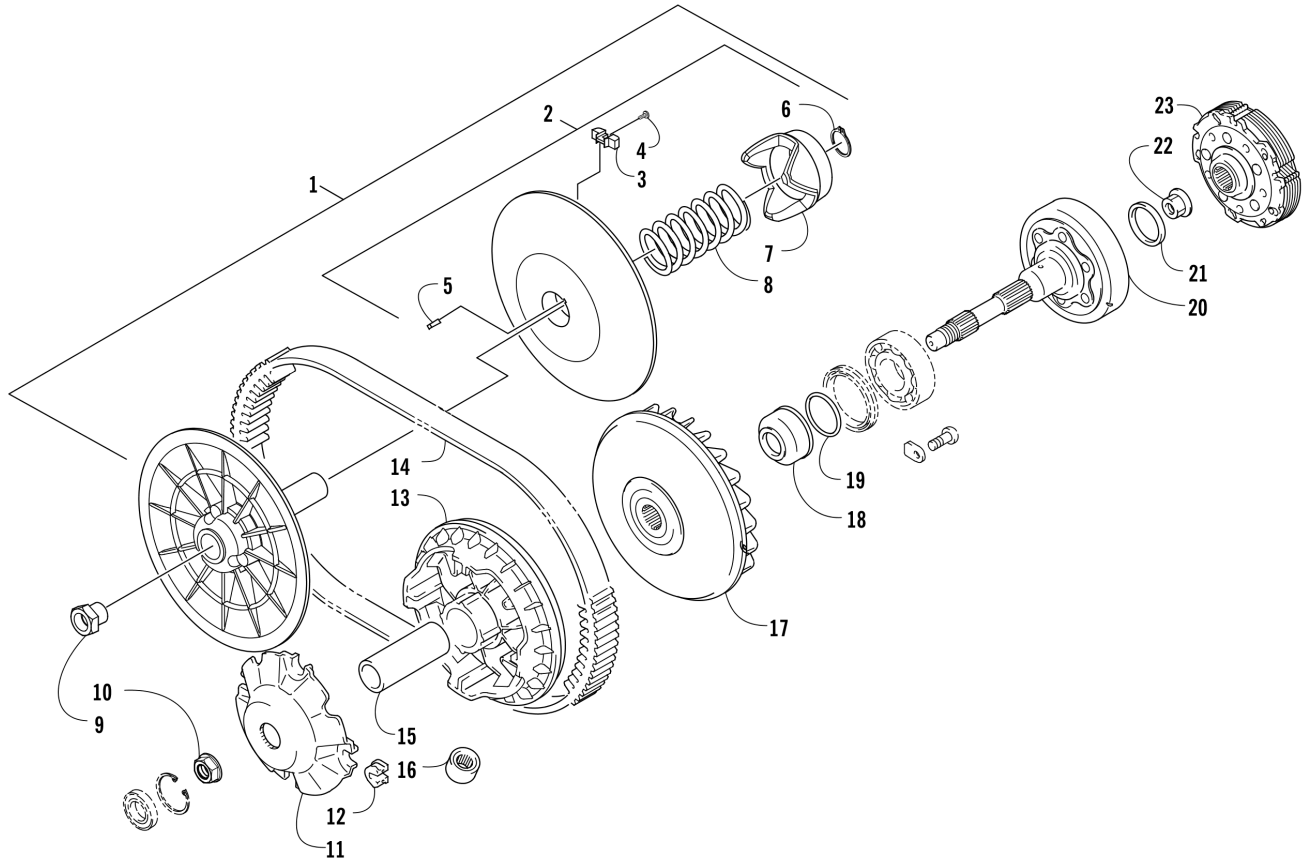
# TILT FRAME ASSEMBLY [302280]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240743		1	Frame,Tilt - Assembly		
2	1001240688		4	Decal, Reflector - Red		
3	1001240811		2	Decal, Warning - Pinch Point		
4	1001240059		4	Bumper		
5	1001240608		2	Bumper		
6	1001240693		1	Endcap, Front - Right		
6	1001240694		1	Endcap, Front - Left		
7	1001240691		1	Endcap, Rear - Right		
7	1001240692		1	Endcap, Rear - Left		
8	1001240600		4	Screw, Cap		
9	1001240901		4	Nut		
10	1001240045		2	Block, Mounting	Upper	
11	1001240044		2	Block, Mounting	Lower	
12	1001240046		2	Cap, Housing		
13	1001240147		4	Screw, Shoulder		
14	1001240272		4	Nut		
15	1001240739		2	Support, Lift		
16	1001240133		4	Screw, Shoulder		
17	1001240744		1	Rod, Latch - Tilt Frame		
18	1001240596		2	Grip, Latch Rod		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	1001240705		1	Spring, Latch - Right		
20	1001240886		2	Screw, Cap		
21	1001240121		2	Washer		
22	1001240595		4	Half-Clamp		
23	1001240911		2	Nut, Lock		
24	1001240706		1	Spring, Latch - Left		

# TRANSMISSION ASSEMBLY [302313]

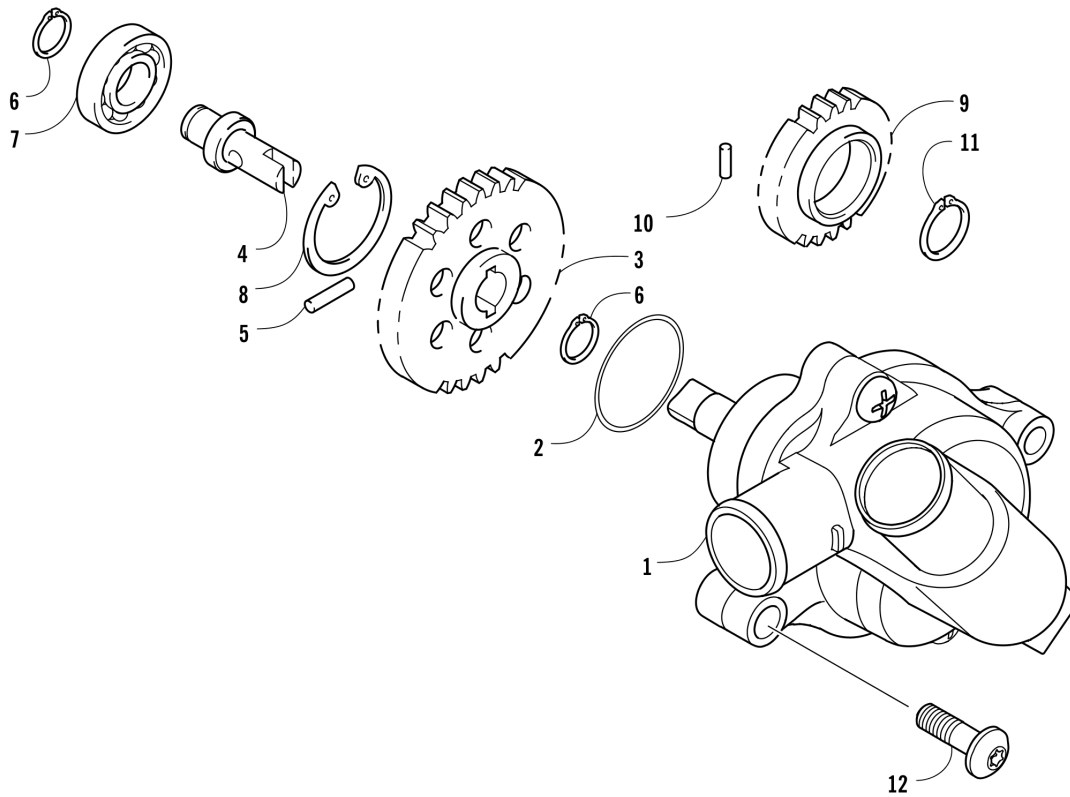


Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240423		1	Pulley, Driven - Assembly	(inc. 2-9)	
2	1001240424		1	Pulley, Driven - Uncalibrated	(inc. 3-6)	
3	1001240420		3	Shoe, Cam		
4	1001240410		3	Screw, Machine		
5	1001240418		1	Key		
6	1001240421		1	Ring, Snap - External		
7	1001240419		1	Cam		
8	1001240417		1	Spring - White		
9	1001241181		1	Nut		
10	1001240460		1	Nut		
11	1001240415		1	Plate, Movable Drive Face		
12	1001240416		4	Damper, Movable Drive Face		
13	1001240414		1	Face, Movable Drive		
14	1001240407		1	Belt, Drive		
15	1001240412		1	Spacer		
16	1001240409		8	Roller		



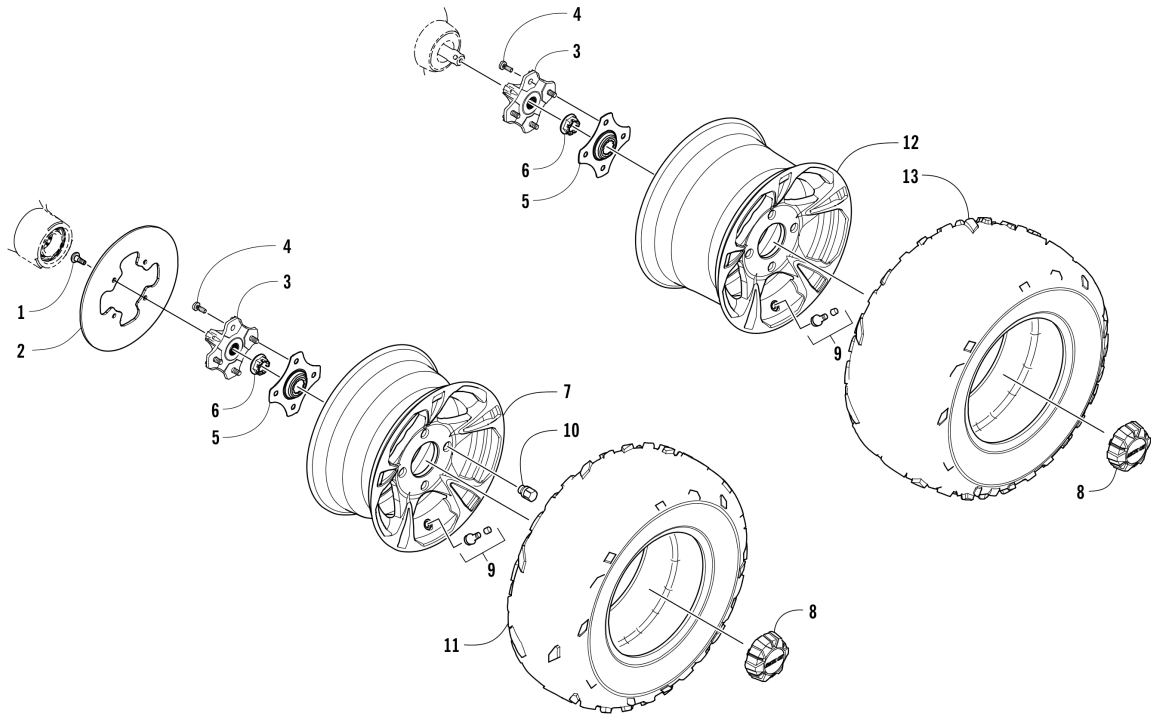
Item	Part No.	New Part	Qty	Name	Context	Footnote
17	1001240413		1	Face, Fixed Drive		
18	1001240408		1	Spacer, Fixed Drive Face		
19	1001240201		1	O-Ring		
20	1001241432		1	Housing, Clutch - Assembly		
21	1001240522		1	Seal		
22	1001240453		1	Nut		
23	1001241431		1	Clutch, Centrifugal - 6 Plate		

# WATER PUMP ASSEMBLY [302312]



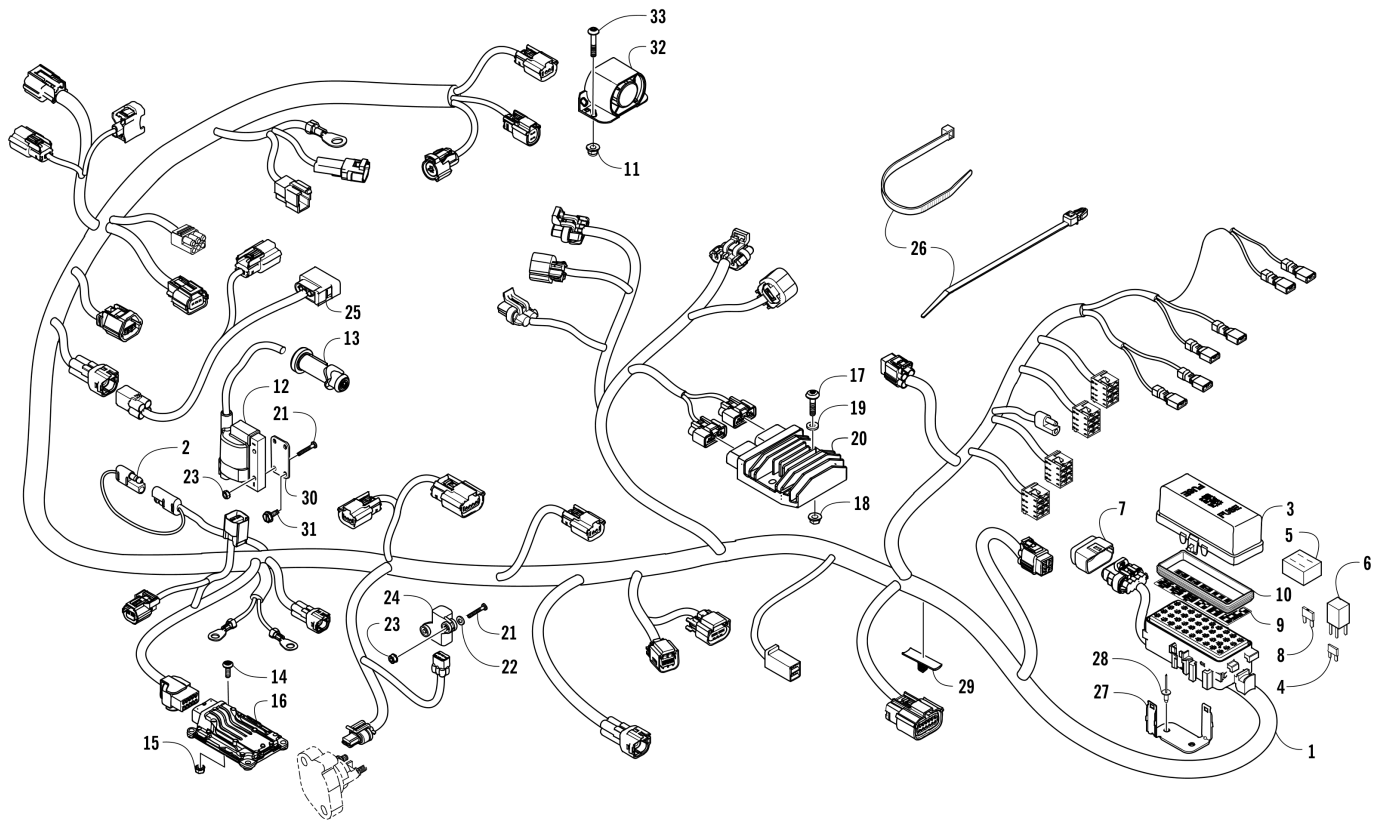
Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240364		1	Pump, Water - Assembly	(inc. 2)	
2	1001240508		1	O-Ring		
3	1001240366		1	Gear, Driven		
4	1001240365		1	Shaft, Driven Gear		
5	1001240492		1	Pin		
6	1001240531		2	Ring, Retaining		
7	1001240547		1	Bearing, Shaft		
8	1001240532		1	Ring, Retaining		
9	1001240350		1	Gear, Oil Pump Drive		
10	1001240491		1	Pin, Dowel		
11	1001240533		1	Ring, Retaining		
12	1001240923		2	Screw, Machine		

# WHEEL AND TIRE ASSEMBLY [302323]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001240150		16	Screw, Shoulder		
2	1001240640		4	Kit, Brake Disc	(inc. 1)	
3	1001240728		2	Hub, Wheel	(inc. 4)	Front
3	1001240729		2	Hub, Wheel	(inc. 4)	Rear
4	1001240682		16	Stud		
5	1001240683		4	Plate, Hub		
6	1001240154		4	Nut, Castle		
7	1001240677		2	Wheel - Front	(inc. 8)	
8	1001240680		4	Cap, Wheel		
9	1001240008		4	Stem, Valve w/Cap		
10	1001240638		16	Nut, Lug		
11	1001240587		2	Tire - Front		
12	1001240678		2	Wheel - Rear	(inc. 8)	
13	1001240588		2	Tire - Rear		

# WIRING HARNESS ASSEMBLY [302330]



Item	Part No.	New Part	Qty	Name	Context	Footnote
1	1001241174		1	Harness, Main	(inc. 2-10)	
2	1001240218		1	Tether, Accessory Connector		
3	1001240184		1	Cover, Fuse Block		
4	1001240187		1	Breaker, Circuit 15 Amp		
5	1001240175		1	Holder, Fuse		
6	1001240178		6	Relay (4-pin) 20 amp		
7	1001240189		1	Cover, Diagnostics Connector		
8	1001240174		8	Fuse - 10 Amp		
8	1001240186		2	Fuse - 20 Amp		
8	1001240173		4	Fuse - 30 Amp		
9	1001240850		1	Decal, Fuse Block		
10	1001240185		1	Seal		
11	1001240911		2	Nut, Lock		
12	1001240427		1	Coil, Ignition - Assembly	(inc. 13)	
13	1001240426		1	Cap, Spark Plug		
14	1001240934		4	Screw, Machine		
15	1001240271		4	Nut w/Washer		
16	1001241239		1	ECM		
17	1001240935		2	Screw, Machine		
18	1001240904		2	Nut		

Item	Part No.	New Part	Qty	Name	Context	Footnote
19	1001240275		2	Washer		
20	1001240428		1	Regulator, Voltage		
21	1001240914		4	Screw, Machine		
22	1001240003		2	Washer		
23	1001240145		4	Nut w/Washer		
24	1001240064		1	Sensor, Tilt		
25	1001241175		1	Harness, Adapter		
26	1001240002		AR	Tie, Cable		
26	1001240004		AR	Tie, Cable - 11.5 in.		
26	1001240282		AR	Tie, Cable		
27	1001240295		1	Bracket Mounting- PDM		
28	1001240874		2	Rivet		
29	1001240188		1	Clip, Routing		
30	1001240778		1	Bracket, Coil		
31	1001240277		2	Screw, Self-Tapping		
32	1001240192		1	Alarm, Reverse		
33	1001240942		2	Screw, Machine		







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