

Illustrated Parts Manual

Model 644

HIGHLANDER

10709968

August 1994



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You have purchased one of the finest rough terms of forklifts available on the market today. To ensure that your forklift will provide years of safe dependable service, the manufacturer strongly recommends that all persons operating or servicing this machine be trained and authorized to a level appropriate for their area of responsibility. The manufacturer also depends on all persons operating or servicing this machine to read, fully understand and follow all safety operational and maintenance related instructions applicable to their area of responsibility.

LULL® INDL'STRIES has made every effort to provide information as complete and accurate as possible for its forklifts. However, because of owner requirements, equipment and control variations may exist between machines. In addition, due to **LULL**® INDLS' HIES' policy of continually striving to improve its products, occasional discrepancies may exist between machines and the descriptions and information contained herein.

This parts book provides detailed information on the acquisition of service/replacement parts necessary to keep your rough terrain forklift in good working order. Should, however a defect or failure occur to the machine during the warranty period immediately contact your local authorized LULL® INDUSTRIES dealer. The information contained in this parts book is provided to assist owners, operators and service personnel in the proper upkeep and maintenance of LULL® NOUSTRIES rough terrain forklifts. For detailed descriptions of major components see your machines Service and Maintenance manual.

This Manual is published for informational purposes only and the information so provided should not be considered as all inclusive or covering all contingencies. If further information is required, consult your authorized JLG Industries, Inc.

dealer or contact the JLG Industries, Inc.

Technical Publications Department

A

ORDERING PARTS

See Inside back cover for details.

WARRANTY REGISTRATION

The **LULL**® INDUSTRIES warranty is a separate document provided to the customer upon receipt of the machine. Proper registration is an important warranty requirement. The Fre-Delivery Inspection Form must be signed by the customer when the machine is delivered. The Warranty Registration card must be filled out by the dealer and returned to the **LULL**® INTIUSTRIES. "Warranty Administrator" indicating the date the machine went into service.

How To Use This Parts Book

This Parts Book is divided into the following sections:

- General Information, including Index of Abbreviations
- Master Table of Contents
- Hüstrated Parts Breakdown
 - Section 1 "Drive Train"
 - Section 2 "Frame And Platform"
 - Section 3 "Boom And Transfer"
 - Section 4 "Upper Hydraulics"

- * Section 5 -- "Lower Hydraulies"
- Section 6 "Brakes"
- Section 7 "Electrical"
- Section 8 "Decals And Accessories".
- Section 9 "Fork Carriage (s)".
- Numerical Index

Please read and thoroughly understand the following functional descriptions. Knowing how to properly use this document will help ensure proper service/replacement part identification.

INDEX OF ABBREVIATIONS

The "Index of Abbreviations" is a listing of abbreviations commonly used in this catalogue. You will find the complete word and/or a description for the abbreviation immediately to the right of the abbreviation.

MASTER TABLE OF CONTENTS

The Master "Table of Concents" is located at the front of the parts book and displays the section and page number location of major components within the parts hook

SECTION TABLE OF CONTENTS

The Section "Table of Contents" is located at the front of each section and displays the page number location of major components within each individual section of the parts book.

SECTION INDEX

The Section "Index" lists major components as wellitems with the most frequent replacement histories.

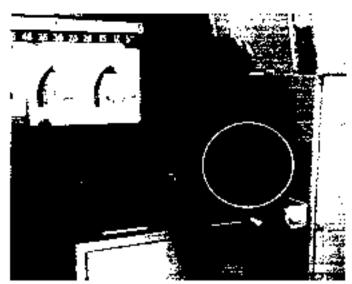
NUMERICAL INDEX

The "Numerical Index" displays parts contained in the parts book by part number, in numerical order, and their corresponding section and page number locations.

VEHICLE IDENTIFICATION

The serial number plate is mounted to the operators platform rear wall, behind the operators seat. The Serial number is a ten (10) digit alpha-numeric number that identifies a specific mathines type, date of production and design configuration. The last four (4) digits of the social number identify the individual machine

В



SERIAL NUMBER LOCATION

The machine senal number must match the serial number referenced in the senal number column of the parts listing. Machines with identical model numbers that are similar in design, may still have differences in service component parts due to design modifications, product improvement, component obsolescence, etc. To properly identify service parts for your machine, the machine model number and senal number must be determined prior to researching service/replacement parts in this parts book.

ILLUSTRATED PARTS BREAKDOWN

Section Title

The "Section Title" appears at the upper outside corner of each page and is used as a quick reference point for determining specific section location when skimming through the document.

GROUP TITLE

The "Group Title" appears at the lower outside corner of each page and is used as a quick reference point for determining specific "Parts Group" location when skimming through the document.

NOTE: The "Parts Group" title most match that of the corresponding Illustration to ensure proper service/replacement part identification

PARTS GROUP TITLE

The "Parts Group Number" identifies individual "Parts Groups" and is used to the "Parts Group" to their corresponding illustration.

NOTE The "Parts Group Number" must match that of the corresponding Illustration to ensure proper service/ replacement part identification.

GROUP No.

The identifying number for the specific parts group and its corresponding illustration

PAGE NUMBER

Each section is numbered in sequence beginning with the first group in the section and continuing through the last group within section.

NOTE. Page numbers for specific "Parts Groups" may be quickly obtained by using either the Section's Table of Contents or Index located at the front of each section.

DATE

The release date, or last revision, of a specific parts group and corresponding illustration.

ITEM NUMBER

The "ITEM" Number is used to identify and locate specific radividual parts or assemblies within a "Parts Group's" corresponding Illustration.

PART NO.

The LULL® INDUSTRIES partinumber for the part.

SEE PAGE REFERENCE

Some parts listings contain "See Page" references for assemblies and sub-assemblies that are broken down in separate "Parts Groups". In those instances the "PART NO." field will contain the "See Page" reference and the page number that contains the "Parts Group" for that component.

DESCRIPTION

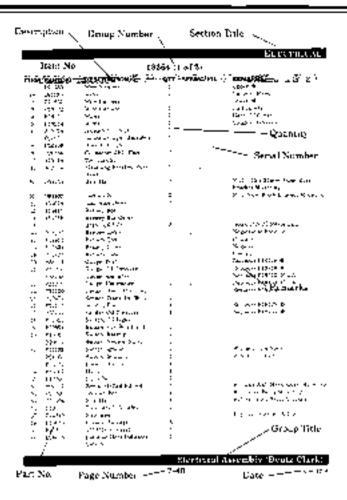
The description of the part listed. Additional part description information can be found in the "REMARKS" column.

QTY. (QUANTITY)

The quantity of a part within the next highest vehicle assembly or "Parts Group". Complete component assemblies, for such items as valves and drive train components, will not list a quantity in the parts group breakdown for that component. In these instances, the quantity will appear in the parts list for the component's next highest assembly or "Parts Group".

SERIAL NUMBER

The serial number reference displays the last four (4) digits of the serial number range for a given part or assembly. When more than one (1) serial number break is present for a specific part or assembly, the most current part is displayed first with all provious serial number lineaks appearing below in thronological order.



SERIAL NUMBER IDENTIFICATION

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A/R · · · · · · · · · · · · · · · · · · As Required	INST. Same of the American
ACCEL ACCEL ACCEPTAGE ACCEPTAGE	INSTAL.
ACCUM Accumulator	INTERMED Intermediate
AMP Ampere	$JIC \cdot Joint Industry Council$
ASSY	$-1 > \cdot $
AUX. · · · · · · · · · · · · · · · · · · ·	L.F Left Front
B/M····· Bill of Material	L.R Left Rear
BKT. · · · · · · · · · · · · · · · · · · ·	LB. · · · · · · · · · · · · · · · · · · ·
CCA · · · · · · · · · Cold Cranking Amperes	LG · · · · · · · · · · · Long
CON'T · · · · · · · · · · · · · · · · Continued	LH · · · · · · · · · · · · · · Left Hand
CONT > · · · · · · · · · · · · · · · · · ·	M
CYT Cylinder	MECH.
DED T Dual Pole, Dual Throw	MFG. · · · · · · · · · · · · · Manufacturing
D.P.S.T. · · · · · · Dual Throw, Single Pole	MFGR Manufacturer
DIA · · · · · · · · · · · · · Diameter	MISC Miscellaneous
DIAG Dingram	mm. z - c c c c c c c c s z - c s Millimeter
DIFF Differential	MOUNT: Mounting
ELECT: · · · · · · · · · · · · · · · · · · ·	MTG. > z · · · · · · · · · · · · · · · · Mounting
EQUIP Equipment	MTR. : Motor
EQUIV · · · · · · · · · · · · · · · Equivalent	N.L.A. () () () No Longer Available
F · · · · · · · · · · · · · · · · · · ·	N.P.N No Part Number
FIG Figure	N.S.S. () () () Not Sold Separately
FRT Front	N/As a control of the Not Applicable
FSO · · · · · · · · · Factory Sales Ordering	N/OFF · · · · · · · · · · · · · · Normally Off
FWD Forward	N/ON · · · · · · · · · · · · · · · · Normally On
GA · · · · · · · · · · · · · · · · · · ·	NI · · · · · · · · · · · · · · · · · · ·
GAL. · · · · · · · · · · · · · · · · · · ·	NO
GP: · · · · · · » » · · · · : » · · · · » Стопр	O D Outer Diameter
GR. 、	P/N · · · · · · · · · · · · · · · · · · ·
IID.s · · · · · · · · · · · · · · · · · · ·	P/O · · · · · · · · · · · · · · Part of an Assembly
HX	PKG · · · · · · · · · · · · · · · · · · ·
HYD. · · · · · · · · · · · · · · · Ilydraulic	PRESS Prossure PROP Propoller
HYDR. · · · · · · · · · · · · · · · · · · Hydraulic	PT Point. Pint
1.D · · · · · · · · · · · · Inner Diameter	PTO · · · · · · · · · · · · Power Take Off
1D· · · · · · · · · · · · · · Identification	
IGN, correspondence and a lighter of the second sec	QT. · · · · · · · · · · · · · · · · · · ·

INDEX OF ABBREVIATIONS (CON'T)

$R_1 \times \dots \times R_{m-1} \times R_{m$
$R.E. + \cdots + \cdots + \cdots + Right Frunt$
R.R Right Rear
$RD_{\rm c} + \cdots + e + e + e + e + e + e + e + Round$
REF Reference
REG Regulator
REPL Replace
RH Right Hand
RPR Repair
S.P.D.T. $++++$ Single Throw, Dual Throw
S.PS T. \cdots Single Pole. Single Throw
S/N
SAE - Society of Automotive Engineers
$SUSP_1 \times \cdots \times \cdots \times \cdots \times \cdots \times Suspension$
$\$W_{i}(+)+\cdots+\cdots+(+)+\cdots+\cdots+>$. Switch
$\$Y\$, \cdots $ \Longrightarrow $\$ystem$
$TEMP \mapsto (\cdot,\cdot,\cdot,\cdot,\cdot,\cdot,\cdot,\cdot,\cdot) \text{ Temperature}$
$TRANS. (+ \cdot \cdot \cdot \cdot \cdot \cdot \cdot \cdot \cdot : \rightarrow \cdot Transmission$
$U = \cdots \cdots \cdots \cdots \cdots \cdots \cup Universal$
$VENT \leftarrow \cdots \rightarrow \cdots \rightarrow \cdots \rightarrow \cdots Ventilation$
$WB, \dots, \dots : \dots > \dots > \dots > \dots > \dots$ Wheel Base
$W/\cdots\cdots\cdots > \cdots > \cdots > \cdots > With$
W/O Without

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No-Spin Differential Assembly (PS-1200 Axle) Sucket Assembly		Assembly — Deere	56. 58
Planetary Gear Assembly (PS-1200 Axis Bearing, Needle Kit, Disc Replacement Log Nut. Wheel Scal, Oil Stud, Wheel Washer, Keyed PS-1200 Axic Assembly w/ No-Spin Diff Bearing, Needle Lug Nut, Wheel Scal, Oil Socket Assembly Stud, Wheel U-Joint Washer, Spacer PS-1200 Axic Assembly w/ Std. Diff.		Radiator & Trans. Oil Cooler Assembly - Cap, Radiator. Spicer Axle (P31259-Rear/P31260 From Axle Steering Joints	
Rearing, Needle Ling Nut, Wheel Seal, Oil Socket Assembly Stud, Wheel U-Joint Washer, Spacer		Kit, Seal Kit, Seal	

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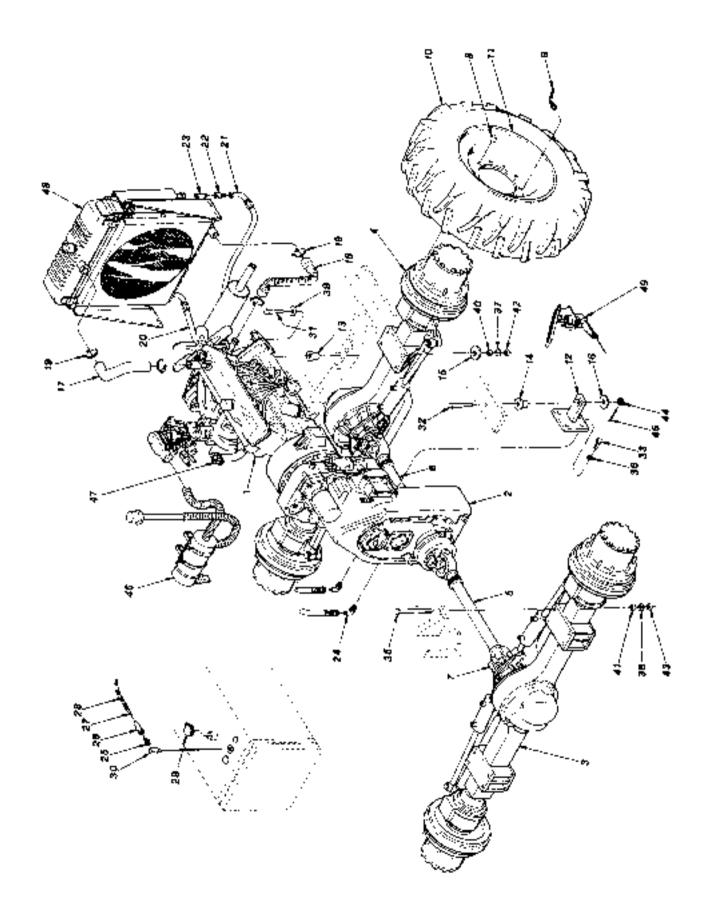
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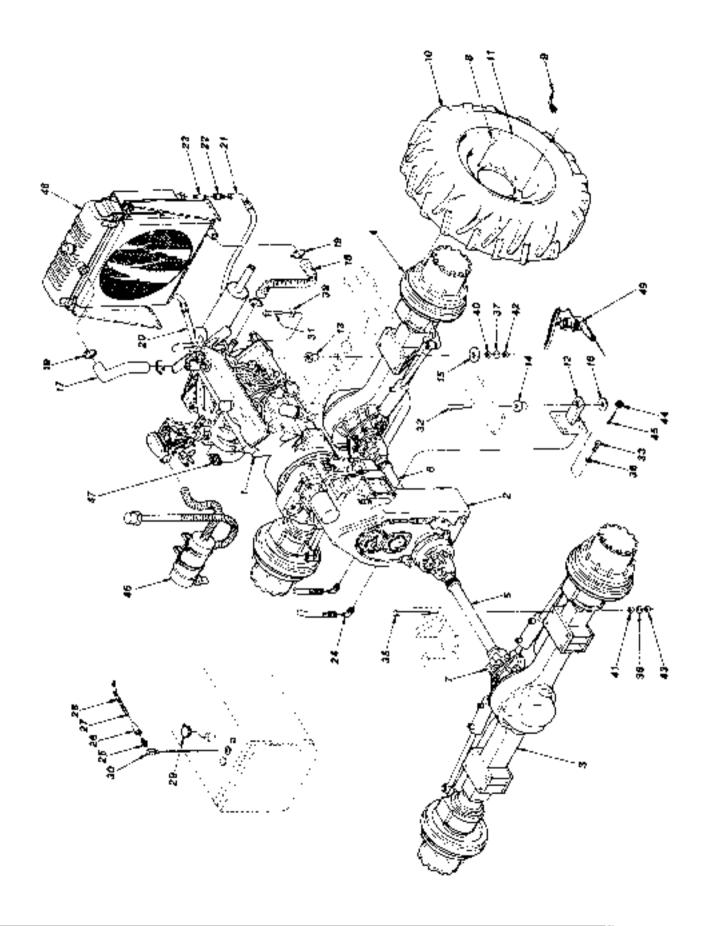
Section 1



June, 1994 1-1

18351 (1 of 2)

	. Catalana		(-	/	
	FART NO.	DESCRIPTION	_	SERIAL NO.	REMARKS
ı	15247C	Engine, Chrysier	1		225 C.I.D. Slant 6 Cyl
NI	P21735	Stab Engine	-		
NI	P21736	Accessuries	-		
3	P19867	Transmission, Clark	1		with Parking Brake
	P19900	Transmission, Clark	-		w/o Parking Brake
3	P18009	Axle	1		Front - Drum Brakes
	P21735	Axle	-	538 -	Front - Disc Brakes
	P18068	Axle	_	101 – 532	Front - Disc Brukes
4	P18010	Axle	1	533 -	Rear Drum Brakes
	P21736	Axle	_	101 - 532	Rear - Disc Brakes
	P18069	Axle	-		Roar - Disc Brakes
ō	P20417	Shaft, Drive	Τ	•···•	Front - w/Drum Brake
	P21676	Shaft, Drive	-	524 –	Front - w/Disc Brake
	(9197B	Shaft, Drive	-	101 - 523	Front - w/Disc Brake
б	P20418	Shaft, Drive	1		Rear - w/Drum Brake
	P21678	Shaft, Drive	-		Reor - w/Dist Brake
N1	P17734	U-Joi nt	-		Tapped Hole
	P18749	U-Joine	-		Thru Hole
8	P13894	Ing Nut, Wheel	-		
9	P13673	Valve Stem	4		
10	P13020	Tire	4		12.00 x 24 8 PLY
	P11685	Tire	-		13.00 x 24 8 PLY
	P19043	Tire			13.00 x 24 12 PLY
	P16448	Tire)			13.00 x 24 12 PIN Steelgnard
NI	P21570	Tube			13.00 x 24
11	12749C	Rim, Wheel	4		
NI	P16439	Lock Ring	-		
NI	P16441	O-Ring			
NI	P17260	Flange			
12	18647B	Mount, Transmission	2	338 -	
	18221B	Mount, Transmission	-	101 - 337	
13	P18180	Mount, Engine	ı		Rubber
14	P18181	Mount, Transmission	2		Rubber
เล็	P20396	Snubbing Washer, Engine	l		
16	P20395	Snubbing Washer,	2		
		Transmission			
17	P18013	Hose, Radiator	ı		
18	P17274	Hose, Radiator	1		
19	P10601	Claimp, Hose	4		
20	P21348	Hose, Transmission Cooler	1		
21	P21351	Hose, Transmission Cooler	1		65" LC.
22	P17791	Adaptor, JIC - Pipe	2		
23	P10819	Nipple, Pipe	2		
24	P19147	45° Elbow, O-Ring	2		
25	P15938	Connector, JIC - Pipe	1		
26	P15311	Flare Nut, Brass	1		
27	N11442	Fuel Line, Copper	1		
28	N11444	Cover, Fuel Line	1		
29	P12182	Fuel Cap	_		
30	P24983	Stand Tube, Fuel	_		

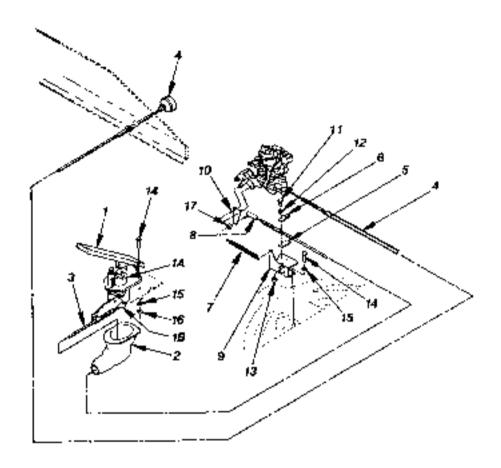


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FTEM	PART NO.	DESCRIPTION	QTY,	SERIAL NO.	REMARKS
31	P00689	Bolt, IIx.	1		5/8"-18 x 3 1/2"
32	P29099	Bolt, IIx.	2		5/81-18 x 4 1/21
33	P00700	Bolt, IIx.	8		3/4"-10 x 1 1/2"
NI	P00791	Bolt. Hx.	8	583 -	3/4"-16 x 7"
	P00781	Bolc. Hx.		101 - 532	3/4"-16 x 3"
35	P00791	Bolc, Hx.	8	533 -	3/4"-16 x 7"
	P00793	Bolt, Hx.	8	101 - 532	3/4"-16 x 8"
36	P01315	Lockwasher	В		3/4"
37	P01363	Starwasher	1		5/8"
38	P01364	Starwasher	16		3/4"
39	PD1409	Flatwasher	1		5/8"
40	P01535	Nut, Hx.	1		5/81-18
41	P01536	Nut, Hx.	16		3/4 1/16
42	P01585	Jam Nuc, Hx.	1		5/9"-18
43	P01586	Jam Nut, Hx.	16		3/4" 16
44	P01635	Castle Nut, Hx.	2		5/8" 18
45	P03838	Cotter Pin	2		1/8"x 1"
46	See Page 1-10	Air Cleaner Assembly	-		
47	See Page 1-12	Exhaust assembly	_		
48	See Page 1-8	Radiator Assembly	-		
49	See Page 1-6	Throttle Assembly	-		
_	P12089	Filter, Engine Oil	-		
_	P15267	Filter, Fuel	-		
_	P19868	Filter, Transmission	-		

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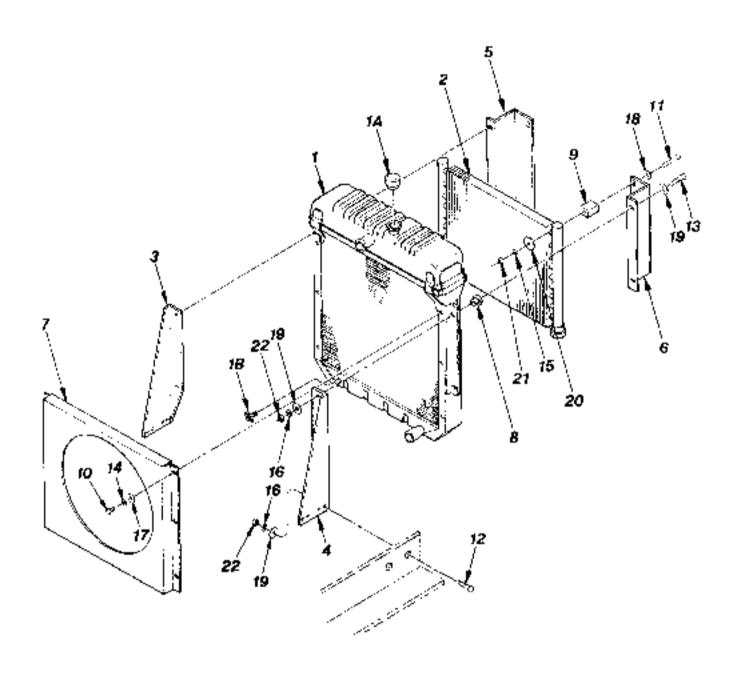


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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
Ι	P19263	Pedal, Accelerator	i		
1A	P20069	Bellows	_		
1B	P20072	Kit, Clevis	_		
2	P19268	Boot, Guard	1		
3	P19264	Cable, Throttle	I		
4	P20078	Cable, Choke	1		
5	P19128	Shim, Clamp	1		
н	P17678	Clamp, Cable	1		
7	P15274	Spring, Throttle	1		
8	P10505	Ball Joint	1		
9	16177A	Mounting Bracket	1		
10	18119A	Link. Throstle	1		
11	P20057	Screw, Rd. Hd.	2		#10-24 x 3/4"
22	P01306	Lockwaaher	2		#10
13	P01504	Nut, Hx.	2	1	#10-24
14	P00005	Bolt, Hx.	5		1/4" (20 x 1"
15	P01308	Lockwasher	ð	.1	1/4"
16	P01506	Nut, Hx.	3		1/4"-20
17	P01529	Nut, Hx.	1		1/4" 28

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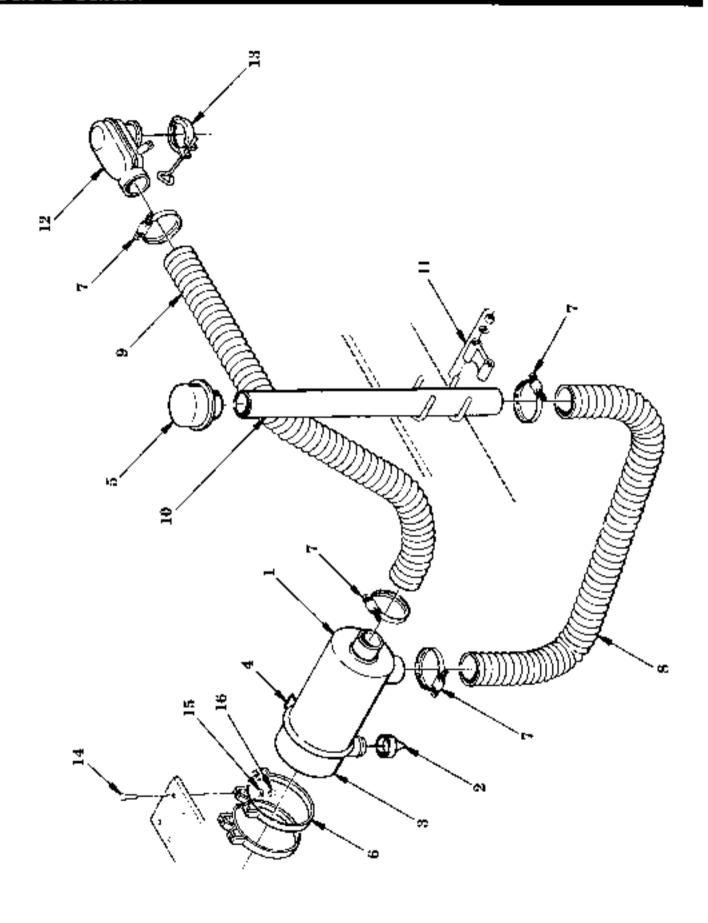


June. 1994 1-7

18371

пъм	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
- 1	P17876	Radiator	ĩ		
1A	P18544	Cap. Radintor	1		
1B	P16675	Drain Cock	1	,	
2	P17598	Oil Cooler, Transmission	1	,	
8	15 5 98C	Bracket, Mounting	1		R.H Transmission
1	15584C	Bracket, Mounting	1		L.H Transmission
5	15588C	Bracket, Support	1	1	R.H Oil Cooler
6	15539C	Bracket, Support	1		L.H Oil Cooler
7	P18013	Fan Shroud	1		
8	P18723	Grommet	4		Rubber
9	P26312	Mounting Block	4		Rubher
10	P00001	Bolt, Hx.	6		1/4"-20 x 1/2"
11	P00111	Bolt, Hx.	4		5/16"-18 x 2 8/4"
12	P00204	Bolc, Hx.	4		3/8" 16 x 1"
13	P00206	Bolt, Hx.	4		3/8"-16 x 1 1/2"
14	P01308	Lockwasher	6		1/4"
15	P01309	Lockwasher	4		5/16"
16	P01310	Lockwasher	8		3/8"
17	P01402	Flatwasher	б		1/4'
18	P01403	Flatwasher	4		5/16"
19	P01404	Flatwasher	12		38
20	P01453	Flatwasher	4		5/16" - Fender
21	P01507	Nut, Hx	4		5/16"-15
22	P01508	Not, Hx	8		

1-8 June, 1994



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18374

TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P12163	Air Cleaner	1		Includes Items 2 · 4, P17540, P18169, P12179
2	P20342	Vacuator	-		
3	P19727	Vacuator Cup	-		
4	P20499	Clamp, Air Cleaner	_		
NI	P17340	Baffle	_		
NI	P18169	Thumb Screw	_		
NI	P12179	Filter Element	_		
5	P12164	Rain Cap	1		
6	P12165	Mounting Band	2		
7	P10601	Clamp, Hose	4		
8	N12052	Flex - Hase	1		
9	N12054	Flex - Hose	1		
10	18347-14C	Tube, Air Stack	1		
11	P12169	Clamp, Stack Tube	2		
12	P17315	Elbow	-		
13	P17967	Clamp	-		
14	P00204	Bolt, Hx.	4		3/8"-16 x 1"
15	P01310	Lockwasher	4		8/81
16	P01509	Nut, Hx.	4		3/81-16

1-10 June, 1994

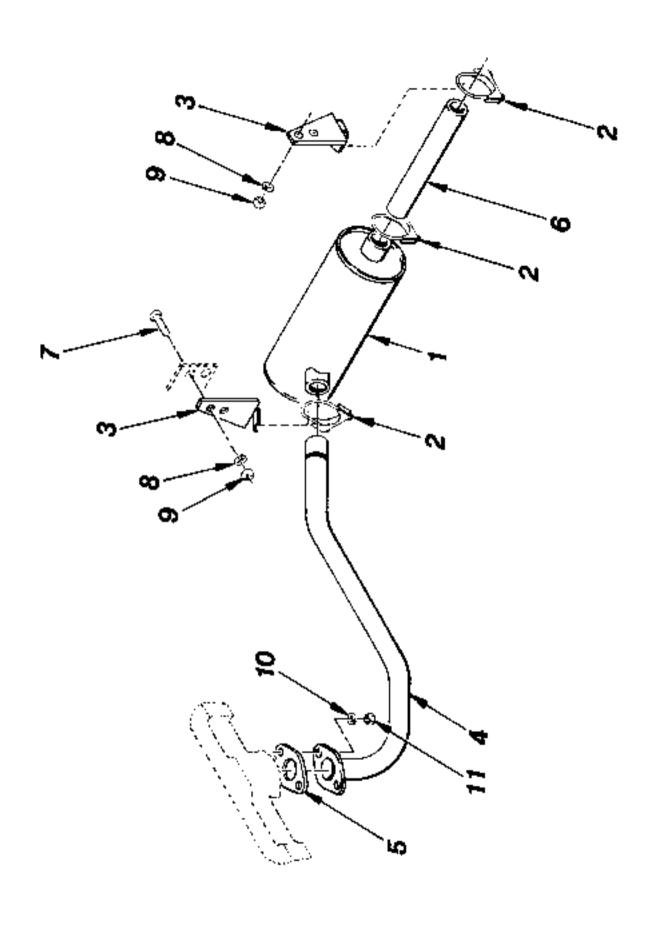
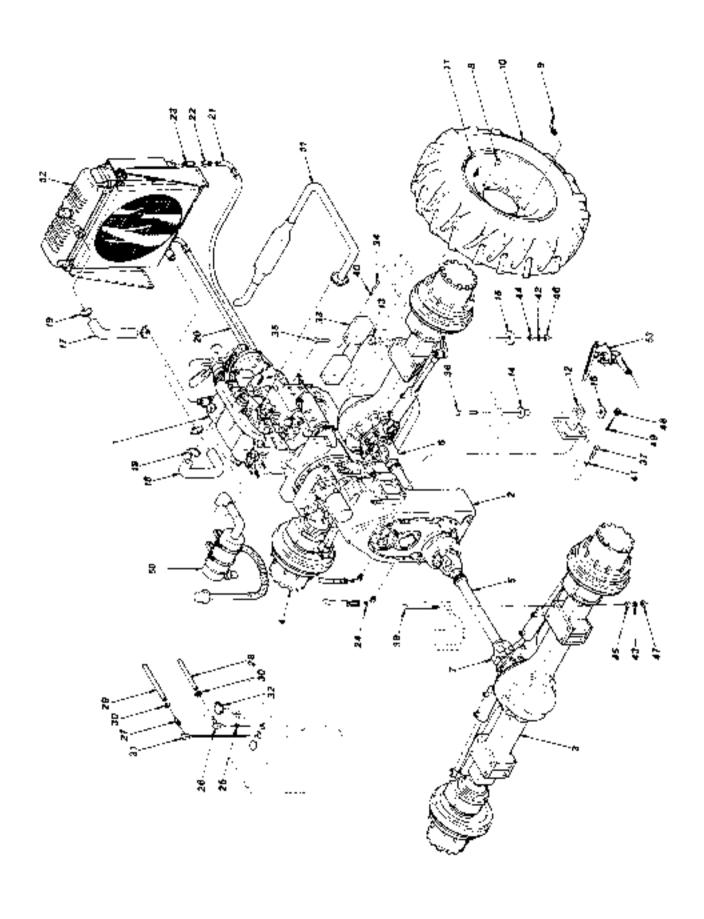


Figure 18377

18377

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P19871	Moffler	1		· · · · · · ·
2	P10548	Clamp, Muffler	2		
3	P19280	Honger, Exhaust	2		
4	16619A	Exhaust Pipe	1	9 0 0 00 00 000 000 000 000 000 000 000	Includes Flange
_	P19069	Flange, Exhaust	-		
6	P13025	Gasket, Exhaust Flange	1		
6	18347-10C	Tail Pipe	1		
7	P00104	Bolt. Hx.	4		5/16'-18 x 1'
8	P01309	Lockwasher	4		5/161
9	P01507	Nut, Hx.	4		5/16/-18
10	P01811	Lockwasher	2		7/16"
11	P01532	Nut, Hx.	2		7/16"-20

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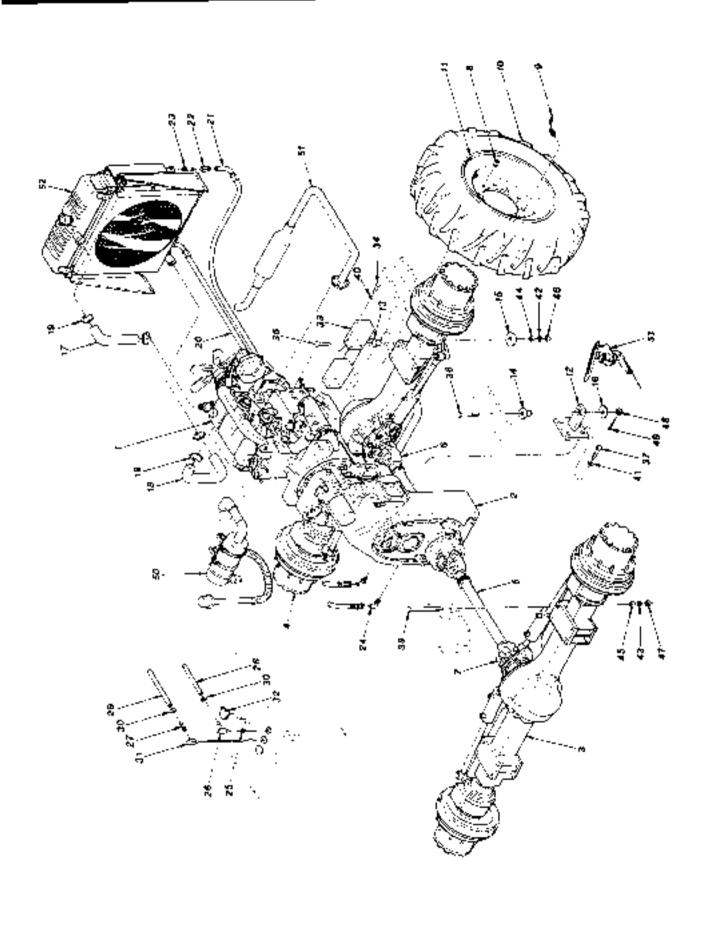


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FREE	ENER NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
i	P19908	Engine, Perkins	1		236 C.I.D. 4 Cylinder
NI	P21995	Starter			
NI	P20413	Dipstick	_		
2	P19867	Transmisson, Clark)		with Parking Brake
_	P19900	Transmission, Clark	_		w/o Parking Brake
а	P18009	Axle	1		Front - Drum Brakes
_	P21785	Axle		583 -	Front - Diac Brakes
	P18068	Axle		101 532	Front - Disc Brakes
4	P18010	Axle	1		Rear - Drum Brakes
	F21786	Axle		583 -	Rear - Disc Brakes
	P18069	Axle		101 - 532	Rear - Disc Brakes
5	P20417	Shaft, Drive	1		Front - w/Drum Brake Axles
	P21676	Shaft, Drive	_	533 -	Front - w/Disc Brake Axles
	P19197 B	Shaft, Drive	_	101 - 532	Front - w/Disc Brake Axles
6	P20418	Shaft, Drive	1		Rear - w/Drum Brake Axles
	P21678	Shaft, Drive	_		Rear - w/Disc Brake Axles
NI	P17734	U-Joint	_		Tapped Hole
	P18749	U-Joint	_		
8	P13894	Lug Nut, Wheel	_		
9	P13673	Valve Stem	4		
10	P13020	Tive	4		12.00 x 24 8 PLY
	P11688	Tire	_		13.00 x 24 8 PIN
	P19043	Tire	_		13.00 × 24 12 PUY
	P16443	Tire	_		13.00 x 24 12 PIX Steelguard
NI	P21570	Tube	_		13.00 x 24
11	12749C	Rim, Wheel	4		
N1	P16439	Lock Ring	_		
N1	P16441	O-Ring	-		
NI	P17260	Flange	-		
12	17743C	Mounting Bracket, Engine	1		
13	P18180	Mount, Engine	1		Rubber
14	P18181	Mount, Transmission	2		Ruhber
15	P20396	Snubbing Washer, Engine	1		
16	P20395	Snubbing Washer,	2		
		Transmission			
17	18259 B	Hose, Radiator	1		Upper
18	P19954	Hose, Radiator	1		
19	P10601	Clamp, Hose	4	e-ne-ni ni ni ni ni	
20	P21348	Hose, Transmission Cooler	1		
21	P21351	Hose, Transmission Cooler	1		65" LG.
22	P17791	Adapton JIC - Pipe	2		
23	P18019	Nipple, Pipe	2		
24	P19147	45° Elbow, O-Ring	2		
25	P10690	Reducer Bushing	1	••••••••	
26	P21317	90° Elbow, Pipe to Hose	1		
27	P13619	Adapter, Pipe to Hose	1		
28	N11432	Return Line	1		
29	N11439	Fuel Line	1		5/16 I D. Hose
30	P14047	Hose Clamp, Fuel Line	4		
31	P24983	Stand Tube, Fuel	-	·····	

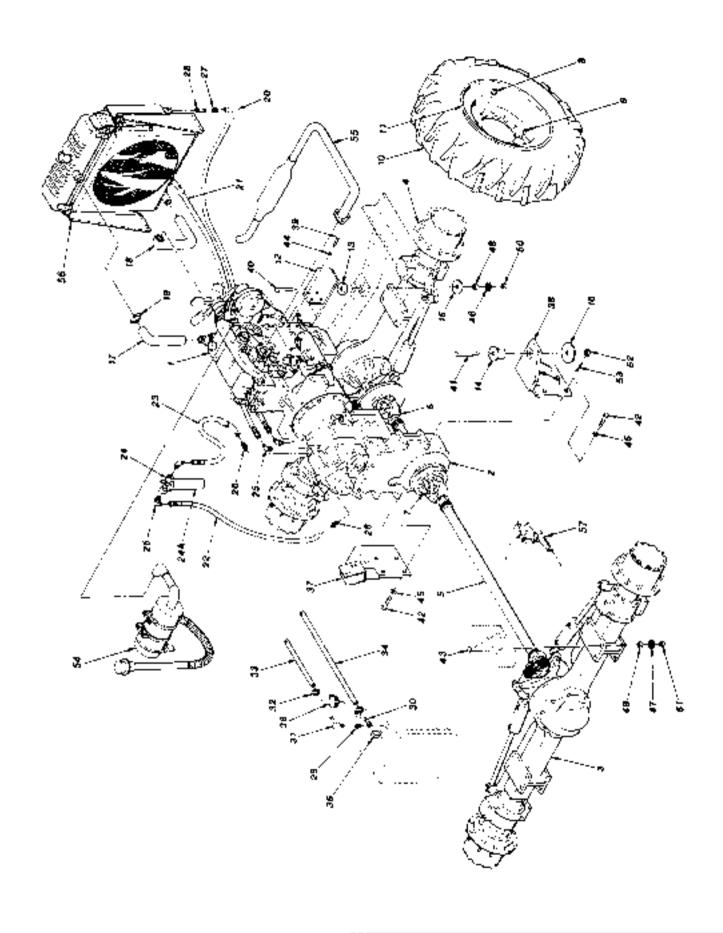
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TERM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
32	P12182	Fuel Cap	·-		
33	18647 B	Mount, Transmission	2	338 -	
	18221 B	Mount, Transmission		101 - 337	
34	P00380	Bolt, Hx.	-8		7/16"-20 x 1 1/4" GR 9
35	P00689	Bolt, Hx.	1		5/8"-15 x 8 1/2" GR 8
3 6	P29099	Bolt, Hx.	2		$5/8^{\circ} \cdot 18 \times 4 \cdot 1/2^{\circ} \text{ GR 8 (w/Hole)}$
37	P00700	Bolt, Hx.	8		3/4"-10 x 1 1/2"
NI	P00791	Bolt, Hx.	8	533 -	3/4"-16 x 7" GR 8
	P00781	Bolt, Hx.	-	101 - 532	3/4"-16 x 3" GR 8
39	P00791	Bolt, Hx.	Ä	533 -	8/4"-16 x 7" GR 8
	P00793	Bolt, Hx.	_	101 - 532	3/4"-16 x 8" GR 8
40	P01311	Lockwasher	8		7/16"
41	P01315	Lockwasher	8	•••••••••••••••••••••••••••••••••••••••	3/4
42	P01363	Starwasher	1		5/81
43	P01364	Storwasher	16		3/4
44	P01585	Nut, Hx	1		5/5"-18
45	P91536	Not, Hx	16		3/4"-16
46	P01586	Jam Nut, IIx.	1		5/8"-18
47	P01586	Jam Nut, IIx.	16	11 1	3/4"-16
48	P01635	Castle Nut, Hx.	5		5/8"-19
49	P03838	Cotter Pin	2		1/8" x 1"
āÜ	See Page 1-26	Air Cleaner Assembly	_		
51	_	Exhaust assembly	-		
52	-	Radiator Assembly			
53	See Page 1-22	Throatile Assembly			
_	P20498	Filter, Engine Oil	-		Element
_	P20995	Filter, Engine Oil			Spin-On
_	P21001	Filter, Fuel			
_	P19868	Filter, Transmission			

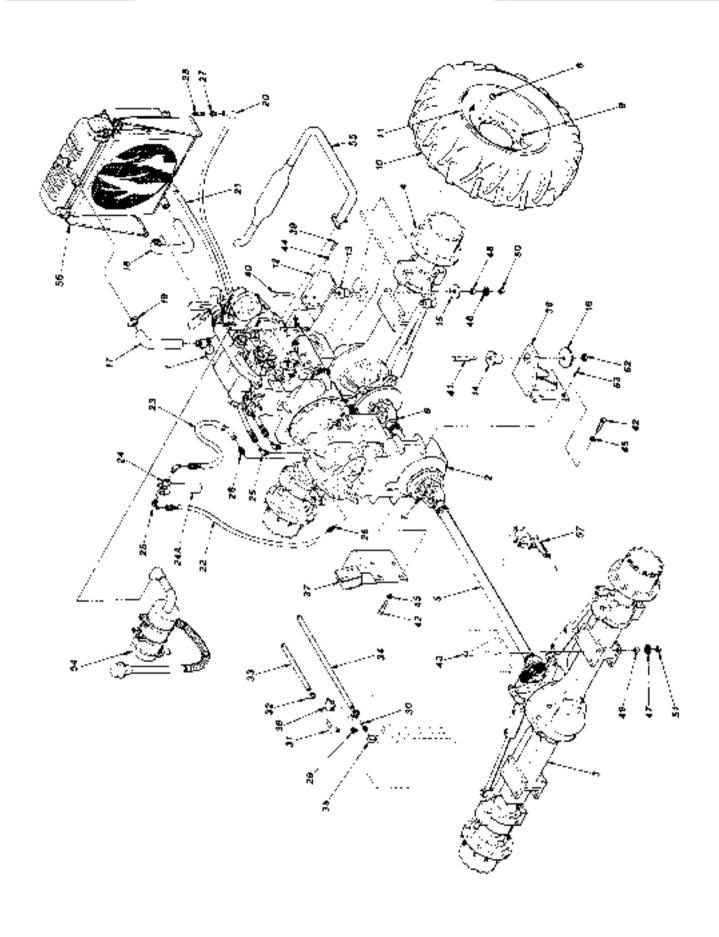


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18352-1 (1 of 2)

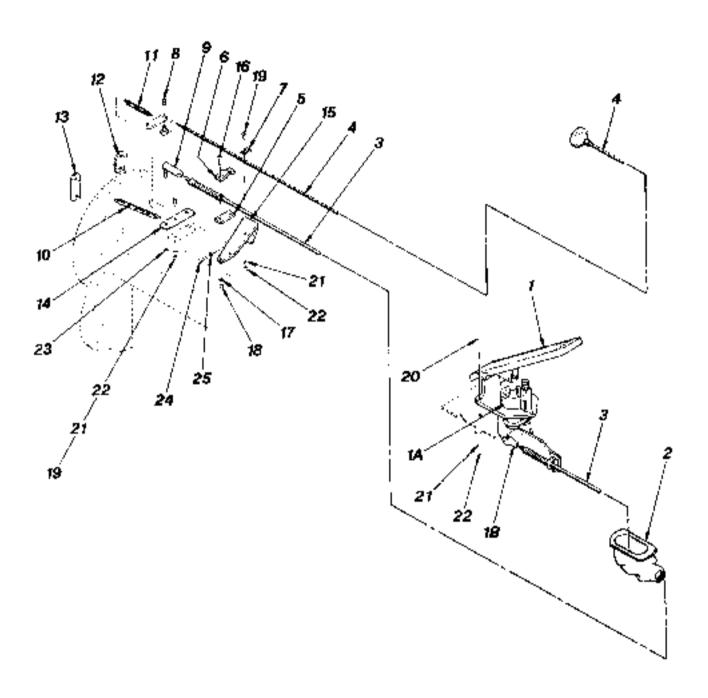
PIRM	PART NO.	DESCRIPTION	OTY	SERIAL NO.	REMARKS
1 - 1 - 1 - 1 - 1	P19908	Engine, Perkins	1		236 C.I.D. 4 Cylinder
NI	P21995	Starter	_		- O, mace
NI	P20413	Dipstick	_		
2	P19506	Transmission. Funk	1		
а	P21765	Axle	1		Front (Includes Item 8)
4	P21766	Axle	Ī		· · · · · · · · · · · · · · · · · · ·
5	P21779	Shaft, Drive	1		Front (Includes Cross & Bearing)
6	P24270	Shaft, Drive	1		Rear (Includes Cross & Bearing)
NI	P18749	U-Joint	_		.
8	P13894	Lng Nut, Wheel	_		
9	P13678	Valve Stem	4		
10	P11688	Tire	4		13.00 x 24 8 PLY
	P19048	Tire	-		13.00 x 24 12 PLY
	P16448	Tire	-		13.00 x 24 12 PLY Steelgnard
NI	P21570	Tube	-		13.00 π 24
11	12749C	Rim, Wheel	4		
NI	P16439	Lock Ring			
NI	P16441	O-Ring	-		
NI	P17260	Flange	_		
12	17743C	Mounting Bracket, Engine	1		
13	P18180	Mount, Engine	1		Rubber
14	P15181	Mount, Transmission	2		Rubber
15	P20396	Snubbing Washer, Engine	1		
16	P20095	Snubbing Washer.	2		
	_	Transmassion			
17	18259B	Hose, Radiator	1		
18	P19954	Hose, Radiutor	1		
19	P10601	Clamp. Hose	4		
20	P21302	Hose, Transmission Cooler	1		
21	P21348	Hose, Transmission Cooler	1		
22	P18050	Hose, Transmission Filter	1		
23	P17789	Hose. Transmission Filter	1		24" LG.
24	P19132	Base, Transmission Filter	1	••••••	
24A	P19133	Pilter, Transmission	_	•···•	
25	P17802	90° Elbow, O-Ring	3	••••••	4 (a) T 177 ()
200	17960A	90° Elbow, O-Ring	1		(with Tapped Hole)
26	Pt7805	Connector, O-Ring	2	•••••••••••••••••••••••••••••••••••••••	
27	P17791	Adapter, JIC - Pipe	2 2		
29	P10819	Nipple, Pipe Reducer Bushing	1		
29	P10690	Adapter, Pige to Hose	ı		
30 31	P18619 P24317	90° Elbow, Pipe to Hose	2		
32	P14047	Hose Clamp, Fuel Line	4		
33	N11432	Return Line	1	,	1M'ID Here
34	N11439	Fuel Line	1	,	
35	P24983	Stand Tube, Fuel	,	"	0. 10 1.D. Huse
36	P12182	Fuel Cap	_		
37	18086B	Mount, Transmission	1		RH
38	18087B	Mount, Transmission	1		
39	P00380	Bolt, Hx.	8		
au	1 00500	Dolb, Ita.	0		1120 -20 X T 174

Drive Train Assembly — Perkins/Funk



18352-1 (2 of 2)

PERM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
40	P00689	Bolt. Hx.	t		· · · · · · · · · · · · · · · · · ·
41	P29099	Bolt, Hx.	2	111 .1	5/8"·18 x 4 1/2"
42	P00700	Bolt, IIx.	5		$3/4$ " $10 \times 1.1/2$ "
43	P00791	Bolt, Hx.	16		71.0 - A
44	P01311	Lockwasher	8		7/16
45	P01315	Lockwasher	8		3/4"
46	P01868	Starwasher	1		5/8"
47	P01864	Starwasher	16		3/4"
48	P01535	Nut, Hx.	1		5/81-18
49	P01536	Nut, Hx.	16		8/47-16
50	P01585	Jam Nut, Hx.	1		5/8'-16
51	P01586	Jam Nut, Hx.	16		3/4"-16
52	P01635	Castle Nut, Hx.	2		5/8"-18
53	P03838	Cotter Pin	2		1/8" x 1"
54	See Page 1-26	Air Cleaner Assembly	_		
55	See Page 1-28	Exhaust assembly	_		
56	See Page 1-24	Radiator Assembly	-		
57	See Page 1-22	Throttle Assembly	-		
_	P20995	Filter, Engine Oil	-		
_	P21001	Filter, Fuel	-		



18369

IIK M	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P19263	Pedal, Accelerator	1		
LA	P20069	Bellows	_		
1B	P20072	Kit, Clevis	_		
2	P19268	Boot, Guard	1		
3	P19264	Cable, Throttle	1		
4	P20078	Cable, Engine Shut-Off	1		
5	P19128	Shim, Clamp	1		
6	P17678	Clamp, Throttle Cable	1		
7	P12497	Clamp, Shut - Off Cable	1		
S	P20455	Cable Stop	1		
9	P10505	Ball Joint	1		
10	P15274	Spring, Throttle	1		
11	P27337	Spring, Shut Off	1		
12	17786A	Anchor, Spring, Shut-Off	ŧ		
13	17770A	Anchor, Spring, Throttle	1		
14	17771A	Link, Throttle	1		
15	177728	Bracket, Mounting	1		
l6	P02057	Screw, Rd. Hd.	2		#10-24 x 3/41
17	P01306	Lockwasher	2		#10
18	P01504	Nut, Hx.	2		₱10-24
19	P00001	Bolt, Hx.	2		1/4"-20 x $1/2$ "
20	P00005	Bolt. Hx.	3		$1/4$ "- 20×1 "
21	P01308	Lockwasher	5		1/4"
22	P01506	Nut, Hx.	ā		1/4"-20
23	P01529	Nut. Hs.	1		1/4"-28
24	P00150	Bolt, Hx.	2		5/16 '-24 x 1/2"
25	P01309	Lockwasher	2		5/16"

1-22 June. 1994

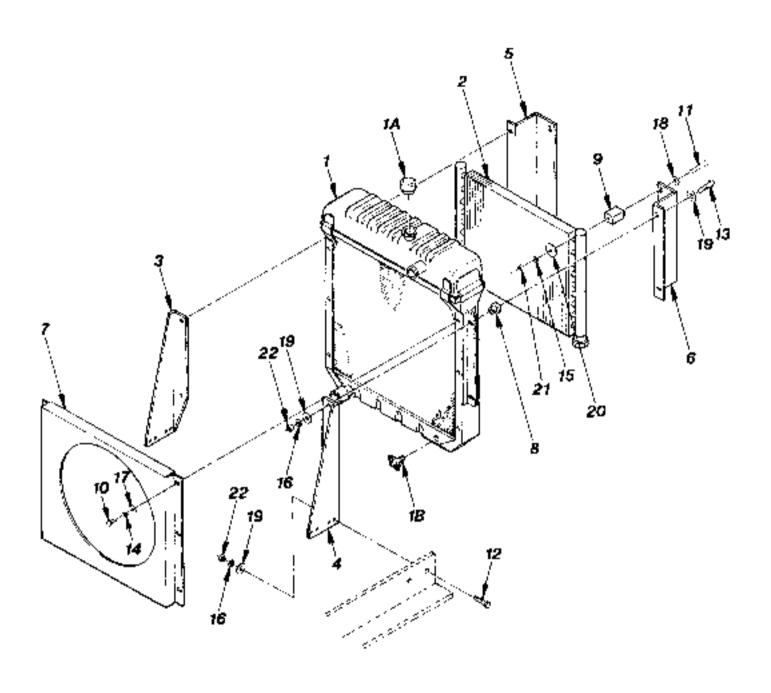


Figure 18372

1-23

DRIVE TRAIN

18372

THEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P18055	Radintor	ľ		
1A	P18544	Cap, Radiator	-		
1B	P16675	Drain Cock			
2	P17598	Oil Cooler, Transmission	1		
8	18519-1C	Mounting Bracket, R.H.	1	127 -	Transmission
	P20488	Mounting Bracket, R.H.	_	101 - 126	Transmission
4	18519-20	Mounting Bracket, L.H.	1	127 -	Transmission
	15555-1 B	Mounting Bracket, L.H.	-	201 - 126	Transmission
5	15588C	Support Bracket, R.H.	1		Oil Cooler
6	15539C	Support Bracket, L.H.	1		Oil Cooler
7	P21386	Fan Shroud	1	127 -	
	15555-2B	Fan Shroud	1	101 - 126	
8	P18723	Rubber Grommet	4		
У	P26312	Rubber Mounting Block	4		
10	P00001	Bolt, Hx.	6		1/4"-20 x 1/2"
11	P00111	Bolt, Hx.	4	,	$5/16 [\text{-}18 \times 2.3/4]^{\circ}$
12	P00204	Bolt, Hx.	4		3/8"-16 x 1"
13	P00206	Balt, Hx.	4		3/81-16 x 1/1/21
14	P01309	Lockwasher	6		1/4"
15	P01309	Lockwasher	4	1	5/16"
16	P01310	Lockwasher	8	11	3/8"
17	P01402	Flatwasher	6	11	1/4"
18	P01403	Flatwasher	4		5/16"
19	P01404	Flatwasher	12		3/5"
20	P01453	Flatwasher	4		5/16" - Pendor
21	P01507	Nut, Hx.	4		5/16 '-18
22	P01508	Nut, Hx.	В		3/8"-16

Radiator & Trans. Oil Cooler Assembly — Perkins

1-24 June. 1994

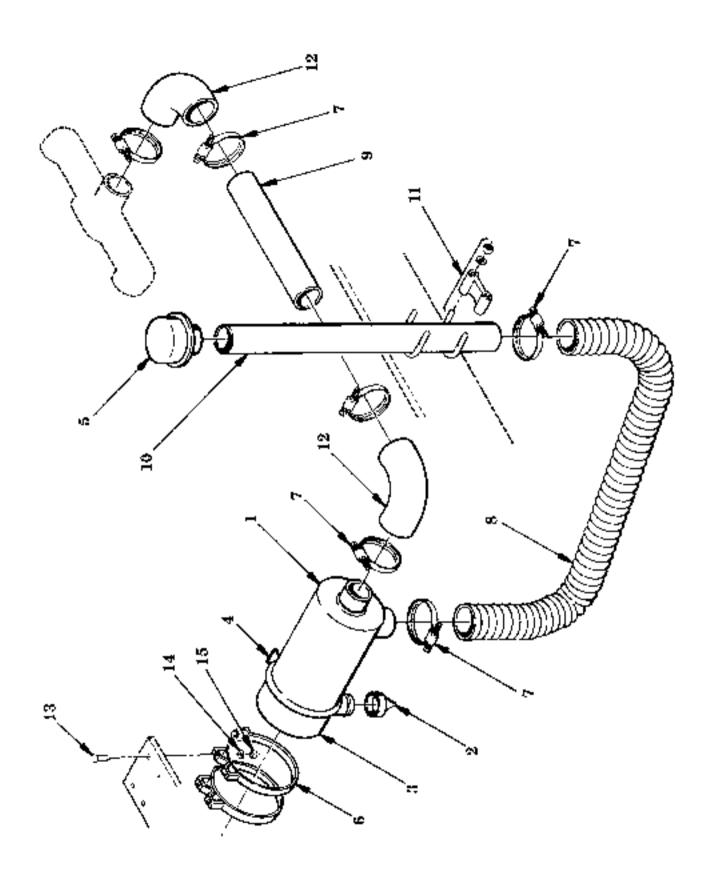
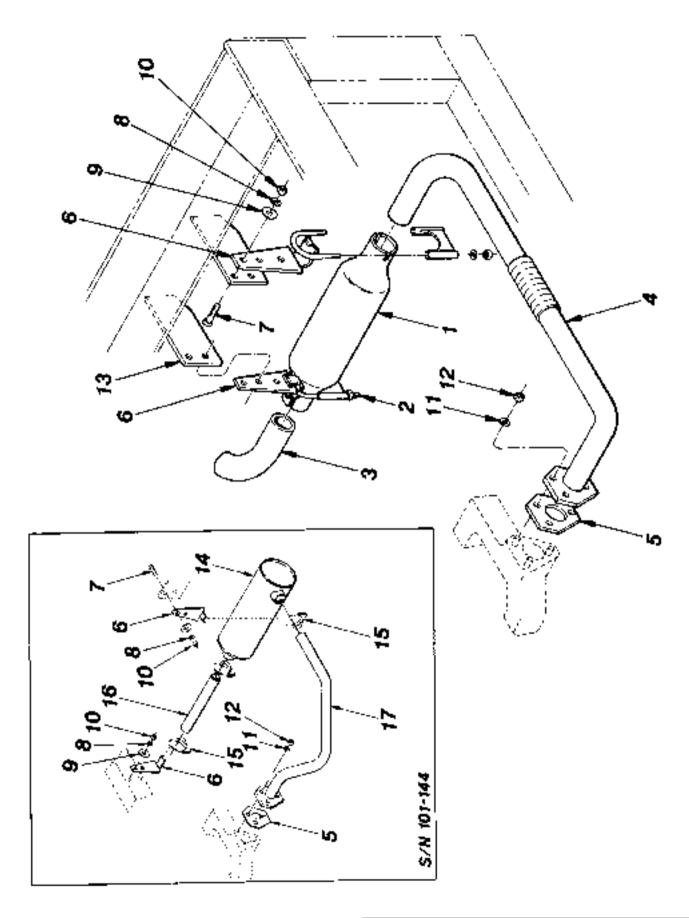


Figure 18375

18375

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P12168	Air Cleaner	1		
2	P20342	Vacuator Valve			
3	P19727	Vacuator Cup			
4	P20499	Clamp, Air Cleaner	_		
NI	P17340	Baffle	_		
NI	P18169	Thumb Screw	_		
N1	P12179	Filter Element.	_		
ō	P12164	Rain Cap	1		
6	P12165	Mounting Band	2		
7	P10601	Hose Clamp	6		
9	N12053	Flex - Hose	1		
9	18347-7C	Tube, Air Intake	1		
10	18347-14C	Tube, Air Stack	1		
11	P12169	Clamp, Stack Tube	2		
12	P19873	Elbow, Rubber	2		
13	P00204	Bolt, Hx.	-1		3/87-16 x 1"
14	P01310	Lockwasher	4		
15	P01508	Nut, Hx	4		3/8"-16



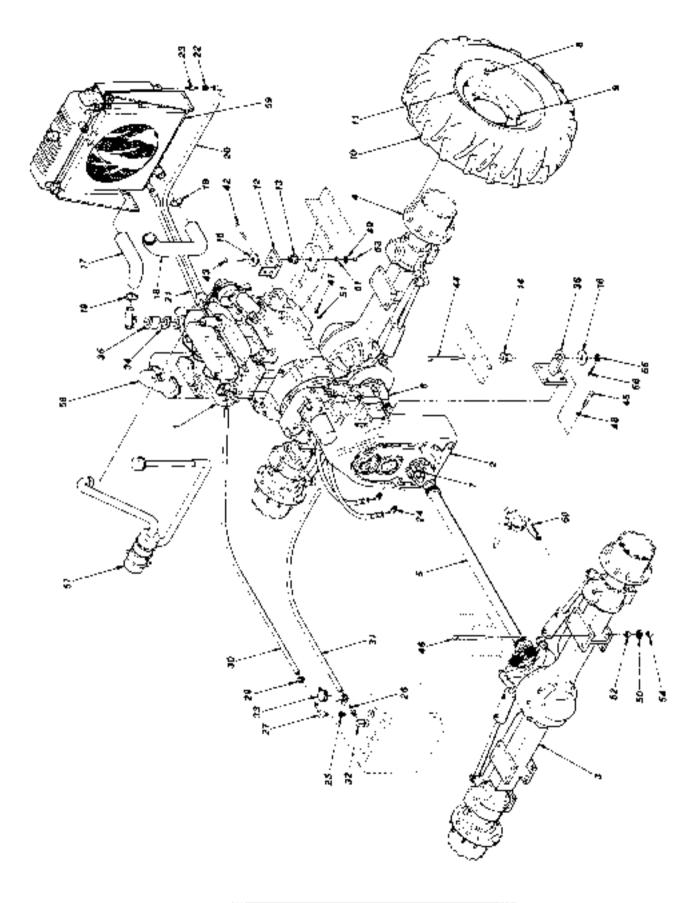
1–27

DRIVE TRAIN

18378

TEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	PENARKS.
1	P14149	Muffler	1		
2	P12169	Clamp, Muffler	2		
3	P14148	Tail Pipe	1		
4	18509C	Exhaust Pipe	1		
5	P22197	Gasket, Exhaust Flange	1		
6	P19280	Hanger, Exhaust.	2		
7	P00104	Bolt, Hx.	4		5/16"-18 x 1"
8	P01309	Lookwasher	4		5/16"
9	P01403	Flatwasher	4		5/16"
10	P01507	Nut, Hx	4		5/261-18
11	P01310	Lockwasher	3		3/8"
12	P01531	Nut, Hx.	ű		8/8"-24
13	18508A	Hanger Bracket	_		
14	N L.A.	Muffler	-	101 – 144	Order 20017B, Exhaust Retrofic Kit, Incl. Items 1-13. Welding
1=	Dansag	Clama Marelan	2	101 144	Required.
15	P10548	Clamp, Muffler	3	101 - 144	
16	18347-8C	Tail Pipe	Į	101 - 144	
17	18272C	Exhaust Pipe	ı	101 - 144	

1-28 June. 1994

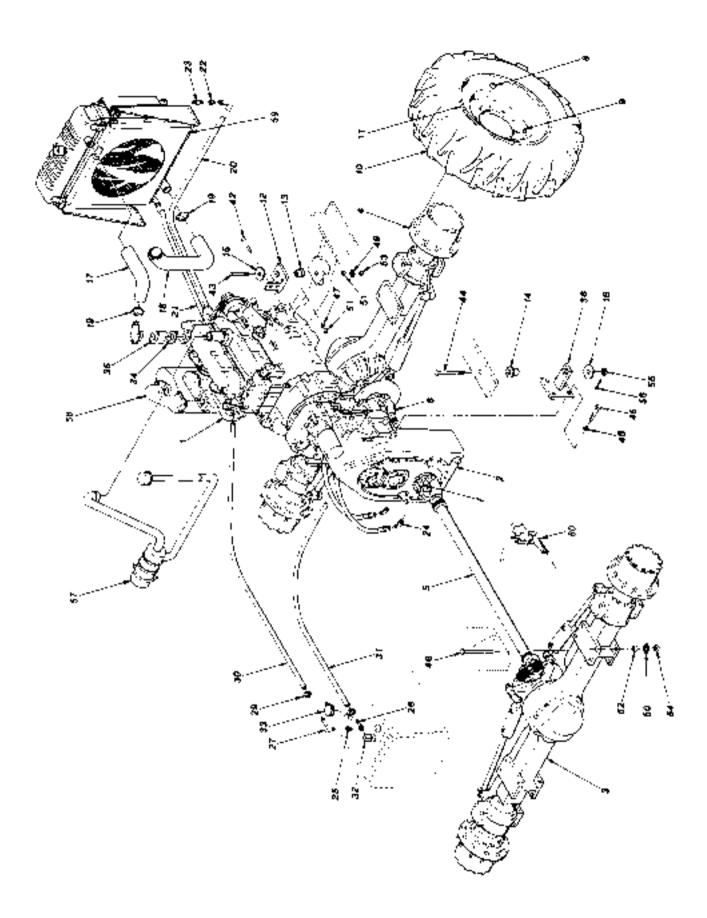


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18352-2 (1 of 2)

PTEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
Ĭ	P21990	Engine, Deere	1		239 C.I.D. 4 Cylinder
2	P19900	Transmission, Clark	1		_
Я	P21735	Axle	1		Front (Includes Item 8)
4	P21736	Axle	1	11 .1	Rear (Includes Item 8)
5	P21676	Shaft, Drive	ī		Front (Includes Cross & Bearing)
6	P21678	Shaft, Drive	1		Rear (Includes Cross & Bearing)
N1	P18749	U-Joint	_		
8	P13894	Lug Nut, Wheel	_		
9	P13673	Valve Stem	4		
10	P11688	Tire	4		13.00 x 24 8 PLY
	P19049	Tire	_		18 00 x 24 12 PLY
	P16443	Tire	_		13 00 x 24 12 PLY Steelgnard
NI	P21570	Tube	_		
11	127490	Rim, Wheel	4		(300 % 2)
NI	P16439	Lock Ring	_		
NI	P16441	O Ring	_		
NI	P17260	Flange	_		
12	15668B	Mounting Bracket, Engine	2		
13	P18180	Mount, Engine	2		Rubber
14	P18181	Mount, Transmission	2		
15	P20396	Snubbing Washer, Engine	2		14(1000)
16	P20395	Soubbing Washer.	$\frac{2}{2}$		
	1 220000	Transmission	-	•••••	
17	P21988	Hose, Radiator	1		Upper
18	P21987	Hose, Radiator	1		
19	F10601	Clamp. Hose	4		
20	P21352	Hose, Transmission Cooler	1		
21	P21348	Hose, Transmission Cooler	1		
22	P17791	Adaptor, JIC - Pipe	5		30 LG.
23	P10819	Nipple, Pipe	2		
24	P19147	45° Elbow, O-Ring	2		
25	P10690	Reducer Bushing			
26	P13619	Adapter, Pipe to Hose	ī		
27	P21317	90° Elbow, Pipe to Hose -	1	•••••••••••••••••••••••••••••••••••••••	
47	F21311	Fuel Tank	1	•······································	
NI	P21236	90° Elbow, Pipe to Hose -	1		
141	121200	Fuel Pump	'		
29	P14047	Hose Clamp, Fuel Line	-1		
30	N11433	Return Line	1		141113 Boss
31	N11435	Fuel Line	i		
	P24983	Stand Tube, Fuel	1		3/16 1.D. Hose
33	P12182	Fuel Cap	_		
	P25386	Gasket, Thermostat	_		
34		Extension, Thermostat	_		
35	P21785		1		
	18 412B	Housing Extension			and with Ontion 2777
20			-		use with Optional Heater
36 NT	18647B	Mount, Transmission	2		C/D" >1 0'
NJ 49	P(n)604	Bult. Hx.	2		
42	P00605	Bolt, Hx.	2		
43	P00689	Bolt, Hx.	2		5/8 -18 x 3 1/2"

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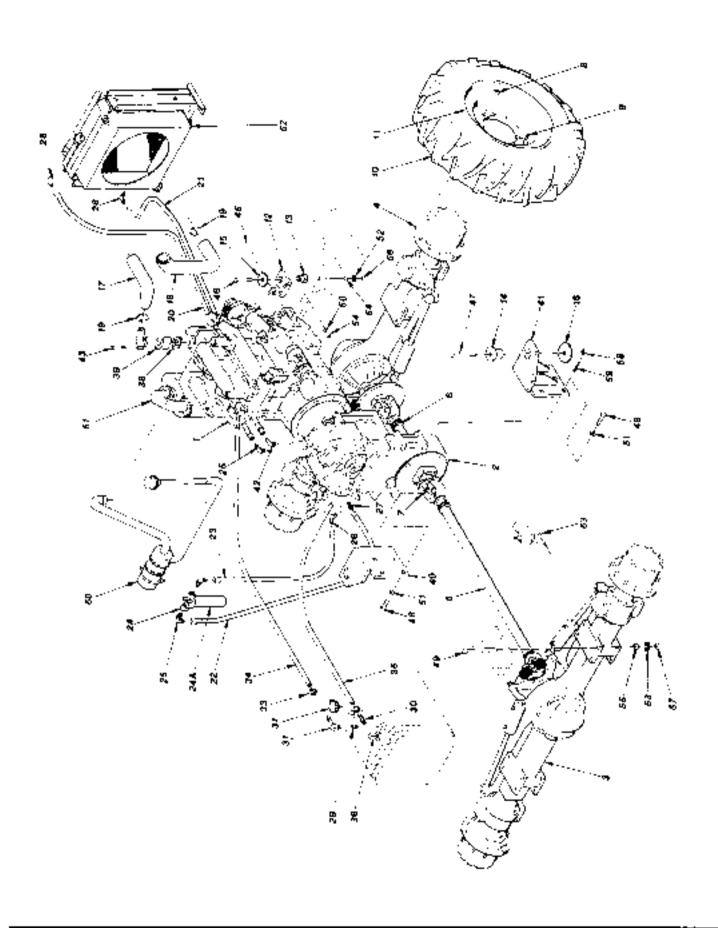
1-31

DRIVE TRAIN

$18352-2 \ (2 \ of \ 2)$

FTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
44	P29099	Bolt, Hx.	2		5/81-18 x 4 1/2"
45	P00700	Bult. Hx.	8		3/4 1-10 x 1 1/2"
46	P00791	Bolt, Hx.	16		3/4"-16 x 7"
47	P01314	Lockwasher	4		5/6"
48	P01315	Lockwasher	8	11	
49	P01363	Starwasher	2		ā/8"
50	P01364	Starwasher	16		3/4"
51	P01535	Nut, Hx.	4		5/8"-19
52	P01536	Nut, Hx.	16		3/41-16
53	P01585	Jam Nut, Hx.	2		5/81-16
54	P01586	Jam Nut, Hx.	16		3/41-16
55	P01635	Castle Nut, Hx.	2		5/81-18
56	P03838	Cotter Pin	2	11 11	1/8" x 1"
57	Sec Page 1-60	Air Cleaner Assembly	-		
58	See Page 1-64	Exhaust assembly	-		
59	See Page 1-56	Radiator Assembly	-		
60	See Page 1-54	Throttle Assembly	-		
_	P26635	Filter, Engine Oil			
_	P22636	Filter, Fuel	-		
_	P19868	Filter, Transmission			

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18352-3 (1 of 2)

	PART NO.	DESCRIPTION	•	SERIAL NO.	REMARKS
1	20998A	Engine, Deere	1	101-603, 606-822	,
	P21991	Engine, Decre	-	60 4 & 605	239 C.I.D 4 Cylinder
2	P22645	Transmission, Funk	1	101-603, 606-822	
	P19506	Transmission, Clark	-	604 & 605	
3	P21765	Axle	1	101-822	Front (Includes Item 8)
4	P21766	Axle	1	101-822	Rear (Includes Item 8)
5	P24271	Shaft, Drive	1	101-603, 606, 822	. E.
	P21779	Shaft, Drive	1	604 & 605	Front (Includes Cross & Bearing)
6	P24270	Shaft, Drive	3	101-822	Rear (Includes Cross & Booming)
ИI	P18749	U-Joint	-	4 1	Thru Hole
	P17734	U-Joint		"-"	Tapped Hole
9	P13894	Lug Nut, Wheel	-		
9	P13673	Valve Stem	4		
10	P11688	Тите	4	"	13.00 x 24 8 PLY
	P19043	Тэте	-	"_	13.00 x 24 12 PIX
	P16443	Tire		"	13.00 x 24 12 PIX Steelgoard
NI	P21570	Tube	-	"_'	13.00 x 24
11	12749C	Rim, Wheel	4	·-·	
N1	P18439	Lock Ring	-	<u>.</u>	
N1	P16441	O-Ring	-	·· <u>-</u> ·	
NI	P17260	Flange	-	··_··	
12	18 5 68B	Mounting Bracket, Engine	2	· - "	
13	P181S0	Mount, Engine	2		Rubber
14	P18181	Mount, Transmission	2		Rubber
15	P20396	Snubbing Washer, Engine	2		
16	P20395	Snubbing Washer.	2		
		Transmission			
17	P24298	Hose, Radiacor	1	771, 774-822	Upper
	P21988	Hose, Radiacor	_	101-770, 772, 773	Upper
18	P21987	Hose, Radiacor	1	101-822	Lawet
19	P10001	Clamp, Hose	4	101-822	Radiator
20	P24638	Hose, Transmission Cooler	I	771, 774–822	88" LG.
	P21348	Hose, Transmission Cooler	1	101-770, 772, 773	50° LG.
21	P21301	Hose, Transmission Cooler	1	771, 77 4–8 22	60° LG.
	P21302	Hose, Transmission Cooler	1	101-770, 772, 773	701 LG.
22	P20922	Hose, Tranamission Filter	1	101-603, 606-822	42° i.G.
	P19489	Hose, Transmission Filter	1	604 & 605	31" LG.
38	P18048	Hose, Transmission Filter	I	101-522	31° LG.
24	P19132	Base, Transmission Filter	-		
24A	P19133	Filter, Transmission	-	"_'	
25	P17802	90° Elbow, O-Ring	3	·-·	
26	P19147	45° Elbow, O-Ring	l	"_"	
27	P17805	Connector, O.Ring	1	"_"	
28	P17808	90° Elbow, JIC Pipe	2	771, 774-822	
	P10819	Nipple, Pips	-	101-770, 772, 773	
	P17791	Adapter, JIC - Pipe	-	101-770, 772, 773	
29	P10690	Reducer Bushing	1	101-822	
30	P13619	Adapter, Pipe to Hose	1	.—	
33	P21317	90° Elbow, Pipe to Hose -	1		
		Feel Tank			

Drive Train Assembly — Deere/Funk

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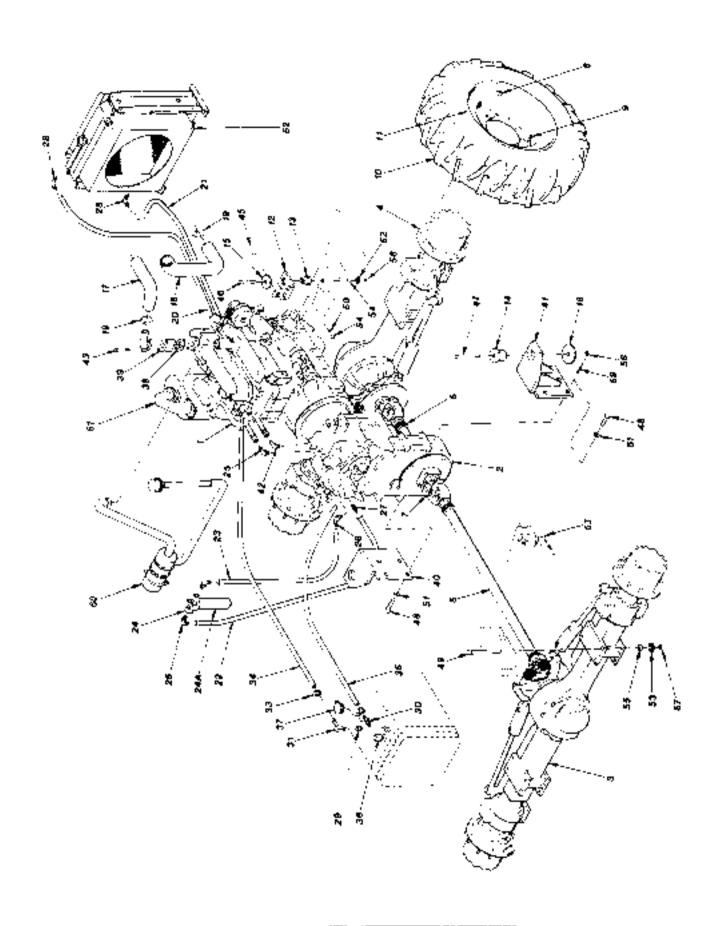
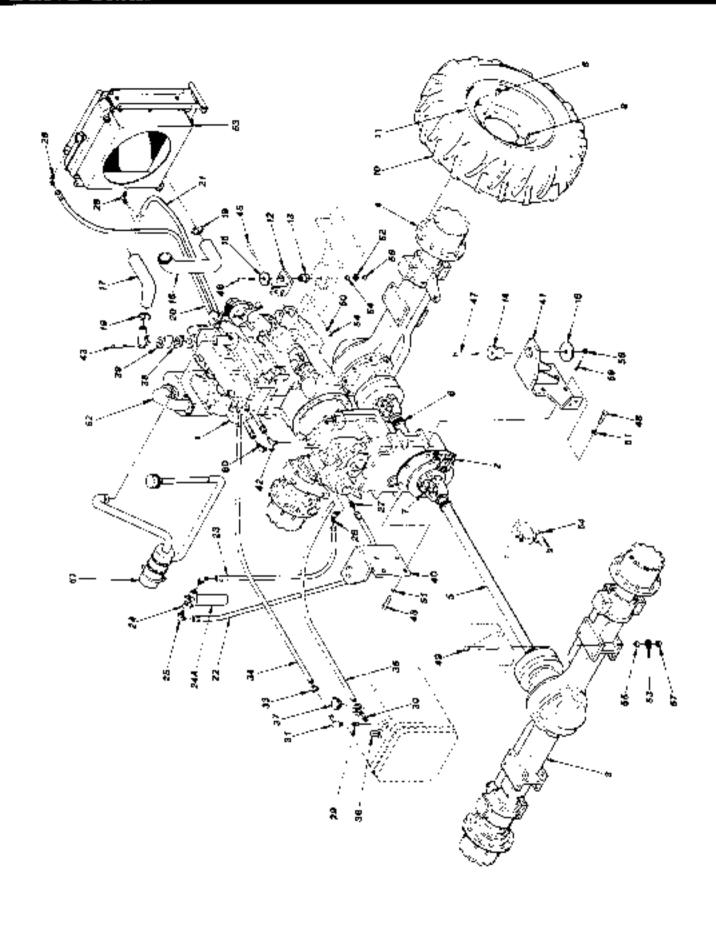


Figure 18352-3

18352-3 (2 of 2)

EIRE	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
32	P21236	901. Elbow, Pipe to Hose -	1	· _ ··	•
		Fuel Pump			
38	P14047	Hose Clamp, Fuel Line	4	'-"	
34	N11433	Return Line	1	'-"	1/4" J.D. Hose
35	N11487	Fuel Line	t	"-"	5/10" 1.D. Hose
36	P24983	Stand Tube, Puel	-	"_"	
37	P12182	Fuel Cap		"-	
38	P25386	Gasket, Thermostat		"	
39	P21785	Extension, Thermostat	1	"- '	
		Housing			
	18412B	Extension			Use with Optional Heater
40	18079B	Mount, Transmission	1	'-"	R.H.
41	18086 B	Mount, Transmission	1	_"	L.H.
42	17960A	90° Ellow w/Tapped Hole.	1		
		O-Ring			
43	P00213	Bolt, Hx.	2	'-"	3/8'-16 x 3 1/4'
44	P00604	Bolt, Hx.	2	··	5/81-11 x 2"
45	P00605	Bolt, Hx.	ż	" <u>-</u> ·	5/81-11 x 2 1/41
4fi	P00689	Bolt, Hx.	2	·- <u>-</u>	5/8" (18 x 3 1/2"
47	P29099	Rolt, Hx	2	·- <u>-</u>	5/8"-18 x 4 1/2"
48	P00700	Bolt, Hx.	8	""	3/4"-10 x 1 1/2"
49	P00791	Bolt, Hx.	16	""	3/4"-16 x 7"
50	P01314	Lockwasher	4	'-"	6/8"
51	P018 1 5	Lockwasher	8	'_"	3/4"
52	P01363	Starwasher	2		5/8"
53	P01364	Starwasher	16	"	3/4"
54	P01535	Nut. Hx.	4	.—ı.	5/81-18
55	P01536	Nut. Hx.	16	·	3/4 -16
56	P01585	Jam Nut, Hx	2	··_·	5/8 -16
57	P01586	Jam Nut. Hx.	16	<u></u>	3/4 1-16
56	P01635	Castle Nut, IIx.	2	"	5/81-18
59	P03898	Cotter Pin	2	"	1/8" x 1"
60	See Page 1-60	Air Cleaner Assembly	-		
61	See Page 1-64	Exhaust assembly	-		
62	See Page 1-56	Radiator Assembly	-		
63	See Page 1-54	Throttle Assembly	-		

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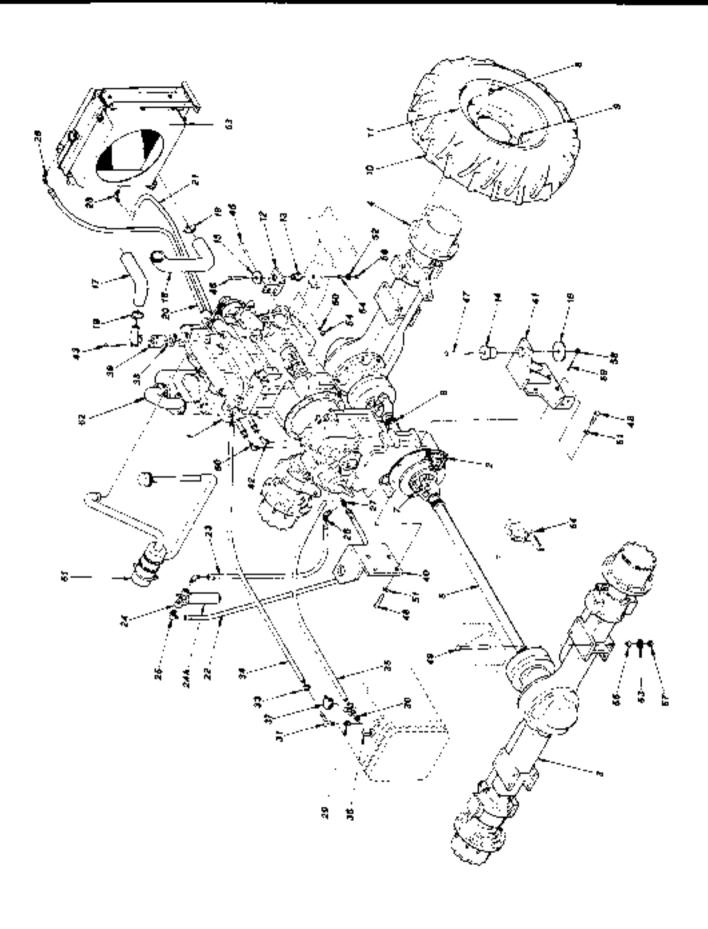


18352-4 (1 of 2)

	20998A	DESCRIPTION	QTY	·= ·- · · · · ·	REMARKS
	-	Engine, Deere	1	923-1694 	289 C.I.D. 4 Cylinder
2	P24605	Transmission, Funk Axle	1	Ţ.	T 4.7
3	P24807		1	<u></u> .	Front (Includes Item 8)
4	P24800	Axle	1		Rear (Includes Item 8)
5	P24721	Shaft, Drive	1		Front (Includes Cross & Bearing)
6	P24720	Shaft, Drive	1	9 6	Reat (Includes Cross & Bearing)
N1	P18749	U-Joint	-	<u></u> -	
8	P13894	Lug Nut. Wheel	-	"	
9	P13673	Valve Stem	4		11120 015 511
10	P11688	Tire	4		13.00 x 24 8 PLY
	P19043	Tire		<u>"</u> -	13.00 x 24 t2 PLY
	P16443	Tire		"-'	13.00 x 24 12 PLY Steelguard
Ni	P21570	Tube	-	·-·	13.00 x 24
11	12749C	Rim, Wheel	4	·	
NI	P16439	Lock Ring	_		
N	P16441	O-Ring	_	· _ ·	
NI	P17260	Flange	_	· <u>-</u>	
12	18668B	Mounting Bracket, Engine	2	· <u>-</u>	
20	P18180	Mount, Engine	2	··	Rubber
14	P18181	Mount, Transmission	2	<u>-</u>	Rubber
15	P20896	Snubbing Washer, Engine	2	<u>-</u>	
16	P20395	Snubbing Washer,	2	·	
	Post comes	Transmission			
17	P24298	Hose, Radiator	1	82 3 –924, 996–1694	Uррст
	P24299	Hose, Radiator	1	925-995	T.T
18	P21987	Hose, Radiator	1	823-1694	Upper Lower
19	P10601	Clamp. Hose	4	"_"	Radiator
20	P24638	Hose, Transmission Cooler	1	<u></u>	88" LG.
21	P21301	Hose, Transmission Cooler	1	· <u>_</u> ,	60" LG.
22	P20922	Hose, Transmission Filter	1	-[42" LG.
23	P18048	Hose, Transmission Pilter	1		81" LG.
24	P19132	Base, Transmission Filter	_	<u>.</u>	31 D3.
24A	P19133	Filter, Transmission	_	Ū.	
25	P20359	90° Elhow, O-Ring	2		
26	P19147	45° Elhow, O-Ring	1		
27	P17805	Connector, O-Ring	1		
28	P17808	90° Elbow, JIC-Pipe	2	""	
29	P10690	Reducer Bushing	į	""	
30	P13619	Adapter, Pipe to Hose	1		
31	P21317	90° Elbow, Pipe to Hose -	1		
- 641	1 61-711	Fuel Tank	'		
32	P21296	90° Elbow, Pipe to Hose	1	"_·	
02	- 4.200	Fuel Pump		_	
38	P14047	Hose Clamp, Fuel Line	4	"_"	
34	N11430	Roturn Line	1	- <u>-</u> -	1/4" I.D. Hose
35	N11437	Fuel Line	1		5/16" l.D. Hose
36	P24983	Stand Tube, Fuel	_		0.4 MIL 21080
37	P12182	Fuel Cap	_		
38	P25386	Gasket, Thermostat	_		
161	- AP/1111/7	takens, to the mineral			

Drive Train Assembly - Deere/Funk

1-38 June, 1994



DRIVE TRAIN

18352-4 (2 of 2)

	CONTRACTOR	DESCRIPTION	QTY	SERIAL NO.	REMARKS
39	P21785	Extension, Thermostat	1		
		Housing			
	18412B	Extension	-	'-"	Use with Optional Heater
40	18079 B	Mount, Transmission	1	· _ :-	R.H.
41	21488C	Mount, Transmussion	1		L.H.
42	17960A	90° Ellinw w/Tapped Hole. O-Ring	1	· - "	
48	P00213	Bolt. Hx.	2	_	3/8' -15 x 3 1/4"
44	P00604	Bolt. Hx.	2	" <u>-</u> "	5/81-11 x 2"
45	P00605	Bolt, IIx.	2	"	5/81-11 x 2 1/41
46	P00689	Bolt. Hx.	2	"."	5/8"-18 x 3 1/2
47	P29099	Bolt, Hx.	2	"- '	5/8"-18 x 4 1/2"
48	P00700	Bolt, Hx	8	" _'	3/4"-10 x 1 1/2"
49	P00791	Bolt, Hx.	16		3/4"-16 x 7"
50	P01314	Lockwasher	4		5/8"
51	P01315	Lockwasher	8		3/4"
52	P01363	Starwasher	2		5/8"
50	P01364	Starwasher	16	-"	3/4"
54	P01535	Nut, Hx.	4	'-"	5/81-18
55	P01536	Nut, Hr.	16	"-"	3/41-16
56	P01585	Jam Nut, Hx.	3	"-"	5/81-16
57	P01586	Jam Nut. Hx.	16	"-"	3/47-16
58	P01635	Castle Nut, Hx.	જ	"_	5/8"-18
59	P03838	Cotter Pin	2	"	1/8" x 1"
60	P17802	90° Elbow, O-Ring	1	"_"	
1.9	See Page 1-62	Air Cleaner Assembly	-		
62	See Page 1-64	Exhaust assembly	-		
63	See Page 1-58	Radiator Assembly	-		
64	See Page 1-54	Throttle Assembly	-		
NI	P22635	Filter, Engine Oil	-	823-1694	
NI	P22636	Filter, Fuel	-	823-1694	

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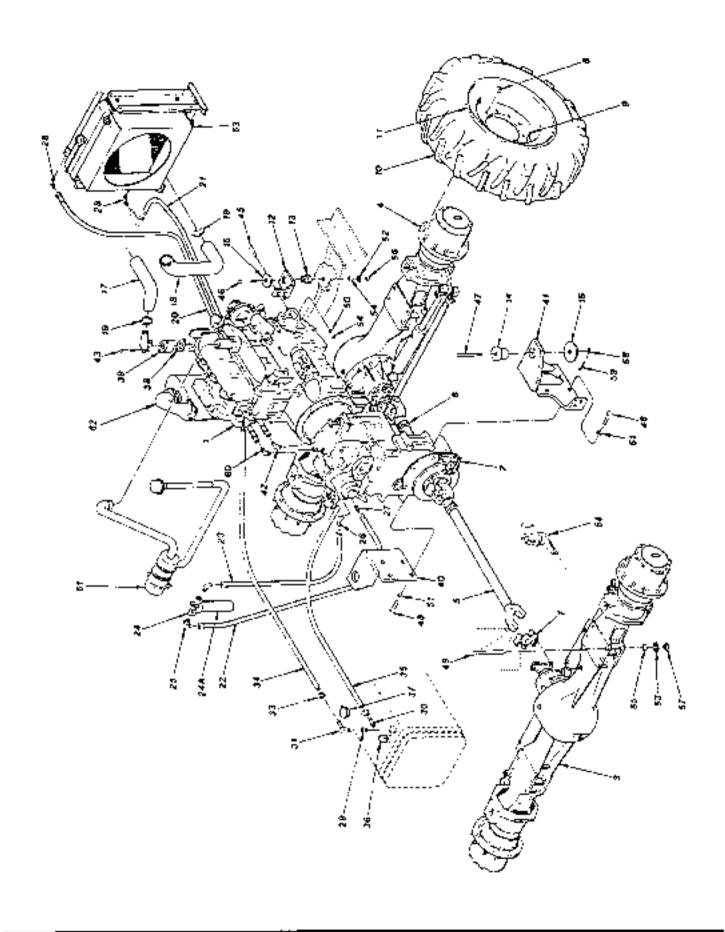


Figure 18352-5

1–41

18352-5 (1 of 2)

	10002-0 (1 01 2)						
PERM	CHARTINO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS		
ī	20998A	Engine, Deere	1	1695	239 C.I.D. 4 Cylinder		
2	P24605	Transmission, Funk	1	" – "	•		
3	P26153	Axle	1		Front (Includes Item 8)		
4	P26154	Axle	1		Rear (Includes Item 8)		
5	P24721	Shaft, Drive	1		Front (Includes Cross & Bearing)		
6	P26513	Shaft, Drive	1	· – ·	Rear (Includes Cross & Bearing)		
Nl	P18749	U-Joint		' – "	•		
8	P13894	Lug Nut, Wheel	-	–			
9	P13673	Valve Stem	4	" – "			
10	P11688	15re	4	" – "	13.00 x 24 5 PLY		
	P19043	Tire	-	–	18 00 x 24 12 PLY		
	P16443	Tire	-	–	18 00 x 24 12 PLY Steelgoard		
NI	P21670	Tube	-	· - ··	18 00 x 24		
11	12749C	Rim, Wheel	4	· – "			
NI	P16439	Lock Ring	_				
NI	P16441	O-Ring	_	. – .			
NI	P17260	Flange	-	. – .			
12	186 68B	Mounting Bracket, Engine	2	– .			
13	P18180	Mount, Engine	2	–	Rubber		
14	P18181	Mount, Transmission	2	– . .	Rubber		
15	P20396	Snobbing Washer, Engine	2	" -"			
16	P20395	Snobbing Washer,	2	 .			
		Transmission	_				
17	P24298	Hose, Radintor	1	· - ·	Upper		
18	P21987	Hose, Radiator	1	· - ·	Lower		
19	P10601	Clamp. Hose	4		Radiator		
20	P24638	Hose, Transmission Cooler	1		98" LG.		
21 22	P21801 P209 22	Hose, Transmission Cooler Hose, Transmission Filter	1	,	60° LG.		
20	P18048	Hose, Transmission Filter	1		42' LG.		
24	P19132	Base, Transmission Filter	ı		31' LG.		
24A	P19133	Filter, Transmission	_				
25	P20359	90° Elbow, O-Ring	2	"_ "			
26	P19147	45° Elbew, O-Ring	1				
27	P17805	Connector, O-Ring	1				
28	P17808	90° Elbow, JIC-Pipe	2				
29	P10690	Reducer Bushing	1				
30	P13619	Adapter, Pipe to Hose	1				
31	P21317	90° Elbow, Pipe to Hose -	1				
		Fuel Tank	•				
NI	P21236	90° Elbow, Pipe to Hose -	1	·-·			
		Fuel Pump					
33	P14047	Hose Clamp, Fuel Line	4	–			
34	N11433	Return Line	1	–	1/4" LD. Hose		
35	N12437	Fuel Line	1	"-"	5/16" J.D. Hose		
36	P24983	Stand Tube, Fuel	-	·· – ··			
37	P12182	Fuel Cap	-	–			
38	P25386	Gasket, Thermostat		. – .			
39	P21785	Extension, Thermostat	1	. – .			
		Housing					

Drive Train Assembly — Decre/Funk

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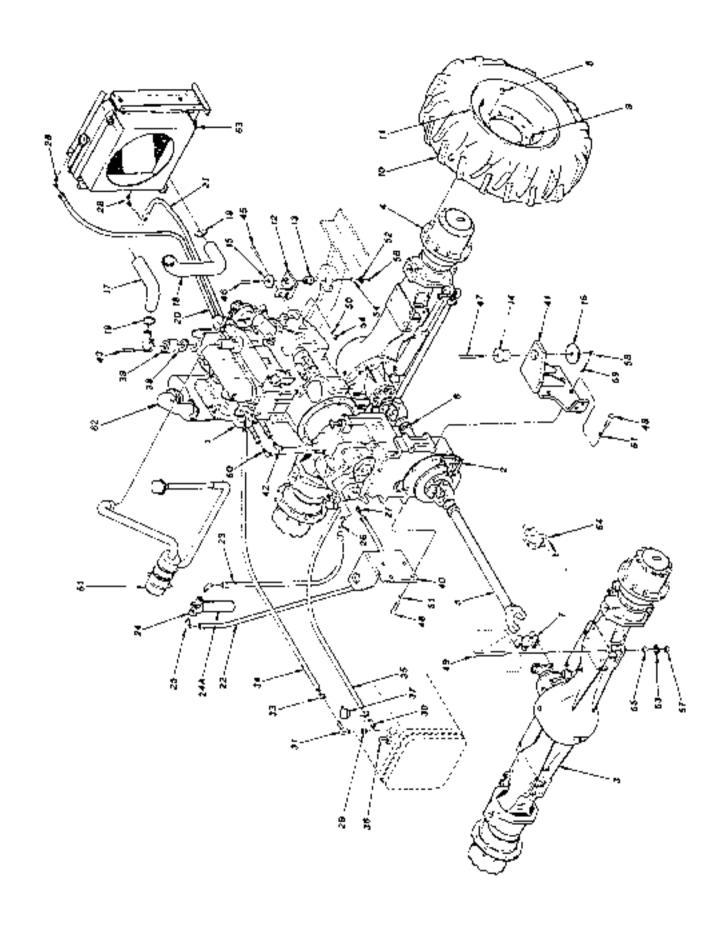


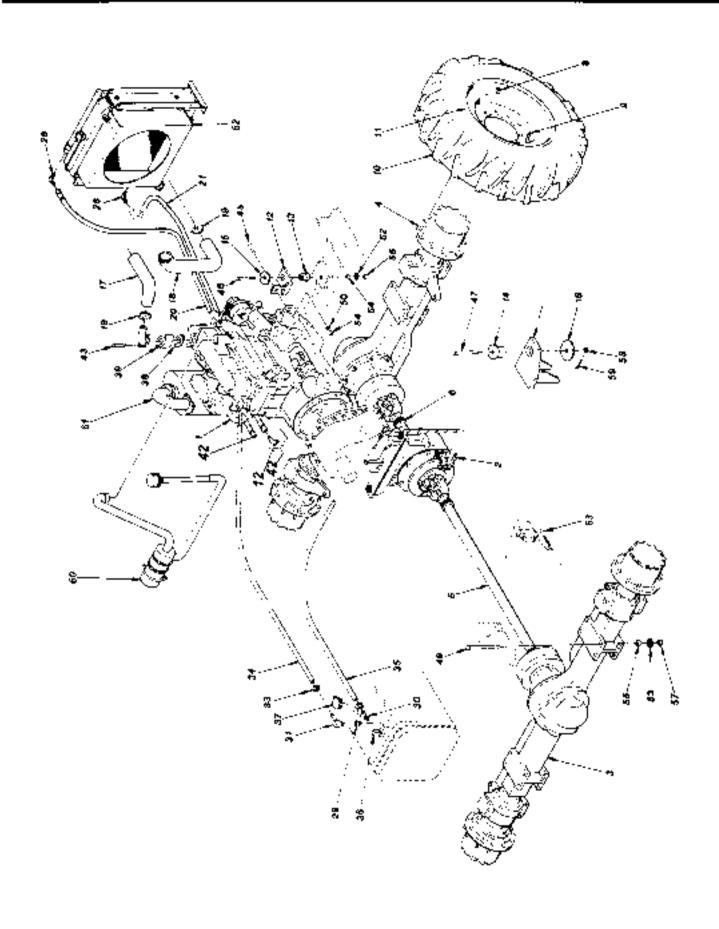
Figure 18352-5

DRIVE TRAIN

18352-5 (2 of 2)

UTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS A STATE OF STATE
	18412B	Extension, Thermostot Housing	-	"-"	Use with Optional Heater
40	18079B	Mount, Transmission	1	·· – ··	R.H.
41	21488C	Mount, Transmission	1		L.H.
42	17960A	90° Elbow w/Tapped Hole, O-Ring	1	'	
43	P00213	Bolt, Hx.	2	"."	3/8"-16 x 3 1/4"
N1	P00604	Bolt, Hx.	2	" - "	5/8" -11 x 2"
45	P00605	Bolt, Hx.	2	" "	5/81-11 x 2 1/41
46	P00689	Boft, Hx	2	" "	5/8"-18 x 3 1/2"
47	P29099	Bolt, Hx.	2	–	5/8"-18 x 4 1/2"
48	P00700	Bolt, Hx.	8	' _ ·	3/4"-10 x 1 1/2"
49	P00791	Bolt, Hx.	16	- ·	3/4"-16 x 7"
50	P01314	Lockwasher	4	. – .	5/8'
51	P01315	Loxkwasher	8	' - '	3/4
52	P01363	Starwesher	2	" – "	5/81
53	P01364	Storwesher	16	" – "	3/4"
ň4	P01585	Nut, Hx	4	–	5/5"-18
ðБ	P01586	Nut, fix.	16	–	3/4"-16
56	P01585	Jam Nut, Ifx.5/81-16X	2	. – .	3/4"-16
57	P01586	Jom Nut. IIx.	16	· _	3/4"-16
58	P01635	Castle Nut. Hx.	2	' _ ·	5/81-18
59	P00838	Cotter Pi	2	·· – ··	1/8" x 1"
60	P17802	90° Elbow, O-Ring	1	"-"	
61	See Page 1-62	Air Cleaner Assembly	_		
62	See Page 1-64	Exhaust assembly	_		
63	See Page 1-58	Radiator Assembly	_		
64	See Page 1-54	Throttle Assembly	_		
NI	20844B	Engine Block Heater Kit	1	1695 -	Optional
NI	P22635	Filter, Engine Oil	_	1695 -	•
NI	P22836	Filter, Fuel	_	1695 -	

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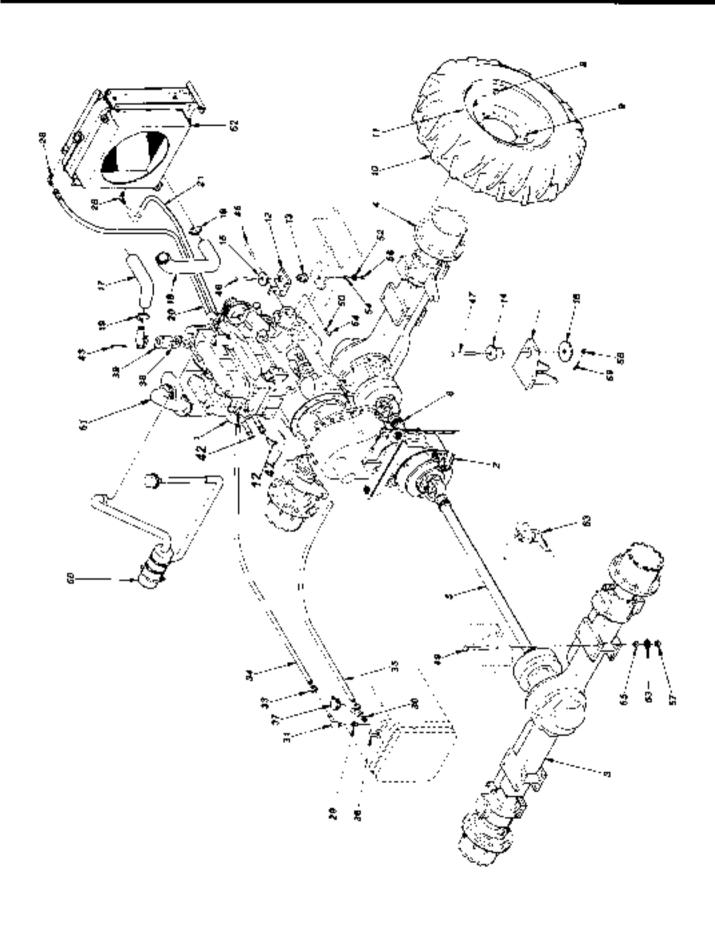
DRIVE TRAIN

18352-9 (1 of 2)

PTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P31134	Engine, Deere	1	3090, 3091, 3093-	239 C.I.D 4 Cylinder
2	P31437	Transmission, ZF	I	·· – ··	Ť
3	P31260	Axle	1	·· – ··	Front (Includes Item 8)
4	P31259	Axle	1	·· – ··	Rear (Includes Item 8)
ភ	P21779	Shaft, Drive	1	–	Front (Includes Cross & Bearing)
ĥ	P24270	Shaft, Drive	1	–	Rear (Includes Cross & Bearing)
NI	P18749	U-Joint	_	. – .	ū
- 8	P13894	Lug Not. Wheel	_	- ·	
9	P:3678	Valve Stem	4	. – .	
10	P11688	Tire	4	–	13.00 x 24 8 PLY
	P19048	Tire	-	–	13.00 x 24 12 PLY
	P16443	Tire	-	"-"	13.00 x 24 12 PLY Steelgoord
NJ	P21570	Tube	-	 .	19.00 x 24
11	F31123	Rim, Wheel	4	"-"	
12	F21682	901 Elbow	1	"-"	
13	P18180	Mount. Engine	2	" - "	Rubber
14	F18181	Mount, Transmission	2	" – "	Rubber
15	P20396	Snubbing Washer, Engine	2		
16	P20395	Snubbing Washer, Transmission	2	'-	
17	P24298	Hose, Radiator	1	. – .	Upper
18	P21987	Hose, Radiator	ì	–	Lower
19	P10601	Clamp, Hose	4	" – "	Radiator
20	P32420	Hose, Transmission Cooler	1	" - "	99" LG.
21	P32419	Hose, Transmission Cooler	1		68" LG.
22	28474B	Mount, Engine	1	" . "	L.H.
23	28473B	Mount, Engine	1	" . "	H.H.
24	P31925	O-Ring, Transmission Pilter	1		
24A	P19133	Filter, Transmission	1	•	
27	P17792	45° Elbow, J1C-Pipe	1	. – .	
28	P17808	90° Elbow, JIC-Pipe	1	"-"	
29	P10690	Reducer Bushing	1	" – "	
30	P13619	Adapter, Pipe to Hose	Ŧ	" – "	
31	P21317	90° Elbow, Pipe to Hose - Fuel Tank	1	"_"	
NI	P21236	90° Elbow, Pipe to Hose Fuel Pump	1	"-"	
38	P14047	Hose Clamp, Foel Line	4	–	
34	N11433	Return Lane	1	–	1/4" I.D. Hose
35	N11437	Fuel Line	1	. – .	5/16 I.D. Hose
36	P24983	Stand Tobe, Foel	_	. – .	
37	P12182	Fuel Cap	_		
38	P25386	Gasket, Thermostat	_	. – .	
39	P21785	Extension, Thermostat Housing	1	'-"	
	184128	Extension, Thermostat Housing		" – "	Use with Optional Heater
40	35026 B	Mount, Transmission	1	"-"	

Drive Train Assembly — Deere Turbo/ZF

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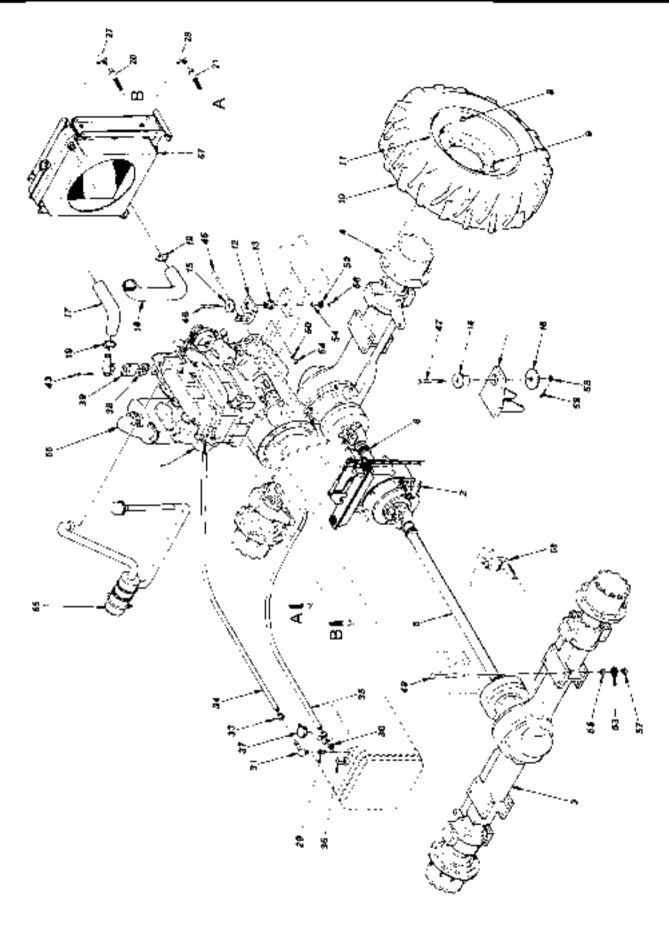


DRIVE TRAIN

18352-9 (2 of 2)

Strap, Transmission 1	TTEM	BART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS	
42 P31573 Connector 2 - 43 P00213 Bolt, Hx. 2 - 3/8' · 16 x 3 1/4 N1 P00604 Bolt, Hx. 2 - 5/8' · 11 x 2' 45 P00605 Bolt, Hx. 2 - 5/8' · 11 x 2 1/4' 46 P00699 Bolt, Hx. 2 - 5/8' · 18 x 4 1/2'' 47 30260A Bolt, Hx. 2 - 5/8' · 18 x 4 1/2'' 47 30260A Bolt, Hx. 4 - M20-2.5 x 50mm GR 8.8 49 P00791 Bolt, Hx. 4 - M20-2.5 x 50mm GR 8.8 49 P00791 Bolt, Hx. 4 - M20-2.5 x 50mm GR 8.8 49 P00791 Bolt, Hx. 4 - M20-2.5 x 50mm GR 8.8 50 P01314 Lockwasher 4 - M20 52 P01861 Lockwasher 4 - M20 52 P01863 Starwasher 16 - 3/4' 54 P01535 Nut.	41	35080A	Strap, Transmission	1			
Heat Property Heat Hea			Dipstick				
N1 P00604 Bolt, Hx. 2 "-" 5/8'.11 x 2" 45 P00605 Bolt, Hx. 2 "-" 5/8'.11 x 2 1/4" 46 P00689 Bolt, Hx. 2 "-" 5/8'.18 x 3 1/2" 47 30260A Bolt, Hx. 2 "-" 5/6'.18 x 4 1/2" 48 P04354 Bolt, Hx. 4 "-" M20.2.5 x 50mm GR 5.8 49 P00791 Bolt, Hx 16 "-" 3/4".16 x 7" 50 P01314 Lockwasher 4 '-" 5/8" 51 P04613 Lockwasher 4 '-" M20 52 P01363 Starwasher 2 '-" 5/8" 53 P01864 Starwasher 16 "-" 3/4" 54 P01535 Nut. Hx. 4 "-" 5/8"-18 55 P01536 Nut. Hx. 4 "-" 5/8"-18 56 P01585 Jam Nut, Hx. 16 "-" 3/4"-16 57 P01586 Jam Nut, Hx. 16 "-" 3/4"-16 58 P01635 Castle Nut. Hx. 2 "-" 5/8"-18 59 P0888 Cotter Pin 2 "-" 5/8"-18 60 See Page 1-62 Air Cleaner Assembly - 61 See Page 1-64 Exhaust assembly - 62 See Page 1-58 Radiator Assembly - 63 See Page 1-54 Throttle Assembly - 64 See Page 1-55 Radiator Assembly - 65 See Page 1-56 Filter, Engine Oil - "" "	42	P31573	Cannector	2	- ·		
45 P00605 Bolt, Hx. 2 " - " 5/8 \cdot 1 x 2 1/4" 46 P00689 Bolt, Hx. 2 " - " 5/8 \cdot 1 x 2 1/2" 47 302604 Bolt, Hx. 2 " - " 3/6" \cdot 18 x 4 1/2" 46 P04354 Bolt, Hx. 4 " - " M20-2.5 x 50mm GR 5.8 49 P00791 Bolt, Hx 16 " - " 3/4" \cdot 16 x 7" 50 P01314 Lockwasher 4 - " 5/8" 51 P04613 Lockwasher 4 - " M20 52 P01863 Starwasher 2 - " 5/8" 53 P01864 Starwasher 16 " " 3/4" 54 P01535 Nut. Hx. 4 " - " 5/8" \cdot 18 55 P01536 Nut. Hx. 4 " - " 5/8" \cdot 16 56 P01585 Jam Nut, Hx 2 " - " 3/4" \cdot 16 57 P01596 Jam Nut, Hx. 16 " - " 3/4" \cdot 16 58 P01685 Castle Nut. Hx. 2 " - " 5/8" \cdot 18 59 P03888 Cotter Pin 2 " - " 1/8" x 1" 60 See Page 1-64 Exhaust assembly - " 61 See Page 1-55 Radiator Assembly - " 62 See Page 1-55 Radiator Assembly - " 63 See Page 1-54 Throttle Assembly - " 64 P02635 Filter, Engine Oil - " " "	43	P00213	Bolt, Hx.	2	. – .	3/8′ -16 x 3 1/4	
46 P00689 Bolt, Hx. 2 "=" 58"-18 x 3 1/2" 47 30260A Bolt, Hx. 2 "=" 58"-18 x 4 1/2" 46 P04354 Bolt, Hx. 4 "=" M20-2.5 x 50mm GR 6.8 49 P00791 Bolt, Hx 16 "=" 3/4"-16 x 7" 50 P01314 Lockwasher 4 "=" 5/8" 51 P04613 Lockwasher 4 "=" M20 52 P01363 Starwasher 2 "=" 5/8" 53 P01364 Starwasher 16 "=" 3/4" 54 P01535 Nut. Hx. 4 "=" 3/4"-16 55 P01536 Nut. Hx. 4 "=" 3/4"-16 56 P01585 Jam Nut, Hx 2 "=" 3/8"-16 57 P01586 Jam Nut, Hx 16 "=" 3/4"-16 58 P01685 Castle Nut. Hx 2 "=" 3/8"-18 59 P03888 Cotter Pin 2 "=" 3/8"-18 60 See Page 1-62 Air Cleaner Assembly - - 61 See Page 1-58 Radi	NI	P00604	Bolt, Hx.		– .	5/8" - 11 x 2"	
47 30260A Bolt, Hx. 2 " = " 3/8"·18 x 4 1/2" 48 P04354 Bolt, Hx. 4 " = " M20·2.5 x 50mm GR 8.8 49 P00791 Bolt, Hx 16 " = " 3/4"·16 x 7" 50 P01314 Lockwasher 4 " = " 5/8" 51 P04613 Lockwasher 4 " = " M20 52 P01363 Starwasher 2 " = " 3/4" 53 P01364 Starwasher 16 " = " 3/4" 54 P01535 Nat. Hx. 4 " = " 5/8"·18 55 P01336 Not. Hx. 4 " = " 5/8"·16 56 P01585 Jam Nut, Hx 2 " = " 3/8"·16 57 P01586 Jam Nut, Hx. 16 " = " 3/4"·16 58 P01685 Castle Nut, Hx. 2 " = " 3/8"·18 59 P03888 Cotter Pin 2 " = " 1/8" x 1" 60 See Fage 1-62 Air Cleaner Assembly 61 See Page 1-58 Radiator Assembly 62 See Page 1-54 Throttle Assembly 63 See Page 1-54 Throttle Assembly 64 </td <td>45</td> <td>P00505</td> <td>Bolt, Hx.</td> <td>2</td> <td>" – "</td> <td>5/81·11 x 2 1/41</td> <td></td>	45	P00505	Bolt, Hx.	2	" – "	5/81·11 x 2 1/41	
46 P04354 Bolt, Hx. 4 -" M20-2.5 x 50mm GR 8.8 49 P00791 Bolt, Hx 16 -" 3/4"-16 x 7" 50 P01314 Lockwasher 4 -" 5/8" 51 P04613 Lockwasher 4 -" M20 52 P01363 Starwasher 2 -" 5/8" 53 P01364 Starwasher 16 "-" 3/4" 54 P01535 Nut. Hx. 4 "-" 5/8"-18 55 P01536 Nut. Hx. 16 "-" 3/4"-16 56 P01585 Jam Nut, Hx. 16 "-" 3/4"-16 57 P01586 Jam Nut, Hx. 16 "-" 3/4"-16 58 P01635 Castle Nut. Hx. 2 "-" 3/8"-18 59 P08886 Cotter Pin 2 "-" 1/8" x 1" 60 See Page 1-62 Exhaust assembly - - 62 See Page 1-58 Radiator Assembly - - <	46	P00689	Bolt, Hx.	2	·· – ··	5/8'-18 x 3 1/2"	
49 P00791 Bolt, Hx 16 "-" 3/4"·16 x 7" 50 P01314 Lnckwasher 4 "-" 5/8" 51 P04613 Lnckwasher 4 "-" M20 52 P01363 Starwasher 2 "-" 5/8" 53 P01364 Starwasher 16 "-" 3/4" 54 P01535 Nut, Hx 4 "-" 5/8"·18 55 P01536 Nut, Hx 16 "-" 3/4"·16 56 P01585 Jam Nut, Hx 2 "-" 3/8"·16 57 P01586 Jam Nut, Hx 16 "-" 3/4"·16 58 P01635 Castle Nut, Hx 2 "-" 3/8"·18 59 P08886 Cotter Pin 2 "-" 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly - 61 See Page 1-58 Radiator Assembly - 62 See Page 1-54 Throttle Assembly - 63 See Page 1-55 Filter, Engine Oil - Optional	47	30260A	Bolt, Hx.	2	·· – ··	5/6"-18 x 4 1/2"	
49 P00791 Bolt, Hx 16 "-" 3/4"-16 x 7" 50 P01914 Lockwasher 4 "-" 5/8" 51 P04613 Lockwasher 4 "-" M20 52 P01963 Starwasher 2 "-" 5/8" 53 P01864 Starwasher 16 "-" 3/4" 54 P01535 Nut, Hx 4 "-" 5/8"-16 55 P01536 Nut, IIx 16 "-" 3/4"-16 56 P01585 Jam Nut, Hx 2 "-" 3/8"-16 57 P01586 Jam Nut, Hx 16 "-" 3/4"-16 58 P01635 Castle Nut, Hx 2 "-" 3/8"-18 59 P08838 Cotter Pin 2 "-" 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly - 61 See Page 1-58 Radiator Assembly - 62 See Page 1-54 Throttle Assembly - 63 See Page	48	P04354	Holt, Hx.	4	–	M20-2.5 x 50mm G	R 6.8
51 P04613 Lockwasher 4 - M20 52 P01963 Starwasher 2 - 5/8" 53 P01964 Starwasher 16 - 3/4" 54 P01535 Nut. Hx. 4 - 5/8"-16 55 P01536 Nut. Hx. 16 - 3/4"-16 56 P01585 Jam Nut, Hx. 2 - 3/8"-16 57 P01586 Jam Nut, Hx. 16 - 3/4"-16 58 P01635 Castic Nut. Hx. 2 - 3/8"-18 59 P03838 Cotter Pin 2 - 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly - - 61 See Page 1-58 Radiator Assembly - - 62 See Page 1-58 Throttle Assembly - - 63 See Page 1-54 Throttle Assembly - - 63 See Page 1-54 Throttle Assembly - - 63 See Page 1-54 Throttle Assembly	49	P00791	Bolt, Hx	16	–		
52 P01863 Starwasher 2 -1 5/8" 53 P01864 Starwasher 16 -1 3/4" 54 P01535 Nut. Hx. 4 -1" 5/8"-18 55 P01536 Nut. Hx. 16 -1" 3/4"-16 56 P01585 Jam Nut, Hx. 16 -1" 3/4"-16 57 P01586 Jam Nut, Hx. 16 -1" 3/4"-16 58 P01635 Castle Nut. Hx. 2 1" 3/8"-18 59 P08886 Cotter Pin 2 1" 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly - - 61 See Page 1-58 Radiator Assembly - - 62 See Page 1-54 Throttle Assembly - - 63 See Page 1-54 Throttle Assembly - - 64 P22635 Filter, Engine Oil - " "	50	P01314	Lockwasher	4	· – "	5/8"	
53 P01864 Starwasher 16 " - " 3/4" 54 P01535 Nut. Hx. 4 " - " 5/8"-16 55 P01536 Nut. Hx. 16 " - " 3/4"-16 56 P01585 Jam Nut, Hx. 16 " - " 3/4"-16 57 P01586 Jam Nut, Hx. 16 " - " 3/4"-16 58 P01685 Castle Nut. Hx. 2 " - " 5/8"-18 59 P08888 Cotter Pin 2 " - " 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly - 61 See Page 1-58 Radiator Assembly - 62 See Page 1-58 Radiator Assembly - 63 See Page 1-54 Throttle Assembly - - 20844B Engine Block Heater Kit 1 " Optional - P22635 Filter, Engine Oil - " " "	5 L	P04613	Lockwasher	4	· - ·	M20	
54 P01535 Nut. Hx. 4 " - " 5/8'-18 55 P01536 Nut. Hx. 16 " - " 3/4'-16 56 P01585 Jam Nut, Hx. 2 " - " 3/4"-16 57 P01586 Jam Nut, Hx. 16 " - " 3/4"-16 58 P01635 Castle Nut. Hx. 2 " - " 5/8"-18 59 P08838 Cotter Pin 2 " - " 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly - 61 See Page 1-64 Exhaust assembly - 62 See Page 1-58 Radiator Assembly - 63 See Page 1-54 Throttle Assembly - - 20844B Engine Block Heater Kit 1 " Optional - P22635 Filter, Engine Oil - "	52	P01868	Starwasher	2		5/8"	
55 P01536 Nut. IIx. 16 " - " 3/4"-16 56 P01585 Jam Nut, Hx 2 " - " 3/8"-16 57 P01586 Jam Nut, Hx. 16 " - " 3/4"-16 58 P01685 Castle Nut. IIx. 2 " - " 3/8"-18 59 P03838 Cotter Pin 2 " - " 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly - 61 See Page 1-64 Exhaust assembly - 62 See Page 1-58 Radiator Assembly - 63 See Page 1-54 Throttle Assembly - - 20844B Engine Block Heater Kit 1 " Optional - P22635 Filter, Engine Oil - " Optional	53	P01364	Starwasher	16	" "	3/4"	
56 P01585 Jam Nut, Hx 2 "-" 5/8"-16 57 P01586 Jam Nut, Hx. 16 "-" 3/4"-16 58 P01685 Castle Nut. Hx. 2 "-" 5/8"-18 59 P08888 Cotter Pin 2 "-" 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly	54	P01535	Nut. Hx.	4	" – "	5/87-18	
57 P01586 Jam Nut, Hx. 16 "-" 3/4"-16 58 P01685 Castle Nut, Hx. 2 "-" 5/8"-18 59 P08888 Cotter Pin 2 "-" 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly - 61 See Page 1-64 Exhaust assembly - 62 See Page 1-58 Radiator Assembly - 63 See Page 1-54 Throttle Assembly - - 20844B Engine Block Heater Kit 1 "-" Optional - P22635 Filter, Engine Oil - "-"	55	P01536	Nut. IIx.	16	". "	3/47-16	
58 P01685 Castle Nut. Hx. 2 "-" 5/8"-18 59 P08888 Cotter Pin 2 "-" 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly - 61 See Page 1-64 Exhaust assembly - 62 See Page 1-58 Radiator Assembly - 63 See Page 1-54 Throttle Assembly - - 20844B Engine Block Heater Kit 1 " ." Optional - P22635 Filter, Engine Oil - " " "	56	P01585	Jam Nut, Hx	2	" – "	5/8"-16	
59 P08888 Cotter Pin 2 "-" 1/8" x 1" 60 See Page 1-62 Air Cleaner Assembly	57	P01586	Jam Nut, Hx.	16	" – "	3/4"-16	
60 See Page 1-62 Air Cleaner Assembly –	58	P01685	Castle Nut. IIx.	2	"-"	5/8"-18	
61 See Page 1-64 Exhaust assembly	59	P08888	Cotter Pin	2	"-"	1/8" x 1"	
62 See Page 1-58 Radiator Assembly –	60	See Page 1-62	Air Cleaner Assembly	-			
63 See Page I-54 Throttle Assembly —	61	See Page 1-64	Exhaust assembly	-			
 20844B Engine Block Heater Kit 1 " . " Optional P22635 Filter, Engine Oil - " " 	62	See Page 1-58	Radiator Assembly	-			
- P22635 Filter, Engine Oil - " "	63	See Page 1-54	Throttle Assembly	_			
- P22635 Filter, Engine Oil - " "	_	20844B	Engine Block Heater Kit	:	" . "	Optional	
— P22606 Filter, Fuel – "-"	_	P22635	Pilter, Engine Oil	-		•	
	_	P22636	Pilter, Fuel	-	" – "		

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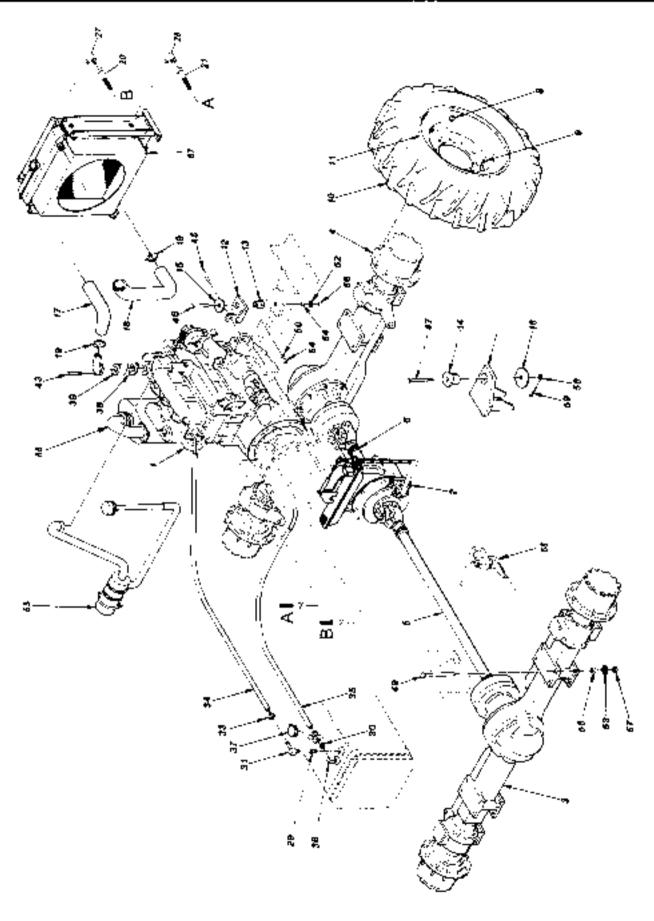
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June, 1994

18352-10 (1 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P81145	Engine, Doore	1	3090, 3091, 3093-	. -
2	P31437	Transmission, ZF	1	"	
8	34583C	Axle	1		Front (Includes Item 8)
4	94584C	Axle	1		Rear (Includes Item 8)
5	P21779	Shaft, Drive	1	'-'	Front (Includes Cross & Bearing)
6	P24270	Shaft, Drive	1		Rear (Includes Cross & Bearing)
NI	P18749	U-Joint	-	·- ·	
8	P13894	Lug Nut, Wheel		" – "	
9	P13673	Valve Stem	4	" "	
10	P11688	Туге	4	" - "	13.00 x 24 8 PLY
	P19043	Tire		"_"	13.00 x 24 12 PLY
	P16443	Tire		" _ "	13.00 x 24 12 PLY Steelguard
NI	P21570	Tube		· _ ·	13.00 x 24
11	P31122	Rim, Wheel	4	· _ ·	
12	P21632	90° Elhow	1	· _ ·	
13	P18180	Mount, Engine	2		Rubher
14	P18181	Mount, Transmission	2		Rubber
15	P20396	Soubbing Washer, Engine	2		
16	P20395	Snubbing Washer, Transmission	2	–	
17	P24298	Hose, Radiator	1	"-"	Пррет
18	P21987	Hose, Radiator	1	·- ·	Lower
19	P10601	Ciamp, Hose	4	. –	Radiator
20	P32420	Huse, Transmission Cooler	1	" – "	99" LG,
21	P32419	Hose, Transmission Cooler	1	. –	68" LG.
22	28474B	Mount, Engine	1	. – .	L.H.
23	28473B	Mount, Engine	1	. – .	R.H
24	P31925	O-Ring, Transmission Filter	1	-	
24A	P31926	Filter, Transmission	1	·· _ ·	
NI	P17810	Clamp, Hose	2	–	
27	P17792	45° Elbow, JIC-Pipe	1	" – "	
28	P17808	90° Elbow, JIC-Pipe	1	"-"	
29	P10690	Reducer Bushing	1	·· — ··	
30	P18619	Adapter, Pipe to Hose	1	–	
31	P21317	90° Elbow. Pipe to Hose - Fuel Tank	1	" - "	
МІ	P21286	90° Elbow. Pipe to Hose - Fuel Pump	1	–	
33	P14047	Hose Clamp, Fuel Line	4	. – .	
'J4	N11433	Return Line	1	. – .	1/4" I.D. Hose
35	N11437	Fuel Line	1	. – .	5/16" I.D. Hose
36	P24983	Stand Tube, Fuel	_	. – .	
37	P12182	Fuel Cap	_	" – "	
38	P25386	Gasket, Thermostat	-	" – "	
39	P21785	Extension, Thermostat Housing	1	" - "	
	18412B	Extension, Thermostat Hoosing	-	. – .	Use with Optional Heater
40	85026B	Mount, Transmission	1	–	

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18352-10 (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
Nf	P31573	Connector	2	" – "	
NI	P31574	O-Rang	2	" – "	
48	P00213	Boit, Hx.	2	–	3/8"-16 x 3 1/4"
NI	P00604	Bolt, Hx.	2	–	5/8"-11 x 2
45	P00607	Bolt, Hx	2	–	5/8"-11 x 2 3/4"
46	P00694	Bolt, Hx.	2	" – "	5/8"-18 x 5 1/2"
47	30260A	Bolt, fix.	2	' - "	5/8"-18 x 4 1/2"
48	P04354	Bolt, Hx.	4		M20-2.5 x 50mm GR 8.8
49	P00205	Bolt, Hx.	12		3/8"-16 x 1 1/4"
50	P01314	Lockwasher	4	·_ ·	5/8"
51	P04613	Lockwasher	4	·-·	M20
52	P01310	Lockwasher	12	" - "	
53	P01364	Starwasher	16	" . "	3/4
54	P01535	Nut. Hx.	4		5/8″-18
55	P04608	Lockwasher	4	" _ "	M10
56	P01585	Jam Nut, Hx.	2,	"-"	5/8"-16
58	P01635	Castle Nut, Hx.	2	' - "	5/8"-18
59	P03838	Cotter Pin	2		1/8" x 1
60	P04181	Bolt, Hx.	4	. – .	M10-1.5 mm x 40 mm GR 10.9
61	P31180	Hose, Grease Zerk	1		
62	P20866	Connector, Male	1		
63	P27385	90° Elliow	1	· - ·	
64	P15275	45°Grease Zerk	1	–	
65	See Page 1-62	Air Cleaner Assembly	_		
66	See Page 1-64	Exhaust assembly			
67	See Page 1-58	Radiator Assembly			
68	See Page 1-54	Throttle Assembly	_		
_	20844B	Engine Block Heater Kit	1	–	Optional
	P22635	Filter, Engine Oal	-	–	•
_	P22636	Filter, Fuel	_	· _ ·	

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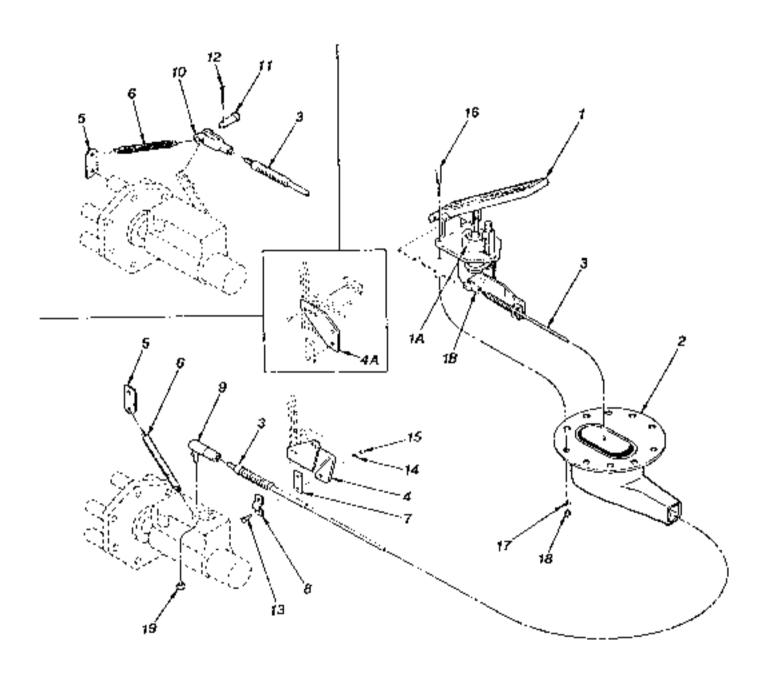
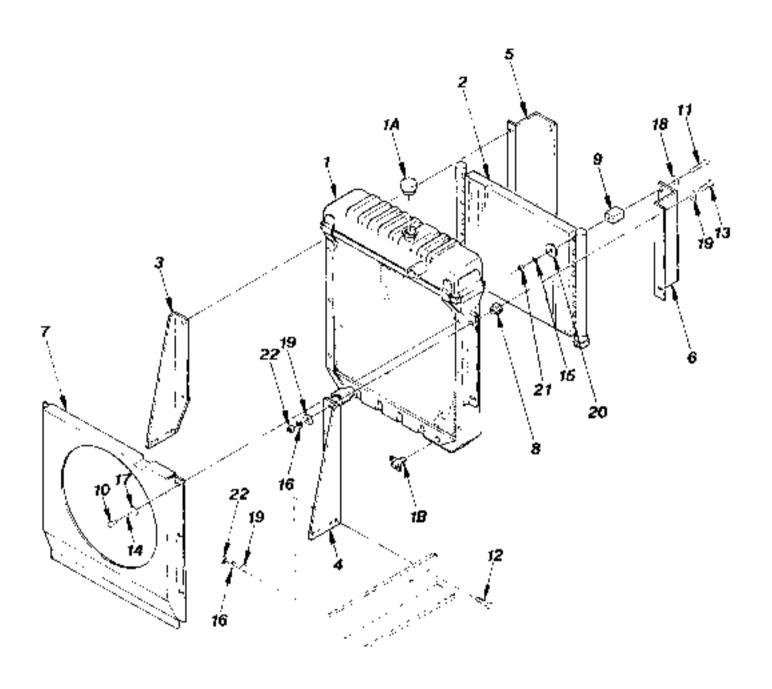


Figure 18369-1

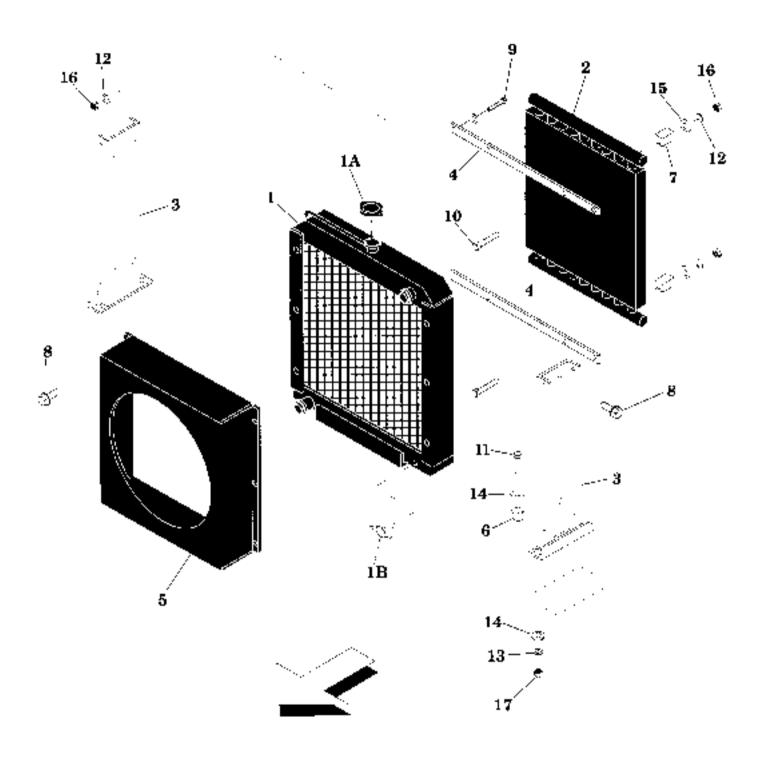
		BESCHIPTION	QTY.	SERIAL NO.	REMARKS
7	P19268	Pedal, Accelerator	1		
1A	P20069	Bellows	-		
1B	P20072	Kit. Clevis	-		
2	P19268	Boot, Guard	1		
3	P19264	Cable, Throttle	1		
4	34657A	Bracket, Cable	t		
	18028B	Bracket, Cable	l		Early Production
4A	18764A	Bracket, Cable	1		Alternace
5	17786A	Anchor, Spring	1		
6	P21260	Spring	1		
7	P19128	Shim, Cap	1		
а	P17678	Clamp, Cable	1		
9	P10505	Hall Joint	1		
10	P10508	Clevis	1		Alternate
11	P10509	Clevis Pin	1		Alternate
12	P03823	Cotter Pin	1		3/32" x 3/4", Alternate
13	P02057	Screw, Rd. Hd.	3		#10-24 x 3/4"
14	P01306	Lockwasher	2		#10
15	P01504	Nat, Hx.	2		#10-24
16	P00005	Bolt, Hx.	3		1/41-20 x 11
17	P01308	Lockwasher	3		1/4"
18	P01506	Nut, Hx.	3		1/4"-20
19	P01529	Nut, Hx	1		1/4"-28



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	- AVER-18	DESCRIPTION	QTL.	SERIAL NO.	THE STREET
1	P21989	Radiator	1	101-770, 772, 773	
ŧA	P13544	Cap, Radiator	_	–	
NI	P31576	Cap, Rediator Testing	_	–	
IB	P16675	Drain Gock	_	·· – ·'	
2	P17598	Oil Cooler, Transmission	1	–	
3	18519-1C	Mounting Bracket, R.H.	1	–	Radiator
4	18519-2C	Mounting Bracket, L.H.	1	. – .	Radiator
5	16538C	Support Bracket, R.H.	1	"-"	Oil Cooler
6	15539C	Support Bracket, L.H.	1	"-"	Oil Cooler
7	P21986	Fan Shroud	1	. –	
8	P18723	Rubber Grommet	4	·· – ··	
9	P26312	Rubber Mounting Block	4	' – "	
10	P00001	Bolt, Hx.	6	. –	1/4"-20 x 1/2"
11	P00111	Bolt, Hx.	4	· - ·	5/16 -18 x 2 3/41
12	P00204	Bolt, Hx.	4	· - •	9/8"-16 x 1"
13	P00206	Bolt, Hx.	4	· _ '	9/8"-16 x 1 1/2"
14	P01308	Lockwasher	ĥ		1/4"
15	P01309	Lockwasher	4	·- ·	5/16"
16	P01310	Lockwasher	8		3/8
17	P01402	Flatwasher	6		1/4"
18	P01408	Flatwasher	4	" "	5/16"
19	P01404	Flatwasher	12		8/8"
20	P01453	Flatwasher	4	" - "	5/16" - Fender
21	P01507	Nut. Hx.	4	"-"	5/16"-18
22	P01508	Nut. Hx	á	" – "	3/81-16

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		DESCRIPTION	OTE	SERIAE NO.	TERMINARE.
1	P24296	Reduator	1	771, 774 -	
	P31143	Radiator	1	· _ ·	With ZF Transmission
1A	P25365	Cap. Radiator	-	· _ •	
1B	P16675	Drain Cock	-		
2	P17599	Oil Coolet	1	·-·	Transmission
3	18751B	Mounting Bracket	2		Radiator
4	18 4 16 B	Mounting Bar	2	" – "	Oil Capter
ō	P24731	Fan Shroud	Ŧ		
6	P18723	Rubber Grommet	4	" – "	
7	P26312	Rubber Mounting Black	4	" - "	
8	P24307	Bolt, Flange Hd.	14	–	5/16"-18 x 1/2"
9	P00104	Bolt, Hx.	4	–	5/16' -18 x 1'
10	P00111	Bolt, Hx.	4	. – .	5/16' 18 x 2 3/4'
l1	P00205	Bolt, Hx.	4	- ·	8/8"-16 x 1 1/4"
12	P01309	Lockwasher	В	· -	5/16"
13	P01310	Lockwasher	4	. – .	3/8'
14	P01404	Flatwasher	8	. – .	3/5
LS	P01453	Flatwasher	4	– .	5/16" - Fonder
16	P01507	Net, Hx	8	" - "	5/16"-18
17	P01508	Not, Hx	4	. –	3/8"-16

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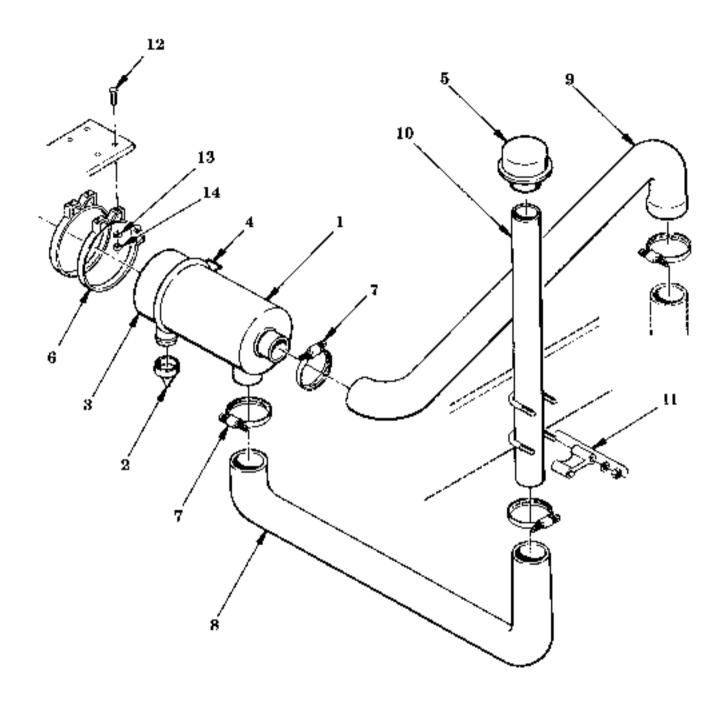


Figure 18375-1

18375-1

(CARRO	The state of the s	DESCRIPTION		SERIAL NO.	111111111111111111111111111111111111111
1	P12163	Air Cleaner	1	101 - 710	<u> </u>
2	P20342	Vacuator		" – "	
3	P19727	Vacuator Cup	_	"-"	
4	P20499	Clamp, Air Cleaner	-	" – "	
NI	P17940	Baffle	-	. – .	
NI	P18169	Thomb Screw	_	. – .	
NI	P12179	Filter Element	_		
5	P12164	Rain Cap	1	. – .	
6	P12165	Mounting Band	2	. – .	
7	10001F	Hose Clamp	4	–	
8	P21791	Intake Hose, Air Stack	1	–	
9	P21792	Intake Hose, Engine	1	·· – ··	
10	18347-14C	Tube, Air Stack	1	"-"	
11	P12169	Clamp, Stack Tube	2	"-"	
12	P00204	Bolt, Hx.	4	·· - ··	3/8"-16 x 1"
13	P01310	Lockwasher	4	· - ··	3/8"
14	P01508	Nut, Hx.	4	. – .	3/8"-16

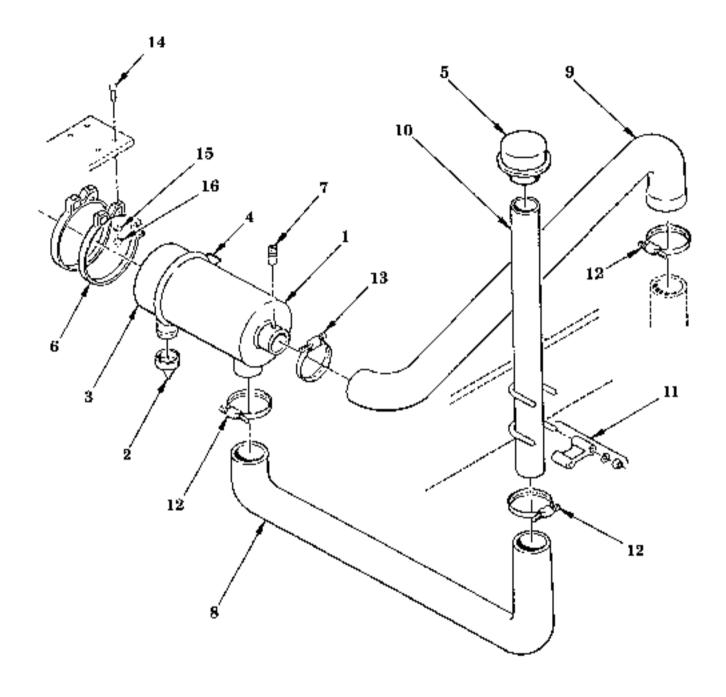
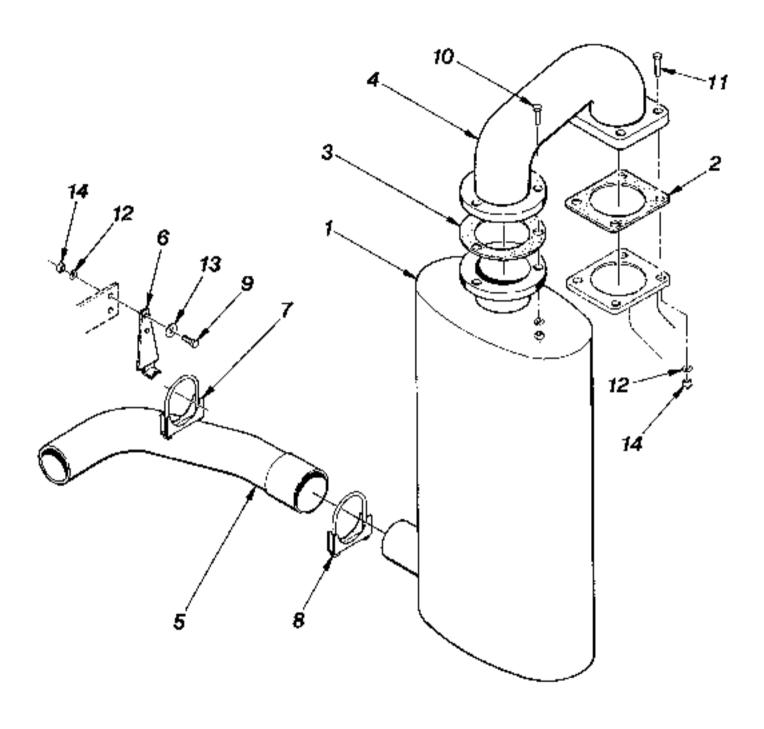


Figure 18375-2

18375-2

FERM	PARTINO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
ï	P21483	Air Cleaner	1	711 -	
2	P21497	Vacuator Valve	_		
3	P19727	Vacuator Cup	_		
4	P20499	Clamp, Air Cleaner	_		
NI	P20076	Baffle	_		
NI	P21496	Wing Nut and Washer Gasket	-	– .	
NI	P21498	Filter Element, Safety	-	– . .	
N1	P21499	Filter Element, Primary	-	" – "	
5	P17136	Rain Cap	l	" – "	
6	P12165	Mounting Band	2	"-"	
7	P21485	Service Indicator	1	" "	
9	P21508	Intake Hose, Air Stack	1	Р И	
9	P21509	Intake Hose, Engine	1	' .'	
10	18347-13C	Tube, Air Stack	1		
11	P17169	Clamp, Stack Tube	2	·_	
12	P10553	Hose Clamp	3	. – .	
13	P10601	Hose Clamp	1	" "	
14	P00204	Bolt, Hx.	4	" "	3/8 -16 x 1"
15	P01310	Lockwasher	4	" – "	3/8
16	P01508	Nut, Hx.	4	" "	3/81-16

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E	THE NO.	DESCRIPTION	gre-	SERVAL NO	
1	P21790	Muffler	1	101 - 3111	<u> </u>
2	P21786	Gasket, Manifold	1	–	
3	P22197	Gasket, Muffler	1	" - "	
4	18990C	Exhaust Elbow	1	–	
5	P21800	Tail Pipe	1	' - "	
6	P19280	Hanger, Tail Pipe	1	. – .	
7	P12169	Muffler, Clamp	1	'	2 1/2"
5	P21078	Muffler, Clamp	1		2 3/4"
9	P00202	Bolt, Hx.	2		3/8" 16 x 3/4"
10	P00205	Bolt, Hx.	3	– .	3/8′-16 x 1 1/4′
11	P00207	Bolt, Ilx.	4	" - "	8/8'-16 x 1 3/4"
12	P01310	Lockwasher	9	" – "	3/81
13	P01404	Flatwasher	2	" - "	3/81
14	P01508	Nut, Hx.	9	" – "	3/87-16

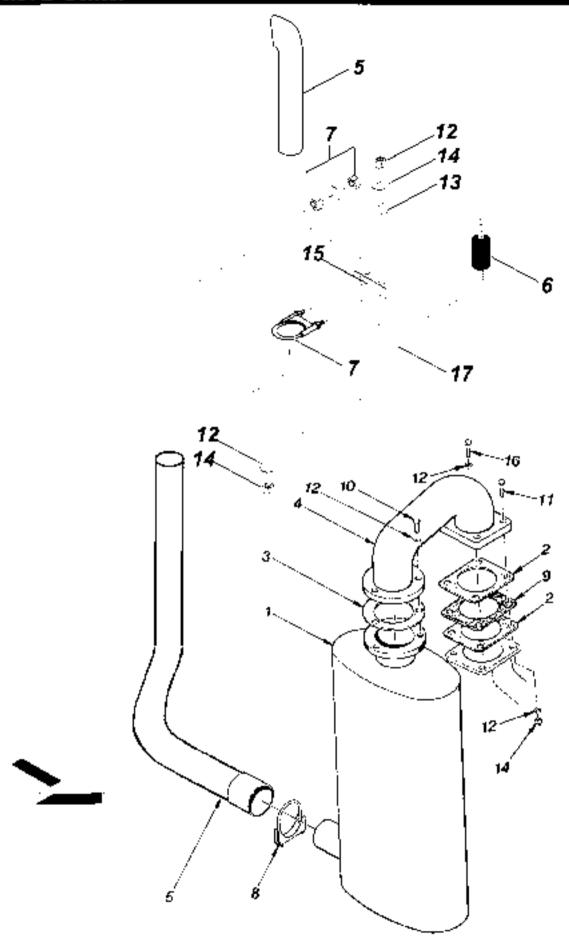
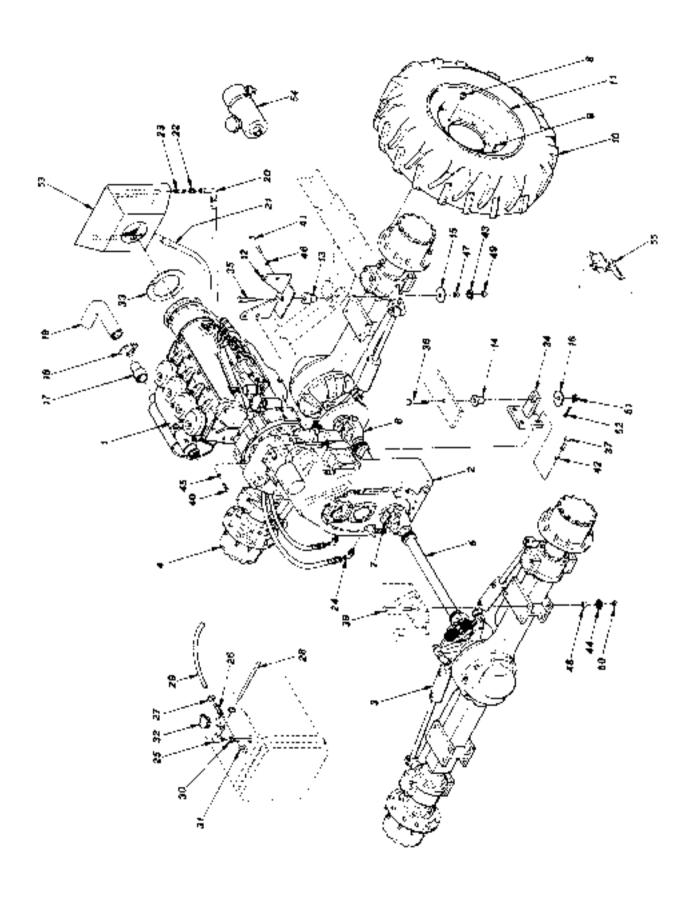


Figure 18378-3

18378-3

TTEM!	PART NO.	DESCRIPTION	QTY	SERGAL NO.	
1	35095A	Muffler	i	3112 -	
2	P21786	Gasket, Manifold	2	" – "	
3	P22197	Gasket, Muffler	1	" – "	
4	18990C	Exhaust Elbow	1	" – "	
5	P31671	Tail Pipe	1	. – .	
ĥ	P27620	Rubber Mount	1	· _ ·	
7	P12169	Muffler, Clamp	1		2 1/2"
8	P21078	Muffler, Clamp	1	1.	2 3/4"
9	P31669	Spacer	1	" – '	
10	P00205	Balt, Hx.	3	" "	3/8'-16 x 1 1/4"
11	P00209	Bolt, Hx.	3	" – "	3/81-16 x 2 1/4"
12	P01310	Lockwasher	9	" – "	3/81
13	P01404	Flatwasher	1	" "	3/81
14	P01508	Nut, Hx.	6	" – "	3/8"-16
15	85099A	Bracket.	1	"-"	
16	P00208	Bolt, Hx.	1	"-"	3/8"-16 x 2"
17	Ref.	Main Frame Assembly	-	" – "	

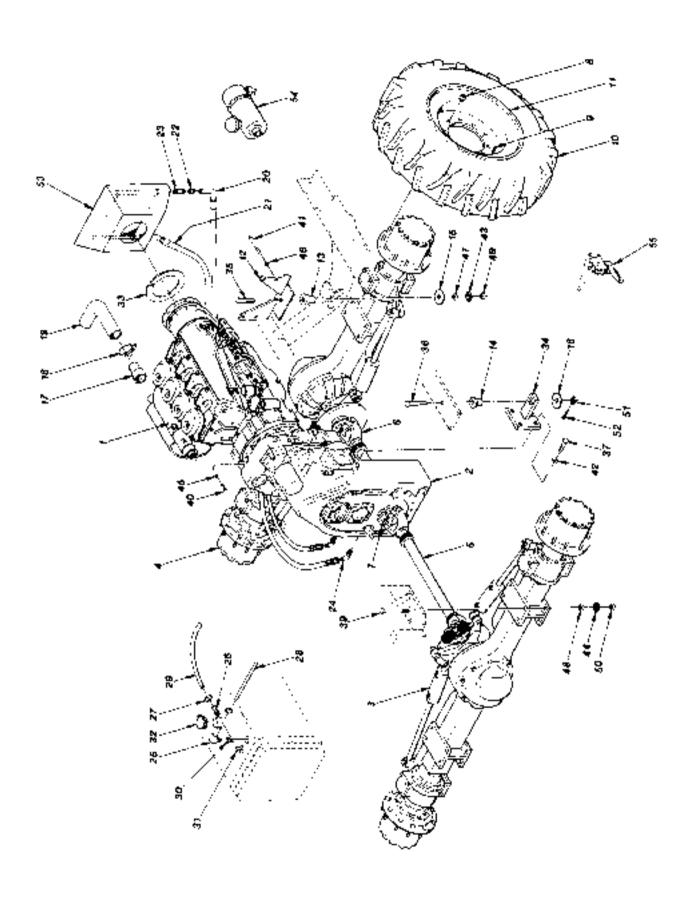
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TEM	PARTNO.	DESCRIPTION	OWN	SUSTRIAL 100	And the state of t
i i	P21346	Engine, Deutz	QFY		230 C.I.D. 4 Cylinder
2	P19867	Transmission, Clark	1		-
-	P19900	Transmission, Clark	_		with Parking Brake w/o Parking Brake
8	P18009	Axle	1		Front - Drum Brakes
-	P21735	Axle	_	538	Front - Disc Brakes
	P18068	Axic	_	101 - 592	Front - Disc Brakes
4	P18010	Axle	1		Rear - Drum Brakes
•	P21736	Axle	_	533	Rear - Disc Brakes
	P18069	Axle		101 - 532	Kear - Disc Brakes
5	P20417	Shaft, Drive	ι		
-	P21676	Shaft, Drive	-	524 -	Front - w/Dist Brake Axles
	19197 B	Shaft, Drive		101 - 520	Pront - w/Disc Brake Arles
6	P20418	Shaft, Drive	1		Rear - w/Drum Brake Axles
	P21678	Shaft, Drive			Rear - w/Disc Brake Axles
7	P17784	U-Joint, Tapped Hole			The Podes
	P18749	U-Joint, Thru Hole			
3	P13894	Lug Nut. Wheel	-		
9	P13673	Valve Stem	4	P. 21. 11	
10	P13020	Tire	4		12.00 x 24 8 PLY
	P11688	Tire	-		13.00 x 24 8 PLY
	P19043	Tire	_		13.00 x 24 12 PLY
	P16443	Tire	-		13.00 x 24 12 PLY Steelghard
NI	P21570	Tuhe	-		12.00 x 24
11	12749C	Rim, Wheel	4		
МI	P16439	Lock Ring	-		
Nl	P16441	O-Ring	-		
N1	P17260	Flange	-		
12	18521B	Mounting Bracket, Engine	1		
13	P18180	Mount, Engine	1		
14	PIRIRI	Mount, Transmission	2		Ruhber
15	P20896	Smithing Washer, Engine	1		
16	P20895	Snuthling Washer,	2	•••••	
17	17889A	Transmission Adapter, Exhaust	,		
18	P10548	Clamp, Tail Pipe	1 1	• • • • • • • • • • • • • • • • • • • •	
19	P20454	Exhaust Pipe, Tail	4	•••••	
20	P21302	Hose, Transmission Cooler	1		70' LC
21	P21350	Hose, Transmission Cooler	ĺ		
22	P17791	Adapter, J1C - Pipe	2		50 Ed.
23	P10819	Nipple. Pipe	2		
24	P19147	45° Elbow, O-Ring	2		
25	P20830	90° Elbow, Pipe to Hose	ī		
26	P13619	90° Elbow, Pipe to Hose	1		
27	P14047	Hose Clamp, Fuel Line	4		
28	N11429	Retuen Line	i		3/16" LD. Host:
29	N11438	Fuel Line	1		
	21915A	Return Tube, Fuel	1		
31	P24983	Stand Tube, Fuel	_		
NI	P12182	Fuel Cap	_		
33	N11425	Sponge Gasket, Air Shroud	1		

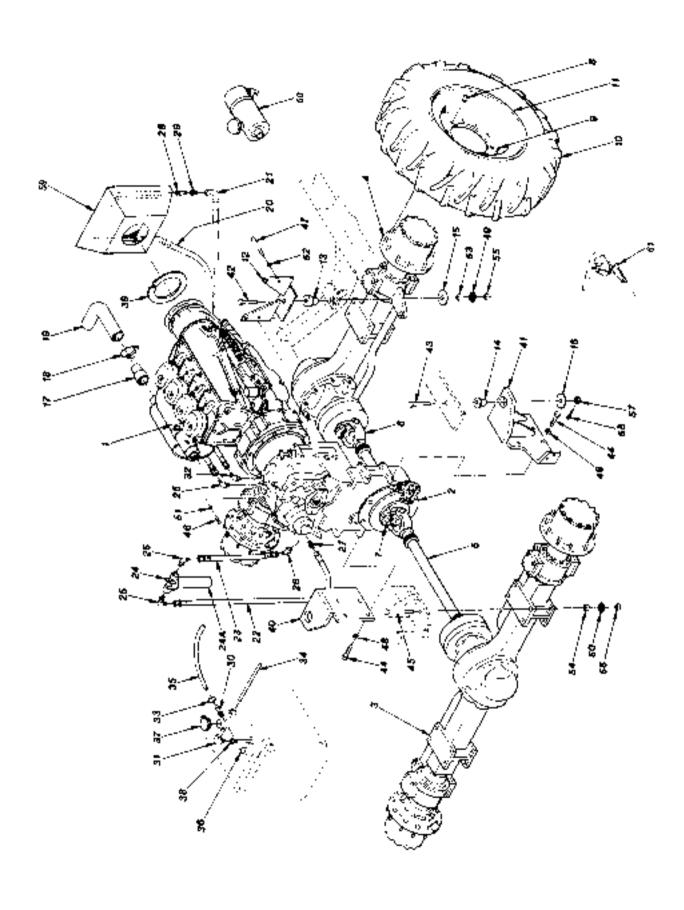
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A A PAGE		- PRESIDENTEN	WEY.		
34	18647B	Mount, Transmission	2	338 -	
	18221B	Mount. Transmission	-	101 - 337	
35	P00689	Bolt, Hx.	1		5/8"-19 x 3 1/2" GR 8
36	P29099	Bolt, Hx.	2		5/8"-1/8 x 4 1/2" GR 8 (w/Hole)
3 7	P00700	Bolt, Hx.	9		3/4"-10 x 1 1/2"
NI	P00791	Bolt, Hx.	В	583 -	3/4'-16 x 7' GR 5
	P00781	Bolt, Ilx.	8	101 - 532	3/4"-16 x 3" GR 8
39	P00791	Bolt, Hx.	5	533 -	3/41-16 x 71 GR 8
	P00793	Bolt, Hx.	S	101 - 532	3/4"-16 x 8" GR 8
40	P04154	Bolt, IIx.	11		M10-1.5 x 30mm
41	P04264	Bolt, IIx.	4		M14-2 x 100mm
42	P01315	Lockwasher	8		3/4"
43	P01363	Starwasher	1		5/8"
44	P01364	Starwasher	lfi		3/4"
45	P04008	Lockwasher	11		M10
46	P04610	Lockwasher	4		M14
47	P01535	Nut, Hx.	1		5/8"-18
48	P01536	Nut, Hx.	16		3/47-16
49	P01585	Jam Nut, Hx.	1		5/81-18
50	P01586	Jam Nut, Hx.	16		3/41-16
51	P01635	Castle Nut, Hx.	2		5/81-18
52	P03838	Cotter Pin	2		1/8" x 1"
53	See Page 1-82	Transmission Oil Cooler Assembly	-		
54	See Page 1-84	Air Cleaner Assembly	-		
55	See Page 1-80	Throttle Assembly	-		
_	P19793	Filter, Engine Oil	-		
_	P19858	Filter, Fue?			
_	P19868	Filter, Transmission			

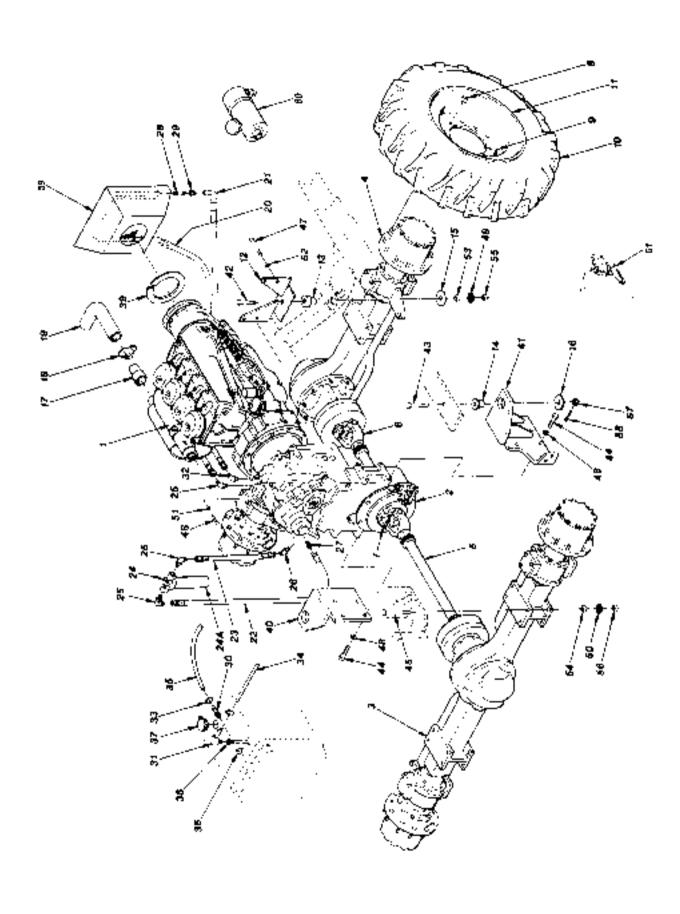
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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	BEMERES:
1	P24290	Engine, Deutz	1	101 - 1694	239 C.I.D 4 Cylinder
2	P24605	Transmission, Funk	1	528 - 1694	with Parking Brake
	P22646	Transmission, Funk	_	101 - 822	with Parking Brake
3	P24801	Axte	1	828 - 1694	Front (Includes Item 8)
	P21735	Axle	_	101 - 822	Front (Includes Item 8)
4	P24800	Axte	1	823 - 1694	Rear (Includes Item 8)
	P21736	Axle	_	101 - 822	Rear (Includes Item 8)
5	P24721	Drive Shaft	1	823 - 1694	Front (Includes Item 7)
	P24271	Drive Shaft	_	101 - 822	Front (Includes Item 7)
6	P24720	Drive Shaft	1	823 - 1694	Rear (Includes Item 7)
	P24270	Drive Shaft	-	101 - 822	Rear (Includes Item 7)
T	P18749	U-Joint	-	101 - 1694	Thru Hole
	P17734	U-Joint	_	"-"	Tapped Hole
8	P13894	Lug Nut, Wheel	-	–	
y	P13673	Valve Stem	4	. –	
10	P11688	Tire	4	. –	18 00 x 24 8 PLY
	P19043	Tire	-		13.00 x 24 12 PLY
	P16443	Tire	-		-13.00 x 24-12 PLY Steelgnard
NI	P21570	Tube	-		13.00 x 24
11	12749C	Rim, Wheel	4		
NI	P16439	Lock Ring	_	"-"	
NI	P16441	O-Ring	-	-	
NI	P17260	Flange	_	" – "	
12	18521H	Mounting Bracket, Engine	2	" - "	
13	P18180	Mount, Engine	2		Rubber
14	P18181	Mount, Transmission	2	" - "	Rubber
15	P20396	Snubbing Washer, Engine	2		
Lfi	P20395	Snubbing Washer, Transmission	2	-	
17	17889A	Adapter, Exhanst	1		
18	P10548	Clamp, Tail Pipe	1		
19	P20454	Exhaust Pipe, Tail	1		
20	P31348	Hose, Transmission Cooler	1	· _ •	50" LG.
21	P21302	Hose, Transmission Cooler	1	· _ ·	70" LG.
22	P20922	Hose, Transmission Filter	i	716 - 1694	42" LG.
	P19489	Hose, Transmission Filter		201 - 715	31" LG.
2.3	P18048	Hose, Transmission Filter	1	101 1694	31" LG.
24	P19132	Base, Transmission Filter			
24A	P19133	Filter, Transmission		·	
25	P:7802	90° Elbow, O-Ring	3	" _ "	
26	P19147	45° Elbow, O-Ring	ı	" – "	
27	Pt7805	Connector, O-Ring	1	" – "	
28	P10819	Napple, Pape	2	–	
29	P17791	Adapter, JIC - Pipe	2	–	
30	P13619	Adapter, Pipe to Hose	2	·· - ··	
31	P20830	90° Elbow, Pipe to Hose	1	–	
32	17960A	90° Etbow w/Tapped Hole,	1	" - "	
		O-Ring			
33	P14047	Hose Clamp, Fuel Line	4		
34	N11429	Return Line	1	·· – ··	3/16" I.D. Hose

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FEEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
35	N11438	Fuel Line	1	" – "	5/16" [.D Hose
36	P24983	Stand Tube, Fuel	-	' - "	
37	P12182	Fuel Cap	-	' - "	
38	21915A	Return Tube, Fuel	1	. – .	
39	N11425	Sponge Gasket, Air Shroud	1	· _ ·	
40	18079B	Mount, Transmission	2	716 1694	R.II.
	18087B	Mount, Transmission		301 715	R.II.
41	214880	Mount, Transmission	1	716 - 1694	L.H.
	18086B	Mount, Transmission	_	101 - 715	L.H.
42	P00689	Bolt, Hx.	1	102 - 1694	5/81-18 x 3 1/21 GR 8
43	P29099	Bolt, Hx.	2	–	5/81-18 x 4 1/21 GR 8 (w/Hole)
44	P00700	Bolt. Hx.	8	–	3/41-10 x 1 1/21
45	P00791	Bolt, Hx.	16	·· – ··	3/41-16 x 71 GR S
46	P04154	Bolt, Hx.	11	"-"	M10-1.5 x 30mm
47	P04264	Bolt, Hx.	4	·· – ··	M14-2 x 100mm
45	P01315	Lockwasher	8	·· – ··	3/4"
49	P01363	Starwasher	1	·· – ··	5/8"
50	P01364	Starwasher	16	·· - ··	3/4"
51	P04008	Lockwasher	11	·· - ··	M10
62	P04610	Lockwasher	4	·· - ··	M14
53	P01535	Nut, Hx.	1	"-"	5/8"-18
54	P01536	Nut. Hx.	16	· - ··	3/4"-16
ర వ	P01585	Jam Nut, Hx.	1	· - "	5/8"-18
56	P01586	Jam Nut, Hx.	16	. –	3/4"-16
57	P01635	Castle Nut. Hx.	2	. – .	5/8"-18
58	P03838	Cotter Pin	2	. – .	1/8" x 1"
59	See Page 1-82	Transmission Oil Cooler Assembly	-		
60	See Page 1-84	Air Cleaner Assembly	_		
61		Throttle Assembly	_		
٠.	P19743	Filter, Engine Oil	_	101 - 1694	
_	P19856	Filter, Fuel	-	101 - 1694	

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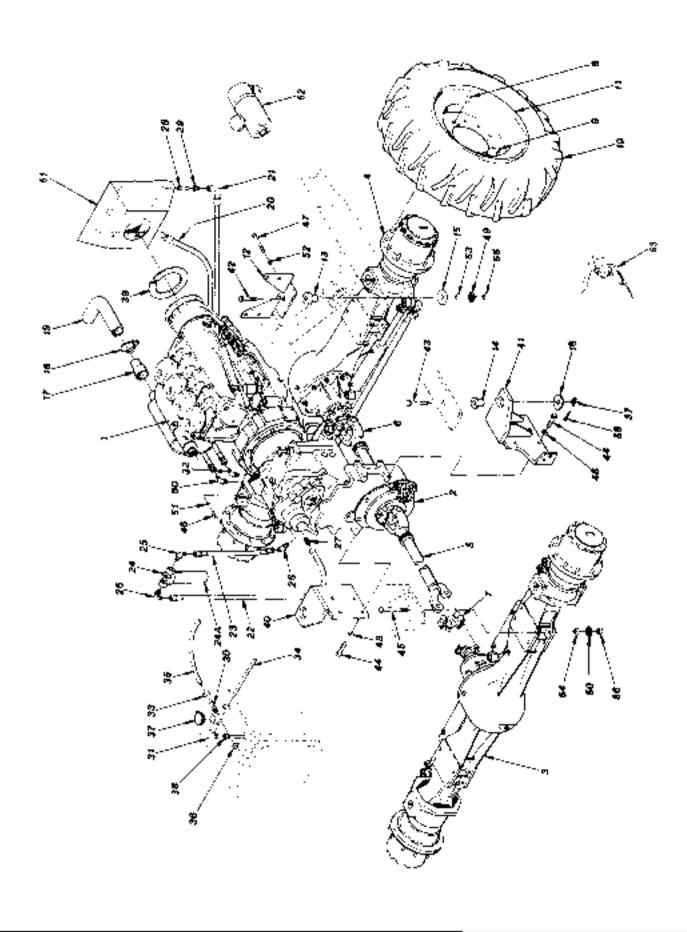


Figure 18353-2

18353-2 (1 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P24290	Engine, Deutz	1	1695 -	230 C.I.D 4 Cylinder
2	P24605	Transmission, Funk	1	' _ ·	ŕ
3	P26153	Axle	1	' - "	Front (Includes Item 8)
4	P26154	Axle	1	·· – ··	Rear (Includes Item 8)
5	P24721	Shaft, Drive	1	"-"	Front (Includes Item 7)
6	P26513	Shaft, Drive	1	"	Rear (Includes Item 7)
7	P18749	U-Joine	_	·· _ ··	
8	P13894	Ing Nut, Wheel	_	·· _ ··	
9	P13678	Valve Stem	3	· _ r	
10	P11688	Tire	4		13.00 x 24 8 PLY
	P19043	Tire	_		13.00 x 24 12 PLY
	Pt6448	Tire	_	<u> </u>	13.00 x 24 12 PIN Steelguard
NI	P21570	Tube	_	·· _ ··	13.00 x 24
11	12749C	Rim. Wheel	4	". "	20.72.1.22
NI	P16439	Ring, Lock	_		
NI	P16441	O.Ring	_	" _ "	
NI	P17260	Flange	_	" _ "	
12	18521B	Mounting Bracket, Engine	2	. .	
13	P18180	Mount. Engine	2		Rubber
14	P18181	Mount, Transmission	2		Rubber
15	P20396	Snubbing Washer, Engine	2	_	II dille.
16	P20395	Snubbing Washer.	2	· _ ·	
	1 40000	Transmission	-	_	
17	17889A	Adapter, Exhaust	ı	"_'	
18	P10548	Clamp, Tail Pipe	i	"_"	
19	P20454	Exhaust Pipe, Tail	1		
20	P21348	Hose, Transmission Cooler	í	··_ ··	50" LG.
21	P21302	Hose, Transmission Cooler	1		70" LG.
23	P20922	Hose, Transmission Fifter	1	e e	42" LG.
23	P18048	Hose, Transmission Filter	1		32" LG
24	P19132	Base, Transmission Filter	•	·. <u>.</u>	AL 12(3
24Λ	P19133	Filter, Transmission	_		
25	P20359	90° Elbow, O-Ring	2		
26	P19147	45° Elbow, O-Ring	ī		
27	P17805	Connector, O-Ring	i		
28	P10819	Nipple. Pipe	2		
29	P17791	Adapter, JlC - Pipe	2		
30	P13619	Adapter, Pipe to Hose	2		
31	P20830	90° Elbow, Pipe to Hose	1		
32	17960A	•	1		
72	119003	90° Elbow, w/Tapped Hole. O-Ring	1	-	
33	P14047	Hose Clamp, Fuel Line			
34	N11429	Return Line	4		3/16" I.D. Hose
35	N11438	Fuel Line	1		
36	P24988	Stand Tube, Fuel	÷	,	5/16" I.D. Hose
37	P12182	Fool Cap	-	. -	
		Return Tube, Fuel	_		
38	21915A		1		
39	N11425	Sponge Gasket, Air Shroud	1	. –	D.11
40	18079B	Mount, Transmission	1	- "	R.H.
41	21488C	Mount, Transmission	1	- -	L.H.

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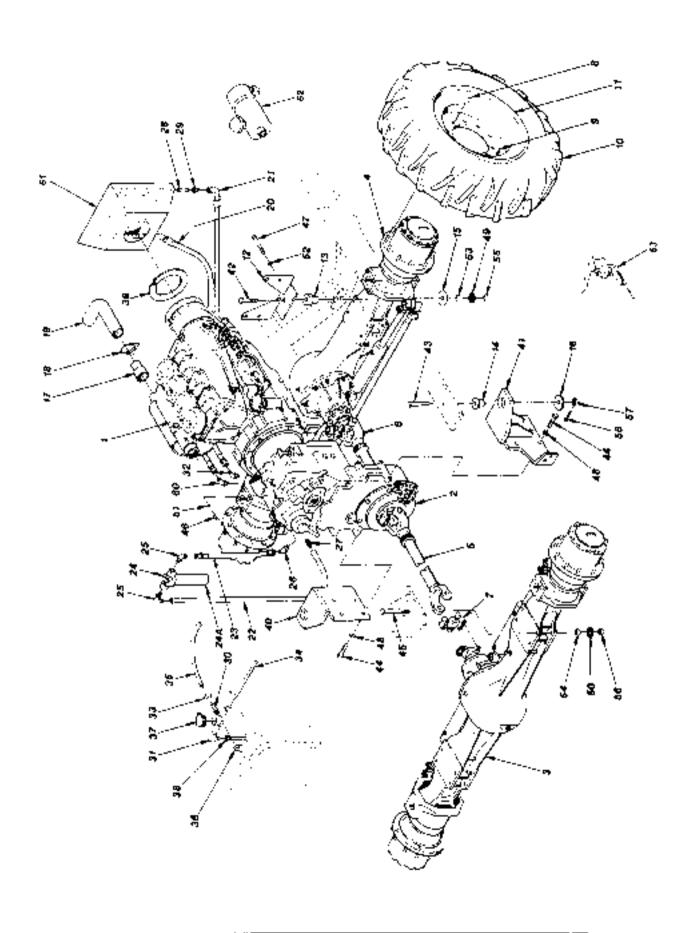


Figure 18353-2

18353-2 (2 of 2)

FFER	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
42	P00689	Bolt, Hx.	1	r r	5/8"-18 x 3 1/2" GR 8
43	P29099	Bolt, Hx.	2	* *	5/8"-18 x 4 1/2" GR 8 (w/Hole)
44	P00700	Bolt, Hx.	8		3/4"-10 × 1 1/2"
45	P00791	Bolt, Hx.	16	12.1	3/4"-16 × 7" GR 8
46	P04164	Bolt, Hx.	11	9 1	M10-1.5 x 80mm
47	P04264	Bolt, Hx.	4		M14-2 x 100mm
49	P01315	Lockwasher	8	" – "	3/4
49	P01363	Starwasher	j	" – "	5/8
50	P01364	Starwasher	16	·· - ··	3/4"
51	P04608	Lockwasher	11	·· - ··	M10
52	P04610	Lockwasher	4	" _ "	M14
53	P01535	Nut, Hx.	1	' _ "	5/8"-18
54	P01536	Nut, Hx.	16	· _ •	3/4"-16
55	P01585	Jam Nut, Hx.	1		5/8"-18
56	P01586	Jam Nut, Hx,	16		3/4"-16
57	P01635	Castle Nut. Hx.	2		5/8' -18
58	P03838	Coffer Pm	2		1/8 x 1"
60	P17802	90° Elbow, O-Ring	1	" – "	
61	See Page 1-82	Transmission Oil Cooler Assembly	-		
62	See Page 1-84	Air Cleaner Assembly	_		
68	-	Throttle Assembly	_		
	P19793	Filter, Engine Oil	_	1695 -	
	P19856	Filter, Fuel	_	1695 -	

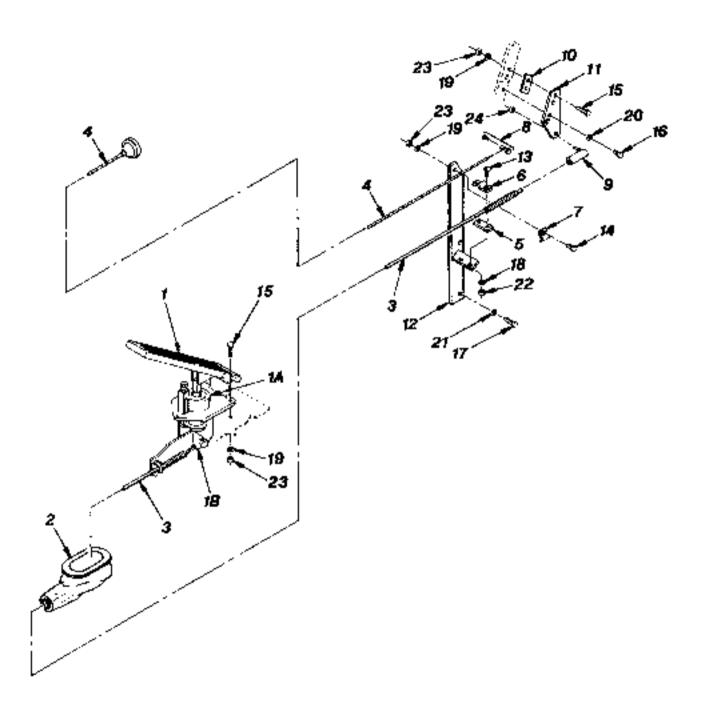


Figure 18370 1-79

18370

FFEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P19263	Pedal, Accelerator	1		
1.4	P20069	Bellows	-		
iB	P20072	Kit, Clevis	_		
2	P19268	Boot, Goard	- 1		
3	P19264	Cable, Throttle	ι		
4	P20078	Cable, Engine Shut-Off	1		
5	P19128	Shim, Clamp	1		
6	P17678	Clamp, Throttle Cable	1		
7	P12497	Cable, Shut-Off Cable	1		
5	P20455	Cable Stop	1		
9	P10505	Ball Joint	1		
10	17084A	Spacer, Lank	1		
11	17085A	Throttle Lank	1		
12	17170B	Mounting Bracket	1	11	
13	P02097	Screw, Rd. Hd.	2		#10-24 x 3/4"
14	P00003	Bolt, Hx	1		1/4 (-20 x 3/4)
15	P00005	Bolt, Hx	ā		1/4"-20 x 1"
16	P04052	Bolt, Hx	1		M6-1.0 x 12mm
17	P04102	Bolt, Hz.	2		$M8-1.25 \times 16mm$
18	P01306	Lankwasher	2		#10
19	P01308	Lockwasher	G		1/4"
20	P04606	Lockwasher	1		Mő
21	P04607	Lookwasher	2		M8
22	P01504	Nut. Hx.	2		#10-24
23	P01506	Nut. Hx.	6		1/4"-20
24	P01529	Nut, Hx	1		1/4"-28

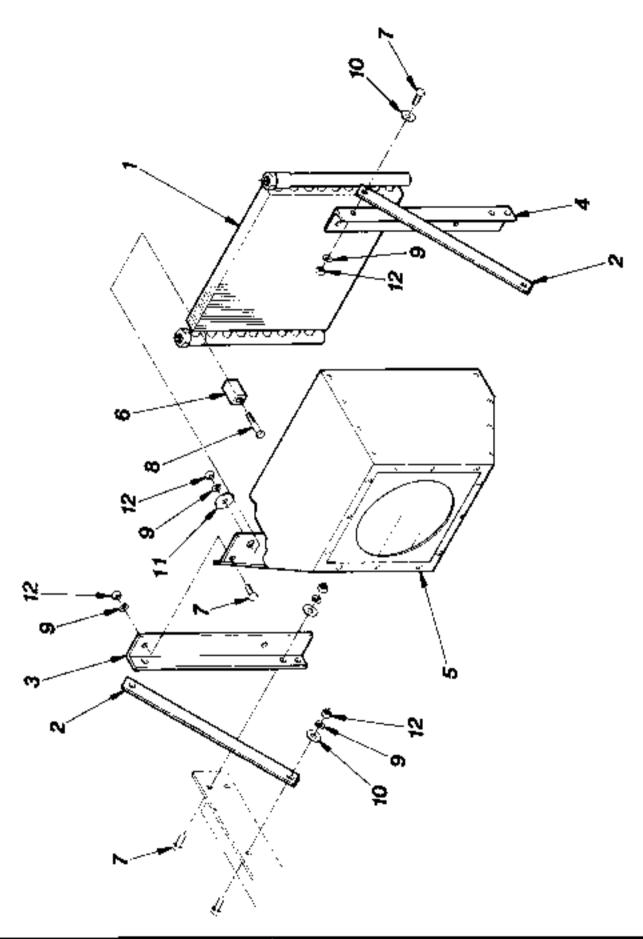
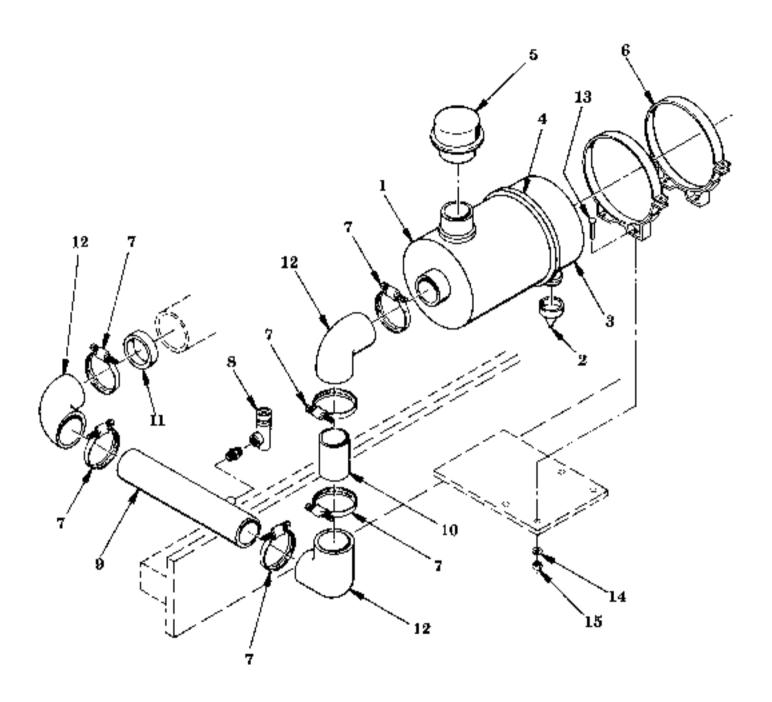


Figure 18373

18373

PPEM	PARENO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P17598	Oil Cooler, Transmission	1		•
2	18515A	Cross Support Bar	2		
3	18516-1B	Upright Mounting Bracket	1		R.H.
4	18516-2B	Upright Mounting Bracket	1		L.H.
6	18517D	Air Shroud	1		
6	P26312	Mounting Block	4		Rubber
7	P00105	Bolt, Hx.	12		$5/16$ "- $18 \times 1 \cdot 1/4$ "
8	P00111	Bole, Hx.	4		$5/16^{\circ}18 \times 2 \ 3/4^{\circ}$
9	P01309	Lockwasher	16		5/16"
10	P01403	Flacwasher	8		5/16"
11	P01453	Flacwasher	4		5/16' - Fender
18	P01507	Nut, Hx.	16		5/16' - 18

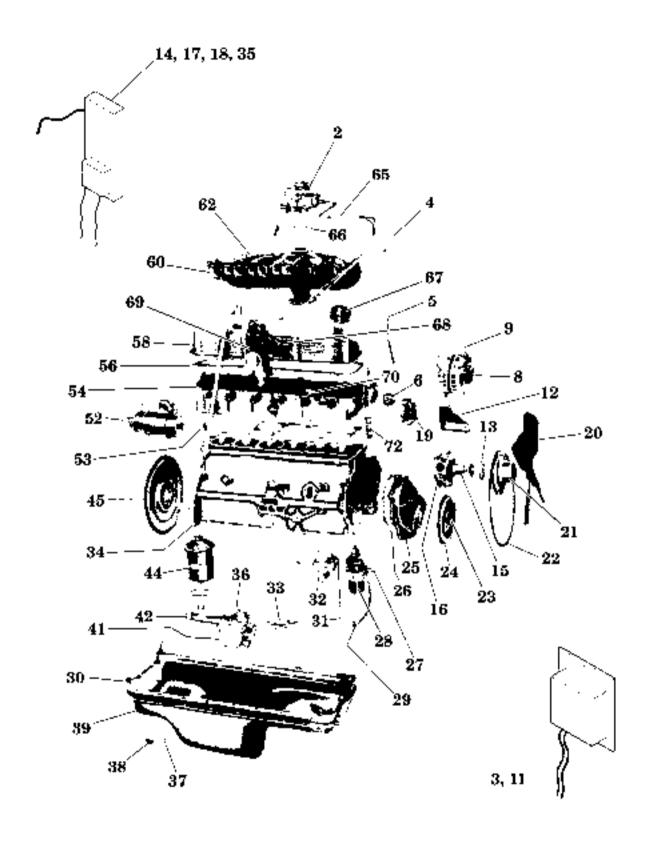
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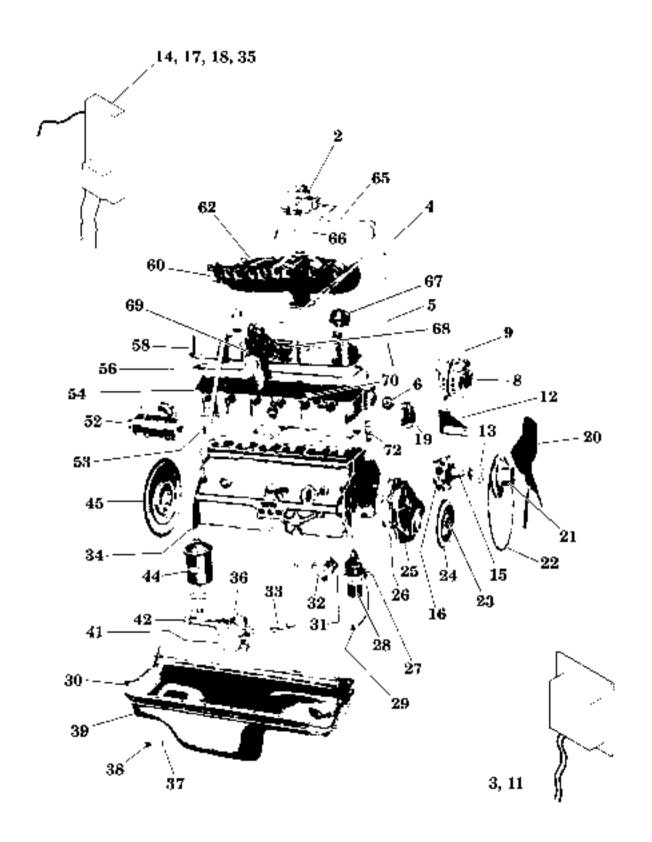
TTEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P17135	Air Cleaner	ť		
2	P20342	Valve, Varuator			
8	P19728	Cup, Vacuator			
4	P20905	Clamp, Air Cleaner			
М	P21721	Haffle	_	,	
NI	P18169	Thumb Screw	_		
NI	P17276	Filter Element	_		
ō	P17136	Rain Cap	1		
6	P17137	Mounting Band	2		
7	P10553	Clamp, Hose	6		
된	P21309	Service Indicator	1		Includes Fitting
9	18595A	Tube, Air Intake	1		••
10	18347-16C	Tube, Extension	1		
L1	P24777	Adaptor, Intake	1		
12	P20854	Elbow, Rubber	3		
E.s	P00204	Bolt, Hx.	4		3/8"-16 x 1"
14	P01310	Lockwasher	4		3/8"
Liā	P01508	Nut, Hx	4		
	P19742	Pre-Cleaner	-		

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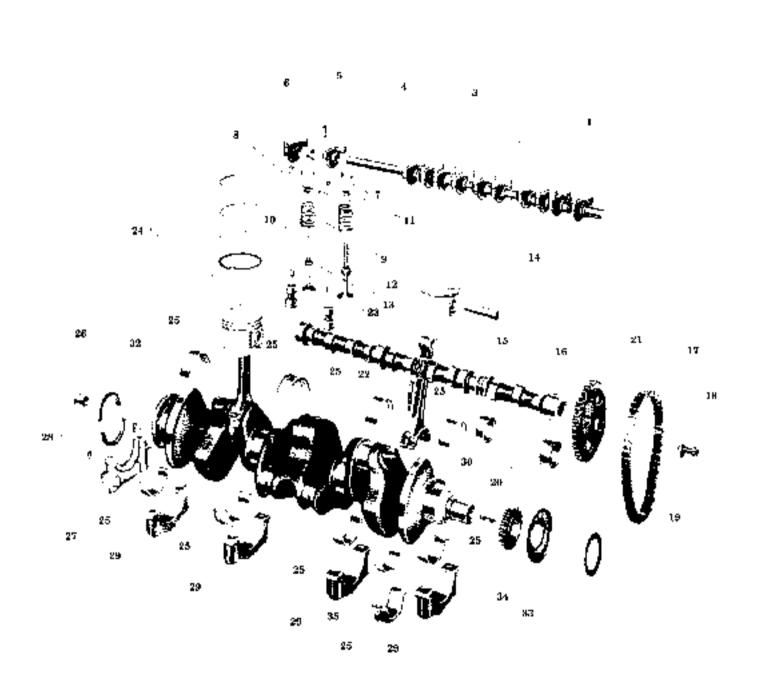
P17985 (1 of 2)

1 11000 (1 01 2)							
PTEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS	April 1949 to Stage	
2	P13549	Carbunetor	Į		· · · · · · · · · · · · · · · · · · ·		
3	P19204	Voltage Regulator	ı				
4	P13550	Dipstick, Oil	l				
5	P16895	Tube, Dipstick	1				
б	P13553	Thermostat	1				
8	See Page 1-96	Alternator	_				
9	P20157	Alternator Adjusting Strap	1				
11	P19830	Harness, Voltage Regulator	1				
12	P17003	Bracket	ì				
13	P20159	Spacer	1				
14	P19722	Electronic Ignition	1				
15	P17006	Pump, Water	1				
16	P20158	Gasket, Water Pump	1				
17	P1982 9	Harness, Electronic	1				
		Ignition					
18	P19750	Hesistor	1				
19	P20160	Gasket, Water Outlet	1				
20	P13045	Fan	2				
21	P13051	Pulley	1				
22	P13041	Belt, Fan	1				
23	P20161	Key	1				
24	P15268	Damper	1				
25	P17019	Timing Cover	1				
26	P17020	Gasket, Timing Cover	1				
27	P20162	Bracket, Ignotion	1				
28	P12683	Coil	- 1				
29	P20163	Cable	1	111			
30	P20164	Gasket, Oil Pan	1				
31	P20165	Gasket, Fuel Pump	1				
32	P18043	Pump. Fuel	J				
33	P20166	Strainer, Oil Pump	1		(Pipe Included)		
34	P20167	Block	1		, , ,		
35	P19749	Harness, Electronic	1				
		Ignition					
36	P20168	Gasket, Oil Pump	l				
37	P20169	Gesket, Oil Plug	1				
38	P20170	Plug, Oil	1	.11			
39	P23171	Pan, Oil)				
41	P17017	Pump, Oil	1				
42	P20172	Cap. Oil Pump	1				
43	P19720	Flywheel Housing	ι	1	(Not Shown)		
44	P12089	Filter, Oil	1				
45	P16893	Flywheel & Ring Gear	2		Funk Trans		
	P21764	Flywheel & Ring Gear	1				
52	P17856	Starter	1		- January and Market		
	P20184	Gasket, Cyhnder Head	1				
	P20185	Head, Cylinder	Ī				
	P16879	Gasket, Valve Cover	_				
58	P20186	Valve Cover	1				
	P17023	Manifold, Exhaust	1				



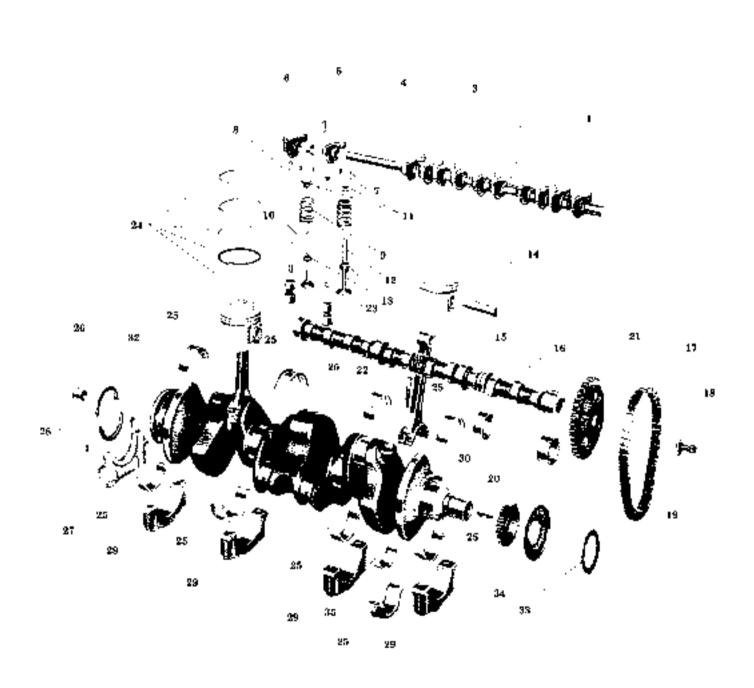
P17985 (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
62	P17022	Manifold, Intake	1		•
65	P15267	Filter, Fuel	I		
66	P17932	Gasket, Carburetor			
67	P17126	Breather	1		
65	P13561	Cable, Spark Plug	1		
69	See Page 1-94	Distributor	1		
70	P20187	Spark Plug	6		
72	P20188	Нозе	1		



P17985-1 (1 of 2)

				(1 01 2)	
	PART NO.	DESCRIPTION	QTY		REMARKS
1	P20195	Retainer	6		(End & Intermediate)
-	P20196	Retainer	1	• 11	(Center)
3	P20197	Valve, Rocker	12		
4	P20198	Shaft, Valve Rocker	1		
5	P20199	Screw	12	•••••	
6 7	P20200	Spacer	6		
,	P19666	Lock, Valve Spring Ret	12		
	P20201	Lock, Valve Spring Ret.	12		(Exhaust)
8	P20202	Rod, Valve Push	12		
9	P19669	Spring	12	•••••	
10	P20203	Valve, Intake (Std.)	6		
	P20204	Valve, Intake (.005 O/S)	5		
	P20205	Valve, Intake (.016 O/S)	6		
.,	P30206	Vaive, Intake (.030 O/S)	6		
11	P20207	Retziner, Intako	12		
	P19067	Retainer, Exhaust	12	11	
12	P20205	Valve, Exhaust (Std.)	G		
	P20209	Valve, Exhaust (.0)5 O/S:	G	• · · · · · · · · · · · · · · · · · · ·	
	P20210	Valve, Exhaust (.015 O/S)	fi		
10	P2021:	Valve, Exhaust (.030 O/S)	6		
13	P19665	Shield, Intake	6		
	P20212	Shield, Exhaust	6		
1.1	P20213	Peston W/Pin (Std.)	6		
	P20214	Piston W/Pin (005 O/S)	fi	·	
	P20215	Piston W/Pin (020 O/S)	6		
	P20216	Piston W/Pin (,040 O/S)	6		
15	P20217	Piston W/Pin (,060 O/S)	6		
15 16	P20218	Rod, Connecting Camshaft	6		
17	P20219	Chain, Timing	1	11	
	P20220	.,.	1		
18 19	P20221 P20222	Screw Washer	-		
20	P20223		1		
20	P20224	Bearing (No. 1 - Std.)	1		
	P20224 P20225	Bearing (No. 1010 O/S)	1		
	P20226	Bearing (No. 2 - Std.) Bearing (No. 2010 O/S)	1		
	P20227	Bearing (No. 3 - Std.)	1	1	
	P20228	Bearing (No. 3010 O/S)	1		
	P20229	Bearing (No. 4 - Std.)	1		
	P20230	Bearing (No. 4 - 1010 O/S)	_		
	P20231	Sprocket, Camshaft,	1 1	,	
	P30202	Boit	12		
	P20233	Tappet, Valve (Std.)			
	P20234	Tappet, Valve (.001 Q/S)	12 12		
	F20235	Tappet, Valve (.008 O/S)	12		
	P20236	Tappet, Valve (.030 O/S)	12		
	P20236 P20237	Ring Set (Std. to 009 0/8)			
	P20237	Ring Set (.020 to .029 O/S)	1		
	P202389	Ring Set (.040 to .049 O/S)	_		
	P20240	Bearing Pkg.		······································	Man 1 Bank V
-(1	• #0F4A	bearing FKg.	1		No. 1 - Sta.)



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P17985-1 (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
	P20241	Bearing Pkg.	1		
	P20242	Bearing Pkg	1		
	P20243	Bearing Pkg	1		
	P20244	Bearing Pkg.	1	11	·
	P20245	Bearing Pkg.	1		
	P20246	Bearing Pkg.	2		(No. 2 & 4 - Std.)
	P20247	Bearing Pkg.	2		(No. 2 & 4001 3//S)
	P20248	Bearing Pkg.	2		(No. 2 & 4002 U/S)
	P20249	Bearing Pkg.	2		(No. 2 & 4003 U/8)
	P20250	Bearing Pkg.	2		(No. 2 & 4010 U/S)
	P20251	Bearing Pkg.	2		(No. 2 & 4012-U/S)
	P20252	Bearing Pkg.	l		(No. 3 - Std.)
	P20253	Bearing Pkg.	1		
	P20254	Bearing Pkg.	l		
	P20255	Bearing Pkg.	1		• • • • • • • • • • • • • • • • • • • •
	P20256	Bearing Pkg,	1		
	P20257	Bearing Pkg.	1		
26	P19640	Bushing, Crankshaft	1		
27	P20258	Retainer	t		
28	P20259	Seal & Retainer	2		
29	P20260	Cap (No. 1 & 2)	2		
	P20261	Cap (No. 3)	l		
	P20262	Cap (No. 4)			
30	P19635	Key	1		
32	P20263	Crankshaft.	1		
03	P23264	Seal	1		
34	P20265	Sprocket	1		
35	P20266	Bearing, Conn. Rod (Std.)	12		
	P20267	Bearing, Conn. Rod (.001 U/S3	12		
	P20268	Bearing, Conn. Rod (1002 U/S)	12		
	P20269	Bearing, Conn. Rod (003 U/S)	12		
	P20270	Bearing, Conn. Rod (.010 U/S)	12		
	P20271	Bearing, Conn. Rod (.012 U/S)	12		

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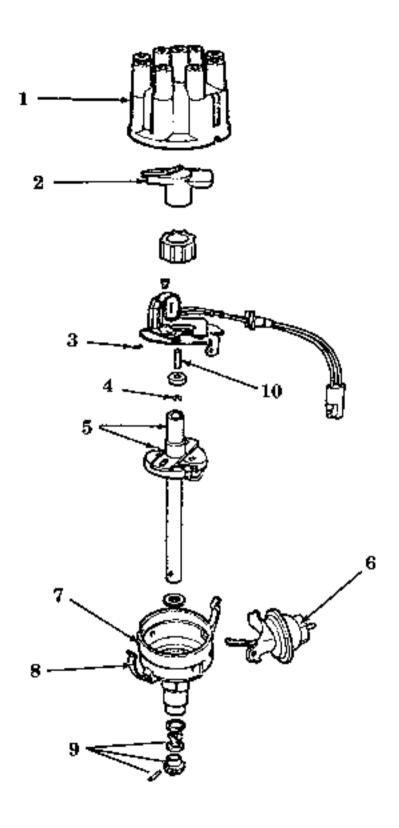


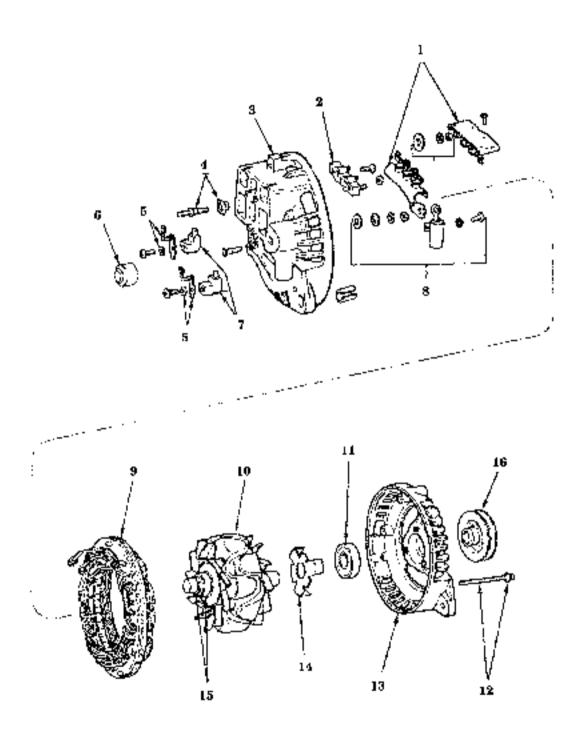
Figure P13028

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P13028

4	- Company	DESCRIPTION	QPL	SERVAL NO.
1	P13033	Cap	1	
2	P17297	Katar	- 1	HH
3	PI9541	Pin	1	
4	P19539	Hing, Snap	1	.1
- 5	P20278	Governor Assy.	1	
6	P20279	Vacuum Control	1	
7	P20281	Housing W/Bearings	1	
8	P19546	Spring, Cap Attachment	2	
9	P20282	Gear & Pin Pkg.	1	

Distributor Assembly — Chrysler 225



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P17700

		PERSONAL PROPERTY OF THE PERSONAL PROPERTY OF	EY.	SECRET NO.	TATION CONTRACTOR AND ADDRESS OF THE PARTY O
1	P19551	Heat Sink and Battery Pkg. Positive	Ī		Positive
	P19552	TT - 1 1 1 1 5 1	1	r u	Negative
2	P19558	Insulator	1		
3	P19554	Shield, Rectifier End]		
4	P19555	Terminal, Battery Heat Sink	1		Positive
5	P19556	Brush, Washer And Terminal Pkg.	1		
6	P19557	Bearing, Rectifier End Shield	1		
7	P19558	Holder, Brush Axial	1		
	P1955 9	Holder, Brush Radial	1	1. 11	
8	P19560	Capacitor and Insulator : ; Pkg.	1		
9	P19561	Stator 1	L		
10	P19562	Rotor 1	ı		
11	P19563	Bearing, Drive End Shield 1	l		
12	P19564	Screw, Frame 3	3		
13	P19565	Shield, Drive End	l		
14	P19566	Plate, Drive End Bearing 1 Retainer	l		
15	P19567	Slip Ring and Retainer Pkg. 1	l		
16	P20253	Pulley	l		

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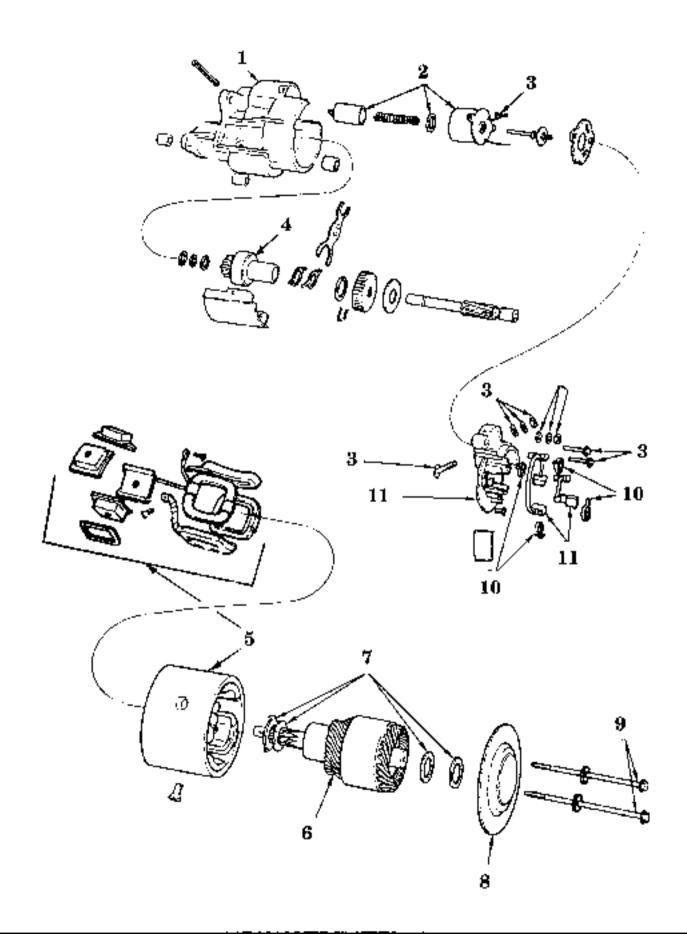


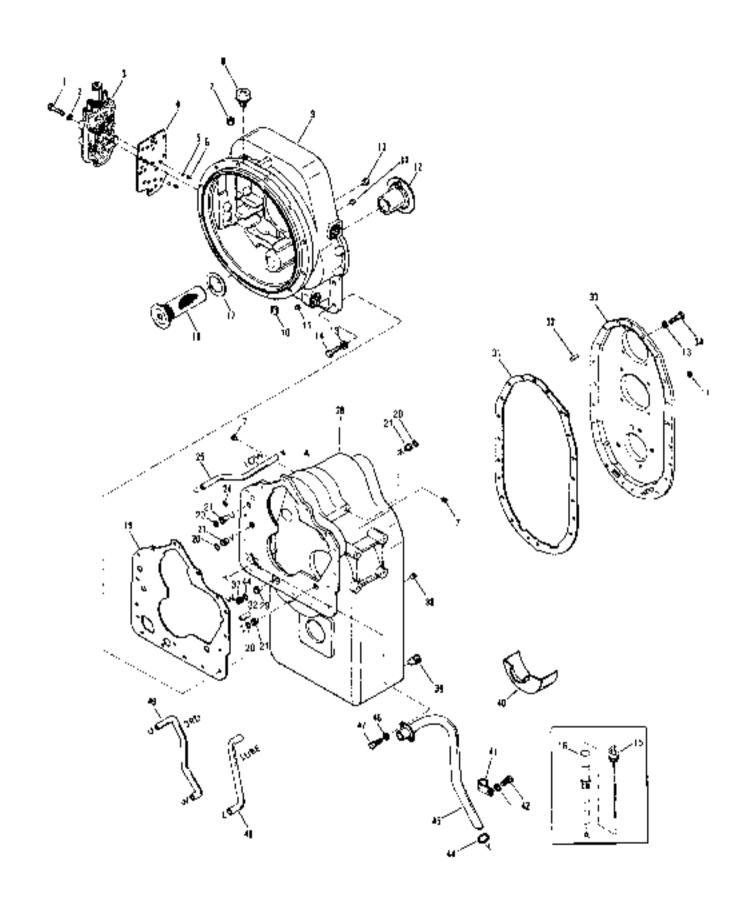
Figure P17856

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P17856

BP44	PROPERTYO.	DESCRIPTION	QTY	SERIAL NO. REMARKS
1	P20173	Ilousing	1	
2	P20174	Solenoid Pkg.	1	
3	P20175	Stud & Seal Pkg.	1	
4	P20176	Clutch	1	
5	P20177	Coil Pkg. Field	1	
6	P20178	Armature	1	
7	P20179	Thrust Washer Pkg.	1	
8	P20180	Head	1	
9	P20181	Balt	2	
10	P20182	Spring Pkg. Brush	1	
11	P20183	Brush Pkg.	1	

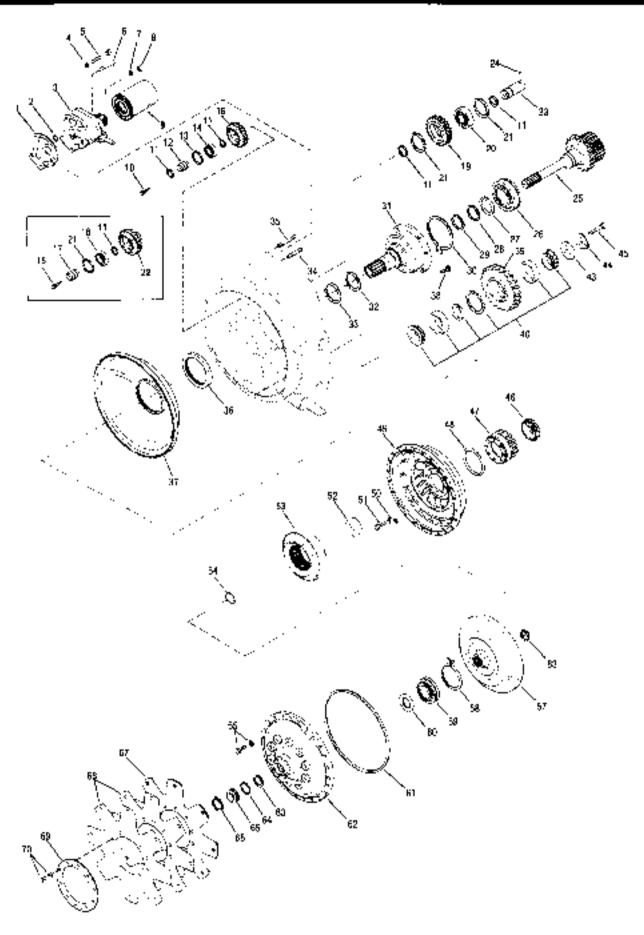
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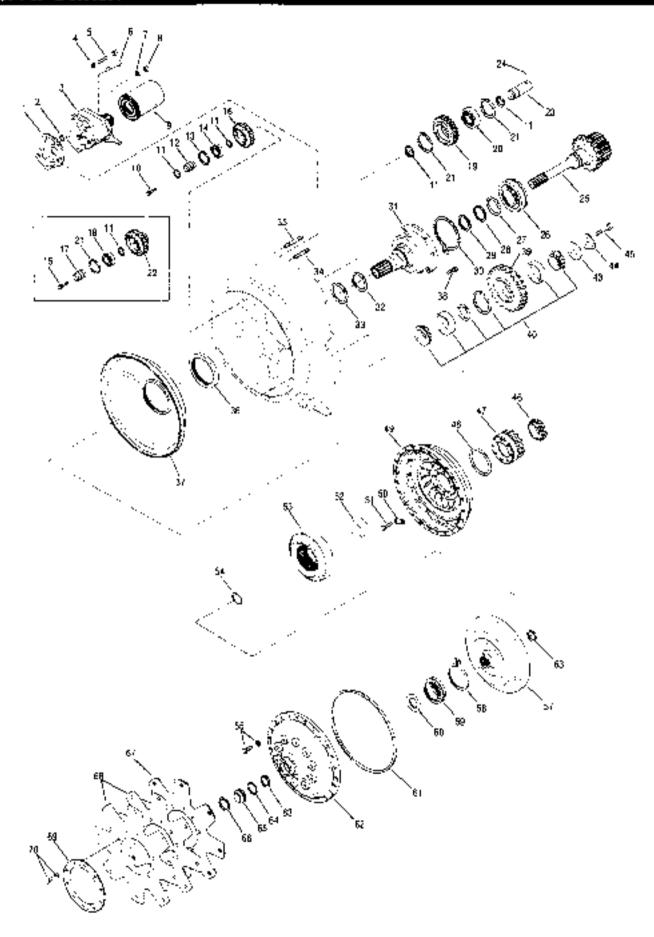
P19900-1 Converter & Transmission Case Assembly

P20577	THEM:	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
2	1	P20577	Bolt			
P20580	2	P20538	Lockwaaher			••
5 P20581 Ball, Detent 2 6 P20582 Spring, Detent 2 7 P20583 Plug, Pipe 3 8 P20584 Air Breather 1 9 P20585 Housing, Converter 1 10 P20586 Plug, Pipe 2 11 P20587 Plug, Pipe 3 12 P20588 Sleeve, Converter Housing 1 13 P20589 Lockwasher 37 14 P20590 Bolt 17 Converter Housing to Trus 15 P20631 Dipstuck Tube Assembly 1 Converter Housing to Trus 16 P20631 Dipstuck Tube Assembly 1 Converter Housing to Trus 17 P20632 Screen Assembly 1 Converter Housing to Trus 18 P20594 Housing to Case Gasket 1 Converter Housing to Trus 19 P20595 Housing to Case Gasket 1 Low Speed 1 P20697 Tube Clutch P	3	P20579	Control Valve Assembly	1		
P20582 Spring, Detent	4	P20580	Gasket, Control Valve	1		
P20583	ā	P20581	Ball, Detent	2		
B P20585	6	P20582	Spring, Detent	2		
P20585	7	P20583	Plug. Pipe	3		
10	В	P20584	Air Breather	1		
11	У	F'20585	Housing, Converter	1		
11 P20587	10	P20586	_	2		
13 P20589 Lockwasher 37 Converter Housing to Truns 14 P20590 Bolt 17 Converter Housing to Truns 15 P20632 Dipstack 1 16 P20631 Dipstack Tabe Assembly 1 17 P20593 Gasket, Screen Assembly 1 18 P20594 Screen Assembly 1 19 P20595 Housing to Case Gasket 1 10 P20596 O-Ring, Pressure Tube 4 11 P20597 Tabe Sleeve 4 12 P20600 O-Ring, Clutch Pressure 1 Low Speed 12 P20601 Tabe, Clutch Pressure 1 Low Speed 18 P20608 Transmission Case Assy. 1 Incl. Items 21, 25, 29, 44 - 49 19 P20627 Tabe Sleeve 1 31 P20606 Rear Cover to Cose Gasket 1 32 P20607 Pin, Dowel 3 3 33 P20606 Rear Cover & Plug 1 Incl. Item 11 Assembly Assembly 1 Assembly 1 40 P20619 Plug, Pressure 1 3rd Speed 41 P20616 Clip, Spection Tube 1 42 P20617 Sorew, Clip Retaining 1 44 P20619 O-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Cockwasher, Retaining 2 Suction Tube 50 Screw 4 P20612 Sorew, Retaining 2 Suction Tube 50 Screw 4 P20623 Tube, Clutch Lube 1 50 P20623 Tube, Clutch Lube 1 P20620 Pub, Clutch Lube 1 50 P20620 Pub, Clutch Lube 1 Pub, Clutch Lu	11	P20587	Plug, Pipe	3		
13	12	P20588	Sleeve, Converter Housing	1		
15 P20632 Dipstick 1 Dipstick Tube Assembly 1	13	P20589	•	37		
16 P20632 Dipstick 1	14	P20590	Bolt	17		Converter Housing to Trans
16 P20631 Dipstick Tube Assembly 1	LS	P20632	Dipstick	1		
17 P20593 Gasket, Screen Assembly 1	16	P20631	Dipstick Tube Assembly	1		
18 P20594 Screen Assembly 1	17	P20593	-	1		
P20595	18	P20594		1		
P20596 O-Ring Pressure Tube 4	19	P20595	Housing to Case Gasket	1		
21 P20697 Tube Sleeve 4 24 P20600 0 Ring, Clutch Pressure 1 25 P20601 Tube, Glutch Pressure 1 28 P20608 Transmission Case Assy. 1 29 P20607 Tube Sleeve 1 31 P20606 Rear Cover to Case Gasket 1 32 P20607 Pin, Dowel 3 33 P20608 Rear Cover & Plug 1 34 P20609 Rear Cover & Plug 1 34 P20609 Rear Cover to Case Screw 20 37 P20630 Plug, Pressure 1 39 P20613 Plug, Pupe 1 39 P20614 Plug, Magnetic Drain 1 40 P20615 Oil Baffle 1 41 P20616 Clip, Suction Tube 1 42 P20617 Screw, Clip Retaining 1 44 P20619 0-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Reta	20	P20596	•	4		
24 P20600 0 Ring, Clutch Pressure 1 25 P20601 Tube, Clutch Pressure 1 Low Speed 28 P20603 Transmission Case Assy. 1 Incl. Items 21, 25, 29, 44 - 49 29 P20627 Tube Sleeve 1 31 P20606 Rear Cover to Cose Gasket 1 32 P20607 Pin, Dowel 3 33 P20608 Rear Cover & Plug 1 Incl. item 11 Assembly 1 Assembly 34 P20609 Rear Cover to Case Screw 20 37 P20630 Plug, Pressure 1 3rd Speed 38 P20613 Plug, Pressure 1 3rd Speed 39 P20614 Plug, Magnetic Drain 1 40 P20615 Oil Baffle 1 41 42 P20616 Clip, Suction Tube 1 42 P20617 Screw, Clip Retaining 1 44 P20620 Suction Tube Assembly 1	21	P20597	Tube Steeve	4		
Tube, Clutch Pressure 1	24	P20600	0 Ring, Clutch Pressure	1		
28 P20608 Transmission Case Assy. 1 Incl. Items 21, 25, 29, 44 – 49 29 P20627 Tube Sleeve 1	25	P20601		l		Low Speed
29 P20627 Tuhe Sleeve 1 31 P20606 Rear Cover to Case Gasket 1 32 P20607 Pin, Dowel 3 33 P20608 Rear Cover & Plug 1 Incl. item 11 Assembly 1 Incl. item 11 34 P20609 Rear Cover to Case Screw 20 87 P20630 Plug, Pressure 1 3rd Speed 38 P20613 Plug, Pupe 1 3rd Speed 39 P20614 Plug, Magnetic Drain 1 40 40 P20615 Oil Baffle 1 41 41 P20615 Oil Baffle 1 41 42 P20617 Screw, Clip Retaining 1 44 P20619 0-Ring 2 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube 46 P20622 Screw, Retaining 2 Suction Tube 47 P20623 Tube, Clutch Lube 1	28	P20603	Transmission Gase Assy.	1		
32 P20607 Pin, Dowel 3 33 P20608 Rear Cover & Plug 1 Incl. item 11 Assembly 34 P20609 Rear Cover to Case Screw 20 37 P20630 Plug, Pressure 1 3rd Speed 38 P20618 Plug, Pipe 1 3rd Speed 39 P20614 Plug, Magnetic Drain 1 40 40 P20615 Oil Baffle 1 40 40 P20615 Oil Baffle 1 41 41 P20616 Clip, Suction Tube 1 42 P20617 Screw, Clip Retaining 1 44 P20619 0-Ring 2 2 44 P20620 Suction Tube Assembly 1 44 P20621 Lockwasher, Retaining 2 Suction Tube 5 47 P20622 Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	29	P20627	Tuhe Sleeve	1		
Rear Cover & Plug	31	P20606	Rear Cover to Case Gasket	1		
Assembly 34 P20609 Rear Cover to Case Screw 20 37 P20630 Plug, Pressure 1 3rd Speed 38 P20613 Plug, Pipe 1 39 P20614 Plug, Magnetic Drain 1 40 P20615 Cit Baffle 1 41 P20616 Clip, Suction Tube 1 42 P20617 Screw, Clip Retaining 1 44 P20619 O-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube Screw 47 P20622 Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	32	P20607	Pin, Dowel	3		
Assembly Rear Cover to Case Serew 20 Plug, Pressure 1 3rd Speed Plug, Pipe 1 3rd Speed Plug, Pipe 1 3rd Speed Plug, Magnetic Drain 1 40 P20615 Oit Baffle 1 41 P20616 Clip, Suction Tube 1 42 P20617 Screw, Clip Retaining 1 44 P20619 O-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube P20622 Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	33	P20608	Rear Cover & Plug	1		Incl. item 11
37 P20630 Plag, Pressure 1 3rd Speed 38 P20618 Plag, Pape 1 39 P20614 Plag, Magnetic Drain 1 40 P20615 Oil Baffle 1 41 P20616 Clip, Suction Tube 1 42 P20617 Screw, Clip Retaining 1 44 P20619 0-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube 47 P20622 Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1			Assembly			
38 P20618 Plug, Pipe 1 39 P20614 Plug, Magnetic Drain 1 40 P20615 Oil Baffle 1 41 P20616 Clip, Suction Tube 1 42 P20617 Screw, Clip Retaining 1 44 P20619 0-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube 47 P20622 Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	34	P20609	Rear Cover to Case Screw	20		
39 P20614 Plug, Magnetic Drain 1 40 P20615 Oit Baffle 1 41 P20616 Clip, Suction Tube 1 42 P20617 Screw, Clip Retaining 1 44 P20619 0-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube 5crew Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	87	P20630	Plag, Pressure	ı		3rd Speed
40 P20615 Oil Baffle 1 41 P20616 Clip, Suction Tube 1 42 P20617 Screw, Clip Retaining 1 44 P20619 0-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube 5crew Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	38	P20618	Plug, Pipe	ı		
41 P20616 Clip, Suction Tube 1 42 P20617 Screw, Clip Retaining 1 44 P20619 0-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube 5crew Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	39	P20614	Plug, Magnetic Drain	l		
42 P20617 Screw, Clip Retaining 1 44 P20619 0-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube Screw Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	40	P20615	Oil Baffle	l		
44 P20619 0-Ring 2 45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube Screw Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	41	P20616	Clip, Suction Tube	l		
45 P20620 Suction Tube Assembly 1 46 P20621 Lockwasher, Retaining 2 Suction Tube Screw Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	42	P20617	Screw, Clip Retaining	l		
46 P20621 Lockwasher, Retaining 2 Suction Tube Screw 47 P20622 Screw, Retaining 2 Suction Tube 48 P20623 Tube, Clutch Lube 1	44	P20619	0-Ring	2		
Screw Screw Screw Section Tube Section	45	P20620	Suction Tube Assembly	1		
48 P20623 Tube, Clutch Lube 1	46	P20621		2		Suction Tube
48 P20623 Tube, Clutch Lube 1	47	P20622	Screw, Retaining	2		Suction Tabe
49 P20624 Tube 1	48	P20623		ι		
	49	P20624	Tube	ı		3rd. Speed



P19900-2 Impeller & Driveplate Assembly (1 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P20500	Pump to Housing Gasket	1	·	· · · · · · · · · · · · · · · · · · ·
2	P20501	O-Ring	1		
3	P20502	Charging Pump Assembly	1		
4	P20503	Lockwasher, Screw	3		Pump Mounting
5	P20504	Screw	1		Pump Mounting
6	P20505	Screw	2		Pump Mounting
7	P20506	Lockwasher, Stud	2		Pump Mounting
8	P20507	Nut, Stud	2	,	
9	P20508	Filter Assembly	1		-
10	P20509	Screw & Lockwaster	2	,	Bearing Support
11	P20510	Bearing Locating Ring	15		
12	P2051I	Support. Bearing	1		Pump Drive
13	P20512	Ring, Retaining	- 1		Bearing
14	P20513	Bearing, Gear	1		Pump Drive
15	P20571	Smew & Lockwasher	2		Bearing Support
16	P20515	Gear	1		Fump Drive
17	P20572	Support, Drive Bearing	1		Auxiliary Pomp
18	P20574	Bearing, Gear	1		Pump Drive
79	P20518	Gear, Idler	1		Pump Drive
20	P20519	Bearing, Shaft	3		Idler Stub
21	P20520	Ring, Recaining	3		Bearing
22	P20576	Gear, Drive	ı		Auxiliary Pump
28	P20522	Shaft, Stub	1		Idler Gear
24	P20523	Shaft, Stub	1		Lockball
25	P20524	Turbine Shaft & Disc. Hub	1		
		Assembly			
26	P20525	Bearing, Turbing Shaft	1		
27	P20526	Washer, Locating	1	······	
28	P20527	Ring, Retaining	1		Bearing
29	P20528	Ring, Piston	1		
30	P20529	Ring, Snap	1		Bearing
31	P20530	Stator Support	1		
32	P20531	Spring, Expander	1		Piaton Ring
33	P20532	Ring, Piston	1	· · · · · · · · · · · · · · · · · · ·	
34	P20533	Stud	1		Pump Mounting
35	P20534	Stud	1		Pamp Mounting
36	P20535	Oil Seal	L		
37	P20536	Oil Baffle Assembly	1		
38	P20537	Screw, Stator Support	6		Description of
38A	P20538	Lockwasher, Serew	6		Stator Support
39	P20539	Gear	1		Reverse Idilor
40	P20540	Gear Bearing Assembly	1	•••••	Reverse Idler
NI	P20541	Pin, Shaft.	1		Reverse Idler
NI	P20542	Shaft District Receiving	1		
43	P20543	Plate, Retaining	1		Bearing
44	P20544	Lock Plate	1	•••••••••••••••••••••••••••••••••••••••	Detailed to Disc
45 46	P20545	Screw Cook Rossins	3		Retaining Plate
46	P20546	Gear Bearing	1		Impeller Hub
47	P20547	Gear O Ping	1		Impeller Hub
4.8	P20548	O-Ring	1	••••••	Impeller Hub



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P19900-2 Impeller & Driveplate Assembly (2 of 2)

	2000	DESCRIPTION		SERVER TO THE PROPERTY OF	
49	P20549	Impeller	1	***************************************	
50	P20550	Impeller to Hub Screw Lock Tab	4		
51	P20551	Impeller to Hub Screw	8		
53	P20552	Impeller to Hub Bearing Spacer	1		
53	P20558	Reaction Member	1		
54	P20554	Ring, Retaining	1		
55	P20555	Impeller to Cover Screw & Lockwasher	24	•••••••••••••••••••••••••••••••••••••••	
57	P20557	Turbine	1		
58	P20568	Ring, Locating	1		Turbine Hub Bearing
59	P20569	Beating	1		
60	P20560	Washer, Recaining	1		Bearing
61	P20561	Impellet to Cover O-Ring	1		· ·
62	P20562	Cover, Impeller	Į.		
63	P20556	Ring, Recaining	2		Turbine
64	P20564	Impeller Cover Bore Plug O-Ring	ì		
65	P20565	Plug, Bore	1		
66	P20556	Ring, Retaining	1		Bore Plug
67	P20567	Driveplate Assembly	1		
69	P20568	Driveplate	2		
69	P20569	Ring, Backing	1		Driveplate
70	P20570	Mounting Screw & Lockwasher	10		

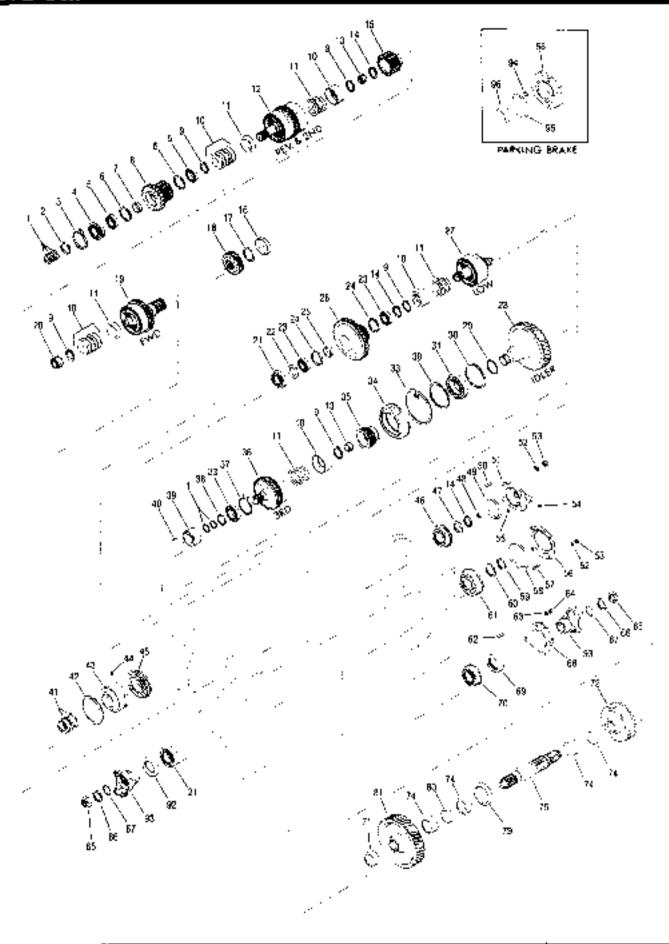


Figure P19900-3

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P19900-3 Clutch & Gear Group Assembly (1 of 2)

FEEM	PARENO.	DESCRIPTION	QTY.	SERIAL NO	
1	P20633	Ring, Piston	5		
2	P20634	Ring, Retaining	1		Front Bearing
3	P20635	Ring, Snap	1		_
4	P20636	Reverse & 2nd, Shaft Pront	1		· ·
		Bearing			
ð	P20637	Bearing, Gear	2		Clutch Draven
6	P20638	Ring, Retaining	2		Bearing
7	P20689	Spacer, Gear Bearing	1		Clutch Driven
8	P2064i)	Gear & Hub Assembly	1		Reverse Clutch
9	P20643	Ring, Snap	5		Spring Retainer
10	P20644	Retainer, Spring	5		_
11	P20645	Spring, Piston Return	5		
12	See Page	Reverse & 2nd. Shaft	1		
	1-110				
13	P20650	Bearing, Shoft	2		
14	P20661	Ring, Retaining	3		
15	P20662	2nd, Clutch Disc, Hub	1	,	
16	P20653	Plug. Bore	1		
17	P20654	Ring, Snap	1		Gear Retainer
18	P20655	Gear, Shaft	1		Forward
19	See Page	Shaft, Forward	1		
	1-110				
20	P20660	Bearing, Pilot	1		Forward Shaft
21	P20661	Bearing, Front	2		Low Speed Clutch Shaft
22	P20662	Spacer, Bearing	1		Pront
23	P20663	Bearing, Gear	3		
24	P20064	Ring. Locating	2		Low Speed Gear Bearing
25	P20665	Spacer, Gear	1		
26	P20666	Geer & Hub Assembly	1		-
27	See Page	Shaft, Low Clutch	1		
	1-110				
28	P20674	Shaft, Idler	1		
2 9	P20675	Ring, Retaining	1		Bearing
30	P20676	Ring, Locating	2		Bearing
31	P20677	3rd, Clutch Disc, Hah Brg.	1		_
33	P20679	Ring, Locating	1		Bearing Carrier
34	P20680	Carrier, Bearing	1		_
35	P20681	3rd, Clutch Disc, Huh	1	11.111 11	
36	See Page	3rd, Clutch Shaft	1		
	1-110				
87	P20687	Ring, Locating, Front	1		3rd, Clutch Shaft
		Bearing			
38	P20689	Ring, Retaining, Front	1		3rd, Clutch Shaft
		Bearing			
39	P20591	Rings, Piston	1		Outer Rare
40	P20592	Pin. Roll	1		Outer Race
41	P20693	Ring, Piston	3		Forward Shaft
42	P20694	Ring, Retainer	1		Piaton Ring Sleeve
48	P20695	Sloove, Piston Ring	1		 -
41	P20696	Pin, Sleeve Roll	1		
				-	

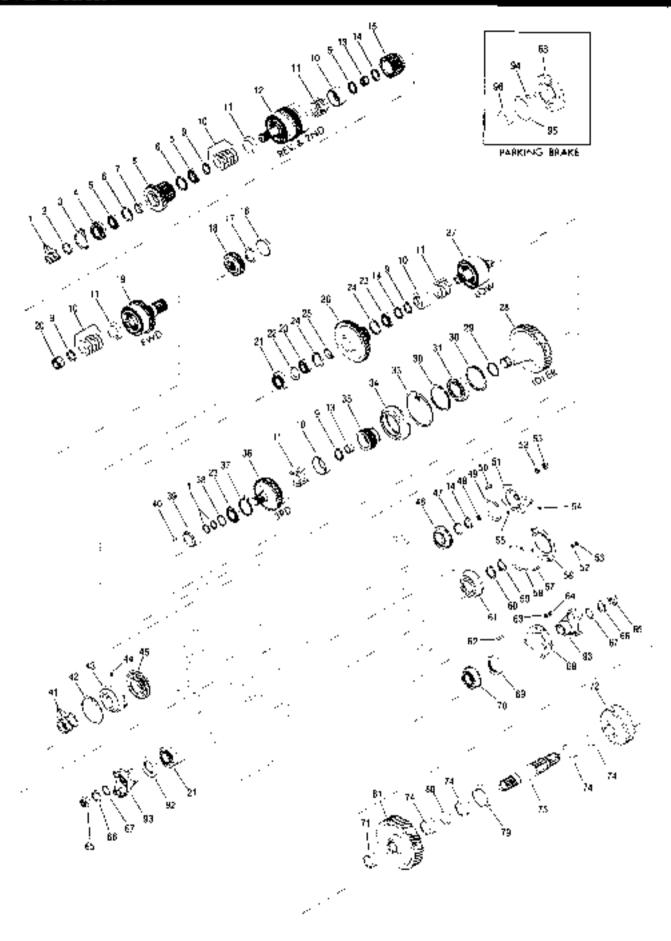


Figure P19900-3

P19900-3 Clutch & Gear Group Assembly (2 of 2)

en Rink	MANAGONO.	DESCRIPTION	- COMP		was the second of the second o
45	P20697	Bearing, Rear		SERIAL NO.	
46	P20698	Boaring, Rear	1 1		
47	P20699	Washer, Support	1		Low Speed Shaft
48	P20701	Ring, Piston	1		••
49	P20702	O-Ring, Cap	1		
50	P20703	Stud, Cap	4		••
ăt	P20704	Cap. Bearing	1		
52	P20589	Lockwasher, Stud	8		_
53	P20706	Nut, Stud	8		
54	P20707	Plug	1		
55	P20708	O-Ring	1		•
56	P20711	Cap, Bearing	1		•
57	P20712	Stud	4		Rear Bearing Cap
58	P20713	O-Bing	1		
59	P20714	Ring, Retainer	1		• • • •
60	P20715	Waaher, Support	1		· · · · · · · · · · · · · · · · · · ·
61	P20716	Bearing	1		
62	P20717	Stud	4		
63	P20718	Lockwasher, Stud	4		* *
64	P20719	Nut. Stud	4		~ ·
65	P20720	Nut, Flange	2		•
66	P20721	Washer, Flange	2		
67	P20751	O-Ring, Flange	2		
68	P20754	Cap, Bearing	1		Rear
69	P20723	Seal, Oil	1		Rear Bearing Cap
70	P20724	Bearing	Ī		Output Shaft Rear
71	P20725	Washer, Thrust	2		-
72	P20726	Gear, High Range	1		
74	P20727	Bearing, Gear	4	11	
75	P20729	Shaft, Output	1		
NI	P2073U	Rail, Shift	1		Hi & Low
NI	P20731	Lockscrew	1		High & Low Shift Rail
NI	P20702	Fork, Shift	1		
79	P20703	Hab	1		
80	P20735	Spacer, Bouring	1		
81	P20737	Gear, Low Range	1		
NI	P20739	O-Ring, Rad Housing	1		Range Shift
NI	P20740	Spring, Lock	1		Mesh
NI	P20741	Ball, Lock	1		Mesh
NI	P20588	Plug, Detent	1		Housing
NI	P20743	Seal, Oil	1		Shift Rail
NI	P20744	Nut. Stud	2		Housing
NI	P20588	Lockwasher, Nut	2		Housing Stud
NI	P20746	Support, Shift Rail	1		Hi & Low
NI	P20747	Stud, Housing	2		Range Shift Rail
92	P20749	Seal, Oil	1		
93	P20750	Flange, Output	2		
94	P20755	O-Ring, Bearing Cap	1		Output Shaft
95	P20756	O-Ring, Bearing Cap	1		Output Shaft
96	P20 7 57	Bearing to Flange Spacer	1		

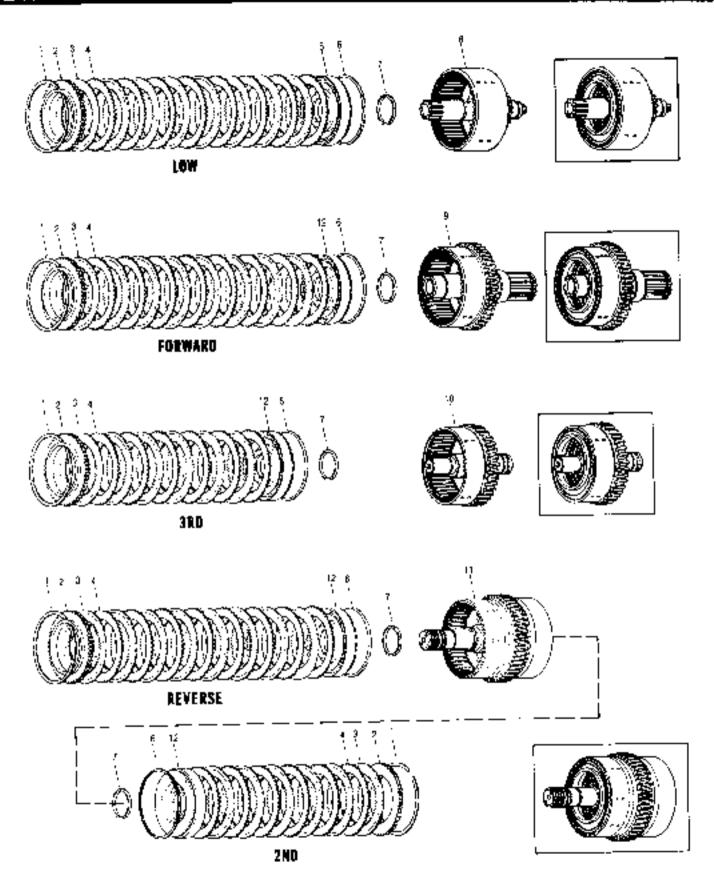


Figure P19900-4

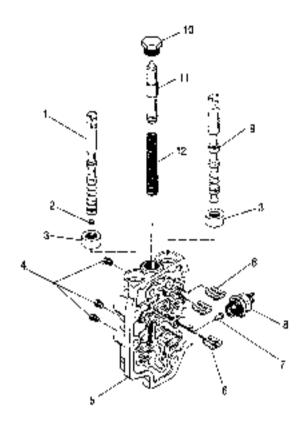
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P19900-4 Clutch Group Assembly

ITEM	PARALEYO.	DESCRIPTION	QTY	SERFAL NO.	2000
į	P20773	Ring, Snap	5		Backing Plate
2	P20774	Disc. Clutch	5		Backing Plate
3	P20775	Disc, Clutch	36		Inner
4	P20776	Disc, Clutch	36	11 .1	Outer
5	P20777	Piston, Clutch	1		
6	P20778	Ring, Piston	ā		Outer Clutch
7	P20779	Seal, Piston	ឆ		Inner Clutch
8	P20514	Shaft, Low Clutch	1		Drum & Bleed Valve
9	P20765	Shaft, Forward Clutch	1		Drum & Plug
10	P20764	Shuft, 3rd Clutch	1		~
11	P20804	Shaft, Rev. & 2nd.	ı		
12	P20516	Piston, Clutch	4		<u>.</u>

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P19900-5 Control Valve Assembly

FFEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P20805	Speed Selector Spool &	1		
		Plug Assy.			
2	P20806	Plug	1		Inc. in item 1
3	P20807	Seal, Oil	2		
4	P20808	Plug, Pipe	3		
5	P20809	Control Valve Housing Assy.	1		Inc. items 1 thru 8
6	P20810	Valve Spool Stop	3		
7	P20811	Pin, Actuating	1		Neutral Swetch
8	P20812	Neutral Switch	L		
9	P20815	Spool, Valve	1		Forward & Reverse
10	₽20816	Plug	1		
11	P20817	Spool, Valve	1		
12	P20818	Spring, Control Valve	1		
12	P20818	opring, Control Valve	1		

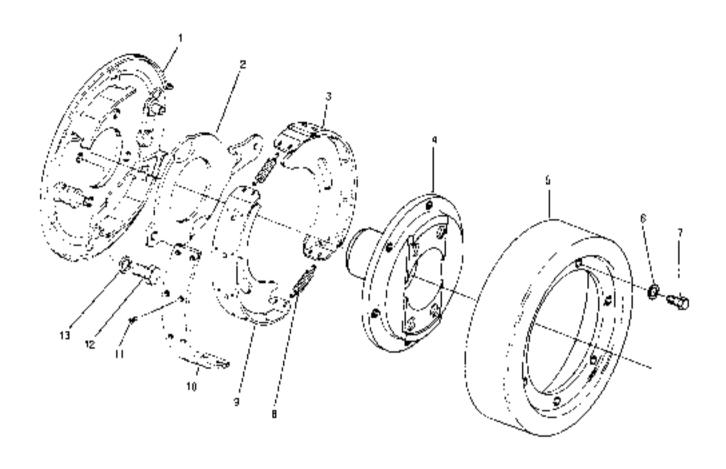


Figure P19900-6

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P19900-6 Parking Brake Assembly

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P20759	Backing Plate Assembly	1		
2	P20760	Lever, Actuating	l		
3	P20761	Brake Shoe & Lining	1		
4	P20762	Flange, Brake	1		
5	P20768	Drum, Brake	1		
6	P20538	Lockwasher	6		
7	P20551	Bolt	6		
- 8	P20766	Spring, Return	2		
10	P20768	Brake Lining & Rivet Kit.	1		Inc. Item 11
71.	P20769	Rivet	20		Brake Lining
12	P20770	Screw	4		Backing Plate
13	P20771	Lockwasher, Screw	4		Backing Plate
N	P20772	Spacer, Backing Place	4		

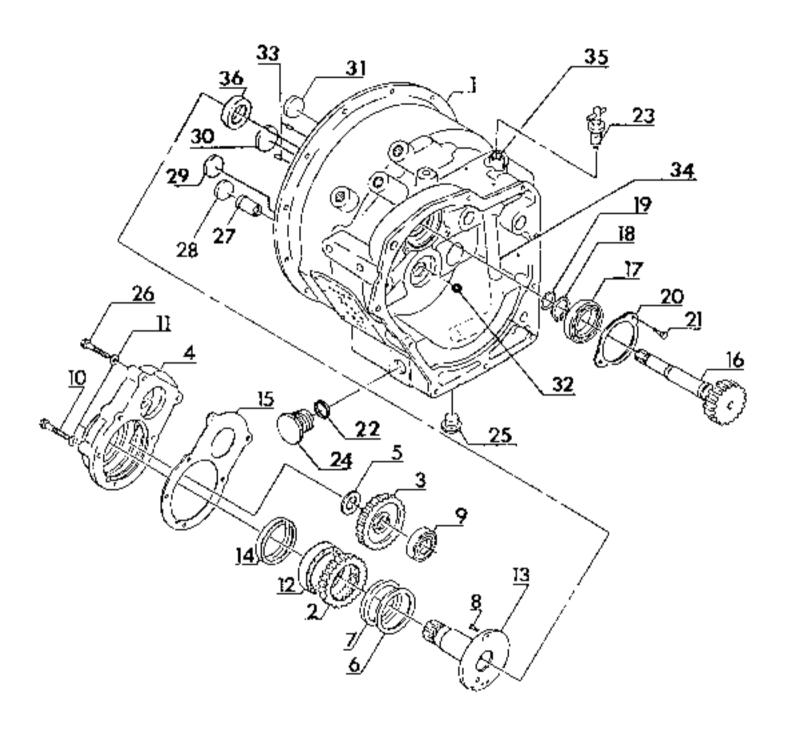


Figure P24464

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P24464 Front Cover Assembly (1 of 2)

			-	· · ·- · · ·	- ,
PYEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	P24464	Complete Front Cover		694, 702, 703,	
		Assembly		708, 713, 726-	
_	P22708	Complete Front Cover		537, 542-545,	
		Assembly		563-567, 604, 605	
1	P24465	Housing, Front Cover	1	694, 702, 703,	
		<u> </u>		708, 713, 716-	
	P23715	Housing, Front Cover	1	537, 542-545.	
		2-		560-567, 604, 605	
2	P22659	Gear, Drive	1		
3	P22658	Gear, Auxiliary Pump	1		
4	P22660	Housing, Impeller Gear	1		
5	P18584	Thrust Race	1		
6	P22757	Thrust Race	1		
7	P22755	Needle Thrust Bearing	-		
8	P22787	Capscrew	2		
9	P22763	Bearing	1	•••••••••••••••••••••••••••••••••••••••	
10	P22798	Capscrew			
11	P12822	Washer	4	••••••	
12			6	••••••	
	P22739	Bearing	1	••••••	
13	P22722	Statur Support	1		
	P24463	Stator Support	1	537, 542 545,	
	D	0.501		568 567, 604, 605	
14	P22656	Seal, Oil	1		
1ă	P22595	Gasket	1		
16	P24462	Input Shaft, 17 Teeth	1	694, 702, 703,	
				708, 713, 716-	
	P22716	Jopot Shaft, 23 Teeth	1	537, 543-54 5.	
_		_		563-567, 60 4 , 605	
17	P22751	Bearing	1		
18	P22771	Bing, Snap	1		
19	P22650	Scal, King	1		
20	P22657	Retainer	1		
21	P22788	Capscrew	2		
22	P20868	Gosket	1		
	P18661	9-Rang	1	537, 542 545.	
				563-567, 604, 605	
23	P22692	Cap, Filler	1		
24	P32728	Plug, Sump Screen	1	694, 702, 703,	
				706, 713, 716-	
	P18660	Plug, Sump Screed	1	537, 542-545.	
		<u>.</u>		563-567, 604, 605	
25	P32781	Plug. Pipe	- 1		
26	P12821	Capscrew	2		
27	P22724	Valve, Control Relief	1		
28	P22754	Plug, Expansion	1		
	P24471	Plug, Expansion	1	537, 542-545,	
		oft cubangion	_	563-567, 604, 605	
				NAS-201, 004, 003	

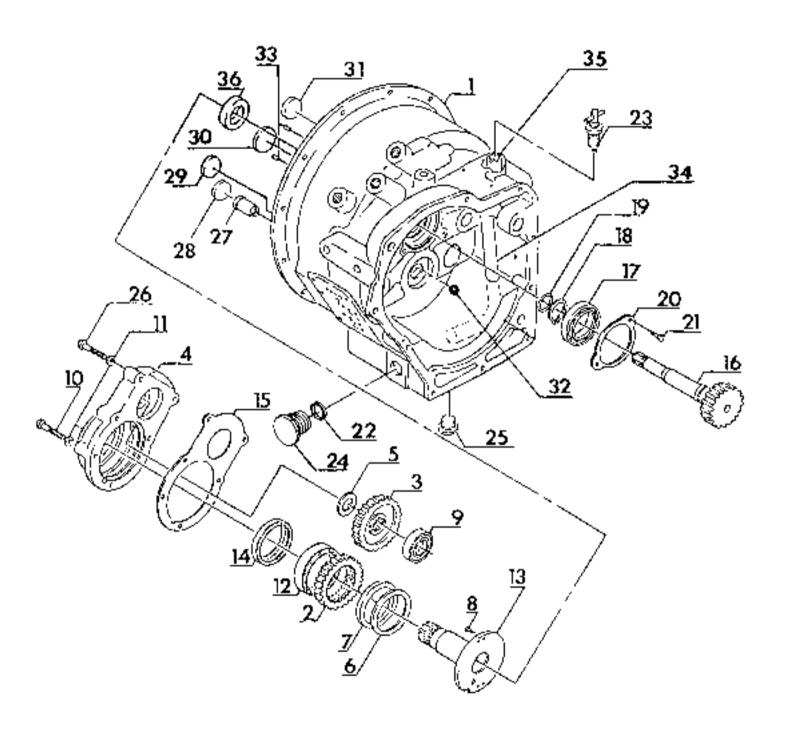
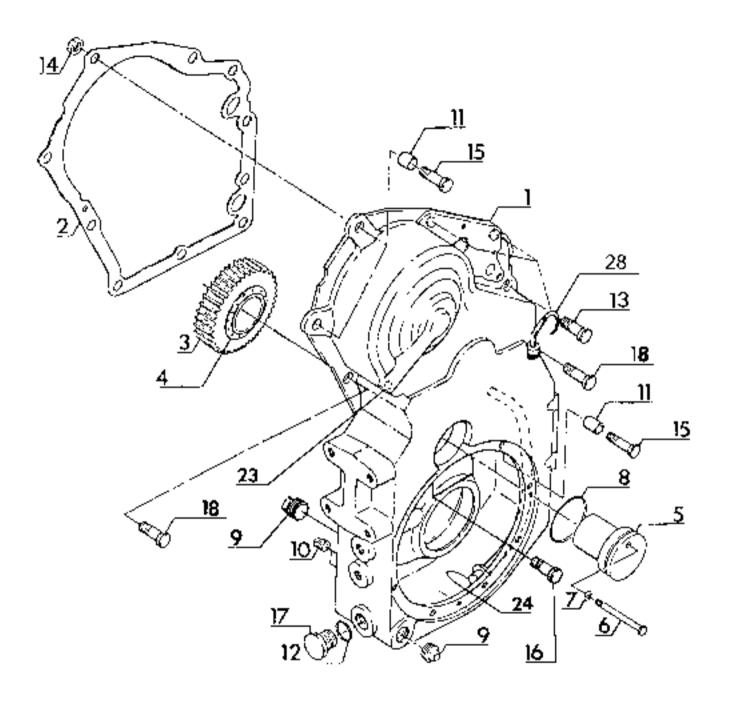


Figure P24464

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P24464 Front Cover Assembly (2 of 2)

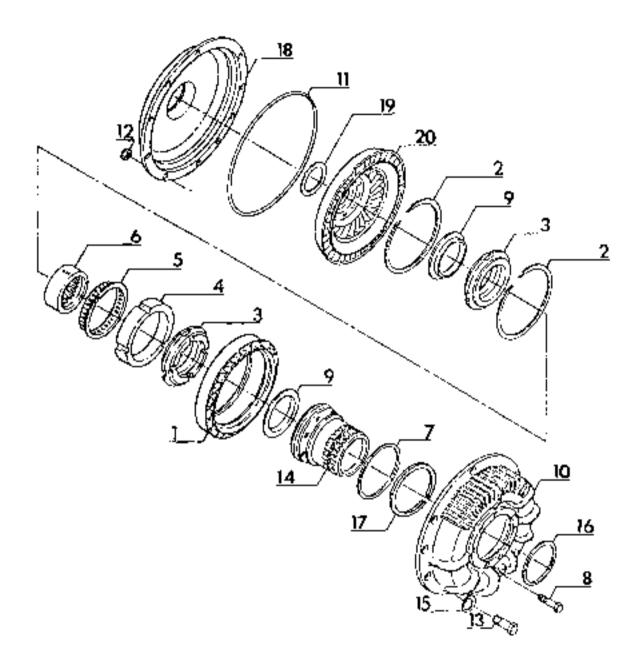
FIRM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
30	P24472	Plug, Expansion	1	· _ ·	-
31	P24473	Plug, Expansion	1	·· – ·	
32	P24474	Ball	<u>5</u>	_ '	
33	P24475	Pin, Dowel	2	–	
34	P24476	Tube, Suction	1		
35	P24477	Tube, Dipacick)	" – "	
36	P24478	Insert, Ext. Pump	1	" – "	



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P22699 Rear Cover Assembly

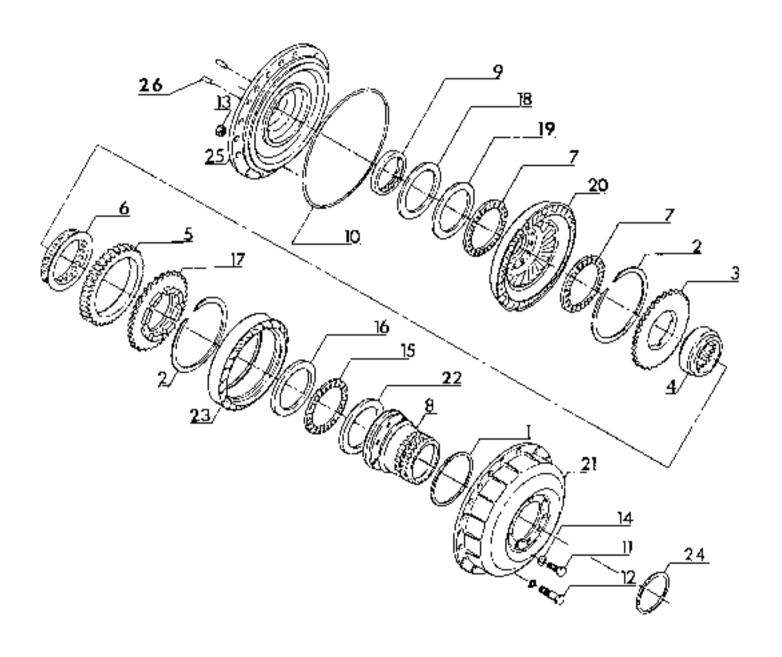
ттем	PART NO.	DESCRIPTION	QTY	SERIAL NO.	DEREA DEZO
	P22699	Complete Rear Cover Assy.	l der	694, 702, 703.	REMARKS
		obite this this is	•	708, 713, 716-	
_	P24466	Complete Rear Cover Assy	1	537, 542-545,	
			-	563-567, 604, 605	
1	P22700	Housing, Rear Cover	1	694, 702, 703,	
				708, 718, 716-	
	P24467	Housing, Rear Cover	1	537, 542-545,	
				563-567, 604, 605	
2	P22665	Gasket, Main	1		
3	P22683	Gear, Idlor	1		
4	P22745	Bearing	1		
5	P22682	Shaft, Idler	ı		
6	P22791	Capecrew	1		
7	P22738	Washer	ı		
8	P22763	O-Ring	1		
9	P18565	Plug. Pipe	2		
10	P18567	Plug. Pipe	2		
11	P22655	Bushing, Locating	2		
12	P18651	O-Ring	1		
13	P22792	Capscrew	3		
14	P20813	Nut, Hex	3		
15	P18571	Capscrew	3		
16	P22793	Capscrew	2		
17	P22676	Plug, Drain	1	1	
18	P12031	Capscrew	2		
22	P18677	Bell	1		
23	P25432	Ball	1		
24	P25436	Tube, Suction	1		
25	P25437	Bracket, Support	<u>-</u>		
26	P25438	Clamp, Dipstick	1		
37	P25439	Tube, Dipatick	1		
28	P25440	Dipstick	1		
29	P22788	Capscrew	1		



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P21781 Converter Assembly

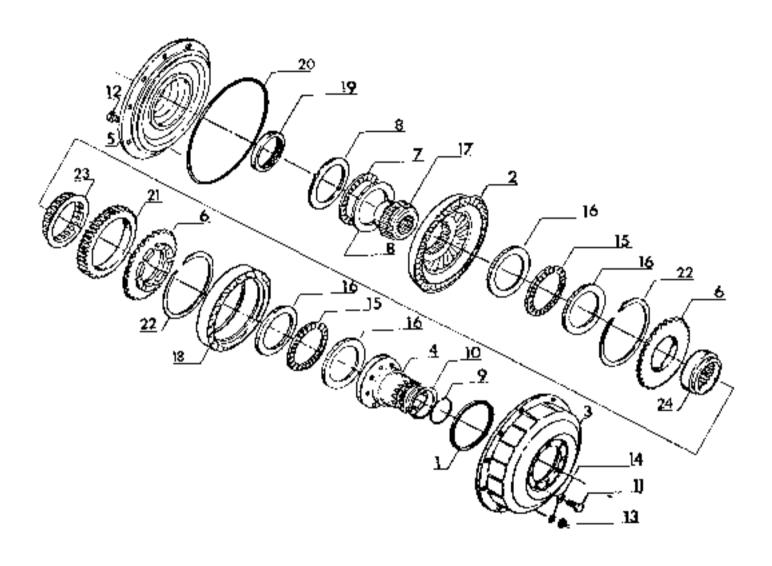
ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
_	P21781	Complete Converter Assembly	1	587, 542-545. 563-567, 604, 605	
1	P19450	Stator	1	_	
2	P19451	Ring, Snap	2	·_	
3	P19449	Thrust Washer, Stator	2	· _ ·	
4	P19446	Race	2		Outer
5	P19447	Clutch, One Way	1	–	
6	P19448	Race	1	–	Inner
7	P24504	O-Ring	1	" – "	
8	P24589	Capscrew	8	" _ "	
9	P19458	Thrust Washer, Impeller	2	–	
10	P24498	Impeller	1		
11	P17926	O-Ring, Gasket	1		
12	P24598	Locknut	10		
13	P19461	Capscrew	10		
14	P24502	Hub. Impeller	1		
15	P19464	Washer, Half Round	10	9 1	
16	P19466	Seal, Ring	1		
17	P22775	Ring, Retaining	1	"."	
18	P24503	Cover	l	" . "	Frant
19	P19465	Thrust Washer	1	' - "	
20	P24499	Turbine	1	· _ ·	



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P22725 Converter Assembly

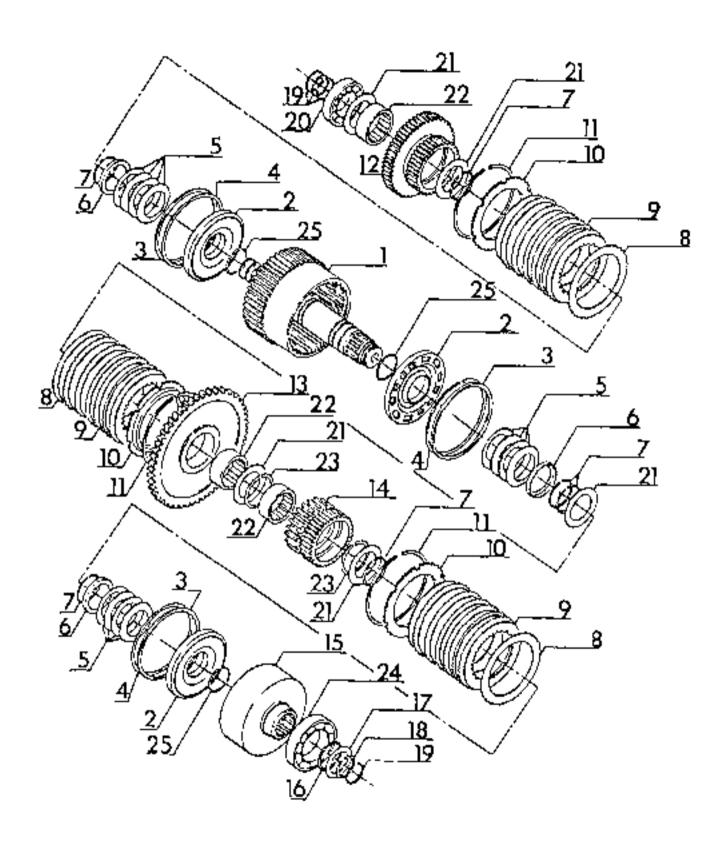
ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
	N.L.A	Complete Converter	_	694, 702, 703,	Replace with P22725
		Assembly		708, 713, 716-822	•
ι	P22762	O-Ring	1	·· – ··	
2	F22774	Ring, Snap	2	·· – ··	
3	P22729	Retainer	1	. – .	
4	P22735	Race	1		Inner
5	P22728	Race	3	. – .	Outer
6	P18549	Clutch, Sprag	1	" – "	
7	P22756	Bearing, Needle Thrust	2	" "	
8	P22734	Hub, Impeller	- 1	" _ "	
9	P22750	Bearing	1	r i	
10	P22730	Seal	1		
11	P22789	Capscrew	8	_	
12	P22790	Capscrew	12	_	
E1	P18560	Not. Hx	12	" _ "	
14	P22648	Flatwasher	20	" _ "	
LS	P18544	Bearing, Needle Thrust	1	"-"	
16	P22758	Roce, Thrust	1	"-"	
17	P22733	Retainer	1	' _ "	
18	P22759	Race, Thrust	1	_	
19	P22760	Race, Thrust	1	· _ ·	
20	P22732	Turbine	:	·_ ·	
21	P22726	Impeller	ι	" – "	
22	P22775	Ring, Retaining	l		
23	P22727	Stator	1	" – "	
24	P19466	Scal, Ring	1	· _ ··	
25	P22781	Cover, Converter	1		
26	P24470	P:n. Roll	2	_	



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P22725-1 Converter Assembly

ITEM	PART NO.	DESCRIPTION	QTE	SÉRIAL NO.	REMARKS	
_	P22725	Complete Converter	ı	823 -		·
		Assembly				
1	P22762	O Rmg	1	" – "		
2	P25414	Turbine	1	· _ ·		
3	P25411	Impeller	1	· _		
4	P25412	Hub. Impeller	1	'_ ·		
5	P22731	Cover	1	" – "		
6	P25416	Retainer, Clutch	-2	" – "		
Y	P22756	Thrust Bearing	1	 ,		
θ	P22760	Race, Thrust	2	·· — ··		
У	P18661	Seal, Ring	1	·· – ··		
10	P22775	Ring, Retaining	1			
11	P22789	Capscrew	8	·-·		
12	P18518	Capacrew	12	" - "		
13	P25430	Nut, Hx. Flex-Lack	12	·· _ ··		
14	P32648	Flatwaaher	20	· ·		
15	P25431	Thrust Bearing	2	"-"		
16	P25417	Thrust Washer	4	" = "		
17	P25415	Hub, Turbing	1	"-"		
18	P25418	Stator	1	121		
19	P22750	Bearing	1			
20	P22730	Seal	1			
21	P25413	Race	L	" _ "	Outer	
22	P25408	Ring, Retaining	2	" - "		
23	P18549	Sprag, Clutch	1	"-"		
24	P22735	Race	1	"-"	Inner	



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P22701 1st Stage Clutch Assembly

			-8-		1.51
ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
	P22701	Complete Clutch Assy, 1st	1	694, 702, 703,	
		Stage		708, 713, 716-	
_	P24483	Complete Clutch Assy, 1st	1	537, 642-645,	
		Stage		563-567, 604, 605	
1	P22703	Shaft, Clutch	1	694, 702, 703,	
				708, 713, 716-	
	P24485	Shaft, Clutch	- 1	537, 542-545.	
				563-567, 604, 605	
2	P22720	Piston	3		
3	P22707	Seal, Lap Rong	3	694, 702, 703.	
				708, 713, 716-	
	P24486	Seal, Lip Ring	3	537, 542-545,	
				568-567, 604, 605	
1	P22718	Ring, Backup	3	694, 702, 700,	
				708, 713, 716-	
	P24487	Ring, Backup	.3	587, 542-545,	
				563-567, 604, 6 05	
ő	P20599	Spring	12		
ĥ	P22714	Retainer, Snap Ring	8	694, 702, 703.	
		_		708, 713, 716-	
	P20625	Retainer, Spring	8	537, 542-545,	
				563-567, 604, 605	
7	P22777	Ring, Retaining	6	694, 702, 703,	
				708, 713, 716-	
	P20605	Ring, Retaining	6	537, 542-545.	
,.	* D. L. 19 / 19 / 19 / 19 / 19 / 19 / 19 / 19			563-567, 604, 605	
8	P22664	Place, Clutch	21		
y	P22736	Place, Clutch	21		
	P22704	Retainer, Clutch	3		
	P22737	Ring. Snap	8		
	P22663	Gear & Hub	3		
23	P22662	Genr & Hub	1		
14	P22690	Gear & Hub	1		
15	P22719	Cylinder, Clutch	1		
	P22767	0-Ring	1		
	P20686	Thrust Race	1		
	F22772	Ring, Snap	1		
	P22650	Seal, Ring	4		
	P18590	Bearing	1		
	P22661	Thrust Washer	5		
	P22748	Bearing	3		
	P22773	Ring, Snap	2		
	P22746	Bearing	1		
25	P 20612	0-RIng	3		

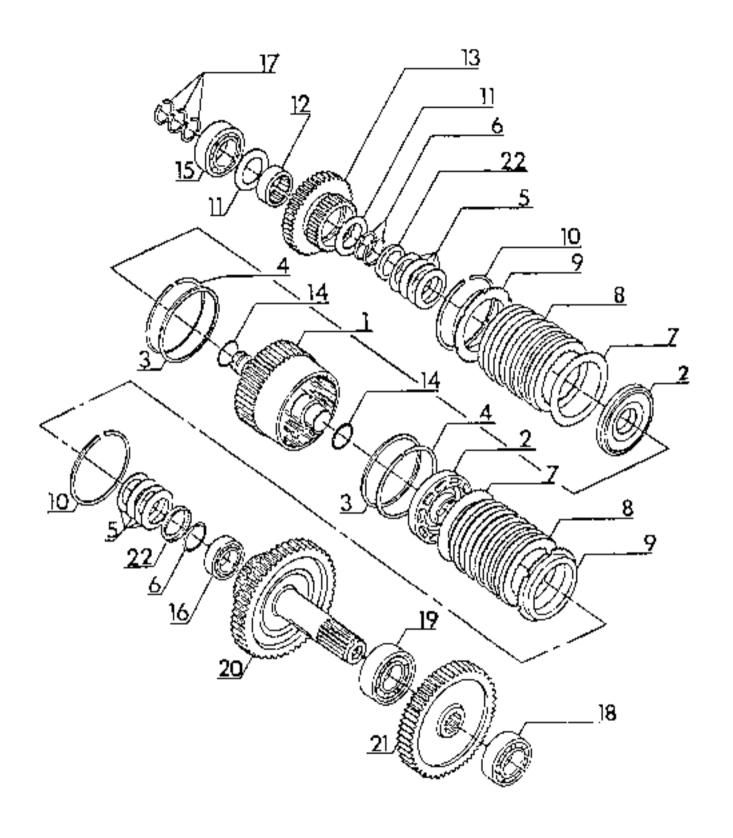
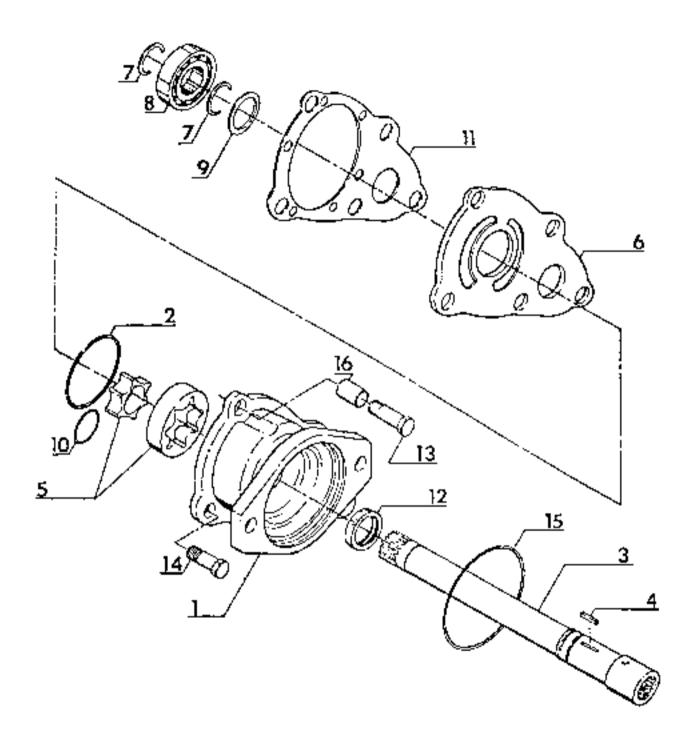


Figure P22702

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P22702 2nd Stage Clutch Assembly

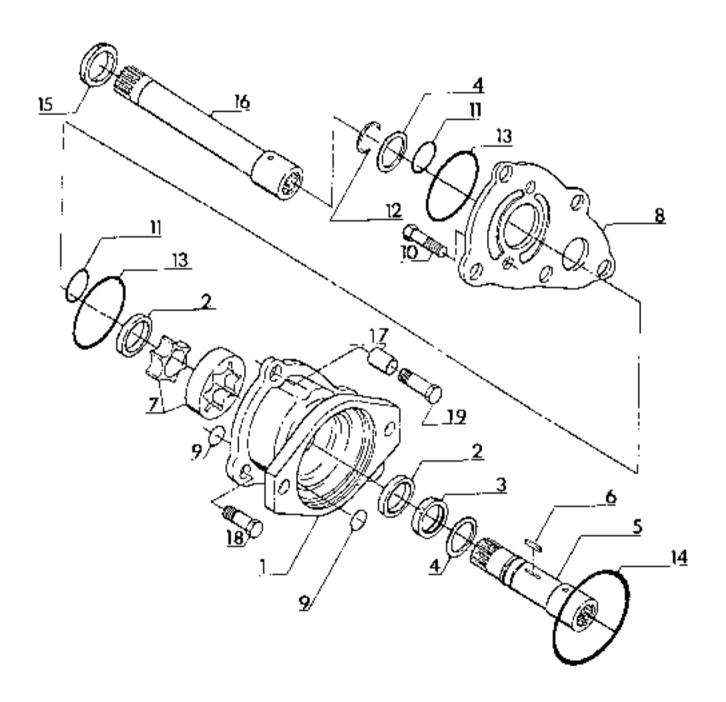
		1 22 1 04 2 Hu B	·4gc	Clutch Asse.	шогу
FUEN	I PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	P22702	Complete Clutch Assy 2nd	- 1	694, 702, 703,	
		Stage		708, 713, 716-	
	P24484	Complete Clutch Assy, 2nd	1	637, 542-545.	
		Stage		563 567, 604, 605	
1	P22705	Shaft, Output	1	694, 702, 703,	
				708, 710, 716-	
	P24482	Shaft, Output	1	537, 542-545,	
				563-567, 604, 605	
2	P22720	Piston	2	694, 702, 703,	
		_		708, 713, 716-	
	P24488	Piston	2	507, 542-545,	
				563-567, 604, 605	
3	P22707	Seal, Lip Ring	2	694, 702, 708.	
				7 08, 71 3 , 716	
	P24486	Seal, Lip Ring	2	537, 942-545,	
				563-567, 604, 605	
4	P22718	Ring, Backup	2	694, 702, 700,	
	5			708, 713, 716-	
	P24487	Ring, Barkup	2	537, 542-545.	
	To a second			563-567, 604, 605	
5	P20599	Spring	Я		
6	P22777	Ring, Retaining	3	694, 702, 703,	
	Third come	***		708, 713, 716-	
	P20605	Ring, Relaining	3	537, 542-545.	
7	Diblicate a	man al a l		563-967, 604, 605	
7 8	P22664	Plate, Clutch	14		
	P22736	Plate, Clutch	14		
9	P22704	Retainer, Clutch	2		
10	P22707	Ring, Snap	2		
11	P22661	Thrust Washer	2		
12	P22748	Bearing	1		
13	P22660	Gear & Hub	1		
14	P20612	0-Ring	2		
:5	P78590	Bearing	1	1	
lñ	P18615	Bearing	1		
17	P22650	Seal, Ring	3		
18	P18620	Bearing	1		
19	P23752	Bearing	2		
20	P22681	Shaft & Gear	1		
21	P22684	Gear	1		
32	P22714	Ring, Snap	2	694, 702, 703.	
				708, 713, 716-	
	P20625	Ring, Snap	2	597, 542-545,	
				563 567 . 604, 605	



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P24500 Pump Assembly

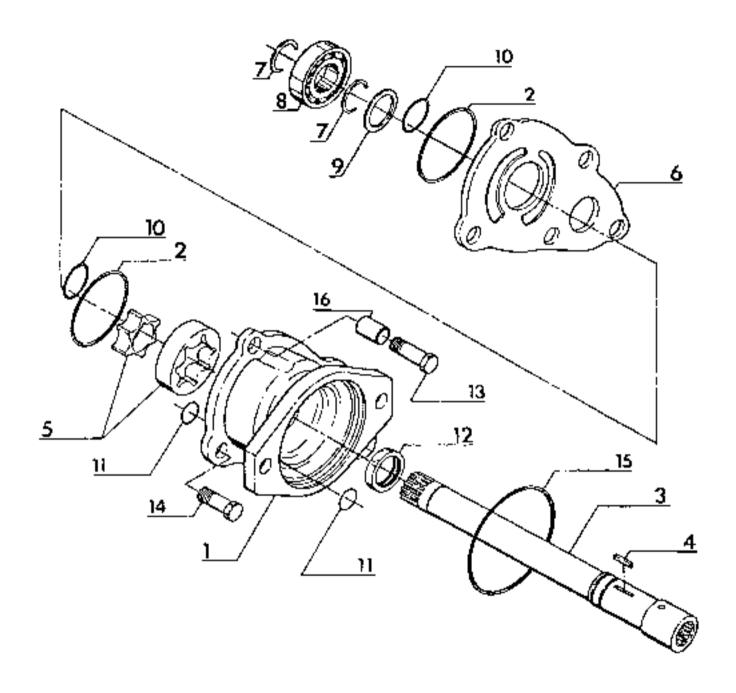
ITEM —	PART NO. P24500	DESCRIPTION Complete Pump Assembly	QTY.	SERIAL NO. 587, 542-545, 563-567, 604, 605	REMARKS
1	P24512	Pump. Housing	1	"—"	
2	P22765	O-Ring	1	· — •	
3	P24511	Shaft, PTO.	1	· _	
4	P22677	Key, PTO, Shaft	1	· <u>_</u> ·	
5	P24517	Geroter	1		
6	P24513	Plate, Wear	1	·· — ·	
7	P24585	Ring, Retaining	2	"-"	
8	P22740	Bearing	1	·· — ··	
9	P24514	Spacer	1	· — "	
10	P22766	O-Ring	1	"	
11	P24515	Gasket	1		
22	P22780	Seal	<u>:</u>	·· — ·	
13	P24591	Capscrew	2	· — ·	
14	P24590	Capscrew	3	·· — ''	
15	P22769	O-Ring	1	·· — ··	
16	P34516	Bushing, Locating	2	" - "	



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P22711 Pump Assembly

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	P22711	Complete Pump Assembly	1	694, 702, 703,	
				708, 713, 716-822	
1	P22710	I l ousing, Pump	1		
2	P22749	Bearing	2	. – .	
3	P22780	Seal	1	· _ ·	
4	P22761	Thrust Race	2	–	
5	P22713	Shaft, P.T.O	1		
6	P22677	Shaft, Key	1	"-"	
7	P18597	Gerotee	1	"-"	
5	P22709	Plate, Wear	1	· _ •	
9	P22764	O-Ring	2	. – .	
10	P22795	Capscrew	2	· _ ·	
11	P22766	O-Ring	2	·· - ··	
12	P22786	Ring, Retaining	1	" – "	
13	P22765	O-Ring	2	" – "	
14	P22769	O-Ring	1	"-"	
15	P22750	Bearing	1	г п	
16	P22712	Shaft, Drive	1		
17	P22679	Bushing, Locating	2	· _	
18	P18595	Capscrew	1	·- ·	
19	P22794	Capscrew	4	"- "	



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P25419 Pump Assembly

ITEM	PART NO.	DESCRIPTION	QTT	SERIAL NO.	REMARKS
	P25419	Complete Pump Assembly	Ī	823	
1	P25421	Pump. Housing	1	' - '	
2	P22765	O-Ring	2		
3	P25420	Shaft, PTO.	1		
4	P22677	Key P.T.O. Shaft	ι		
5	P24517	Geroter	1	· _ ·	
6	P25422	Plate, Wear	1	– .	
7	P24585	Ring, Retaining	2		
8	P22740	Rearing	1	·· – ··	
9	P24514	Spacer	1	–	
1(I	P22766	O-Ring	2	– . .	
11	P22764	O-Ring	2	·· – ·	
12	P22780	Seal	1	–	
1.3	P24591	Capscrew	2		
14	P24590	Capscrew	3		
15	P22769	O-Ring	1	· - ·	
16	P24516	Bushing, Locating	2	· _ ·	

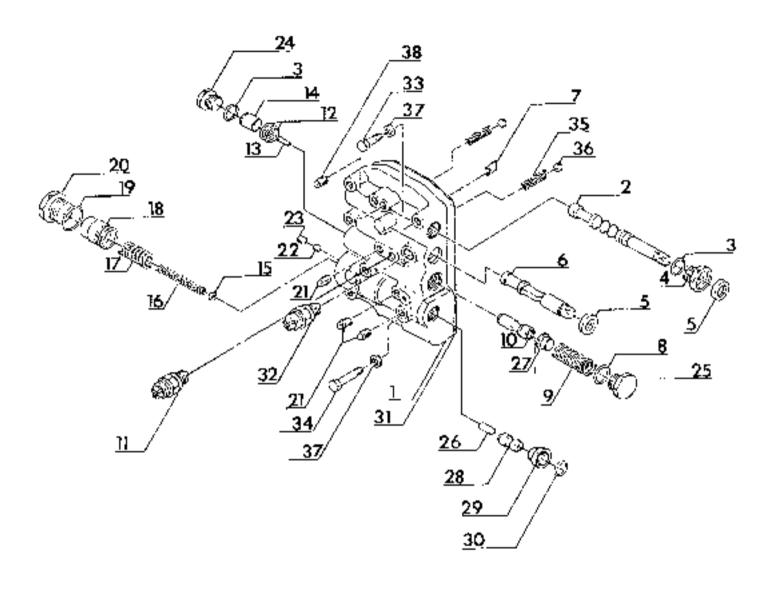
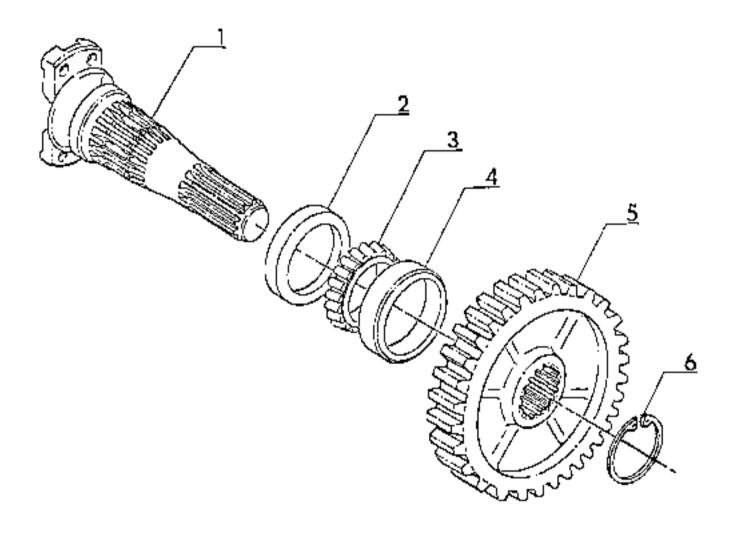


Figure P24468

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P24468 Valve Assembly

		121100	*1421	c macinoty	
VI-	PART NO.	DESCRIPTION	QTY	SKRIAL NO.	REMARKS
_	P24468	Complete Valve Assembly	ι	694, 702, 703, 708, 713, 716-	•
	P22706	Complete Valve Assembly	1	537, 542-545,	
1	P22691	Valve Body	,	563-567, 604, 605	
2	P22698	Stem	1		
3	P18666	O-Ring	1	· ······	
4	P18671	Plug	1		
5 5	P18668	Fiug Seal, Oil	-		
6	_		1		
7	P22693 F22694	Stem, Forward & Reverse	1		
,	_	Fork Stop	1		
	P22654	O-Ring	1		
9	P22670	Spring	1	•••••	
20	P22668	Valve, Press. Regulator	1	••••••	
11	P19105	Switch	1		
12	P22669	O-Ring	2	• · · · · · · · · · · · · · · · · · · ·	
13	P22785	Roller, Needle	1		
14	P22667	Piaton 	1		
15	P22717	Spacer	3		
16	P22671	Spring, Main Regulator	1		
17	P22672	Spring, Accumulator	1		
18	P22673	Peston	1	······	
19	P18661	O-Ring	1		
20	P18660	Plug, Dump Valve	l		
21	P18672	Plug, Pipe	3		
22	P22674	Plug, Ordice	1		
23	P22783	Plug, Pipo	1		
24	P22676	Plug, Brake Cutoff	1		
25	P22653	Plug, Spring Relainer	1		
26	P24469	Pio, Dowel]	694, 702, 703, 708, 713, 716-	
	P22649	Piu, Dowel	ι	587, 542-545.	
27	P22652	Guide, Spring		563-567, 604, 605	
28	P22721	Valve, Relief	1		
29	P24481	Scat, Relief Valve	1		
2.0	1244111	SCOUNTCHEL VEIVE	,	694, 702, 703. 708, 713, 716-	
	P22696	Seat, Relief Valve	1	537, 542-545.	
	1 22030	Ceat. Relief valve	'	563-567, 60 4 , 605	
30	P22776	Ring. Ketaining	1		
31	P22666	Gasket, Valve Body	1		
32	P18673	Switch	1		
33	P22796	Capscrew	7		
34	P22797	Capscrew	3		
35	P22651	Spring Detent	2		
36	P18677	Ball	2		
37	P22799	Flatwasher	10		
88	P12727	Plug, Pipe	1		



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P22678 Output Assembly

TERM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
	P22678	Complete Output Assembly	1		
1	P22687	Shaft, Output	į		
2	P22778	Seal, Oil	l		
3	P22744	Beauing	1		
4	P22747	Bearing	1		
5	P22686	Gear	1		
6	P22770	Ring, Snap	1		

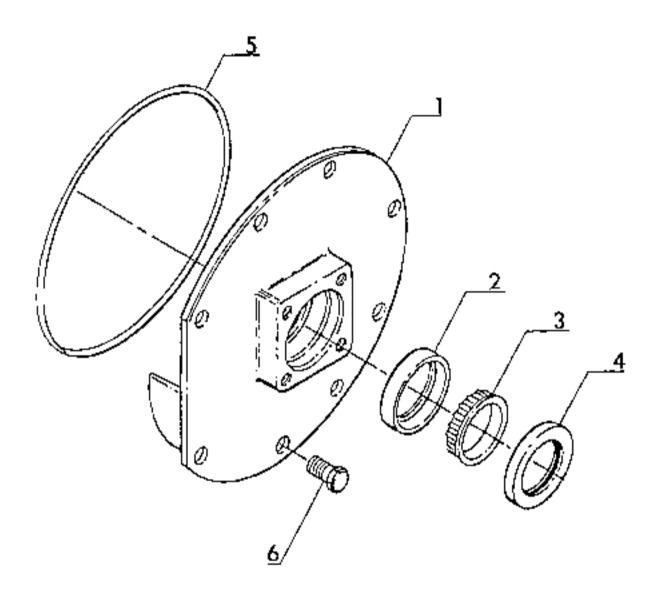
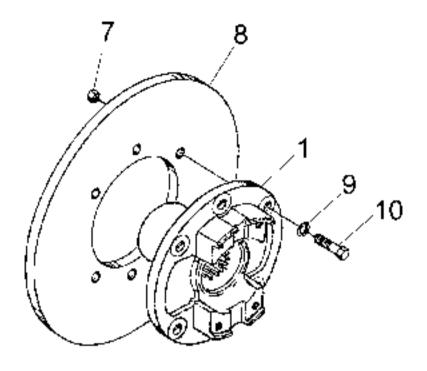


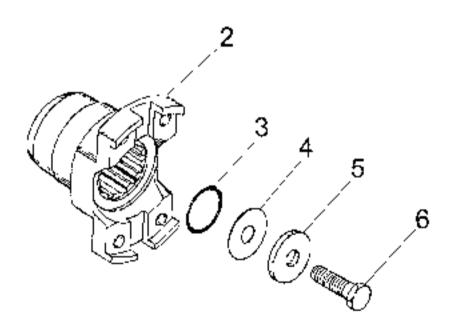
Figure P24495

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P24495 Output Retainer Assembly

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
	P24495	Complete Output Retainer Assy.	1	694, 702, 703, 708, 713, 716	
_	P22680	Complete Output Retainer Assy.	1	537, 542-545, 563-567, 604, 605	
1	P24494	Retainer	1	694, 702, 708, 708, 718, 716-	
	P22697	Retainer	l	537, 5 42-54 5. 563-567, 604, 605	
2	P22743	Bearing	l		
3	P22742	Bearing	l		
4	P22779	Seal, Oil	1		
5	P22768	O-Ring	1		
6	P20753	Capscrew	8		

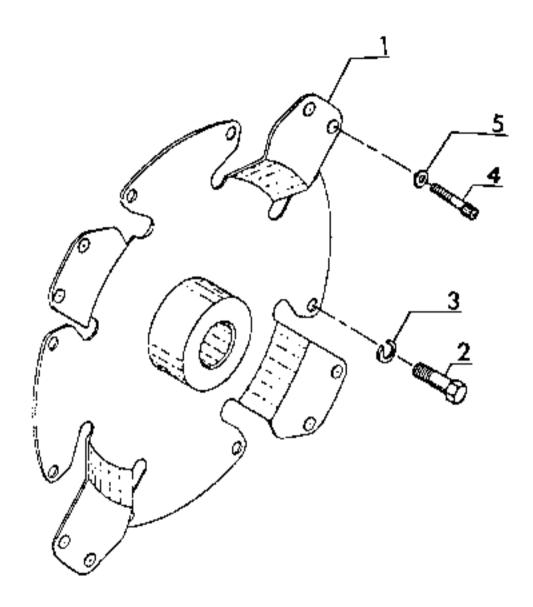




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P33037 Yoke Assembly

FIEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS.
_	P33037	Complete Yoke Assembly, w/ Disk Brake	1	823 –	Incl. Items 1, 3-10
_	P24496	Complete Yoke Assembly	1	694, 702, 703, 708, 713, 716-822	Incl. Items 2-6
_	P22688	Complete Yoko Assembly	1	537, 542-545, 563-567, 604, 605	Incl. Items 1, 3-6
1	P22685	Yake	1	537, 542-545, 563-567, 604, 605, 523-	
2	P24497	Yoke	1	694, 702, 703, 708, 718, 716-822	
3	P18685	O-Ring	l		
4	P22689	Shim Pack	3		
ā	P20427	Washer	- 1	11 11	
6	P20428	Bola	1		
7	P25429	Nut. Hx.	6	823 -	
8	P25074	Disk. Brake	ι	823 -	
9	P18530	Lockwasher	ĥ	828 -	
10	P25428	Capscrew	ĥ	828 -	



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P24459 Drive Plate Assembly

FTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P24459	Drive Plate	1	694, 702, 703,	Deere
				708, 713, 716-	
	P22802	Drive Plate	1	694, 702, 703.	Deutz.
				708, 713, 716-	
	P22801	Drive Plate	1	537, 542-546,	Deere
				563-567, 604 &	
				605	
	P21782	Drive Plate	1	587, 542-545,	Perkins
				563-567, 604 &	
				605	
2	P18536	Сарастеж	8		
3	P18590	Lock Washer	8		
4	P19488	Capscrew	8		
5	P22799	Washer, Flat	8	694, 702, 703,	
				708, 713, 716-	
	P18587	Washer, Half Round	8	507, 542-545,	
				563-567, 604 &	
				605	

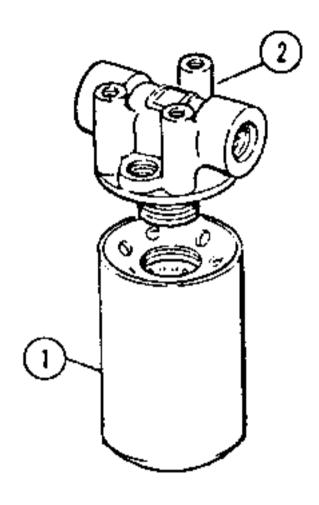


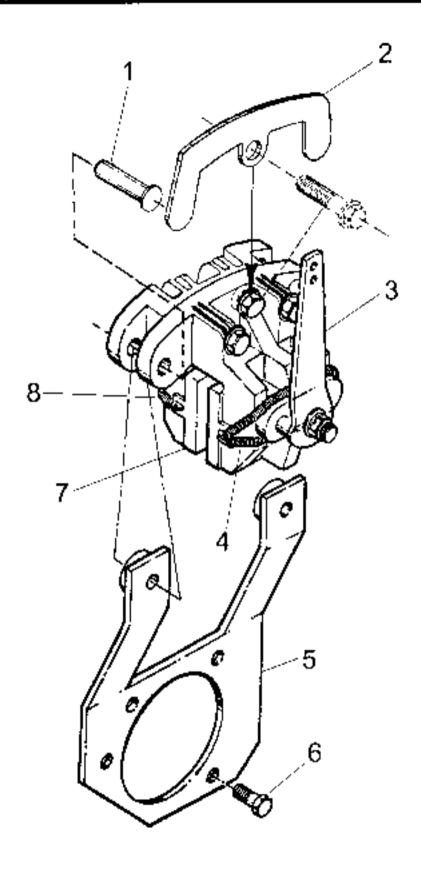
Figure P19132

June, 1994 1-147

P19132 Remote Filter Assembly

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO. REMARKS
	P19182	Romote Filter & Base	1	
		Assembly		
1	P19133	Filter	1	
2	P19821	Base	1	1

Funk Transmission



June. 1994 1-149

P24539 Parking Brake Caliper Assembly

TEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P25424	Pin	2	823	
2	P25408	Pir., Retainer	ı	" - "	
3	P24539	Brake Caliper w/Pads	1		
4	P24602	Spring	2		Short
5	P25401	Bracket, Mounting	1	' _ "	
6	F18673	Capscrew	4	· _ ·	
7	P26210	Brake Pad Kat	1	· _ ·	Includes Springs
8	P24601	Spring	1	·- ·	Long

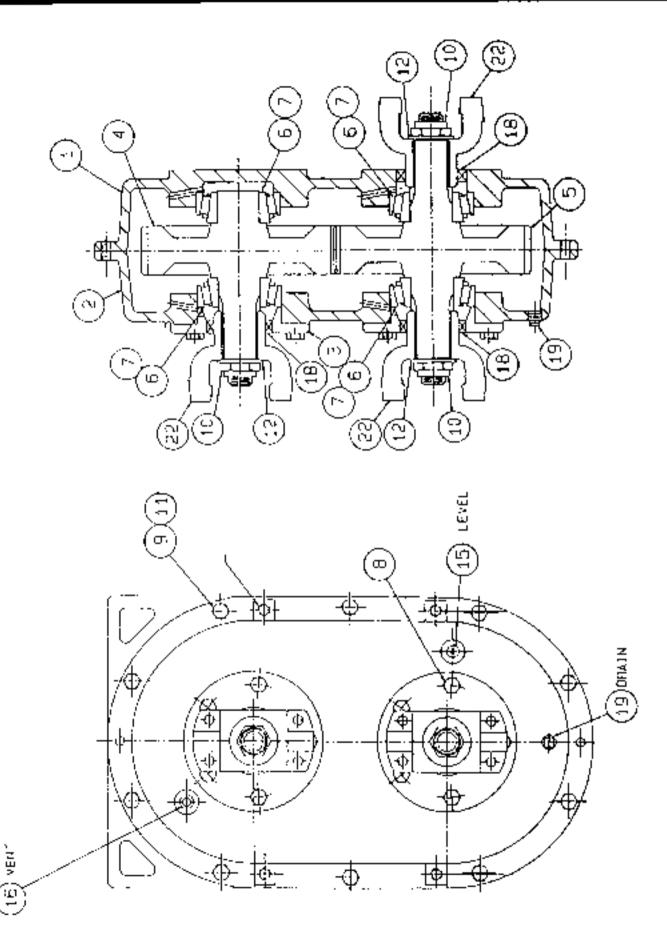
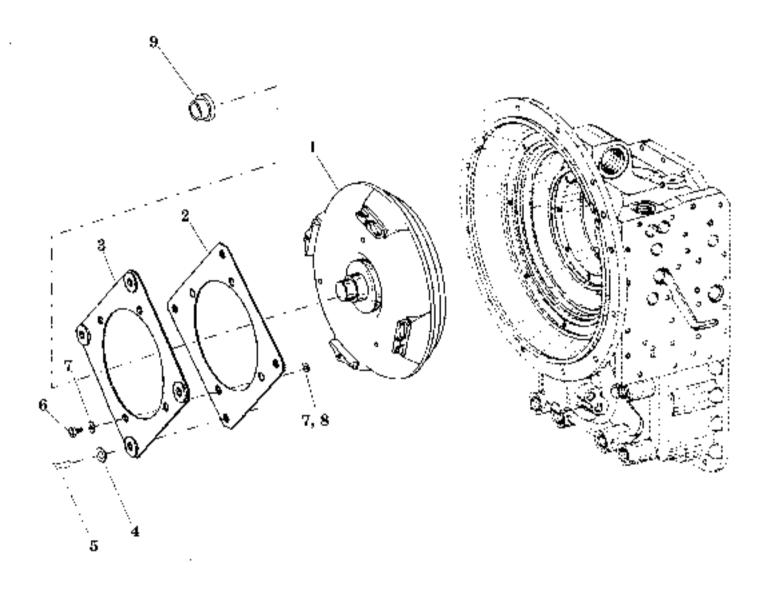


Figure P31420

June. 1994 1-151

P31420

TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
-:- <u>I</u>	P32378	Housing	i	3067-3070,	
				3074-3082, 3085	
2	P32379	Housing	1	.–	
3	P32380	Cover Closed	1		
4	P32381	Cover - Open	2	· _ •.	
5	P32382	Pinion - Input	1	-"	
6	P32383	Panon Interm.	1	-"	
7	P82884	Pinion - Output	1	-"	
8	P27018	Bearing Cup	fi	-"	
9	P32877	Bearing Conc	6		
10	P00204	Bolt, Hx	15	"	3.8"-16 x 1"
11	P01508	Nut, Hx.	14	_"	3.'S"-16
12	P32385	Flexloc	3	-"	
13	P01310	Lockwasher	14	_"	3/8"
14	P32386	Washer	3		$1.12 \times 2 \times 125$
เกิ	P00206	Bolt, Hx.	14		3/8"-16 x 1 1/2" GR 5
16	P32357	Dowel	2	· _ •.	9/8 Dia. x 1"
17	P32358	Plug - Level 5/8"-15	1	·_"	Magnetic
18	P23259	Plug	1		1/2"-14
:9	P32390	Washer	1	· _ "	Copper
20	P32391	Shim	AR		
21	P82392	Seal	3	"	
22	P32393	Ping. 3/81-18	1	"	
23	P23294	Pain:	AR	"	Glosa Black
24	P23295	Labe	A/R	_"	Mobil =423
25	P82896	End Yoke	1	"	
26	P82897	End Yoke	2	"	
27	P32398	ID Tog	1		
28	P32399	Screw-Drive	2		



November, 1994 1–153

P31437-1 Converter and Engine Connection

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P31704	Brque Converter	1	3090, 3091, 3093-	·
2	P31700	Flex Place	1	·· - ··	Degre
	P32123	Flex Plate	1	·· - ··	Cummins
3	P31701	Flex Plate	1	–	Deere
	P32124	Flex Place	1	–	Cummins
4	P04608	Lockwasher, Metric	4	. –	M10, Flywheel to Flex Plate,
ð	P04181	Cap Screw, Hx Hd	4	. –	M10-15 x 40. Flywheel to Flex Plate Doore
	P04874	Cap Strew, Socket Hd	4	. "	M10-15 x 40, Flywheel to Flex Plate Cummins
Ĝ	P31702	Screw, Hx.	4	· ·	M10 x 16. Flex Plate to Converter, Deere
	P32125	Serew, Hx.	÷	· ."	M10 x 16, Flex Plate to Converter, Cummins
ī	P31703	Washer	ñ	· - ··	M10 Ocere
	P31703	Washer	4	. –	M10 Cummins
8	P32095	Washer	4	. –	Cummins 6
9	35049A	Bushing, Pilot	1	. – .	Doore
	35166A	Bushing, Pilot	1	. –	Commins .

NOTES.

OFor Cummins Engine Only

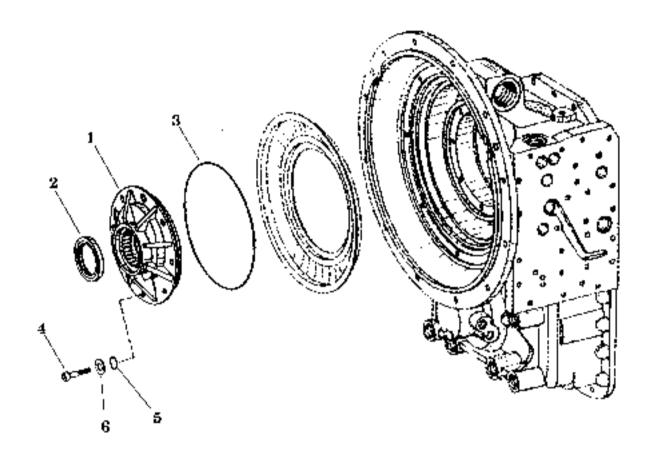


Figure P31437-2

June, 1994 1-155

P31437-2 Pressure Oil Pump

FTEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P31705	Pomp	1	8090, 3091, 3093-	
3	P81706	Seal, Shaft	1		
3	P31707	O-Iting	1	· _ ·	192 x 3
4	P31708	Cap Screw	8	–	M8 x 40
ā	P31709	O-Ring	8	–	8 x 1.5
6	P31710	Washer	8	–	8.4 mm thick

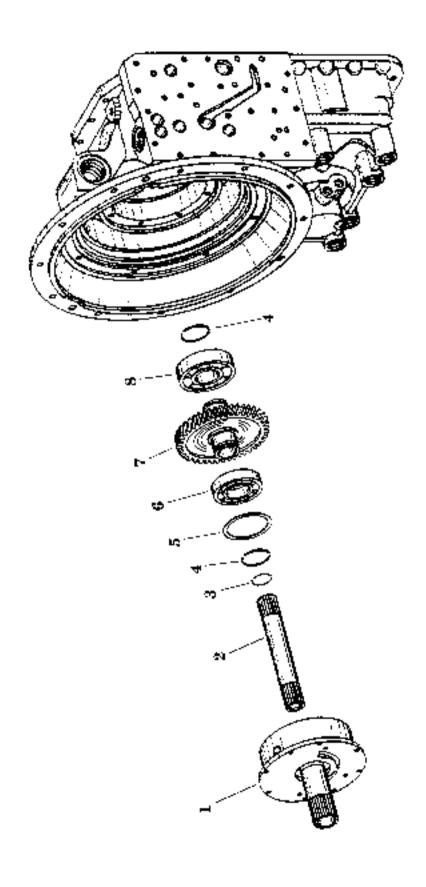


Figure P31437-3

June, 1994 1-157

P31437-3 Input

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
ì	P31734	Flange, Oil Feed	1	3090, 3091, 3093-	
2	P81711	Shaft, Turbine	1	· - ··	
3	P81732	Ring, Snap	1	· - ··	
4	P31733	Ring, Piston	2	· - ·	
5	_	Washer	_		
	P31715	Washer, 1.20 mm thick	AR	· _ ·	: 0473 in.)
	P31716	Washer, 0.50 mm thick	AR	· - ·	: 0197 m./
	P31717	Washer, 0.60 mm thick	AR	· _ ·	$(.0237 \mathrm{m.})$
	P31718	Washer, 0.70 mm thick	AR	·· - ··	0.0276 in.:
	P31719	Washer, 0.80 mm thick	AR	" - "	(.0315 in.)
	P31720	Washer, 0.90 mm thick	AR	" "	0.0355 in.)
	P31721	Washer, 1.00 mm thick	AR	" - "	(.0394 in.)
	P31722	Washer, 1.10 mm thick	AR	" - "	(.0433 in.)
	P31723	Washer, 1.30 mm thick	AR	Р 11	$(.0512 \mathrm{in.})$
	P31724	Washer, 1.40 mm thick	AR	. – .	(.0952 in.)
	P31725	Washer, 1.50 mm thick	AR	· _ ·	(.0591 in.)
	P31726	Washer, 0.65 mm thick	ΛR	. – .	(.0256 in.)
	P31727	Washer, 0.75 mm thick	AR		(.0296 in.)
	P31728	Washer, 0.85 mm thick	AR	·-	(.0335 in.)
	P31729	Washer, 0.95 mm thick	$\Lambda \mathbf{R}$. – .	00374 m ·
	P81730	Washer, 1.05 mm (back	ΛR	·· – ·	0.0414 m ·
	P81731	Washer, 1.15 mm thack	Λ R	–	0.0453 m .
6	P31712	Bearing, Roller	1	–	
7	P31713	Gear, Input	1	–	
8	P\$1714	Bearing, Roller)	" – "	

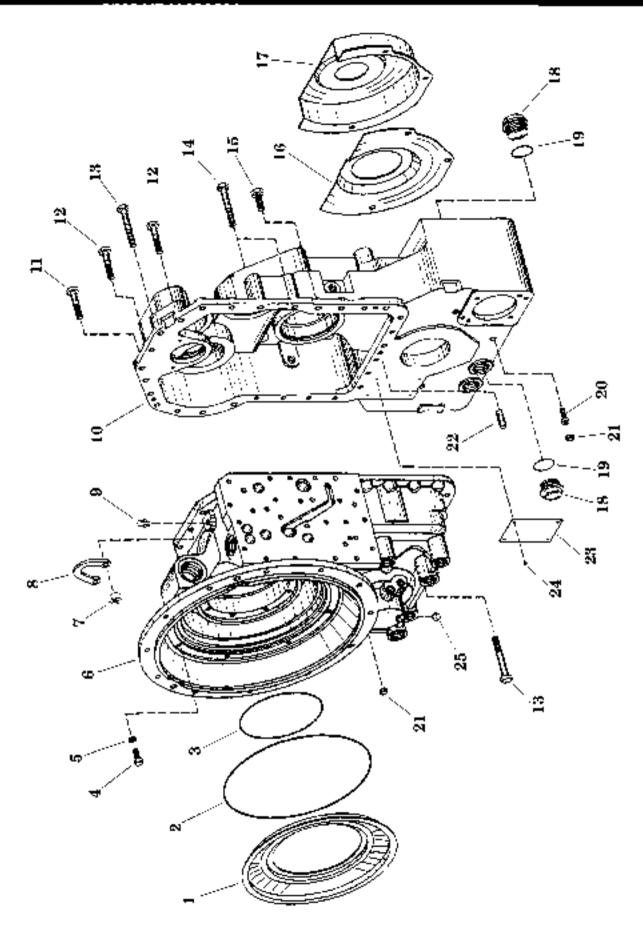


Figure P31437-4

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P31437-4 Gearbox Housing

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P31753	Cover Sheet	ı	3090, 3091, 3093-	
2	P31754	O-Ring	1	–	294 x 3
3	P01736	O-Ring	1	–	150 x 3
4	PU1755	Strew, Hx.	8	"-"	M8 x 20
5	P31756	Washer, 8.4 mm thick	8	·· – ··	(3007 in.)
6	P31735	Housing	1	. – .	
7	P31751	Nut, Hx.	6	_	M10
8	P31745	Bracket	1	. – .	
9	P31744	Breather	1	. – .	
Lū	P31787	Housing, Gearbox	F	–	
31	P31748	Screw, IIx.	3		M10 x 45
12	P31746	Screw, IIx.	3	" "	M10 x 55
18	P31750	Screw, IIx.	3	"."	M10 x 70
14	P31749	Screw, Нх.	2	· _ ·	Mt0 x 85
15	F31747	Screw, Hx.	17		$M10 \times 32$
16	P31739	Screen Sheet	1	· -	
1.7	P31738	Screen Sheet	1	'-'	
18	P31742	Plug, Screw	2	" '	
19	P31743	O-Ring	3	" - "	30 x 2 5
20	P31740	Cap Screw	3	" - "	M8 x 35
21	P31741	Cap, Sealing	5	" - "	
22	P31752	Pin, Cylindrical	1	. –	
23	P31757	Type Plate	1	. – .	
24	P31758	Stud, Grooved	4	. – .	
25	P31759	Ball	ι	-	

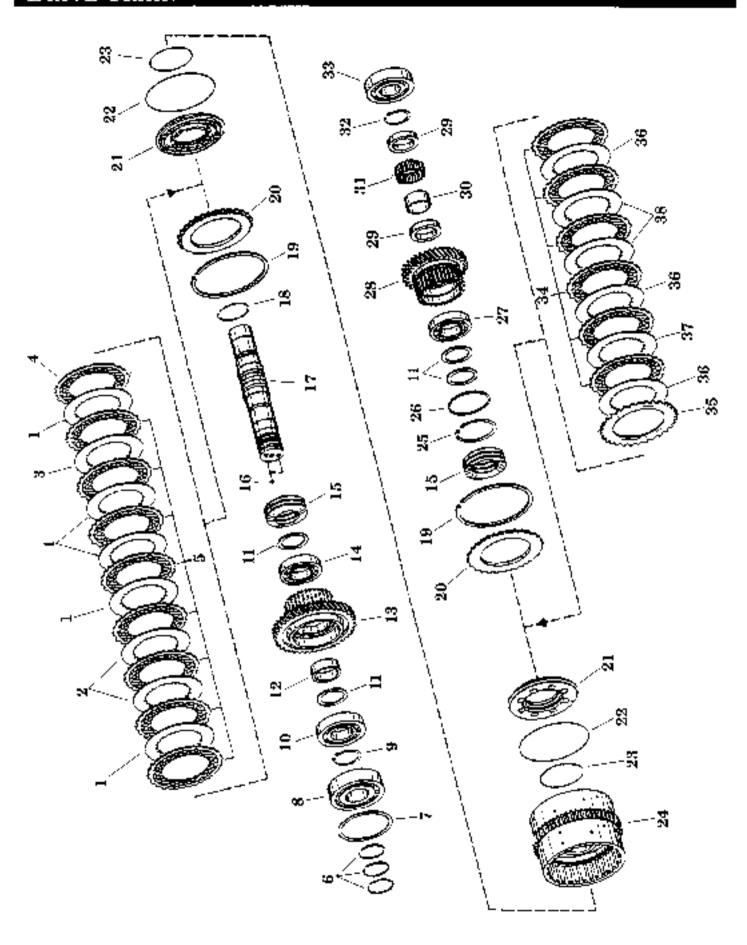


Figure P31437-5

June. 1994 1-161

P31437-5 Clutch Pack, Forward, 1st Gear (tof 3)

ттем	PART NO.	DESCRIPTION		OTV	SERIAL NO.	REMARKS
1	P31847	Disc. Inner Clutch	2.6	- 2 - 411'	3090, 3091, 3093-	
		mm thick)	.2.0		0020, 0081, 180311-	. 0105 111.7
2	P31848	Disc. Inner Clutch	(1.5	2	–	(.0591 in.)
		mm thick:				•
3	_	Disc, Inner Clutch		Λ R	·· - ··	
	P31847	2.0 mm thick		_	·· – ··	(.0788 in.)
	P31848	1.5 mm thick		_	' - '	(.0591 in.)
	P31849	2.5 mm thick		-	'-	(.0985 m.)
4	P31851	Disc. Outer Clutch		1	' <u>-</u> '	
5	P31850	Disc. Outer Clutch		8	' - '	
6	P31788	Ring, Piston		3	" - "	45×25
7	_	Shim		AR	" "	
	P31763	0 90 mm thick				(.0355 in.)
	P31764	0.95 mm thick		-	· - ·	(.0374 in.)
	P31765	1.00 mm thick			. – .	1 0894 in.)
	P81766	1.05 mm thick			- .	(0414 m.)
	P31767	1.10 mm chick		-	- ·	(.0438 m.)
	P31768	1.15 mm thick			" – '	4.0458 in :
	P31769	1.20 mm thick			" – "	(.0473 in.)
	P31770	1 25 mm thick		-	"-"	(.0493 in.)
	P31771	1 00 mm thick			" – "	(.0512 in.)
	P31772	1.05 mm thick		-	" – "	(.0532 in.)
	P01770	1.40 mm thick		-	. – .	(.0552 in.)
	P31774	1.45 mm thick		-		$(.0571 \mathrm{in.})$
	P31775	1.50 mm thick		_	· -	(.0591 in.)
	P31776	1.55 mm thick		_	. – .	(.0611 in.)
	P31777	1.60 mm thick		-	·· – ··	(.0630 in.)
	P31778	1.65 mm thick		-	·· – ··	(.0650 in.)
	P31779	1.70 mm thick		-	·· – ··	(.0670 in.)
	P31780	1.75 mm thick		-	·· – ··	(.0689 in.)
	P31781	I.80 mm thick		-	· – "	(0709 in.)
	P01782	1.85 mm thick		-	· – ·	1 0729 in.)
	P31783	1.90 mm thick		-	. – .	: 0749 in.)
	P31784	1.95 mm thick		-	. – .	(0768 m.)
	P31785	2.00 mm thick		-	- .	(.u788 h.;
	P31786	2.05 mm thick		-		(.0807 in.)
	P31787	2.10 mm thick		_	–	(.0824 in.)
	P31762	Bearing, Ball		1	·· – ··	
	P31789	Ring, Retaining		1	· - "	45 x 1.75
10	P31790	Bearing, Ball		1	· - ·	

DRIVE TRAIN

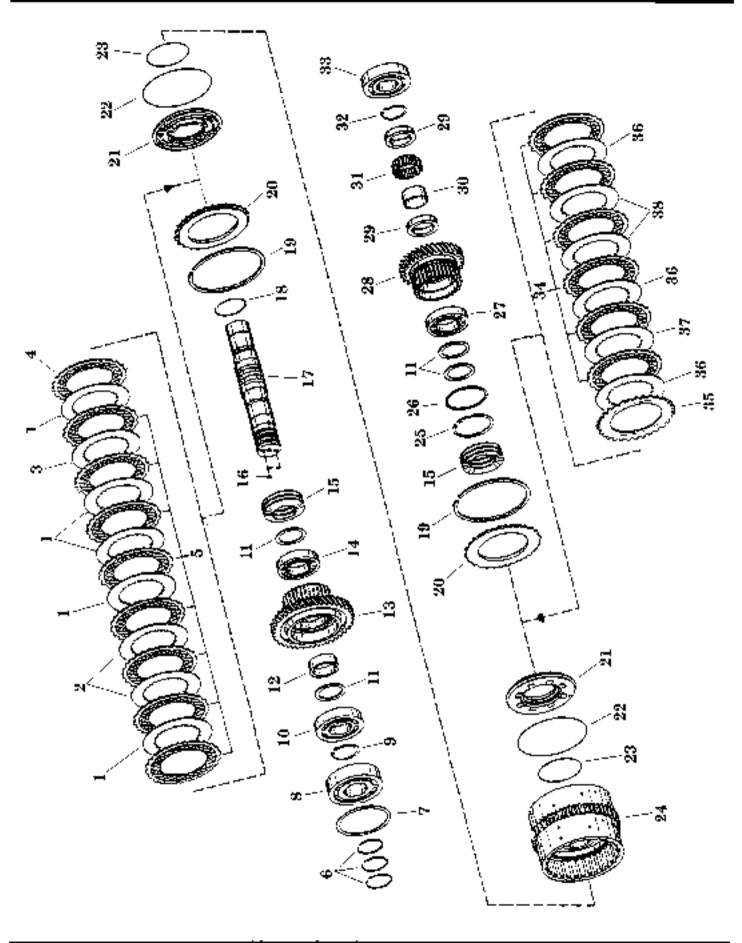


Figure P31437-5

P31437-5 Clutch Pack, Forward, 1st Gear (2 of 3)

ITEM	PART NO.	DESCRIPTION	i qre	SERIAL NO.	REMARKS
11	_	Shim	AR	_	HEAT ALKS
	P31791	1.80 mm thick	75.		(.0512 in.)
	P31792	1.35 mm thick	_	·· _ ·	(.0532 in.)
	P31793	1 40 mm thick	_		(.0552 in.)
	P31794	1 45 mm thick	_	·· _ ··	(.0571 in.)
	P31795	2.50 mm thick	_	·· _ ··	(.0591 in.)
	P31796	1.55 mm thick	_	· _ ·	(.0611 in.)
	P31797	1.60 mm thick	_	· _ •	(.0630 m.)
	P31798	1.65 mm thick	_	". ·	(0650 m.)
	P31799	1.70 mm thick	_		(.0670 m.)
	P31800	1.75 mm thick	_		(.0689 in.)
	P31801	1.80 mm thick	_	п г	(.0709 in.)
	P01802	1.85 mm thick	_		(.0729 m.)
	P31803	1.90 mm thick	_	· _ ·	(.0748 m.)
	P31804	1.95 mm thick	_	· _	0.0768 m./
	P31805	2.00 mm thick	_		(.0788 m.)
	P31806	2.05 mm thack	_		(.0807 in.)
	P31807	2 10 mm thick		" _ "	(.0827 in.)
	P31808	2 15 mm thick		" _ "	(.0847 in.)
	P31809	2.20 rom thick	_	' _ "	(0867 in.)
	P31810	2.25 mm thick	_	· _	(.0886 in.)
	P31811	2.30 mm thick	_	·_ ·	(.0906 in.)
	P31812	2,35 mm thick		·_ ·	(.0926 in.)
	P31813	2.40 mm thick	_	" – "	(.0945 in.)
	P31814	2.45 mm thick	_	" – "	(.0965 in.)
	P31815	2.50 mm (hick	_	1.1	(0985 in.)
	P31816	2.55 mm thick		· _ ·	0.1004 in.)
	P31817	2.60 mm thick			(.1024 in.)
	P31818	2.65 mm thick	_		(.1044 in.)
	P31819	2.70 mm thick	_		(.1063 in.)
	P31820	2.75 mm thick		" - "	(.1083 in.)
	P31821	2 80 mm thick		" – "	(.1103 in.)
12	P31822	Bushing	1	· _ ·	,
13	P31823	Gear, Spur	1		
1.1	P31824	Bearing, Ball	1		
15	P31825	Spring, Cup	10	· - ·	
16	P31761	Bali	2	–	
17	P31760	Shaft	1	–	
18	P31832	Ring, Snap	1	–	
19	P31826	Ring, Snap	2	–	
20	P31827	Shim, End	2	–	
2:	P31880	Piston	2	·	
22	P31829	O-Ring	2		120×3
23	P31828	O-Ring	2	·· - '	60 x 3
24	P31931	Carrier, Disc	l		
25	P31840	Ring, Retaining	1	"-"	75 x 2.5

DRIVE TRAIN

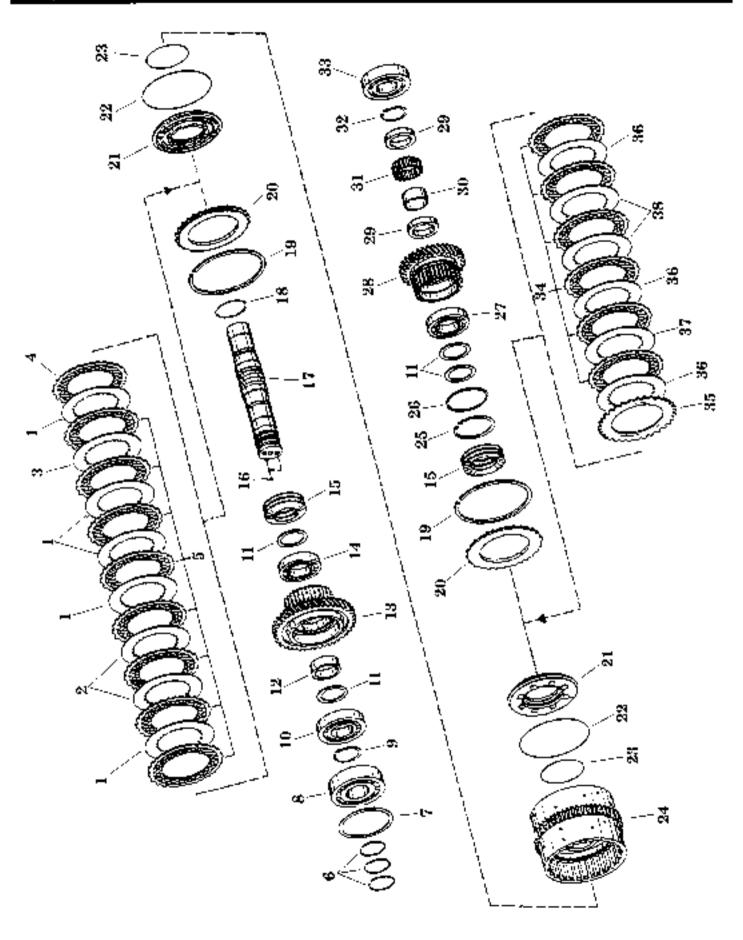


Figure P31437-5

P31437-5 Clutch Pack, Forward, 1st Gear (3 of 3)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
26		Shim	AR		
	P31884	0.8 mm thick	_		(.0015 in.)
	P31835	0.9 mm thick	_	1.21	(0355 in.)
	P31836	1.0 mm thick	_	_	(0394 in.)
	P81837	1.1 mm thick	-		(.0433 in.)
	P31838	1.2 mm thick		–	(.0473 in.)
	P31839	1.3 mm thick	-	" – "	(.0512 in.)
27	P31833	Bearing, Batl	1	" – "	•
28	P31843	Gear, Spur	1	· – ··	
29	P31842	Bushing	2	_	
30	P31844	Ring, Internal	1		
31	P31841	Needle Cago	Ŧ	–	
32	P31845	Ring, Retaining	ı	" – "	40×1.75
38	P31846	Bearing, Ball	1	" – "	
34	P31850	Outer Clutch	6	. –	
35	P31851	Oater Clotch	ι		
86	P31547	Inner Chilch, 2.0 mm thick	8		7.0788 cm.
37	_	Inner Clutch	AR	· - ·	
	P31847	2.0 mm thick	-	–	0.0788 in.)
	P31848	1 5 mm thick	-	–	(.0591 in.)
	P31849	2.5 mm thick	-	. – .	(0985 in.)
38	P31848	Inner Clutch, 1.5 mm thick	2	· _ ·	(.0591 in.)

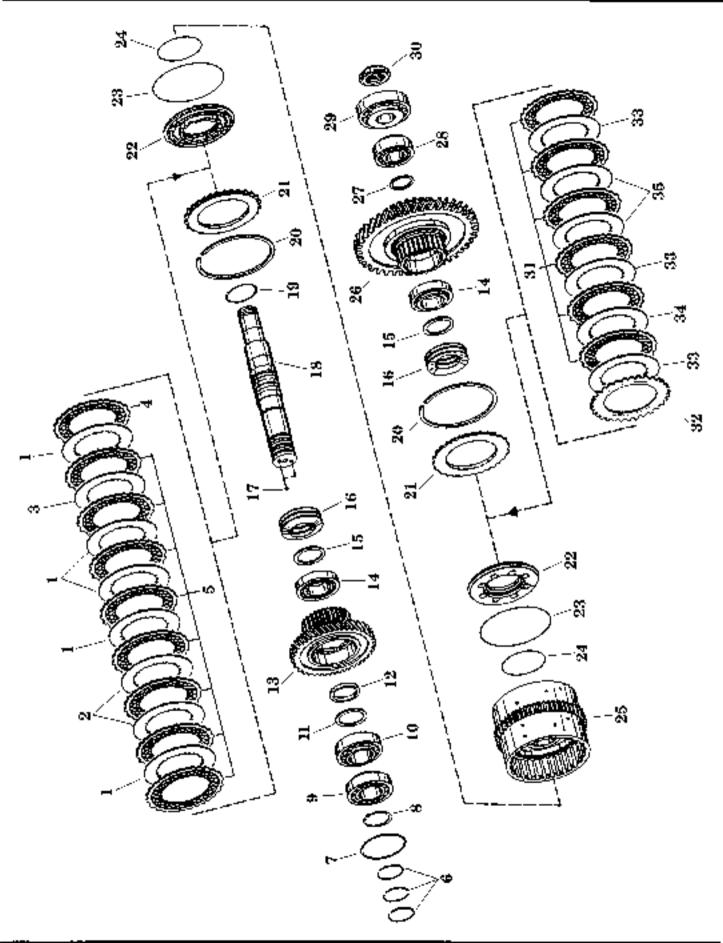


Figure P31437-6

June. 1994 1–167

P31437-6 Clutch Pack, Reverse, 2nd Gear (1of 3)

ттасм	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P31747	Disc. Inner Clutch /2		3090, 3091, 3093 -	
-		mm thick;		3000, 3031, 110.1(1-	0160111.7
2	P01848	Disc, Inner Clutch (1	5 2	·· – ··	(.0591 in.)
		mm thick)			
3	_	Disc, Inner Clutch	AR	. –	
	P81847	2.0 mm thick	-		1.0788 in.)
	P31848	1.5 mm thick	_	. – .	$0.0591~{\rm m}_{\odot}$
	P31849	2.5 mm thick	-	–	$4.0985~{\rm m}_{\odot}$
4	P31851	Disc, Outer Clatch	1	·· – ·'	
ñ	P31850	Disc, Outer Clutch	8		
6	P31788	Ring, Piston	Я		45 x 2.5
7		Washer	AR		
	P31854	0.80 mm thick	-		(.031 5 in.)
	P81855	0.85 mm thick		-	(.0335 m.)
	P31856	0.90 mm thick		· – ·	(.0855 m.)
	P\$1857	0.95 mm thick		·-"	(നു74 മൂ.:
	P31858	1.00 mm thick	-		0.0394 (n.)
	P31859	1 05 mm thick	_		$(.0414)_{(0,1)}$
	P31860	1 10 mm thick		" - "	(.0 43 3 in.)
	PU2861	I. 15 mm thick		' - "	(.0450 in.)
	P01862	1.20 mm thick	-	· - ·	(0479 in.)
	P31863	1.25 mm thick		· - ·	(.0498 in.)
	P81864	1.30 mm thick		· –	(.0512 m)
	P31865	1.35 mm thick		· - ·	(.0532 in.)
	P31866	1.40 mm thick			(.di \$66l).)
	P31867	1.45 mm thick		<i>-</i>	(.0571 m.)
	P31868	1 50 mm thick		-	(.0591 in.)
	P31869	2.55 mm thick	-	–	06 1 1 in.
	P31870	1.60 mm thick	-	· - ·	(0630 in.)
	P31871	1.65 mm thick	_		(0650 in.)
	P31872	1.70 mm thick	_		(.מנ 0670)
	P31873	1.75 mm chick	-		(.0689 in.)
	P31974	1.80 mm thick	-		(.ai e070.)
	P31875	1.85 mm thick	-		(.0729 in.)
	P31876	1.90 mm thick	_		(,0748 in.)
	P31877	1.95 mm thick	_		(.0786 in.)
	P31878	2.00 mm thick	_		1.0788 in.)
	P31879	2.05 mm thick	_		(.0 807 in.)
	P31880	2.10 mm thick	_		(0824 in.)
	P31881	2.15 mm thick	_		(0847 in.)
	P31882	2.20 mm thick			(.u867 in.)
	P31883	2.25 mm thick			(.08 86 in.)
	P31854	2.30 mm thick	- :		(.090 6 in.)
	P31855	2.35 mm thick	- :		.0926 in.)
	P31886	2.40 mm thick			(.0945 in.)
	P31789	Ring, Retaining	1 '	-	45 x 1.75
	P31853	Bearing, Roller	1	- .	
10	P31714	Bearing, Roller	1	-	

DRIVE TRAIN

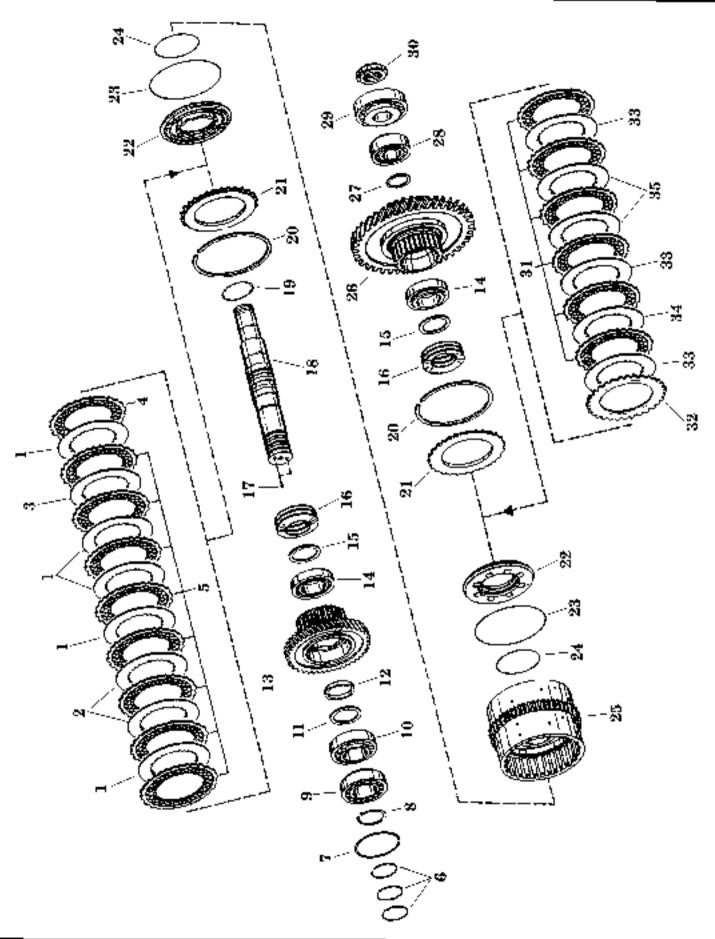


Figure P31437-6

P31437-6 Clutch Pack, Reverse, 2nd Gear (2 of 3)

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
11	_	Shim	AR	"_"	KEMAKKS
	P31791	1.30 mm thick	_		(.0512 in.)
	P31792	1.35 mm thick	_		(0582 in.)
	P31793	1.40 mm thick	_	· _ ·	(0552 in.)
	P31794	1.45 mm thick		· _ ·	(.0571 in.)
	P31795	1.50 mm thick	_	·· _ ··	0.0591 in :
	P31796	1 55 mm thick	_	· •	(.061) in.)
	P31797	1.60 mm thick	_	·· _ ··	(.0630 in.)
	P81798	1.65 mm thick	_	r.	(.0650 in.)
	P81799	1.70 mm thick	_	· _ ·	(.0670 in.)
	P31800	1.75 mm thick	_	· _ ·	(.0689 m.)
	P31801	1.80 mm thick	_		0.0709 mg :
	P31802	1.85 mm thick	_	–	(.0729 in.)
	P31803	1.90 mm thick	_	–	(.0748 in.)
	P31804	1.95 mm thick	_	–	(.0768 in.)
	P31805	2.00 mm thick	_	. – .	(.0788 m.)
	P31806	2.05 mm thick	_		$0.0807~{\rm m}_{\odot}$
	P31807	$2.10~\mathrm{mm}$ thick	_		$(.0827 \mathrm{m.})$
	P31808	2.15 mm thick	_	" – "	(.0847 m.)
	P31809	2.20 mm thick	_	"-"	(.0867 in.)
	P01810	2.25 mm thick	_	–	(.0886 in.)
	P31811	2.30 mm thick	-		(.0906 in.)
	P31812	2.35 mm thick	-	· _ ·	(0926 in.)
	P31813	2.40 mm thick		· _ ·	(.0945 ຄົນ.)
	P31814	2.4å mm thock	-	" – "	(.0965 in.)
	P31815	2.50 mm thick	-	" - "	(.0985 in.)
	P31816	$2.55~\mathrm{mm}$ thick		' - "	1.1004 in.)
	P3J817	2.60 mm thick			(1024 in.)
	P31818	2.65 mm thick		-	: 1044 in.)
	P31819	2.70 mm thick		. – .	(.1063 in.)
	P31820	2.75 mm thick	-	" – "	(.1083 in.)
	P31821	2 80 mm thick		–	(.1103 in.)
12	P31887	Bushing	1	–	
13	P31889	Gear, Spur	1	- "	
14	P31888	Bearing, Roller	2	. – .	
15	P81805	Shim	2	· - ·	
16	P31825	Spring, Cup	10	· - ·	
17	P31761	Bal)	2	' - ''	
18	P31852	Shaft	1	" - "	
i.9	P31833	Ring, Snap	1		
20	P31826	Ring, Snep	2	· - "	
21	P31827	Shim, End	2	· - ·	
22	P01830	Piston	2	· _ ·	
23	P31829	O-Ring	2 .		120 x 3
24	P31828	O-Ring	2 '		60 x 3
25 ac	P31931	Carrier, Disc	ι .		
26	P31890	Gear, Spor	1 '		

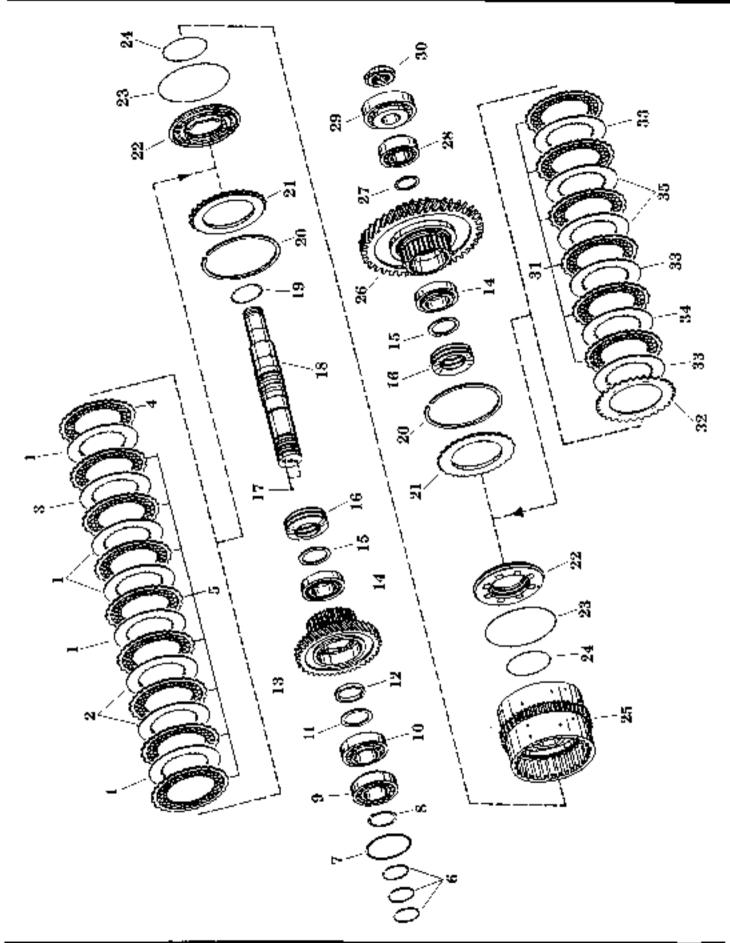


Figure P31437-6

P31437-6 Clutch Pack, Reverse, 2nd Gear (3 of 3)

ITEM	PART NO.	DESCRIPTION		QTY	SERIAL NO.	REMARKS
27	_	Shim		AR	" - "	
	P31893	1.00 man thick		_	" – "	(.0394 in.)
	P31894	2.05 mm thick		_	–	(.0414 in.)
	P31895	1.10 mm thick		_	" – "	(.0433 in.)
	P31896	1.15 mm thick		_	· – "	(.0453 in.)
	P31897	1.20 mm thick		_	· _ ·	(.0473 in.)
	P31898	1.25 mm thick		_		(.0493 in.)
	P31899	1 30 mm thick		_		0.0512 m)
	P31900	1.35 mm thick			" – "	(.0582 in.)
	P31901	1.40 mm thick			"-"	(.0552 in.)
	P01902	1.45 mm thick		_	"-"	(.0571 in.)
	P31903	1.50 mm thick		_	" – "	(,0591 in.)
	P31904	1.55 mm thick			' - "	(.0611 in.)
	P81905	1.60 mm thick			- ·	$0.0630 \; \mathrm{m.0}$
	P31906	1.65 mm thick		-	· _	$0.0650 {\rm m}_{\odot}$
	P31907	$1.70~\mathrm{mm}$ thick		_		4.0670 in.;
	P31908	1.75 mm thick		_	–	(.0689 in.)
	P31909	1.80 mm thick		-	–	(.0709 in.)
28	P31891	Bearing, Roller		1	–	
29	P31892	Bearing, Roller		1	·· - ··	
30	P31910	Nut, Slotted		1	. –	
31	P31850	Disc, Outer Clutch		6	. – .	
32	P31851	Disc, Onter Clutch		1	. – .	
33	P31847	Disc, Inner Clutch (mm thick)	(2.0	3	" - '	(.0788 in.)
34	_	Disc, Inner Clutch		AR	· "	
	P31847	2.0 mm thick		_	"_"	(.0788 in.)
	P31848	5 mm thick		_		(.0591 in.)
	P32849	2.5 mm thick		_		(.0985 in.)
35	P31848	Disc, Inner Clutch (mm thick)	(1.5	2		(.0591 in.)

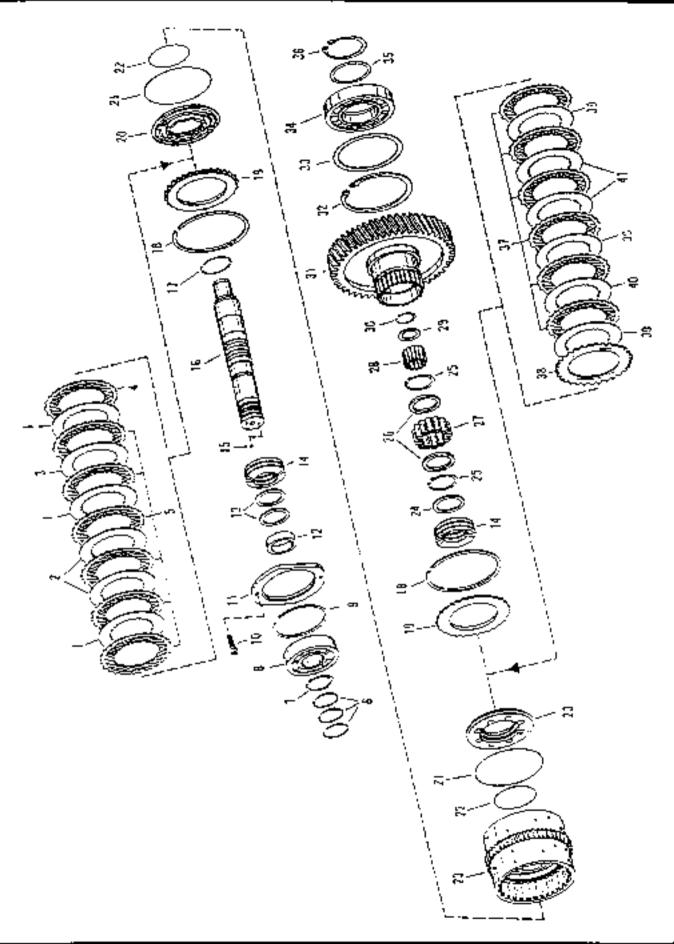


Figure P31437-7

P31437-7 Clutch Pack, 3rd Gear (1of 3)

	. •		JIWVCII	1 41	m, ora dear	(101.0/
148 (4)	PART NO.	DESCRIPTION		QTY	SERFAL NO.	REMARKS
1	P31847	Disc, Inner Clutch mm thick)	(2.0	ð	3090, 3091, 3093-	(.0788 in.)
2	P31848	Disc, Inner Clutch	01.5	2		(.0591 in.)
		mm thick)				
3	_	Disc, Inner Clutch		AR	– .	
	P31847	2.0 mm thick		-	–	(.0788 in.)
	P31848	1.5 mm thick		-	" – "	(.0591 in.)
	P31849	2.5 mm thick		-	"-"	(.0985 in.)
4	P31851	Disc, Outer Clutch		1	"-"	
5	P31850	Disc, Outer Clutch		8	". "	
6	P31788	Ring, Piston		3	· - ·	45 x 2.5
7	P31789	Ring, Retaining		1	· – ·	45 x 1.75
8	P31912	Bearing, Ball		1	·-·	
9	P31913	Ring, Snap		1	"-"	
LN	P31740	Cap Screw		2	" - "	M8 x 35
11	P31914	Washer		1		
12 13	P31915	Bushing Shim		1		
13	— P31791	1.30 mm thick		AR		
	P31792	1.35 mm thick		_	, - .	(.0512 in.)
	P81798	1.40 mm thick		_		:.0532 in)
	P31794	1.45 mm thick		-		(.0552 m.)
	P31795	1.40 mm thick		_		(.0571 ເກ.) ເພດຽວນີ້ := :
	P31796	1 55 mm thick		_		(.0591 tb.)
	P31797	1.60 mm thick		_	· _ ·	(.0611 in.) (.0630 in.)
	P31798	1.65 mm thick		_	<u>_</u> .	1 0650 in.)
	P31799	1.70 mm thick			_	(10670 in.)
	P31800	1.76 mm thick		_		(0689 in.)
	P31801	1.80 mm thick				0.07029 an /
	P31802	1.85 mm thick			" _ "	(.0729 in :
	P31803	1.90 mm thick			"-"	(.0748 in.)
	P31804	1 95 mm thick			"-"	(.0768 in.)
	P31805	2.00 mm thick			· _ ··	(.0788 in.)
	P31806	2.05 mm thick				(.0807 in.)
	P31807	2.10 mm thick			'-	(.0827 in.)
	P31808	2.15 mm thick			· - ·	(0847 m.)
	P31809	3.20 mm chick		-	. – .	(.0867 m.)
	P31810	2.25 mm thick		_	. – .	(.0886 m.)
	P31811	2.30 mm thick		_	–	(.0906 ເກ.)
	P31812	2.35 mm thick		-	·· – ··	(.0925 in.)
	P31813	2 40 mm thick		-	" – "	(.0945 in.)
	P31814	2 45 mm thick		-	" – "	(.0965 in.)
	P3:315	2.50 mm thick		-		(.0985 in.)
	P818 1 6	2.55 mm thick		-		(.1004 in.)
	P31817	2.60 mm thick				(.1024 ng.)
	P81516	2.65 mm chick			· - ·	(.1044 m.)
	P31819	2.70 mm thick			"-'	1.1068 m.)
	P31820	2.75 mm thick		-		(.1083 (n.)
	P51821	2 80 mm thick		-	" "	(.1f03 in.)
14	P31825	Spring, Cup		5	·· - ··	

DRIVE TRAIN

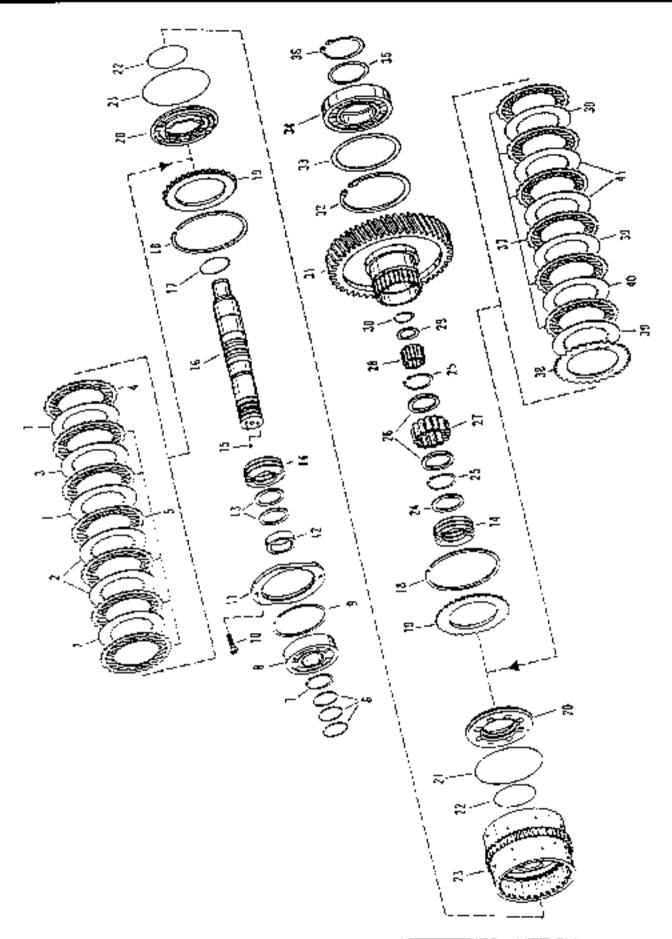


Figure P31437-7

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P31437-7 Clutch Pack, 3rd Gear (2 of 3)

	PARENO.	DESCRIPTION	QTY.	SERIAL NO.	REMERRES.
15	P31761	Ball	2		_
16	P3191t	Shaft	1		
17	P31832	Ring, Snap	1	· _ ·	
13	P31826	Ring, Suap	1	· .	
19	P31827	Shim, End	1		
20	P31830	Piston	t	" _ "	
21	P31829	O-Ring	1	" _ "	120 x 3
22	P31828	O-Ring	1	"-"	60 x 3
23	P31916	Carrier, Disc	1		
24	_	Shim	AR	· _ ··	
	P31919	3.40 mm thick		_	0.1839 m.)
	P31920	1.60 mm thick		'_	(.0630 m.)
25	P31921	Ring, Retaining	2	· _ ·	45 x 1 75
26	P31922	Washer, Thrust	2	" – "	
27	P31918	Cage. Roller	1	.' –	
28	P31950	Gage, Needle	1	" – "	
29	P31951	Shim	1	" – "	
30	P31952	Ring, Retaining	1	–	30 x 1.5
31	P31917	Gear, Spur	1	· – ··	
32	P31928	Ring, Retaining	1		120 x 4
33		Washer	AR	· - ·	
	P31929	1,00 mm thick		– .	(.0394 cm.)
	P31930	1.05 mm thick	-	–	(.0414 in.)
	P31931	1.10 mm thick	-	·· – ··	(.0433 in.)
	P31902	1.15 mm thick	-	·· – ··	(.0453 in.)
	P31933	1.20 mm thick	-	–	(.0473 in.)
	P31934	1.25 mm thick	-		(0493 in.)
	P31985	1 30 mm thick	-	. – .	(0512 in.)
	P31936	1.35 mm thick		_	(0502 in.)
	P31937	1.40 mm thick		· - ·	(.0552 m.)
34	P31927	Bearing, Roller	1	·-·	

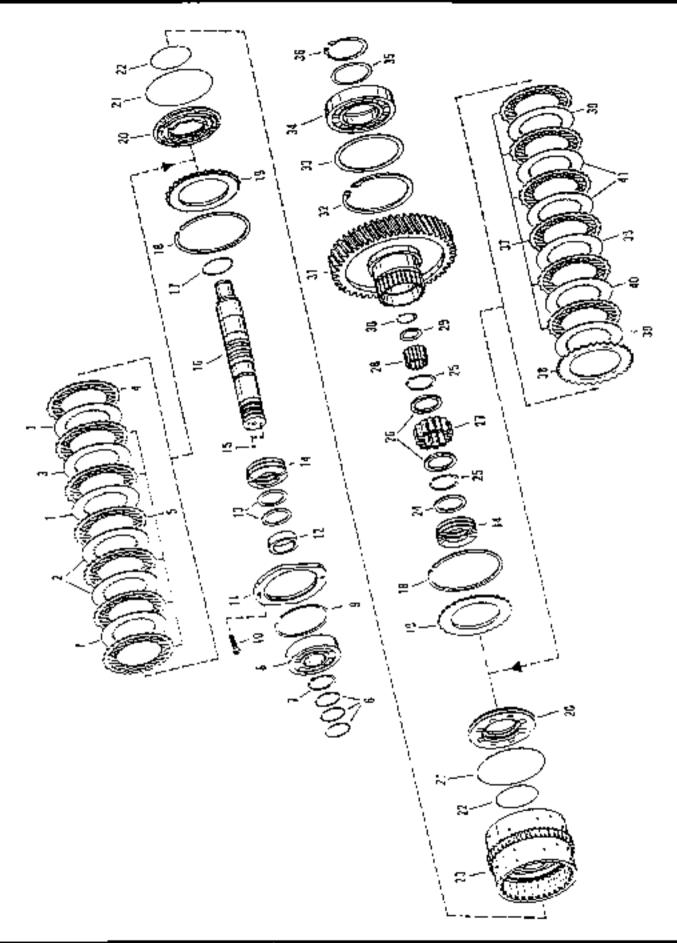
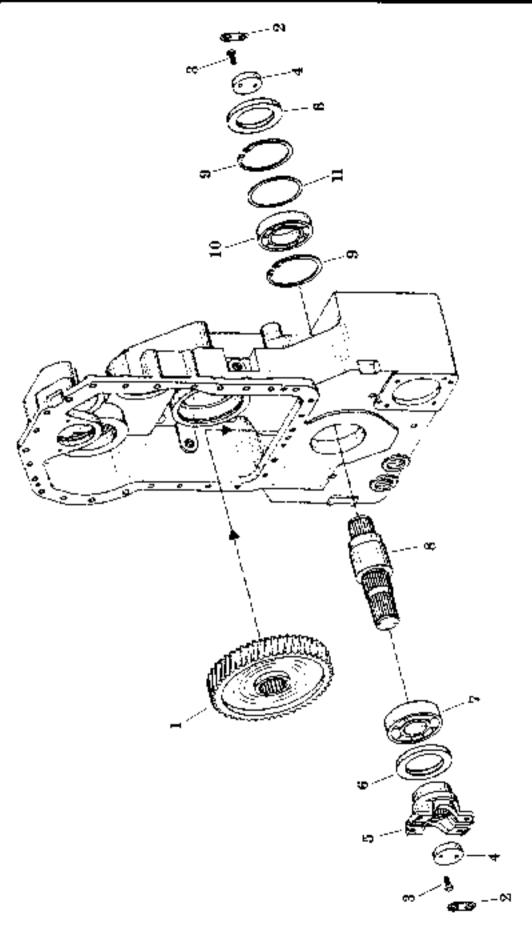


Figure P31437-7

P31437-7 Clutch Pack, 3rd Gear (3 of 3)

FTEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
35		Shim	AR	:	
	P31938	0.80 mm thick	-	" - "	0.0315 (m.)
	P31939	U 85 mm thick	-		(.0335 in.)
	P31940	0 90 mm thick	-		(.0355 in.)
	P31941	0.95 mm thick	-	e e	(.0374 in.)
	P31942	1.00 mm thick	-		(.0394 in.)
	P31943	1.05 mm thick	-	. – .	(.0414 in.)
	P31944	1.10 mm thick	-	· _	(.0438 m.)
	P31945	1.15 mm thick	_		$(.0453 \mathrm{m.})$
	P31946	1.20 mm thick	_	–	(.0473 in.)
	P31947	1.25 mm thick	_	–	(.0493 in.)
	P31948	1.30 mm thick	_	– . .	(.0512 in.)
36	P31949	Ring, Retaining	1	–	65 x 2.5
37	P31850	Disc. Outer Clutch	6	" – "	
38	P31851	Disc, Outer Clutch	1	. –	
39	P31847	Disc, Inner (Butch	3		(0788 in.)
		(2.0 mm thick)			
40	_	Disc, Inner Clutch	$\mathbf{A}\mathbf{R}$. – .	
	P31847	2.0 mm thick	_	–	/ 0788 m.)
	P31848	1.5 mm thick	-	–	(.0591 in.)
	P31849	2.5 mm thick	-	·· – "	(.ai 6890.)
41	P31S48	Disc, Inner Clutch (15 mm thick:	2	– . .	(.0591 in.)



P31437-8 Output

				-	
ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
Ţ	P31954	Gear, Output	1	3090, 3091, 3093-	
2	P31958	Washer, Tah	2	' _ ·	
3	P31959	Screw, Hx	4	" – "	M8x25
4	P31957	Washer	2	" – "	
5	P31956	Flange, Input	1	" – "	
6	P31977	Seal, Shaft	2	' _ "	
7	P31955	Bearing, Ball	1	· _ ·	
8	P31953	Shaft, Output	1	·_	
9	P31961	Ring, Retaining	2	·_ ·	100 x 3
10	P31960	Bearing, Ball	2	" _ "	
11	_	Shim	AR	–	
	P31962	1 00 mm thick		·- ·-	(.0394 in.)
	P31963	1.05 mm thick		' _ ·	(0414 in.)
	P31964	1.10 mm thick	_	. – .	(.0433 in.)
	P31965	1.15 mm thick	_	· - ·	(.0453 in)
	P81966	1.20 mm thick	_	–	(.0473 in.)
	P31967	1.25 mm thack	_	·· – ··	(.0493 in.)
	P31968	1.30 mm thick	-	·· — ··	(.0512 in.)
	P31969	1 35 mm thick	_	–	(.0532 in.)
	P31970	1 40 mm thick	-	· - ··	(.0552 in.)
	P32971	1.45 mm thick	_	. – .	(.0571 in.)
	P31972	1.50 mm thick	_		(.0591 in.)
	P81973	1.55 mm thick	_	" – "	(.0611 in.)
	P81974	1.60 mm thick	_	·· – ·	(.0630 in.)
	P31975	1.65 mm thick	_	" – "	(.0650in.)
	P31976	1.70 mm thick	_	" -"	(.0670 in.)
					-

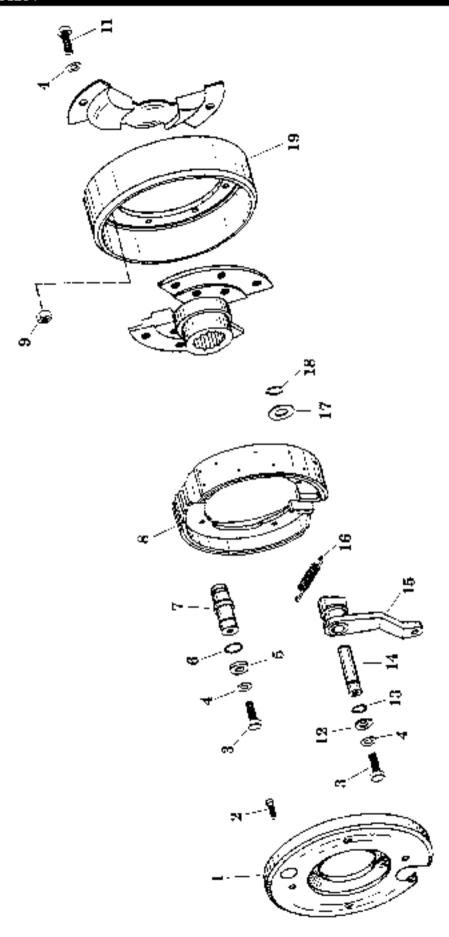


Figure P31437-9

P31437-9 Brake

TEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P32096	Piate, Cover	1	8090, 3091, 3093-	
2	P31980	Cap Strew	4		M6 x 10
3	P32101	Screw, Hx.	2		M10 x 22
4	P32095	Washer, 10.5 mm thick	9	" _ "	
ភ	P32099	Washer	1	· ·	
б	P31979	O-Ring	1	–	25 0 x 2.4
7	P31984	Pin, Anchor	1	. – .	
8	P31982	Coupling, Brake Shoe	2	· - ·	without Ashestos
9	P31751	Nut, Hx.	2	" - '	M10
NI	P31981	Coupling, Brake	ī	" – "	Incl. Items 7, 8, 14 - 18
12	P32094	Screw, Hx.	8	" – "	M10 x 25
12	P32100	Washer	1	"-"	
13	P31978	O-Ring	1	– . .	17.3 x 2.4
14	P31985	Pin	1	" – "	
15	P31988	Brake Cam	1	· _ •	
16	P31983	Spring, Tension			
17	P31986	Washer	1	- '	
18	P31987	Circlip	1	·· – ·	
19	P32093	Drum, Brake	1	" – "	

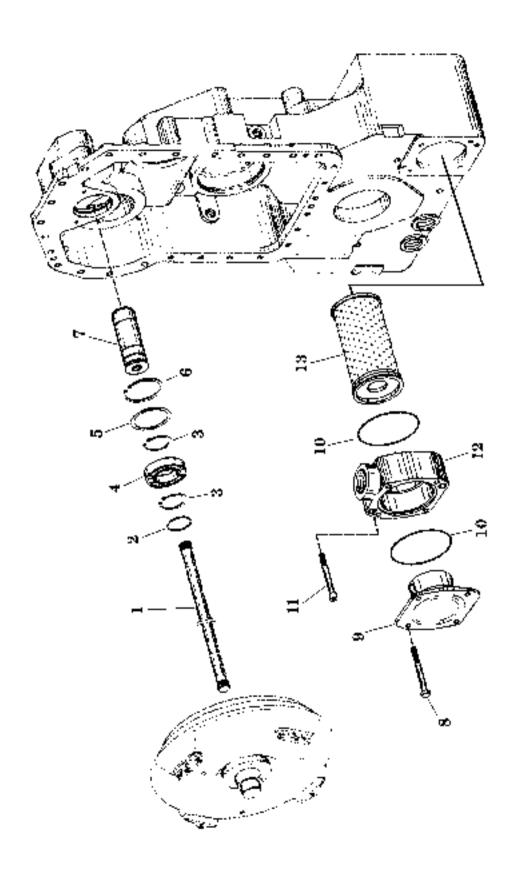
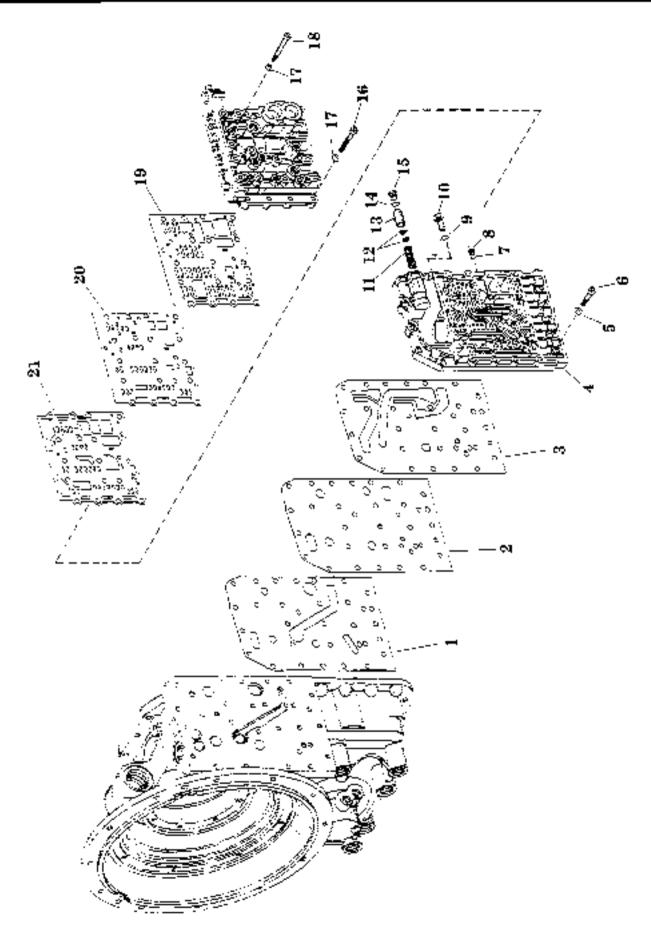


Figure P31437-10

P31437-10 Power Take Off and Filter

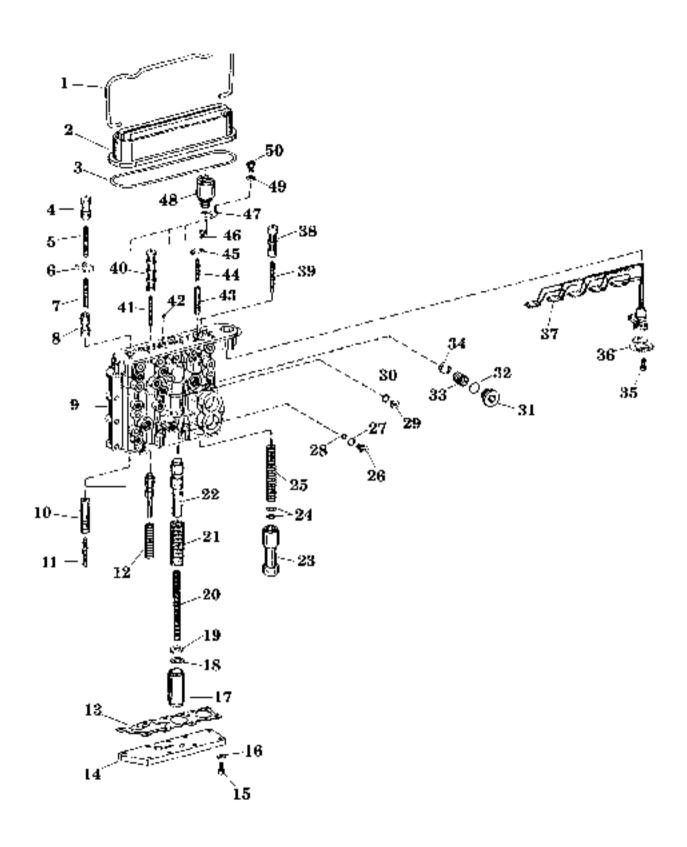
TOTAL	PART NO.	Medermeros			
		DESCRIPTION	QTY	SERIAL NO.	HEMARKS
1	P31989	Shaft, Central	1	3090, 3091, 3099-	
2	P31733	Ring, Piston	1	'-"	40 x 2 5
3	P31845	Ring, Retaining	2	" - "	40 x 1.75
4	P3199I	Bearing, Ball	1	–	
ā	_	Shim	ΑR	" – "	
	P31992	1.00 mm thick	-	. – "	(.0394 m.)
	P31993	1.05 mm thick	_	. – .	(.0414 m.)
	P31994	1.10 mm thick	_	" – "	(.0488 ta.)
	P31995	l lö mm thick	_	" _ "	(.0453 in.)
	P31996	1 20 mm thick	_	· "	(.0473 in.)
	P31997	1.25 mm thick	_	" - "	(.0493 in.)
	P31998	1.30 mm thick	_	121	(0512 m.)
	P31999	1.85 mm thick	_		(.0582 m.)
	P32000	1.40 mm thick	_	" _ '	(.0552 in.)
	P32001	1.45 mm thick	_	" _ "	(.057) in.)
	P32002	1 50 mm thick	_	· "	(.0591 in.)
	P32003	1 55 mm thick	_	"-"	(.0611 in.)
	P32004	1.60 mm thick	_	· _ •	(.0630 in.)
fi .	P92005	Ring, Retaining	1	·_	68 x 2.5
7	P81990	Bushing	1		00 K 2.0
8	P04114	Screw, Hx.	4		M8 x 75
9	P81924	Cover	l	"_"	
11)	P31925	O-Ring	2	"_"	98 x 4
11	P04111	Cap Screw	2		M8 x 60
12	P31923	Fixture, Holding	J	· .·	
13	P31926	Filter	1	·_	
М	P32088	Cap, Sealing	j	4 4	



DRIVE TRAIN

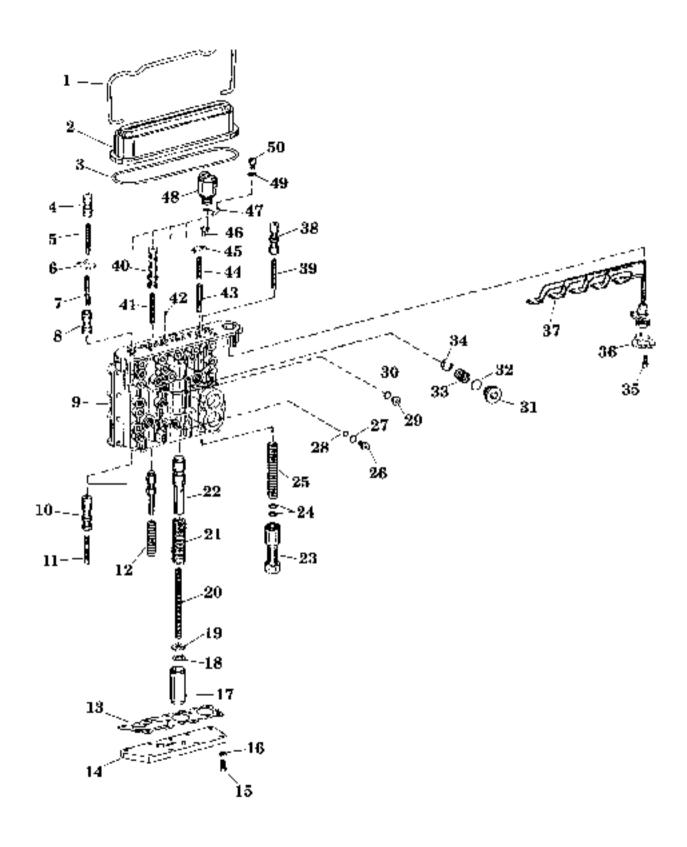
P31437-11 Gearshift System

PTEM	PART NO.	DESCRIPTION	QTE	SERIAL NO.	REMARKS
1	P32006	Gasket	1	3090, 3091, 3093	
2	P32007	Plate, Cover	1		
3	P32008	Gasket	1	-	
4	P32009	Płate, Duct	1	· - ·	
ă	P81710	Washer, 8.4 mm thick	11	–	(.3307 in.)
6	P32010	Cap Screw	11	–	M8 x 35
7	P32018	O-Ring	1	–	8 x 1.5
8	P32017	Mug. Screw	1	·· – ··	M10 x 1
9	P32020	O-Ring	1	–	11.3 x 2.4
10	P32019	Socket, Connecting	1	. – .	
11	P82023	Spring, Compression	1	· - ·	
12	P82022	Washer, 6.4 mm thick	2	· _ ·	(.2520 in.)
13	P32021	Spool, Valve	1	–	•
14	P82025	O-Ring	1	" – "	17 x 2
15	P32024	Plug, Screw	1	"-"	M20 x 1.5
16	P32014	Screw, Cap	16	" – "	M8 x 65
17	P32015	Washer, 9.4 mm thick	17	' - "	(.3307 in.)
18	P32016	Screw, Cap	1	· _ ·	M8 x 85
19	P32013	Gasket	1		
20	P92012	Piate, Cover	1	·· – ··	
21	P32011	Gasket	I	" – "	



P31437-12 Gearshift Valve (1of 2)

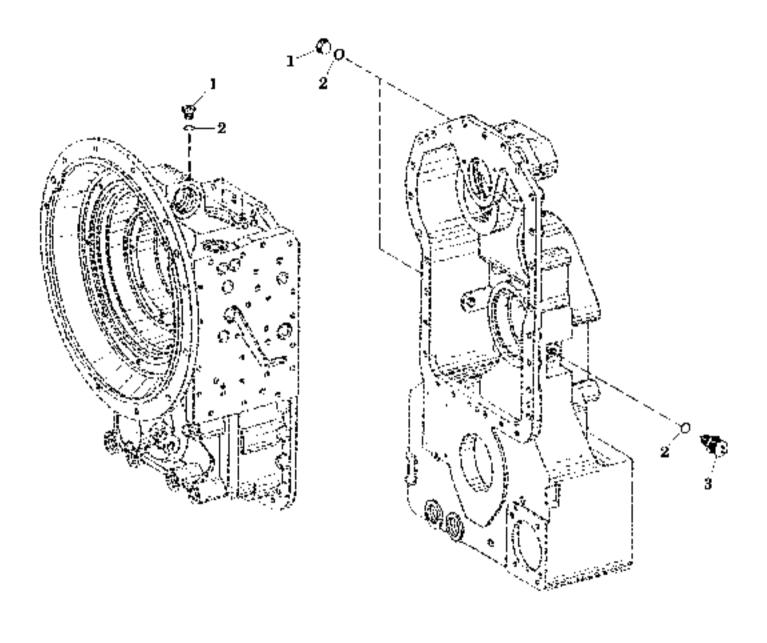
					, L 2,
1TEM	PART NO.	•	QTY	SERIAL NO.	REMARKS
1	P32070	Bracket, Clamp	1	3090, 3091, 3093-	
2	P32068	Cover	1	. – .	
3	P32069	O-Ring	:	·· - ··	1592×57
4	P32050	Piston	1	" – "	
5	P32049	Spring, Compression	1	" <i>-</i> "	
6	P32048	Plate, Stop	1	" – "	
7	P32049	Spring, Compression	1	" – "	
8	P32050	Pişton	1	·· - ··	
9	P32026	Housing, Valve	1	" – "	
10	P32051	Piston	1	· - ··	
11	P32049	Spring, Compression	1	- ·	
12	P32047	Spring, Compression	1		
13	P32052	Gasket	1		
14	P32053	Cover	I	·· _ ··	
15	P32054	Screw, Cap	9	–	M6 x 20
16	P32015	Washer, 6.4 mm thick	9		(.2520 in.)
17	P32041	Piston	1	··_ ··	
18	_	Ring, Shim	AK	·· _ ··	
	P32043	15 x 21 x 2	_	"_"	
	P32044	15 x 21 x 1	_	· _ •	
	P32045	15 x 21 x U 5	_		
19	P82042	Washer	1	·	
20	P82040	Spring, Compression	1		
21	P32039	Spring, Compression	í		
22	P32038	Piston	i		
23	P32028	Piston	i		
24	P32029	Ring, Shim	2	". "	10 x 16 x 1
35	P32027	Spring, Compression	1		10 x 10 x 1
26		Orther	AR	". "	
	P32080	0 60 mm thick	_	e_e	(.0237 in.)
	P32031	0.70 mm thick	_		(.0276 in.)
	P32032	0.80 mm thick	_	12.0	(.0276 in.)
	P92033	0.65 mm thick	_		(.0256 in.)
	P32034	0.75 mm thick			(.0296 in.)
	P32035	0.85 mm thick			(.0335 in.)
27	P32018	O-Ring	_		8 x 1.5
28	P32037	O-Ring	:		6 x 1,5
20	P32017	Plug, Screw	8		
30	P31709	O-Ring	8		M10 x 1
31	P32073	Plug, Screw	2		8 × 1,5 M18 × 1,5
	P32018	O-Ring	2		
33	P32072	Spring, Compression	2		15 x 2
	P32071	Ball			
		•	2	. - <u>.</u> .	140 10
	P32066	Screw, Cap	2	· - '	M6 x 16
	P32067	Plate, Fixing	1		
	P02065	Harness, Wiring]	••	
	P32050	Piston	1		
	P32049	Spring, Compression	1	. – .	
	P82056	Piston	1		
41	P32049	Spring, Compression	l	"	



DRIVE TRAIN

P31437-12 Gearshift Valve (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
42	P32061	Ball	10	Р 1	
43	P32057	Valve, Reduction	1	·_	
44	P32058	Spring, Compression	1	" '	
45	P32059	Plate, Fixing	1		
46	P32060	Screw, Cap	2	" – "	M5 x 12
47	P32063	Plate, Fixing	5	" "	
45	P32062	Valve, Solonord	5	" _ "	
49	P32064	Washer	6	· _ ·	
50	P32060	Screw, Cap	5		M5 x 12



DRIVE TRAIN

P31437-13 Pressure Regulator and Inductive Transmitter

ITEM	PART NO.	DESCRIPTION	QTE.	SERIAL NO.	REMARKS	
1	P32076	Plug, Screw	4	8090, 3091, 3093-	M18x1.5	
2	P32018	O-Ring	4	·	15 x2	
M	P32074	Valve Insert	1	·_ ·		
NI	P32075	Spring, Compression	Į	"- '		
NI	P32071	Balk	1	" – "		
3	P32077	Transmitter, Inductive	1	·· _ ··		

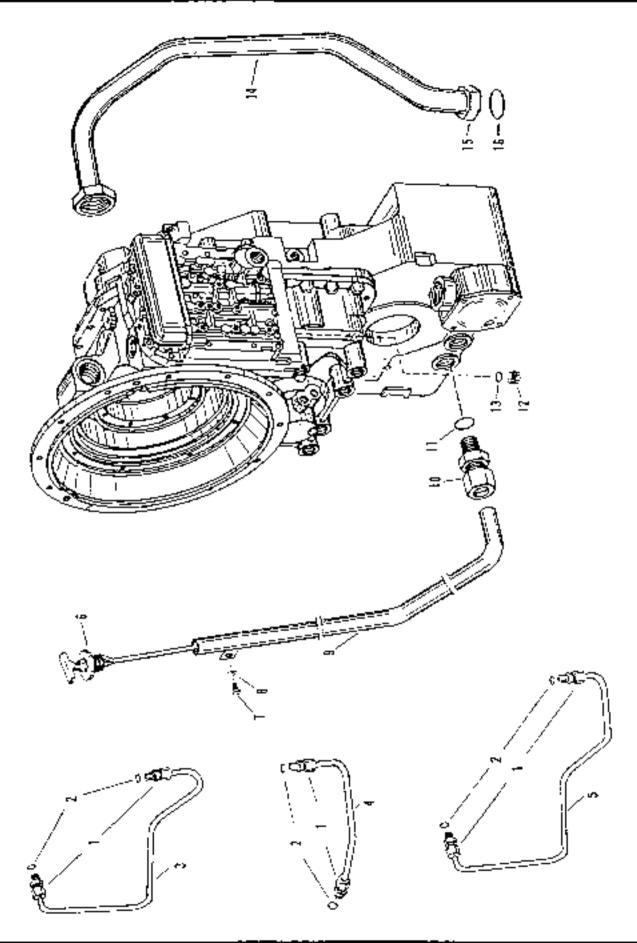


Figure P31437-14

P31437-14 Oil Pipes and Dipstick

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P32084	Union, Pipe	8	3090, 8091, 3093-	
2	P32085	O-Ring	8		13x2
3	P32087	Pipe	1		
4	P32089	Pipe	1	_	
5	P32086	Pipe	1	. – .	
6	P32080	Dipstick, Oil	1	. – .	
7	P32081	Screw, Hx.	1	. – .	M20x20
8	P32082	Washer	1	·· - ··	
9	P32079	Tuhe, Oil Level	1	–	
10	P32078	Union, Pipe	1	–	
71	P31743	O-Ring	1	–	30x2.5
12	P32092	Plug, Screw	4	·· - ··	M16x1.5
13	P32085	O-Rmg	4	–	13x2
14	P32089	Tube, Suction	1	·· - ··	
15	P32090	Union. Pipe	2	– .	
16	P02091	O-Ring	2	. – .	38x2 5

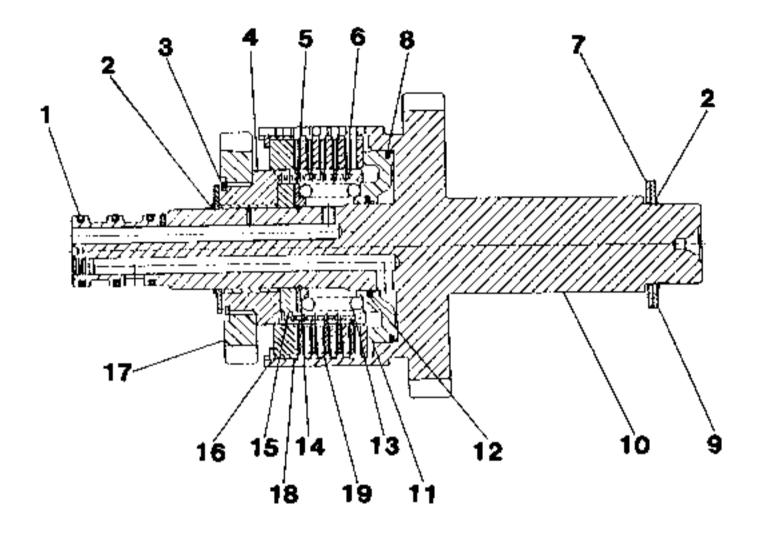
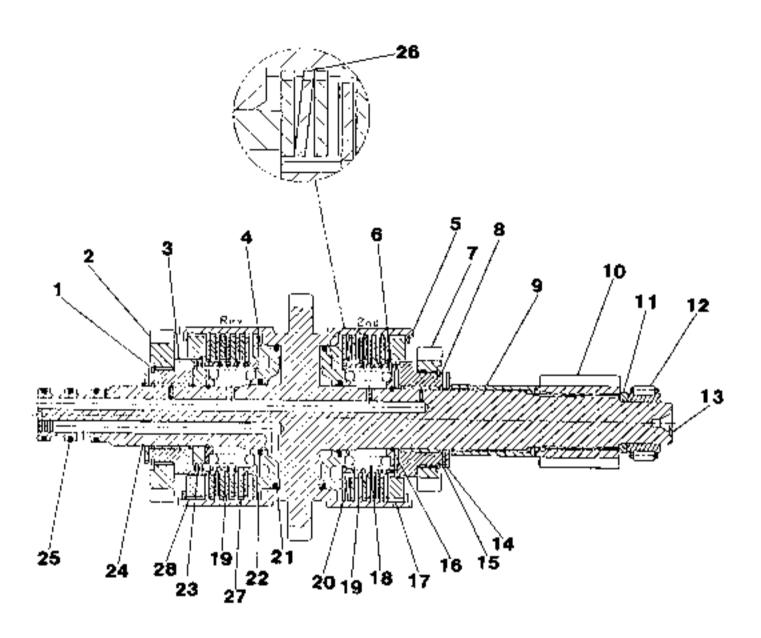


Figure P31039-1

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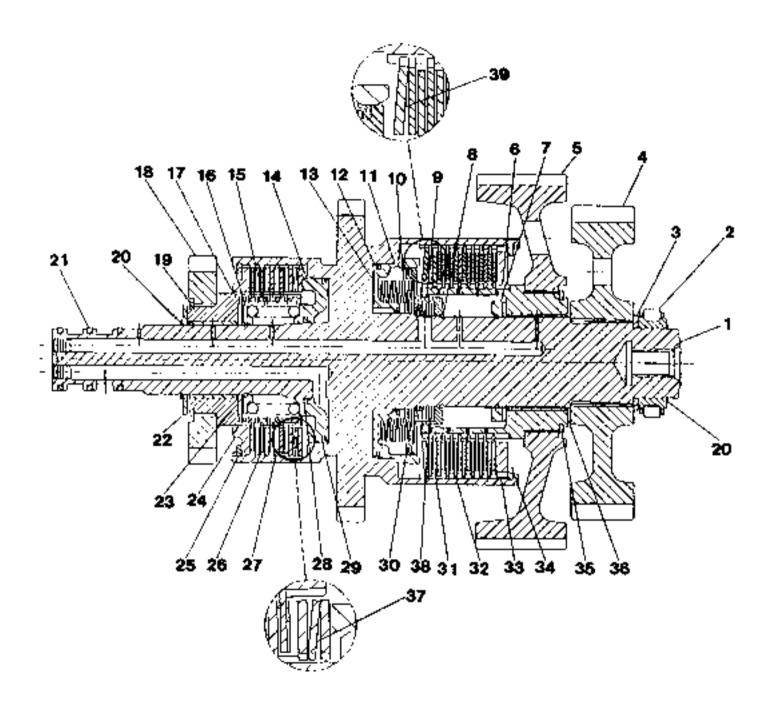
P31039-1 Forward Clutch Assembly

TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
ī	P31605	Ring	я		
2	P31606	Ring	2	1	
3	P31607	Ring	1		
4	P31608	Hub Assembly	1		
5	P31609	Retainer	1		
6	P31610	Disc	5		
7	P31634	Washer	1		
9	P31612	Ring	1		
9	PSIGIS	Disc	2		
10	P328\$3	Shaft Assembly	1		
11	P31617	Piston	1		
12	P31618	Ring	1		
13	P31619	Spring	1		
14	P31620	Ring	1		
15	P32860	Disc	1		
16	P31622	Ring	1		
17	P81627	Gear	1		
16	P31625	Flate	1		
19	P31626	Plate	5		



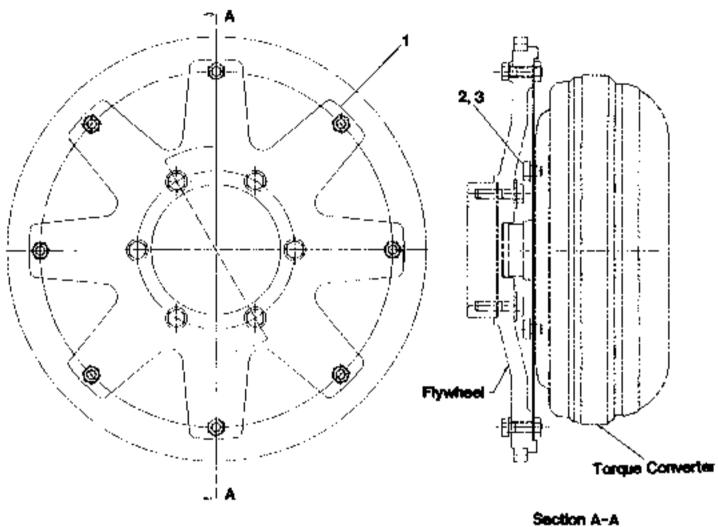
P31039-2 Reverse & 2nd Clutch Assembly

PTEM	PART NO.	DESCRIPTION	OTEV	CEDIAL NO.	TITLE OF THE
1	P31607	Ring	QTY.	SERIAL NO.	REMARKS
2	P31627	Gear		••••••	
3			1		
_	P31608	Hub Assembly	1		
4	P31617	Piston	2		
5	P31622	Ring	2		
6	P31609	Retainer	2		
7	P32884	Сонг	1		
8	P31628	Hub Assembly	1		
9	P32885	Spacer	1		
10	P32886	Gear	1		
11	P31631	Spacer	1		
12	P31632	Bearing	1		
13	P32887	Shaft Assembly	1		
14	P31634	Washer	1		
15	P31615	Disc	3		
16	P31620	Ring	2		
17	P31623	Plate	1		
15	P31619	Spring	2		
19	P31610	Disc	9		
20	P31611	Płac-	5		
21	P31612	Ring	2		
22	P31619	Ring	2		
23	P3162:	Disc	ī		
24	P31606	Ring	l		
25	P31505	Ring	3		
26	P31635	Spring	î		
27	P01626	Place	5		
28	P31625	Place	١,,		
20	1 01000	L JALES	,		



P31039-3 1st & 3rd Clutch Assembly

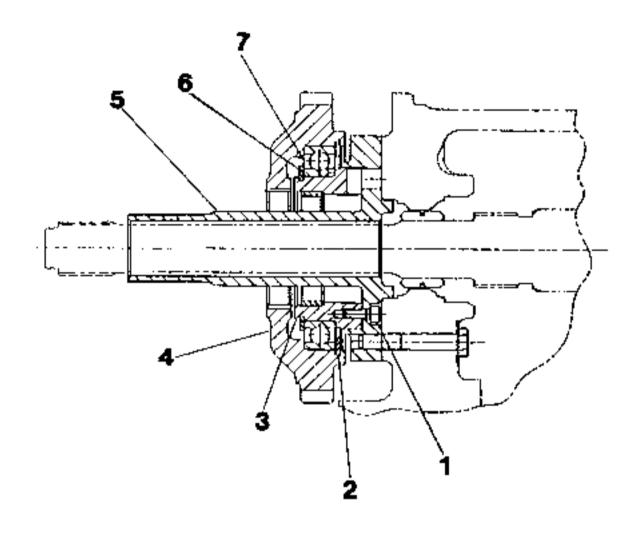
mem	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P32888	Shaft Assembly	Ť,	* .11	
2	P31637	Bearing	3		
3	P31638	Washer	ì		
4	P32889	Gear	1		
ð	P32590	Gear	1		
6	P32891	Hob Assembly	1		
7	P31640	Washer	1		
8	P31641	Ring	2		
9	P32892	Piston	1		
10	P82898	Spring	1		
11	P32894	Peston	1		
12	P81642	Ring	1		
13	P\$1648	Ring	1		
14	P31617	Piston	t		
15	P31619	Spring	1		
16	P31609	Recainer	l		
17	P31628	Hub Assembly	l		
18	P02895	Gear	1		
19	P32607	Ring	J		
20	P01606	Ring	2		
21	P01605	Iting	3	11	
22	P31615	Disc	2		
23	P31620	Ring	1		
24	P31645	Plate	1		
25	P31622	Ring	t		
26	P31610	Disc	4		
27	P31611	Plate	5		
28	P31618	Ring	1		
29	P31612	Ring	1		
30	P02896	Ring	1		
31	P31646	Dise	8		
32	P32897	Plate	8		
33	P32898	Plate	1	· · · · · · · · · · · · · · · · · · ·	
34	P31648	Ring	1	·	
35	P31649	Ring	1		
36	P32700	Disc	2		
37	P31635	Spring	1		
38	P32599	Spring	1		
39	P32701	Spring	ı		



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P31039-4 Flexible Coupling Assembly

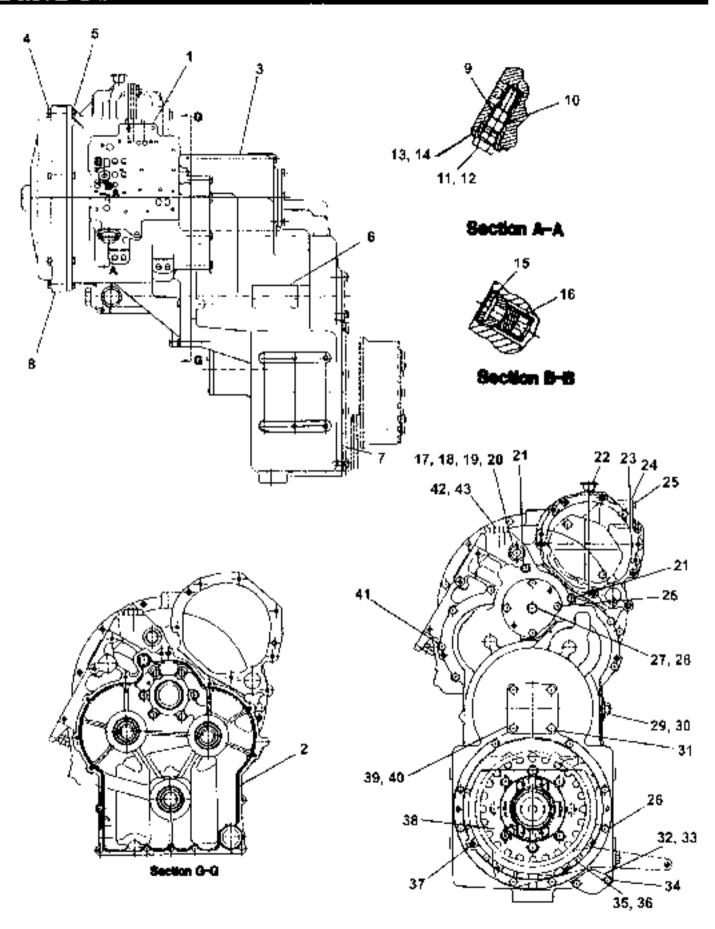
FFEM	PART NO.	DESCRIPTION	QTE	SERIAL NO.	REMARKS
l	P32709	Plate Assembly	1		
2	P32710	Balt	в	11	
3	P32900	Wesher	6		



P31039-5 Pump Assembly

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P32713	Bo2t	4		
2	P32714	Ring	1		
3	P32715	Support Assembly	1		
4	P32716	Gear	1		
5	P82717	Support	1		
6	P32718	Ring	1		
7	P32719	Bearing	1		

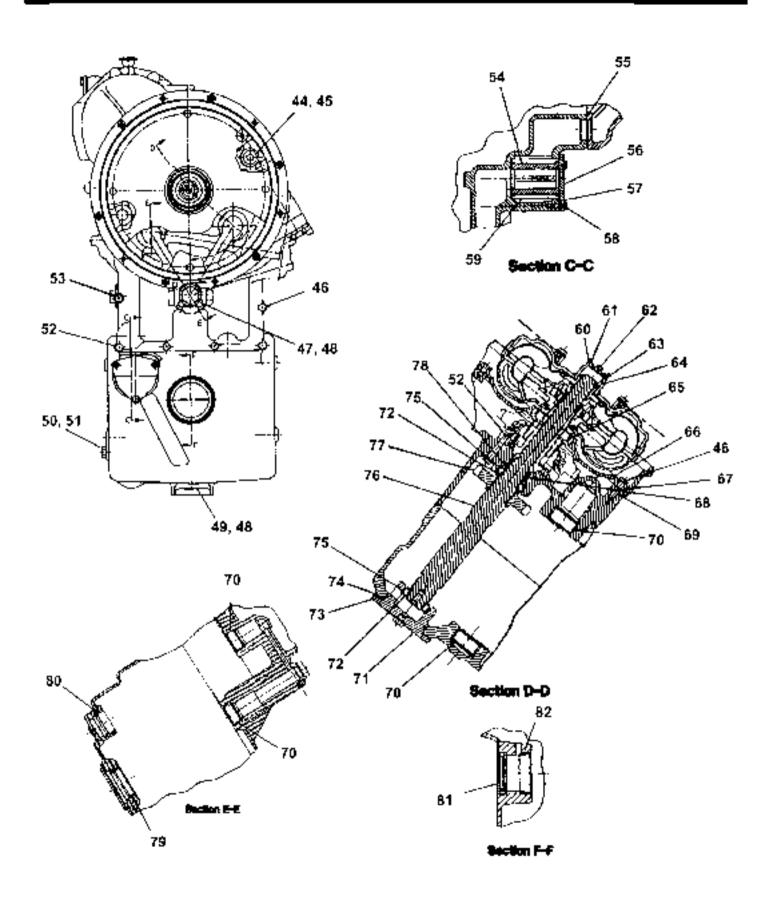
DRIVE TRAIN



P31039-6 Case Assembly (1 of 2)

	PART NO.		QTY	SERIAL NO.	REMARKS
1	P32720	Cover Assembly	1		•
2	P32721	Scalant	ā		
8	P32901	Case	1		
4	P32794	Nut	6		0
5	P32795	Bolt	6	,	0
- 6	P32771	Plate	1		
77	P32783	Shim - Fack	2		
8	P32790	Cover	1		0
9	P02770	Seal	2		
10	P02745	Valve Group	1		
11	P32724	Seal	1		0
12	P32785	Plug	1		0
20	P32743	Sea!	1		
14	P32744	Adapter	l		
15	P32769	Seal	1	1	
16	P32759	Valve Group	1		
17	P32724	Seal	2		
15	P32728	Plug	1		0
19	P32742	Adapter	1		•
20	P32729	Seal	1		0
21	P32726	Ball	2		*
22	P32725	Breather	τ		
23	P32793	Gasket	1		٥
24	P32791	Cover	1		0
25	P32792	Bolt	2		ŏ
26	P32775	Bolt	:2		*
27	P32728	Plug	1		
28	P32729	Seal	1		
29	P32732	Plug	i		
	P32733	Casket	1		
	P32734	Bult	4		
	P32784	Cover	i		0
	P32786	Gasket	1		0
	P32727	Bolt	2		ŏ
	P32735	Cover Assembly	1		u
	P32736	Shield Assembly	1		
	P32737	Nut	4		
	P82727	Bolt	3		
	P82789	Cover	.) 1		
	P82709	Gasket			
	P32740	Bolt	l 12	••••••••••	
	P32723	Plug	13		
	P32788	Seal	1	•	0
40	F U4100	orai	1		0

DRIVE TRAIN



P31039-6 Case Assembly (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
44	P32724	Seal	2		ж.ш.
45	P32731	Plug	1		
46	P32766	Boli.	8		
47	P32723	Plug	3		
48	P32768	Seat	4		
49	P32767	Plug	1		
50	P32788	Plug	ì		0
51	P32787	Seal	1		ŏ
52	P89740	Bolt	23		•
53	P32730	Bolt	1		
54	P82761	Filter	1		
55	P82760	Sea!	1		
56	P32765	Cover	1		
57	P32764	Seal	1	•	
58	P32763	Uolt .	3		
59	P32762	Screen	1		
60	P32780	Seal	1		
6)	P32779	Ring	1		
62	P32778	Plug			
63	P32782	Ring	1		
64	P32781	Spacer	_		
65	P32758	Seal	1	1	
66	PU2756	Cover	1	1	
67	P32777	Seal	1		
68	P32757	Ring	1		
69	P32776	Seal	1		
70)	P32748		4		
71	P32745	Bearing	4		
72		Cage Cone	1		
73	P32750 Pagaza		2		
	P32773	Shim - Pack	1		
7-1 	P32774	Seal]	• ••• ••• ••• •••	
	P32755 P32752	Cup	2		
77		Shait Gear	1	······	
	P82902		1		
	P32903	Carrier	1		
	P32749	Kace	1		
	P32747	Race	1	·· ··	
	P02746	Seal	1	·······	
83	P02741	Спр	1		

NOTES:

• For shipping and storage only.

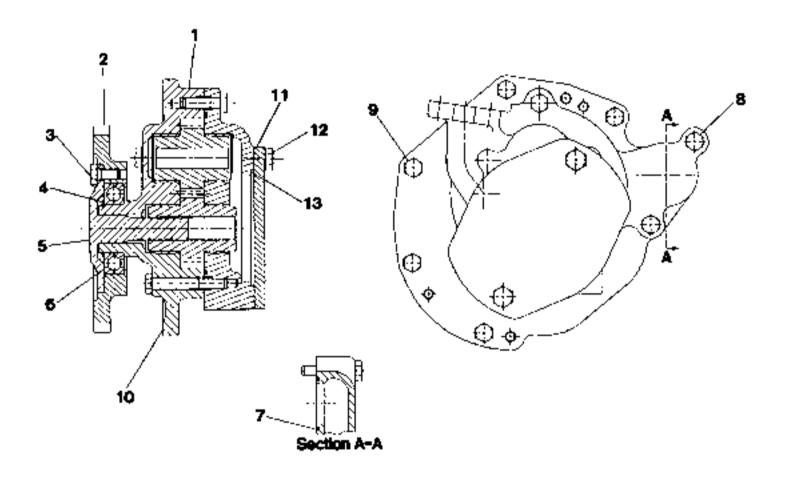
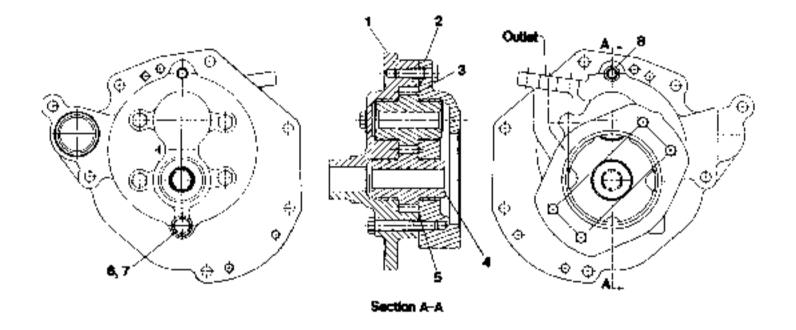


Figure P31039-7

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P31039-7 Gear Pump Assembly

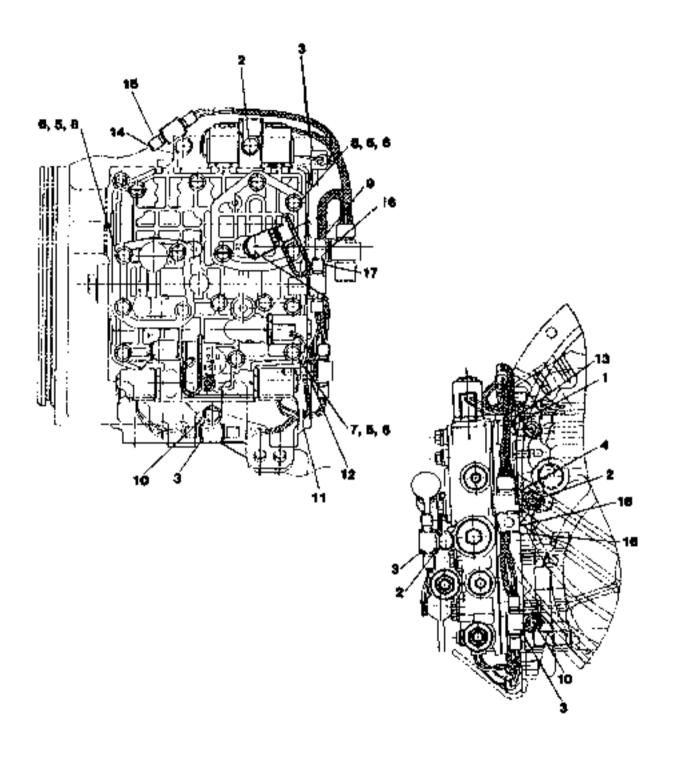
ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P32797	Pump Group	1		
2	P32798	Gear	1		
3	P32727	Balt	6		
4	P32799	Ring			
ฉิ	P32800	Shaft	1		
6	P32801	Bearing	1		
7	P32802	Seal	1		
5	P32803	Bolt	2		
9	P32775	Bolt	5		
10	P32721	Scalant	ì		
11	P32804	Cover	1		
12	P32505	Bolt	2		
13	P32806	Seal	1		



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P31039-8 Gear Pump Assembly — Basic

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P32807	Body Assembly	1		
2	P32808	Cover Assembly	2		
3	P32809	Gear	1		
4	P32810	Gear	1		
ä	P3281)	Seal	1		
fi fi	P32812	Bolt	5		
7	P32813	Washer	1		
8	P32766	Bolt	1		
NI	P32814	Plug	1		

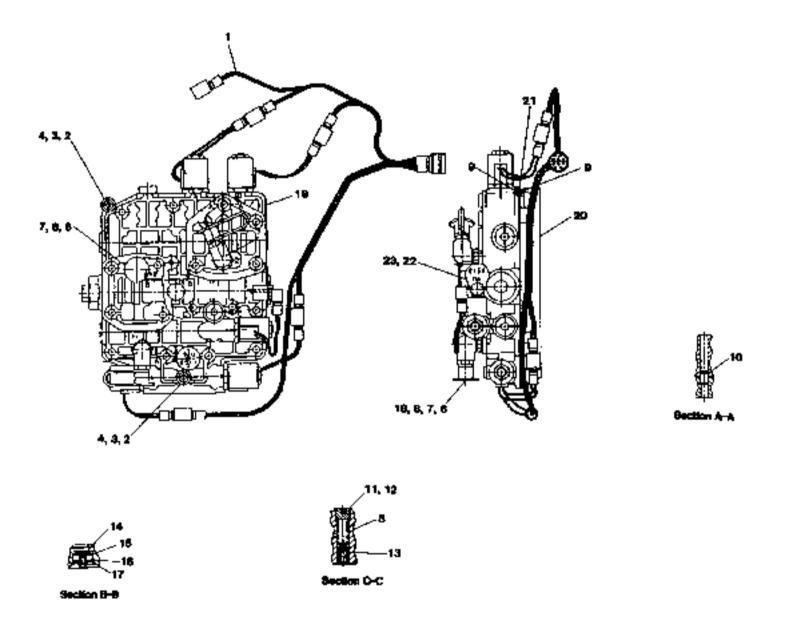


P31039-9 Hydraulic Control Assembly

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P32796	Seal	1		•
2	P32816	Bolt	5		
3	P32817	Clip	ĥ		
4	P32818	Clip	1		
-5	P32819	Washer	34		0
6	P32820	Washer	17		0
7	P32821	Bolt	9		0
8	P32822	Boit	8		0
9	P32823	Clep	1		
10	P32727	Bolt	2		
IJ	P32824	Strap	1		
12	P32825	Clip	1		
13	P32904	Valve Group	ı		
14	P32826	Plug	2		
15	P32905	Housing	1		
Lfi	P32826	Plug	12		
17	P32827	Housing	1		
18	P32828	Housing	ι		

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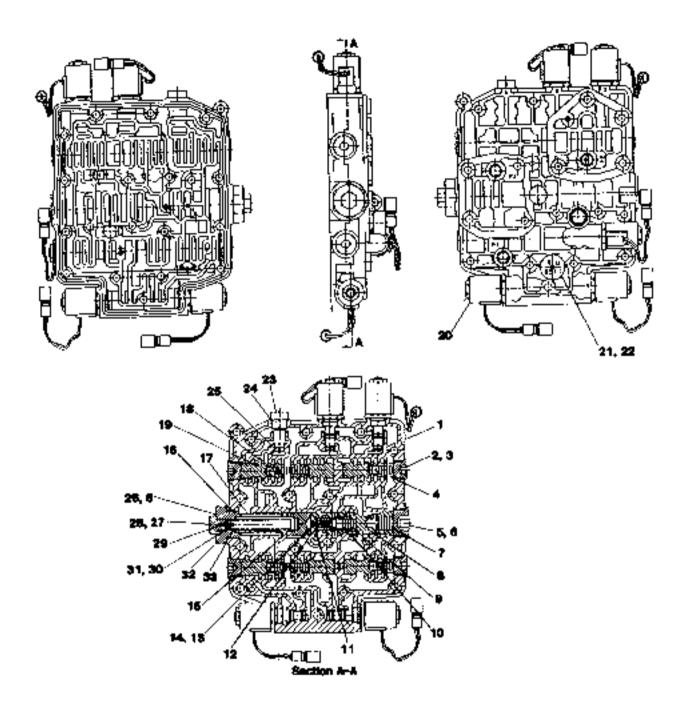
[•] For shipping and storage only.



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P31039-10 Unit Test Valve Assembly

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P31660	Lower Wiring Harness	1		
2	P32829	Bolt	2		
3	P32920	Washer	2		
4	P32819	Washer	4		
5	P32906	Spring	1		
6	P32830	Nipple Assembly	3		
7	P32729	Seal	5		
8	P32831	Сар	U		
9	P32832	Seal	2		
10	P32833	Dowel	2		
11	P82834	Plug	1		
12	P82787	Scal	1		
13	P\$2835	Plunger	1		
14	P32836	Poppet	t		
15	P32837	Spring	l		
16	P32838	Retniner	1		
17	P32889	Ring	1		
18	P32840	Adapter	2		
19	P32907	Valve Group	1		
20	P82843	Manifold	1		
21	P32544	Plate	1		
22	P32908	Plate	1		
23	P32816	Bolt	1		
NI	P32909	Inst Test	-		

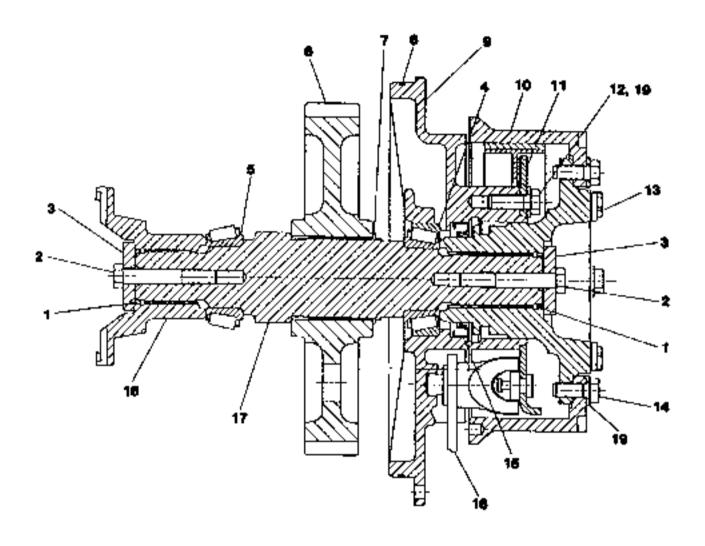


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P31039-11 Selector & Press. Control Valve Assembly

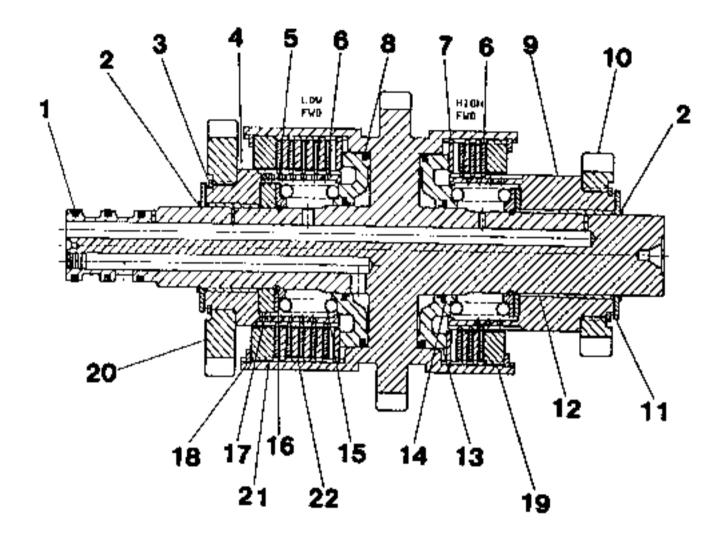
1 P32847 Body 1 2 P32848 Plug 4 3 P32849 Seal 4 4 P32850 Spring 2 5 P32851 Plug 1 6 P32768 Seal 2 7 P32852 Slug 1 8 P32853 Spool 1 9 P32854 Slug 1 10 P32855 Spool 1 11 P32855 Spool 1 11 P32856 Plug 1 12 P32857 Ring 1 13 P32858 Plug 1 14 P32859 Seal 1 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 8 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plug 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P3279 Seal 1 25 P32914 Plug 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32929 Seal 1 29 P32917 Plug 1 20 P32918 Spacer 1 21 P32919 Spacer 1 22 P32918 Plug 1 23 P32919 Plug 1 24 P32797 Seal 1 25 P32914 Plug 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32919 Spacer 4 31 P32919 Spacer 4 31 P32919 Spacer 4 31 P32919 Spacer 4 31 P32909 Inst Test -	ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
3 P32849 Seal 4 4 P32850 Spring 2 5 P32881 Pfug 1 6 P32768 Seal 2 7 P32852 Slug 1 8 P32853 Spool 1 9 P28854 Shig 1 10 P32855 Spool 1 11 P32856 Spool 1 11 P32856 Spacer 1 12 P32857 Ring 1 13 P32858 Plug 1 14 P32857 Seal 1 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 20 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912	1	P32847	Body	1	11	
4 P32850 Spring 2 5 P32851 Pfog 1 6 P32768 Seal 2 7 P32852 Slug 1 8 P32853 Spool 1 9 P42854 Shng 1 10 P32855 Spool 1 11 P32856 Spater 1 12 P32857 Ring 1 13 P32858 Plug 1 14 P32858 Plug 1 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plute 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32975 Seal 1	2	P32848	Plug	4		
5 P32851 Ptog 1 6 P32768 Sezi 2 7 P32852 Slug 1 8 P32853 Spool 1 9 P32854 Sthg 1 10 P32855 Spool 1 11 P32856 Spacer 1 12 P32857 Ring 1 13 P32858 Plog 1 14 P32858 Plog 1 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 8 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32929 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 31 P32904 Valve Group 1 31 P32919 Spacer 4 32 P32904 Valve Group 1 31 P32919 Spacer 4 32 P32919 Spacer 4 33 P32919 Spacer 4 34 P32919 Spacer 4 35 P32919 Spacer 4 36 P32911 Spring 1 37 P32904 Valve Group 1 38 P32904 Valve Group 1 39 P32904 Valve Group 1 30 P32904 Valve Group 1 31 P32909 Spacer 4 32 P32904 Valve Group 1 31 P32909 Valve Group 1 31 P32909 Valve Group 1 32 P32909 Valve Group 1 34 P32909 Valve Group 1 35 P32909 Valve Group 1 36 P32909 Valve Group 1 37 P32909 Valve Group 1 38 P32909 Valve Group 1 38 P32909 Valve Group 1 39 P32909 Valve Group 1 30 P3290	3	P32849	Seal	4	1	
6 P32768 Sezi 2 7 P32852 Slug 1 8 P32853 Spool 1 9 P32854 Slug 1 10 P32855 Spool 1 11 P32856 Spool 1 12 P32857 Ring 1 13 P32858 Plug 1 14 P32859 Seal t 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32978 Seal 1 25 P32914 Seal 1 26 P32916 Plug 1	4	P32850	Spring	2		
7 P32852 Slug 1 8 P32853 Spool 1 9 P32854 Slug 1 10 P32855 Spool 1 11 P32856 Spool 1 11 P32857 Ring 1 13 P32858 Plug 1 14 P32859 Seal 1 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32916 Plug 1 27 P32916 Plug 1	5	P32851	Pfog	1		
8 P32853 Spool 1 9 P32854 Slog 1 10 P32855 Spool 1 11 P32856 Spacer 1 12 P32857 Ring 1 13 P32858 Plug 1 14 P32859 Seal t 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32987 Seal 1 25 P32914 Seal 1 26 P32916 Plug 1 27 P32916 Plug 1 28 P32917 Pin 1	G	P32768	Seal	2		
9 P32854 Slog 1	7	P32852	Slug	l		
10 P32855 Spool 1 11 P32856 Spacer 1 12 P32857 Ring 1 13 P32858 Plug 1 14 P32859 Seal 1 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32916 Plug 1 27 P32916 Plug 1 28 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 31 P32919 Spacer 4 32 P32904 Valve Group 1 33 P3291 Spring 1 39 P32904 Valve Group 1 30 P32918 Spacer 4 31 P32919 Spacer 4 31 P32919 Spacer 4 31 P32904 Valve Group 1 31 P32904 Valve Group 1 32 P32904 Valve Group 1 31 P32904 Valve Group 1 32 P32904 Valve Group 1 31 P32904 Valve Group 1 32 P32904 Valve Group 1 31 P32904 Valve Group 1 32 P32904 Valve Group 1 33 P32904 Valve Group 1 34 P32904 Valve Group 1 35 P32904 Valve Group 1 36 P32906 Valve Group 1 37 P32904 Valve Group 1 38 P32909 Valve Group 1 39 P32904 Valve Group 1 30 P32904 Valve Group 1 31 P32904 Valve Group 1 31 P32909 Valve Group 1 31 P32904 Valve Group 1	8	P32853	Speal	l		
11 P32856 Spacer 1 12 P32857 Ring 1 13 P32858 Plug 1 14 P32859 Seal 1 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32913 Plug 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 <td>9</td> <td>P32854</td> <td>Slug</td> <td>l</td> <td></td> <td></td>	9	P32854	Slug	l		
12 P32857 Ring 1 13 P32858 Plog 1 14 P32859 Seal 1 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32866 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32916 Plug 1 27 P32916 Plug 1 28 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 39 P32921 Spring 1 30 P32921 Spring 1 31 P32904 Valve Group 5 31 P32904 Valve Group 1 32 P32904 Valve Group 1 33 P32904 Valve Group 1 34 P32904 Valve Group 1 35 P32904 Valve Group 1 36 P32904 Valve Group 1 37 P32904 Valve Group 1 38 P32900 Valve Group 1 39 P32900 Valve Group 1 30 P32900 Valve Group 1 31 P32900 Valve Group 1 31 P32900 Valve Group 1 31 P32900 Valve Group 1	10	P32855	Spool	1	· · · · · · · · · · · · · · · · · · ·	
13 P32858 Plug 1 14 P32859 Seal 1 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plute 1 22 P32867 Screw 1 23 F32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32929 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 31 P32904 Valve Group -	11	P32856	Spacer	1		
14 P32859 Seal t 15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P3293 Plug 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32916 Plug 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 31 P32904 Valve Group - 31 P32904 Valve Group - </td <td>12</td> <td>P32857</td> <td>Ring</td> <td>1</td> <td></td> <td></td>	12	P32857	Ring	1		
15 P32910 Piston 1 16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 - P32904 Valve Group -	13	P32858	Plag	1		
16 P32861 Spring 1 17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 4 P32904 Valve Group - YI P32904 Valve Group -	14	P32859	Seal	ĭ		
17 P32911 Spring 1 18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32912 Plate 1 23 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 4 P32904 Valve Group - VI P32904 Valve Group -	15	P32910	Piston	1		
18 P32863 Slug 6 19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 F32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 - P32904 Valve Group -	16	P32861	Spring	1		
19 P32864 Spool 6 20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 F32913 Plug 1 24 P32987 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 - P32904 Valve Group -	17	P32911	•	1		
20 P32865 Valve Group 5 21 P32912 Plate 1 22 P32867 Screw 1 23 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 4 P32904 Valve Group -	18	P328 6 3	Slug	ĥ		
21 P32912 Plate 1 22 P32867 Screw 1 28 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 - P32904 Valve Group -		P32864	Spool	6		
22 P32867 Screw 1 28 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 - P32904 Valve Group -	20	P32865	Valve Group	5		
23 P32913 Plug 1 24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 — P32904 Valve Group -			Plate	1		
24 P32787 Seal 1 25 P32914 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 - P32904 Valve Group -			Screw	1		
25 P32974 Seal 1 26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 - P32904 Valve Group -	28		Plug	1	11	
26 P32915 Plug 1 27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 - P32904 Valve Group -		P32787	Seal	1	11	
27 P32916 Plug 1 28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 — P32904 Valve Group -				1		
28 P32729 Seal 1 29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 - P32904 Valve Group -		P32915	Plug	1		
29 P32917 Pin 1 30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 — P32904 Valve Group - NI P32900 Inst. Test			Plug	1		
30 P32918 Spacer 4 31 P32919 Spacer 4 32 P32920 Ring 1 33 P32921 Spring 1 - P32904 Valve Group -		P32729	Seal	1		
31 P32919 Spacer 4 82 P32920 Ring 1 83 P32921 Spring 1 — P32904 Valve Group -		P32917	Pin	1		
82 P32920 Ring 1 83 P32921 Spring 1 — P32904 Valve Group - NI P32900 Inst. Test.	30	P32918	Spacer	4		
83 P32921 Spring 1	31	P32919	Spacer	4		
- P32904 Valve Group		P32920	Ring	1		
NI P99600 Inc. Test				1	11	
NI P82909 Inst Test			Valve Group	-		
	NΙ	P82909	Inst Test	-		

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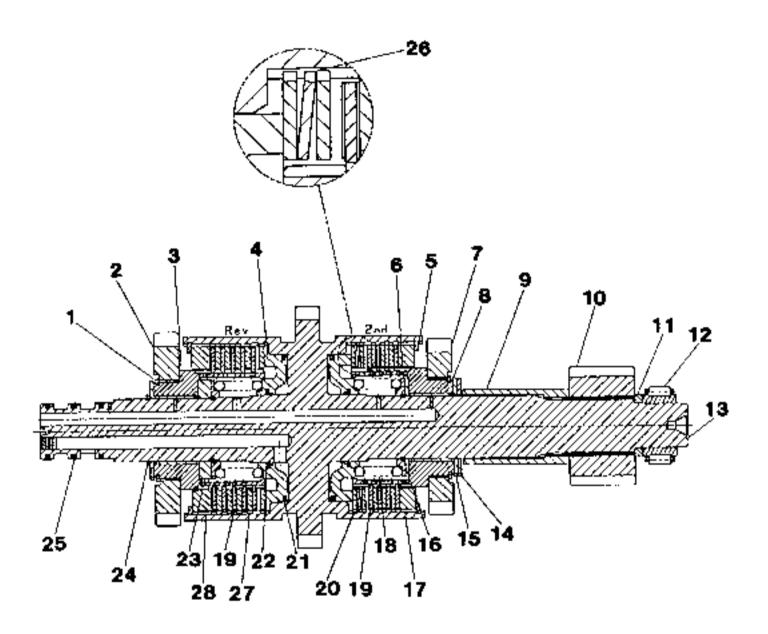
P31039-12 Output Assembly

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P32868	Seal	2		
2	P32869	Bolt	2		
3	P32870	Washer	2		
4	P32741	Cup	1		
5	P32871	Cone	2		
6	P32922	Goar	1		
7	P32873	Ring	1		
8	P32874	Seal	1		
9	P32875	Cage	1		
10	P31600	Drum	1		
11	P32876	Brake Group	l		
12	P32877	Balt	4		
13	P32878	Yoke	1		
14	P32805	Bolt	8		
15	P32746	Seal	1		
16	P32879	Lover Assembly	1		
17	P32850	Shaft	ı		
18	P32881	Yake	1		
19	P32582	Washer	12		



P31403-1 Forward Low & High Clutch Assembly

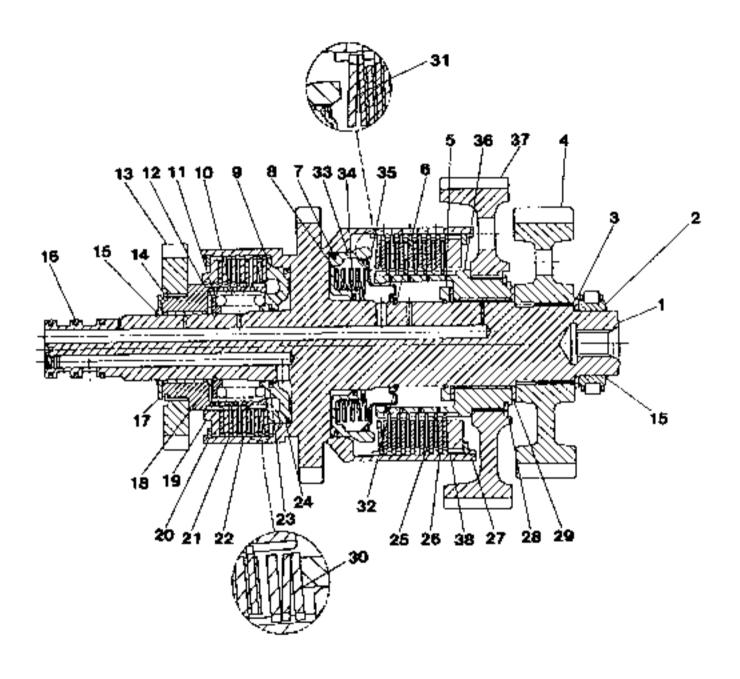
PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
P01605	Ring	·3		
P31606	Ring	2		
P31607	Ring	2		
P31608	Hub Assembly	1		
P31609	Retainer	2		
P31610	Disc	Я		
P31611	Washer	3		
P31612	Ring	2		
P31613	Hub Assembly	1		
P31614	Gear	1		
P31675	Disc	3		
PSIGIG	Shaft Assembly	1		
P31617	Piston	2		
P31618	Ring	2		
P31619	Spring	2		
P31620	Rmg	2		
P31621	Disc	ı		
P31622	Ring	2		
P91623	Plate	1		
P81624	Gear	1		
P81625	Plate	1		
P81626	Plate	5		
	P01605 P31606 P31607 P31608 P31609 P31610 P31611 P31612 P31613 P31614 P31615 P31616 P31617 P31618 P31619 P31620 P31620 P31621 P31622 P31623 P31624 P31625	P31605 Ring P31606 Ring P31607 Ring P31608 Hub Assembly P31609 Retainer P31610 Disc P31611 Washer P31612 Ring P31613 Hub Assembly P31614 Gear P31615 Disc P31616 Shaft Assembly P31617 Piston P31618 Ring P31619 Spring P31620 Ring P31621 Disc P31622 Ring P31623 Plate P31624 Gear P31625 Plate	P31605 Ring 2 P31606 Ring 2 P31607 Ring 2 P31608 Hub Assembly 1 P31609 Retainer 2 P31610 Disc 8 P31611 Washer 3 P31612 Ring 2 P31613 Hub Assembly 1 P31614 Gear 1 P31615 Disc 3 P31616 Shaft Assembly 1 P31617 Piston 2 P31618 Ring 2 P31619 Spring 2 P31620 Ring 2 P31621 Disc 1 P31622 Ring 2 P31623 Plate 1 P31624 Gear 1 P31625 Plate 1	P31605 Ring 3 P31606 Ring 2 P31607 Ring 2 P31608 Hub Assembly 1 P31609 Retziner 2 P31610 Disc 8 P31611 Washer 3 P31612 Ring 2 P31613 Hub Assembly 1 P31614 Gear 1 P31615 Disc 3 P31616 Shaft Assembly 1 P31617 Piston 2 P31618 Ring 2 P31619 Spring 2 P31620 Ring 2 P31621 Disc 1 P31622 Ring 2 P31623 Plate 1 P31624 Gear 1 P31625 Plate 1 P31626 Plate 1



DRIVE TRAIN

P31403-2 Reverse & 2nd Clutch Assembly

TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS	:	٠.
1	P31607	Ring	2				
2	P81624	Gear	1				
-3	P81608	Hub Assembly	1				
4	P31617	Piston	2				
5	P31622	Ring	2				
6	P31609	Recainer	2				
7	P31627	Gear	1				
8	P31628	Hub Assembly	1				
9	P31629	Spacer	1				
10	P31630	Gear	1				
11	P31631	Spacer	1				
12	P31632	Bearing	1				
13	P31633	Shaft Assembly	1				
14	P31634	Washer	1	11 .1			
15	P31615	Disc	3				
16	P31620	Ring	2				
17	P31623	Place	1				
18	P3161 9	Spring	2				
19	P31610	Disc	9				
20	P31611	Plate	5	1			
21	P31612	Ring	2				
22	P31618	Ring	2				
23	P31621	Disc	1				
24	P31606	Ring	1				
25	P31605	Ring	Э				
26	P31635	Spring	1				
27	P31626	Plate	5				
28	P31625	Plate	ı	· · · · · · · · · · · · · · · · · · ·			

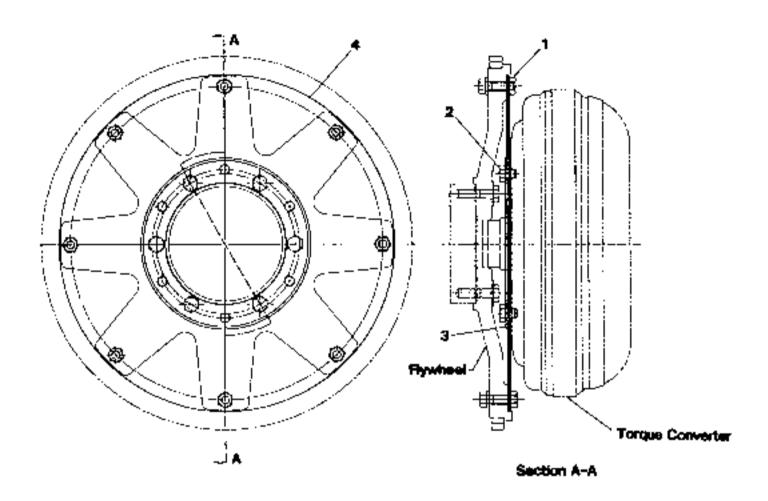


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P31403-3 1st & 3rd Clutch Assembly

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P31636	Shaft Assembly	1		
2	P31637	Bearing	J		
3	P31638	Washer	1	·	
4	P31639	Gear	1		
5	P31640	Washer	1		
6	P31641	Ring	2		
7	P31642	Ring	1		
8	P31643	Ring	1		
9	P31617	Piston	1	,	
10	P31619	Spring	1		
11	P31609	Retainer	1		
12	P31628	Hub Assembly	1		
1.3	P81644	Gear	1		
14	P31607	Ring	1		
15	P31606	Ring	2		
16	P31605	Ring	3		
17	P31615	Disc	2		
18	P31620	Ring	1		
19	P01645	Płate	1		
20	P31622	Ring	1		
21	P31610	Disc	4		
22	P31611	Plate	5		
23	P31618	Ring	1		
24	P31612	Ring	1		
25	P31646	Disc	7		
26	P31647	Plate	1	11	
27	P01648	Ring	1	11	
28	P31649	Ring	1		
29	P32700	Disc	2		
30	P31635	Spring	1		
31	P32701	Spring	1		
32	P32702	Ring	1		
33	P32703	Piston	1		
34	P32704	Spring	1		
35	P32705	Seal Assembly	1		
36	P32706	Hub Assembly	1		
37	P32707	Gear	1	·	
35	P32708	Plate	1		

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DRIVE TRAIN

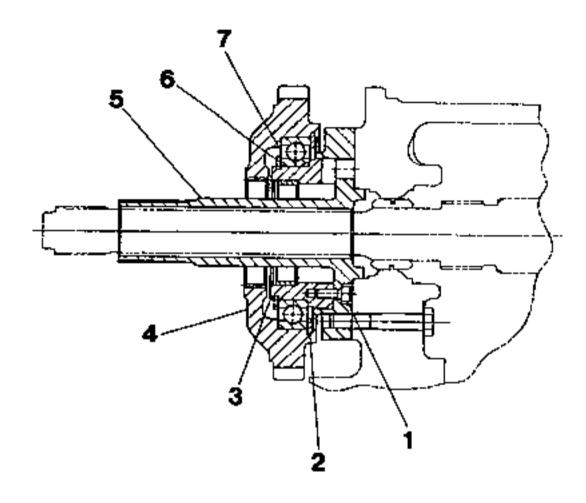
P31403-4 Flexible Coupling Assembly

1TEB	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
ì	P32709	Plate Assembly	i		
2	P32710	Balt	ъ		
3	P32711	Plate	1		
4	P32712	Plate	1		

Cat High/Low 3-Speed Transmission

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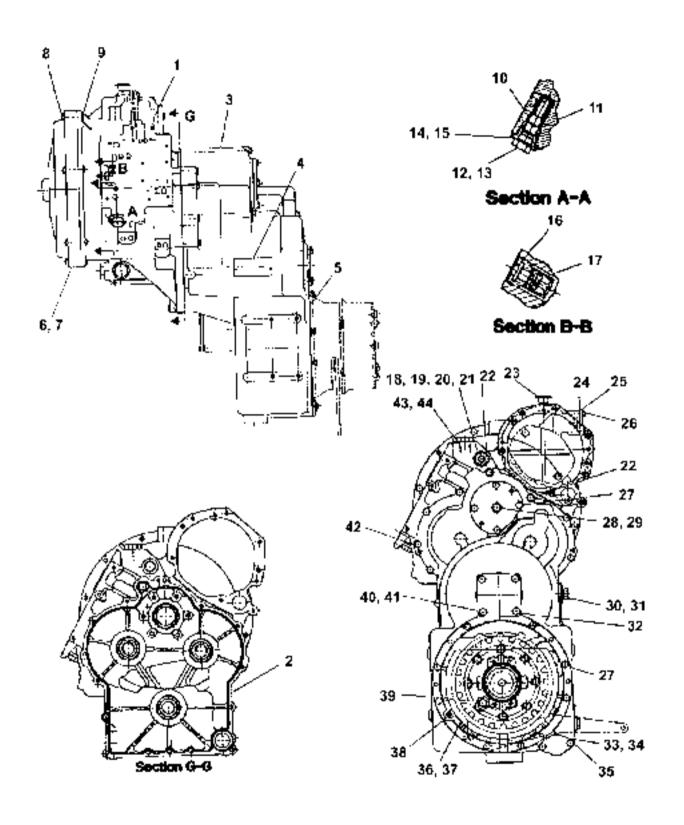


DRIVE TRAIN

P31403-5 Pump Assembly

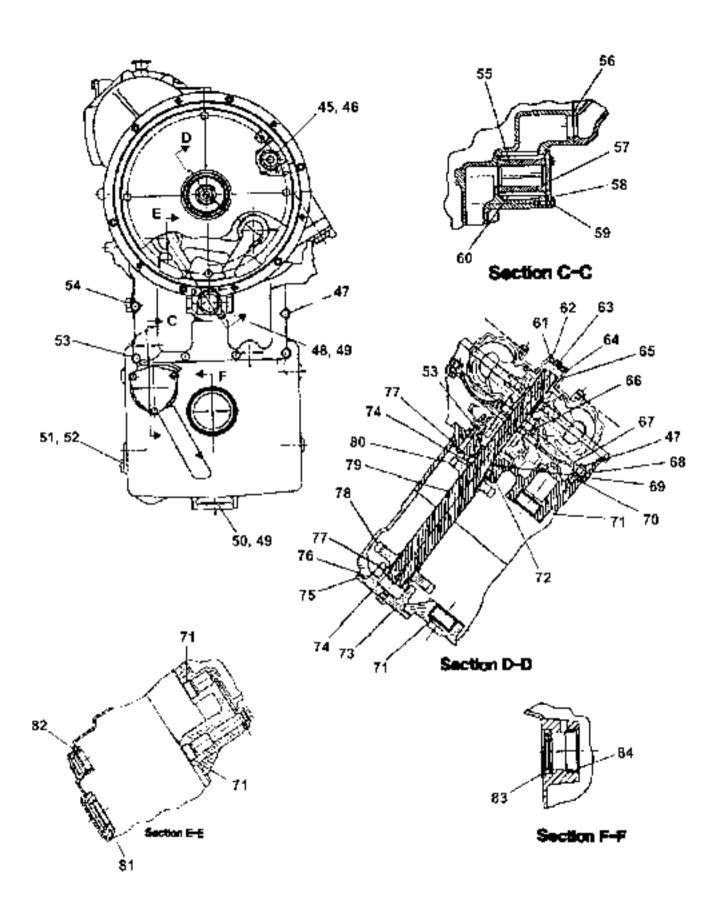
ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P32713	Bolt	4		
2	P32714	Ring	1		
3	PU2715	Support Assembly	1		
4	P32716	Gear	1		
5	P32717	Support	1		
6	P32718	Ring	Į.		
7	P32719	Bearing	ι		

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P31403-6 Case Assembly (1 of 2)

TTEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS	
1	P32720	Cover Assembly	1		······································	
2	P32721	Sealant	5			
3	P32722	Case	1			
4	P32771	Plate	I			
5	P32783	Shim · Park	2			
6	P32790	Cover	1		0	
7	P32796	Seal	1		0	
8	P32794	Nuc	6		0	
9	P32795	Bolt	6		0	
10	P32770	Seal	2			
11	P32745	Valve Group	1			
12	P32724	Seal	1		0	
13	P32785	Plug	1		0	
14	P32744	Arlapter	1			
15	P32743	Seal	1			
lfi	P32769	Soal	1			
17	P32759	Valve Group	1			
18	P32724	5eal	2			
19	P32728	Plug	1	11	0	
20	P32742	Adapter	1			
21	P82729	Seal	1		0	
22	P82726	Polt	2	11		
23	P82725	Breather	ı			
24	Р32798	Gasket	ı		0	
%5	P32791	Cover	1		0	
26	P32792	Bolz	2		0	
27	P32775	Bolt	12			
28	P32728	Plug	1			
29	P32729	Seal	1	11		
30	P32732	Plug	1			
81	P82738	Gasket	1			
32	P32704	Bolt	4			
33	P32784	Cover	ι		0	
34	P32786	Gasket	l		0	
35	P32727	Bolt	2		0	
36	P32 7 36	Shield Assembly	ı			
U 7	P32735	Cover Assembly	1			
38	P02737	Nut	4			
39	P32727	Bolt	3			
40	P32739	Gasket	1			
41	P32789	Cover	1			
	P32740	Balt	13			
	P32723	Plug	1		Đ	
44	P32768	Seal	1		0	

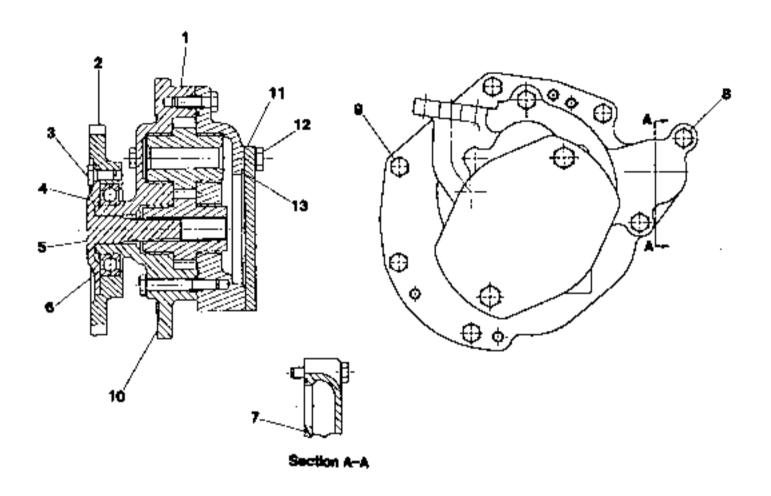


P31403-6 Case Assembly (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
45	P32724	Seal	2	SBIDIC 140.	KEMARKS
46	P32731	Plug	1		
47	P32766	Bolt	8		
48	P32723	Plug	3		
49	P32768	Seat	4		
50	P32767	Plug	ì		
51	P32788	Plug	ī		0
52	P32787	Sual	i		ō
53	P32740	Bott	13		•
54	P32730	Bolt .	1		
55	P92761	Filter	1		
56	P82760	Scal	1		
57	P32765	Cover	1		
55	P82764	Seal	1		
59	P32763	Bolt	3		
60	P32762	Screen	í		
61	P32780	Seal	1		
62	P32779	Ring	j		
63	P32778	Plug	1		
64	P32782	Ring	1		
65	P32781	Spacer	1		
66	P32758	Seal	i		
67	P32756	Cover	i		
68	P32777	Seal	1		
69	P32757	Ring	1		
70	P32776	Sea)	4		
71	P82748	Bearing	4		
72	P32764	Carrier	1		
73	P32772	Cage	1		
74	P32750	Cone	2	•••••	
75	P32773	Shim - Pack	1		
76	P32774	Seal	1		
77	P32755	Спр	2		
78	P32753	Gear	1		
79	P82752	Shaft	-		
80	P32751	Gear	1		
51	P32749	Race	1		
82	P32747	Kace	1		
80	P32746	Seal	1		
84	P32741	Cup	1		
٠.	202112	seed.	•		

NOTES:

O For shipping and storage only.

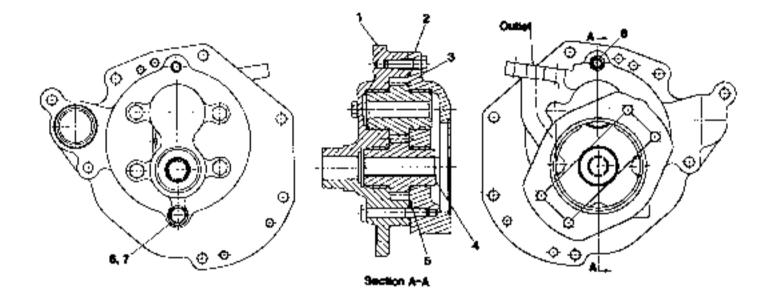


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P31403-7 Gear Pump Assembly

FTEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P82797	Pump Group	1	1 .1. 1	
2	P32798	Gear	1		
3	P32727	Balt	6		
4	P32799	Ring	1		
5	P32800	Shaft	1		
6	P32801	Bearing	1		
7	P32802	Seal	1		
8	P32803	Bola	2		
9	P32775	Rolt	ā		
10	P32721	Sealant	A/R		
11	P32804	Cover	1		
12	P32805	Bolt	2		
13	P32806	Scal	÷		

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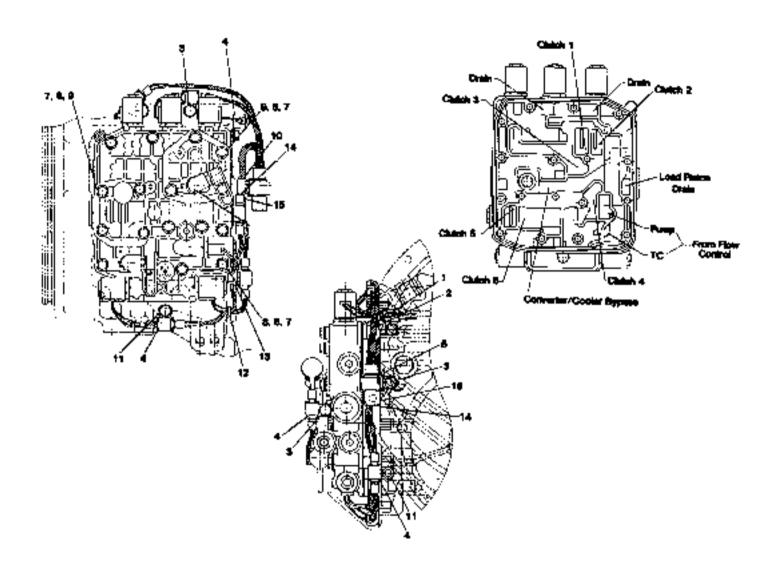
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P31403-8 Gear Pump Assembly — Basic

TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P32807	Body Assembly	1		
2	Р32808	Cover Assembly	l		
3	P32809	Gear	1		
4	P02810	Gear	1	1. 11	
5	P32811	Seal	1		
6	P32812	Bolt	ð		
7	P32813	Washer	1		
5	P32766	Bolt	1		
NI	P32914	Plug	1		

Cat High/Low 3-Speed Transmission

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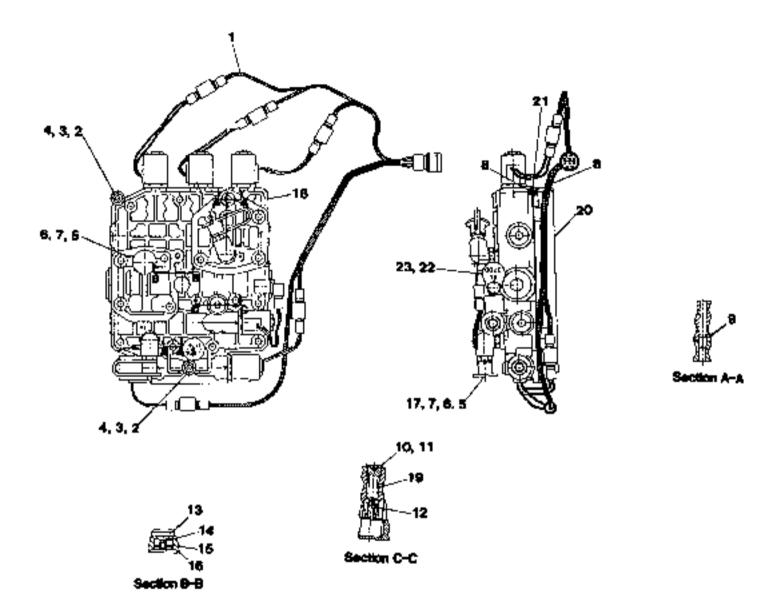


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DRIVE TRAIN

P31403-9 Hydraulic Control Assembly

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P32815	Valve Group	I		
2	P32796	Seal	1	11	
3	P32816	Bolc	5		
4	P32817	Clip	6		
5	P32818	Clip	1		
6	P32819	Washer	34		
7	P32820	Washer	17		
- 8	P32821	Bolt	9		
9	P32823	Bolt	-8	1	
10	P32823	Clip	ι		
11	P32727	Bolt	2		
12	P32824	Strap	1		
1.3	P32825	Chp	- 1		
14	P82826	Plug	12		
15	P82827	Housing	1		
16	P32828	Housing	ι		

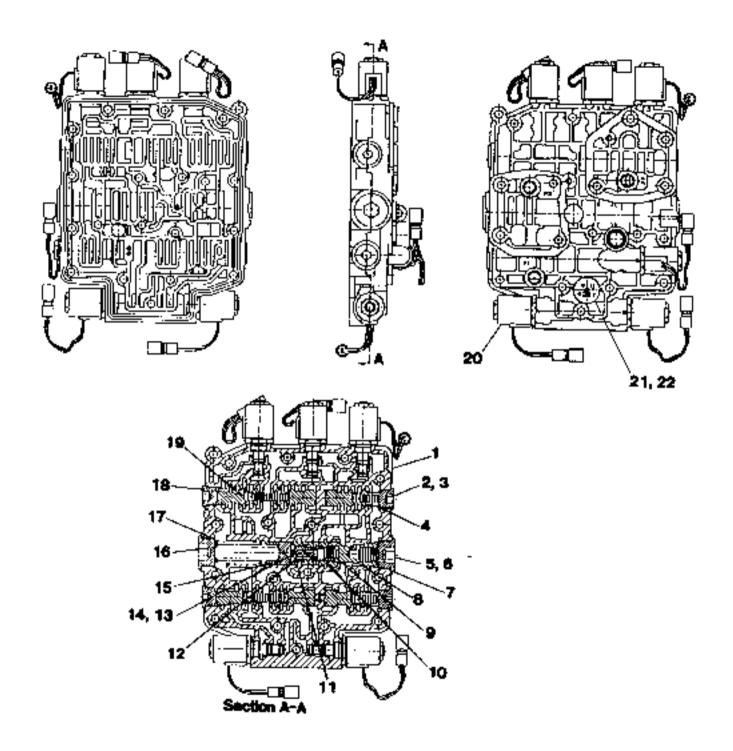


P31403-10 Unit Test Valve Assembly

rrem.	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P31660	Lower Wiring Harness	ા		
2	P32829	Bolt	2		
3	P32820	Washer	2		
4	P32819	Washer	4		
5	P32830	Nipple Assembly	3		
6	P32729	Seal	5		
7	P32831	Cap	3		
8	P32832	Seal	2		
9	P32833	Dowel	2		
10	P32834	Ptug	1		
11	P32787	Seal	1		
12	P32835	Plunger	1		
13	P\$2836	Poppet	1		
14	P32837	Spring	1		
15	P32808	Retainer	L		
16	P32839	Ring	l		
17	P32840	Adapter	2		
18	P32841	Valve Group	1		
19	P32842	Spring	1		
20	P32843	Manifold	1		
21	P32844	Plate	1		
22	P32945	Plate	1		
23	P32516	Bolt	1		
_	P32546	Insc Test	-		

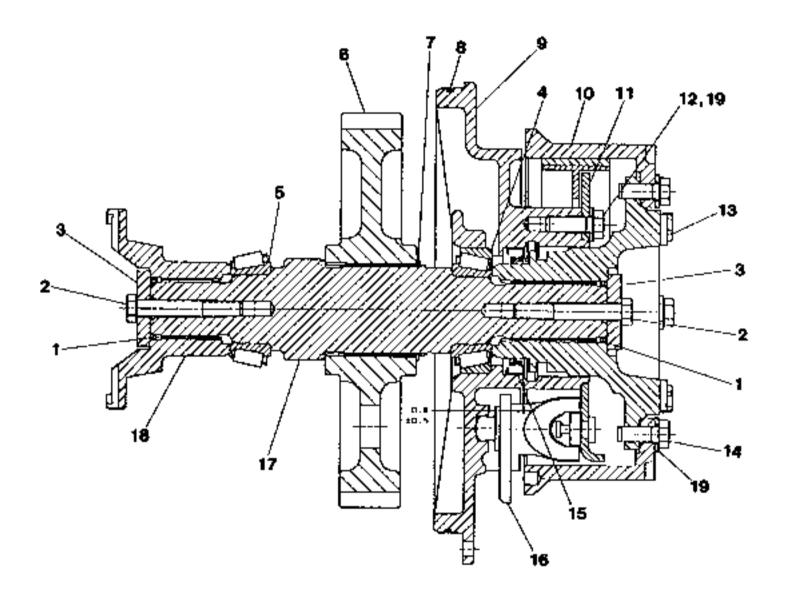
Cat High/Low 3-Speed Transmission

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P31403-11 Selector & Press. Control Valve Assembly

TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P32847	Body	ı		
2	P32848	Plug	4	,	
υ	P32849	Seal	4		
4	P32850	Spring	2		
5	P32851	Plug	2		
в	P32768	Seal	2		
7	P32852	Slug	1		
8	P32853	Spool	1		
9	P32854	Slug	I		
10	P32855	Spool	1		
11	P32896	Spacer	1		
12	P32857	Ring	J		
13	P32868	Plug	J	11	
14	P32859	Seal	1	P 111	
15	P32860	Peston	1		
16	P32861	Spring	2		
17	P32862	Spring	1		
18	P32863	Slug	6		
19	P32864	Spool	6		
20	P32865	Valve Group	5		
21	P32866	Plate	1		
22	P32867	Strew	1		
	P32846	Inst Test			
	P32815	Valve Group			
		_			



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P31403-12 Output Assembly

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS	
1	P32868	Seat	2			
2	P32869	Bolt	2			
3	P32870	Washer	2			
4	P32741	Сцр	1			
5	P32871	Cone	2			
6	P32872	Guar	1			
7	P32873	Ring	1			
8	P32874	Seal	1			
9	P32875	Cage	1			
10	P31600	Drum	1			
₹1	P32576	Brake Group	1			
12	P32877	Bolt	4	1. 1		
1.3	P32878	Yoke	1			
14	P32805	Bolt	8	1		
15	P32746	Seai	1			
16	P32879	Lever Assembly	1			
17	P32880	Shaft	1			
18	P32881	Yoke	1			
19	P32892	Washer	12			

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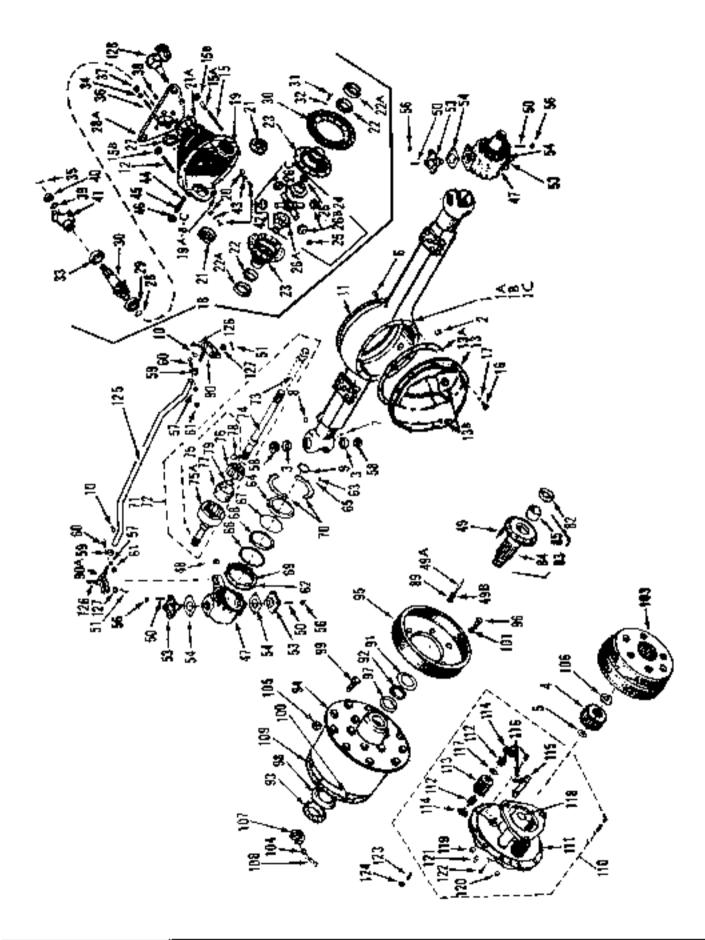


Figure P18009

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P18009 (1 of 4)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	RBMARRS
_	P18009	Axle Assembly	1		Front /Complete
1	P19296	Axle Housing	1		Front
2	P13750	Plug, Drain	1		Magnetic 1/2"-14
3	P19298	Cup, Bearing	4		
-1	P13782	Guar, Sun	2		
ō	P13783	Ring, Retaining	2		
6	P13784	Vent, Axle Air	1		
7	P13785	Plug. Grease	2		Ball End 3/8"NPT
8	P13786	Ftg., Luhe	2		1/5"NPT Straight
9	P18787	Seal, Oil	2	1	Axle Shaft
10	P13788	Fcg., Grease	2		Tie Rod 1/4"-28
11	P13789	Gasket	1		Diff. Carrier
12	P17535	Stud, Carrier Mounting	- 6		$7/16^{\circ}\text{-}14 \times 7/16^{\circ}\text{-}20 \times 1.88^{\circ}$
18	P13791	Cover	1	······	Diff. Assembly
13A	P19299	Gasket	1		Diff. cover
13R	P19300	Plug	2		3/4"-14
N1	P19306	Washer	2		5/8"
15	P13795	Stud, Carrier Mounting	4		$7/16[-14 \times 7/)6[-20 \times 1.88]$
15A	P19307	Dowel, Carrier Mounting	4		
15B	P17537	Locknut	10		7/16"-14 (G8)
16	P19308	Balt, Hx	10		7/16"-14 x1" (G5PH)
17	P13797	Lockwasher	10		7/16", P. Regular Spring
18	P13798	Carrier Assembly	1		Includes Items 19-26
19	P13799	Carrier Hsg. and Cap	1		
		Assembly			
19A	P19309	Bolt, Hx	4		5/8"-11 x 3 1/4" (G8PH)
198	P13803	Dowel	4		
19C	P13804	Lockwayher	4		5/8", P. Heavy Spring
20	P13805	Lock, Diff Bearing Adj. Nut	2		
21	P13806	Looknut	2		
21A	P13794	Gasket, Oil Seal	1		Pimon Brg. Retainer
22	P17185	Come	2		
22A	P17186	Cup	2	····	Diff. Side
23	P13808	Differential Case and Cover	1		
24	P17142	Assy.			
25	P17144	Differential Assembly	1		Includes Items 25–26C
26	P:7745	Washer, Thrust Washer, Thrust	4	1	
26A	P19310	Gear, Side	2		
26B	P19311	Gear, Pinton	2 4	•••••	
26C	P19312	Spider	-		
27	P13841	Seal, Oil	1		
28	P13871	Ring, Locking	1		
28A	P13891		l ,		
2047	1 10091	Bracket, Cylinder Mounting	I		
29	P13812	Bearing, Roller	1		Daniel Dirich Charles
30	P13813				Rear Prinon Shaft
50	2 -110-142	Ring Gear and Pinion Assembly	ı	11 1	
		reachibly			

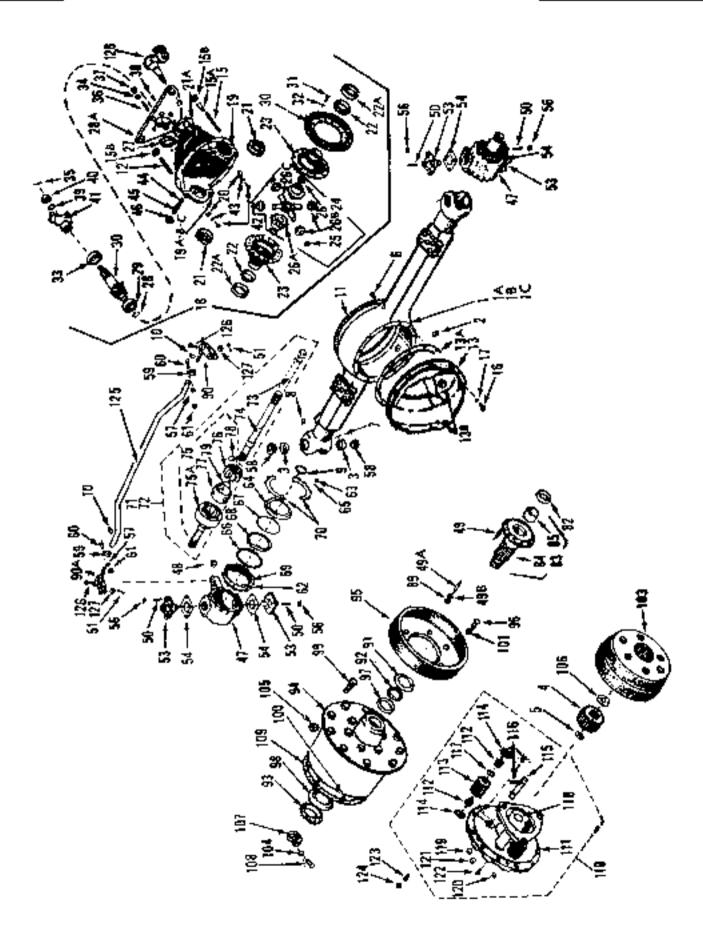


Figure P18009

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PI8009 (2 of 4)

FTEM	PART NO.	DESCRIPTION	OTY	SERIAL NO.	REMARKS
31	P13814	Balt, Hx	12		
32	P13515	Lockwasher	12	,	
33	P13816	Bearing, Ball	1		Front Pinion Shaff
34	P13804	Lockwasher	6		
35	P13818	Pin, Cotter	1		•
36	P13819	Stud	6		Steer Cyl. Brkt. 5/8"-18
37	P13820	Nut, Ha	6		_
38	P13821	Dowel, Tapered	6		Steer Cyl. Bracket
39	P13822	Washer	1		
40	P13823	Nut, Pinion	1		
41	P13824	Yoke, Panion	1		
42	Pt9313	Bolt, Hx.	2		5/16"-18 x .062" (G5)
43	P13826	Lockwasher	2		
44	P13827	Pad, Thrust	1		•
45	Р13828	Screw, Thrust Pad	1		
46	P18928	Jam Nut, Thrust Pad Screw	1		7/8"-14
47	P19314	Housing	2		Steer Knuckle (LH & RH)
48	P19015	Bushing, Housing	2		Steering Knuckle
49	P13832	Stud	16		7/16" x 2-1/2" (G8)
49Λ	P13833	Stud	8		7/16" 14x7/16"-20x2"
49B	P19316	Flatwasher	-8		7/16"
50	P10804	Stud	16		1/2 '-13 × $1/2$ '-20 × 2'
51	P13835	Cotter Pin	2		1/8" x 1.25"
53	P19317	Trunnion	4		
54	P13839	Shim, Knuckle Bearing	AR		.005' Thick
	P13840	Shim, Knuckle Bearing	AR		.010' Thick
56	P13842	Locknut	16		
57	P13840	Lockwasher	2		5/8", P
58	P19018	Cone. Bearing	4		
59	P13845	Clamp, Tie Rod	2		
60	P19319	Balt, Hx.	2		5/81-13 x 2.751 (G5)
61	P13847	Nut, Hx.	2		5/81-11 (G2P)
62	P13545	Gasket, Knuckle	2		
63	P19321	Bolt, Retainer	24		5/16"-18 x 0.62" (C2)
64	P19322	Ring, Split Retainer	2		
65	P13851	Lockwasher, Retainer	24		_
66	P19323	Seal, Felt	2		_
67	P19324	Spring	2		
68	P19325	Seal, Oil	2		Ball End
69	P19326	Flange	2		
70	P19327	Ring, Retainer Half	4		
71	P13858	Complete Shaft & U-Joint	1		LH, Includes Items 73 & 75
2213	Diagram	Assy			DIX 1 1 1 7 2 2 2 2
72	P13859	Complete Shaft & U-Joint	1		RII. Includes Items 74 & 75
70	P13860	Assy Shad Lane			42.00:
70 74	P13861	Shaft, Long Shaft, Short	1		
7 5					
(0)	P13857	U-Joint	2		Includes Items 75A-79

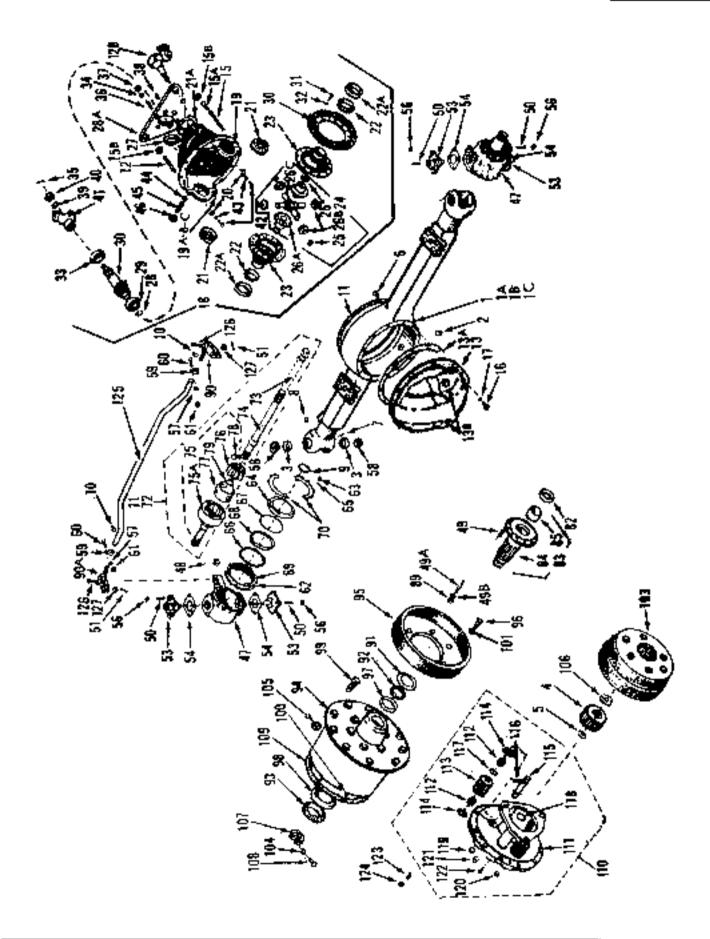


Figure P18009

P18009 (3 of 4)

	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
75A	P13862	Bell, Outer Bace	2		
76	P138 6 3	Race	2		Inner
77	P13864	Cage, U-Jumi	2		
78	P13865	Ball, UsJoint	12		
79	P13866	Ring, Snap	2	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
82	P13869	Seal, Oil	2		Axle Shaft
83	P13870	Complete Spindle Assy	2		LH & RH, Incl. Items 97 & 98
54	P13871	Spindle	2		
85	P13872	Bushing, Spindle	2		LH & RH
89	P13876	Locknut	24		7/16"-20 (G8)
90	P13877	Clevis	1		LH, Tie Rod End
90A	P13878	Clevis	1		
91	P13879	Seal, Oil	2		•
92	P13850	Cone, Bearing	2		Inner
93	P13881	Cone, Bearing	2		Outer
_	Pt3852	Complete Hub Assembly	2		LH & RH. Includes Items 94-101
94	P13883	Hub Only	2		
95	P18884	Drum, Brake	2		
96	P19328	Bolt, Hx.	12		5/8"-11 x 1.75" (G8)
97	P13886	Cup, Bearing	2		
98	P13887	Cut, Bearing	2		
99	P13888	Stud, Wheel	20		
100	P10889	Stud	24		$7/16"014 \times 7/16" \cdot 20 \times 1.75$
101	P13843	Lockwasher	12		
108	P19330	Ring Gear	2		0.0
104	P13851	Lockwashee	2		5/176" Z Heavy
105	P13894	Lug Nut, Wheel	20		
106	P13895	Spacer, Ring	2		• • • •
107	P13896	Locknut, Bearing	2		2-3/41-16
108	P19831	Bolt, Hx.	2		5/16"-24 x 2.25" (G8)
109	P18898	Gasket			
110	P19332	Complete Drive Flange &	2		Includes Items 111-122, P19338,
		Planetary Gear Assembly			P19889
111	P19038	Drive Flange Only	2		
112	F13901	Bearing, Neadle	300		50 Oty per Gear
113	P13902	Planet Gear	6		and diff. ber deer
114	P10903	Washer, Spacer	12		
115	P19334	Pin, Planet Gear			
116	P19335	Pin, Spring			3/16" x 1.50"
117	P13906	Spacer, Planet Gear	6		
118	P19336	Thrust Washer	2		
119	P19337	Plug, Hx., Soc., Pipe	2		1/21-14
120	P13867	Plug, Pipe	2		1/8
	P13780	Plug, Magnetic Drain		••	1/21-14
	P13868	Fitting, Relief			
	P19338	Name Plate (Lull), Drave			
		Flange & Planetary Gear	_		
		Assembly			

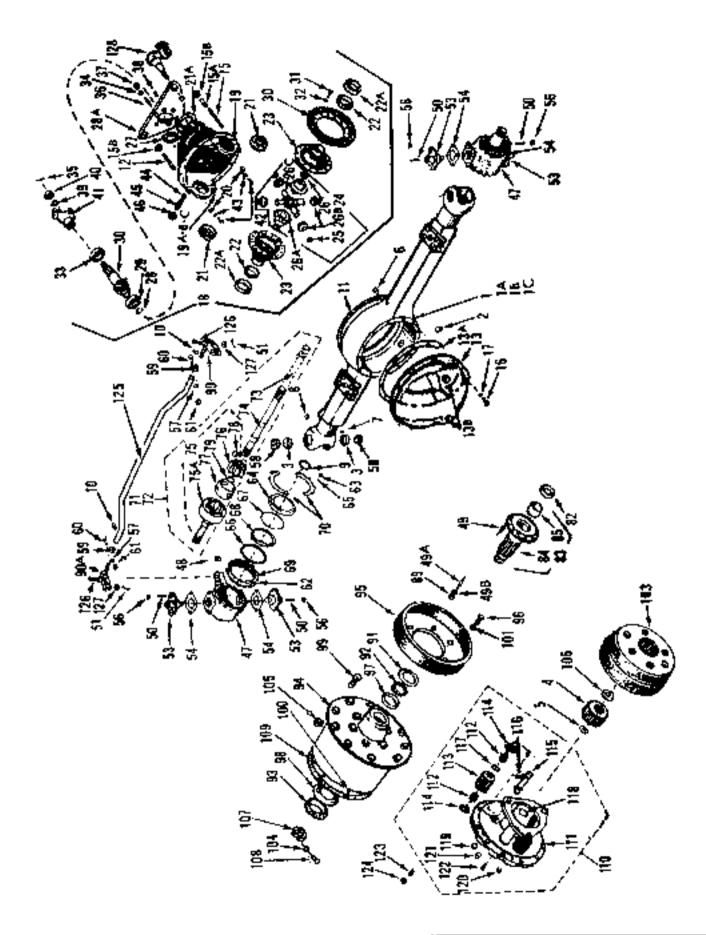


Figure P18009

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DRIVE TRAIN

P18009 (4 of 4)

E DESIGN	PARE NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
N1	P19339	Screw, Machine	4		#10-82 x 0.31" (Name Plate Mounting:
123	P13910	Dowel, Tapered	24		· ·
124	P13911	Locknut	24		7/16'-20 (G8)
125	P13912	Tie Rod	1		
126	P19339	Stud. Special	2		
127	P13914	Nut, Slotted Hd.	2		5/8"-11 (G2XTie Rod)
128	P13 91 5	Socket Assembly	4		
NI	P19340	Name Plate	1		Axle Housing
Nt	P13917	Drive Screws	4		Axle Name Plate Mounting
NI	P13919	Bearing Set	1		Includes Items 22, 22A, 29, 33
NI	P19341	Label, Gear Lube	3		

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DRIVE TRAIN

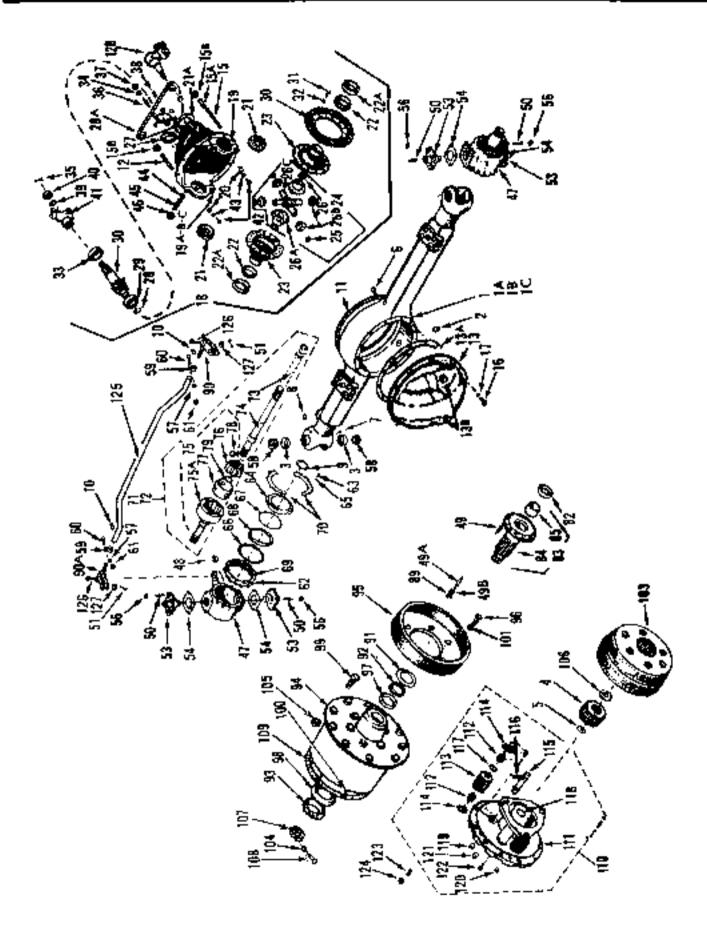
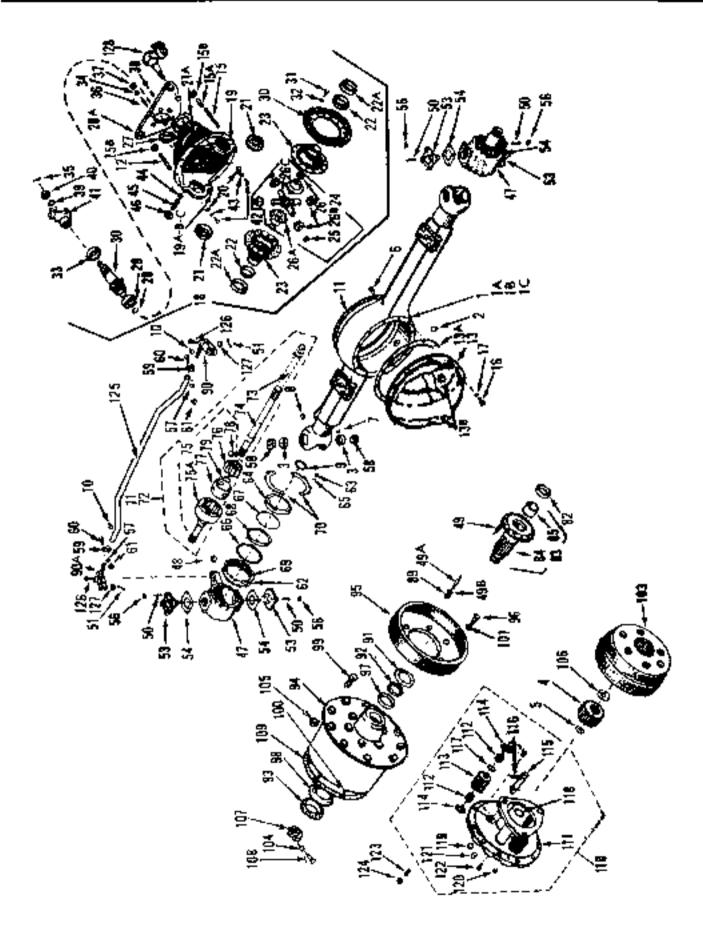


Figure P18010

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TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	P18010	Axle Assembly	1		Front /Complete
1	P19297	Axle Housing	1		Rear
2	P13780	Plug, Drain	I		Magnetic 1/21-14
3	P19298	Cup, Bearing	4		
4	P13782	Gear, Sun	2		
5	P13783	Ring, Retaining	2	11	
6	P13784	Vent, Axle Air	1		
7	P13785	Plug, Grease	2		Ball End 3/8/NPT
8	P13786	Fig., Lube	2		1/8 NPT Straight
9	P10787	Seal, Oil	2		Axle Shaft
10	P13788	Ftg., Grease	2		Tie Rod 1/41-28
11	P13789	Gasket	L		Diff. Carrier
12	P17535	Stud, Carmer Mounting	6		7/16 -14 x 7/16'-20 x 1 88"
13	P13791	Cover	1		Diff. Assembly
13A	P19299	Gasket	1		Diff. cover
13B	P19300	Ping	2		8/4 -14
NI	P19306	Washer	2		5/81
15	P13795	Stud, Carrier Mounting	4		7/16" 14 x 7/16"-20 x 1.88"
15A	P19307	Dowel, Carner Mounting	4		
15 B	P17537	Lackrus!	LO-		7/16'-14 (G8)
1G	P19308	Rolt, Hx	LN		7/16' 14 x1" (G5PH)
17	P13797	Enckwasher	10		7/16", P. Regular Spring
18	P13798	Carner Assembly	1		Inclds, 23 thru 50
19	P137 9 9	Carner Hsg. and Cap	1		
		Assembly			
19A	P19309	Bolt, Hx	4		5/8"-11 x 3 1/4" (G8PH)
19B	P13803	Dowel	4		
19C	P13804	Lockwasher	4		5/8", P. Heavy Spring
20	P13805	Lock, Diff. Bearing Adj. Nut	2		
21	P13806	Locknut	2		
21A	P13794	Gasket, Oil Seal	1		Pinion Brg. Retainer
22	P17185	Cone	2		Diff. Side
22A	P17186	Cup	3		Diff. Side
23	P13808	Differential Case and Cover	1		
٠.	D1=14:5	Assy	_		_
24	P17142	Differential Assembly	1		Includes Items 25–260
25	P17144	Washer, Thrust	4		
26	P17145	Washer, Thrust	2		
26A	P19810	Gear. Side	2		
26B	P19811	Gear, Pinion	4	· · · · · · · · · · · · · · · · · · ·	
26C	P19312	Spider	-	······································	
27	P13841	Seal, Oil	1		
28	P13811	Ring, Locking	1		
28 A	P13891	Bracket, Cylinder	1		
ce.	maara	Mounting			
29	P13812	Bearing, Roller		······	Rear Pimon Shaft
30	P13813	Ring Gear and Pinion	1		
		Assembly			



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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
31	P13814	Bolt, Hx	12		1/2°-20 x 2° (G7)
32	P13815	Lockwasher	12		7/2 , P. Reavy
33	P13816	Bearing, Ball	1		Front Pinion Shaft
34	P13804	Lockwasher	6		5/8", P. Heavy
35	P13818	Pin, Cotter	1		
36	P13819	Ştıni	G		Steer Cyl. Brkt. 5/8" 18
37	P13820	Nut, Hx	6		
38	P13821	Dowel, Tapered	6		Steer Cyl. Bracket.
39	P13522	Washer	1		•
40	P13823	Nut, Pinjon	1		1-1/81-18
41	P13824	Yoke, Pinion	1		
42	P19313	Bolt, Hx.	2		5/16"-18 x .062" (G5)
43	P13926	Lockwasher	2		5/16", P
44	P13827	Pad, Thrust	2		
45	P13828	Screw, Thrust Pad	1		
46	P13928	Jam Nut, Thrust Pad Screw	1		7/8"-14
47	P19314	Housing	2		Steer Knuckle (I.H & RH)
48	P19315	Bushing, Housing	2		Steering Knuckly
49	P13832	Stud	16		7/16 x 2-1/2" (G8)
49A	P13883	Stud	8		7/16 -14x7/16"-20x2"
49B	P19316	Flatwasher	8		7/16
50	P13834	Stud	16		1/2"-13 x 1/2"-20 x 2"
51	P13835	Cotter Pin	2		$1/8^{\circ} \times 1.25^{\circ}$
53	P19317	Trunnion	4		
54	P13839	Shim, Knuckle Bearing	AR		.005" Thick
	P13840	Shim, Knuckle Bearing	AR	11 .1	.010" Thick
56	P13842	Locknut	16		1/2"-20 (G8)
57	P13843	Lockwasher	2		5/8", P
58	P19318	Cone. Bearing	4		
59	P13845	Clamp. Tie Rod	2		
60	P19319	Bolt, Hx	2		5/8"-11 x 2.75" (G5)
61	P13847	Nut, Hz.	2		5/8"-11 (G2P)
63	P13848	Gasket, Knuckle	2		
63	P19321	Bolt, Retainer	24		5/16"-18 x 0 62" (G2)
64	P19322	Ring, Split Retainer	2		
65	P13851	Lockwasher, Retainer	24		5/16", Z, Heavy
66	P19323	Seal, Felt	2		Steering Ball
67	P19324	Spring	2		Ball Seal
68	P19325	Seal, Oil	2		Ball End
69	P19326	Flange	2		
70	P19327	Ring, Retainer Half	4		
71	P13858	Complete Shaft & U-Joint Assy	1		LH, Includes Items 73 & 75
73	P13859	Complete Shaft & U-Joint Assy	1		RH, Includes Items 74 & 75
73	P13860	Shaft, Long	:		37.06"
74	P13861	Shait, Short	·		
	P13557	U-Joint	2		Includes Items 75A-79
			_		**************************************

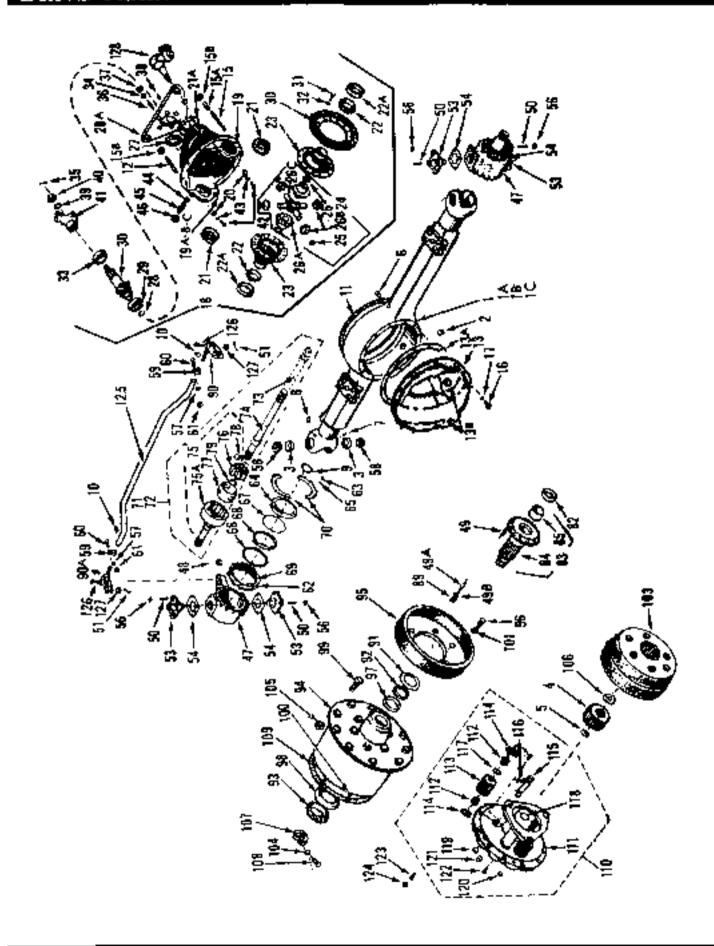
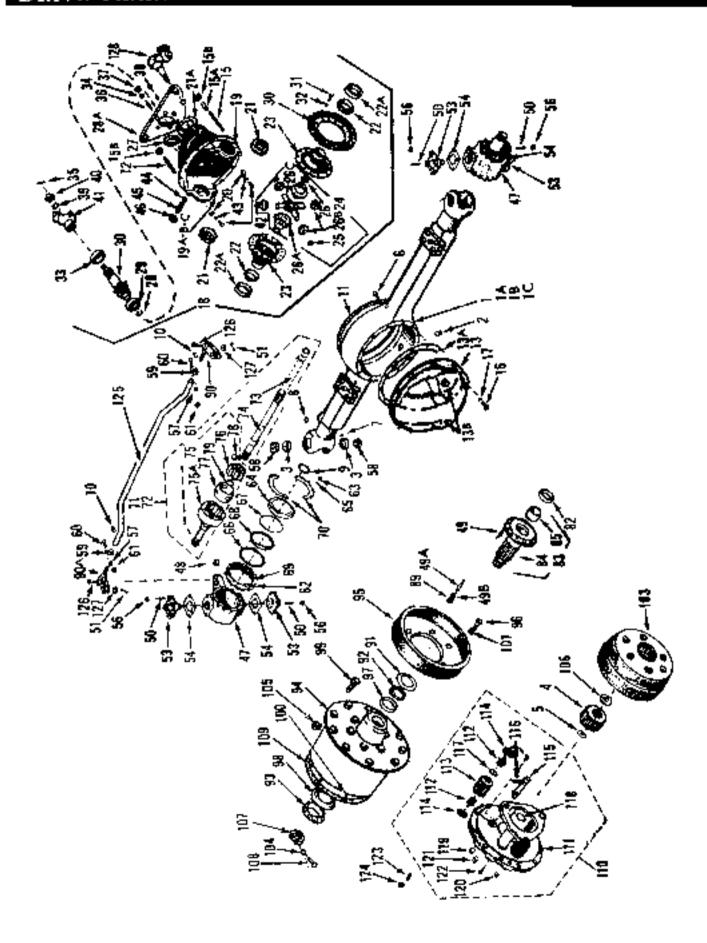


Figure P18010

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ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
75A	P13862	Bell. Outer Race	2	1	
76	P13963	Race	2		Inner
77	P13564	Cage, U-Joint	2		
78	P13865	Ball, U-Joint	12		
79	P13866	Ring, Snap	2		
82	P13869	Seal, Oil	-2	.1	Axle Shaft
83	P13870	Complete Spindle Assy	2		LH & RH, Inc. Items 97 & 98
84	P13871	Spindle	2		
85	P13872	Bushing, Spindle	2		LH & RH
89	P13876	Lucknut	24		7/16 -20 (G8)
90	P13877	Clevis	1		LH, Tie Rod End
90A	P13878	Clevis	1		RH, Tie Rod End
91	P13879	Seal, Oil	2		
92	P13880	Cone, Bearing	2		Incer
93	P13887	Cone, Bearing	2		Outer
	Pt3882	Complete Hub Assembly	2		LH & RH. Includes Items 94-101
94	P13883	Hub Only	2		
95	P13884	Drum, Brake	2		
96	P19328	Bolt, Hx	12		5/8"-11 x 1.75" (G8)
97	P13886	Cup, Bearing	2		Inner
98	P13887	Cut, Bearing	2		Outer
99	P13888	Stud, Wheel	20		
100	P13889	Stud	24		7/16°014 x 7/16 20 x 1 75'
101	P10843	Lockwasher	12		
108	P19830	Ring Gear	2		
104	P19851	Lookwasher	2		5/176', Z, Heavy
105	P13894	Lug Nut. Wheel	20		3/4"-16
106	P13895	Spacer, Ring	2	1. 1	
107	P13896	Locknut. Bearing	2		2-3/4"-16
108	P19331	Bolt, Hx.	2		5/161-24 x 2.251 (G8)
109	P13898	Gasket	2		Drive Flange
110	P19332	Complete Drive Flange &	2		Includes Items 111-122, P19338,
		Planetary Gear Assembly			P19339
111	P19333	Drive Flange Only	2		
112	P13901	Bearing, Needle	300		50 Qty per Gear
113	P18902	Planet Gear	6		
114	P13903	Washer, Spacer	12		
115	P19334	Pin, Planet Gear	6		
116	P19335	Pin, Spring	5		3/16" x 1.50"
117	P18906	Spacer, Planet Gear	6		
118	P19336	Thrust Washer	2		
119	P19387	Plug, Hx , Suc., Pipe	2		1/2"-14
	P13967	Plug, Pipe	2		1/8"
121	P13780	Plug, Magnetic Drain	2		1/2" 14
122	P13868	Fitting, Relief	2		
NI	P19338	Name Plate (Lull), Drive	2		
		Flange & Planetary Gear			
		Assembly			

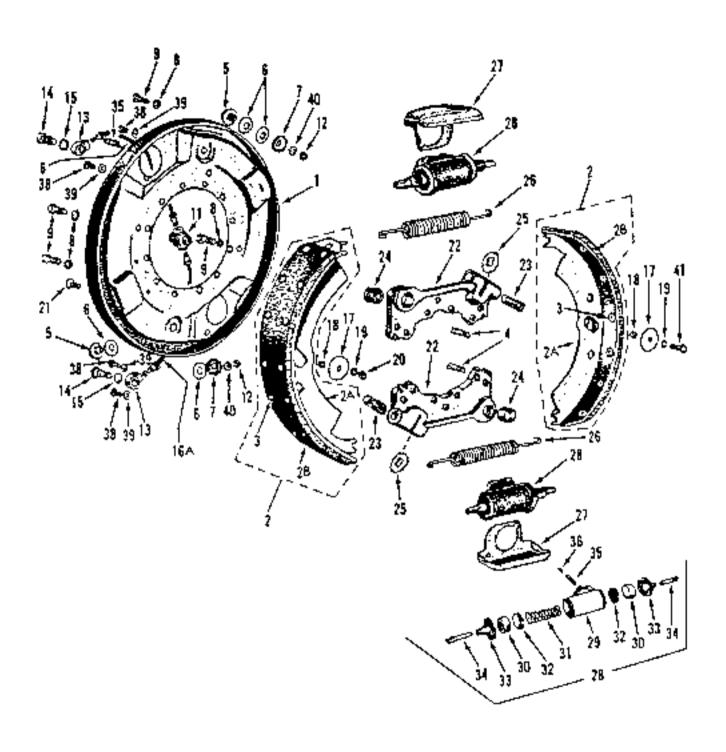


DRIVE TRAIN

P18010 (4 of 4)

ITEM	PART NO.	DESCRIPTION	QTT.	SERIAL NO.	REMARKS
NI	P19839	Screw, Machine	4		#10-32 x 0.31' (Name Plate Mounting)
123	P19910	Dowel, Tapered	24		
124	P13911	Locknut	24		7/16"-20 (G8)
125	P13912	Tie Rod	1		
126	P19339	Stud. Special	2		
127	P13914	Nut, Slotted Hd	2	1	5/8"-71 (G2)(Tie Rod)
128	P13915	Socket Assembly	4		
NI	P19340	Name Plate	1		Axle Housing
NI	P13917	Drive Screws	4		Axle Name Plate Mounting
NI	P10919	Bearing Set	1		Includes Items 22, 22A, 29, 33
NI	P19341	Label, Gear Lube	3		20, 021, 02, 02, 02, 02, 02, 02, 02, 02, 02, 02

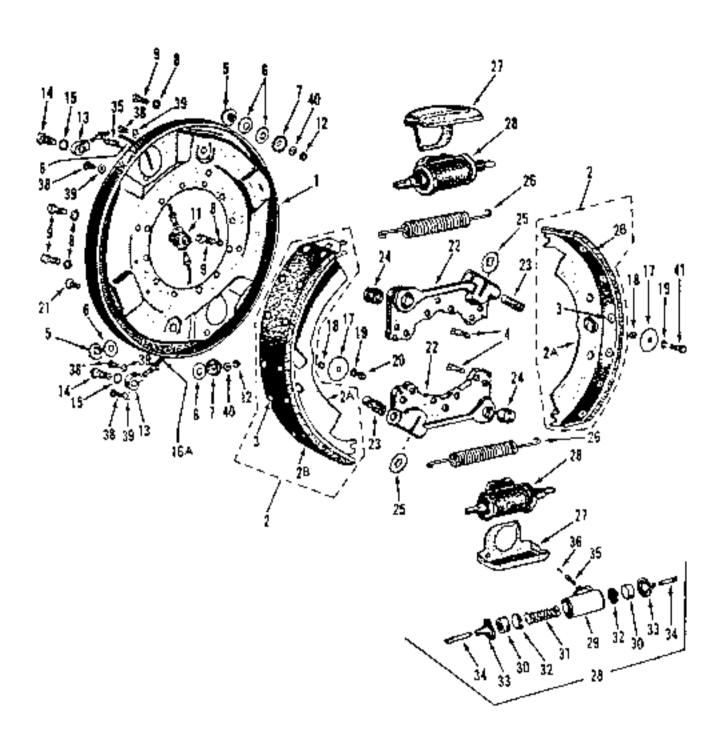
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P13873 (1 of 2)

TTEM	PART NO.	DESCRIPTION	QTY,	SERIAL NO.	REMODES 1
	P18873	Drum Brake Assembly	-	101-468	L.F. & R.R.
	P18874	Drum Brake Assembly	-	'-"	R.F. & L.R.
1	P13920	Backing Plate Assembly - U.E. & R.R.	1	·_"	Includes Items 5, 9,12, 22, 40
	P13921	Backing Plate Assembly - R.F. & L.R.	1	'-"	Includes Items 5-9,12, 22, 40
-3	P13924	Brake Shoe & Lining	4	" _ "	
2A	P73926	Shoe only	-	"-"	
2B	P17383	Kit, Brake Lining	-	"_"	Includes Rivets
3	P13928	Rivet, Brake Shoe	56	"-"	
4	P13929	Pin, Return Spring	8		
5	P18930	Stud & Spring Washer	4		
5A	P13936	Spring Washer only		'. . "	
6	P13932	Washer, Stud	Я	· _"	
7	P13933	Gear, Adjusting	4	'-"	
5	P13934	Starwasher	8	'-"	3/8' C External Tooth
9	P13935	Bolt, Hx.	8	"_"	3/81-24 × 5/8" GR 5Z
11	P13937	Fitting, Distributor	2	"-"	
12	P13938	Jam Nut, Hx.	4		5/16"-24
13	P13939	Fitting, Hydraulic Brake	4	"	
14	P13940	Bolt, Banjo	4		
15	P13941	Gasket, Banjo Bolt	4	"-"	Outside
NI	P19388	Gasket, Banjo Bolt	4	"_'	Inside
16	P13944	Tube, Brake	2	· <u>-</u> ·	Includes Flare Nuts
I6A	P13946	Tube. Brake	2	··	Includes Flare Nuts
17	P13948	Washer, Shoe Guide Bolt	4	_"	
18	P13949	Sleeve, Shae Guide Bota	4	-"	
19	P13950	Lockwasher	4	· _ "	1/4' Medium
20	P13951	Nut, Hx.	2	'_"	1/41-28 Brass
21	P13952	Balt, Shee Guide	2		
22	P13953	Anchor Support - LH	2	"	Includes Items 23 & 25
	P13954	Anchor Support - RH	2	"	Includes Items 23 & 25
23	P!3957	Adjusting Screw - LH	2	·-	
	P13958	Adjusting Screw - RH	2	·-	
24	P13959	Anchor Pin	4	·	
25	P13960	Wheel, Adjusting	4	·	
26	P13961	Spring, Shoe Return	4	"-"	
27	P13962	Cover, Wheel Cylinder	2		L.F. & R.R.
	P13963	Cover, Wheel Cylinder	2		R F. & L.R.
28	P13965	Wheel Cylinder	4	·_•	Includes Items 29–34
29	N.S.S.	Housing	4	·_•.	
30	N S.S	Piston w/Seal	8	"-"	
31	N.S.S.	Spring	4	"_"	
32	P13969	Cup, Piston	8		
33	N.S.S.	Boot	8		
34	P13971	Push Rod	8		
36	P13972	Blooder Screw	4	·	

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DRIVE TRAIN

P13873 (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTL	SERIAL NO.	REMARKS
36	P13973	Cap, Bleeder	4	: <u>-</u> :: ··	
38	P13825	Bolt, Hx.	8	· _ '·	5/16"-18 x 5/8
39	P13976	Lockwasher	8	· _ '.	5/16" Medium
40	P13977	Lockwasher	4	·	5/16" Internal Both
41	P13978	Bolt, Shoe Guide	2		1/4"-28 x 1"
NI	P17054	Wheel Cylinder Repair Kit		··	Includes Items (2) 30, 33 & (1) 31

Drum Brake Assembly (PS-1200 Axle)

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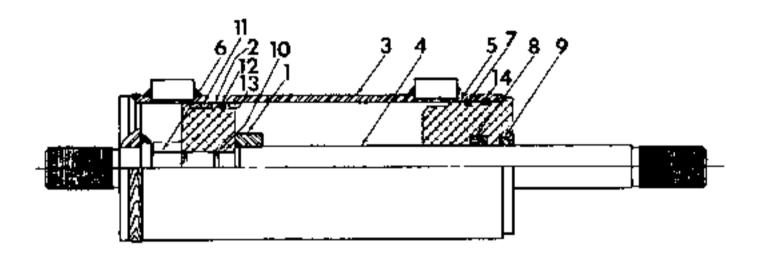


Figure P19383

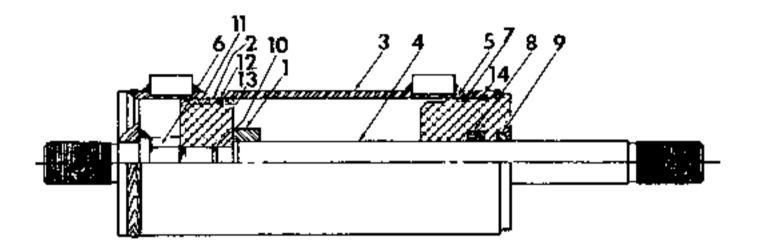
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DRIVE TRAIN

P19383

ITEM	PART NO. P19383	DESCRIPTION Aydraulic Cylinder Assembly	QTY.	SERIAL NO.	4-5/8' Stroke, 17-7/16 Collapsed Length
1	P19367	Spacer	1		
2	P19368	Piston	ι		
3	P19369	Barrel Assembly	1		
4	PI9371	Rod	l		15"
ō	₽19372	Gland	- 1		
6	P19373	Locknut, Self-Locking	1		
_	P19382	Kit Scal	1	1. 11	Includes Items 7-14
7	P19374	Gland Static Seal	1		
а	P19375	Rod Seal	- 1		
9	P19876	Rod Wiper	1		
10	P19377	Rod Static Seal	1		
11	P19378	Wear Ring	1		
12	P19379	Piston Seal	1		
13	P19380	O Ring	1	1 .1	
14	P19381	Lockwire	1		

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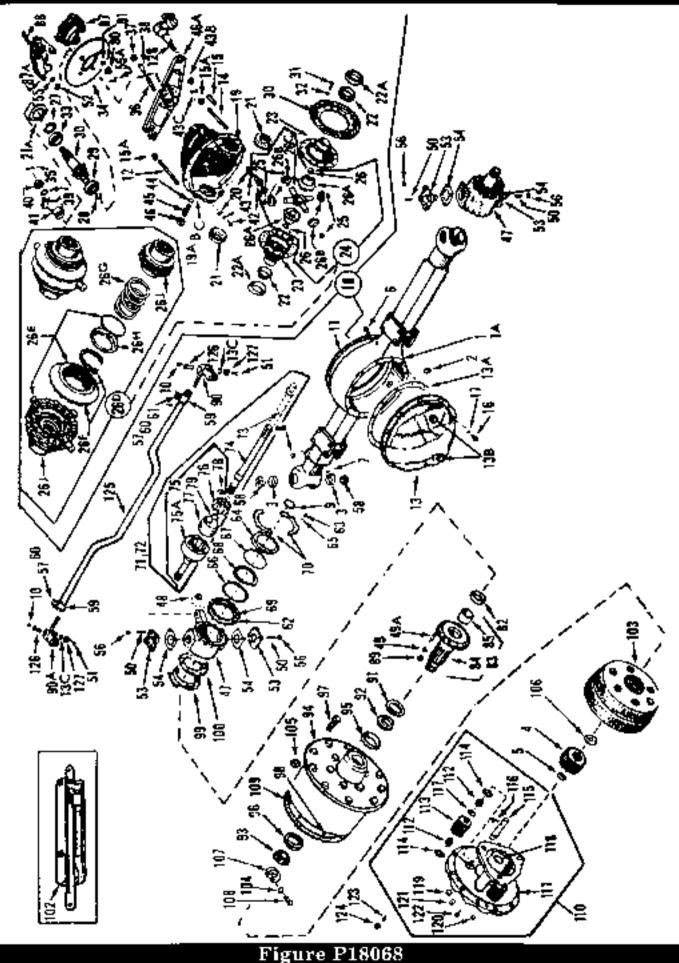


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P19366

PPEM —	PART NO. P19866	DESCRIPTION Hydraulic Cylinder Assembly	QTY. 1	SERIAL NO.	REMARKS 4-5/8 Stroke, 19-7/8 Collapsed Length
ı	P19367	Spacer	1		
2	P19368	Piston	1		
8	P19369	Barrel Assembly	1		
4	P19370	Rod	1		17.44"
5	P19372	Gland	1		
6	P19373	Locknut, Self-Locking	1		
_	P19382	Kir, Seal	2		Includes Items 7-14
7	P19374	Gland State Seal	l		
8	P19375	Rod Seal	1		
9	P19376	Rod Wigner	1		
10	P19377	Rod Static Seal	1		
11	P19078	Wear Ring	1		
12	P19379	Piston Seal	1	11	
13	P19380	O-Ring	J	1	
14	P19381	Lockwire	ι		

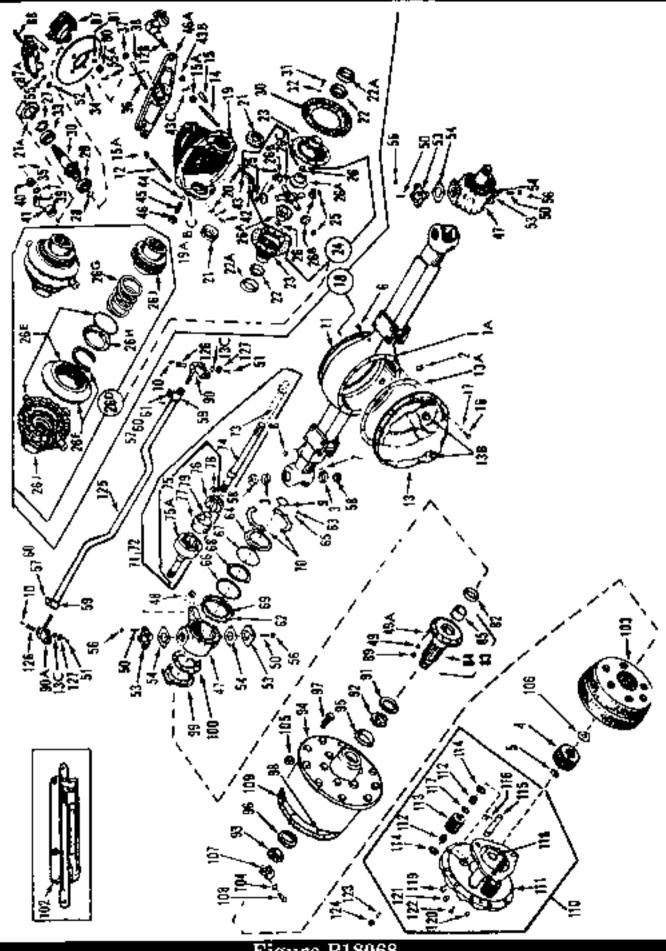
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P18068 (1 of 4)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	P18068	Steer Axle Assy w/No-Spin Duff, Assy	ι		w/Heavy Duty 22" Ball Ends
:	P19296	Axle Housing Weldment	1		Frant
2	P13780	Plug, Magnetic Drain	1		
3	P19298	Cup. Bearing	4		
4	P13782	Gear, Sun	2		
6	P13783	Ring, Retaining	2		
6	P13784	Vent, Axle Air	1		
7	P18785	Plug, Ball End Grease	2		3/8' NPT
8	P18786	Fitting, Lubrication	2		
9	P13787	Sea), Oil	2		••
10	P13788	Pitting, Grease	2	,	
11	P19789	Gasket, Differential Carrier	1	,	
12	P17595	Stud. Carrier Mounting	5		7/16"-14 x 7/46'-20 x 1.88"
13	P18791	Cover	1		Differential Assembly
13A	P19299	Gasket	1		Differential Cover
13B	P19000	Plug, Square Socket	2		3/4"-14 (Steel)
13C	P19306	Flatwasher	2		5/8
14	P13795	Stud, Carrier Mounting	4		7/16"-14 x $7/16$ "-20 x 2.25"
15	P19307	Dowel, Tapered	4		Carrier Mounting
15A	P17537	Looknut, Carrier Mounting	10		7/16" 14 GR 8
16	P19308	Bult, Hx., Duff, Cover Mounting	10		7/16"-20 x 1" (GR 5PH)
17	P13797	Lockwasher, Diff, Cover Mrg Bolt	10		7/17', P. Regular Spring
18	P19342	Complete Carrior Assembly	1		Includes Items 19-23, 26D-46A
19	P13799	Carrier Housing & Cap	1		
		Assembly			
19A	P19309	Bolt, Hx.	4		5/8'-17 x 3.25 GR 8PH
19B	P13803	Dowel	4		
19C	P13804	Lockwasher	4		5/8", P. Regular Spring
20	P13805	Lock, Diff. Bearing Adjusting Not	2		
21	P13806	Locknut	2		Diff. Side Bearing
21A	P13794	Gasket	1		
22	P17185	Cone	2		Differential Side
22A	P17186	Cup	2		Differential Side
23	P13808	Differential Case & Cover Assembly	J	····	
26D	P19344	Complete No-Spin Diff. Assembly	1		Includes items 26F, 26J
26E	P19345	Spider Assembly	1		
26F	P19346	Clutch & Holdout Ring Assembly	2		
26G	P19347	Spring	2		
26H	P19349	Spring Retainer	2		
26/F	Pt9349	Side Gent	2	1	
27	P18641	Seal Oil	1		
28	P13811	Ring, Lock	1		
29	P13812	Bearing, Roller	1		Pinion Shaft, Rear



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TURM	PART NO.	DESCRIPTION	OTY	SERIAL NO.	REMARKS
30	P13813	Ring Gear & Pinton	1	··· ··· ··· ··· ··· ··· ··· ··· ·· ·· ·	
***		Assembly	•	***	0.17:1 RECO
31	P13814	Bolt, Hx., Diff. Ring Gear	12		1/2"-20 x 2" GR 7
32	P13815	Lockwasher, Ring Gear Bolt	12		1/2", P. Heavy Spring
33	P13816	Bearing, Ball	1		Pinton Shaft, Front
34	P19350	Disc, Brake	1		
35	P13818	Cotter Pin. Pinion Nat	I		
36	P19351	Stud, Steer Cyl. & Caliper	6		5/9"-11 x 5/8"-18 x 2,53"
		Mtg Bracket	•		G 5 -11 x 1110 -15 x 2,33
37	P13820	Nut, Hx.	6		5/8″-18 CR 2Z
38	P13921	Dowel, Tapered	6		-
39	P13822	Washer	1		
40	P13823	Nut, Pinion	I		
41	P19352	Yoke, Brake	1		
42	P19010	Bolt, Bearing Adjusting	2		
		Nut Lock			
43	P13826	Lockwasher, Lock Bolt	2		5/16", P. Regular Spring
43B	P13842	Locknut	4	11	
43C	P13835	Cotter Pin	4		1/8" × 1/25", P
44	P19827	Pad. Thrust	1	11	
45	P13828	Screw, Thrust Pad	1		
46	P13829	Jam Nut, Throst Pad Screw	1	1	
46A	P19353	Stud & Caliper Mounting	J		Front
		Assembly			
47	P19814	Housing, Steering Knuckle	2		LH & RH
48	P19315	Bushing, Housing.	2		LH & RR
		Steering Knockle			
49	P19355	Washer, Clipped	24		
49∧	P13833	Stud, Spindle to Knuckle	24		7/16"-14 x 7/16"-20 x 2"
50	P13934	Stud, Tronmon to Knuckie	16		1/2"-13 x 1/2"-20 x 2"
51	P13836	Cotter Pin	2		1/8" x 1.25"LG (Tie Rod Bolt)
52	P19356	Lanknut	2		1/2"-13 GR 8
53	P19317	Trunnipa	4		
54	P13839	Shim, Knuckle Bearing	A/R		.005" Thick
54	P13840	Shim, Knutkle Bearing	A/R		010" Thick
55	P19357	Flatwasher	2		
55A	P19358	Cotter Pin	2		1/8" x 1.50" P
56	P13842	Lucknut	16		1/2"-20 GR 8
57	P13843	Lockwasher	2		5/8",P.Reg Spring, (Tie Rod Clamp)
	D	a			Boit
58	P19818	Cone, Bearing	4		
59	P13845	Clamp, Tie Rod	2		
60	P19319	Bolt, Hx.	2		5/8"-11 x 2:25" GR 5PH, (Tie Rod
-	Daugae		_		Clamp Mounting;
61	P18847	Nuc, Hx.	2		5/8"-11 GR 2P (Tie Rod Clamp Bolt)
62	P13848	Gasket, Knuckle	2		
	P19321	Bolt, Retainer	24		5/16"-18 x .62" GR 2PH
	P19322	Ring, Split Retainer	2		
	P13851	Lockwasher, Retainer	26		5/16",Z,Heavy Spring
66	P19323	Seal, Felt.	2		Steering Ball

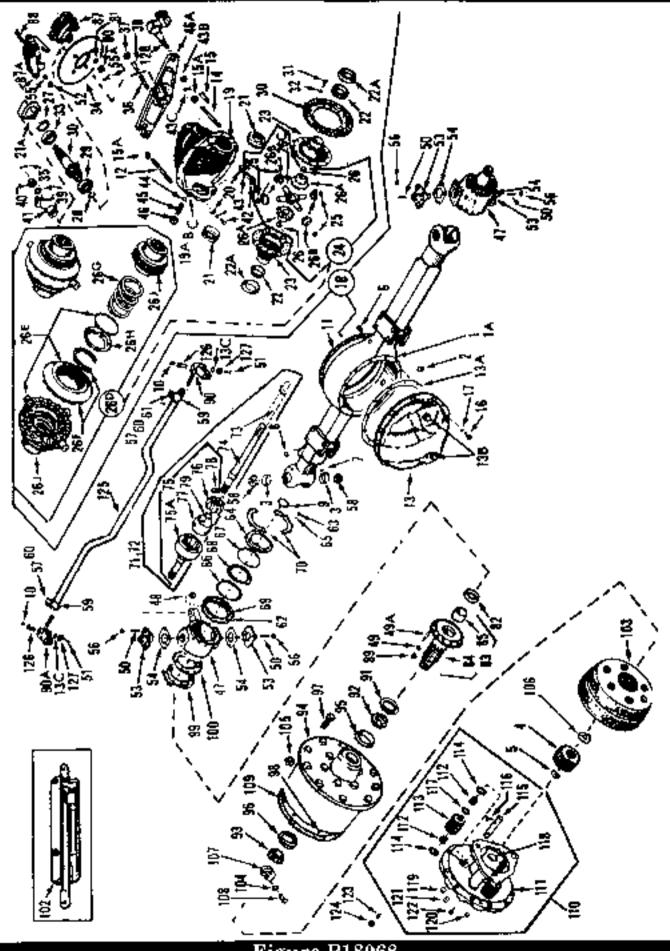


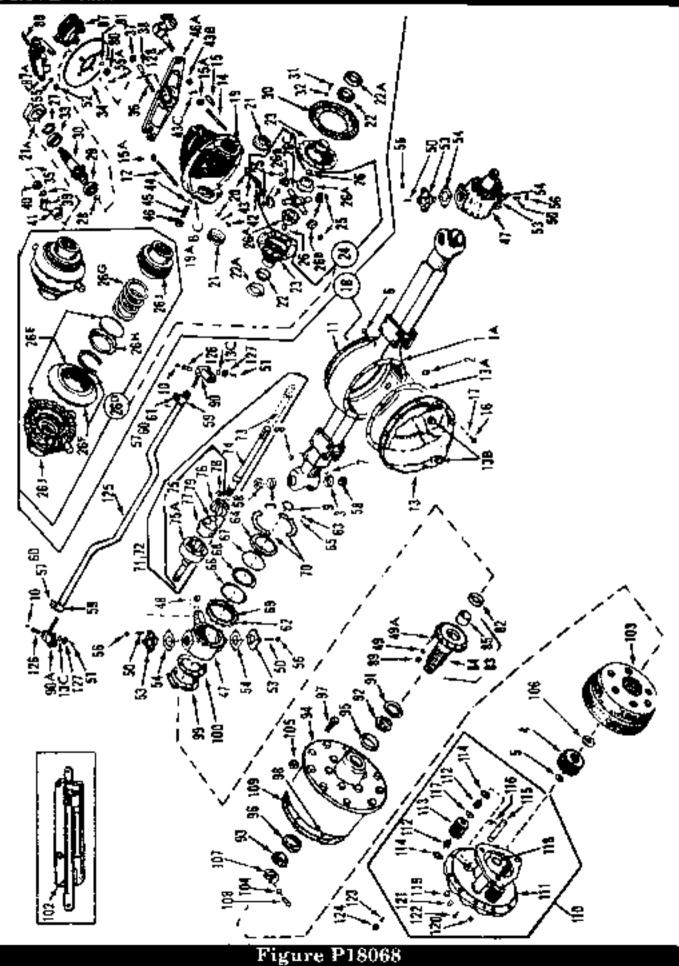
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	PART NO.	DESCRIPTION	_	SBRIAL NO.	REMARKS
67	P19324	Spring, Ball Scal	2		
68	P19325	Seal, Oil	2		Ball End
69	P19326	Flange	2		
70	P19327	Ring, Retainer Helf	4		
71	P13858	Complete Shaft & Uslaint Assembly	1		LH - Includes Items 73 & 75
72	P13859	Complete Shaft & U-Joint Assembly			RH - Includes Items 74 & 75
73	P13860	Shaft	1		Long (37.06")
74	P13861	Shaft	1		
75	P13857	U-Joint	1	11	Includes Items 75A-79
75A	P13862	Bell, Outer Race	1	11	
76	P13863	Race, Inner	1	11	
77	P13864	Cage, U Juni	1	* * * * * * * * * * * * * * * * * * * *	
78	P13865	Ball, U-Joint	6		
79	P13866	Ring, Stiap	ι		
80	P19359	Nut-Heavy, Hx., Slotted	2		5/8" 11 GR 2P
81	P19360	Washer	2		21/32" x 3/8" x 3/16"
82	P13869	Seal, Oil	2		
83	P13870	Complete Spindle Assembly	2		LH & RH, includes Items 84 & 85
84	P13871	Spindle Only	2		or the first of a six
85	P13872	Bushing, Spindle	2	1.1	LH & RII
87	P19145	Complete Caliper Assembly	1		
87A	P19146	Complete Caliper Assembly	1		
88	P19361	Bolt	2		
89	P13576	Locknut, Spindle to flange	24		2/16'-20 CR 8
90	P13877	Clevis	1		
90A	P13878	Clevis	1		RH, Tie Rod End
91	P13879	Seal, Oil	$\bar{2}$		icia, ste and tons
	P13880	Cone, Bearing	2		Іпрет
93	P13881	Cone, Bearing	2		Outer
	P!9362	Complete Hub Assembly	2		LII & RH, Includes Items 94-98
	P13883	Hub Only	2		Zii & Idi; manada hema 54-an
	P13886	Cup. Bearing	2		Inner
	P13887	Cup, Bearing	Ÿ		
	P18888	Stud, Wheel	20		oute.
	P13889	Stud, Hub to Drive Florige	24		7/16"-14 x 7/16"-20 x 1.75"
	P19363	Oil Deflector	2		7.1d -14 X 1.10 -20 X 1.15
	P19364	Spacer	2		
	P19389	Hydraulic Strg. Cylinder	2		4-5/8 Stroke 17-5/16 Collapsed
		(Cross)	-	•••••••	Length
102	P19383	Hydraulic Strg. Cylinder (Lantex)	2		4-5/9" Stroke, 17-7/16 Collapsed Length
103	P19330	Ring Gear	2		п «…
	P13804	Lockwasher	2		5/16 Heavy Spring
	P13894	Lug Nut, Wheel	$\tilde{20}$		3/4' -10
	P13895	Spacer, Ring	2		D-7 -10
	P13896	Locknut, Bearing	ž		2-3/4 -16
	P19831	Bolt, IIx.	2		5/16"-24 x 2.25" GR 5PH
	P10598	Gasket, Drive Flange			∞10 -24 x 2.20 GB 9111

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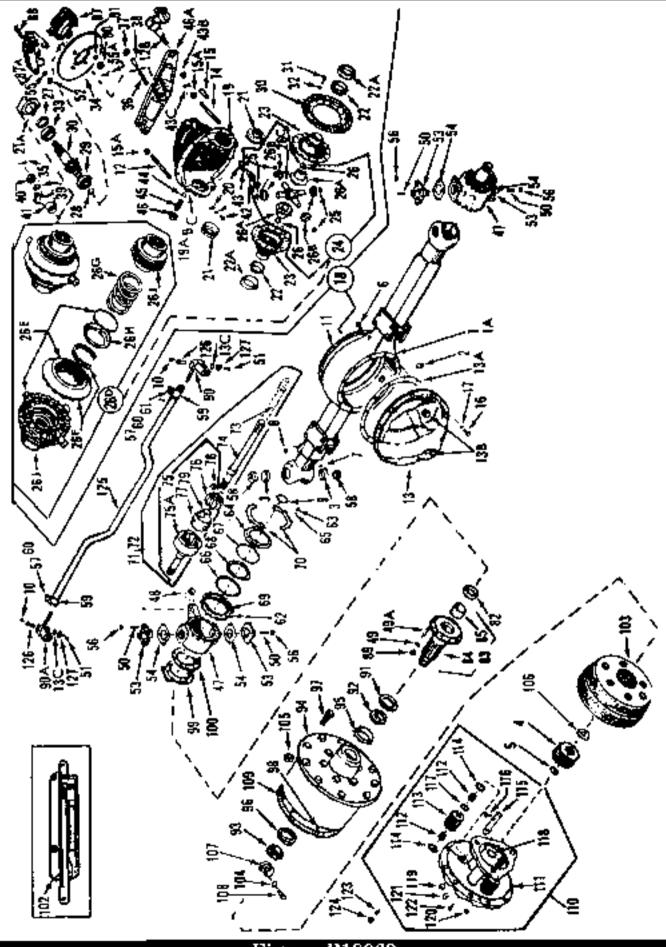


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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
110	P19882	Complete Drive Flange & Planctury Gear Assembly	2		Includes Rems 111-122
111	P19838	Drive Flange Only	2		
112	P13901	Bearing, Needle	300		50 per Geor
113	P13902	Planet Gear	6		-
114	P13903	Washer, Spacer	12		
115	P19334	Pin, Planet Gear	6		
116	P19335	Pin. spring	6		3/16" x 1.50
117	P13906	Spacer, Planet Gear	6		
118	P19336	Washer, Throst	2		
119	P19337	Plug, Square Socket Pipe	2		V2"-14C
120	P13867	Plug, Pipe	2		1/8" NPT
121	P13780	Plug, Magnetic Drain	2		1/2"-14
132	P13868	Fitting, Relief	2		
NI	P19338	Name Plate (Lull)	2		Drive Flange & Planetary Gear Assy
NI	P19339	Screw, Machine (Name Plate Mtg.)	4		•
128	P13910	Dowel, Tapered	24		
124	P13911	Lockaut	24		7/16"-20 GR 8
125	P13912	Tie Rod	ι		
126	P19339	Stud. Special	2		
127	P13914	Nut, Slotted Head	2	11	5/9"-21 GR 2P, Tre Rod
128	P18975	Socket Assembly	4		, , , , , ,
NI	P19340	Name Plate	1		Axle Housing
NI	P13917	Drive Screws	4		Axle Name Piote Mtg. #2 x 1/4"
NI	P13919	Bearing Set	1		Includes Items 22, 22A, 29, 33
NI	P19314	Label. Gear Lube	3		· ·,, · ····

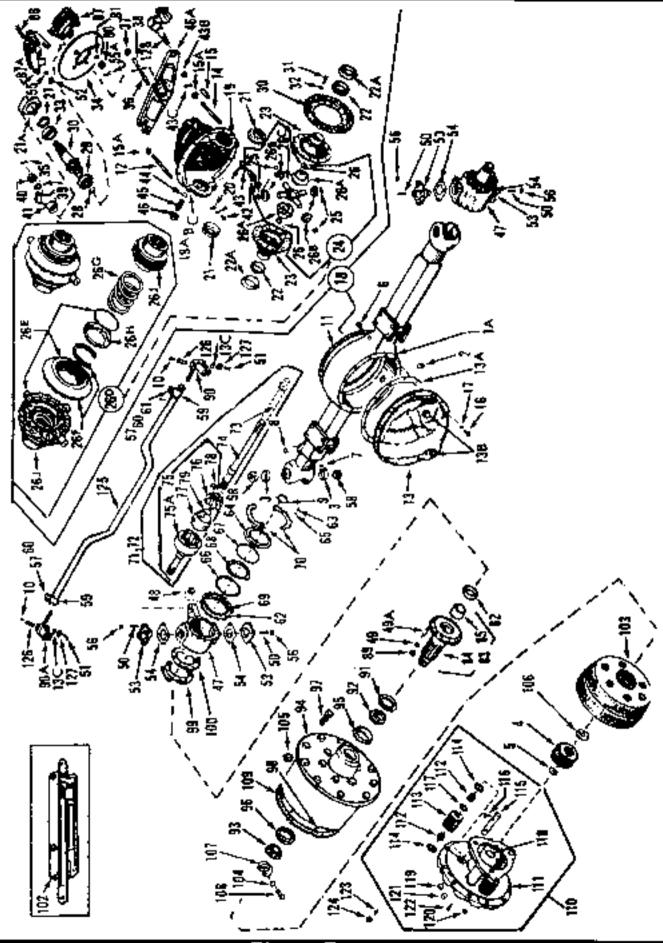
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FIRM	PARENO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
_	P18069	Steer Axle Assy w/Standard Diff. Assy	1		w/Heavy Duty 22° Ball Ends
1	P19297	Axle Housing Weldment	1		Reac
2	P13780	Plug, Magnetic Drain	ı		
3	P19298	Cup. Bearing	4		
4	P13782	Gear, Sun	2		
5	P13783	Ring, Retaining	2		
6	P13784	Vent, Axle Air	1	,	
7	P13786	Plug, Ball End Grease	<u> 2</u>		3/8" NPT
8	P13786	Pitting, Lubrication	2		1/8" NPT Straight
9	P13787	Seal, Oil	2	,	
10	P13788	Fitting, Grease	2		1/4'-28, Tie Rod
11	P13789	Casket, Differential Carner	1		2 7 211, 221. 12,0
12	P17595	Stud. Carrier Mounting	6		7/16"-14 x 7/16"-20 x 1.881
13	P13791	Cover	1	,	Differential Assembly
13A	P19299	Gasket	1		
13B	P19300	Plug, Square Socket	2		
13C	P19306	Flatwasher	2		
14	P13795	Stud, Carrier Mounting	4		7/16'-14 x 7/16'-20 x 2.25"
15	P19307	Dowel, Tapered	4		
15A	P17537	Locknut, Carrier Mounting	10		
16	P19308	Bolt, Hx., Diff. Cover	10		7/16"-20 x 1" (OR 5PH)
		Mounting			The state of the s
17	P13797	Lockwasher, Diff. Cover Mtg Bolt	30		7/17", P. Regular Spring
18	P19343	Complete Carrier Assembly	1		Includes Items 19-260, 27-46A
19	P13799	Carrier Housing & Cap Assembly	1	9.90	
19A	P19309	Bolt, Hx.	4		5/8"-11 x 3.25" GR 8PH
19B	P13803	Dowel	4		
19C	P13804	Lockwasher	4		5/8 , P. Regular Spring
20	P13805	Look, Diff Bearing Adjusting Not	2		. 1g
21	P13806	Locknus	2		DSF Side Roome
21A	P13794	Gasket.	1		Dur. rank (scattife
22	P17185	Cone	2	1	Differented Side
22A	P17186	Cup	2		Differential Side
23	P13808	Differential Case & Cover Assembly	1		Ditterential Side
26D	P17142	Complete Diff. Assembly, Standard	ι		Includes Items 25-26C
25	P17144	Washer, Thrusc	4		
26	P17145	Washer, chrust	2		
26A	P19310	Gear, Side	2		
26 B	P19311	Gear, Pinion	4		
26C	P19312	Spider	i		
27	P13841	Seal Oil	ī		
28	P13811	Ring, Lock	i		
29	P13812	Bearing, Roller	2		Pinion Shaft, Rear
			-		



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				(2 01 1)	
PURS	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
30	P13813	Ring Gear & Pinion	1		6 17:1 Katio
		Assembly			
31	P13814	Bolt, Hx., Diff. Ring Gear	12		1/2 20 x 2 GR 7
32	P13815	Lockwasher, Ring Gear Bolt	12		1/21, P. Heavy Spring
33	P13816	Bearing, Ball	1	,	Pinion Shaft, Front
34	P19350	Disc, Brake	1		
35	P13818	Cotter Pin. Pinion Nut	1		
36	P19951	Stud, Steer Cyl. & Caliper Mtg Bracket	6		5/8"-11 x 5/8'-18 x 2,50"
37	P13820	Not, Hx.	6		5/8"-19 GR 2Z
88	P13821	Dowel, Tapered	6		
39	P13822	Washer	1		
40	P13828	Nut, Pinion	1		1-1/8'-18
41	P19352	Yoke, Brake	3		
42	P19313	Bolt, Bearing Adjusting Nut Lock	2		
43	P13826	Lockwasher, Lock Bolt	2		5/16", P. Regular Spring
43B	P13842	Locknut	4		
43C	P13835	Cotter Pin	4		
44	P13827	Pad, Thrust	1		
45	P13828	Screw, Thrust Pad	1		
46	P13829	Jam Nut, Thrust Pad Screw	1		
46A	P19353	Stud & Caliper Mounting	1		Front
		Assembly	_		
47	P19314	Housing, Steering Knuckle	2		LH & RH
48	P19315	Bushing, Housing,	2		
		Steering Knuckle			
49	P19355	Washer, Clipped	24		7/16"
49A	P13833	Stud, Spindle to Emockle	24		7/16"-14 x 7/16"-20 x 2"
50	₽13934	Stud. Trunnion to Knuckle	16		1/2"-13 x 1/2 -20 x 2"
51	P13835	Cotter Pin	2		1/8" x 1.25" LG (Tie Rod Bult)
52	P19356	Locknut	2		
53	P19317	Trunnion	4		
54	P13839	Shise, Knockle Bearing	A/R		.005 Thick
54	P13840	Shim, Knuckie Bearing	A/R		.010" Thick
55A	P19358	Cotter Pin	2		1/8" x 1.50" P
56	P13842	Locknut	16		1/2"-20 GR 8
57	P13848	Lockwasher	2		
•			_		Bolt
58	P19818	Cone, Bearing	4		
59	P13845	Clamp, Tie Rod	2		
60	P19819	Bolt, Hx.	2		5/5"-11 x 2.25" GR 5PH, (Tie Red
		,			Clamp Mounting)
61	P13847	Nut. Hx.	2		5/8"-11 GR 2P (Tie Rod Clamp Bolt)
62	P13848	Gasket, Knuckle	2		and the second second second
63	P19321	Bolt, Retainer	24		5/161-18 x .63" GR 2PH
64	P19322	Ring, Split Retainer	2		
65	P13851	Lockwasher, Retainer	26		5/16°,Z,Heavy Spring
66	P19323	Seal, Felt	2		
67	P19324	Spring, Ball Seal	2		occorning Data
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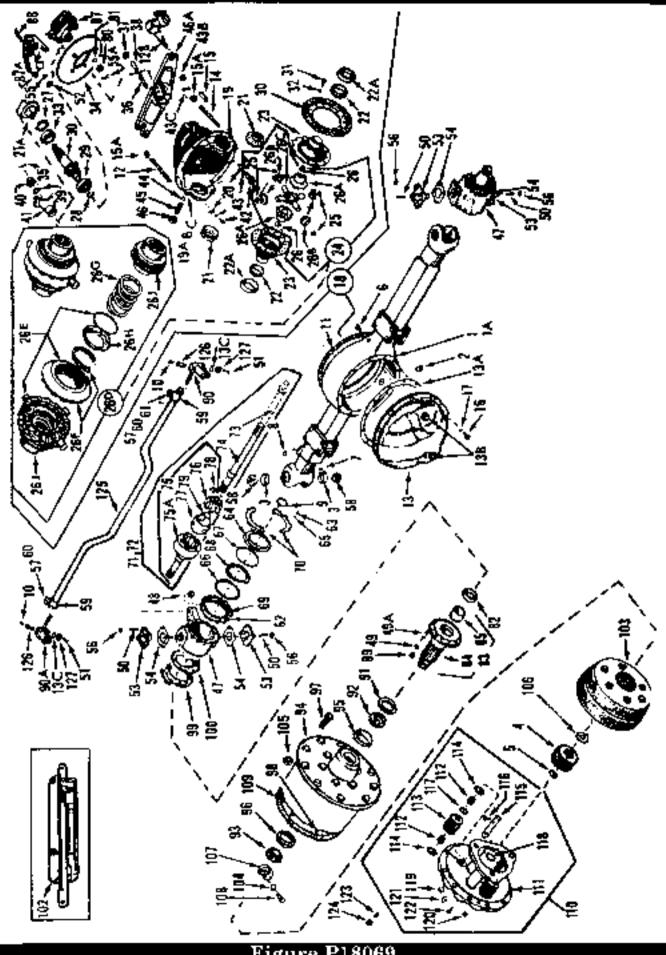


Figure P18069

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THETALE	DATENO			G 01 17	
	PART NO.	DESCRIPTION	•	SERIAL NO.	REMARKS
68	P19925	Seal, Oil	2		Ball End
69	P19326	Flange	2		
70	P19327	Ring, Recainer Half	4		
71	P13859	Complete Shaft & Vi-Joint Assembly	1		LH - Includes 73 & 75
72	P13859	Complete Shaft & U-Joint Assembly			RH - Includes 74 & 75
73	P13860	Shaft	1		Long((37.06")
74	P13861	Shaft.	1		_
75	P13857	U-Joint	1		Includes Hems 75A-79
75A	P13862	Bell, Outer Race	1	. 11 1	
76	P13868	Race, Inner	2		
77	P13864	Cage, U-Joint	l	11	
78	P13865	Ball, U-Joine	6		
79	P13866	Ring, Snep	1		
80	Р19359	Nut-Heavy, Hx., Slotted	2		5/8"-11 GR 2P
81	P19360	Washer	2		21/32" x 3/8" x 3/16"
82	P13869	Seal, Oil	2	1 1	
83	P13870	Complete Spindle Assembly	2		LH & RII, Includes Items 84, 85
84	P13871	Spindle Only	2		555 G 112, 20012200 20.111.) 07, 00
85	P13972	Bushing, Spindle	2		LH & RR
87	P19145	Complete Caliper Assembly	1		See Brake Caliper Assembly
			-		(P19145)
89	P13876	Lockmut, Spindle to flange	24		
90	P13877	Clevis	1		
90A	P13878	Clevia	1		
91	P13879	Seal, Oil	2		
92	P13890	Cone, Bearing	2		Inner
93	P13851	Cone. Bearing	2		
	P19362	Complete Hub Assembly	2		LH & RH. Includes Items 94-98
9.1	P13883	Hub Only	2		211 00 1221 11121011111 111(1113 54-55
95	P13986	Cup, Bearing	2		[nnec
96	P13587	Cup, Bearing	2		
97	P13886	Stud. Wheel	20		0.000
98	P13889	Stud, Hub to Deive Flange	24		7/16'-14 x 7/16'-20 x 1.75"
99	P19363	Oil Deflector	2		
100	P19364	Spacer	2		
103	P19389	Hydraulic Strg. Cylinder	2		4-5/8" Stroke, 17-7/16 Collapsed
		(Cross)	_		length
102	P19383	Hydraulic Strg. Cylinder	2		4-5/8' Stroke, 17 7/16 Collapsed
		(Lantex)			Length
103	P19830	Ring Gear	2		
104	P13804	Lockwasher	2		5/16" Heavy Spring
	P13894	Lug Nut, Wheel	20		
	P10895	Spacer, Ring	2		
	P13896	Lockmut, Bearing	2		2-3/4"-16
	P19391	Bolt. Hx.	2		5/16'-24 × 2.35' GR 5PH
109	P13898	Gasket, Drive Flange	2		27 ANDO OLVOFII
	P19332	Complete Drive Flange &	2		Includes Items 111-122
		Planetary Gear Assembly	-		Invidues Dellis 101-122

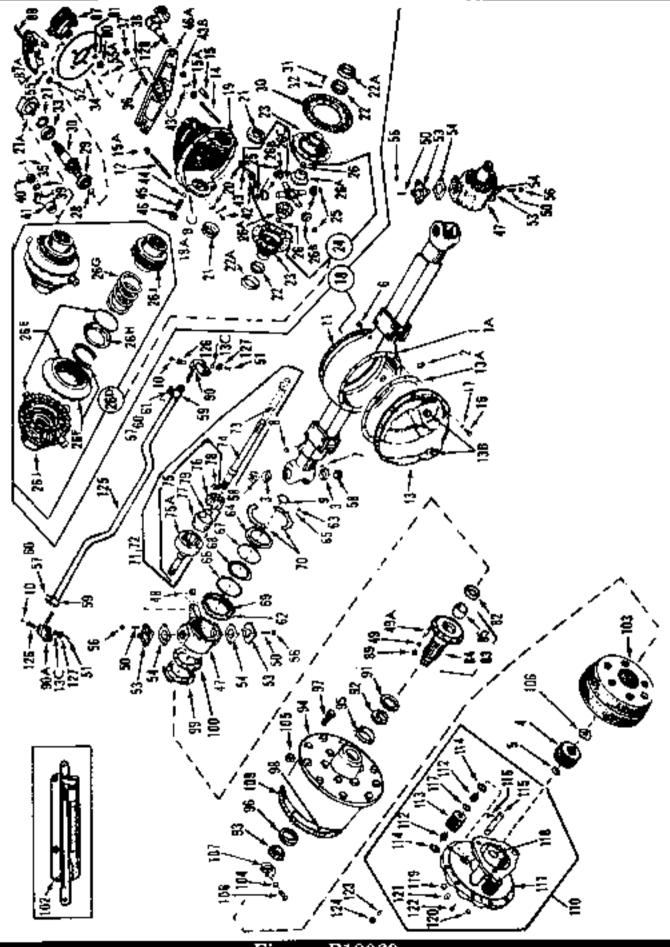
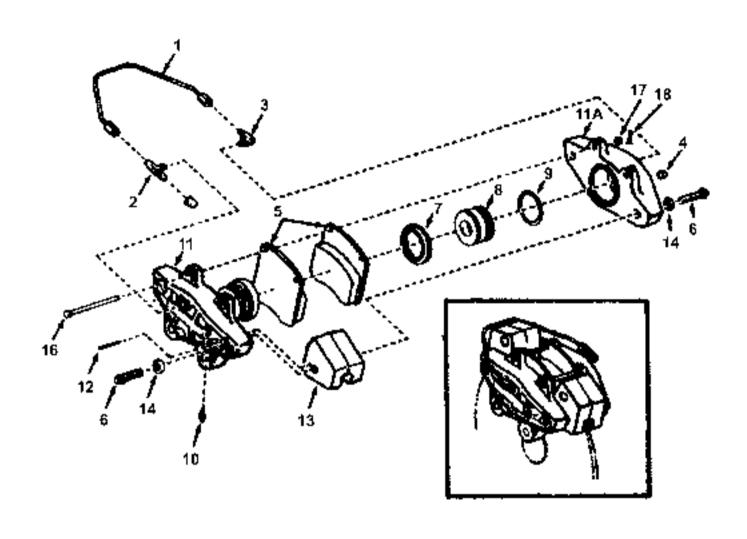


Figure P18069

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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
111	P19333	Drive Flange Only	2		
112	P13901	Bearing, Needle	300		50 Quantity per Gear
113	P13902	Planet Gear	6		, , , , , , , , , , , , , , , , , , ,
114	P18903	Washer, Spacer	12		
115	P19384	Pin, Planet Gear	6		
11 <i>6</i>	P19335	Pin, spring	6		8/161 x 1.50"
117	P13906	Spacer, Planet Gear	6		
118	P19336	Washer, Thrust	2		
119	P19337	Plug, Square Socket Pipe	8		1/27-14C
120	P13867	Plug, Pipe	2		
121	P13780	Plug, Magnetic Drain	2		
122	P13868	Fitting, Relief	2		
Ni	P19338	Name Plate (Lull)	2		Drive Flange & Planetary Goar Assy
NI	P19339	Screw, Machine (Name Plate Mig.)	4		-
123	P13910	Dowel, Tapered	24		
124	P13911	Lucknut	24		7/161-20 GR 8
125	P13952	Tie Rod	1		
126	P19339	Stud. Special	2		
127	P13914	Nut. Slotted Head	2		5/81-11 GR 2P Tie Roit
128	P13915	Socket Assembly	4		
NI	P19340	Name Plate	1		Axle Housing
NI	P13917	Drive Screws	4		Axle Name Plate Mtg, #2 x 1/4"
N1	P13919	Bearing Set	1		Includes Items 22, 22A, 29, 33
NI	P19344	Label, Gear Lube	3		

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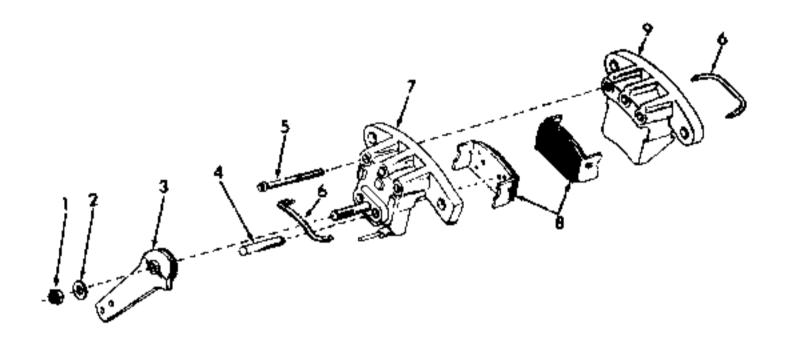


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P19145

TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
	P19145	Brake Caliper Assembly	1		Red Tag Brake Fluid
1	P19166	Transfer Line Assembly	1		_
2	P19168	Tee-Male Branch	1		
3	P19167	Elbow, Male	1	11	
4	P19179	Reducer	2		
5	P19159	Pad. Brake	2		
6	P19181	Screw	4		12 PT , 7/16"-14 x 1.50"
7	P19162	Dust Boot	2		
S	P19163	Piston	2		
9	P19164	O-Ring	2		
10	P19161	Bleeder Valve	4		
11	P19158	Housing Piston with Ears	1		
AII	P19157	Housing Piston without	ī		
		Ears			
12	P19180	Pin, Drive Lock	2		
13	P19160	Spacer	2		
14	P19182	Flatwasher, Screw Backup	4		
15	P19178	Bleeder Valvo	2		
16	P19176	Pin, Pad Retainer	2		
17	P19165	Flatwasher	2		
18	P19177	Pin, Cotter	2		

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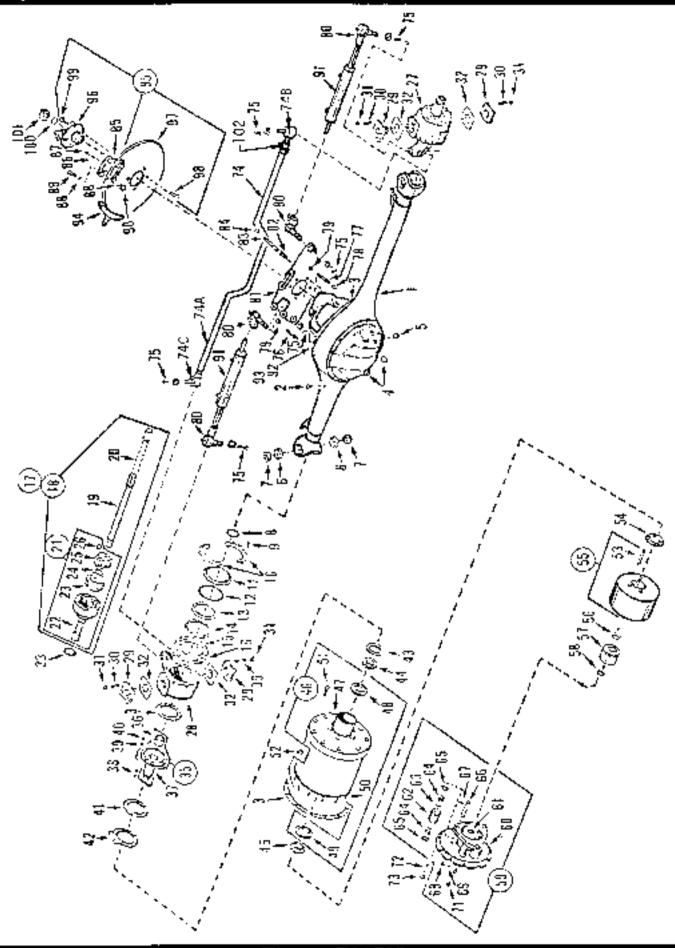
June, 1994 1-289

P19146

- P19146 Coliper Assembly - t	
1 P19153 Lockruit 1 1/2"	
1 P)9153 Locknut 1 1/2"	
2 P19152 Flacwasher 1	
8 P19151 Lever 1	
4 P19154 Fin 2	
5 P19156 Bolt, Flanged 3	
6 P19155 Spring 2	
7 P19149 Housing with Stud 1	
8 P19150 Pad, Brake 1	
9 P19148 Housing 1	

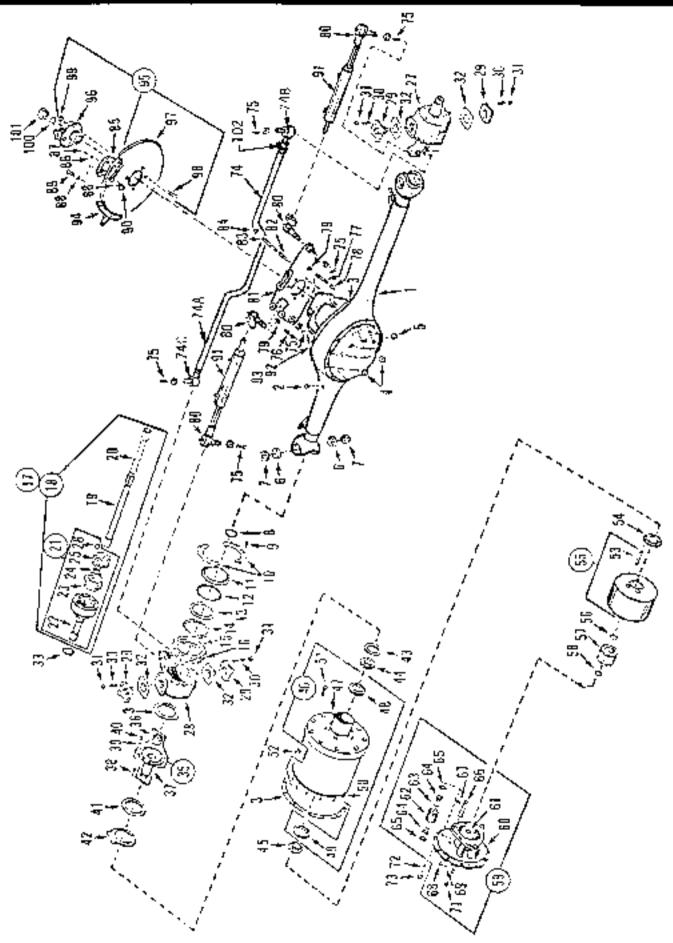
Mech. Disc Brake Assembly (PS-1200 Axle)

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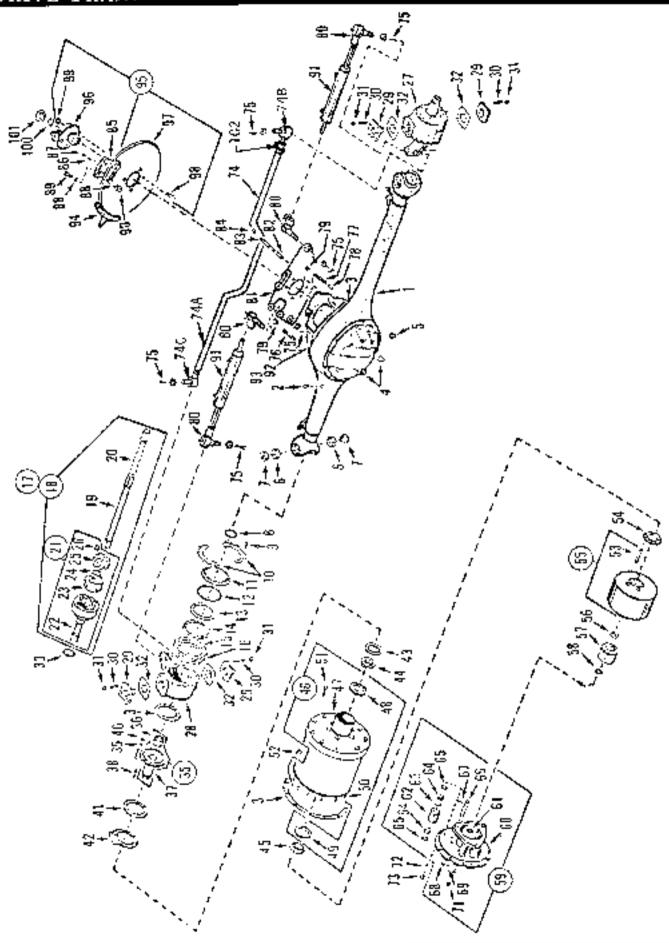
P21735 (1 of 3)

TTEM	PART NO.	DESCRIPTION	_	SERIAL NO.	REMARKS
	P21735	Front Planetary Steering	1	580, 503-522	6.17-1 Ratio
,	P21801	Axle Assy. Axle Housing Weldment		"_"	
1 2	F13784	Vent, Axle Air	1	<u></u> .	
3	F13789	Formed Gasket	1	· <u>_</u>	
4	P19300		A/R	· <u>_</u>	Oldbard Co.
± 5	P13780	Plug, Square Socker Plug, Magnetic Dexin	2	. <u>_</u>	8/4"-14, Steel
6	P19298	Cup, Bearing	1	<u>_</u>	1/2'-14
7	P19318	Cone, Bearing	4 4	- <u>-</u>	
8	P19787	Seal, Oil	2	. <u>.</u> .	4 1 01 0
9	P17150				Axle Shaft
	P19327	Bolt, Hx. Recainer	24	. <u>_</u> .	5/16"-18 x 0.50" GR 2 Whiz
10 1 1	P19327		4	<u>.</u>	Outer, 2 LH & 2 RH
	P19324	Retainer, Soal	2		Split, LH & RH
12		Spring, Ball Seal	2		LH & RH
13	P19325	Seal, Ball End	2	illin Tir	LJi & RH
14	P29323	Seal, Felt	2		LH & RH
15 16	P19326	Retainer, Fult	2		LH & RH
16	P13848	Gasket, Knockle	2		LH & RH
17	P21802	Shaft & U-Joint Assembly	1		Short, Includes Itoms 19, 21 & Component Parts
l8	P 21803	Shaft & U-Joint Assembly	ι	"	Long, Includes Items 20, 21 & Component Parts
19	P21804	Axle Shaft	1		Short, 30.00
20	P21805	Axle Shaft	1	- "	Long, 86,50"
21	P21806	U-Joint	1		LH & RH, Includes Items 22-26
22	P21807	Bell, Outer Race	1		
23	P13864	Cage, U-Joint	1	"-"	
24	P13866	Ring, Snap	L	·	
25	P21808	Race, Inner	1	·	
26	Pi3865	Ball, U-Joint	6	"_ '	
27	P21809	Housing, Steering Knuckle	1		I.H
28	P21610	Housing, Steering Knuckle	1		RH
29	P19317	Ττακινίση	4	"	
30	P18884	Stud	16		1/2"-18 x 1/2"-26 x 2". Trunnion Mounting
31	P13842	Locknut	16	"_'	1/27-20 GR 8, Trunnion Mounting
32	P13839	Shira, Knuckle Bearing	4	"_"	.005" Thick
82	P13840	Shim, Knuckle Bearing	4		.010" Thick
83	P13869	Seal, Oil	2	4. *	LH & RH
35	P21811	Spindle Assembly	2		LH & RH, Includes Items 36, 37
36	PI3872	Bushing, Spindle	2	· <u>·</u> ·	LH & RH
37	P21812	Spindle Only	2	· <u>-</u>	LH & RH
38	P13833	Stud, Spindle to Krankle	24		7/16'-14 x 7/16'-20 x 2", 12 f.H. 12 RH
39	P21813	Washer	24		12 LH, 12 ŘH
40	P13911	Locknut	24		7/16"-20 GR 8, 12 LH, 13 RH
41	P19364	Spacer	2	<u>_</u> .	LH & RH
42	P19363	Oil Deflector	2	- <u>-</u> -	LH & RH
43	P13879	Seal, Oil	2		LH & RH
44	P13880	Cone, Bearing	5	"_	Inner, LH & RII



P21735 (2 of 3)

FFR3/	PARE NO.	DESCRIPTION		SERIAL NO.	DDM ADVS
45	P13981	Cone, Bearing		SERTAL NO.	REMARKS
46	P21514	Hub Assembly	2	-	Outer, LH & RH
47	P21815	Hub Only	2 2		LII & RH, Includes Items 47-51
48	P13885	Cup, Bearing	2	<u>-</u> -	LII & RH
49	P13887		2	<u></u> .	Inner, LH & RH
50		Cup, Bearing		 	Outer, LH & RH
	P13889	Stud, Hub to Drive Flange	24		7/26"-14 x 7/16 -20 x 1.75", 12 LH 12 RH
รเ	P21816	Stud, Wheel	20	' - "	10 LH, 10 RH
52	P13894	Log Nut, Wheel	20	- "	3/4"-16, 10 LH, 10 RH
53	P21817	Roll Pin	2	·. "	.312" x .750", LH & RH
54	P31818	Locknut	2	""	LH & RH
55	P21819	Ring Gear Assembly	2	"-'	LH & RH, Incl. Item 53
56	P13895	Spacer	2		LH & RH
57	P21820	Son Gear	2	""	LH & RH
58	P13783	Ring, Retaining	2		LH & RH
59	P19382	Drive Flange & Planetary Gear Assy.	2	' <u>-</u> "	LH & RH, Includes Items 60-71
60	P13900	Drive Flange Only	2	'_'	LH & RH
61	P19336	Thrust Washer	2	.'	LH & RH
62	P13902	Planetary Gear	-6	:	3 LH, 3 RH
63	P13906	Spacer, Planetary Gear	ଚ	" <u>_</u> :	3 LH, 3 RH
64	P13901	Bearing, Needle	800	"_	50 Quantity per Gear
65	P13903	Washer, Spacer	12	·· <u>-</u> ··	7/8", 6 LH, 6 RH
66	P19334	Pin, Planetary Gear	6	·· <u>-</u> ··	9 LII, 3 RH
67	P19335	Pin, Tension	6	· _ ··	3/16 x 1.50°, 3 LH, 5 RH
68	P13780	Plug, Magnetic Drain	2	· _ ··	1/2'-14, LH & RH
69	P13909	Plug, Hex Soc. Pipe	2	· _ ··	1/2'-14, LH & RH
71	P21521	Relief Fitting	2	·- <u>-</u> ··	LII & RH
72	P13910	Dowel, Tapered	24	·- <u>-</u> ·	12 LH, 12 RH
73	P13911	Locknut	24		7/15"-20 GH 8, 12 LH, 12 RH
74	P21822	Tie Rod Assembly	1	 -	120 20 211 11 12 131 137 131
74Λ	P23262	Tie Rod	1	··_·	
74H	P23263	Tie Rod Erul	1	··	Course Thread
74C	P10345	Tie Rod End	1	·	Fine Thread
75	P13835	Catter Pin	G		1/8" x 1.25", P
76	P17535	Stud	6		7/16 -14 & 7/16"-20 x 1 88", Carrier
			•		Mtg.
77	P17536	Stud	1	r.	7/16"-14 & 7/16" (20 x 2.25"), Carrier Meg.
78	P13910	Dowel, Tapered	4	"_"	Carrier Mounting
79	P17587	Locknut	10	r_ ·	7/16"-14 GR 8
80	P13915	Socket Assembly	4		
81	P21823	Bracket, Steering Cylinder	1	"_"	
82	P13821	Dowel, Bracket Mounting	6		
93	P13819	Stud	6	_".	5/8"-18 & 5/8"-11 x 2.53". Bracket
	_ 				Mig.
84	P13820	Nut, Hx.	6	· <u>_</u>	5/8"-18 GR 52, Bracket Mounting
86	P20780	Complete Caliper Assembly	1	·· _ ··	
86	P19767	Fitting, Blooder Screw	2	··_·	Caliper Assembly
57	P21824	Blooder Screw	2	··_·	Caliper Assembly
•	- 77	accompanies (a barbate	-		Carper assemily



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TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
88	P19306	Flatwasher	4	·	5/9"
89	P21825	Screw	2	··	12 Pf., 5/81-1; x 2,501 GR 8PH
90	P21826	Lockout	2	·'	5/8"-11 GR 8
91	P21827	Complete Steering Cylinder Assembly	2	··	LH & RH
91A	P21929	Kit, Steering Cylinder Scal	2	· _ ·'	
92	P21829	Complete Carrier Assembly w/No-Spin	1	'_"	6.17:1 Ratio
94	P2078t	Complete Caliper Assembly	1	"- '	Mechanical
95	P21887	End Yoke Assembly	1	"	
96	P19352	Yoke, 6C	1	"- '	
97	P21833	Disc, Brake	1	'-'	
98	P21834	Screw, Hx.	4		Special
99	P13842	Locknut	4	-"	1/2"-20 GR 8
100	P21835	Flatwasher	1	· _ '.	1"
101	P21836	Nut, Pinion	1		
102	P23264	Clamp, Tie Rod	2	"	

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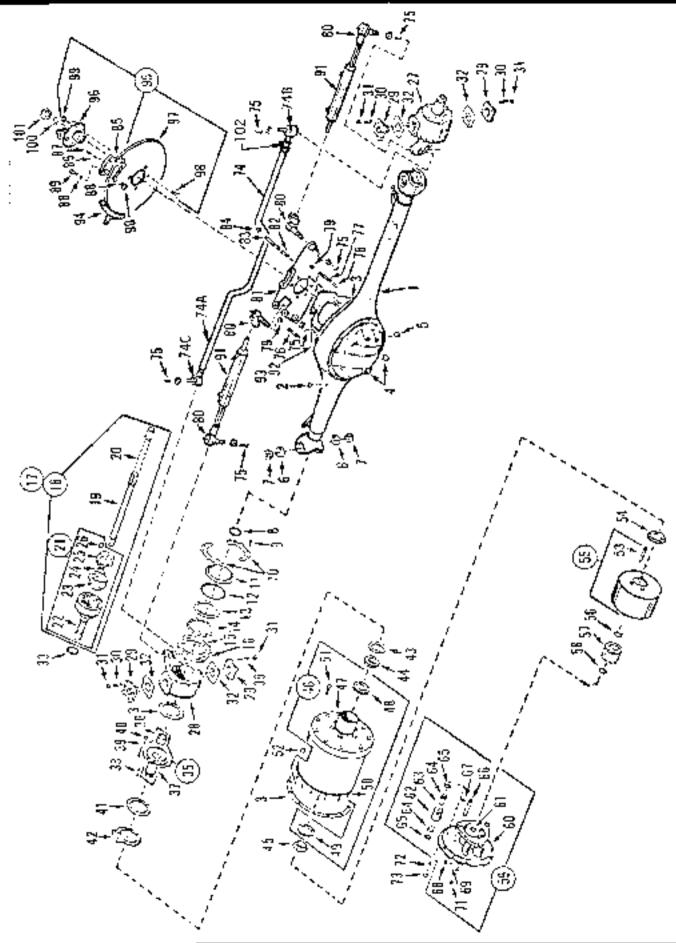


Figure P21736

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P21736 (1 of 3)

ITEM	PART:NO. P21736	DESCRIPTION		SERIAL NO.	REMARKS
_	F21736	Rear Planetary Steering Axle Assy	1	530, 533-822	6.17:1 Ratio
ι	P21801	Axle Housing Weldment	1	·	
2	P13784	Vent, Axle Air	i		
3	P13789	Formed Gasket	A/R	"_·	
4	P19300	Plug. Square Socket	2	<u></u> .	3/4"-14, Steel
5	P18780	Plug. Magnetic Drain	1	·	1/2"-14
6	P19298	Cup, Bearing	4		1:2 -14
7	P19318	Cone, Bearing	4	"	
8	P13787	Sea), Oil	2		Axle Shaft
9	P17150	Bolt, Hx.	24	<u>-</u>	5/16"-18 x 0 50" GR 2 Whiz
10	P19327	Retainer	4	. <u>. </u>	Outer, 2 LH & 2 RH
11	P19322	Retainer, Seal	2	<u>_</u> .	Split, LH & RH
12	P19324	Spring, Ball Seal	2	·_·	I.H & RH
13	P19325	Seal. Ball End	2	· <u>·</u> ·	LH & RH
14	P29323	Seal, Pelt	2		LH & RH
15	P19326	Retainer, Felt	2	· <u>_</u>	LH & RH
16	P13848	Gasket, Knuckle	2	_"	LH & RH
17	P21802	Shaft & U-Joint Assembly	ī		
		_			Short, Includes Items 19, 21 & Component Parts
18	P21503	Shaft & U-Inint Assembly	1	·-·	Long, Includes Items 20, 21 & Component Parts
19	P21804	Axle Shaft	1	–.	Short, 30.00"
20	P21805	Axle Sha(t	1		Long, 36.50"
21	P21806	U-Jaint	1	·'	LH & RH, Includes Items 22-26
22	P21807	Bell, Outer Race	1	". "	
23	P13864	Cage, U Joint	1	"	
24	P13866	Ring, Shap	1	"	
25	P21908	Race, Inner	1		
26	P13865	Ball, U-Joint	6		
27	P21809	Housing, Steering Knuckle	1	"_'	LH
28	P21810	Housing, Steering Knuckle	1	"_"	RH
29	P19317	Trunnion	4		
30	P13834	Stud	16	·'	1/2"-13 x 1/2"-20 x 2", Trunnion Mounting
31	P13842	Linckring	16	···	1/2"-20 GR 8, Trunnion Mounting
32	P13839	Shim, Knuckle Bearing	4	··	.005 Thick
82	P13840	Shim, Knuckle Bearing	4	"	.010 Thick
83	P13869	Seal. Oil	2	·_"	LH & RH
88	P21811	Spindle Assembly	2	'_"	LH & RH, Includes Items 36, 37
36	P13572	Bushing, Spindle	2	·-·	LH & RH
37	P21812	Spindle Only	9	··_·	LH & BII
38	P13833	Stud, Spindle to Knuckle	24	· <u>·</u> ·	7/16"-14 x 7/16"-20 x 2", 12 LH, 12
an	nosese	Mb along	۸-		RH
39	P21813	Washer	24		12 LH, 12 RH
40	P13911	Linckritt	24		7/16'-20 GR 8, 12 LH, 12 RH
41	P19364	Spacer	ā	·	LII & RH
42	P19363	Oil Deflector	2		LH & RH
43	P13879	Seal, Oil	2	-"	1.H & RH
44	P13880	Cone, Bearing	2	_".	Inner, LH & RH

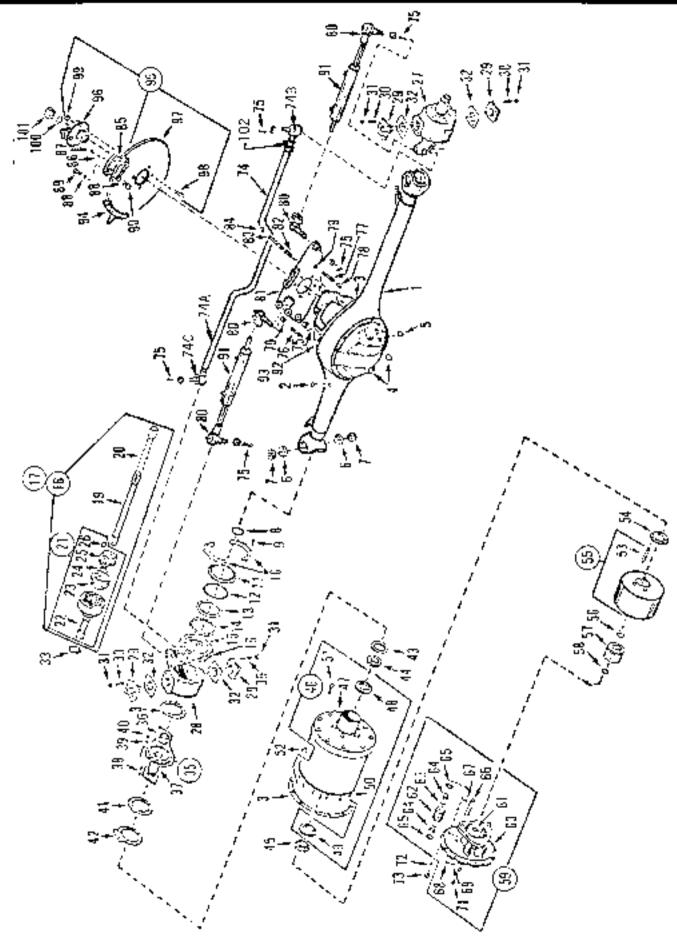


Figure P21736

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P21736 (2 of 3)

Research	MATERIO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
45	P13881	Cone, Bearing	2	"	Outer, LH & RH
46	P21814	Hub Assembly	2	"_ '	LH & RH, Includes Items 47-51
47	P21815	Hub Only	2	· <u>-</u> ·	LH & RH
48	P13886	Cup, Bearing	2	·_r	Inner, LH & RH
49	P13887	Cup, Bearing	2	"	
50	P13889	Stud. Hub to Drive Flange	24	<u>_</u> .	Outer, LH & RH
1/4		owa. 1140 W Ditte I tange	2+	-	7/16"-14 x 7/16"-20 x 1.75 , 12 LH, 12 RH
51	P21816	Stud. Wheel	20	"_"	
52	P18894	Lug Nut. Wheel	20	<u>"</u> _	10 LH, 10 RH
53	P21817	Roll Pin	2	<u>"_</u> .	3/4"-16, 10 LH, 10 RH
54	P21818	Locknut	2	<u>.</u>	.312' x .750", LH & RH
55	P21819	Ring Gear Assembly	2	· <u>_</u> "	LH & RH
56	P13895	Spacer	2	<u>.</u>	LH & RII, Incl. Item 53
57	P21820	Sun Gear	2		LH & RII
58				. <u>.</u> .	LH & RII
	P18788	Ring, Retaining	3	<u>_</u> .	LH & RH
59	P19332	Drive Flange & Planetary George Agent	2	_	LII & RH, Includes Items 60-71
60	P13900	Gear Assy. Opins Manage Onto		· <u>·</u> ·	T TT 0 Y
		Drive Flange Only Thrust Washer	2		LH & RH
61	F19336		2		LH & RH
62	P13902	Planetary Gear	6	··	3 LII, 3 RH
63	P13906	Spacer, Planetary Geor	6		3 LH, 3 RH
64	P10901	Bearing, Needle	300	<u>.</u> .	50 Quantity per Gear
66	P13903	Washer, Spacer	12	·-·	7/81, 6 LH, 6 RH
66	P19334	Pin, Planetary Geor	6	·- <u>-</u>	3 LH, 3 RH
67	P19335	Pin, Tension	6	"_"	3/16" x 1.50", 8 LH, 3 RH
68	P13780	Plug, Magnetic Drain	2	· - •	1/2"-14, LH & RH
69	P13909	Plug, Hex Soc. Pipe	2	- "	1/2"-14, LH & RH
71	P21821	Relief Fitting	2		LH & RH
72	P13910	Dowel, Tapered	24	" "	12 LH, 12 RH
73	P13911	Lzeknut	24		7/16"-20 GR 8, 12 LH, 12 RH
74	P21822	Tie Rod Assembly	l	"	
74A	P23262	Tie Rod	1	"-"	
74B	P23263	Tie Rod End	1		Course Thread
74C	P10345	Tie Rod End	1		Fine Thread
75	P13836	Cotter Pin	б	· ."	1/8" x 1.25", P
76	P1753ä	Stud	б		7/161-14 & 7/161-20 x 1.881, Carrier
					Mtg.
77	P17536	Stud	4	'_'.	7/16"-14 & 7/16"-20 x 2.25", Carrier
					Mt _R .
78	P13910	Dowel, Tapered	4	" '	Carrier Mounting
79	P17537	Locknut	7()	"	7/16"-14 GR 8
80	P18915	Socket Assembly	4	'_'	
81	P21823	Bracket, Steering Cylinder	1	'-'	
82	P13821	Dowel, Bracket Mounting	6	·	
83	P13819	Stud	ĥ	"	5/8"-18 & 5/8"-11 x 2.53". Bracket
		3-			Mtg.
84	P13820	Nut, IIx.	6	"_'	5/8' 18 GR 5Z, Bracket Mounting
85	P20780	Complete Caliper Assembly	ı	<u>_</u> .	o
86	P19767	Fitting, Bleeder Screw		<u></u>	Culiper Assembly
87	P21824	Bleeder Screw		<u></u>	Cultiper Assembly Caliper Assembly
			2		Campet resembly

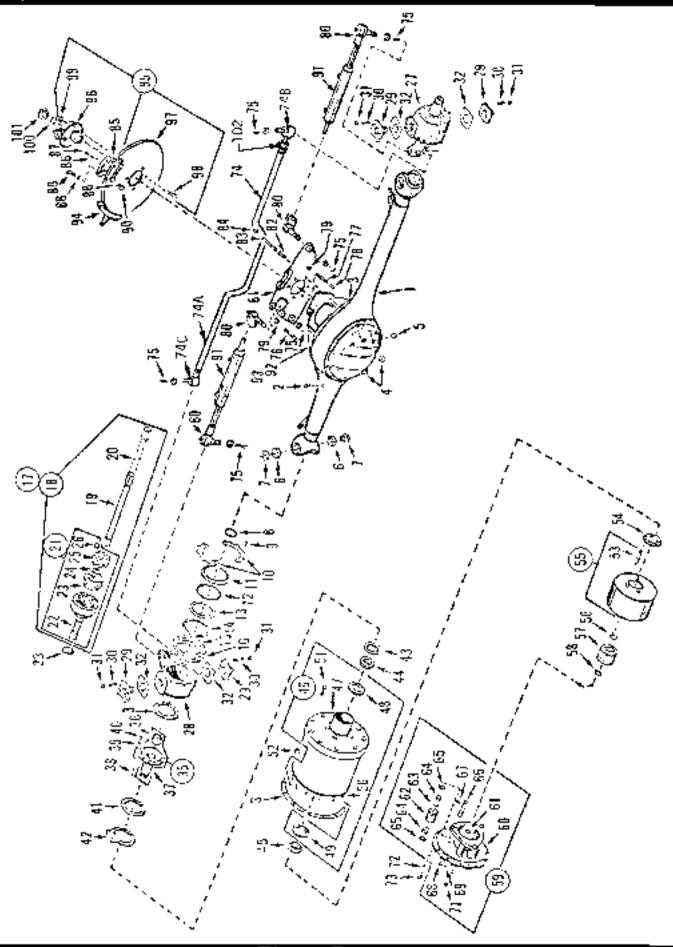
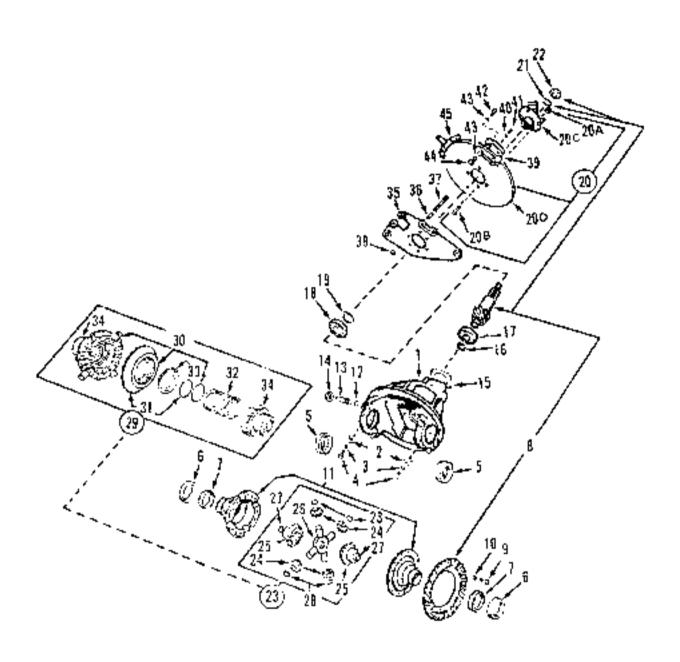


Figure P21736

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PPEM	PARENO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
88	P19806	Flatwasher	4	:_ : .	5/8
89	P21825	Screw	2	_ r.	12 PT., 5/8"-11 x 2 50" GR 8PH
90	P21826	Locknot	2	 .	5/8 -11 CR 8
91	P21827	Complete Steering Cylinder Assembly	2	" <u>-</u> "	LH & RH
91A	P21828	Kit, Steering Cylinder Seal	2	·- <u>-</u> -	
92	P21880	Complete Carrier Assembly w/No-Spin	1	<u>"</u> —"	6.17:1 Ratio
95	P21837	End Yoke Assembly	1	" <u>-</u> "	
96	P19352	Yoke, 6C	1	·- <u>-</u> -	
97	P21833	Disc, Brake	1		
98	P21834	Screw, Hx.	4	· _ "	Special
99	P13842	Locknut	4	'- "	1/21-20 GR 8
100	P21835	Flatwasher			1"
101	P21836	Nut. Pinion	l	" _ '	
102	P23264	Clamp, Tie Rod	2	""	

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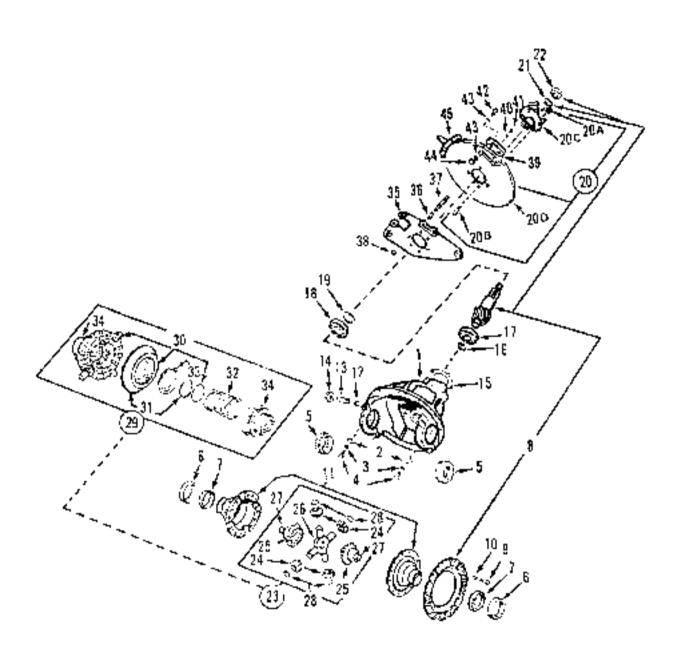
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P21829

- · · · ·					
HERM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	The state of the s
_	P21829	Complete Carmer Assy w/No-Spin Diff.		530, 533-822	
1	P21842	Carrier Housing & Cap	1	"	
•	Talens	Assembly	,	-	
2	P13805	Lock, Diff. Adjusting Nat	2		
3	P10826	Lockwasher	2		5/16", P. Lock Bult
4	P19313	Bolt, Hx.	2	"_'	5/16'-18 x 0.625" (G5)
ā	P13806	Lockant, Bearing Adjusting	2		0-10-10 x (0.025 (GB)
6	P17186	Cup, Bearing	2	_"	Differential Side
7	P17185	Cone, Bearing	2	:	Differential Side
8	P13813	Ring Gear & Pinion Kit	1		Differencial Side
9	P13814	Bolt, Hx.	12	·- <u>·</u>	1/21-20 x 21 (G7)
10	P13815	Lockwasher	12	··_·	1/2", P. Heavy
11	P13808	Diff. Case & Cover	1	· <u>·</u> ·	2.0 , 1, 1.0 (01,)
		Assembly	-		
12	P13827	Pad, Thrust	1		
13	P13828	Screw, Thrust Pad	1		
14	P13829	Jam Nut, IIx.	1	··_··	7/81-14
15	P13794	Gusket	1	·- <u>-</u> ·	
16	P:3811	Ring, Lock	1	··_·	Pinion Shaft Bearing
17	P13812	Bearing, Roller	1	·· _ ·	Pinion Shaft (Rear)
18	P13S16	Bearing, Ball	1	· - ··	Pinion Shaft (Front)
19	P13841	Seal, Oal	1		
20	P21837	End Yoke Assembly	1		
20A	P13842	Locknot	4	··-··	1/2 -20 (G8)
20B	P21834	Screw, Hx.	4	··	Special
20C	P19352	Yoke, 6C	1		
50Đ	P21833	Disc. Brake	1	··_·	
21	P21835	Flatwasher	1	··'	1.
22	P21836	Nut, Pinion	1	· _ "	
29	P21840	Complete Diff. Assy - No-Spin	1	'_"	Incl. Items 30-34
30	P19845	Spider Assembly	I	" <u>-</u> '	Incl. Spider, Center Cam, Snap
					Ring not serviced separately
31	P21841	Clutch & Holdout Ring	1	·-·	Incl. Clutch Member & Holdout
		Assembly			Ring out serviced separately
32	P19347	Spring	2	'-"	
38	P19048	Retainer, spring	2	- "	
	P19049	Side Gear	2		LH & RII
	P21623	Bracket, Steering Cylinder	2	"-"	
	P13821	Dowel	G	"	
	P10519	Stud	6		5/8 (-18 x 5/8) -11 x 2,53
	P13820	Nut, Hx.	6	"-	5/8"-18 (G5)
	P20780	Complete Caliper Assembly	1	'-'	
	P19767	Fitting, Blooder Screw	2	'-"	Caliper Assembly
	P21824	Bleeder Screw	2	-"	Caliper Assembly
	P21825	Screw	2	'"	5/81-11 x 2.501 (G8)
	P19306	Flatwasher		"."	5/8'
	P21826	Lockmut	4		5/8 -11 (G8)
45	P20781	Complete Caliper Assembly	1	"_	

Carrier Assembly w/ No-Spin Diff. (PS-1200 Axle)

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P21830

ITEM	PART NO. P21830	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	£21600	Complete Carrier Assy w/Standard Diff		530, 63 3– 822	
1	P21842	Carrier Housing & Cap	1		
		Assembly			
2	P13809	Lock, Diff. Adjusting Nat	2	··_··	
3	P13826	Lockwasher	2	·- <u>-</u> ·	5/16", P. Lock Bolt
-1	P19313	Bolt. IIx.	2	·- <u>-</u> -	5/16"-18 × 0.625" (G5)
5	P13806	Looknut, Bearing Adjusting	2		
6	P17186	Cup, Bearing	2	··_··	Differential Side
7	P17185	Cone. Bearing	2		Differential Side
8	P13813	Ring Gear & Pinion Kit	1		
9	P13814	Bolt, Hx.	12	·'	1/21-20 x 21 (G7)
10	P:3815	Lorkwasher	12		1/2", P. Heavy
11	P13808	Diff. Case & Cover Assembly	1		-
12	P13827	Pad, Thrust	1	· <u>-</u>	
13	P13828	Screw, Thrust Parl	1	·_r	
14	P13829	Jam Nut, Hx.	1	·_··	7/81-14
15	P13794	Gasket	_		
16	P13811	Ring. Lock	1	"_"	Pinion Shaft Bearing
17	P13812	Bearing, Roller	1		Pinion Shuft (Rear)
18	P13816	Bearing, Ball	1	"_"	Pinion Shaft (Front)
19	P13841	Seal, Oil	J		
20	P21837	End Yoke Assembly	1	- "	
20A	P13842	Locknut	4	·_"	1/2'-2(r)G8)
20B	P21834	Screw, Hx.	1		Special
20C	P19352	Yake, 6C	1		
20D	P21833	Disc. Brake	1	r <u>.</u> .	
21	P21805	Platwasher	1	"- '	I.
22	P21836	Nut. Pinion	1	'-"	
23	P21838	Complete Diff. Assy - Standard	1	· - "	Incl. Items 24–28
24	P19310	Gear, Pinion	4		
25	P21839	Gear, Side	2		
26	P19312	Spider	1	*	
27	P17145	Washer, Throst	2	"_"	
28	P17144	Washer, Thrust	4	" _"	
J5	P21823	Bracket, Steering Cylinder	I	'-"	
36	P13821	Dowel	6	_"	
37	P13819	Stud	6		5/81-18 x 5/81-11 x 2.531
38	P13820	Nut. IIx.	6	·	5/81-18 (G5)
39	P20780	Complete Caliper Assembly	1	·	
40	P19767	Fitting, Bleeder Screw	_		Caliper Assombly
41	P21824	Bleeder Screw	_		Caliper Assembly
42	P2:825	Screw	_	· - · ·	5/5"-11 x 2 50" (G8)
43	P19306	Flatwasher	-	,	5/8"
44	P21826	Lockmut	2		5/8" 11 (G8)

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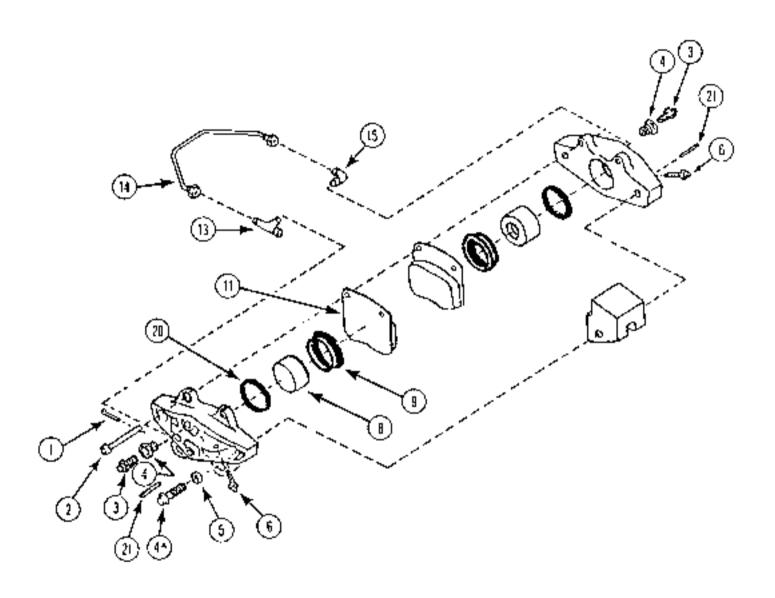


Figure P20780

P20780

			:		
ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	HEALTH S
	P20780	Complete Caliper Assembly		530, 538-822	
1	P19177	Pin, Cotter	2	"_"	
2	P19176	Pin. Anchor	2	" '	
3	P20789	Venc	2	" ."	
4	P20790	Fitting, Hydraulic Brake	2	"_ ·	
4A.	P1918I	Screw	4	··	12 Pt. Cap
ភ	P19182	Flatwasher	4		•
6	P20792	Vent	4	·:	
8	P20795	Piston, Wheel cylinder	2	'	
9	P20784	Hoot	2	· _"	
11	P19159	Fad, Brake	2	.–	
13	P19168	Tee, Flare Tube	1	'-':	
14	P19166	Tubing, Brake	1	"_"	
15	P19167	Elliow, Flare Tube	1	·- <u>-</u> ·	
20	P20786	O-Ring	2	··	
21	P20791	Pin, Drive	2	··_·	

Hyd. Disc Brake Assembly (PS-1200 Axle)

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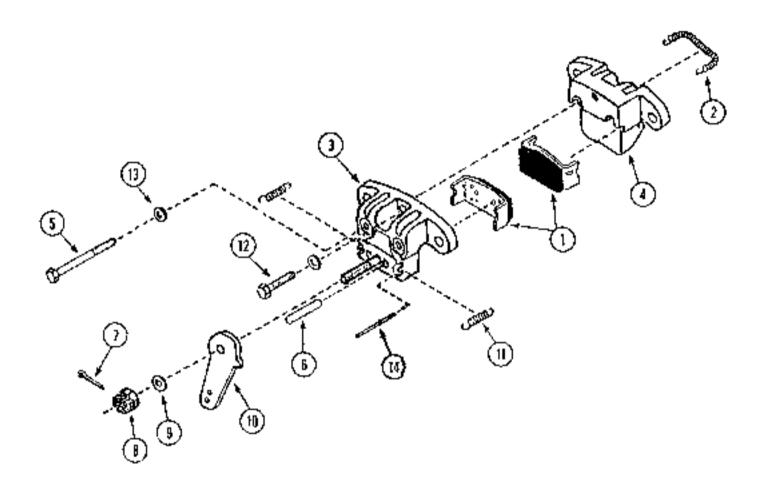
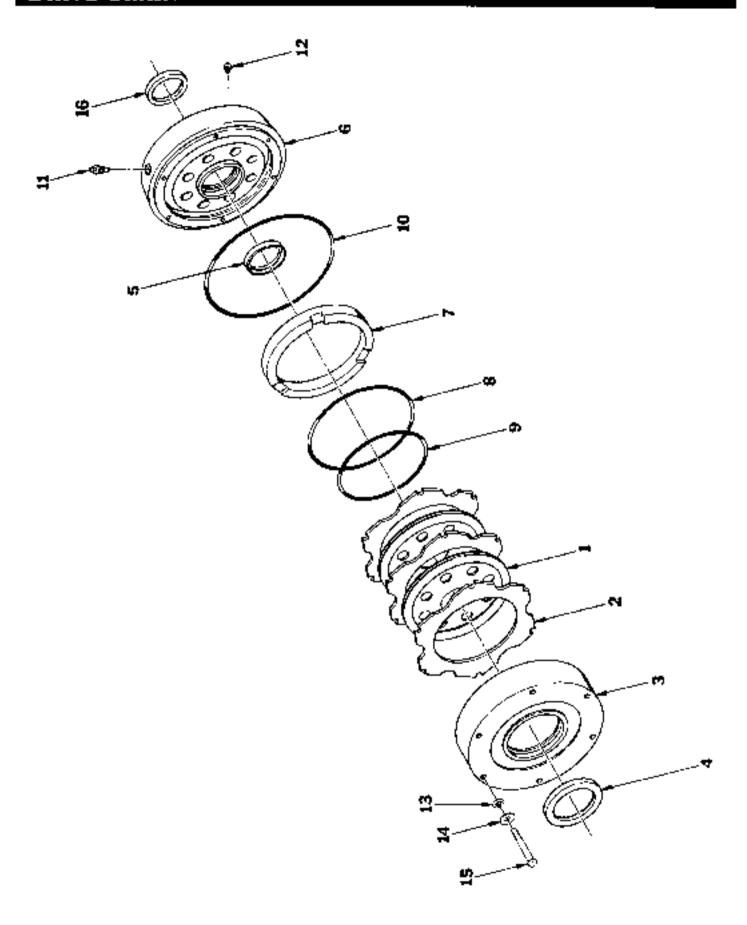


Figure P20781

P20781

FPKM	PARTNO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	P20781	Complete Caliper Assembly		530, 533, 822	
1	P26210	Kit, Brake Pad	2	"-"	Includes Springs
2	P2079 6	Spring	1	"-"	
3	P20794	Housing & Stud Assembly	1	""	Cam Side
4	P20795	Housing - Brake, Carrier	1	·_"	
5	P20803	Rolts	2	"	
6	P20799	Straight Pins	2	'-"	
7	P20821	Cotter Pin	- 1	"- "	
8	P20820	Slotted Nut	1	"_"	
9	P20819	Flatwasher	1	"	
10	P20800	Lever Arm, Brake Shoe	l	" '	
11	P20791	Spring, Coll Tension	2	"_"	
12	P20801	Bolt, Hx	1	"-"	
13	P20802	Washer	3		
14	P20798	Pın	1	'-"	

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P24888

FIEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
_	P24888	Brake Assembly, Wet Disc	-	823 1694	Complete
1	P24886	Disc · Rotating	2	"	
2	P24887	Disc · Stationary	3	" '	
3	P25090	Housing]		
4	P25091	Seal, Oil]	· _"	
5	P25092	Seal, Oil (Special)	1		
6	P25093	Plate, Power	- 1		
7	P25094	Piston	ι	"_"	
8	P25095	Seat, O-Ring	- 1		Pistom - Large
9	P25096	Seal, O.Ring	- 1	" 1	Piston · Small
10	P25097	Scal, O-Ring	1	··_·	Housing
71	P25098	Strew, Bleeder	1	''	
12	P25099	Onfice	1	'_"	
13	P25089	Washer, Seal	6	·_"	
14	P01404	Washer, Flac	6	·_··	3/81
15	P00238	Balt, Hex	6	·- <u>-</u> ·	8/81-16 x 2-3/41 GR 8
16	P26811	Seal, Oil	1	"_·	
NI	21494A	Kit, Seal	-	"_	Includes Items 4, 5 & 13

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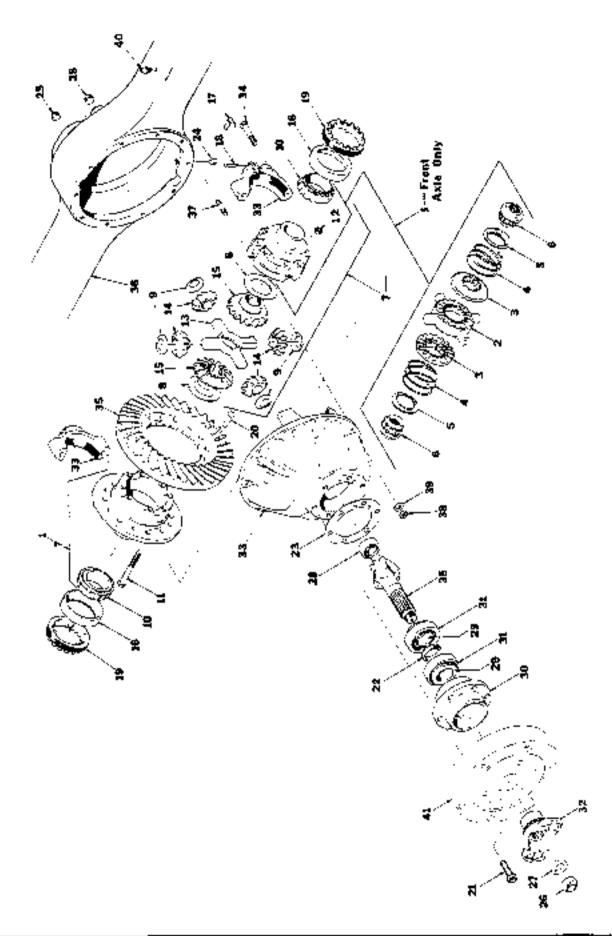


Figure P25147

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P25147

PEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P25147	Differential Assy	l	823 1694	No-Spin (Incl. 2 6, 10-12)
_	P25124	Carrier Assy - No-Spin	_	"_	(Incl. 1-6, 16-23, 25-35 & 41)
_	P25125	Carrier Assy - Standard	_	"_ ·	(Incl. 7-23, 26-35 & 41)
2	P25142	Spider	1	–.	•
3	P25143	Clutch	2		
4	P25144	Spring	2		
5	P25145	Retainer, Spring	2	·' ·	
6	P25146	Gear, Side	2	"_"	
7	P25136	Differential Assy	1	· _ "	Standard (Incl. Items § 15)
8	P24834	Thrust Washer	2	- <u>-</u> -'	Differential Gear
9	P24837	Thrust Washer	4		Pin Gear
10	P24532	Bearing, Cone	2	·_··	
11	P24541	Balt, Hx.	8	'-"	1/2-13x5.50 (GSPH)
12	P24539	LockNut	8	'_"	1/2-13, (G8PH)
13	P24836	Spider	- 8	• •	
14	P24838	Gear, Pinion	4	9.1	Differential
15	P24835	Gear, Differential	2	" <u>-</u> '	
16	P24831	Cup. Bearing	2	"	
17	P24829	Lock, Bearing Adjuster	2		
18	P24828	Pin, Cotter	2		
19	P24812	Ring, Adjuster	2	P 1	
20	P24869	Rivet	14	"."	
21	P19320	Bolt, HX.	6		9/16-12x2.50 (G8PH)
22	P24818	Spaces, Pinion	1	··	
2.3	P25131	Shim, Pinion010	A/R	··	
	P25132	Shim, Pinion030	A/R	'-"	
	P25133	Shim, Pinion005	A/R		
24	P13780	Plug, Drain	1	-"	Magnetic
25	P19300	Plug, Square Socker	2	'-"	3/4-14, Steel
26	P21836	Nut, Pinion	1	'-"	
27	P21835	Flatwasher	1		
28	P24814	Bearing, Roller	2	"_'	
29	P24816	Come, Bearing	3	"-"	
-30	P25141	Cap Assy	ı	"-"	(Incl. Item 31)
.31	P24817	Cup, Bearing	2	" "	
32	P25140	Flange, Companion	1		
33	P24818	Carrier & Cap Assy	1	"-	(luc). Item 34)
34	P24880	Bolt, HX. HD.	4	"	9/16-18x2.75 (G&PH)
35	P24815	Gear, Pin & Ring	1	" '	6.17
36	P25188	Housing, Axle	1		(Incl. Items 37, 39)
37	P13833	Stud	6	'_"	7/16-14 & 7/16 20x2.0D
	P25162	Stud	2	.—	7/16-14 &7/06-20x2.38
	P25163	Stud	2		7/16:14 & 7/16:20x3.81
38	P24854	Locknut	10	-"	7/16-14, G8
39	P21813	Washer, Hardened	10	· _ •·	7/16
40	P13784	Vent, Air	1	· - "	
4 l	P24858	Brake Assembly, Wet Disc	_	· - -	

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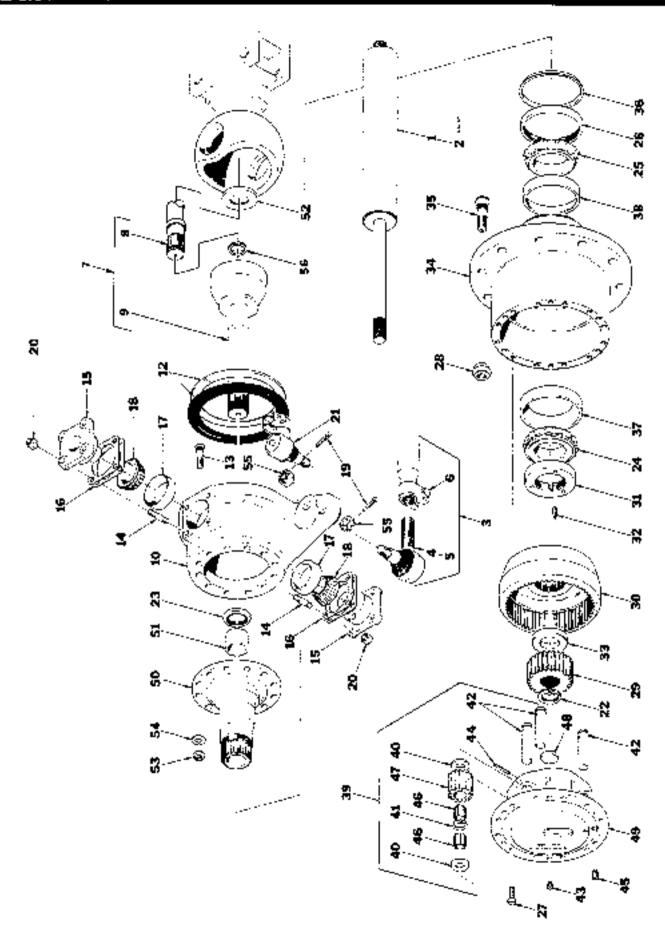


Figure P25147-1

P25147-1 (1 of 2)

**************************************		· · · · · · · · · · · · · · · · ·		(1 01 2)	
		DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P21827	Cylinder, Steering	2	823-1694	: : -::
2	P25170	Kri, Scal	-	·· _ ··	Steer Cylinder
3	P25155	Tie Rod Assy.	1	· _ -''	Incl. Items 4-6
4	P10345	Tie Rod End - Fine Thread	1	'-"	
5	P28263	Tie Rod End - Coarse	1	· - ··	
		Thread			
ĥ	P23264	Clamp, Tie Rod	2	·	
7	P25184	Shaft & U-Joint Assy.	1	–.	Incl. Item 8 & 9
8	P25126	Shaft, Axle	2	·-·	KH & LH
9	P25150	U-Joint	2	· _ "	RH & LH Incl. Item 56
10	P25152	Steering Knuckly	1	"	LH Incl. Items 12-14 Shown
11	P25153	Steering Knuckle	1	"_"	RH Incl. Items 12-14
12	P25157	Seal, Oil	2	"_"	
13	P25158	Stud, Spindle	24	"_'	
14	P25160	Stud, Trunsion	16	"	
15	P25151	Trunction	4	" '	
16	P13839	Shim, .005"	A/R	" <u>-</u> "	
	P13840	Shim, 010"	A/R	·_"	
17	P25148	Cup Bearing	4	-"	
18	P25149	Cone Bearing	4		
19	P13835	Pin, Cotter	6	·_··	
20	P13842	Locknut	16	" - '	
21	P13915	Sucket Assembly	4	"-	
22	P13783	Retainer, Ring	2	"	
23	P13869	Seal, Oil	2		
24	P25115	Cone, Bearing	2	''	
25	P25116	Cone, Bearing	2	·'	
26	P25118	Seal, Oil	2	'-"	
27	P25159	Bolt, Serrated	36	'_"	
28	P18894	Lug Nut. Wheel	20	·	
29	P21820	Gear, Sun	2	"	
30	P13892	Gear, Ring	2	"_'	
31	P21818	Locknut	2	_	
32	P21817	Pin, Roll	2	·-"	
33	P13895	Spacer	2		
84 85	P25172	Hub Assy.	2	-	Incl. Items 35-38
	P13888	Stud, Wheel	20	_	
36 37	P25139	Deflector	2	r_r	
38	P25117	Bearing, Cup	2	<u>.</u> .	
39	P25168	Bearing, Cup	2		* >
40	P25120 P13903	Drive Flange Assy.	2		Incl. Items 40-49
41	P13906	Washer, Special Spacer, Planet Gear	12	<u></u> .	
42	P19334	Pin, Planet Gear	6		
43	P21821	Fitting, Relief	6 2		
44	P19835	Pin. Roll	6	<u>_</u> .	
45	P13780	Plug, Drain	2		Mamada
46	P13901	Bearing, Needle	_		Magnetic
47	P13902	Gear, Planet	900 6	<u></u> .	
45	P19336	Washer, Thrust	2		
43	C ATTIFIED	mangr,) III ust	2		

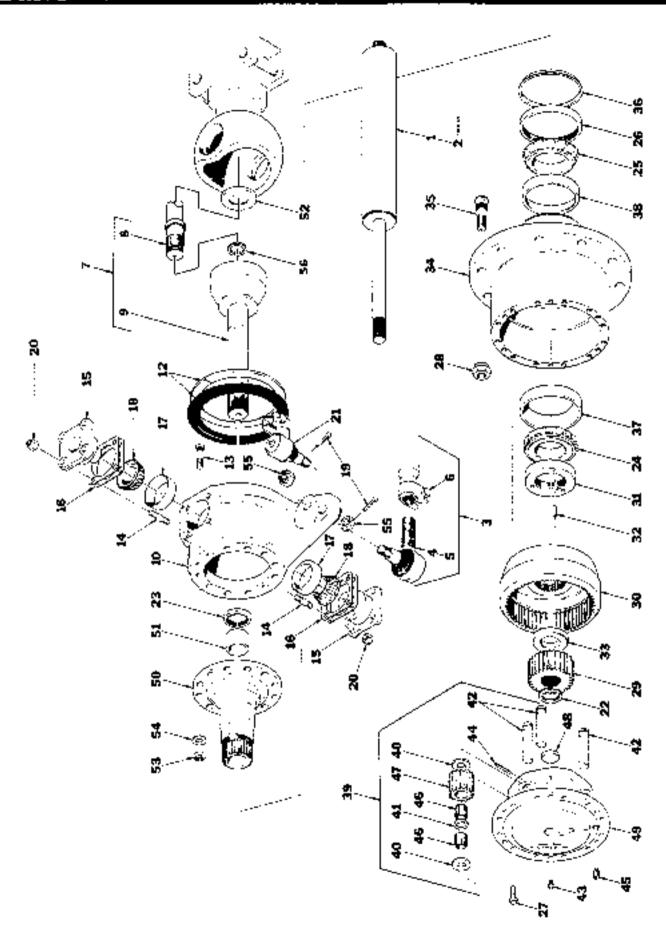


Figure P25147-1

P25147-I (2 of 2)

FEKM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
49	P25121	Flange, Drive	2		
50	P25154	Spindle Asay:	2	··'	Incl. Item 51
51	P13872	Bushing	2	·	
52	P25156	Seal, Oil	2		
53	P25165	Nut. Lock	24	"_"	
54	P25167	Flatwasher	24	"_"	
55		Nut. Statted	4	"	
56	P25175	Ring, Retaining	2	"	Axle Shaft

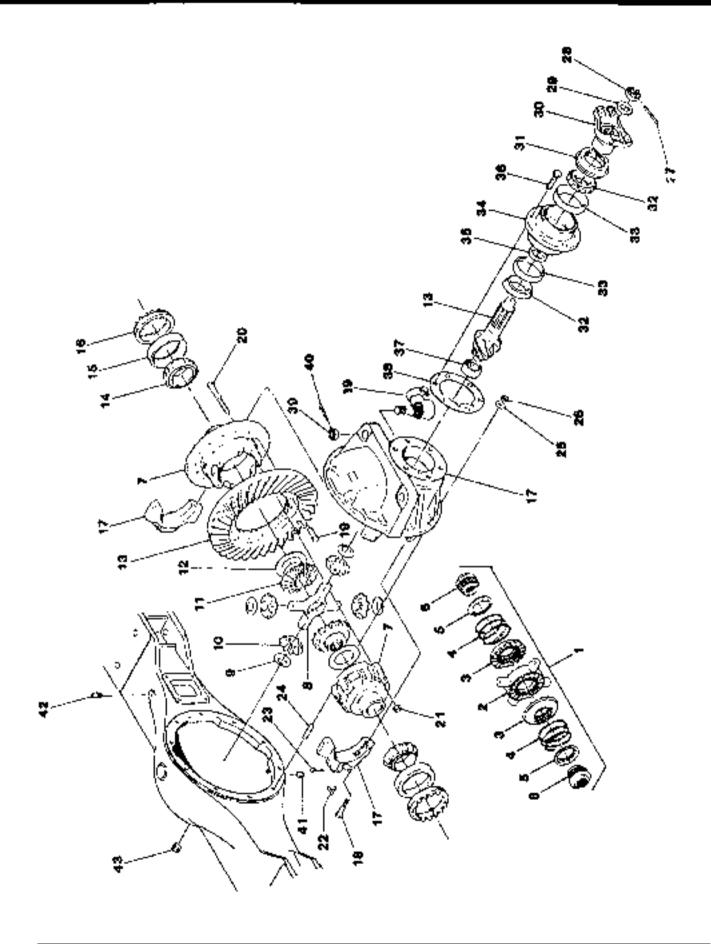
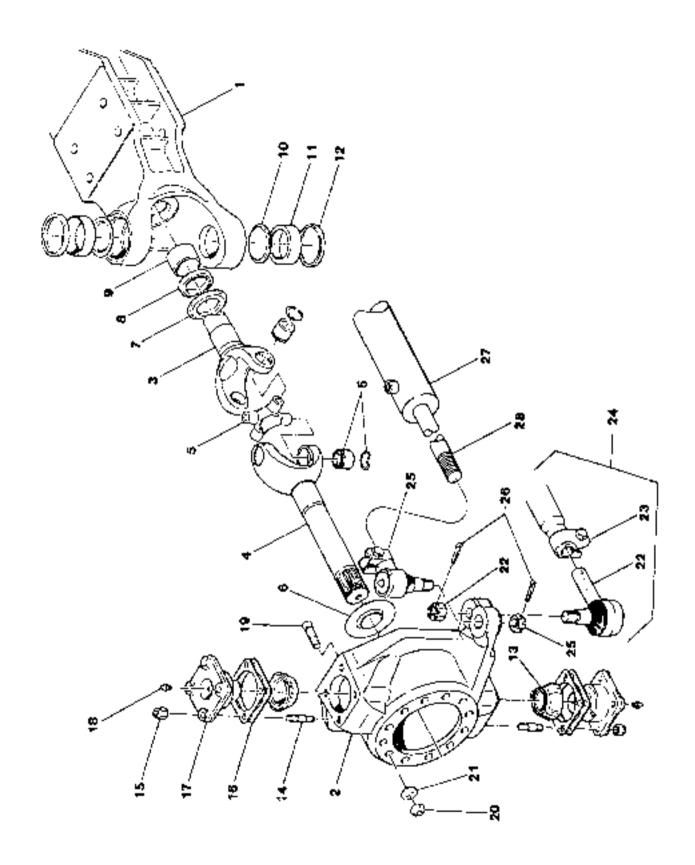


Figure P26157

P26157

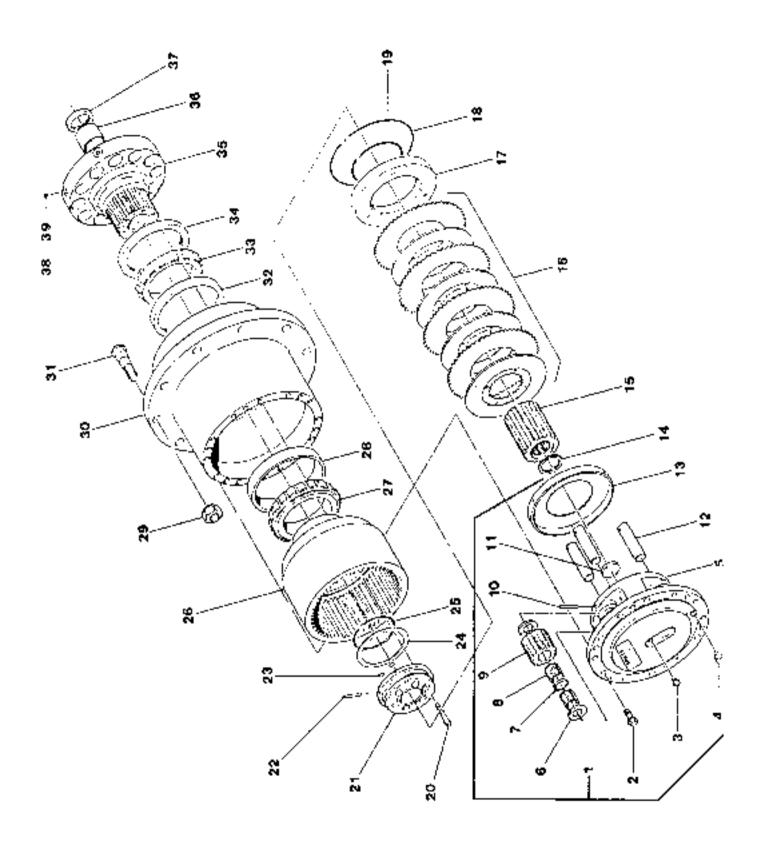
مريستي. سيسان	TANO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P26157	Differential Assy	1	1695-	No-Spin
2	P25142	Spider	1	·· - ··	•
3	P25143	Clutch Member	2	·· _ ··	
4	P25144	Spring	2	" _"	
5	P25145	Retainer, Spring	2	· _ "	
6	P25146	Gear, Side	2	"	
7	P26809	Differential Case Assy	1	'_"	W/Diff, Lock
	P24840	Differential Case Assy	1	"-"	
8	¥24836	Spider	1	"-"	
9	P24837	Thrust Washer, Pinion	4	"	
10	P26800	Pinion, Differential	4	"_'	
11	P26811	Gear, Differential	2	·''	
12	P24834	Thrust Washer, Gear	2		
1.3	P26160	Gear, Ring	1	'_"	
14	P24812	Ring, Adjusting	2	'_"	
15	P24831	Cup. Bearing	2		
16	P24832	Bearing, Cone	2	"_"	
17	P26810	Carrier Housing & Cap	ı	" <u>_</u> :	Incl Item 34
18	P24690	Bolt, IIX	4	"_·	1011 01
19	P24869	Rivet	14	··_·	
20	P24841	Bolt, Hex	8	·_·	
21	P24839	Lock Nut	8	'_"	
22	P24829	Lock, Bearing Adjuster	2	·	
23	P24828	Pin, Cotter	2	_"	
24	P13833	Stud	6	·_•·	7/16-14 & 7/16-20 X 2:00
	P25162	Stud	2	·_·	7/16/14 & 7/16-20 X 2.38
	P25163	Stud	2		7/16-14 & 7/16-20 X 2.51
25	P21813	Flatwasher	10	"_"	20 14 (4 1/15-20 1/ 2//)
26	P17597	Locknut	10	"	
27	P18818	Pin, Cotter	1	·_·	
28	P24826	Nut, Pinion	1	··	
29	P24827	Platwasher	1		
30	P26848	End Yoke	1		
31	P24825	Seal, Oil	1	·	
32	P24816	Cone, Bearing	2		
33	P24817	Cup, Bearing	3	·- <u>-</u> ·	
34	P25141	Retainer, Bearing Cap	1	·- <u>-</u> ·	Incl Item 33
35	P24818	Spacer, Pinion - STD	1	··_·	Consult Factory
36	P24844	Bolt, Hex	6	·_·	Consult Pattory
37	P24814	Bearing, Roller	ì	··_··	
38	P25131	Shim, Pinion .010"	A/R	· <u>_</u>	
	P25132	Shim, Pinion030°	A/R		
	P25133	Shim, Pinion005"	A/R	<u>-</u> -	
39	P13015	Socket Assembly	4	<u>-</u> -	Ind. Nut
40	P13835	Pin, Cutter	4		and. Nut
41	P13780	Plug, Drain	1	<u>.</u>	Mamatia
42	P13754	Vent	1	<u></u>	Magnetic
43	P19300	Plug, Pipe	l		
40	1 13-300	Itag, File	ı		



P26157-1

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P26158	Housing, Axle	1	1695-	
	P26159	Housing, Axle W/D:ff. Lock	1	–.	
2	P26824	Knuckle, Steering	1	·· - ·	LH
	P26836	Knuckle, Steering	1	· - ··	RH
3	P26835	Shaft, Inner Yoko	1		L.F. & R.R.
	P26831	Shaft, Inner Yoke	1	· _ "	L.R. & R.F.
4	P26817	Shaft, Outer Yoke	2	"-"	
5	P26175	U-Joint	2	"-"	
6	P26846	Slinger, Dust Outer	2	"-"	
7	P26847	Slinger, Dust Inner	2	" 1	
8	P25156	Scal, Oil	2	"_'	
9	P26844	Bushing	2	'-"	
10	P26802	Retainer, Grease	4		
11	P25148	Cup, Bearing	4		
12	P26801	Seal, King Pin	4	'-"	
13	P25149	Cone, Bearing	4	72	
14	P25160	Stud. King Pin	16	"-"	
15	P13849	Locknut	16	"-	
lñ	P18839	Shim - 005"	A/R	"-	
	P13540	Shim010	A/R		
17	P26804	Cap, King Pin	4		
18	P13786	Filling, Grease	4	"	
19	P25158	Stud, Spindle	24	'-"	
20	P25165	Locknut	24	'-"	
21	P25167	Flatwasher	24	"-"	
22	P26190	Tie Rod End	1	"	1.125 - 12 (Incl. Nut)
	P25191	Tie Rod End)	"_	1.125 - 16 (Incl. Nut)
23	P26193	Clamp, Tie Rod	2		
24	P26843	The Rod Assy	1	'-"	(Incl. Items 22 & 23)
25	P18915	Socket Assembly	4	'_"	
26	P18885	Pin, Cotter	ĥ	_"	
27	P26162	Cylinder, Steering	2	'_"	
28	P26163	Rod. Steer Cylinder		Ψ.	
NI	P21828	Kit, Steering Cylinder Seal		"_'	

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P26155

тем	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P26155	Geor Assy, Planetary	2		(Jucl. Items 2-12)
2	P25159	Bolt, IIx. Self Locking	36		-
3	P23821	Vent	2		
4	P13780	Plug, Drain	2		Magnetic
5	P26830	Flange, Drive	2		_
6	P13903	Washer, Keyed	12		
7	P13906	Washer, Bearing	6		
8	P13901	Bearing, Needle	300	,,,,	
9	P26812	Geвт, Spur Planet	- 6	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
10	P26829	Pin, Roll	6		
11	P19336	Washer, Drive Flange	2		
12	P26840	Shaft, Planet Gear	6		
13	P26845	Plate, Lining Stop	2		
14	P13783	Ring, Snap	2		
15	P26827	Gear, Spur	2		
16	P26807	Kit. Disc Replacement	2		
17	P26825	Piston	2		
18	P26828	Seal, O-Ring	2		Large
19	P26834	Seal, O:Ring	2	111	_
20	P26821	Cap Screw	12		12 Pլ
21	P26839	Retainer, Bearing	2		
22	P26826	Tubing, Brake	2		
23	P26838	Seal, O-Ring	4	11	
24	P26871	Shim + .002"	A/R		
	P26872	Shim + .005"	A/R		
	P26873	Shim010"	A/R		
	P26874	Shim - 020'	A/R		
	P26875	Shim .030"	A/R		
25	P26841	Seal, O-Ring	2		
26	P26813	Gear, Planetary Ring	2		
27	P26179	Cone, Bearing	2		Outer
28	P26178	Cup. Bearing	2		Outer
29	P13894	Lug Nut, Wheel	20		
30	P26156	Hub, Planetary	2		(Incl. Items \$1-33)
31	P13588	Stud, Wheel	20		
32	P26176	Cup, Rearing	2		Inner
33	P26177	Conc. Bearing	2		Inner
34	P26820	Scal, Oil	2		
35	P26842	Spindle	2		(Incl. Items 36 & 38)
36	P13872	Bushing	2		
37	P13869	Seal, Oil	2		
88	P26826	Seat. Insert	4		
39	P25111	Bleeder	2		NI
NI	P26808	Kit, Seal			(Incl. Item 18, 19, 23 & 25)
					-

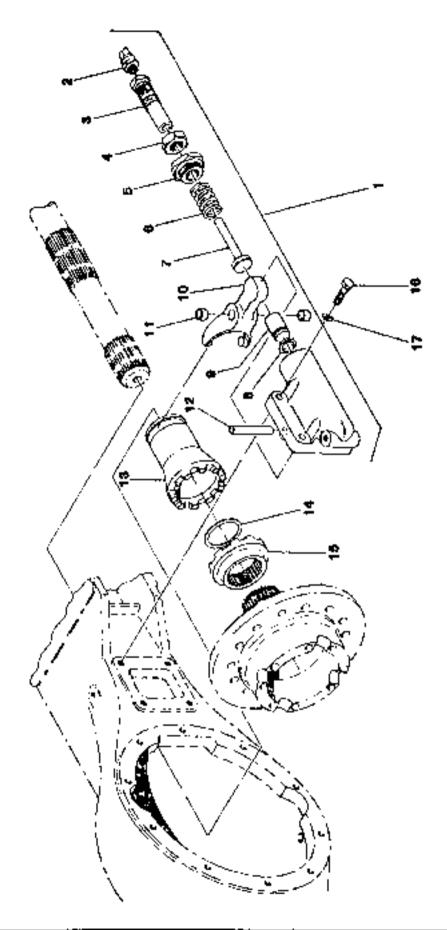


Figure P26806

P26806

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P26806	Differential Lock Assy	1	1695-	(Incl. Item 2-12)
2	P26180	Switch	1	'-"	
3	P26815	Bolt, Lucating	1		
4	P26803	Nut. Jam	1		
5	P26819	Nut. Spring Retainer	ì	'. "	
6	P26174	Spring	- 1	" P	
7	P26818	Rod	ı	"_	
8	P26814	Seal, Oil	1		
9	P26823	Piston	1	" '	
10	P26883	Fork, Shift	l	"-'	
11	P26849	Bushing	2	'_"	
12	P26837	Pin, Shift Fork	1	· _ "	
13	P26805	Collar, Clutch	1	·_"	
14	P26922	Ring, Recaining	2		
15	P26532	Collar, Clutch	:	·- <u>-</u> ·	
16	P00206	Bolt. IIx.	4	·- <u>-</u> ·	3/8 · 16 X 1 1/2
17	P01404	Flatwasher	4	"	3/8

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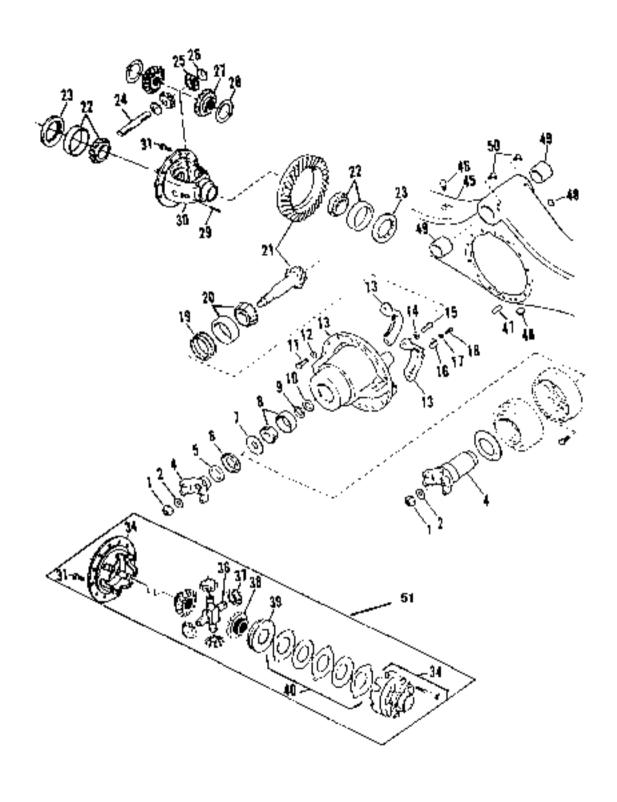


Figure P31259-1

P31259-1 Carrier Assembly (1 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P31366	Nut - Pinion	1	2986 -	
2	P31367	Washer - Pinton Nut	1	_	
4	P31041	End Yoke	1	·_ ·	Includes Item 5
5	P31369	Deflector	1	·_ ·	-
6	P81872	Seal - Oil	1	·· _ ··	
7	P31534	Washer - Bearing Thrus:	1	·· – ··	
8	P31373	Bearing Kit (Outer Piston)	1	·· – "	
9	P31374	Shim - Adj. (Pinion Bearing Preload)	A⁄R		
10	P31375	Spacer - Flat	1		
11	P81376	Capscrew - Carrier Mounting	14	. – .	
12	P81897	Platwasher	14	–	
13	P31535	Carrier Sub Assembly	1	—	
14	P31378	Flatwasher	4	" – "	
15	P31379	Capscrew - Bouring Cap Mounting	4	"-"	
16	P31380	Lock - Bearing Adj. Nut	5	. – .	
17	P31381	Flatwasher	2	. – .	
18	P31352	Capscrew - Lock Mounting	2	'-"	
19	P31353	Shim - Adj. (Pinion Position)	A/R	" – "	
20	P31384	Bearing Kit (Inner Pinion)	1	" "	
21	P31536	Ring Gear and Pinion Assembly	ι	" – "	
22	P31385	Bearing Kit Differential Bearing	2	· _ ·	
23	P31386	Adjusting Nat - Differential Side Bearing	2		
24	P31387	Shaft - Differential	1	" – "	Front Axle
25	P31388	Pinion Gear - Differential	2	·· – "	Front Axle
26	P31389	Thrust Washer - Differential Pinion	2	" – "	Front Axle
27	P31390	Side Gear - Differential	2		Front Axle
28	P31391	Thrust Washer - Differential Side Gear	2	· - ·	Front Axle
29	P31392	Pin · Roll	1		Front Axle
30	P31637	Case - Differential	7	" – '	Front Axle
31	P31393	Capscrew - Ring Gear Mounting	12	" – "	
34	P31538	Case Assembly	1	" - "	Rear Axte
	P31396	Shaft Differential	2		Rear Axlo
37	P31397	Pinion Gear - Differential	4	. – .	Rear Axle
36	P31398	Side Gear - Differential	2	- ·	Rear Axle
39	P31539	Ring - Differential Gear	2	- ·	Rear Axle
40	P01540	Plate - Differential	4	· - ·	Rear Axle
45	P31541	Housing - Axle	ī	"-"	

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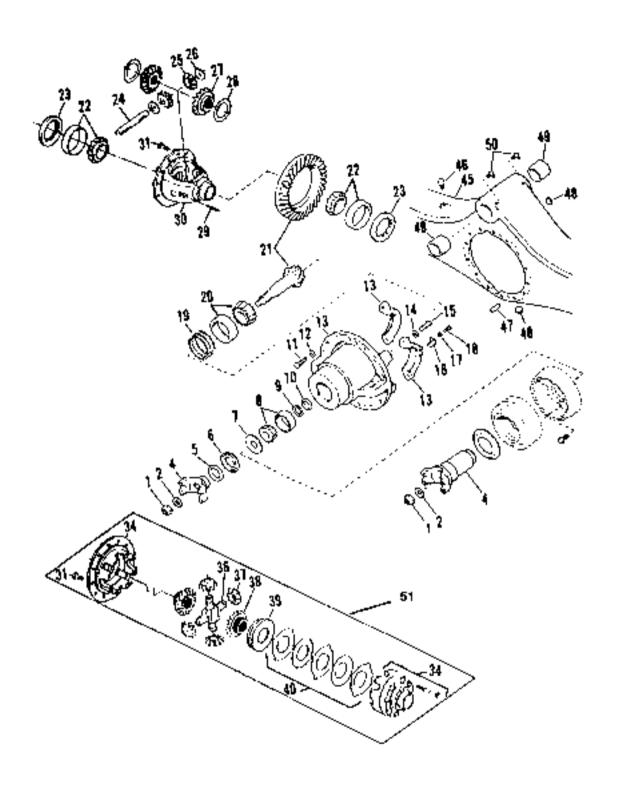


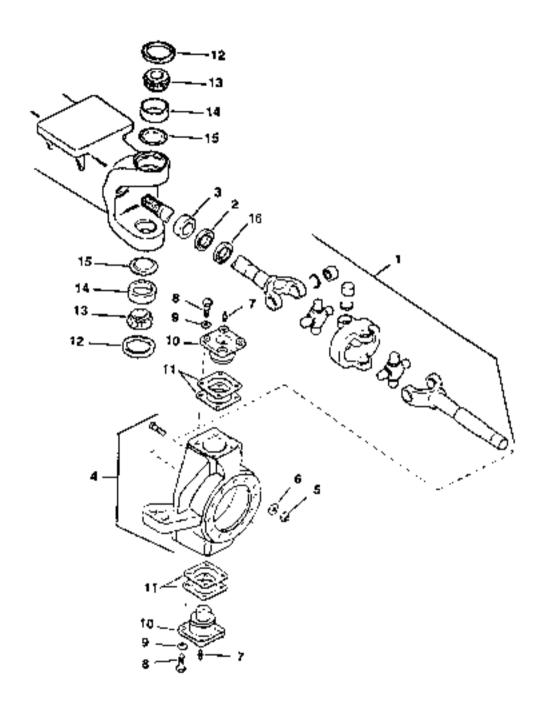
Figure P31259-1

P31259-1 Carrier Assembly (2 of 2)

FFEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
46	P31399	Venc	1	" - "	"
47	P31394	Pin - Dowel	- 2	" – "	
48	P31395	Plug - Pipe (Drain and Fill/Level)	2	" "	
49	P91501	Bushing - Axle Pivot	2		
50	P31502	Fitting - Grosse	4	. – .	
51	P31542	Case Assembly w/Parts (Less Item 31)	1		Rear Axle

Spicer Axle (P31259-Rear/P31260-Front)

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P31259-2 Axle Steering Joints

ruse	EPMENO:	DESCRIPTION	OTY.	SERIAL NO.	HEMARKS
1		Shaft & Joint Assembly	1	2986 -	
	P31343	Short	_		Left Front, Right Rear
	P31344	Long		" _ '	Right Front, Left Rear
2	P31341	Oil Seal - Inner Shaft	1	" – "	
3	P31342	Bushing - Inner Shaft	1	– . .	
4	P31531	Steering Knuckle	1	"-"	Left Front, Right Rear
	P31532	Steering Knuckle	_	· "	Right Front, Left Rear
	P25158	Stud - Spindle Mounting, Short	12	—	•
5	P25167	Locknut - Spindle Mounting	12		
6	P25165	Flatwasher	12	*= *	
7	P31502	Grease Fitting	2	" – "	
8	P31376	Capscrew · King Pin Cap Mounting	8	–	
9	P31377	Flatwasher	8	–	
10	P26804	Cap • King Pin	2	" – "	
11	P13839	Shim · King Pin Bearing Adj.	A/R	. –	.005"
	P13840	Shirn - King Pin Bearing Adj.	A/R		.010*
12	P26801	Seal - King Pin Bearing	2		
13	P31515	Bearing Cone - King Pin	2	" _ "	
14	₽25148	Bearing Cup - King Pin	2	" _ "	
15	P26802	Retainer - Grease	2	" – "	
16	P31544	Seal	2	" – "	Replaces P31340 Deflector

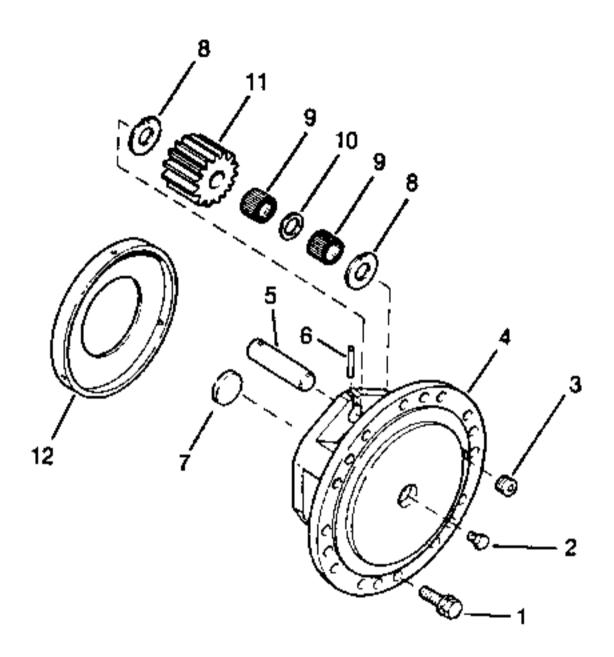


Figure P31259-3

P31259-3 Drive Flange

TECH	HART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS	
1	P25159	Capscrew Flange	18	2986 -	:	
		Mounting				
2	P31530	Pipe Plug	1	'-		
3	P13780	Pipe Plug - Receased Drive (Magnetic)	ì	'-'		
4	P26830	Planetary Drive Flange	1	"-"		
-5	P26840	Planetary Gear Shaft	3	–		
6	P26829	Roll Pin	3	·· – ··		
7	P19836	Drive Flange Washer (Thrust Washer)	1	. –		
8	P19903	Flat Spacer (Throst Washer)	Б	– .		
9	P13901	Bearing - Needle Roller	150			
10	P13906	Spacer Ring - Bearing	3	" - "		
11	P26812	Planetary Spur Gear	3	" – "		
12	P26845	Plate - Lining Stop	1	–		

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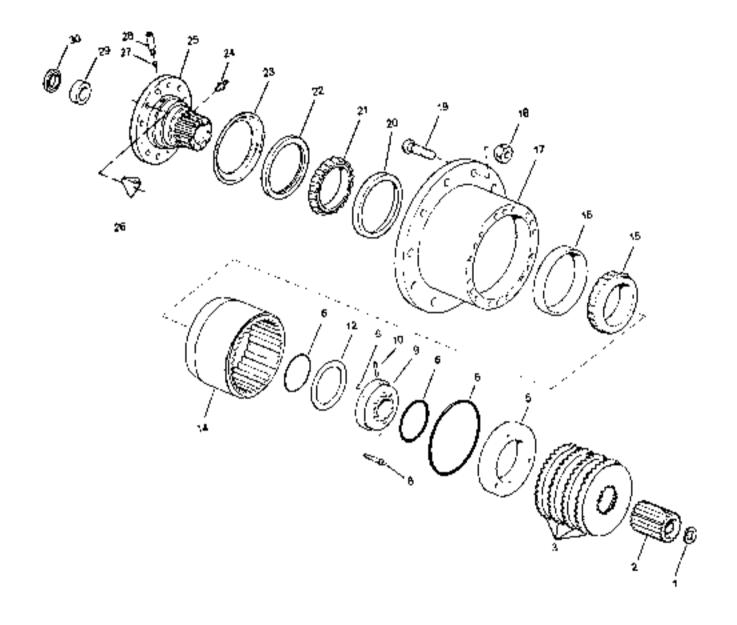
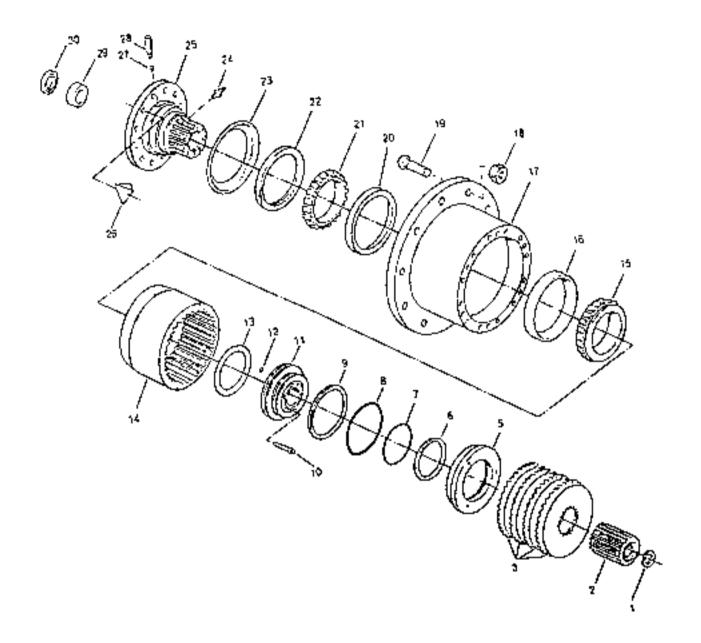


Figure P31259-4

P31259-4 Wet Disc Brake Wheel End (Low Press. Brakes)

PERM	HARRIO.	DESCRIPTION	QTY	SERIAL NO.	RESEARES.
1	P31363	Snap Ring	1	3013-3026, 3038-	
2	P31358	Sun Spur Gear	1	"-"	
3	P26807	Diacs and Places	4	" – "	
5	P26825	Piston	1	" – "	
6	P26808	O-Ring Kit	1	. – .	
8	P25821	Capscrew - 12 Point	6		
9	P26839	Retainer Bearing Adjusting	1		
10	P26816	Tube - Brake Bleeding	1	· _	
12	P31516	Shim - Adj.	Λ / R	–	
14	P26318	Planetary Ring Gear	1	–	
15	P26179	Bearing Cope	1	·· – ··	Outer
16	P26178	Bearing Cup	1	·· – ··	Outer
17	P31528	Planetary Hub	1	–	Includes Items 19-21
18	P13894	Wheel Mounting Nut	10	–	3/4"-16
19	P13868	Wheel Mounting Bolt	10	· - ··	
20	P26176	Bearing Cup	1	· _	Inner
21	P31359	Bearing Cone	1	. – .	Inner
22	P31356	Oil Seaf - Hub	1	· - ·	
23	P31357	Deflector - Hub Seal	1	" – "	
24	P31504	Fitting - Brake Inlet	1	" – "	
25	P31529	Spindle	1	"-"	
26	P31517	Goard - Friting Bleeder	2	" – "	
27	P26826	Scat - Insert	2		
28	P31339	Blooder Screw	1		
29	P31964	Bushing - Outer Shaft	1	· ·	
30	P31345	Oil Seal - Outer Shaft	1	- '	

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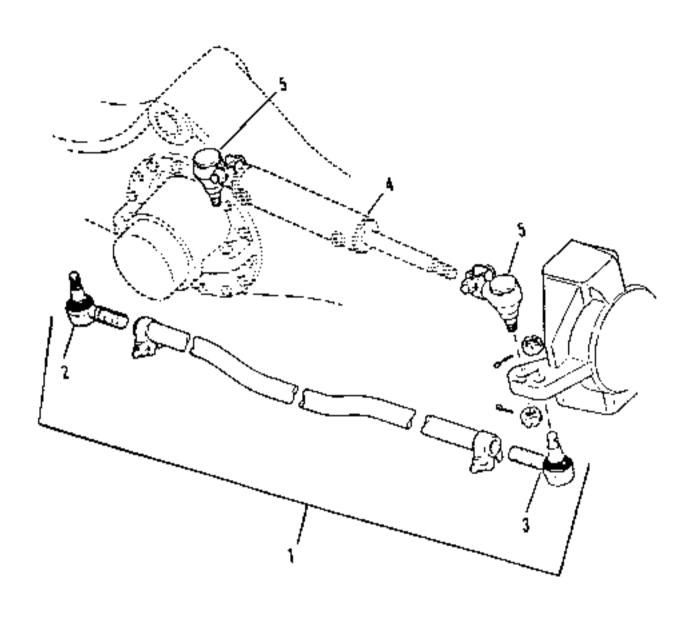


P31259-5 Wet Disc Brake Wheel End (High Press. Brakes)

TTEM	PART NO.	DESCRIPTION	QTY	SERGAL NO	112.00.00	
1	P31363	Snap Ring	1	2986-3012,		
				3027-3037		
2	P31358	Son Spur Gear	1	1. 1		
3	P26807	Discs and Plates	4	" – "		
5	P\$1854	Piston	ι	" – "		
6	P\$1353	Back-Up Ring	2	" – "		
7	P26834	O-Ring	l	" "		
8	P31352	O-Ring	1	" "		
9	P31351	Back-Up Ring	2	Р 6		
10	P26821	Capscrew - 12 Point	6			
LI	P31355	Retainer Bearing Adjusting	1	. – .		
12	P26838	O-Ring	2	·- ·		
13	P31516	Shim - Adj.	A/R	·- ·		
14	P26318	Planetery Ring Gear	ı	" – "		
15	P26179	Bearing Cone	1	" – "	Outer	
16	P26175	Bearing Cup	1	" – "	Outer	
17	P31528	Planetary Hub	1	—		
18	P13894	Wheel Mounting Nut	8	" – "	3/4"-16	
19	£13888	Wheel Mounting Bult	10	. –		
20	P20176	Bearing Cup	1	. – .	Inner	
21	P31359	Bearing Cone	1	. – .	luner	
22	P31356	Oil Seal - Huh	1			
23	P31357	Deflector - Hob Scal	1			
24	P31504	Fitting - Brake Inlet	1	–		
25	P31360	Spindle	1	·· – ··		
26	P31517	Guard - Fitting Bleeder	2	·· – ··		
27	P26826	Seat - Insert	2	–		
28	P31339	Bleeder Screw	1	·· — ··		
29	P31364	Bushing - Outer Shaft	1	. –		
30	P31345	Oil Seal - Outer Shaft	1	· - "		

Spicer Axle (P31259-Rear/P31260-Front)

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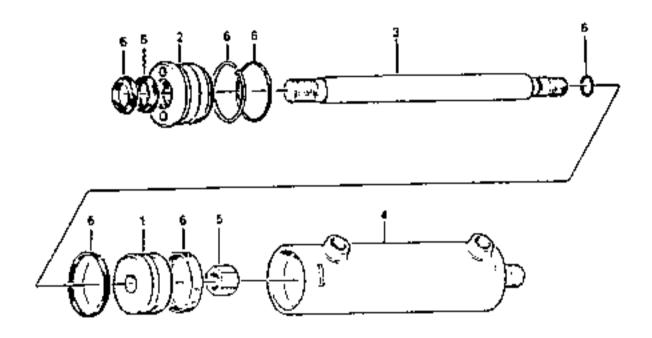


P31259-6 Tie Rod & Steering Cylinder

PEEM	PART NO.	DESCRIPTION	QTL	SEREAL NO.	SP-MINES
1	P31331	Tie Rod Assembly	1	2986 -	
2	P31526	Vertical Socket	I	·· – "	Coarse Thread
3	P31527	Vertical Socker	1	–	Fine Thread
4	P31346	Steering Cylinder Assembly, Short	1	–	Front Left, Right Rear, 18.61 Retracted
	P31347	Steering Cylinder Assembly, Long	1		Rear Left, Front Right, 19.61' Retracted
5	P13915	Vertical Socket Assembly	1	. – .	Two Per Cyl.

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DRIVE TRAIN

P31259-7 Steering Cylinder Assembly

IFE	PRESING.	DESCRIPTION	QIY	SINKAS NO	**************************************
1	N/A	Piaton	1	2986 -	
5	N/A	Gland	1	"-"	
3	P31348	Rod, Short	1		Pront Left, Right Rear, 18.61 Retracted
	P31349	Rod, Long	1		Rear Left, Front Right, 19.61 Retracted
4	N/A	Barrel Assembly	1	·- ·	
5	N/A	Locknut	1	·- ·	
6	P31334	Seal Kit	1	. – .	

Spicer Axle (P31259-Rear/P31260-Front)

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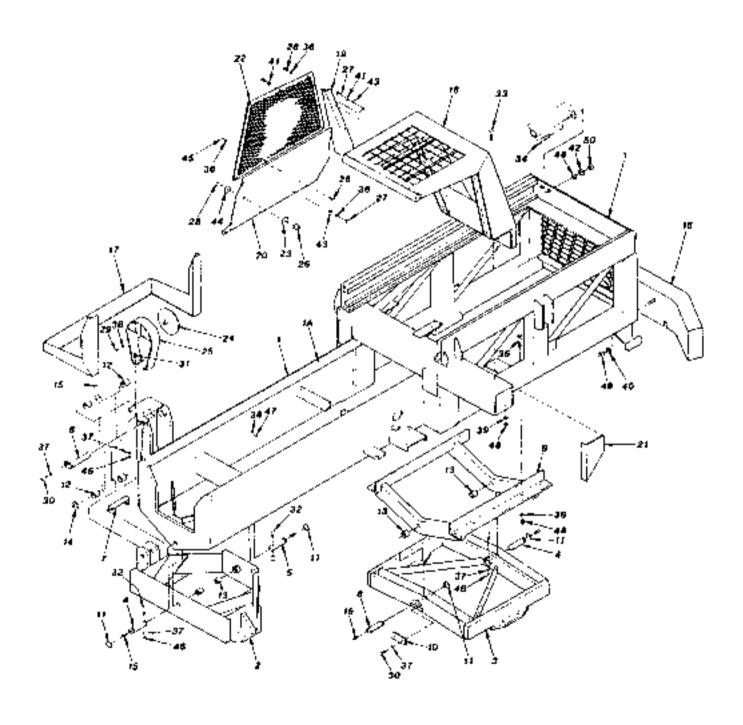
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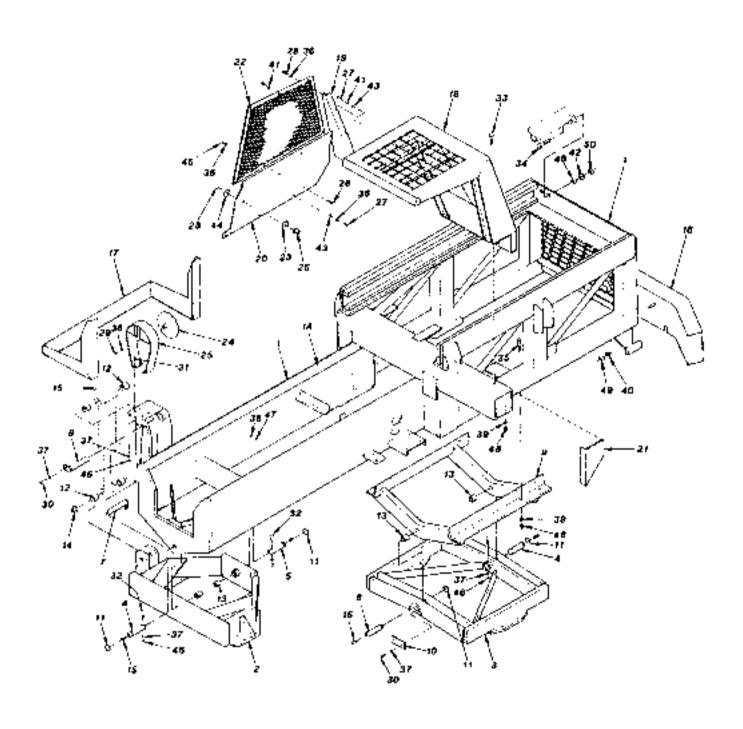
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Operators Platform Assembly	10		



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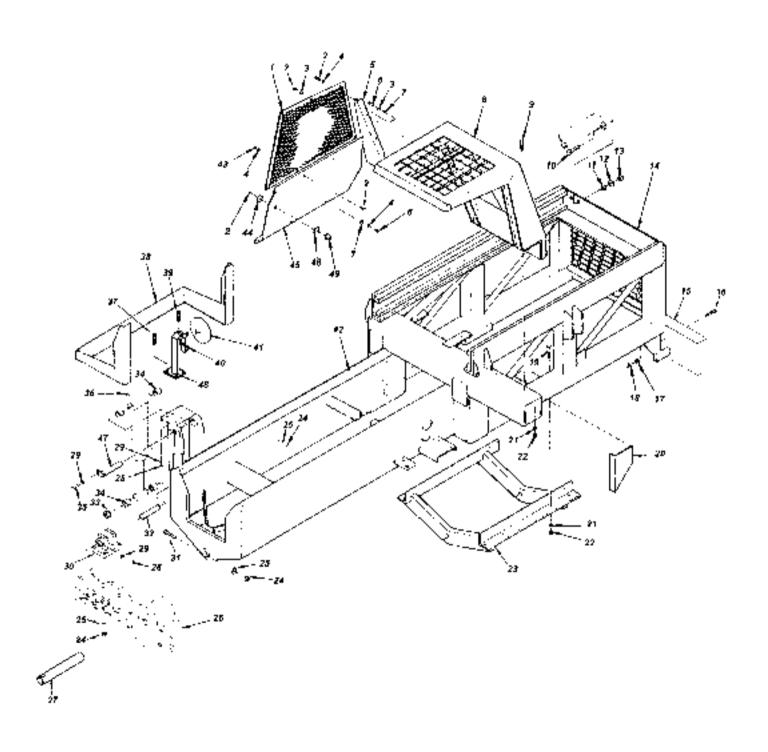
угем	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	21586R	Main Frame	1		
	18010R	Maia Frame	I	10I - 924	
1 A	21844A	Transfer Rail, Front	REF		
2	P28683	Oscillation Frame, Front	1		
	21405D	Oscillation Frame, Front	1	823 - 1694	
	15502D	Oscillation Frame, Front	1	717 - 822	
	18050D	Oscillation Frame, Front	1	101 - 716	
3	P28684	Oscillation Frame, Rear	1		
4	P27924	Pin, Oscillation Frame	2		
	21406D	Pin. Oscillation Frame	2	823 - 1694	
	18690D	Pin. Oscillation Frame	2	530, 533, - 822	
	15503D	Pin. Osciliation Frame	5	208 - 529, 531, 532	
	18055Ð	Pin. Oscillation Frame	2	104 - 207	
ā	P27925	Pin. Oscillation Frame	2		
6	P27926	Pin. Oscillation Frame	l		
	15612A	Pin, Oscillation Frame	1	101 - 207	
7	P27927	Pin, Tilt Cylinder - Lower	1		
	18336A	Pin, Tilt Cylinder - Lower	1	101 716	
8	P27928	Pin, Tilt Cylinder - Upper	ı		
9	P28673	Subframe - Deere	1		
	21585D	Subframe - Deere	1	925 - 995	
	18675D	Subframe - Deere	1	101 - 773	
	18513D	Subframe - Deotz	1		
	185621)	Subframe - Perkins	1		
	18239D	Subframe - Perkins	1	101 337	
	185 6 3D	Subframe - Chrysler	1		
	18315D	Subframe - Chrysler	1	101 387	
10	15614A	Clip, Pin Holder	ì		
13	P18838	Retaining Ring	4		
12	P19106	Bushing, Tilt Cylinder	4		
13	PIGLIO	Bushing, Oscillation Frame	4		
14	P21586	Shim, Tilt Cylinder	A/R		
15	P16611	Grease Zerk	6		
16	P18061	Counterweight, 1140 LBS	1		
	P18062	Counterweight, 1664 LBS	ref		
17	P25510	Support Mount, Tank	1		
18	P25520	Overhead Guard	1		
19	P28653	Panel, Rear Shook	1		
20	P28654	Panel, Side Shield	1		
21	P28655	End Cover (Welded to Frame Tube)	1		
2:2	16276C	Screen Guard	1		
23	16333A	Mounting Pad Rubber	1		
24	P21368	Mirror, Convex-Round	1		
NI	P20439	Mirror, Square (used Early Production)	1		
25	P28660	Guard, Mirror	l		
NI	18639B	Mounting Post, Round	ı	221 101 101 111 1111	P29660 may be used with
		Mirror			additional drilling and hardware



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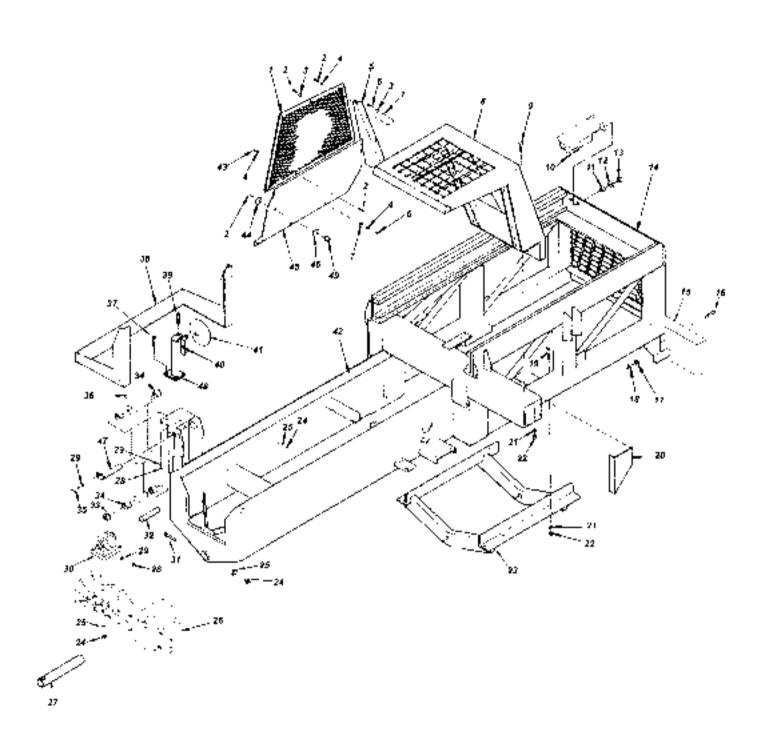
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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
М	16703B	Mounting Post, Square Microe	1		
26	P19077	Weld Nat, 1/41 20	1		
27	P03651	Screw, Self-Tap. Hx. Hd.	8		1/4"-20 x 1/2"
28	P00003	Bolt, Hx.	6		2/41-20 x 3/4"
29	P00006	Bolt, Hx	1		1/4 '-20 x 1 1/4"
30	P00202	Boit, IIx.	4		3/8"-16 x 8/4"
01	P00205	Bolc. Hx.	4		3/8"-16 x 1 1/4"
32	P00211	Bolt. Hx.	3		3/8"-16 x 2 3/4"
93	P00775	Bolt, Hx.	6		3/4"-16 x 1 1/2" GR 8
34	P00753	Bolt, Ilx.	2	·· ·· · · · · · · · · · · · · · · · ·	3/4"-16 x 2 1/4"
85	P00778	Bolt, Ilx.	4		3/4"-16 x 2 1/4" GR 8
36	P01308	Lockwasher	7		1/4"
37	P01310	Lockwasher	11		3/81
38	P01312	Lockwasher	4		1/21
39	P01315	Lockwasher	10		3/4"
40	P01317	Lockwasher	2		1", Early Prod. Counterweights
41	P01357	Starwasher	ų		used 1.1/8 x8 studs
42	P01364	Starwasher	2		
43	P01402	Flatwasher	8		
44	P01452	Flatwasher	5 1		•
45	P01432	Nut, Hx.	6	· · · · · · · · · · · · · · · · · · ·	
46	P01508	Nut, Hx.	-		
47			7		
48	P01510	Not, Hx. Nut. Hx.	4	,	
	P0153 0		14		
49	P01515	Nut, Hx.	2		1'-8, Early Prod. Counterweights used 1-1/8'x8 studs
50	P01596	Jam Nut, Hx.	4		3/4"-16



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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	1627GC	Screen Guard	1		
2	P00003	Bolt, Hx.	6		1/4"-20 x 3/4"
3	P01357	Starwasher	8		1/4" External
4	P01308	Lockwasher	7		1/4"
5	P28653	Panel, Rear Shoold	1		
e	P03651	Screw, 5elf-Tap, Hx. Hd.	8		1/4"-20 x 1/2"
7	P01402	Flatwasher	5		1/4"
8	P25520	Overhead Guard	1		
9	P00775	Bolt, Hx.	6		8/4 -16 x 1 1/2" GR 8
10	P00753	Bolt, Hx.	2		3/47-16 x 2 1/4"
11	P01536	Nut. Hx.	2		3/4"-16
12	P01J64	Starwasher	2		3/4" - Externad
13	P01586	Jam Nut, flx.	2		3/4"-16
14	35045R	Main Frame, John Deere	1		
	35125R	Main Frame, Cummins	1		
15	P80989	Counterweight, 950 LBS	1		
16	P00939	Bolt, Hx.	2		1"-5 x 6" GR 8
27	P01317	Lockwasher	2		1"
18	P01515	Nut, Ilx.	2		1"-8
19	P00778	Bolt, Hx.	10		3/41-16 x 2 1/41 GR 8
20	P28655	End Cover (Welded to	l		
		Frame Tube)			
21	P01315	Lockwasher	20		3/4"
22	P01536	Nut, IIx.	20		3/4"-16
28	35028D	Subframe - Deere	1		
И	P00779	Bolt, Hx.	4		3/4"-16 GR 8
24	P01510	Nut, Ifx.	fi		1/21-13
25	P01312	Lockwasher	fi		1/2"
26	_	Axle, Front	ι		See Section 1
27	33931H	Shaft, Frame Oscillation	1		
NI	P00214	Bolt, Hx.	1		$3/8^{\circ}/16 \times 3-1/2^{\circ}$
28	P01508	Nuc. Hx.	7		3/8"-16
29	P01310	Lockwasher	8		3/8"
J0	34333C	Frame, Tilt Cylinder Mount	1		
35	P00416	Bolt, Hx.	2		1/2"-13 x 5"
	32810C	Pin, Tilt Cylinder - Lower	1	· · · · · · · · · · · · · · · · · · ·	
	P21586	Shim, Tilt Cylinder	A/R		
3.1	P19106	Bushing, Tilt Cylinder	4		
35	P00202	Bolt, Hx.	1		3/81-16 x 3/4"
	P16611	Grease Zerk	6		
37	P00205	Bolt, Hx.	4		3/8"·16 x 1·1/4"



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FTEM	PART NO.	DESCRIPTION	QFE	SERIAL NO.	REMARKS
38	P25510	Support Mount, Tank	_1		
39	P00204	Bolt, Hx.	2		3/8"-16 x 1"
40	35200A	Adapter Bracket, Mirror	4		
41	P23579	Mirror, Convex-Round	-		
42	21844B	Transfer Rail, Pronc	REF		
43	P01506	Nut, Hx.	6		1/41-20
4-1	P01452	Flatwasher	1		1/4" - Fender
45	P28654	Panel, Side Shield	1		
46	16333A	Mounting Pad Rubber	1		
47	P27928	Pin, Tilt Cylinder - Upper	1		
48	35015B	Mirror Bracket Weldment	1		
49	P19077	Weld Nat	1		1/41-20

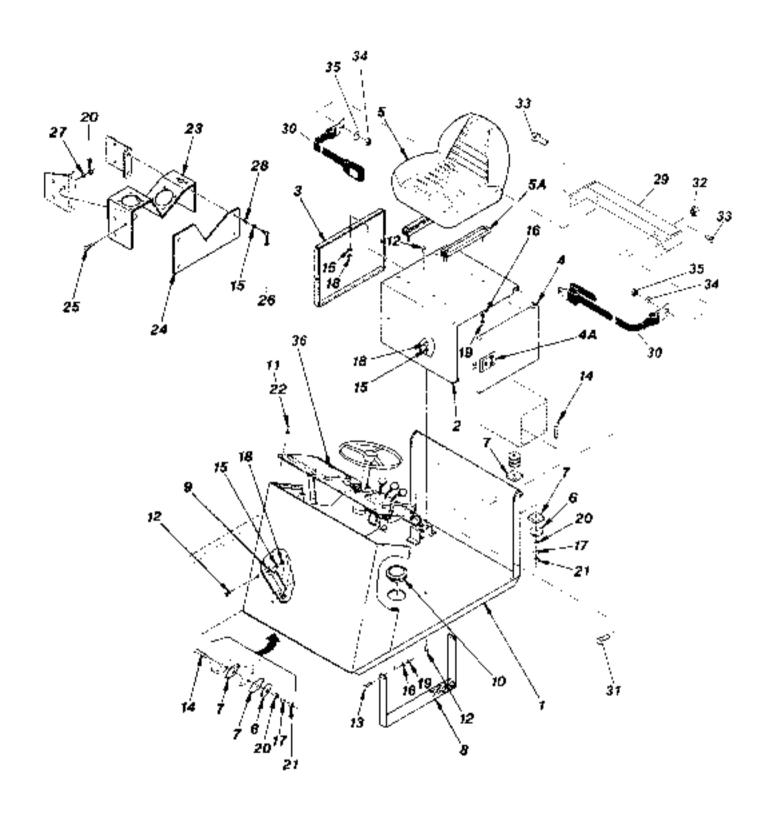


Figure 18379

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			100	• •	
TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
$-{1}$	31852D	Operators Platform	1	2784-3012.	
		•		3037-3037, 4005-	
	35115D	Operators Platform	1	3013-3026.	
				3038-4004	
	15676D	Operators Platform	1	1695 - 2783	
	1\$233D	Operators Platform	1	101 - 1694	
2	15738D	Seat Stand	1		
3	16282B	Panel, Side	1		
4	16378B	Door, Scat Box	1		
4A.	P19085	Door Latch W/Key	REF		
5	P17742	Seat, Operators	1		
5A	P24773	Rails, Set	REF		
6	P20399	Snubbing Washer	A/R		
7	P21746	Pad Mount, Rubber	ñ		
	15554A	Pad Mount, Steel	-		Used on Early Production
8	15597A	Step. Platform	1		
9	18232A	Strap, Hose Retainer	1		Used on Early Production
10	P16156	Access Cover	1		Used on Early Production
11	P27829	Screw, Phillips Hd.	ā		5/16" 48 x 3/4
12	P00003	Bolt, Hx.	8		1/4"-20 x 3/4"
13	P00104	Bolt, Hx.	4		5/16"-18 x 1"
14	P00211	Bolt. Hx.	3		3/8°-16 x 2 3/4
15	P01308	Lockwasher	12		1/4"
16	P01309	Lockwasher	8		5/10"
17	P01359	Starwasher	3		9/8"
18	P01506	Nut. Hx.	8		1/4"-20
19	P01507	Nut. IIx.	8		5/161-18
20	P01508	Nut, Hx.	9		3/8"-16
21	P01558	Jam Nut. Hx.	J		3/8"-16
N1	P20459	Speed Nut	5		5/161-18
23	35103D	Control Panel, Joystick	1		
	31790D	Control Panel, Joystick	1	2784	
24	31793B	Cover, Control Panel	1		
25	P00294	Bolt, fix.	6		9/8°-16 x 1°
26	P03196	Screw, Button Hd. Socket	4		1/4"-20 x 3/4"
27	P01310	Lockwasher	6		3/8"
28	P03402	Flatwasher	6		1/4"
29	34502B	Mount, Seat Belt	į.	3018 -	
JU	P40132	Seat Belt Assembly	:	_	
31	P00211	Bolt, H×	2	·· - ··	3/8"/16 x 2 3/4"
NI	P01310	Lockwasher	2		3/9"
32	P01508	Not. Hx	2		3/81-16
30	P00304	Boit, Hx			7'16"-14 x 1 1/4"
34	P01312	Lockwasher	2 2		7-16"
35	P51509	Nut. Hx.	2		7/16"-14
36		Instrument Panel	_		
		Assembly			
		-			

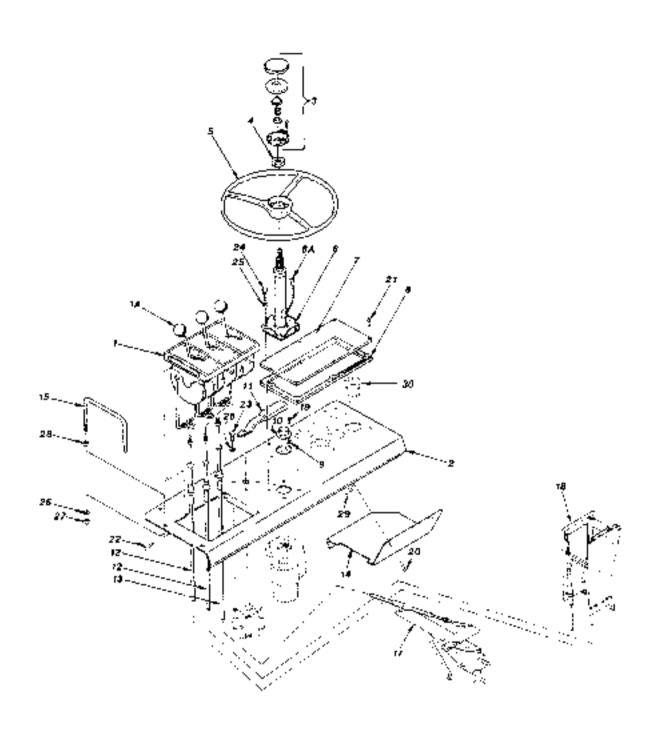
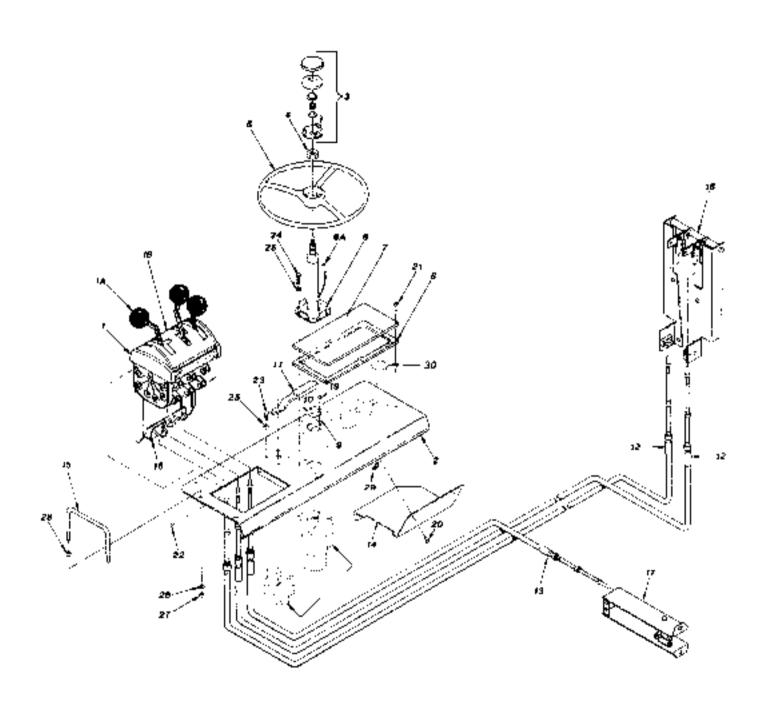


Figure 18380

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18380

FEEM	PART NO.	DESCRIPTION	QTE	SKRIAL NO.	REMARKS
	18380	Instrument Panel	_	101 - 144	Includes Items 1 – 29
		Assembly			
1	P19922	Shift Control	ı	" "	
1A	P21378	Knob, Shifter	REF	"-"	
2	17556D	Instrument Panel	1	–	
3	P18141	Horn Button Kit.	1	–	
4	P13009	Nut, Steering Wheel	ι	–	
5	P13006	Steering Wheel	1		
Я	P18726	Steering Column	1	'-'	
6A	P18737	Brush, Horn	REF	- ·	
7	16538B	Vandal Cover, Gauges	1	_	
8	P19536	Gasket, Vandat Cover	1	· _	
9	P38844	Washer, Conical	6	· – ·	
10	23299B	Level Indicator	ì	'-'	
		Replacement Kit			
11	P18085	Handle, Selector Valve	REF	" – "	
12	P17591	Cable, Shift Control	2	" – "	
18	P19917	Cahle, Hi - Low Range	1	" – "	
14	P28659	Vandal Cover, Lower	1	–	
15	16578A	Hand Hold	1	·· – ··	
17	P19920	Bracket, Hi - Low Bange	1	·· - ··	
18	P19918	Bracket, Shift Control	1	. –	
19	P02018	Serew, Rd. Hd.	3		#6-82 x 5/8"
20	P02057	Screw, Rd. Hd.	4		#20-24 x 3/41
21	P19424	Bolt, Button Hd Socket	G	. – .	1/4"-20 x 1"
22	P00008	Bolt, Hx,	4	· - ·	1/4"-280 x 3/4"
23	P(0)202	Bolt, Hx.	4	– .	3/5' -16 x 3/4"
24	P00205	Bolt, Hx.	4	·· – ··	8/8 -16 x 1 1/4"
25	P01310	Lockwasher	8	·· – ··	9/8
26	P01312	Lockwasher	2	–	1/2
27	P01510	Nut. Hx	2	–	1/21/13
28	P01560	Jam Nut, Hx	2	–	1/21-13
29	P19254	Speed Nut	4	–	#10-24
30	See Page 7-2	Gauges	-		

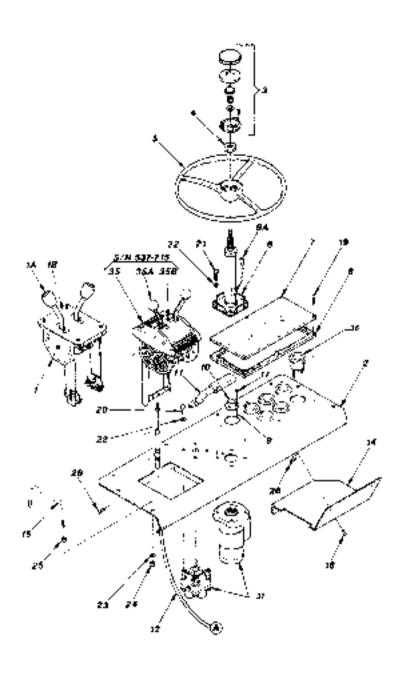


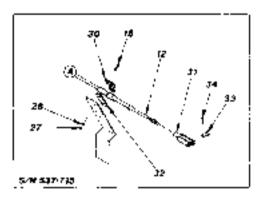
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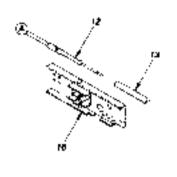
18380-1

1802254	PART NO.	DESCRIPTION	QTY.	SERIAŁ NO.	REMARKS
	18380-1	Instrument Panel		145 – 715	For Clark Transmission, Includes
		Assembly			Items 1 = 29
ı	P21837	Shift Control	1		
1A	P24985	Knob, Shifter	REF	· - ·	
1B	P21008	Gate Plate	REF	. – .	
2	17840D	Instrument Panel	1	. – .	
3	P18141	Horn Button Kit	1	–	
4	P13009	Nut. Steering Wheel	1	–	
5	P13006	Steering Wheel	1	" – "	
6	P18726	Steering Column	1	"-"	
бA	P18737	Brush, Horn	REF	"-"	
7	16538B	Vandal Cover, Gauges	1	–	
9	P19536	Gasket, Vandal Cover	1	" – "	
9	P18844	Washer, Conical	6	. – .	
10	23299B	Level Indicator	1		
		Replacement Kit			
11	P18085	Handie, Selector Valve	REF		
12	P21340	Cable, Shift Control	2		
13	P21314	Cable, Hi - Low Range	1	"."	72' Long
	P21388	Cable, Hi - Low Range			96' Long
14	P28659	Vandal Cover, Lower	1		
15	L6573A	Hand Hold	1		
16	18542A	Bracket, Cable	1	" – "	
17	P21338	Bracket, Hi - Low Range	1	" "	
18	P21339	Bracket, Shift Control	1		
19	P02018	Screw, Rd. Hd.	3	-'	#6-32 x 5/8"
20	P02057	Screw, Rd. Hd.	4		#10-24 x 3/4"
21	P19424	Balt, Button Hd. Socket	6	· -	1/4"-20 x t"
22	P00003	Bult, Hx.	4	. – .	1/4"-20 x 3/4"
23	P00202	Balt, Hx.	4	·- ·	3/8"-16 x 3/4"
24	P00205	Balt, Hx.	4	" – '	3/81-16 x 1 1/41
25	P01310	Lockwasher	8	" – "	3/8
26	P01312	Lookwasher	2	–	3/2
27	P01510	Nut, Hx.	2	–	1/21-13
28	P01560	Jam Nut, Hx.	2	" <i>-</i> "	1/2 [-13]
29	P19254	Speed Nut	4	–	#10-24
30	See Page 7-6	Gauges	-		

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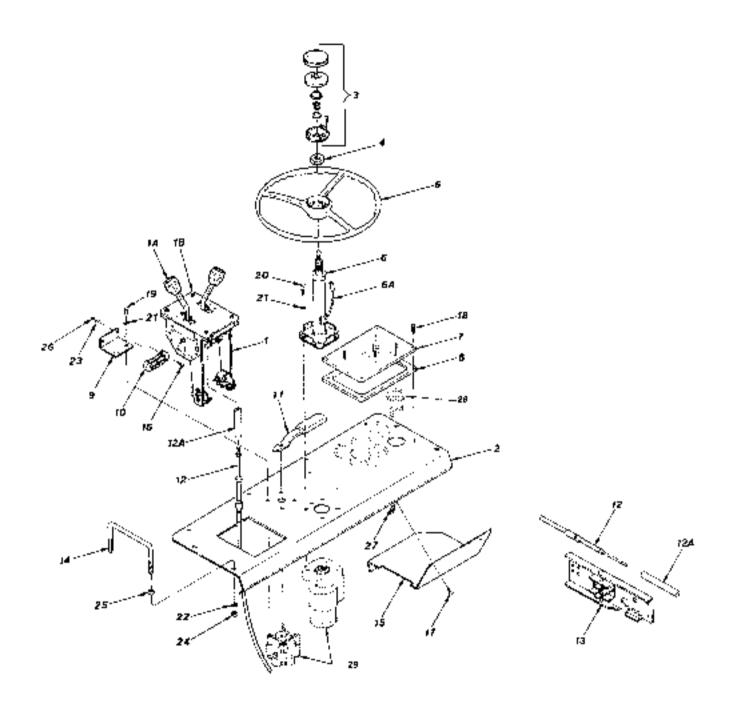




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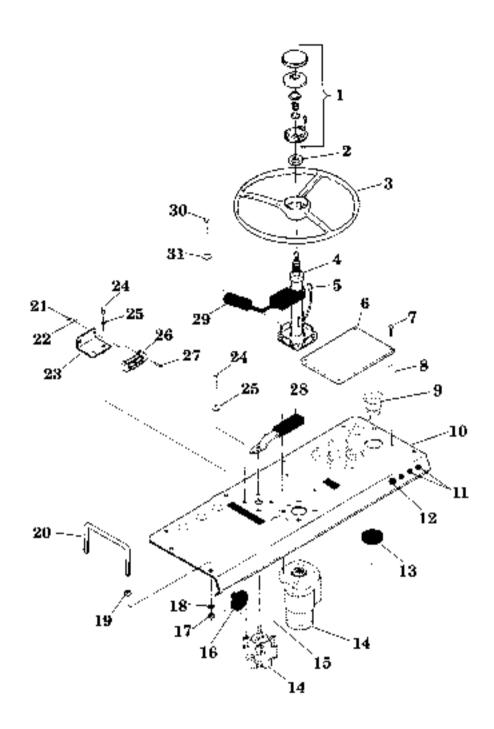
18380-2

TTEM	PART NO.	DESCRIPTION	OFT	SERIAL NO.	REMARKS
1	P24835	Shift Control	1	716 - 1535	
1A	P24985	Knob. Shifter	REF		
1B	P27824	Gate Plate w/Screws	REF	·_	
2	23035A	Instrument Panel	3	·_ ·	Includes Item 10
3	P18141	Horn Button Kit	1	· _ ·	
4	P13009	Nut. Steering Wheel	1	·· _ ··	
5	P13006	Steering Wheel	1	"-"	
6	P18726	Steering Column	1	–	
6A	P18737	Brush, Horn	REF	–	
7	16538B	Vandal Cover, Gauges	1	—	
8	P19536	Gasket, Vandal Cover	1	–	
9	P18844	Washer, Conical	6	· - ··	
10	23299B	Level Indicator	1		
		Replacement Kat			
	_	Level Indicator	1	537 - 715	Consult Factory
		Replacement Kit			
1:	P18085	Handle, Selector Valve	REF	716 – 1535	
12	P17591	Cable, Shift Control	2		
13	P26232	Umbrella Seal, Cable	REF		
14	P28659	Vandal Cover, Lower	1	· _ ·	
15 16	15578A P24386	Hand Hold	1 1	- "	
		Mounting Bracket, Shift Cables	1	-	
NI	21353A	Connecting Link	1	716 - 798, & 796	
17	P02018	Screw, Rd. Hd	3	716 - 1585	#6-32 x 5/8"
18	P02057	Screw, Rd. Hd.	4		#10-24 x 3/4"
19	P19424	Bolt, Button IId Socket	6	· – ·	1/4"-20 x 1"
20	P00202	Bolt, IIx.	1	"-'	3/8"-16 x 3/4"
21	P00205	Bolt, IIx.	4		3/8'-16 x 1 1/4'
22	P01310	Lockwasher	8		3/81
23	P01312	Lockwasher	2		1/2"
24	P01510	Nut. Hx.	2	"_"	1/2"-13
25	P01560	Jam Nut, IIx.	2	- "	1/2"-13
26 27	P19254 P01504	Speed Nut Nut, IIx.	4		#10-24
28	P01304	Lockwasher	4	537 - 715 537 - 715	#10-24
29 29	P00003	Bolt, IIx.	4	537 715	#10 1/4"-20 x 3/4"
30	P27075	Clamp. Cable	2	537 - 715	1/4 -20 x -x/4
31	P17679	Clevis	2	537 - 715	
32	P19128	Shim, Clamp	$\frac{1}{2}$	507 - 715 507 - 715	
33	P20833	Clevis Pin	2	597 - 715	
34	P03535	Cotter Pin	2	597 - 715	1/8 x 1"
35	P21506	Shaft Control	1	537 - 715	PC AI
	P210)26	Knob, Shifter	REF	537 - 715	
35B	P21507	Gate Plate	REF	637 - 715	
36	See Page 7-18		_	•	
97	-	Steering Hydraulics	_		
	-				



18380-3

паём	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P24335	Shift Control	I	1536 8111	
1A	P24985	Knoh, Shifter	REF	" – "	
18	P27824	Gate Plate w/Screws	REF	"-"	
2	P28650	Instrument Panel	1	" – "	
3	P18141	Horn Button Kit	1	r r	
4	P13009	Nut, Sicering Wheel	1		
5	P28704	Steering Wheel	1	1.21	
6	P18726	Steering Column	1		
fА	P18737	Brush, Horn	REF		
7	24343 T	Vandal Cover, Gaugea	1	"."	
	16538B	Vandal Cover, Gauges	ı	" – "	
8	P26755	Gasket, Vanda) Cover	1	" – "	
	P19563	Gasket, Vanda) Cover	1	" - "	
9	P28794	Bracket, Level Indicator	1	2449 - 3111	
	23298A	Bracket, Level Indicator	1	1536 - 2448	
10	P28470	Level Indicator	1	2449 - 3111	
	23299A	Level Indicator	1	1536 - 2449	
		Replacement Kit			
11	P28085	Handle, Selector Valve	REF		
12	P),7591	Cable, Shift Control	2	1536 - 3111	
12A	P26202	Umbrella Seat. Cable	REF	1574 - 3111	
13	P24306	Mounting Bracket, Shift	1	1536 - 3111	
		Cables			
14	15573A	Hand Hold	1	1536 - 3111	
15	P28659	Vandal Cover, Lower	1	1536 - 3111	
16	P02034	Screw, Rd. Hd.	2	2449 - 3111	#8-82 x 1/2"
	Р0200Б	Screw, Rd. Hd.	2	1536 - 2448	#5-40 x 3/4"
17	P02057	Screw, Rd. Hd.	4	1536 - 3111	#10-24 x 3/4"
18	P19424	Bult, Button Hd. Sniket	4	· – ·	1/4' -20 x 1"
29	P00202	Bolt, Hx.	4	· - ·	8/8' -16 x 3/4"
20	P00205	Bolt, IIx.	4	– .	3/8' 16 x 1 1/4
21	P01310	Lockwasher	8	-	3/8
22	P01312	Lockwasher	2	–	1/2
23	P01427	Flatwasher	2	·· - ··	я8
24	PC1510	Nut. Hx.	2	·· – ··	1/2"-10
25	P01560	Jam Nut., Hx.	2		1/2"-13
26	P01653	Lockmat, Hx.	2	- '	us-32
27	P19254	Speed Nut	4	. –	#10-24
NI NI	P19429	Plag	A/R		7/16 Hole
NI	P19430	Pleg	A/R		5/8" Hole
NI	P27828	Plag	A/R		3/4" Hole
NI	Pt9431	Plug	A/R	"-"	7/8" Hole
28 20	See Page 7-22	-	-		
39	500 Page 5-70	Steering Hydraulics	-		



18380-4

FFEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	PARAMETER .
1	P18141	Horn Button Kit.	ĩ	3112 -	
2	P13009	Not, Steering Wheel	1	·· — ··	
IJ	P28704	Steering Wheel	1	·· — ··	
4	350 64 B	Steering Column	1	·· – ··	
5	P15737	Brush, Horn	REF	–	
6	24343B	Vandal Cover, Gauges	1	·· - ··	
NI	P26755	Gasket, Vendal Cover	1	3112 - 4095	
7	P00009	Bolt, Hx.	4	409 6 –	1/4"-20 x 2"
	P19424	Bolt, Button Hd. Socket	4	3112 - 4095	1/4"-20 x 1"
5	35472A	Spacer, Vandal Cover	4	4096 -	
9	See Page 7-36	Gauges	_	3112 -	
10	34997 B	Instrument Panel	1	3112 -	
11	P19429	Plug	2	3112 -	7/16" Hole
12	P19430	Plug	L	3112 -	5% Hole
N1	P28659	Vandal Cover, Lower	1	3112 - 4011	
NI	P02057	Screw, Rd. Hd., Lower Vandal Cover	-1	3112 - 4011	#10-24 x 3/4"
N1	P19254	Speed Nut, Lower Vandal Cover	4	3112 - 4011	п10-24
13	P32676	Grommet, Shift Selector Harnesa	1	3112	
14	See Page 5-72	Steering Hydraulics		· ·	
15	31660A	Spacer	1		
16	See Page 6-18	Parking Brake			
17	P01510	Nut, Hx.	2	•	1/2"-13
18	P01560	Jam Nut, Hx.	2	· _	1/2"-13
19	P(01812	Lockwasher	2	· - ·	1/2"
20	15573A	Hand Hold	ı	' _ ·	
31	P01653	Locknut, Hr.	2	""	#8-32
22	P01427	Flatwasher	2	" '	#8
23	P28794	Bracket, Level Indicator	1	. – .	
34	P00206	Bult, Hx.	4	" – "	3/81-16 x 1 i/21
25	P01310	Lockwasher	- 8	" "	3/81
- 56	P28470	Level Indicator	1	" – "	
27	P02084	Screw, Rd. Hd.	2		#8-32 x 1/2"
28	P18085	Handle, Selector Valvo	REF	"-"	
29	See Page 7-35	Electric Shift Selector	-	"-"	
30	P00205	Bolt, Hx.	4	–	3/8"-16 x 1 1/4"
31	P01312	Lockwasher	3	–	1/2"

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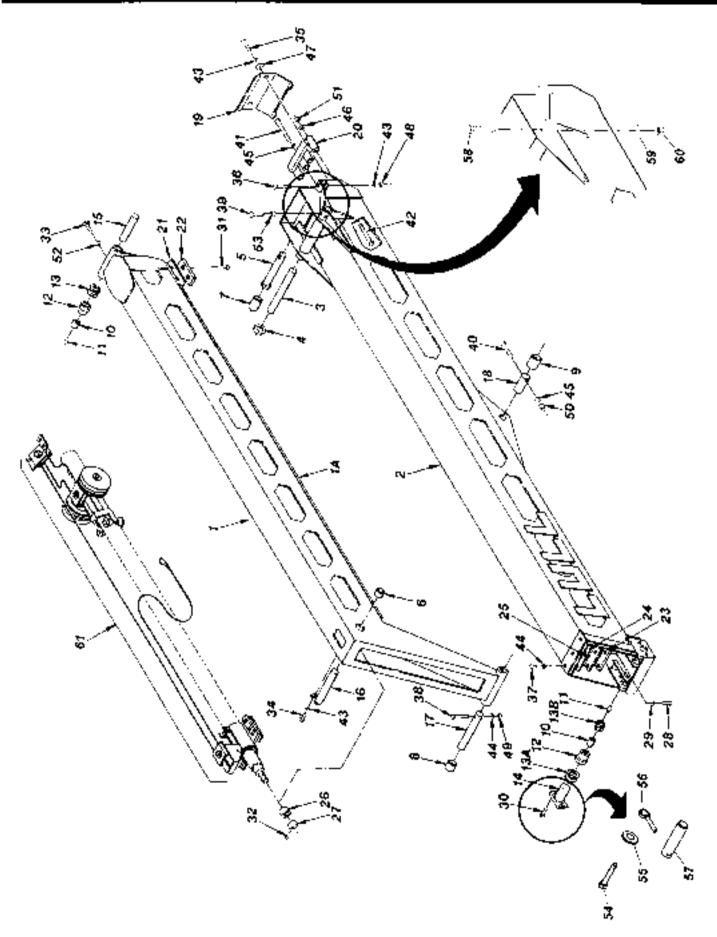


Figure 18355

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FEE	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	18008R	Inner Boom	1	_	•
	P28669	Inner Boom	1	101 -	
1A	30391D	Rail, Roller	REF	101 -	For Field Repair
2	35439E	Outer Boom	1	_	• ·
	P28671	Outer Boom	1	761	
	18646R	Outer Boom	1	368 - 76 0	
	18186D	Outer Boom	L	100 - 367	
9	95436B	Shaft, Boom Pivot	1	_	
	18185A	Shaft, Boom Pivot	1	101 -	
4	P24746	Show, Boom Pivot	A/R	101 -	14 GA.
	P24748	Shim, Boom Pivot	A/R	101 -	10 GA.
5	18634A	Shaft, Rear Carriage Tilt Cylinder	1	143 .	
	16691A	Shaft, Rear Carriage Tilt Cylinder	1	101 - 142	
NI	15 9 13A	Collar, Shaft	-	101 - 142 only	
6	P19106	Bushing, Front Carriage Tilt Cylinder	2	101 -	
7	P19108	Bushing, Rear Carriage Till Cylinder	1	–	
8	P19109	Bushing, Carriage Tslt Pivot	2	–	
9	P19111	Bushing, Hoist Cylinder	2	·· - ··	
10	P26493	Bushing, Roller	4	–	
11	P16611	Grease Zeck	6		
12	P24735	Roller, Boom	4	. – .	
13	P20431	Spacer Washer, Rear Roller	Λ /R	. – .	
13A	P20431	Spacer Washer, Front Roller	ΛR	368 –	
	P19125	Spacer Washer, Front Roller	ΛR	101 – 3 6 7	2.03" I.D.
13B	P19730	Spacer Washer, Front Roller	-	101 - 367 only	14 GA.
	P19731	Spacer Washer, Front Roller	-	101 - 367 nmly	18 GA.
14	17188B	Pin, Front Roller	2	268 -	
	15867A	Pin, Front Roller	2	101 - 367	
15	16678A	Pm. Rear Roller	1	101 -	
16	15769A	Pm, Front Carriage Tilt Cylinder	1	101 –	
17	15723A	Pin, Carriage Tilt Pivot	1	101 -	
18	18113B	Pin, Hoist Cylinder	I	135	
	18113-1 L	Pin, Hosst Cylinder	l	101 - 134	
19	35055 B	Cover. Boom			
	18405B	Cover. Boom	1	761 -	
	15777C	Cover, Boom	1	101 - 760	
20	18410B	Mount Support, Extension Cylinder	1	761 –	
	18215B	Mount Support, Extension Cylinder	1	101 – 760	

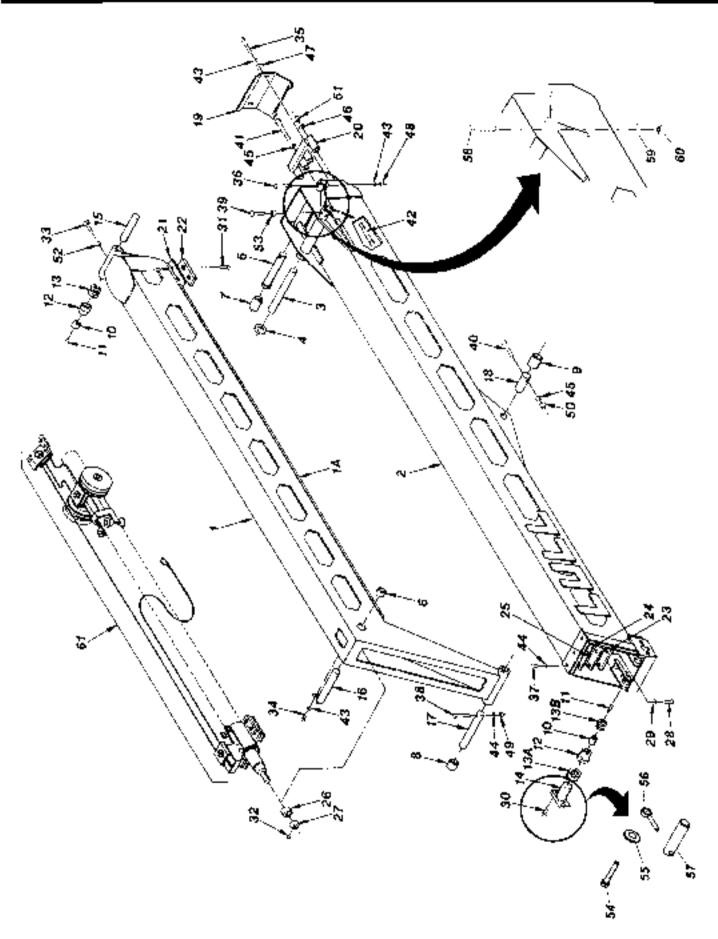
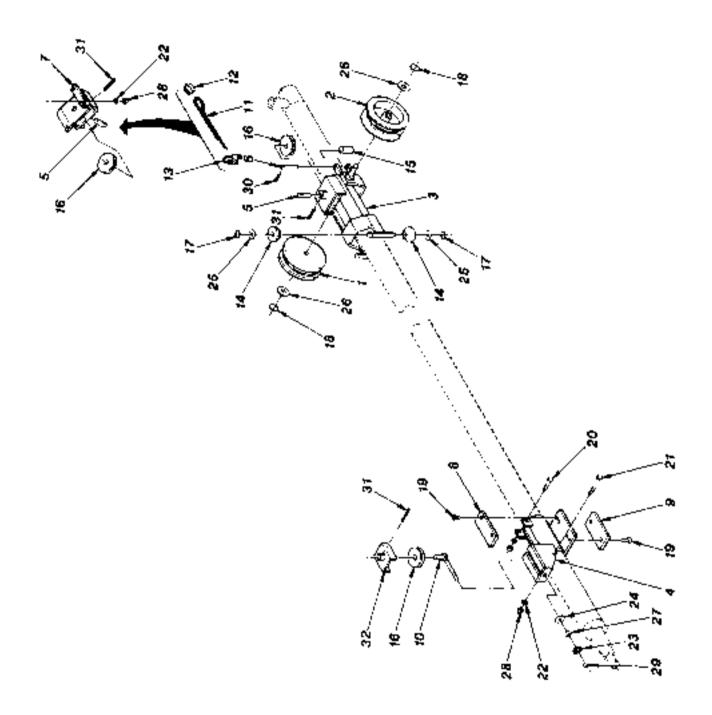


Figure 18355

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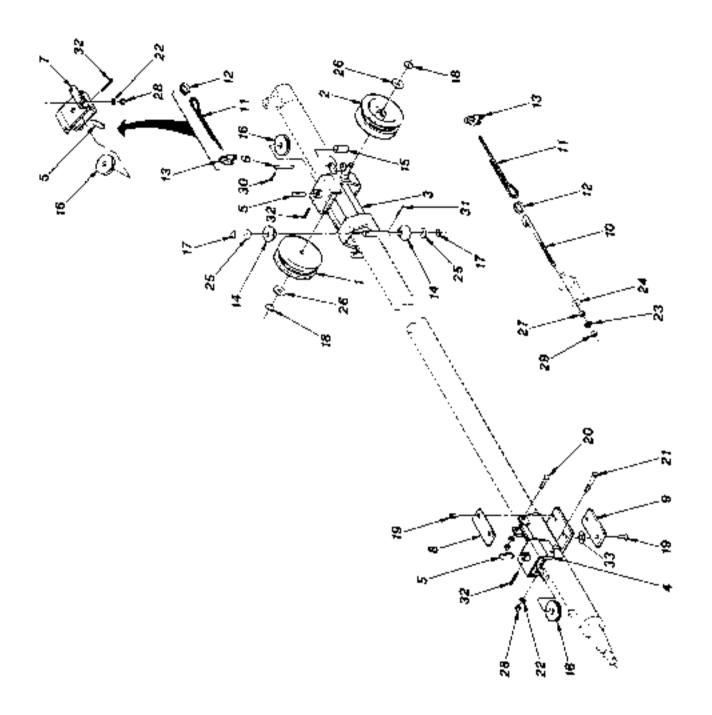
PTECH	FART NO.	DESCRIPTION	OWNER	OPPIN NO	DESA 4 marris
21	15764A	Shim, Inner Boom	QTY		REMARKS
21	17962B	Shim, Inner Boom	A/R	101 -	12 GA.
22	P26296	Slide Plate, Rear	A/R 2		16 GA.
23	P26297	Slide Plate, Front			
24	16361A	Shim, Outer Boom	1	– .	
24	16862A	Shim, Outer Boom	A/R		.06"
25	15586A	Base, Slide Plate, Front	A/R		.12
26			1	- "	
	135 99A	Boss, Extension Cylinder Rod	1		
27	16369A	Nut, Extension Cylinder Rod	1	'	
28	18147A	Brass Screw, Slotted Flat Hd.	4	" '	
29	P21477	Starwasher, External Countersunk	4	" - "	1/2"-82"
30	P03090	Screw, Socket Flat Hd.	4	"_'	3/8"-16 x 1"
31	P03115	Screw, Socket Flat Hd.	4	•	1/2"-18 x 1"
32	P02612	Setscrew, Sockel Cup Pt.	1	• •	3/8' -16 x 3/8"
33	P02755	Setscrew, Square IId. Cup Pt.	į	" – '	3/2'-13 x 1 L/2'
34	P00202	Bolt, Hx.	1		3/8"-16 x 3/4"
35	P00214	Bolt, Hx	2		3/8"-16 x 3 1/2"
36	P00217	Bolc, Hx.	ī		3/8" 16 x 4 1/2"
97	P00400	Bolt, Hx.	3		1/2" 18 x 3/4"
38	P00415	Bolt, Hx.	1		1/2"-18 x 4 1/2"
39	P00606	Bolt, Hx.	4	"_"	5/8'-11 x 2 1/2"
40	P00627	Bolt, Hx.	1		5/8'-11 x 4 3/4'
41	P00615	Bult. Hx.	2	761 —	5/8"-11 x 5 1/2"
	P00616	Bolt, Hx	2	101 - 760	5/8"-11 x 6"
42	P00764	Bolt, Hx	2	761 -	9/4"-16 x 6"
	P00765	Bolt, Hx.	2	101 - 760	3/4"-16 x 7"
43	P01310	Lockwasher	4	101 -	3/8'
44	P01312	Lockwasher	4	"_"	1/2
45	P01314	Lockwasher	3	" <u>"</u>	5/81
46	P01315	Lockwasher	2		3/4"
47	P01404	Flatwasher	2		3/8"
48	P01508	Nut, Hx	ī		3/8"-16
49	P01510	Nut, Hx	1		1/2"-13
50	P01512	Nut, Hx.	1	, .	5/8" 11
āL	P01536	Nut., Hx.	2		3/4' -16
52	P01560	Jam Nut, Hx.	ī		1/21-13
53	P01562	Jam Nut, Hx.	4		5/8" (1
54		Bolt, Hx.	2	_	.»c (1
55	P01810	Lockwasher	2	_	3/8"
56	25881A	Lock Pin	2	_	0.0
57	35453A	Pin, Frant Holler	2	_	
58	P00615	Bolt. Hx.	1	_	5/8"-11 x 5 1/2"
59	P01314	Lockwasher	1	_	5/8
60	P01512	Nut, Hx.	1	_	5/8"-11
61	See Page 3-6	Hose Reel & Cable Assy	_		WB -11



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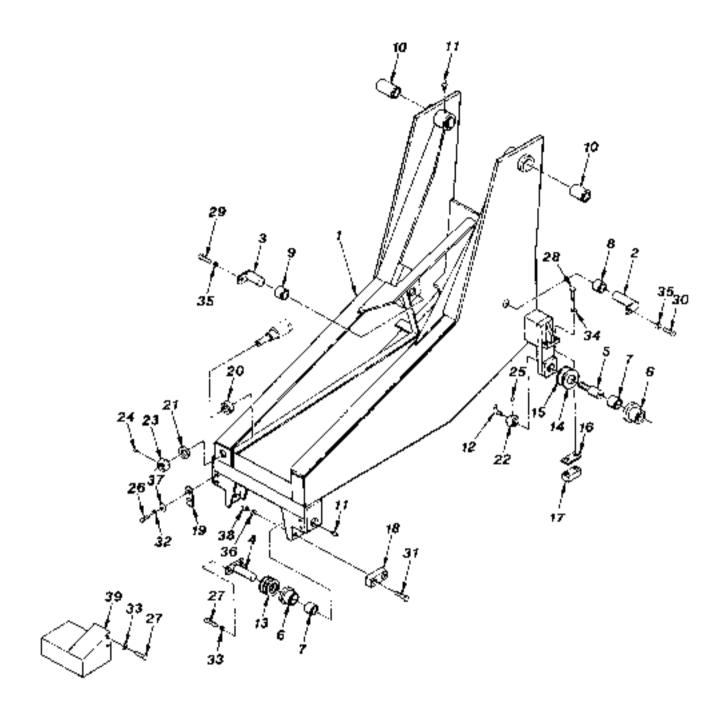
TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	15816C	Hose Reel	1	101 - 760	
2	17965C	Hose Reel, Auxiliary	1	655 - 760	
	15816C	Hose Reel, Auxiliary	1	101 - 654	
3	18208D	Housing, Hose Reel	1	101 - 760	
4	18197C	Cable Sheave Support, Front	l		
5	16249A	Pm, Sheave	3	" – "	
6	16250A	Pin, Rear Roller	2	" - "	
7	16266B	Mount, Sheave	1		
8	1625 6 A	Slide Plate, Upper	2		
9	16257A	Slide Plate, Lower	2	•	
10	1818 9B	Rod. Cable Adjuster	ī	·_ ·	
11	P19257K	Cable	1	–	3/16" Dia
12	P19258	Thimble	3	" – "	
13	P19259	Wire Clip	4		
14	P18827	Roller, Front	4	" – "	
15	P18828	Roller, Rear	2	" – "	
16	P18829	Sheave, Cable	3	. – .	
17	P18839	Snap Ring, External	4	101 - 1797 only	
18	P18940	Snap Ring, External	2	101 - 760	
19	18147A	Brass Screw, Slotted Flat Hd.	8	. – .	
20	P00214	Bolt, Hx.	1	–	3/81-16 x 3 1/2"
21	P00217	Bult, Hx.	1	–	3/87-16 x 4 1/2"
22	P01310	Lockwasher	ā	–	3/8"
23	P01361	Starwasher	1	–	1/2" - External
24	P01406	Flatwasher	1	·· – ··	1/2"
25	P0:408	Platwasher	4	. – .	5/8"
26	P01410	Flatwasher	2	. – .	7/8"
27	P01510	Nut., Hx.	1		1/2'-13
28	P01508	Nut, Hx.	5	. – .	3/81-16
29	P01560	Jam Nut, Hx.	1	– .	1/21 13
30	P03837	Cotter Pin	3	–	1/81 x 3/41
31	P03577	Cotter Pin	3	"-"	1/4" x 1 3/4"
32	18216H	Sheave Support	1	"-"	



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BOOM & TRANSFER

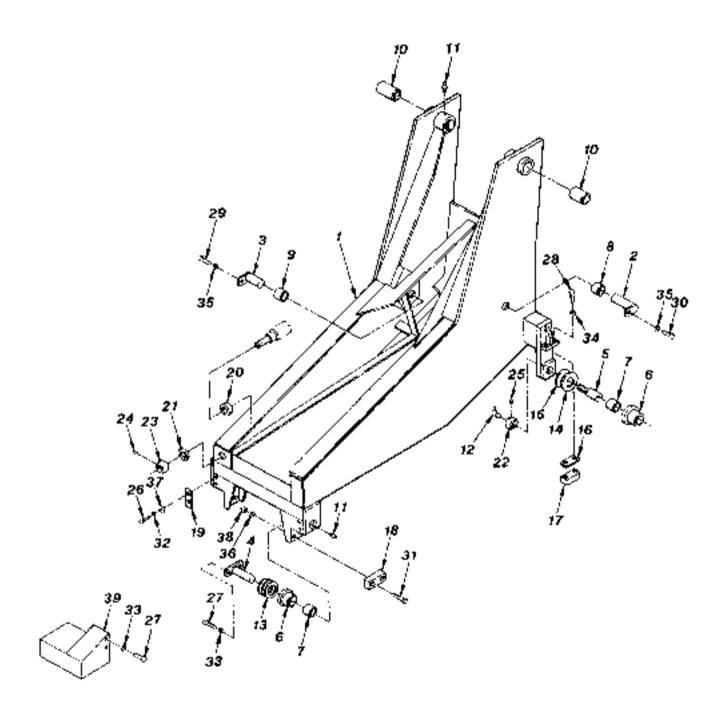
PTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	15816C	Hose Reel	1	761 -	
2	17965C	Hose Reel, Auxiliary	1	" – "	
8	18203D	Housing, Hose Reel	1	" – "	
4	21361C	Cable Sheave Support, Front	1	" - "	
5	16249A	Pin, Sheave	8	· _ ·	
6	16250A	Pin, Rear Roller	2	. – .	
7	16266B	Mount, Sheave	1		
8	16256A	Slide Plate, Upper	2	–	
9	16257A	Slide Plate, Lower	2	"-"	
10	16265A	Rod. Cable Adjuster	1	–	
ĒΙ	P19257K	Cable	1	–	3/16' Dia
12	P19258	Thimble	9	·· - ··	
13	P19259	Wire Clip	4	. – .	
14	P18827	Roller, Front	4	- ·	
15	P18828	Roller, Rear	2		
16	P18829	Sheave, Cable	3	. – .	
17	P18839	Snap Ring, External	4	101 - 1797 only	
18	P18840	Snap Ring, External	8	761 -	
19	18147A	Brass Screw, Slotted Flat. Hd.	8	"-"	
20	P00214	Bole, Hx	1	–	3/8"-16 x 3 1/2"
21	P00218	Bolt, Hx	1	–	$3/8^{\circ}$ -16 x 5°
22	P01310	Lockwasher	5	. – .	3/8"
2.3	P01358	Starwasher	1		5/16" - External
24	P01403	Flatwasher	1	. – .	5/161
25	P01408	Flatwasher	4	· – ·	5/81
26	P01410	Flatwasher	2	"-"	7/8
27	P01507	Nut, Hx.	1	–	5/16"-18
28	P01505	Nut, Hx.	5	· "	3/6'-16
29	P01557	Jam Nut, Hx.	1	–	5/16"-18
30	P03837	Cotter Pin	2	–	1/8" x 3/4"
31	P03852	Cotter Pin	4	. – "	5/32° x 1 1/4°
32	P03877	Cotter Pin	3	. – .	1/4" x 1 3/4"
33	P21477	Starwasher, External Countersunk	R		1/2"-82°



BOOM & TRANSFER

18356 (1 of 2)

	******	DESCRIPTION		STREET, NO.	REMARKS
1	2159 3R	Transfer Carriage	1	925 - 2783	
	18645R	Transfer Carriage	1	276, 277, 280 = 924	
	18621R	Transfer Carriage	1	147 - 275, 278 & 279	
	18005 R	Transfor Carriage	1	101 - 146	
2	18082A	Pin, Hoist Cylinder	ŧ	101 - 2783	
3	18094B	Pin. Rear Carriage Tilt Cylinder	l	101 1964, 1990 2783	
	26720B	Pin, Rear Carriage Tilt Cylinder	l	1965 – 1989	
4	18238A	Pin, Frant Roller	2	101 2783	
5	P27930	Spindle, Rear Roller	2	" - "	
- 6	P24735	Roller, Transfer	4	· - ··	
7	P26493	Bushing, Roller	4		
8	P20484	Bushing, Hoist Cylinder	1		
9	P18830	Bushing, Rear Carriage Tilt Cylinder	1	· ·	
10	P27758	Bushing, Boom Pivot.	2	" – "	Replaces (4) P19111
1 Ł	P16611	Grease Zerk	5	" – "	Straight.
12	P15367	Grease Zerk	ષ્ટ	"-"	45°
13	P20431	Shim, Front Roller	ΔR	–	14 GA.
11	P21320	Thrust Washer, Spindle	2	' – "	Not used in all
15	P21321	Shim, Spindle	A/R		.06" x 2.28" LD,
16	18167A	Shim, Slide Block	2		
17	19165A	Slide Block, Rear	2	_	
18	15972A	Slide Block, Front	2	· - ·	
19	16309A	Scraper Plate	4	' - '	
20	18635A	Spacer, Transfer Cylinder		–	Welded to Transfer Carriage in correct production
21	18636A	Spacer, Transfer Cylinder Rod End	•	–	Welded to Transfer Carriage in current production
22	16310A	Nut, Special, Spindle	2	" – "	,
23	16369A	Nut, Special, Transfer Cylinder Rod	1		
24	P02632	Setscrew Cup Pt. Socket	1	·· - ··	3/8" 16 x 3/8"
25	P02614	Setscrew Cup Pt. Socket	2	· - ·	3/8"-16 x 2/2"
26	P00102	Bolt, Hx.	8	. – .	5/16 -18 x 3/4"
27	P00202	Bolt, Ilx.	4	· - ·	3/8"-16 x 3/4"
28	P00403	Bolt, IIx.	4		1/8"-13 x 1 1/4"

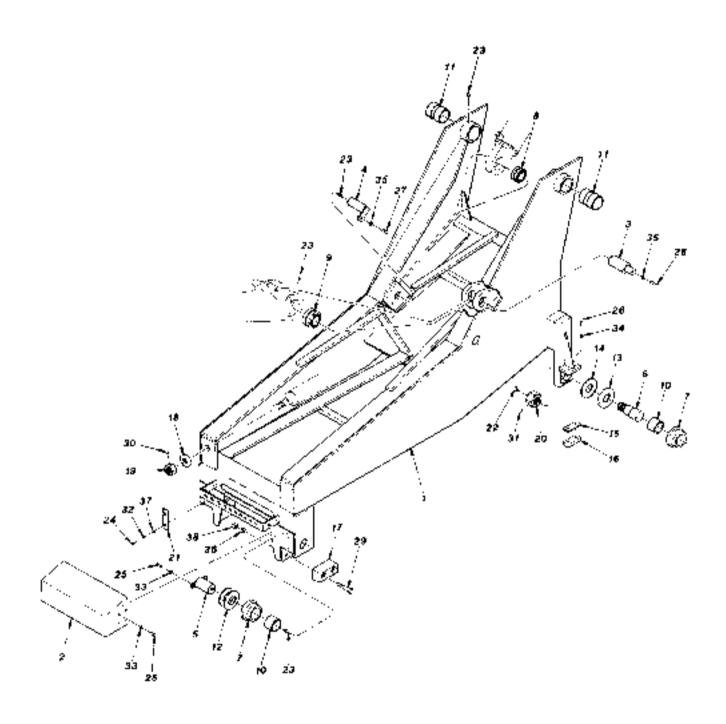


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BOOM & TRANSFER

18356 (2 of 2)

FISC	CONTRACT	DESCRIPTION	QIX.	SERIAL NO.	DEMARKS.
29	P00600	Balt, Hx.	1	·	5/8"-11 x 1"
30	P00601	Bolt, Hx.	1		5/8"-11 x 1 1/4"
31	P00708	Bolt, Hx.	4	" . "	3/4°-10 x 3 1/2°
32	P01309	Lockwasher	8	" – "	5/1G"
33	P01310	Lockwasher	4		3/8"
34	P01312	Lockwasher	4	" – "	1/2"
35	P01314	Lockwasher	2	" – "	5/9"
36	P01315	Lockwasher	4		3/4"
37	P01403	Flacwasher	8	· – ··	5/16'
38	P01513	Nut, Hx.	4	. – .	3/4"-10
39	18281C	Hose Guard		101 - 144 only	;
NI	18571D	Rear Slide Block E	ii -	101 - 144 only	Ŧ



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BOOM & TRANSFER

	THE NO.	DESCRIPTION	QFY.	SERIAL NO.	PENANTS:
1	31853R	Transfer Carriage	1	2784 -	
2	25703C	Cover, Hose	1	–	
3	18082A	Pin, Hoist Cylinder	1	–	Lower
4	18094B	Pin, Rear Carriage Tilt	1	. –	Lower
		Cylinder			
5	18238A	Pin, Front Roller	2	. –	
6	P27930	Spindle, Rear Roller	2		
7	P24785	Roller, Transfer	4	· - ·	
ъ	Pt8830	Bushing, Rear Carriage Tilt Cylinder	1	"-"	
9	P20484	Boshing, Hoist Cylinder	1	" – "	
10	P26493	Bushing, Roller	4	" – "	
11	P27758	Bushing, Boom Pivot	2	"-"	
12	P20431	Shim, Front Roller	A/R	" – "	14 GA.
13	P21320	Thrust Washer, Spindle	2	Р П	
14	P21321	Shim, Spindle	A/R	· – "	.06" x 2.28" [.D.
15	P40758	Shim, Slide Block	2	. – .	
16	18165A	Slide Block	2		Rear
17	15972A	Slide Block	2	"- "	Front
18	31929A	Spacer, Transfer Cylinder	l	" "	
19	P29547	Nuc. Special	1	" "	
20	P29548	Nut, Special	2	" – "	
21	P40755	Plate. Scraper	4		
22	P15867	Grease Zerk	2	' – "	45°
23	P16611	Grease Zerk	6	· _ ·	
24	P00102	Bolt, Hx.	8		5/16"-18 x 3/4"
25	P00202	Bolt, Hx.	8	•	3/8"-16 x 3/4"
26	P00403	Bolt, Ifx.	4	' _ ·	1/2"-13 x 1 1/4"
27	P00800	Bolt, Hx.	1	' _ ·	5/8"-11 x 1"
28	P00501	Bolt, Hx.	1	–	5/8' -11 x 1 1/4'
29	P00708	Bolt, Hx.	4	" – "	3/41-10 x 3 1/2
30	P02612	Set Screw, Socket	1	" "	3/8'-16 x 3/8"
31	P02614	Set Strew, Socket	2	"-"	3/8 -16 x 1/2"
32	P01309	Lockwasher	8	" – "	5/16"
33	P01310	Lockwasher	8	' – ''	3/8"
34	P01312	Lockwasher	4	· - ··	1/2"
35	P01314	Lockwasher	2		5/8"
36	P01315	Lockwasher	4		3/4"
37	P01403	Flatwasher	4	-	5/16
38	P01513	Nut, Hx.	4	'-'	3/4"-10
NI	21936A	Field Repair Kit, Hoist Cyl. Support	-	- .	
М	82658B	Field Repair Kit, Rear Roller Support	-	–	
Й 1	32165B	Field Repair Kit. Rear Tilt Cyl Support	-		

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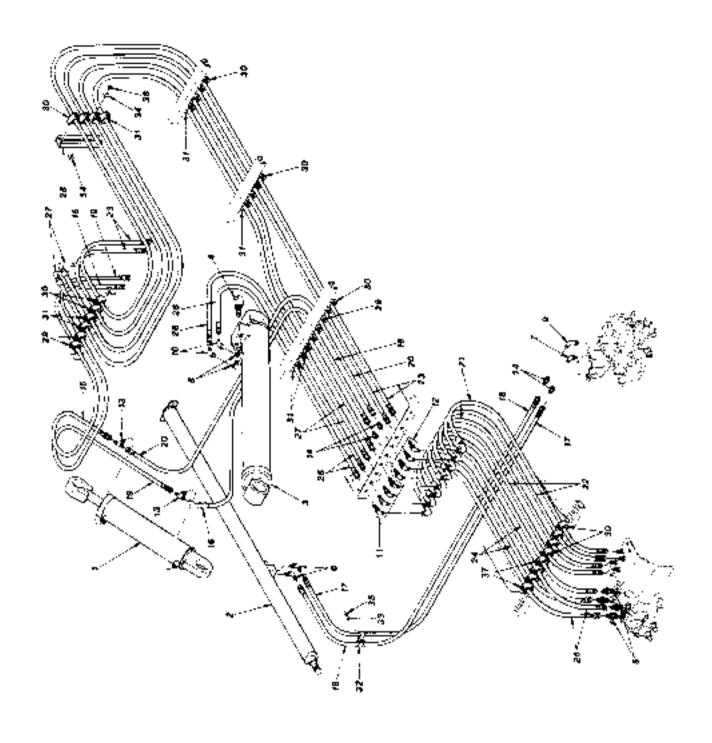
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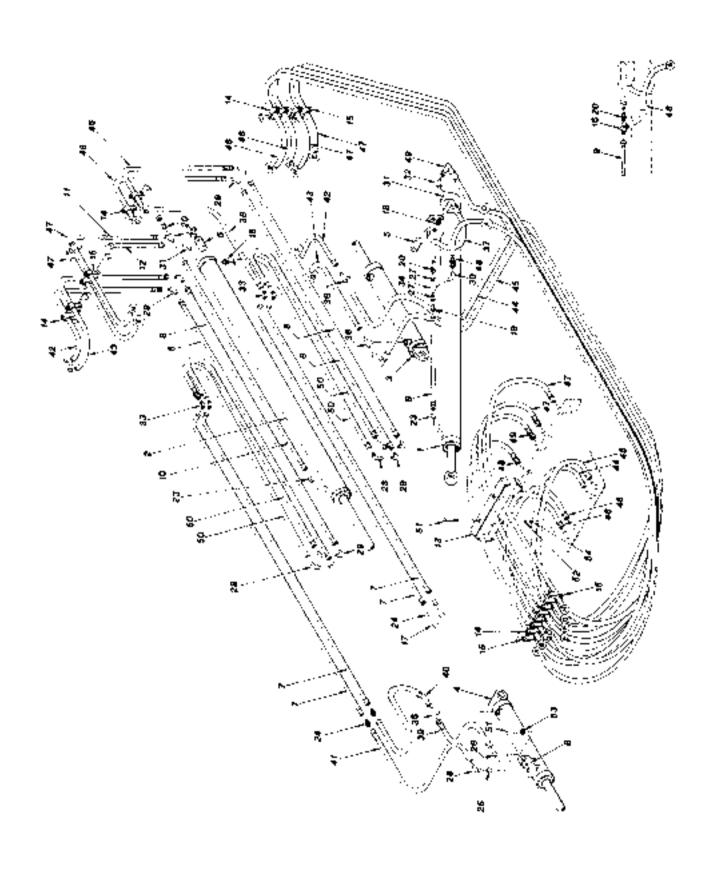
<u>Title</u> <u>P</u>	age
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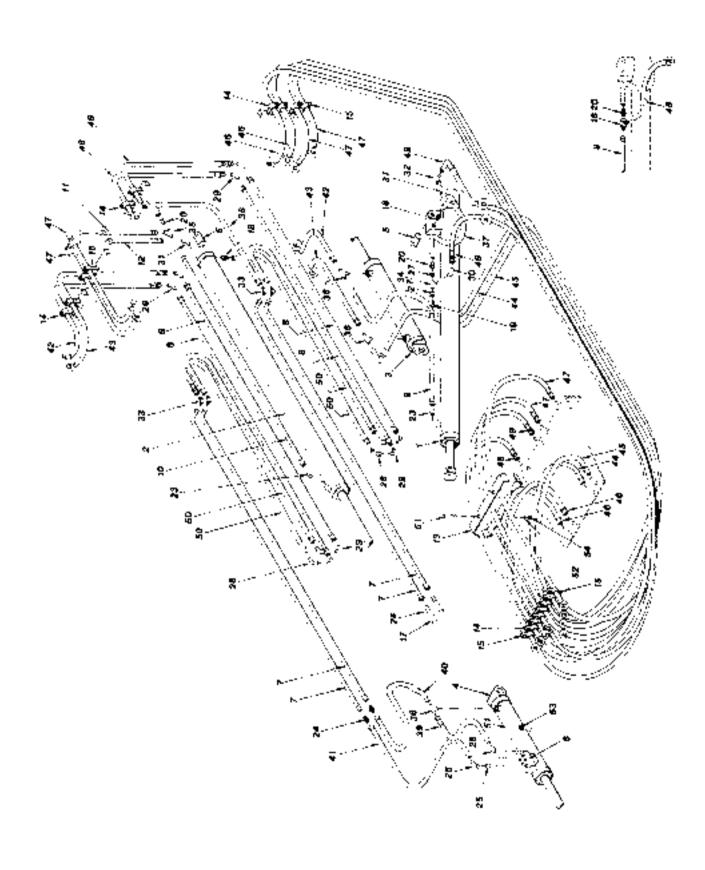
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FFEM	PART NO.	DESCRIPTION	QTE	SERIAL NO.	REMARKS
1	P24738	Cylinder, Tilt	1	2784	Rear Carriage
2	P24744	Cylinder, Transfer	1		-
3	P27780	Cylinder, Hoist	1	. – .	
4	P19064	Valve, Counterbalance	1		Seal Kit. P21488
5	P17805	Connector, O-Ring	4	"- "	
б	P18935	90° Elbow. O-Ring	2	. – .	
7	P25247	90° Elbow, O-Ring	1	" – "	
8	P19055	90° Elbow, O Ring	2	"-"	
9	P29012	90° Elbow, O Rang	1	"-"	Long
10	P21632	90° Elbow, Swivel	2	" – "	
11	P21916	90° Elbow, Bulkhead	4		
12	P27894	90° Elbow, Bulkhead	4		
13	P18958	Tee, O-Ring	2		
14	P27383	Reducer, Swivel	4	٠.	
15	P21365	Hose, Hyd.	1	Р .	.38" x 67"
16	P29787	Hose, Hyd.	i	Р П	.38° x 79°
17	P29776	Hose, Hyd.	l		.38° x 80°
18	P29777	Hose, Hyd.	1	" – "	.38" x 83"
19	P21344	Hose, Hyd.	1	. –	.38" × 87
20	P29788	Hose, Hyd.	1	 .	38" x 98"
21	P29791	Hose, Hyd.	2	. –	.50" x 75"
22	P29790	Hose, Hyd.	2		.50" x 77"
23	P29789	Hose, Hyd.	2	. – .	.50" x 203"
24	P29793	Hose, Hyd.	2	. – .	.62" x 74"
25	P29792	Hose, Hyd.	2	.'	.62" x 79"
26	P26529	Hose, Hyd.	2	.'	.75 × 99"
37	P29794	Hose, Hyd.	2	" – "	$.751 \times 191^{\circ}$
28	18852B	Channel, Cushion Clamp	1	" – "	
29	P20465	Clamp, Cushion	4	" – "	
30	F20468	Clamp, Cushion	14	· –	
31	P20486	Clamp, Cushina	12	. –	
32	P17553	Clamp, Hose	2		
33	P01309	Lockwasher	1	. – .	5/16"
34	P01404	Flatwasher	2	·-·	3/8"
35	P01507	Nut, Hz.	1	· – ·	5/16"-18
36	P01681	Lockmut, Hx.	I	–	3/81-24
37	P28200	Clamp, Gushjon	4	·· – ·	



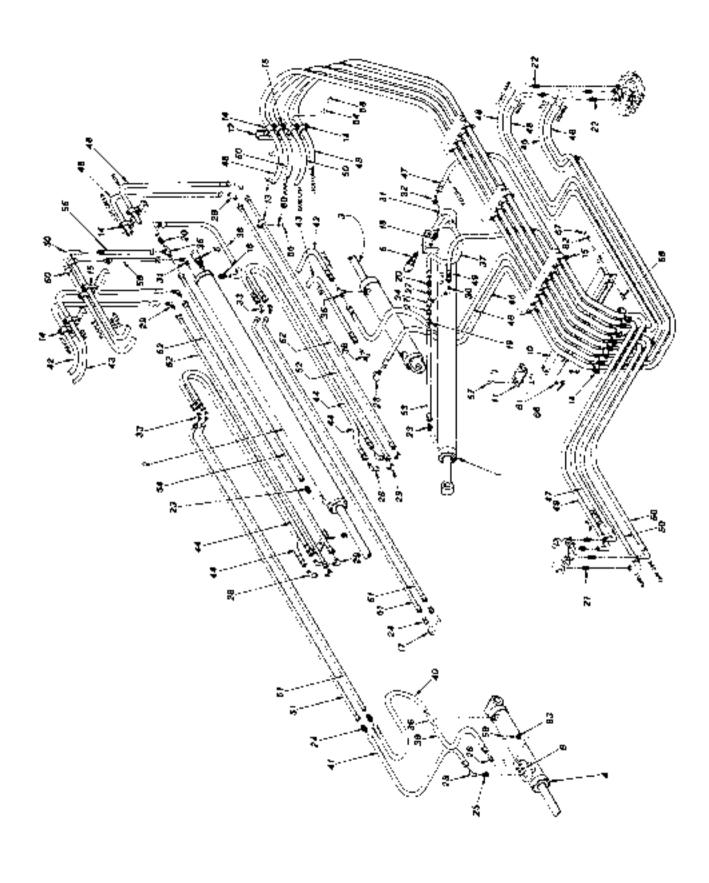
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FFEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
ī	P19936	Cylinder, Hoist	1	101 - 146	
2	P19939	Cylinder, Boom Extension	1	"-"	
.3	P19940	Cylinder, Tilt	1	"-"	Rear Carriage
4	P19941	Cylinder, Tilt	1	"-"	Pront Carriage
5	P19064	Valve, Counterbalance	2	 .	Seal Kit. P21488
6	23570A	Valve, Counterbalance	1	. –	
7	P18970	Pube, Hyd.	4	. – .	.38" O.D. Replaces .62" O.D. Tube
8	₽20451	Tobe, Hyd.	4	- ·	.38" O.D
y	P21384	Tube, Hyd.	1	135-146	.62" O.D.
	P20495	Tube, Hyd.	1	104-134	.62° O.D.
10	P21331	Tube, Hyd.	Ł	101 146	.62" O.D.
11	P18971	Tube, Hyd.	l		.621 O.D.
12	P18972	Tube, Hyd.	1	" "	.75° O.D.
1.3	18503A	Clamp, Hose Strap	2	" - "	
14	P204 6 5	Clamp, Hyd. Hose	10	" – "	For 3/8' Hose
15	P20486	Clamp, Hyd. Hose	8		For 3/41 Hose
16	18326B	Tee, Special	1	101-184 only	
t7	P18929	Cap. Hex	2	101 - 146	
18	P19062	Connector, JIC - Pipe	2	. – .	
19	P12969	Connector, JIC - Pipe	1	. – .	
20	P19246	Connector, -HC - Pipe	2	- ·	
28	P18964	Connector, O-Ring	2	. – .	
24	P18948	Connector, Bulkhead	4	. – .	
25	P19415	Connector, O.Ring	1	· – ·	
26	P19478	Comector, O.Ring	1	<u>'</u> – '	
27	P10103	Reducer Bushing	2	"-'	
28	P18957	90° Elbow, Swivel	ā	" – "	
29	P18959	90° Elbow, Union	8	–	
30	P17808	90: Elbow, O-Ring	1	–	
31	P19055	90: Elbow, O-Ring	2	. – .	
32	P17806	45: Elbow, Swive)	1	"-"	
33	P18947	45° Elbow, Bulkhead	4	· – ··	
34	P10197	Tee, Pape	1	· - ·	
35	P18925	Tee, Femule Ron	1	· - ·	
36	P18958	Tee, O-Ring	3	· - ·	551 51
37	P19249	Hose, Hyd	1		.25" x 7"
38	P21361	Hose, Hyd.	1		.25" x 19"
39	P18893	llose. Hyd.	1	. – .	.25" x 22"
-10	P19078	Hose, Hyd.	1		.38" x 21"
41	P18856	Hose, Hyd.		P 9	.38" x 45"
42	P21365	Hose, Hyd.	L		.38' x 67"
43	P21344	Hose, Hyd.	L		.38" x 87"
44	P21359	Hose, Hyd.	L		.38' x 210'
45	P21360	Hose, Hyd.	13		.38' x 195'
4 6	P21364	Hose, Hyd.	2	-	.38" x 276"



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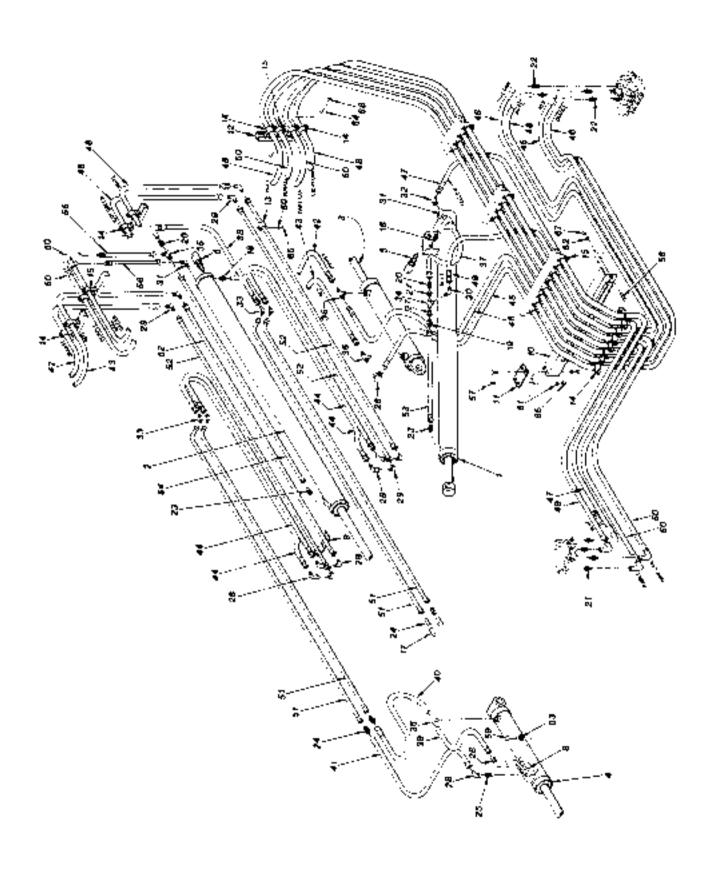
PART NO.	DESCRIPTION	QTY	SERIAL NO.	THE STATE OF THE S
P21363	Hose, Hyd.	2	· - · · · · · · · · · · · · · · · · · ·	.75" x 272"
P21332	Hose, Hyd.	ı	101-134	.75" x 192"
P21394	Hose, Hyd.	1	135-146	.75° x 192°
P21838	Hose, Hyd.	ι	101 - 146	.75° x 167°
P29253	Hose, Hyd.	4	' – "	38" x 99" Replaces Twin Hose, For repair, replace all four hoses.
P00109	Bolt, Hx.	5	· - ·	5/16'-18 x 2 t/4'
P01309	Lockwasher	4	. – .	5/16"
P01358	Starwasher	4	" – "	5/16"
P01507	Nuc, Hx.	б	"-"	5/16"-18
18298B	Hose Tray	1	"-"	
	P21363 P21332 P21394 P21338 P29258 P00109 P01309 P01358 P01507	P21363 Hose, Hyd. P21332 Hose, Hyd. P21394 Hose, Hyd. P21338 Hose, Hyd. P219258 Hose, Hyd. P0109 Bolt, Hx. P01309 Lockwasher P01358 Starwasher P01507 Nut, Hx.	P21363 Hose, Hyd. 2 P21332 Hose, Hyd. 1 P21394 Hose, Hyd. 1 P21338 Hose, Hyd. 1 P29258 Hose, Hyd. 4 P00109 Bolt, Hx. 5 P01309 Lockwasher 4 P01358 Starwasher 4 P01507 Nut, Hx. 6	Page No. DESCRIPTION QTV SERIAL NO. P21363 Hose, Hyd. 2 "-" P21332 Hose, Hyd. 1 101-134 P21394 Hose, Hyd. 1 185-146 P21833 Hose, Hyd. 1 101-146 P29258 Hose, Hyd. 4 '-" P00109 Bolt, Hx. 5 '-" P01309 Lockwasher 4 "-" P01358 Starwasher 4 "-" P01507 Nut, Hx. 6 "-"



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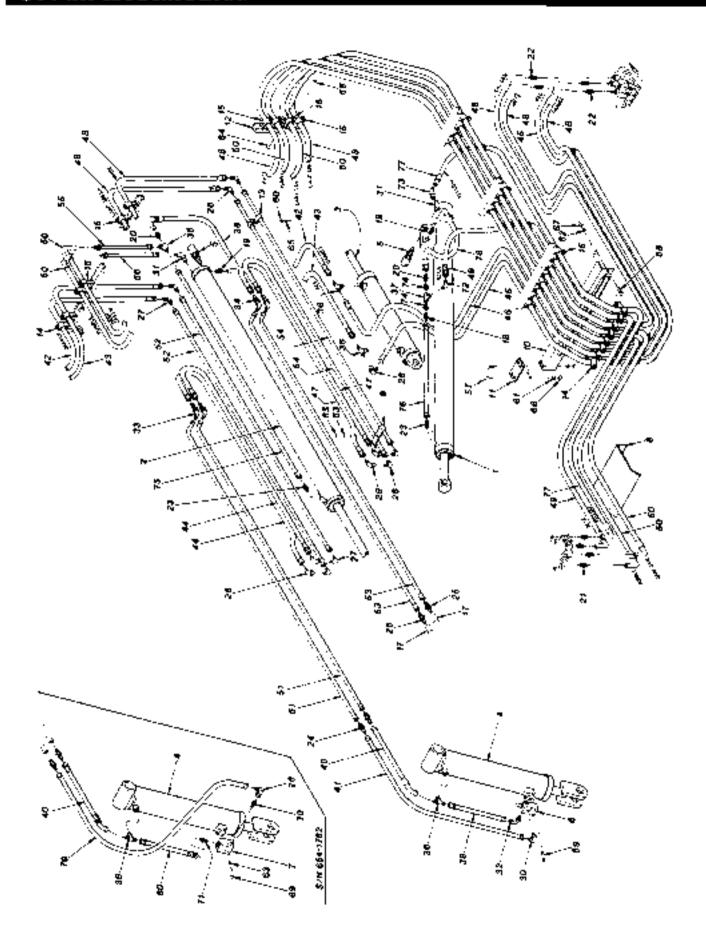
гтем	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P19936	Cylinder, Hoist	~i	147 - 653	
2	P19939	Cylinder, Boom Extension	1	" – "	
3	P19940	Cylinder, Tilt	1	"-"	Rear Carriage
4	P19941	Cylinder, Tilt	1	– . .	Front Carriage
5	P19064	Valve, Counterbalance	2	" – "	Seal Kit, P21488
6	28570A	Valve, Counterbalance	1	" – "	
9	18273A	Clamp, Tube	2	r r	
30	18541B	Support, Hose	1		
11	18548A	Bar, Hose Support	1	- •	
12	18652B	Channel, Hose Clamp	1		
13	P17554	Clamp, Hyd. Tube	8	" – '	
14	P20465	Cłamp, Hyd. Hose	18	" - "	For 3/8" Hose
15	P20486	Clamp, Hyd. Hose	16		For 3/4" Hose
17	P15929	Cap, llex	2	" - "	
18	P19062	Connector, JIC - Pipe	2		
19	P12969	Connector, JIC - Pipe	1		
20	P19246	Connector, JIC - Pipe	2	' - "	
21	P17804	Cannector, J1C - Pipe	4	_'	
22	P18944	Connector, O-Ring	4		
23	P18964	Connector, O-Ring	2	· _ ·	
24	P18948	Connector, Bulkhead	4	– .	
25	P19415	Connector, O-Ring	1	–	
26	P19478	Connector, O.Ring	1	,	
27	P10103	Reducer Bushing	2	·· _ ··	
28	P18957	90° Elbow, Swivel	6		
29	P18959	90° Elbow, Union	8		
30	P17808	90° Ethow, JIC - Pipe	1	· _ ·	
31	P19055	90° Elhow, O-Ring	3	·	
32	P17806	45° Elbow, Swivel	1		
33	P18947	45° Elbow, Bulkhead	4		
34	P10197	The, Pipe	1	–	
35	P18925	The, Female Run	1	–	
36	P19958	The, O-Ring	ŝ	·· – ··	
37	P19240	Hose, Hyd.	1	·· — ··	.25" x 7"
38	P21361	Hose, Hyd.	1	" – "	.25" x 19"
39	P18893	Hose, Hyd.	1	. –	25" x 22"
40	P19078	Hose, Hyd.	1	· _ •	.38" x 21"
41	P18856	Hose, Hyd.	1		.38" x 45"
42	P21365	Hose, Hyd.	1		.38" x 67"
43	P21344	Hose, Hyd.	1	·_	.38" x 87"
44	P29253	Hose, Hyd.	4		.38" x 99" Replaces Twin Hose, For
					repair, replace all four hoses.
45	P20989	Hose, Hyd.	l		.38' x 133"
46	P20988	Hose, Hyd.	l	" - "	.38' x 152"
47	P28620	Hose, Hyd.	1	" – "	.62 ' x 131" Replaces 3/4 ' Hose
49	P20990	Hose, Hyd.	2	"-"	.38" x 253"
49	P28621	Hase, Hyd.	2	·· – ··	62" x 146" Replaces 3/4" Hose
50	P28622	Hose, Hyd.	2	·· – ··	62" x 246" Replaces 3/4" Hose
	P18970	Tube, Hyd.	4	· - ··	98" O.D.
52	P20451	Tube, Hyd.	4		.38" O.D.



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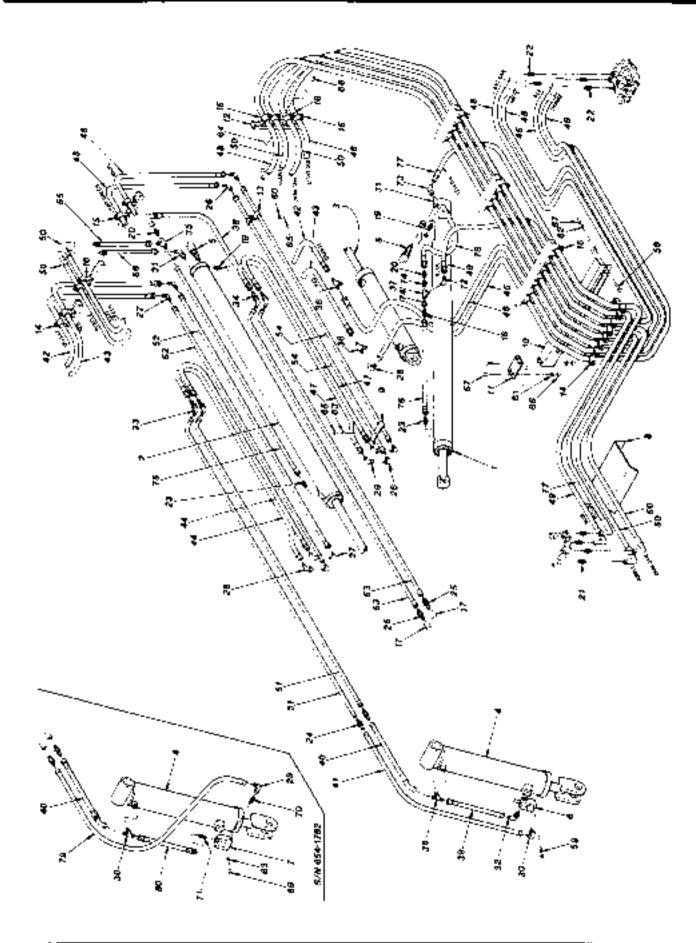
18357-I (2 of 2)

PPEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
53	P21384	Tube, Hyd.	1		.62" O.D
54	P21381	Tube, Hyd.	1	' _ ·	.62" O.D
55	P18971	Tube, Hyd.	1	–	.62' O.D.
56	P18972	Tube, Hyd.	1	–	.751 O.D.
57	F00205	Bolt, Hx.	4	·· – ··	3/8 -16 x 1 1/4"
58	P00403	Bolt, Hx.	2	·· – ··	1/2 [-13 x 1 1/4]
59	P00109	Bolt, Hx.	4	–	5/16"-18 x 2 1/4"
60	P01309	Lockwasher	4	. – .	5/16"
61	P01310	Lockwasher	4		3/8"
62	P01312	Lockwasher	2	· = ·	1/2"
63	P01358	Starwasher	4	·· – ··	5/161
64	P01404	Flatwasher	2	" – "	3/8"
65	P01507	Nut, Hx.	5	" – "	5/16"-18
66	P01508	Nut, Hs.	4	"-"	3/97-16
67	P01510	Nut, Hx.	2	" . "	1/2"-13
68	P016S1	Locknot, Hx.	1	' "	3/8"-24



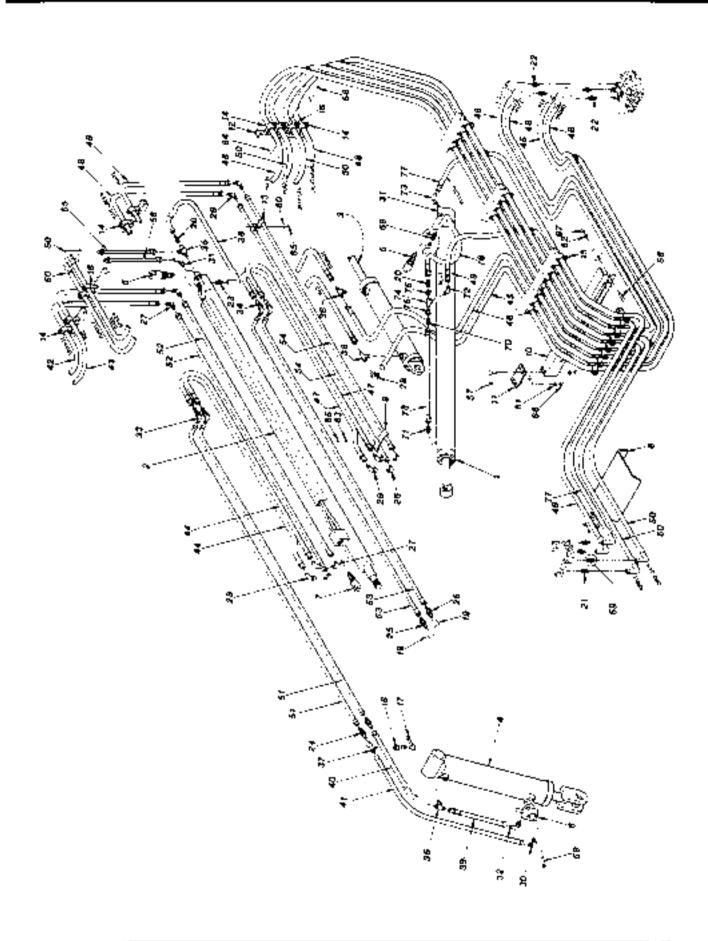
18357-2 (1 of 2)

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS.
ι	P24745	Cylinder, Hoist	1	761 - 1899	
	P19936	Cylinder, Hoist	1	101 - 760	
2	25680A	Cylinder, Boom Extension	1	761 - 1899	
	P19939	Cylinder, Boom Extension	1	104 760	
3	P24738	Cylinder, Talt	l	761 - 1899	Rear Carriage
	P19940	Cylinder, Tilf	1	101 - 760	Rear Carriage
4	P24739	Cylinder,Tilt	1	761 1899	_
	P19941	Cylinder, Tilt	1	101 760	Front Carriage
5	P19064	Valve, Counterbalance	2	654 - 1899	Seal Kit. P21488
6	P31427	Valve, Counterbalance	1	654 - 1899	Replaces P26325, Seal Kit, P40490
7	P17686	Volvo, Counterbalance	1	654 - 1782 only	Seal Kit, P21486
8	15025A	Guard, Hose	1	823 - 1899	
9	18278A	Clamp, Tube	2	654 - 1899	
10	18541B	Support, Hose	1	"-"	
11	18548A	Bar, Hose Support.	1	– r.	
13	18652B	Channel, Hose Clamp	1	· – ·	
13	P17554	Clamp, Hyd, Tube	Я	. – .	
14	P20465	Clamp, Hyd, Hose	6	. – .	For 3/8' Hose
15	P20468	Clamp, Hyd. Hose	12	– .,	For 1/2' Hose
16	P20486	Clamp, Hyd. Hose	16	" – "	For 3/4" Hose
17	P21627	Сар, Нех	2	" – "	
15	P12969	Connector, JIC - Pape	1	" – "	
19	P19062	Connector, JIC - Pipe	2		
20	F19246	Connector, JIC - Pipe	2	. – .	
21	P17804	Connector, JIC - Pipe	4	. – .	
22	P18944	Connector, O-Ring	4	·· – ·'	
23	P18964	Connector, O-Ring	2	" – "	
24	P18948	Connector, Bulkhead	2		
25	P21578	Connector, Bulkhead	2		
26	P17907	90° Elbow, Union	4		
27	P18959	90° Elbow, Union	4		
28	P18957	90' Elbow, Swivel	3	. – .	
29	P21579	90° Elbow, Swivel	2	·· – ··	
30	P:8935	90° Elbow, O-Ring	-	–	
31	P19055	90° Elbow, O-Ring	5		
32	P21919	90° Elbow, O-Ring	1	"-"	
33	P18947	45° Elbow, Bulkhead	2	· - "	
34	P21580	45: Elbow, Bulkhead	2	· – ·	
35	P18925	Tee, Female Run	1		
36	P18958	Tee, O-Ring	3	'-:	
37	P10197	Tee, Pipe	ì	-	
88	P21361	Hose, Hyd.	1	 .	.25 x 19
39	P18893	Hose, Hyd.	1		.25" x 22"
40	P19078	Hose, Hyd.	1		.35" x 21"
41	P18857	Hose, Hyd.	1	· .•	.38" × 43"
42	P21365	Hose, Hyd.	1		.38" × 67"
43	P21344	Hose, Hyd.	1		.38" x 87"
44	P29253	Hose, Hyd.	2	- '	.38' x 99" Replaces Twin Hose.
45	P20989	Hose, Hyd.	1	" – "	Purchase Items 44 & 47 for Repair. .38" x 138"



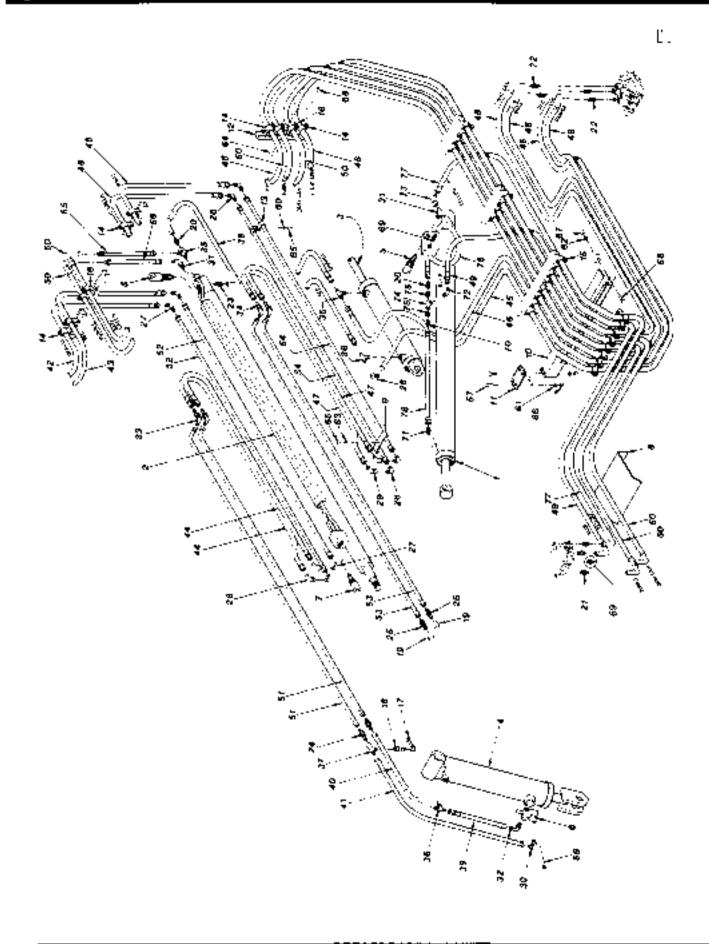
18357-2 (2 of 2)

		DESCRIPTION		SERVAL NO.	REMEMBER
46	P20988	Hose, Hyd.	1	-	.38" × 152"
47	P29254	Hose, Hyd.	2	· _ ·	.50" x 99" Replaces Twin Hosc
		·			Purchase Items 44 & 47 for Repair.
46	P21624	Hose, Hyd.	t	" – "	.50" x 255" (Lt. Green)
	P29252	Hose, Hyd.	ı	" – "	.50" x 261" (White)
49	P28621	Hose, Hyd.	1	" – "	.62" × 146" Replaces 3/4" Hose,
50	P28622	Hose, Hyd.	2	–	62" x 246" Replaces 3/4" Hose.
51	P18970	Tube, Hyd.	2	" – "	08" O.D.
52	P24715	Tube, Hyd.	2	761 - 4899	.38" O.D.
	P20451	Tube, Hyd.	2	101 - 160	.88" O.D.
53	P21599	Tube, Hyd.	2	654 - 1899	.50" O.D.
54	P24716	Tuhe, Hyd.	2	761 - 1899	.50° O.D.
	P21501	Tuhe, Hyd.	2	654 - 760	.50° O.D.
55	P19971	Tuhe, Hyd.	1	654 - 1899	.621 O.D.
66	P18972	Tube, Hyd.	1	·- "	75 ° O.D.
67	P00205	Bolt, Hx.	4	"-"	3/8"-16 x 1 1/4"
58	P00403	Bolt, Hx.	2	"-"	1/2"-13 x 1 1/4"
59	P01791	Bolt, S∞ket Hd.	4	'-'	5/16'-18 x 2 1/4'
60	P01809	Lockwasher	4	· - '	6/16
61	P01310	Lockwasher	4		3/8"
62	P01812	Lockwasher	2	·-·	1/2"
68	P01358	Starwasher	2	" – "	5/16"
64	P01404	Flatwasher	2	" – "	3/8'
65	P01507	Not, Hx	6	" – "	5/16"-18
66	P01508	Nut. Hix.	4	"-"	3/8"-16
67	P01510	Nut, Hx.	2	. –	1/2"-13
68	P01681	Locknut, Hx.	ι	. – ,	3/8"-24
69	P00109	Balt, Ilx.	4	654 - 1782	5/16"-18 x 2 1/4
70	P19415	Connector, O-Ring	1	654 - 1782	
71	P19478	Connector, O-Ring	1	654 - 1782	
72	P17808	90° Ežbow, JIC - Pipe	1	654 - 1899	
78	P17806	45" Elbow, Swivel	1	" – "	
74	P10103	Reducer Bushing	2	" – "	
75	P21331	Tube, Hyd.	1	" . "	.62 ' O.D.
76	P21384	Tube, Hyd.	1	" – "	.62° O.D.
77	P28620	Hose, Hyd.	1	· – "	.62" × 131"
78	P19249	Hose, Hyd.	1	. – .	.25" x 7"
7 9	P18856	Hose, Hyd.	1	654 - 1792	.38" x 46"
80	P18693	Hose, Hyd.	1	654 - 1792	.25" × 22"



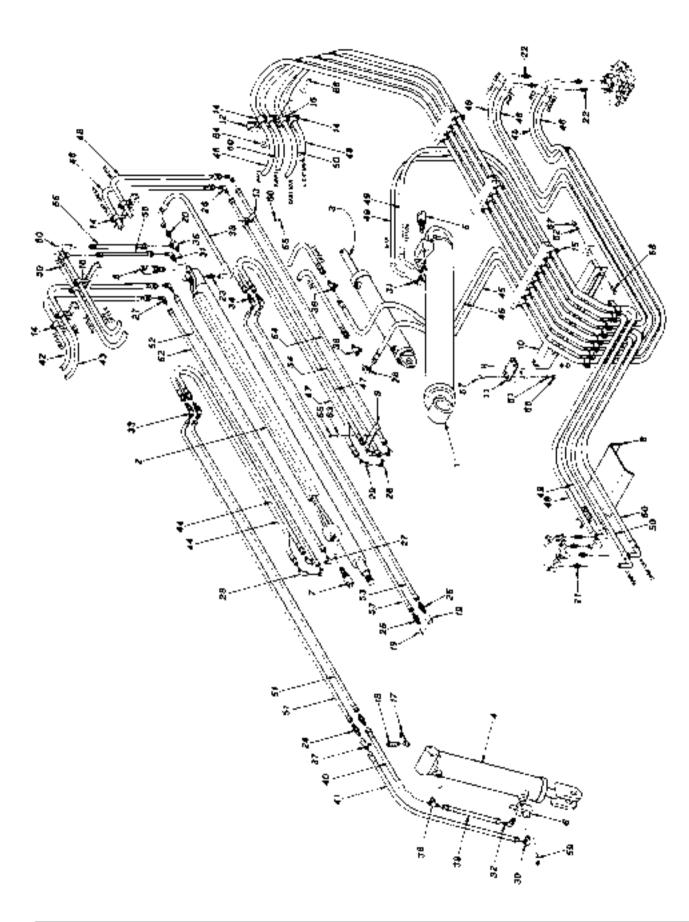
18357-3 (1 of 2)

MAN	MANO.	DESCRIPTION	MIT	SERIAL NO.	REMARKS.
1	P24745	Cylinder. Hoist	1	1900 2175	
2	P27570	Cylinder, Boom Extension	1	1992 - 2175	
	25679A	Cylinder, Boom Extension	1	1900 - 1992	
3	P24738	Cylinder, Til:	1	1900 - 2175	Rear Carriage
4	P24739	Cylinder, Tilt	1	1900 - 2175	Front Carriage
5	P19064	Valve, Counterbalance	2	1900 - 2176	Seal Kit, P21488
6	P31427	Valve, Counterhalance	1	1900 - 2175	Replaces P26325, Seal Kit, P40490
7	P26335	Valve, Counterbalance	1	1992 - 2175	Seal Kit, P21487
	P27611	Valve, Counterbalance	1	1900 - 1992	
- 8	18025A	Guard, Hose	1	1900 - 2175	
9	18273A	Clamp, Tube	2	– .	
10	18541B	Support, Hose	1	–	
11	13548A	Bar, Hose Support	1	–	
12	18652B	Channel, Hose Clamp	1	"-"	
13	P17554	Clamp, Hydraulic Tube	8	–	
14	P20465	Clamp, Hydraulic Hose	6	·· – ··	For 3/8" Ifase
15	P20468	Clamp, Hydraulic Hose	12	–	For 1/2" Hose
16	P20486	Clamp, Hydraulic Hose	16		For 3/4" Hose
17	P27805	Dust Cap	1		
18	P27379	Nipple, Pressure Check	1	·- ·	
19	P21527	Сар, Нех	2	'- '	
20	P19246	Connector, JIC - Pipe	2	·- ·	
21	P17805	Connector, O-Ring	4	1965 2175	
	P17804	Connector, O-Ring	4	LNI - 1964	
22	P18944	Connector, O-Ring	4	1900 - 2175	
23	P18960	Connector, O-Ring	1	" – "	
24	P15948	Connector, Bulkhead	2	" – "	
25	P21578	Connector, Bulkhead	2	" – "	
26	P17907	90° Klbaw, Union	4		
27	P18959	90° Elbaw, Union	4		
28	P18957	90° Elbow, Swivel	8	- '	
29	P21579	90° Elbow, Swivel	2	'-	
30	P18935	90° Elbow, O-Ring	1	· - '	
31	P19055	90° Elbow, O-Ring	2	" – '	
32	P21919	90° Elbow, O-Ring	1	" '	
33	P18947	45° Elbow, Bulkhead	2	" "	
34	P21580	45° Elbow, Bolkhead	2	—	
35	Р18925	Tee, Female Run	1	–	
36	P18958	Tee, O.Ring	3	—	
37	P19412	Tcc. Swivel	1	" - "	
38	P21361	Hose, Hyd.	1		.25' x 19'
39	P18893	Hose, Hyd.	1	" - "	.25' x 22'
40	P19078	Hose, Hyd.	1		.38 x 21
41	P18857	Hose, Hyd.	1	·- ·	.38" × 43
42	P21365	Hose, Hyd.	1	- "	38" x 67"
43	P21344	Hose, Hyd.	1	· - ·	.38" x 87"
44	P29253	Hose, Hy d .	2	•	.38" x 99" Replaces Twin Hose.
	Dancoo	II II	-		Purchase Items 44 & 47 for Repair.
45	P20989	Hose, Hyd	1		.38" x 133'
46	P20988	Hose, Hyd	1	-	.38" x 152"



18357-3 (2 of 2)

FFEM PARTINO. DESCRI	PTION QTY	SERIAL NO.	REMARKS
47 P29254 Hose, Hye			.50" x 99" Replaces Twin Hose.
			Purchase Items 44 & 47 for Repair.
48 P21624 Hose, Hyd		. – .	.50' x 255' (l.t. Green)
P29252 Hose, Hye		" – "	.50" x 261" (White)
49 P2 8621 Hose, Hyd		" - "	.62 x 146" Replaces 3/4" Hose.
50 P28622 Hose, Hyd		" – "	.62" x 246" Ruplaces 3/4" Hose.
51 P18970 Tube, Hyd		" "	.38" O.D.
52 P24715 Tube, Hyd		" "	.38" O.D.
53 P21599 Tube, Hyd		1 .1	.50" O.D.
54 P24716 Tube, Hyd		. – .	.50" O.D.
55 P18971 Tube, Hyd	1. 1		.62" O.D.
56 P18972 Tuhe, Hyd	1. 1	. – .	.75° O.D.
57 P00205 Bolt, Hx.	4	" – "	3/8'-16 x 1 1/4'
58 P00403 Bolt, Hx	2	" – "	2/2 -13 x 1 1/4"
59 P01791 Bolt, Sock		"-"	5/16"-18 x 2 1/4"
60 P01309 Lockwash		"-"	5/16"
61 P01310 Lockwash	er 4	–	WS"
62 P01812 Lockwash	er 2	. – "	1/2"
63 P01858 Starwash	er 2		5/161
64 P01404 Flatwashe	er 2	· – ·	3/8"
65 P01507 Nut, IIx.	6	" - "	5/16"-18
66 P01508 Nut, Hx.	4		3/81-16
67 P01510 Nuc. Hx.	?	" – "	1/21/13
68 P01681 Locknut. J	Hx. 1	"-"	3/8" 24
69 25457A Orifice Ad	apter 1	1993 - 2175	
25694A Orifice Ad	apter 1	1965 - 1992	
25320A Orifice Ad	apter 1	1900 - 1954	
70 P12969 Connector,	JIC - Pipe 1	1900 - 2175	
71 P38964 Connector	: O-Ring 1	'-'	
72 P17808 90° £lbow;	JIC - Pipe 1	" – '	
73 P17806 45° Elbow,	Swivel 1	" – "	
74 P10197 Tec. Pipe	1	" – "	
75 P10103 Bushing, F	deducer 2	" – "	
76 P19249 Hose, Hyd	1	"."	.25" × 7"
77 F28620 Hose, Hyd	. 1	· _ ·	.62" x 181" Replaces 3/4" Hose.
78 P21384 Tube, Hyd.	. 1		.62" Q.D



18357-4 (1 of 2)

FUENA	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P27780	Cylinder, Hoist.	1	2176 - 2564	
2	P27570	Cylinder, Boom Extension	1	' - "	
3	P24738	Cylinder, Tilt	1	· _ •	Rear Carriage
4	P24739	Cylinder, Tilt	1		Front Carriage
6	P19064	Valvo, Counterbalance	2	'-'	Seal Kit, P21488
6	P31427	Valve, Counterbalance	1	" - "	Replaces P26325, Seal Kit, P40490
7	P26335	Valve, Counterbalance	1	" – "	Seal Kit., P21487
8	18025A	Guard, Hose	1		
9	18273A	Clamp, Tube	2		
10	18541B	Support, Hose	1	" – "	
11	18548A	Bar, Hose Support	1		
12	18652R	Channel, Hose Clamp	1	4 4	
18	P17554	Clamp, Hydraulic Tube	8	·. ·	
14	P20465	Clamp, Hydraulic Hose	6	·_ ·	For 8/6" Hose
15	P20468	Clamp, Hydraulic Hose	12	" _ "	For 1/2' Hose
16	P20486	Clamp, Hydraulic Hose	16	" _ "	For 8/4 Hose
17	P27805	Duat Cap	1	"_"	
18	P27379	Nipple, Pressure Check	1	"_"	
19	P21627	Cap, Hex	2	· _ ··	
20	P19246	Connector, J1C - Pipe	1	· _ ·	
21	P17805	Connector, O-Ring	4	_	
22	P18944	Connector, O-Ring	4	·_ ·	
23	P18960	Connector, O-Ring	ì	·_ ·	
24	P18948	Connector, Bulkhead	2	·· _ ··	
25	P21578	Connector, Bulkhead	2	·· _ ··	
26	P17907	90° Elbow, Union	4		
27	P18959	90° Elbow, Union	4		
28	P18957	90° Elhow, Swivel	Ú	··_ ··	
29	P21579	90° Elbow, Swivel	2	·_·	
30	P18935	90° Elbow, O-Ring	1	·_·	
31	P19055	90° Elhow, O-Ring	3	··	
32	P21919	90° Elliow, O Ring	1	·· _ ·	
33	P18947	45° Elbow, Bulkhead	2	·· _ ··	
34	P21580	45° Elbow, Bulkhead	2	·- ·	
35	P18925	Tee, Female Run	1		
36	P18956	Tee, O.Ring	3	·· _ ··	
37	P19412	Too, Swivel	ĭ	"_"	
38	P21361	Hose, Hyd.	1		.25° x 19°
39	P18898	Hose, Hyd.	1	··_ ··	25" x 22"
40	P19078	Hose, Hyd	1	··_ ··	38" x 21"
41	P18857	Hose, Hyd	1		08" x 43"
42	P21365	Hose, Hyd	1		.98" x 67"
43	P21344	Hose, Hyd.	i	·_·	.38" x 87"
44	P29253	Hose, Hyd.	2		.38" x 99" Reptaces Twin Hose.
			-		Purchase Runis 44 & 47 for Repair.
45	P20999	Hose, Hyd.	1	"_"	.38" x 133
46	P20988	Hose, Hyd.	1	·· _ ··	-38 x 152
47	P29254	Hose, Hyd.	2	··_ ··	.50 x 99" Replaces Twin Hose.
		****	-		Purchase Items 44 & 47 for Repair.
48	P21624	Hose, Hyd.	1	" - "	.50' x 255" (Lt. Green)
		•			

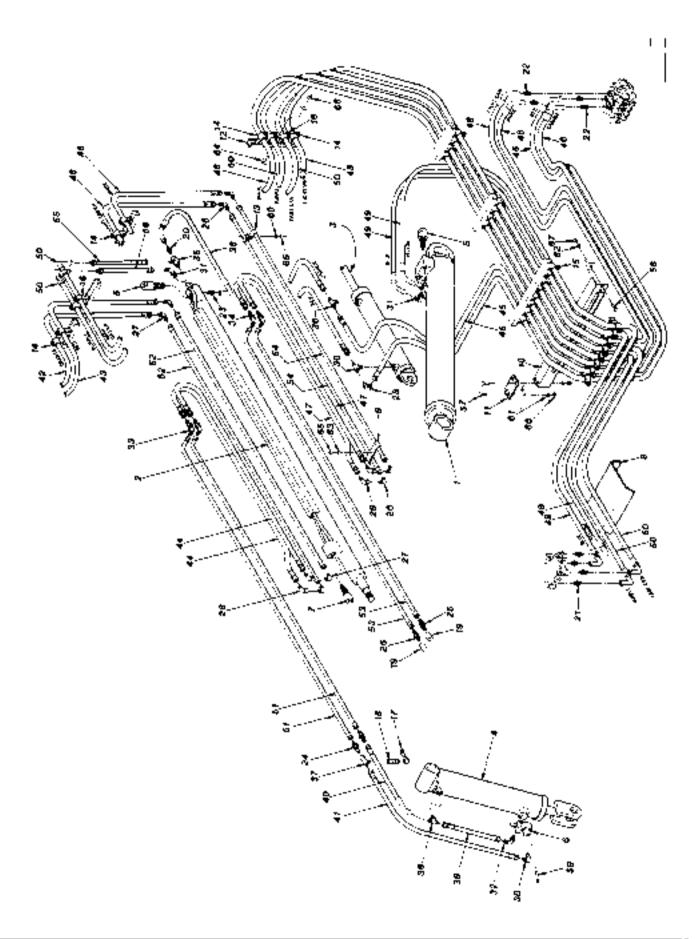
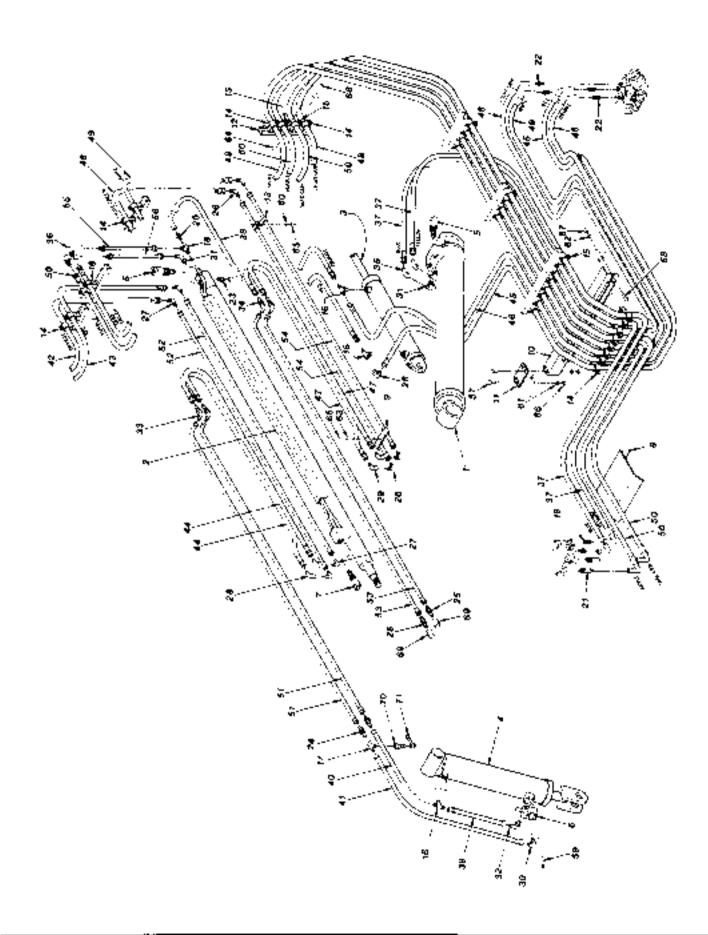


Figure 18357-4

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PIEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	A CONTRACTOR OF THE CONTRACTOR
	P29252	Hose, Hyd.	1	"-"	50 x 261" (White)
49	P28621	Hose, Hyd.	2	" – "	.62" x 146" Replaces 3/4" Hose.
50	P28622	Hose, Hyd.	2	" – "	.62" x 246" Replaces 3/4" Hose.
តែ	P18970	Tube, Hyd.	2		.38" O.D
52	P24715	Tobe, Hyd.	2	" - "	.38" O.D
5.3	P21599	Tube, Hyd.	2		.50" O.D
54	P24716	Tube, Hyd.	2	· _ •	.50" O.D
55	P18971	Tube, Hyd.	1		.62" O D.
56	P18972	Tube, Hyd.	1	·· _ ·	.75' O.D.
57	P00205	Bolt, Hx.	4	·· – ··	3/8 -16 x 1 1/4"
58	P00403	Bolt, Hx.	2	·· – ··	1/2 '-13 x 1 1/4"
59	P01791	Bolt, Socket Hd.	4	"-"	5/16"-18 x 2 1/4"
60	P01309	Lockwasher	4	· ·	5/16"
67	P01310	Lockwasher	4	" – "	3/8"
62	P01312	Lockwasher	2	'-'	1/2"
63	P01356	Starwasher	2	- ·	5/161
64	P01404	Platwasher	2		3/8"
65	P01507	Nut, Hz.	б	· _ ·	5/161-18
66	P01508	Nut, Hx.	4	–	3/81-16
67	P01510	Nut, Hx.	2	·· – ··	1/2*-13
68	P01681	Locknut, Hx.	1	–	8/81-24



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ITEM	PARENO.	DESCRIPTION	SPI.	HALM NO	
1	P27780	Cylinder, Hoist	1	2565	
2	P27570	Cylinder, Boorn Extension	1		
3	P24738	Cylinder, Tilt	1	· '	Rear Carriage
4	P24739	Cylinder, Tilt	1	" – "	Front Carriage
5	P19064	Valve, Counterbalance	2	" – "	Scal Kit, P21488
6	P31427	Valve, Counterbalance	ı	" – "	Replaces P26325, Seal Kit, P40490
7	P26335	Valve, Counterbalance	1	" – "	Seal Kit, P21487
뇐	18025A	Guard, Hose	1	" – "	
9	18273A	Clamp, Tube	2	. – .	
10	18541B	Support, Ho se	1		
L1	18548A	Bar, Hose Support	1		
12	18652B	Channel, Hose Clamp	1	–	
13	P17554	Clamp, Hydraulic Tube	8	–	
14	P20465	Clamp, Hydraulic Hose	18	–	100075
15	P28200	Clamp, Hydraulic Hose	16	–	100100
16	P18953	Tee, O-Ring	3	·	
17	P19412	Tee, Swivel	1		
18	P18925	Tee, Female Run	1	·	
19	P17805	Connector, O-Ring	2		
20	Pt9246	Connector, JIC - Pipe	1		
21	P24614	Connector, O-Ring	2		Long
22	P18944	Connector, O-Ring	4	·· _ ··	
28	P18960	Connector, O-Ring	1	"-"	
24	P18948	Connector, Bulkhead	2	"-"	
25	P21578	Connector, Bulkhead	2	1-1	
26	P17907	90° Elbaw, Union	4		
27	P18959	90° Elbaw, Union	4	·	
28	P18957	90° Elbow, Swivel	3	" – "	
29	P21579	90° Elbow, Swivel	2	··_ ··	
30	P18935	90° Elbow, O-Ring	1	"-"	
31	P21919	90° Elbow, O-Ring	3	" - "	
32	P19248	90° Elbow, O-Ring	1	"-"	
33	P18947	45° Elbow, Bulkhead	2		
34	P21580	45° Elhow, Bulkhead	2		
35	P21632	90° Elbow, Swivel	2		
36	P27357	90° Elbow, Adaptor	2		
37	P28621	Hose, Hyd.	1	" – "	.62° x 146°
38	P21361	Hose, Hyd.	1	" – "	.25" x 19"
39	P18893	Hose, Hyd.	1	" _ "	.25 x 22
40	P19078	Hose, Hyd.	1	"-"	.38" x 21"
41	P18857	Hose, Hyd.	1	" - "	38" x 43"
42	P21365	Hose, Hyd.	1	· _ ·	.38" x 67"
43	P21344	Hose, Hyd.	1		.38" x 87"
	P29253	Hose, Hyd.	2	· _ ·	.38" x 99"
	P20989	Hose, Hyd.	1	· ·	.38" x 133"
46	P20988	Hose, Hyd.	1	·· _ ··	.38" x 152"
	P29254	Hose, Hyd.	2	·· _ ··	.50° x 99°
	P21624	Hose, Hyd.	1	" - "	.50 x 255" (L: Green)
	P29252	Hose, Hyd.	I	"_"	50' x 261' (White)
	P28622	Hose, Hyd.	2	· _ ··	62" x 246"
			-		V M. 10

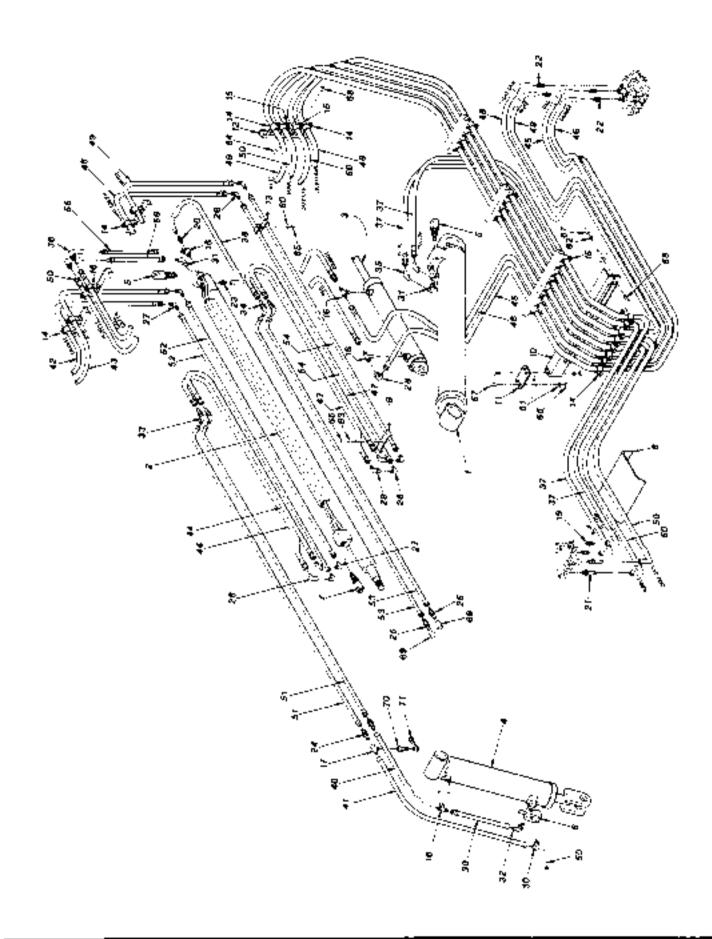


Figure 18357-5

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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS.
51	P18970	Tube, Hyd.	2	···	05" O.D.
52	P24715	Tube, Hyd.	2	" – "	.08" O.D.
53	P21599	Tube, Hyd.	2	. –	.50° O.D.
54	P24716	Tube, Hyd.	2		.50" O.D.
55	P18971	Tube, Hyd.	1	- ·	.62" O.D.
56	P18972	Tube, Hyd,	1		.75" O.D.
57	P00205	Bult, Hx.	4	– .	3/81-16 x 1 1/41
58	P00403	Bult, Hx.	2	–	1/2"-13 x 1 1/4"
59	P01791	Bolt, Socket Hd.	4	. – .	5/16"-18 x 2 1/4"
60	P01309	Lockwasher	4	. – .	5/16"
61	P01310	Lockwasher	4	" – "	3/8"
62	P01312	Lockwasher	2	" – "	1/2"
63	P01358	Starwasher	2	. –	5/16
64	P01404	Flatwasher	2	· _ •	9/8"
65	P01507	Nut, IIx.	6	· - ·	5/16'-18
66	P01508	Nut. IIx.	4		3/8"-16
67	P01510	Nut. IIx.	2	·· – ··	1/21-13
68	P01681	Locknut, Hx.	ı	" – "	3/81-24
69	P21627	Cap, Hex	2	" – "	
70	P27379	Nipple, Pressure Check	1	" – "	
71	P27805	Dust Cap	1	" _ "	

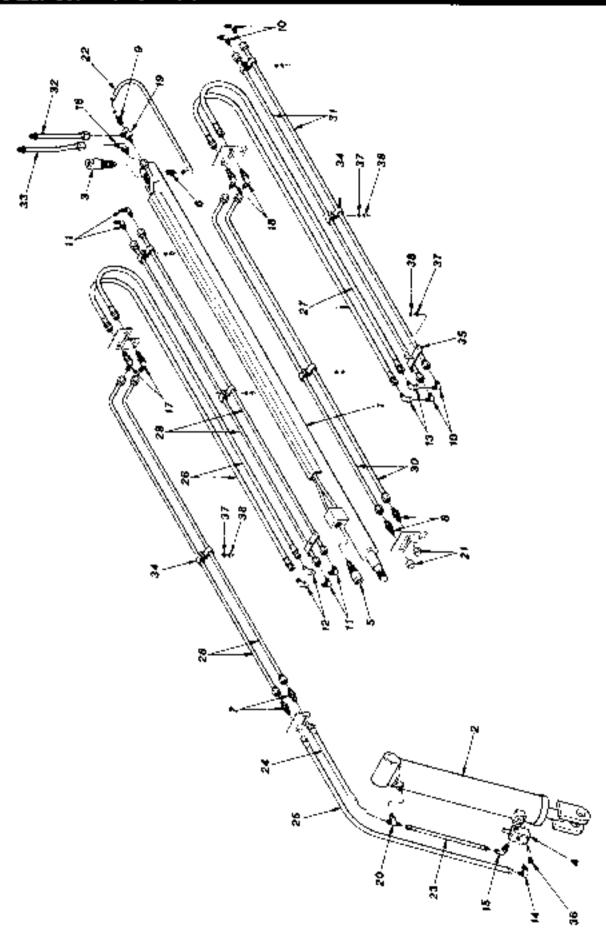


Figure 18357-6

June. 1994 4-27

PIEM	PART NO.	DESCRIPTION	QTL	SERIAL NO.	REMEMBER.
1	P27570	Cylinder, Boom Extension	1	2874 –	
2	P24789	Cylinder, Tilc	1	· – "	Front Carriage
3	P19064	Valve, Counterbalance	1		Seal Kit, P21488
4	P31427	Valve, Counterbalance	1	" - '	Replaces P26325, Seal Kit, P40490
5	P26335	Valve, Counterbalance	1	" . "	Seal Kit, P21457
6	P18960	Connector, O-Ring	L		,
7	P18948	Connector, Bulkhead	2		
8	P21578	Connector, Bulkhoad	2	" . "	
9	P19246	Connector, JIC-Pipe	1	· – "	
10	P17907	90° Elbow, Union	4	. – .	
11	P18959	90° Elbow, Union	4		
12	P18957	90° Elhow, Swivel	2	– .	
13	P21579	90° Elbow, Swivel	2		
14	P18935	90° Elbow, O-Ring	1	"-"	
15	P19248	90° Bibow, O-Ring	1	–	
Lfi	P21919	90° Elbow, O-Ring	1	· _ ··	
17	P18947	45: Elbow, Bulkhead	2	_	
18	P21580	45 Elbow, Bulkhead	2		
19	P18925	Tee, JIC-Pipe	1	·- ·	
20	P15958	Tee, O-Ring	ι		
21	P21627	Cap, Hex	2	" – "	
22	P21361	Hose, Hyd.	1	" – "	25 ' x 19"
28	P18893	Hose, Hyd.	1	·· – ··	25" x 22"
24	P19076	Hose, Hyd.	ι	. –	.38" x 21"
25	P18857	Hose, Hyd.	1		.86" x 43"
26	P29253	Hose, Hyd.	2	- ·	.88" x 102"
27	P29254	Hose, Hyd	2	· - ·	.50' x 102'
28	P18970	Tube, Hyd.	2		.38 O.D.
29	P24715	Tube, Hyd.	2	–	.38 ' O.D.
30	P21599	Tobe, Hyd.	2	·· – ··	.50" O.D.
31	P24716	Tube, flyd,	2	" – "	50" O.D.
32	P18971	Tube, Hyd.	1	· -	62" O.D.
33	P18972	Tube, Hyd.	1	. – .	.75" O.D.
34	P17554	Clamp, Hyd. Tube	5		
35	18723A	Tube Clamp	2	. – .	
36	P01791	Bolt, Sacket Hd.	4	. – .	5/16"-18 x 2 1/4"
	P01309	Lockwasher	8	–	5/16"
38	P01507	Nat, Hx.	8	–	5/16"-18

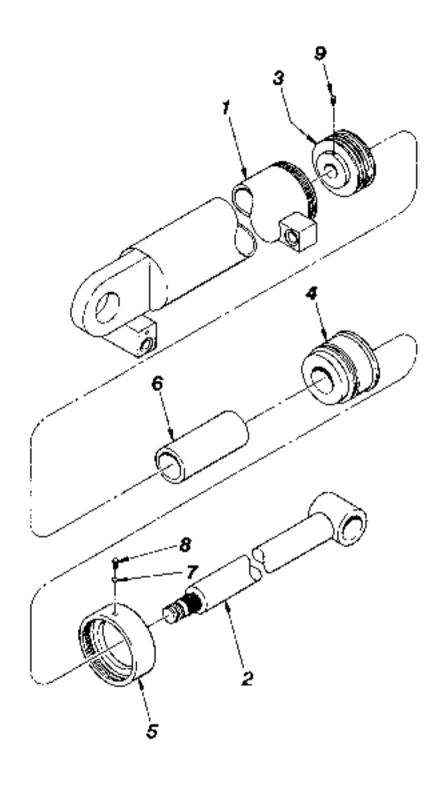


Figure 18385

June, 1994 4-29

18385

FTEM	PARȚ NO. P19936	DESCRIPTION Gylinder Assembly, Hoist	QTY	SERIAL NO. 101 – 760	REMARKS Incl. Items 1-8
- 1	P20848	Barrel Weldment	1		
2	P20849	Rod Weldment	1		
3	P19233	Piston	1		
4	P20850	Rod Bearing	1	–	
5	P19227	Beating Retainer	1	" – "	
- 6	F20851	Stroke Limiter	1	" – "	
7	P19234	Nut, Lock	1		
8	P19208	Set Screw	1	' '	
NI	P20825	Seal Kit	1	121	

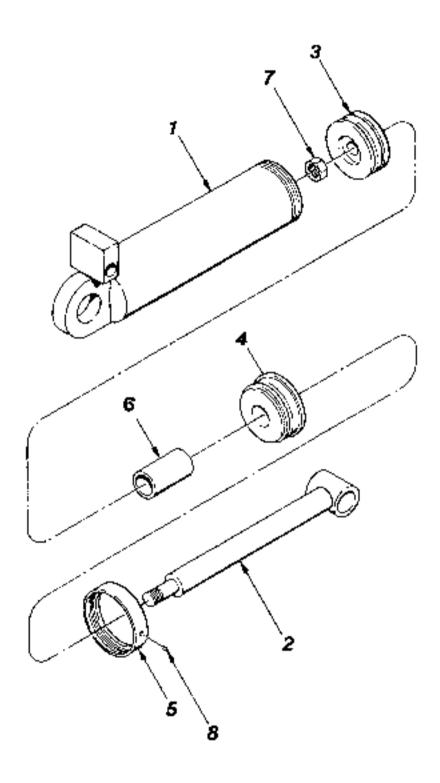


Figure 18385-1

June, 1994 4-31

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
	P24745	Cylinder Assembly, Hoist	-	761 - 2175	Incl. ftems 1-9
1	P24895	Barrel Weldment	1		
2	P24905	Rod Weldment	1		
3	P24381	Piston	ι		
4	P24912	Rod Bearing	1	" – "	
5	P24403	Bearing Retainer	1	" – "	
fi	P24417	Stroke Limiter	1	" – "	
7	P24435	Set Screw	1	" – "	
8	P24434	Set Screw	1	"-"	
9	P24431	Nylon Plug	1	–	
NI	P24922	Seal Kit	1	–	

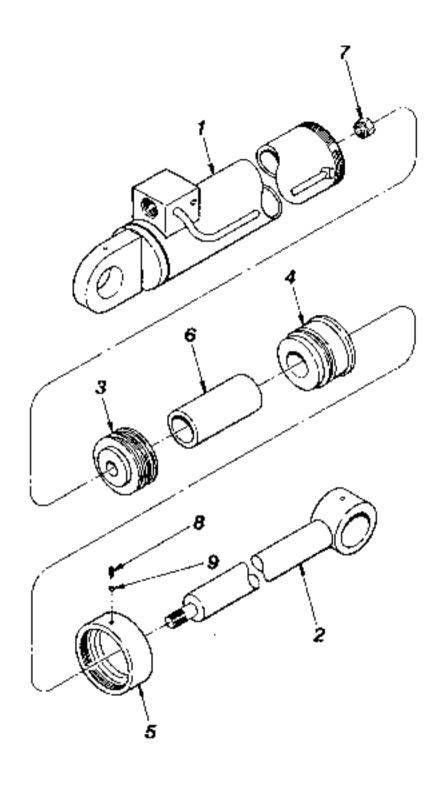


Figure 18385-2

June. 1994 4-33

FFEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
	P27780	Cylinder Assembly, Hoist	_	2176 -	Incl. Items 1-9
ı	P27224	Barrel Weldment	1	" – "	
2	P27239	Rod Weldment	1	· – "	
3	P27268	Piston	1	'	
4	P27880	Rod Bearing	1		
ā	P27887	Bearing Retainer	1		
6	P27855	Stroke Limiter	1	· _ ·	
7	P37380	Nut	1	— .	
8	P27853	Set Screw	i	" – "	
9	P24431	Nylon Plug	1	" – "	
N1	P27297	Seal Kit	1		

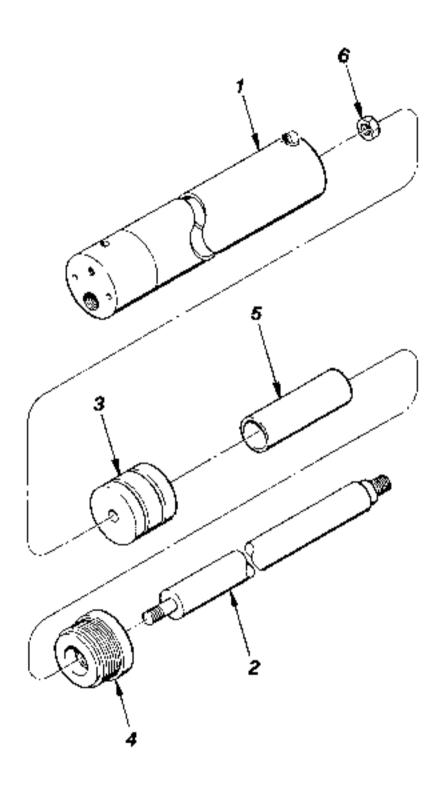
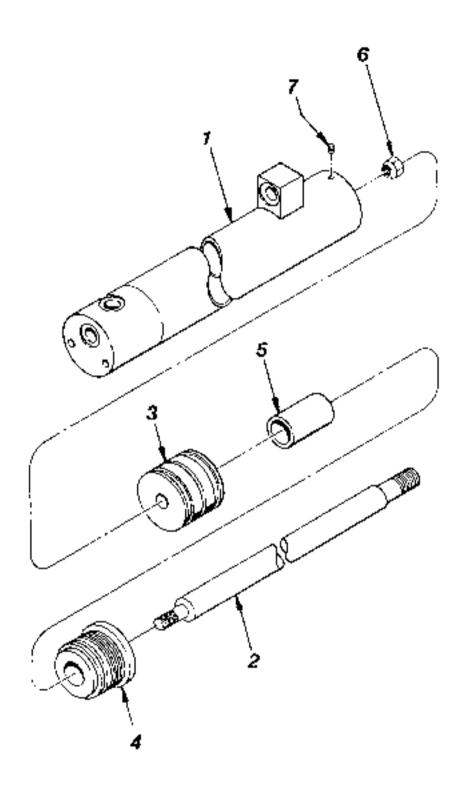


Figure 18386

18386

TEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
_	P19939	Cylinder Assembly, Boom	_	101 760	Incl. Items 1-6
		Extension			
1	P20837	Barrel Weldment	1	" '	
2	P20838	Rod, Cylinder	ı	" _ "	
3	P20828	Piston	ı	" – "	
4	P20829	Rod Benring	1	" – "	
5	P20839	Stroke Limiter	1	" _ "	
6	P20085	Nut, Lock	1	· . ·	
NI	P20826	Seal Kit	1	•	

4-36 June, 1994

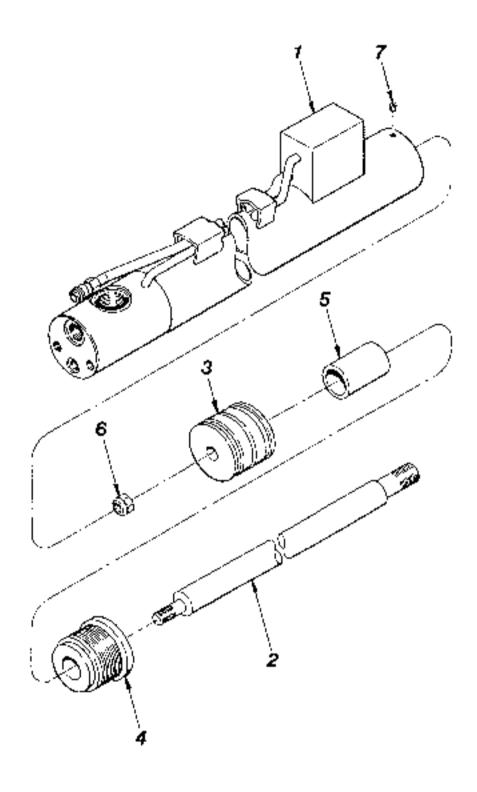


June, 1994 4-37

18386-1

TEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
_	P20131	Cylinder Assembly, Boom	-	761 - 1899	Incl. Items 1-7
		Extension			
1	P24363	Barrel Weldment	J	" '	
2	P24377	Rod, Cylinder	l	" – "	
3	P24389	Piston	1	" _ "	
4	P24390	Bearing, Rod	1	"-"	
5	P24407	Stroke Limiter	1	·· – ··	
6	P24429	Nut	1		
7	P24433	Set Screw	1		
NI	P24440	Seal Kit	1	· _ ·	

4-38 June, 1994

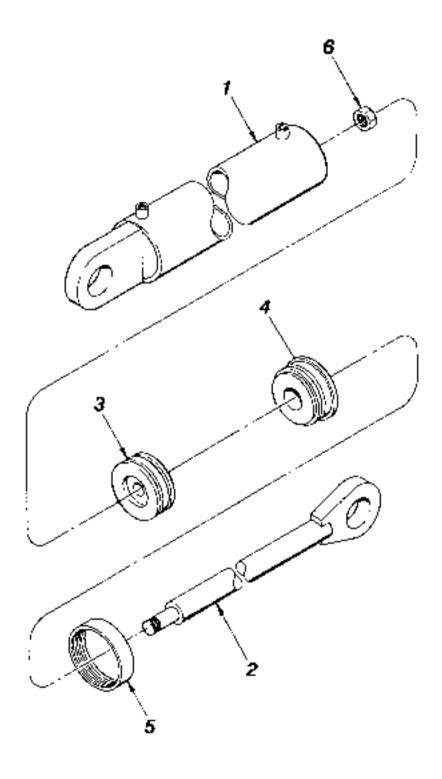


June, 1994 4-39

18386-2

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	P27570	Cylinder Assembly, Boom Extension	-	1900 -	Incl. Items 1-7
1	P27223	Barrel Weldment	1	''	For S/N 1900-1992 Purchase P26335 Counterbalance Valve (25 GPM) with Barrel.
2	P27248	Rod, Cylinder	1	–	
3	P24389	Piston	1	.' –	
4	P24390	Bearing, Rod	1	–	
5	P27858	Stroke Limiter	1	·· – ··	
ñ	P24429	Nut.	1	–	
7	P24433	Sel. Screw	1	–	
NI	P2444N	Seal Kit	1	· - ·	

4-40 June, 1994



18387

PPEM	PART NO. P19940	DESCRIPTION Cylinder Assembly, Rear Carriage Tilt	QTY	SERIAL NO. 101 – 760	REMARKS Incl. Items 1-6
1	P20846	Barrel Weldment	1	–	
2	P20847	Rod Weldment	1		
3	P19216	Piston	1	" – "	
4	P20088	Rod Bearing	1	"-"	
5	P19207	Bearing Retainer	1	·· - ··	
G	P19217	Nut, Lock	1	· _ ·	
NI	P19522	Seal Kit	1	'_	

4-42 June 1994

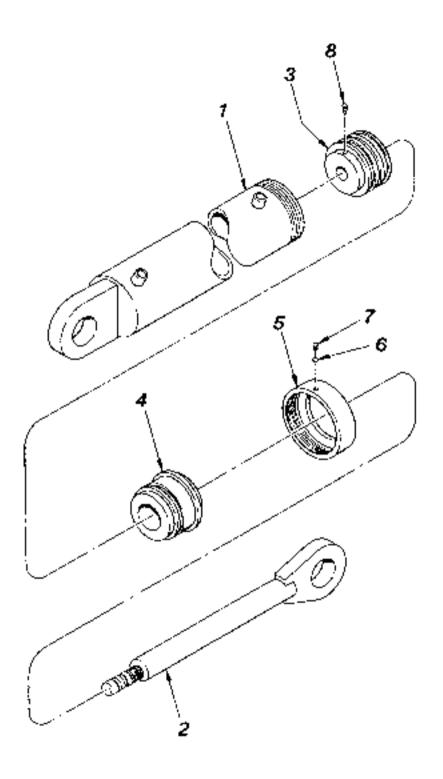


Figure 18387-1

18387-1

FTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
•	P24788	Cylinder Assembly, Carriage Tilt, Rear		761 -	Incl. Items 1-8
:	P24890	Weldment, Barrel	1	· _ ·	
2	P24900	Weldment, Rod	1		
3	P24879	Piston	1		
4	P24910	Bearing, Rod	1	". "	
5	P34402	Retainer, Rod Bearing	- 1		
6	P24491	Plug. Nylon	ı	" - "	
7	P24434	Secscrew	1	" _ "	
8	P24435	Setscrew	1	"-"	
NI	P24439	Seal Kit	1	·· _ ··	

4-44 June, 1994

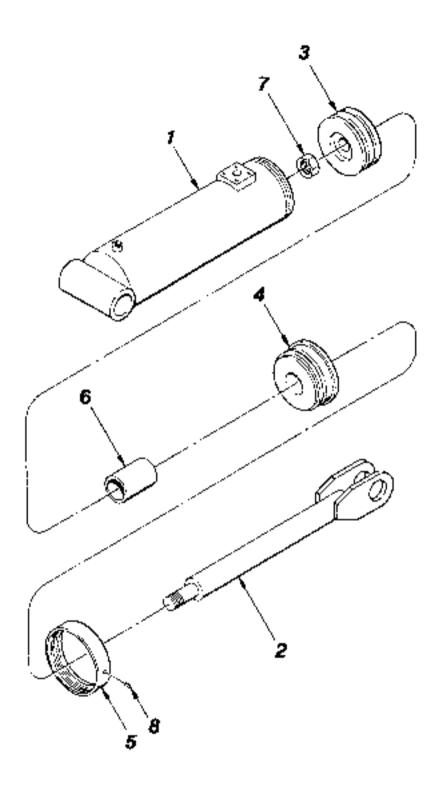
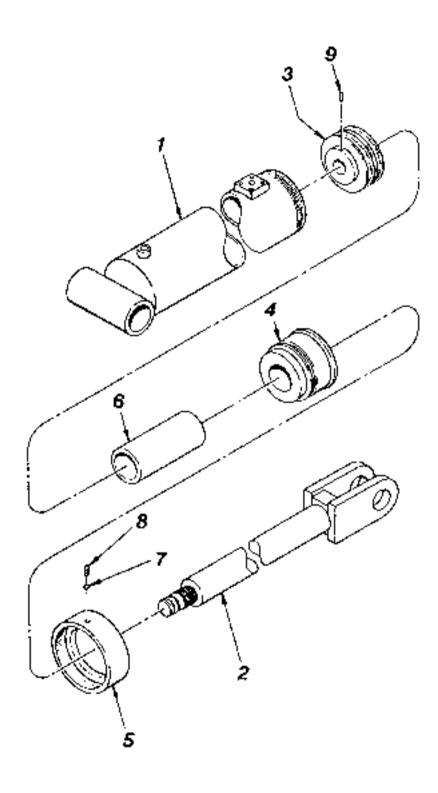


Figure 18388

18388

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	P19941	Cylinder Assembly	-	101 - 760	Incl. Items 1-8
_	D000	Carriage Tilt, Front			
1	P20844	Burrel Weldment	1	· - ··	
2	P20845	Rod Weldment	1	· - ··	
3	P19216	Piston	1	· _ ·	
4	P20088	Rod Bearing	1	_	
ō	P19207	Bearing Retainer	1	· _ ·	
6	P19245	Stroke Limiter	I	–	
7	P19217	Nut. Lock	1	·· – ··	
8	P19208	Setscrew	1	·· – ··	
N1	P19522	Seal Kit	1	·· – ··	



18388-1

FFRM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
	P24739	Cylinder Assembly, Carriage Tile, Front		761 -	Incl. Items 1-9
1	P24360	Weldment, Barrel	1	' - "	
2	P24364	Weldment, Rod	1	' – "	
3	P24379	Piston	1		
4	P24910	Bearing, Rod	1		
5	P24402	Bearing Retainer	1		
6	P24918	Stroke Limiter	1	· – ·	
7	P24431	Plug, Nylon	1	–	
8	P24434	Setscrew	1	–	
9	P24435	Setscrew	1	·· – ··	
М	P24489	Seal Kit	1	"-"	

Front Carriage Tilt Cylinder Assembly

4-48 June. 1994

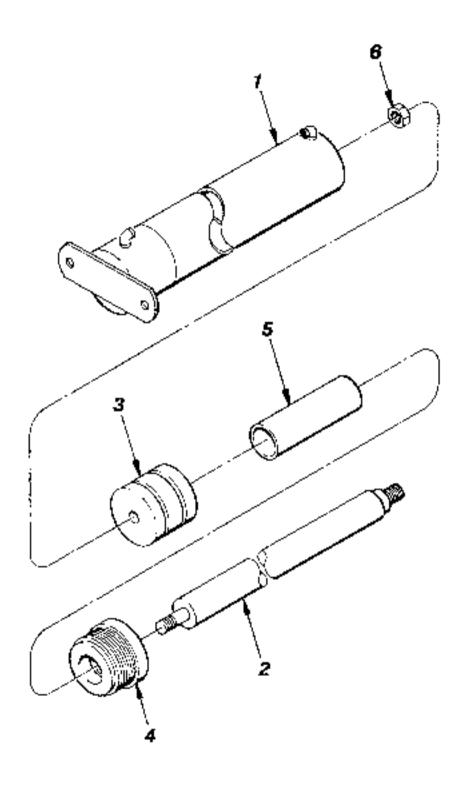
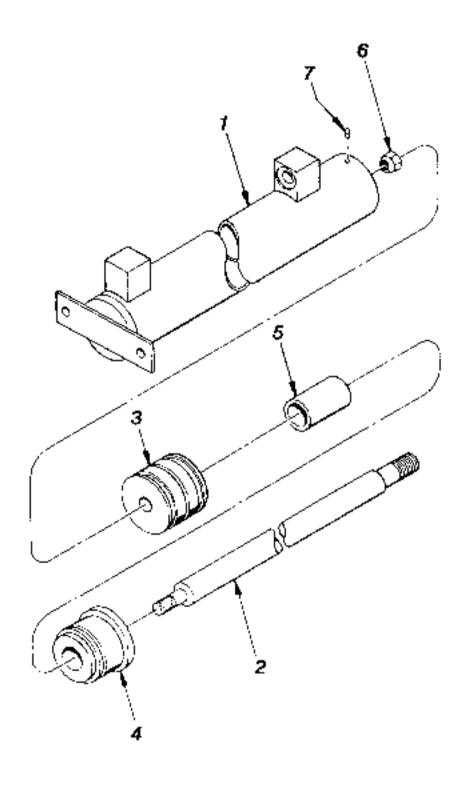


Figure 18393

June, 1994 4-49

18393

PURM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	P19938	Transfer Cylinder	-	101 761	Incl. Items 1-6
ı	P20823	Weldment, Barrel	L	" _ "	
2	P20824	Rod, Cylinder	1		
3	P20828	Piston	1	Р П	
4	P20822	Bearing, Rod	1	' _ ''	
5	P20827	Stroke Limiter	1		
6	P20085	Nut, Lock	1	_ ·	
NI	P20826	Seal Kit	1		



June, 1994 4-51

PTEM	PART NO. P24744	DESCRIPTION Cylinder Assembly Transfer	QTY	SERIAL NO. 761 –	REMARKS Incl. Items 1-7
1	P24891	Weldment, Barrel	1	"-"	
2	P24901	Rod, Cylinder	1	·· – ··	
3	P24389	Piston	1	·· - ··	
4	P24390	Bearing, Rod	1	· _ ·	
5	P24915	Stroke Limiter	1	· _ ·	
6	P24425	Nut, Lock	1	· - ·	
7	P24433	Setscrew	1	· _ ·	
NI	P24440	Seal Kit	I	-	

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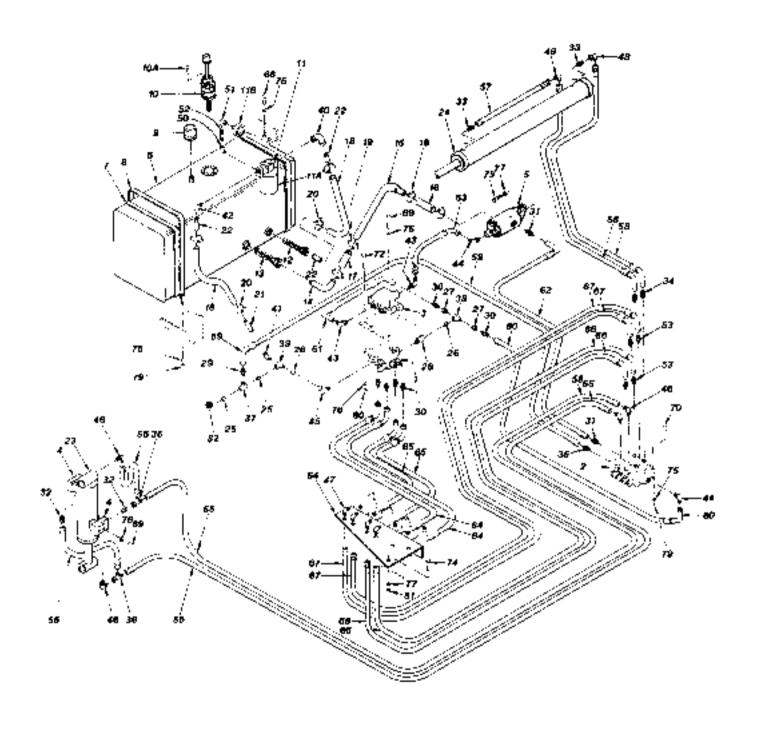
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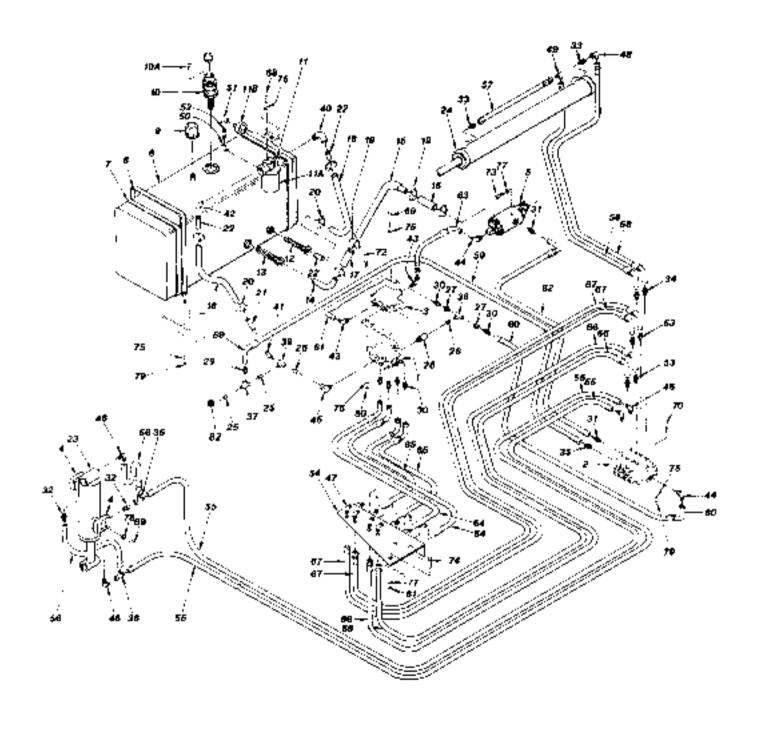


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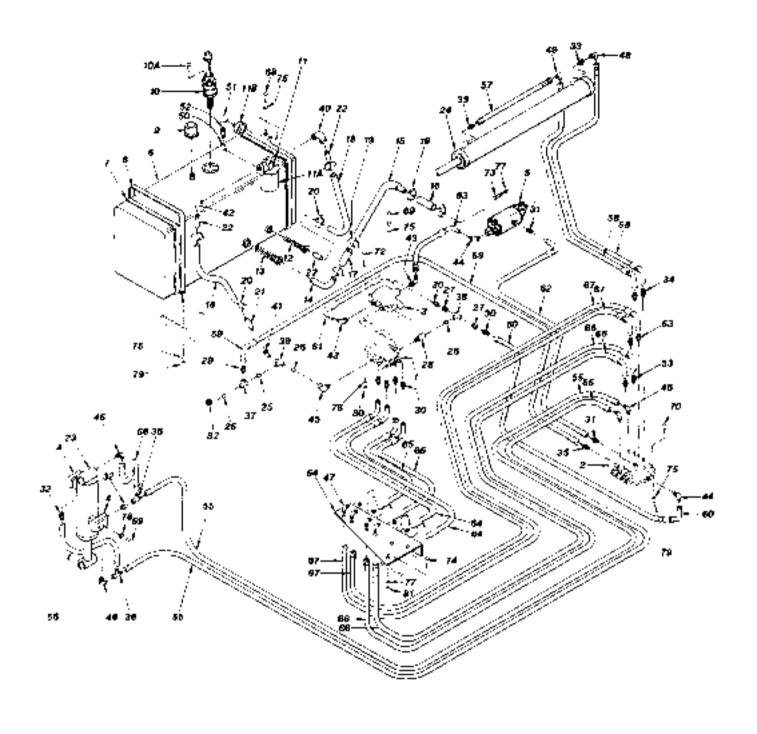
FEE	PART NO.	DESCRIPTION	QTY		REMARKS
i	P18196	Valve, 2 Spoot, Boom Control	1	101 – 146	
	25700D	Retrofit Kit, Valve, 2 Spool, Boom Control	-	"-"	Includes P27362 Valve, For petrofitted machines only.
	P27862	Valve, 2 Spool, Boom Control	-	– .	Used with 25700D Kit only.
NI	P20276	Seal Kit - 2 Spool Valve - Boom Control	-		For P18196 Valve.
NI	P27370	Seal Kit - Replacement Valve	-	'	For P27362 Valve.
2	P18197	4 Spool Valve, Controls	- 1	" - "	
NI	_	Seal Kit - 4 Spool Valve - Main Controls	-	"-"	
	P21758	Valve Section (1 Req. per section)	-	" – "	
	P21759	Main Relief	_		
3	P19292	Priority Valve	ι	" "	
4	P17686	Valve, Counterbalance	2	" "	
МI	P21486	Seal Kit, Counterhalance Valve		· "	
5	P19919	Pump, Webster	ι	. – .	
NI	P19921	Gasket, Webster Pump	REF		
NI	P19946	Tube, Suction	REF	· . ·	
6	P20352	Tank, Fuel/Hydraulic Oil (Includes Fuel Sender)	1	-	
7	P20284	Belting, Chemprene	2	. – .	
8	15781B	Strap, Tank Hold Down	2	·· - ·	
9	P18819	Breather, Hydrauho Od	1	- .	
10	P19876	Oil Filler, Hydraulic Tank	1	" – .	
10A	P03541	Tapping Screw, Slotted Rd Há.	6	" – "	#10-32 x 1/2"
31	P19800	Filter Base	1	"-"	Use P13587 for Campster type Pilter
11A	P19801	Filter, Hydraulic Oil (Spin On)		" – "	Use P13586 for Camister type Filter
11R	P13686	Gauge, Hydraube Oil Pressure		" - "	
12	P19877	Diffuser, Oil Return	1	·· – ··	
13	P19878	Stramer, Hydraulic Oil	1	–	
14	16747B	Elbow, Suction Tobe	1	. – .	Lower
15	18276B	Elbow, Suction Tube	1	. – .	Upper
16	N11592	Hose, Suction	1	- ·	1 1/2" I D.
17	N11553	Hose, Suction	1	- ·	2.3/8" J.D.
18	P21720	Hose, Keturn	A/R	- ·	1 1/4"
19	P10601	Clamp, Hose	4		* 26
20	P14043	Clamp, Hose	4	. – .	#24
21	P24780	Swaged Hose Nipple	1	'-"	
22	P15142	Swaged Hose Nipple	3		
23	P19937	Cylinder, Frame Tilt	1	. – .	
24	P19938	Cylinder, Transfer	I	–	
25	P10105	Nipple, Close	72	"-"	

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ижм	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
26	P10900	Nipple, Close	2	'_'	
27	P10180	Reducer Bushing	2	· ·	
28	P19054	Adapter, O-Ring/Female Pipe	1		
29	P18933	Connector, JIC - Pipe	1	'-	
30	P17804	Connector, JIC - Pipe	6	" – '	
31	P17805	Connector, ()-Ring	2	–	
32	P19478	Connector, O-Ring	2	–	
33	P18936	Connector, O-Ring	2	–	
34	P18937	Connector, O-Ring (Long)	2	—	
36	P18997	Connector, O.Ring	1	–	
36	P19413	Tee, Swivet	2	. –	
37	P10106	Tee, Pipe	1	. – .	
38	P10173	Tee, Pip e	1	- ·	
39	P19052	Tee, Pipe · Reducer	1		
40	P10138	45° Elbow, Street	ı	· – ·	
4[P10219	45° Elbow, Street	1	" – "	
42	P10183	90° Elbow, Street	1	" – "	
4.3	P17802	90° Elbow, O-Ring	2	" – "	
44	P19055	90° Elbow, O-Ring	2	" – "	
45	P19056	90: Elbow: O-Ring/Pemale Pipe	ı	"-"	
46	P18935	90° Elbow, O-Ring	4	. – .	
47	P18931	90° Elbow, Bulkhead	4	· - ·	
48	P18957	90° Elbow, Swivel	1		
49	P18959	90° Elbow, Union	1	. – .	
50	P10201	90° Elbow, Street	:	". "	
51	P10223	90" Elbow, Pipe	ι	"-'	
52	P10757	Nipple. Pipe	ı	" – "	
53	P15944	Connector, O-Ring	1	"."	
54	15994C	Hose Junction Mount Bracket	1	"-"	
55	P19049	Hyd. Hose	2	' - "	.25" x 104"
56	P19490	Hyd. Hose	2		.25" x 24"
57	P21366	Hyd. Hose	1	·-'	.38" x 78"
58	P21342	Hyd. Hose	1	-	.38" x 149"
59	P18911	Hyd. Hose	1	-	.50" × 28"
60	P18922	Hyd. Hose	1	·-·	.75" x 24"
61	P19494	Hyd. Hose	1	- '	.75' x 12"
62	P18897	Hyd. Hose	i	·· – ·'	.75" x 32"
63	P20994	Hyd Hose	1		.751 x 341
64	P21354	Hyd. Huse	2	–	.75° x 33°
65	P21355	Hyd. Hose	2	–	75 x 36
66	P2:356	Hyd. Hose	2	–	38' x 61'
	P21357	Hyd. Hose	2		38' x 65'
	P00104	Bolt, Hx.	2	- ·	5/16"-18 x I"
	P00109	Bolt, Hx.	20	· - ·	5/16"-18 x 2 1/4"
70	P00111	Bolt, Hx.	8	· - ·	$5/(6) \cdot 18 \times 2.8/4$

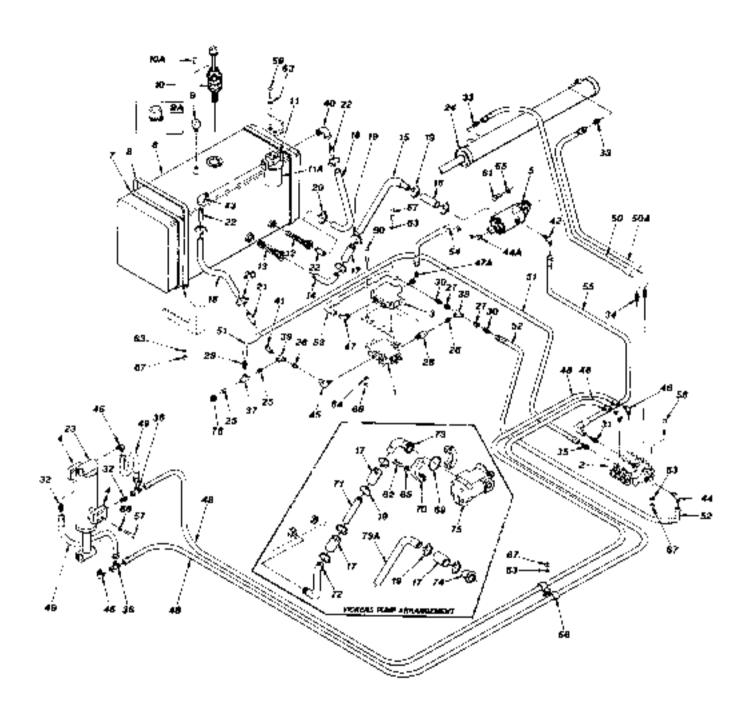


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(TESA	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
NI	P00204	Bolt, Hx.	2	" ."	3/8'-16 x 1'
72	P00210	Bolt, Hx.	3	" – "	3/8/-16 x 2 1/2*
78	P00402	Bult, Hx.	2	" – "	1/2 [-13 x 1]
74	P00403	Bolt, Hx.	3	" – "	1/2"-13 x 1 1/4"
75	P03309	Lockwasher	11	" – "	5/16"
76	P01910	Luckwasher	5	·- ·	3/8"
77	P01312	Lockwasher	ā	" – "	1/2"
78	P01358	Starwasher	8	. –	5/16"
79	P01507	Nut, Hx.	7	. – .	5/267-18
80	P01508	Nut, Hx.	6		3/8"-16
81	P01510	Nut, Hx.	IJ		1/2"-13
82	See Page 5-70	Steering Hydraulics	_		

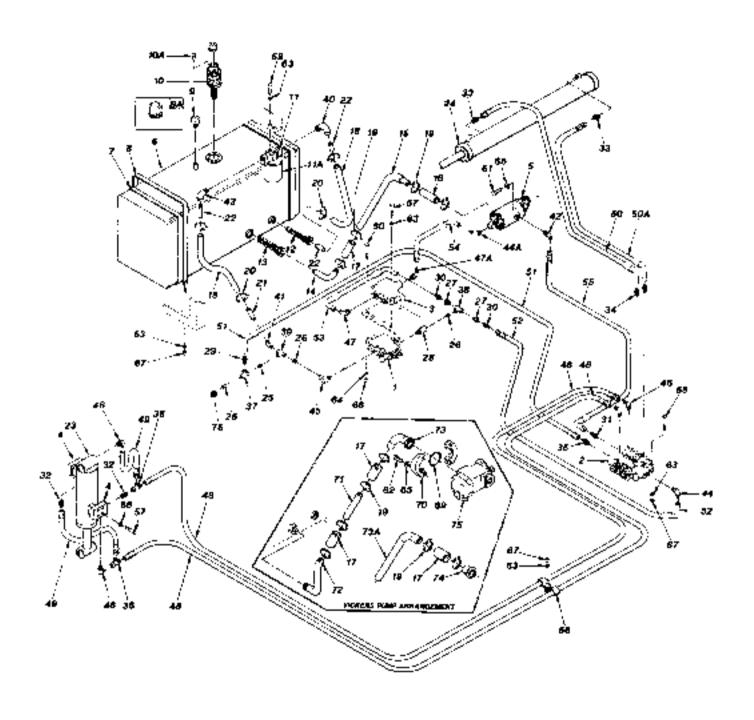
5–6 June, 1994



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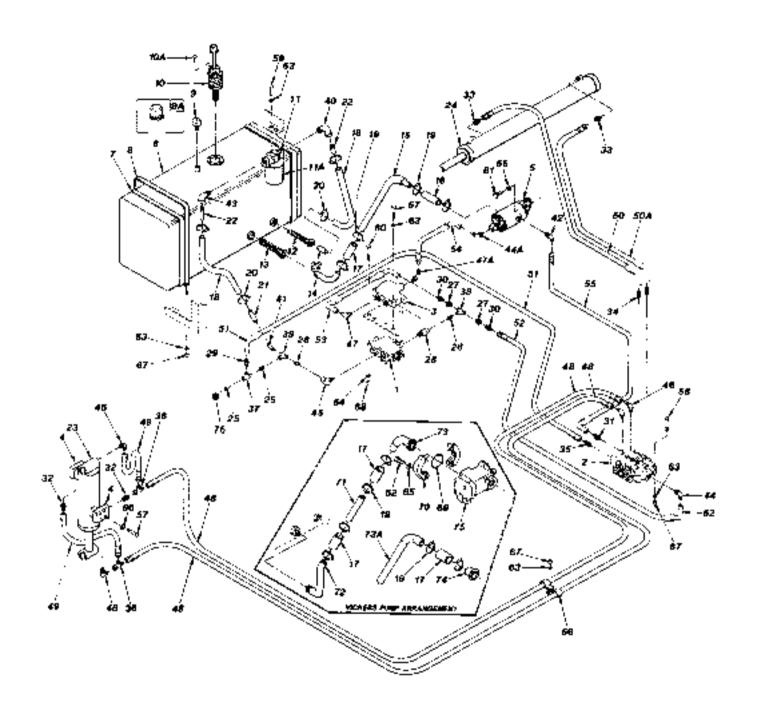
18358-1 (1 of 3)

Past			100.	-	(1 01 0,		
Control Retrolf Kit, Valve, 2 Spool, - " Includes P27362 Valve, For P27362 Valve, 2 Spool, Boom - " Used with 25700D Kit only Control	TREM	PART NO.	DESCRIPTION	QTY	SERIAL N	Ю. н	EMARKS
25700D Rotroft Kit, Valve, 2 Spool, "-" Includes P27362 Valve, For retrofitcted machines only Valve, 2 Spool, Boom - " " Used with 25700D Kit only Control Valve, 2 Spool, Boom - " " For P18196 Valve, Seal Kit - 2 Spool Valve - "-" For P18196 Valve, For P27362 Valve, Valve Seal Kit - 2 Spool Valve - "-" For P27362 Valve, Valve Valve Seal Kit - 4 Spool Valve, Controls Valve Seal Kit - 4 Spool Valve Seal Kit - S	1	P18796	Valve, 2 Spool, Boom	•		•	
Boun Control Valve, 2 Spool. Boom - " " Control Control			Control				
P27362		25700D		-	–	10	icludes P27862 Valve, For
Ni			Boom Control			ΓE	strofisted machines only.
NI P20276 Seal Kit - 2 Spoot Valve - Boom Control		P27362		-		U	sed with 25700D Kit only.
No. P27370 Seal Kit - Replacement		_					
NI	Nl	P20276	-		" – "	F	or P18196 Valve.
Valve		•					
P18197	NI	P27370		-	–	F	or P27362 Valve.
Ni							
Main Controls Valve Section (1 Req per section)		P18197		1	· - ·		
P21768	NI	_	•	_			
P21759 Main Rolie		D91700					
P21759		FZICIN		_	-		
1		P91750					
P17686 Valve, Counterbalance Valve Val	2			_	_		
Ni P21486				-	_		
Valve	_		-	_			
No. P. P. P. P. P. P. P.		121400		_	-		
NI P19921 Gasket Webster Pump REF -	5	P19919	•	1			
NI P19946 Tobe, Soction REF -			-				
Page			-		·· _ ·		
7 P20284 Belting, Chemprene 2 " - " 8 15781B Strap, Tank Hold Down 2 " - " 9 P21674 Breather, Hydraulic Oil 1 " - " 9A P16819 Breather, Hydraulic Oil - 101 + 492 10 P19876 Oil Filler, Hydraulic Tank 1 147 739 10A P03641 Tapping Screw, Slotted Rd. 6 - " #10-32 x 1/2" 11A P19800 Filter, Base 1 - " #10-32 x 1/2" 11A P19801 Filter, Hydraulic Oil - " " " " Lower 12 P19877 D:ffluser, Oil Return 1 " " " " Lower 13 P19878 Strainer, Hydraulic Oil 1 " " " " Lower 14 16747B Elbow, Suction Tube 1 " " " " " Lower 15 18276B Elbow, Suction Tube 1 " " " " " " " Lower 16 N11592 Hose, Suction 1 " " " " " " " " " Lower N1 N11553 Hose, Suction 1 " " " " " " " " " " " " " " " " " " "						1n	cludes Fuel Sendoe
8 15781B Strap. Tank Hold Down 2 "-" 9 P21674 Breather, Hydraulic Oil 1 "-" 9A P18819 Breather, Hydraulic Oil - 101 + 492 10 P19876 Oil Filler, Hydraulic Tank 1 147 739 10A P03641 Tapping Screw, Slotted Rd. 6 -" #10-32 x 1/2" 11A P19800 Filter, Base 1 - "10 141 - " 11A P19801 Filter, Hydraulic Oil - "" Lower 12 P19877 D.ffuser, Oil Return 1 "" Lower 13 P19878 Strainer, Hydraulic Oil 1 """ Lower 14 16747B Elbow, Suction Tube 1 """ Lower 15 18276B Elbow, Suction Tube 1 """ Upper 16 N11592 Hose, Suction 1 """" 1/2" LD N1 N11553 Hose, Suction 1 """" 1/2" LD 18 P21720 Hose, Return A/R			-		" - "		
9 P21674 Breather, Hydraulic Oil 1 "-" 9A P18819 Breather, Hydraulic Oil - 101 492 10 P19876 Oil Filler, Hydraulic Tank 1 147 739 10A P03641 Tapping Screw, Slotted Rd. 6 "-" #10-32 x 1/2" Hd. Tapping Screw, Slotted Rd. 6 "-" #10-32 x 1/2" Hd. P19800 Filter, Base 1 - 11A P19801 Filter, Hydraulic Oil - 12 P19877 Diffuser, Oil Return 1 "-" 13 P19978 Strainer, Hydraulic Oil 1 "-" Lower 14 16747B Elbow, Suction Tube 1 "-" Upper 16 N11592 Hose, Suction Tube 1 "-" Upper 16 N11593 Hose, Suction 1 "-" 2 3/8" I.D N1 N11553 Hose, Suction 1 "-" 2 3/8" I.D N1 P1970 Hose, Return A/R "-" 1 1/4 N1 P19601 Clamp, Hose 4 "-" #36 20 P14043 Clamp, Hose 4 "-" #24 21 P24780 Swaged Hose Nipple 3 -" 22 P18142 Swaged Hose Nipple 3 -" 23 P19937 Cytinder, Frame Till 1 -" 24 P19938 Cylmder, Transfer 1 -" 25 P10105 Nipple, Close 2 "-"					·· _ ··		
P18819 Breather, Hydraulic Oil - 101 492 10 P19876 Oil Filler, Hydraulic Tank 1 147 739 10A P03641 Tapping Screw, Slotted Rd. 6 - #10-32 × 1/2 Hd.			-		" - "		
10				_	101 + 492		
10A P03641 Tapping Screw, Slotted Rd. 6 -			-	1			
Hd.	10A	P03641	•	6		#1	0-32 x 1/2"
11A P19801 Filter, Hydraulic Oil - <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>							
12 P19877 D:ffuser. Oil Return 1	11	P19800	Filter, Base	1	_		
13 P19578 Strainer, Hydraulic Oil 1 " - " Lower 14 16747B Elbow, Suction Tube 1 " - " Upper 15 18276B Elbow, Suction Tube 1 " - " Upper 16 N11592 Hose, Suction 1 " - " 1 1/2" L.D N1 N11553 Hose, Suction 1 " - " 2 3/8" L.D 18 P21720 Hose, Return A/R " - " 1 1/4 19 P10601 Clamp, Hose 4 " - " #36 20 P14043 Clamp, Hose 4 " - " #24 21 P24780 Swaged Hose Nipple 1 " - " 22 P18142 Swaged Hose Nipple 3 - " 23 P19937 Cyünder, Frame Tilt 1 - " 24 P19938 Cylinder, Transfer 1 - " 25 P10105 Nipple, Close 2 " - " 26 P10900 Nipple, Close 2 " - " 27 Nipple, Close 2 " - " 28 Nipple, Close 2 " - " 29 Nipple, Close 2 " - " 20 Nipple, Close 2 " - " 20 Nipple, Close 2 " - " 21 Nipple, Close 2 " - " 22 Nipple, Close 2 " - " 23 Nipple, Close 2 " - " 24 P19930 Nipple, Close 2 " - " 25 P10900 Nipple, Close 2 " - " 26 P10900 Nipple, Close 2 " - " 27 P19930 P10900 P109000 P1090	11A	P19801	Filter, Hydraulic Oil	-			
14 16747B Elbow, Suction Tube 1 " - " Lower 15 18276B Elbow, Suction Tube 1 " - " Upper 16 N11592 Hose, Suction 1 " - " 1 1/2" LD N1 N11553 Hose, Suction 1 " - " 2 3/8" LD 18 P21720 Hose, Return A/R " - " 1 1/4 19 P10601 Clamp, Hose 4 " - " #36 20 P14043 Clamp, Hose 4 " - " #24 21 P24780 Swaged Hose Nipple 1 " - " 22 P18142 Swaged Hose Nipple 3 " - " 23 P19937 Cylinder, Frame Till 1 " - " 24 P19938 Cylinder, Transfer 1 " - " 25 P10105 Nipple, Close 2 " - " 26 P10900 Nipple, Close 2 " - "	12	P19877	D:ffuser. Oil Return	1			
18276B	1:1	P19578	Strainer, Hydraulic Oil	1	– .		
16 N11592 Hose, Suction 1 " - " 1 1/2" I.D N1 N11553 Hose, Suction 1 " - " 2 3/8" I.D 18 P21720 Hose, Return A/R " - " 1 1/4 19 P10601 Clamp, Hose 4 " - " #36 20 P14043 Clamp, Hose 4 " - " #24 21 P24780 Swaged Hose Nipple 1 " - " 22 P18142 Swaged Hose Nipple 3 - " 23 P19937 Cylinder, Frame Tilt 1 - " 24 P19938 Cylinder, Transfer 1 - " 25 P10105 Nipple, Close 2 " - " 26 P10900 Nipple, Close 2 " - "	14	16747 B	Elbow, Suction Tube	ı	" ."	Lo	wer
N1 N11553 Hose, Suction 1 " - " 2 3/8" LD 18 P21720 Hose, Return A/R " - " 1 1/4 19 P10601 Clamp, Hose 4 " - " #36 20 P14043 Clamp, Hose 4 " - " #24 21 P24780 Swaged Hose Nipple 1 " - " 22 P18142 Swaged Hose Nipple 3 - " 23 P19937 Cylinder, Frame Till 1 " - " 24 P19938 Cylinder, Transfer 1 " - " 25 P10105 Nipple, Close 2 " - " 26 P10900 Nipple, Close 2 " - "	Ŀā	18276B	Elbow, Suction Tube	1	" – "	U_{l}	pper
18 P21720 Hose, Return A/R "="	16	N11592	Hose, Suction)	" – "	1	1/2" I.D
19 P10501 Clamp, Hose 4 "=" #36 20 P14043 Clamp, Hose 4 "=" #24 21 P24780 Swaged Hose Nipple 1 " " 22 P18142 Swaged Hose Nipple 8 "=" " 23 P19937 Cylinder, Frame Til: 1 = " " 24 P19938 Cylinder, Transfer 1 "=" " 25 P10105 Nipple, Close 2 " "			Hase, Suction	1	–	23	8/81 LD
20 P14043 Clamp, Hose 4 "=" #24 21 P24780 Swaged Hose Nipple 1 "=" #24 22 P18142 Swaged Hose Nipple 3 "=" " " " " " " " " " " " " " " " " " "			Hose, Return	A/R	–	L	1/4
21 P24780 Swaged Hose Nipple 1 22 P18142 Swaged Hose Nipple 3 - 23 P19937 Cylinder, Frame Tilt 1 - 24 P19938 Cylinder, Transfer 1 - 25 P10105 Nipple, Close 2 - 26 P10900 Nipple, Close 2 -			-	4	–	#3	6
22 P18142 Swaged Hose Nipple 8 - ' 23 P19937 Cylinder, Frame Tilt 1 - ' 24 P19938 Cylinder, Transfer 1 - ' 25 P10105 Nipple, Close 2 ' - ' 26 P10900 Nipple, Close 2 ' - '			-	4	–	#3	4
23 P19937 Cytinder, Frame Tilt 1 1 1 24 P19938 Cylinder, Transfer 1 1 1 25 P10105 Nipple, Close 2 1 1 26 P10900 Nipple, Close 2 1				-			
24 P19938 Cylinder, Transfer 1 - 25 P10105 Nipple, Close 2 - 26 P10900 Nipple, Close 2 -					· - •		
25 P10105 Nipple, Close 2 - 2 26 P10900 Nipple, Close 2			-		. – .		
26 P10900 Nipple, Close 2					. – .		
••					'-'		
27 P10180 Reducer Bushing 2 "="					" '		
	27	P10180	Reducer Bushing	3	"-'		



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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
28	P19054	Adapter, O-Ring/Female Pipe	1	: ,	
29	P18933	Connector, JIC - Pipe	1		
30	Pt7804	Connector, JIC - Pipe	2	"_"	
31	P17805	Connector, O-Ring	1	··_•	
32	P19478	Connector, O-Ring	2		
3.3	P18936	Connector, O-Ring	2	··_ ··	
34	P18937	Connector, O-Ring	2	· _ ·	Long
35	P18997	Connector, O-Ring	1		Living
36	P19412	Tee, Swivel	2	'-"	
37	P10106	Tee, Pipe	1	" _ "	
38	P10173	Tee, Pipe	1	"-"	
39	P19052	Tee, Pipe - Reducer	1	" – "	
40	P10138	45° Elbow, Street	1	· _ ·	
41	P10239	46 Elbow Street	1		
42	P19147	45° Elbaw, O-Ring	1	· _ ·	
43	P10138	90° Elbow, Street	1	·· _ ·	
44	P19055	90° Elbow, O-Ring	1	" – "	
44A	P19055	90° Elbow, O-Ring	1	" – "	Use P19147 with Vickers Pump
45	P19056	90° Elbow, O Ring/Female	1	"-"	was to 111 Plus Victory 1 dinp
46	P18935	Pipe			
40 47	P17802	90° Elbow, O-Ring	4		
47A	P17802	90° Elbow, O Ring	1		
4721	F11602	90° Elbow, O-Ring	1		Use P17805 with Funk Transmission
48	P19049	Hose, Hyd.	2	" - "	25" x 104"
49	P19490	Hose, Hyd.	2		.25" x 24"
50	P18855	Hose, Hyd.]	'	.88" x 70"
50A	P21398	Hose, Hyd.	1	• •	38' x 130'
51	P18911	Hose, Hyd	Į	" – '	.50 x 28°
52	P18922	Hose, Hyd.	l	" – "	75' x 24'
50	P19494	Hose, Hyd.	1		75" x 12"
54	P20994	Hose, Hyd.	1	"- "	$.75" \times 34"$
55	P19764	Hose, Hyd.	1	. – "	.75" x 27"
a 6	P17554	Clamp, Hyd. Hosse	4		
a7	P00109	Bolt, Hx.	10	– .	5/16"-18 x 2 1/4"
58	P00111	Bolt, Hx.	3	–	5/16" 18 x 2 3/4"
59	P00104	Bult, Hx.	2	" - "	が16"-18 x 1"
60	P00210	Bolt, Hx.	3	" - "	3/8"-16 x 2 1/2"
61	P00402	Bolt, Hx.	2	" – "	1/2"-13 x 1"
62	P00404	Bult, Hx	2		$\frac{1}{2}$ "-13 x 1 1/2". Use with Vickers
63	P01309	Lockwasher	13		Pump 5/16"
6-1	P01310	Luckwasher	8		3/8
65	P01812	Lockwasher	2		
66	P01358	Starwasher	8		L/2"
67	P01507	Nut. Hx.	9		5/16" 5/15" 10
68	P01508	Nuc. Hx.	ű		5/16"-18 grante
69	P12971	O-Ring	1		3/8"-16 L'oc with Malum Pome
	P17672	Flange Half	2		Use with Vickors Pump
			-	_	Use with Vickers Pump

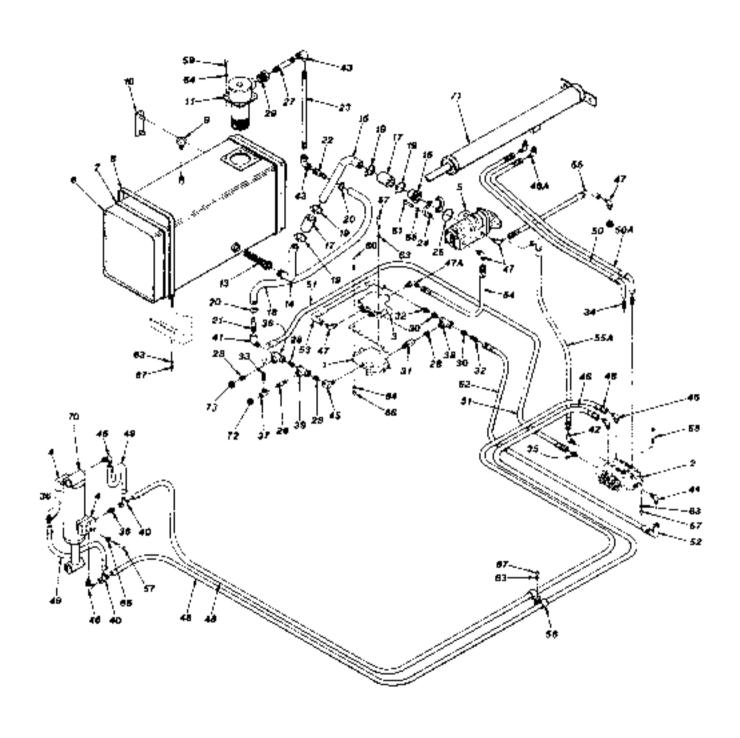


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TTEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
71	18347-18C	Tube, Suction	1		Use with Vickers Pump and Clark Transmission
72	18661B	Elbow, Suction Tube, Lower	1		Use with Vickers Pump
73	16750B	Elbow, Suction Tube, Upper	1	" 1	Use with Vickers Pump and Clark Transmission
7.3A	18090B	Elbow, Section Tube, Upper	•	"-"	Use with Vickers Pump and Funk Transmission
74	18518A	Flange Adapter	1	"-"	Use with Vickers Pump and Funk Transmission
75	P20874	Pump, Gear	1	–	Clark Transmission
	P19932	Pump, Vanc	_	· – ·	Funk Transmission
	P24770	Pump, Vang	_	737 - 760	
NΠ	P16595	O-Ring	1	147 - 739	Vickers Pump to Transmission
76	See Page 5-70	Steering Hydraulics	_		

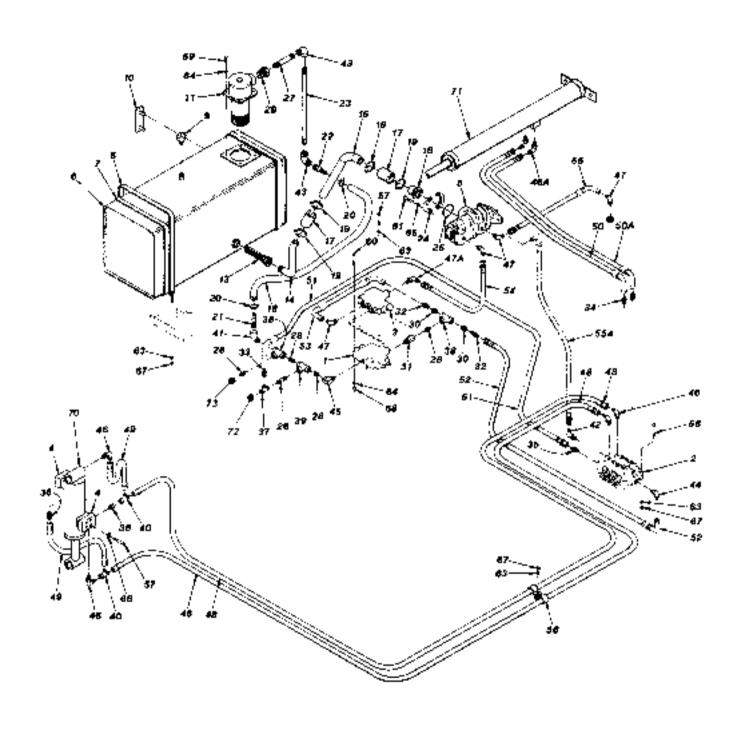
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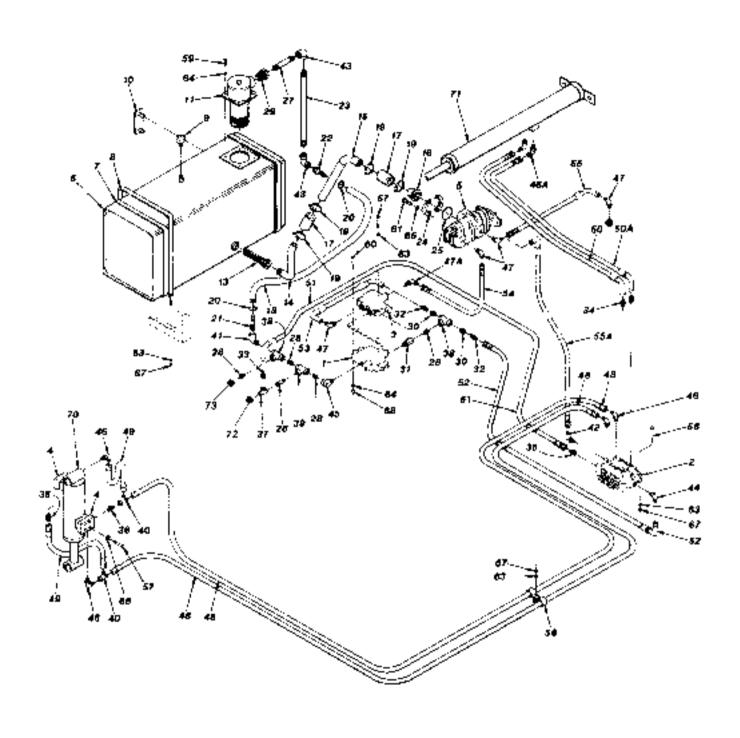
	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P18196	Valve, 2 Spool, Boom Control	1	740 - 1964	
	25700D	Retrofit Kit, Valve, 2 Spool, Boom Control	-		Includes P27362 Valve. For retrofitted machines only.
	P27362	Valve, 2 Spool, Boom Control	-		Used with 25700D Kit only
Ni	P20276	Seal Kit - 2 Spool Valve - Boom Control	-		For P18196 Valve.
NI	P27370	Seal Kit - Replacement Valve	-		For P27362 Valve
2	P18197	4 Spool Valve, Controls)		
И	_	Scal Kit - 4 Spool Valve - Main Controls		"-"	
	P21758	Valve Section (1 Req. per section)		. – .	
	P21759	Main Relief	_		
3	P19292	Valve, Priority	1		
4	P17686	Valve, Counterbalance	2	–	
ΝĬ	P31486	Seal Kit, Counterbalance Valve	-	–	
ō	P21440	Pump, Gear	1	–	G2020
	P24770	Pump. Vane	_	737 - 760	
6	P20403	Tank, Fuel/Hydraulic Oal	1	740 - 1964	Includes Find Scholer
7	P20284	Belting, Chemprene	2	. – .	
6	15781B	Strap, Tank Hold Down	2	–	
9	P21674	Breather, Hydraulic Oil	1	–	
ιn	P21482	Sight Gauge, Hydraulic Oil	1	. –	Includes Hardware
11	25874A	Roturn Filter, Hydraulic Oil	1	' - "	
11A	P24981	Gauge, Pressure		' - '	
NI	P27810	Filter Blement, Hydraulic Oil			
ΝI	P26040	Gasket, Tank	-	·· – ''	
NI	P26041	O-Ring, Element	-	· "	
NI	P26042	O-Ring, Head	-	" - "	
NI	P26043	O-Ring, Cover	-	–	
18	P19878	Strainer, Hydraulic Oil	1	. – .	
14	16747B	Elbow, Suction Tube	1	. – .	Lower
15	18090B	Elbow, Suction Tabe	1	– .	Upper
16	15518A	Flange Adapter	1	"-"	
17	N11553	Hose, Section	2	" - "	2 3/8" LD
18	N11591	Hose, Return	1	" - "	1 1/4" LD
19	P10601	Clamp, Hose	4	"-"	#36
20	P14043	Clamp, Hose	2	. - .	#24
21	P24780	Swaged Hose Nipple	1	· _ ·	
22	P15142	Swaged Hose Nipple	1		
23	18022A	Return Pipe	1	<u>- '</u>	
24	P17672	Flange Half	2	" - "	
25	P12971	O-Ring	l		
26	P10610	Nipple . Pipe		740 – 1964	
	P10610	Nipple , Pipe	2	740 – 1694	



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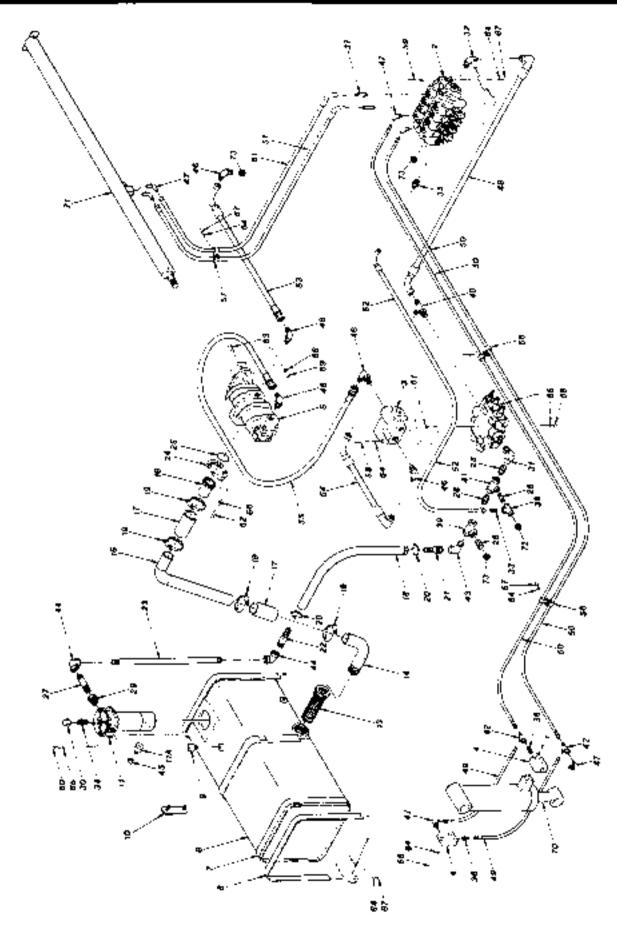
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ITEM	PART NO.	DESCRIPTION	QTY,	SERIAL NO.	REMARKS
27	P10846	Nipple, Pipe	ŀ	740 - 1964	
28	P10900	Nipple, Close	4	740 - 1964	
	P10900	Nipple, Close	2	740 1694	
29	P10132	Reducer Bushing	1	740 1964	
30	P10180	Reducer Bushing	2	1-1	
31	P19054	Adapter, O-Ring/Female	1	· - ·	
20	D17004	Prpe			
32	P17804	Connector, JIC - Pipe	2	. –	
33 34	Pt893-3 Pt893-7	Connector, J.C - Pipe	1	. –	_
		Connector, O-Ring	2		Long
35 20	P18997	Connector, O-Ring	1		
36 37	P19476	Connector, O-King	2		
	P10106	Tee, Pipe	1		
38	P10173	Tec, Pipe	2	740 – 19 6 4	
00	P10178	Tee, Pape	1	740 – 1694	
89	P19052	Tee, Pipe - Reducer	1	740 - 1964	
40	P19412	Tee, Swivel	2	740 - 1964	
41	P10319	45° Elbow, Street	1	740 – 1964	
42	P19147	45' Elbow, O-Ring	1	740 - 1694	
43	P10230	90° Elbow, Pipe	2	740 - 1964	
44	P19055	90° Elbow, O-Ring	1	740 - 1964	
45	P19056	90: Elbow: O-Ring/Female Pipe	1	740 – 19 6 4	
46	P18935	90° Elbow, O-Ring	4	740 - 1964	
46A	P18935	90° Elbow, O-Ring	2	975 - 1964	
	P18936	Connector, ()-Ring	2	101 - 974	
47	P17802	90° Elbow, O-Ring	4	740 - 1964	
	P17802	90° Elbow, O-Ring	3	740 - 1694	
47A	P17802	90° Elbow, O-Ring	1	1695 - 1964	
	17960A	90° Elhow, O-Ring	1	523 - 1694	With Tapped Hole
	P17805	Connector, O-Ring	1	740 - 822	
48	P19049	Hose, Hyd.	2	740 - 1964	.25 x 104"
49	P19490	Hase, Hvd.	2	740 - 1964	.25" x 24"
50	P18855	Ilose, Hyd.	1	740 - 1964	.38" x 70"
50A	P18855	Hose, Hyd.	1	740 - 1964	.38" x 70"
	P21398	Hose, Hyd.	1	147 - 974	.38" x 130"
51	P1891F	Hose, Hyd.	1	740 - 1964	.50" x 28"
	P18922	Hose, Hyd.	1	740 - 1964	.75" x 24"
	P19494	Hose, Hyd.	1	740 - 1964	.75 x 12
54	P24621	Hose, Hyd.	1	823 - 1964	.75 ' x 60'
	P24643	Hose, Hyd.	ī	740 - 822	.75° x 10
55	P26618	Hose, Hyd	1	740 - 1964	.75" x 11"
55A	P24622	Hose, Hyd	1	823 1964	.75" x 60"
	P24642	Hose, Hyd.	Ī	740 822	.75" x 9.75
56	P17554	Clamp, Hyd. Hose	4	740 - 1964	.10 X 7.10
	P00109	Bolt, Hx.	10)	,	5/16"-18 x 2 1/4"
	F00111	Bolt. Hx.	3	· _ ·	
	P00204	Bolt, Hx.	4	· _ ·	5/16'-18 x 2 3/4"
	P00210	Bolt, Hx.	3	· _ ·	3/8' -16 x 1"
	P00404	Bolt, Hx.	4		3/8"-16 x 2 1/2"
01	1 0040-1	Dar, Ita.	4	-	1/2 '-13 x 1 1/2"



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TEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
NI	P00405	Bolt, Hx.	2		1/2"-13 x 1 3/4"
63	P01309	Lockwasher	11		5/16"
64	P01310	Lockwasher	7	" "	3/81
65	P01312	Lockwasher	6	" – "	1/2"
66	P01358	Starwasher	8	" – "	5/16"
67	P01507	Nut, Hx.	9		5/161-18
68	P01508	Nut, Hx.	3		3/8"-16
NI	P01510	Nut, IIx.	2		1/2"-13
70	P24741	Cylinder, Frame Titc	1	761 - 1964	
	P19937	Cylinder, Frame Tilt	I	101 - 760	
71	P24744	Cylinder, Transfer	1	761 - 1964	
	P19938	Cylinder, Transfer	1	101 - 760	
91	21604A	Spacer, Transfer Cylinder	A/R		
72	See Page 5-70	Steering Hydraulics			
73	See Page 6-6	Service Brake	-		



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		100	,,,	(1 01 2)	
ITEM	PART NO.	DESCRIPTION	QTT	SERIAL NO.	REMARKS
ĺ	P28481	2 Spool Valve, Boom]	1965 - 2157	
		Control			
NI	P27370	Seal Kit + 2 Spool Valve -		- ·	
		Boom Control			
2	P18197	4 Spool Valve, Controls	1	.' –	
N1	_	Scal Kit - 4 Spool Valve -	_	.' –	
		Main Controls			
	P21758	Valve Section	-	–	1 Req. per Section
	P21759	Main Relief	_	. – .	
3	P19292	Valve, Priority	1	. – .	
4	P17686	Valve, Counterbalance	2	. – .	
NI	P21486	Seal Kit, Counterbalance	-	"-"	
_		Valve			
5	P21440	Pump. Gear	1	–	
Ĥ	P20403	Tank, Fuel/Hydraulic Oil	1	· – "	Includes Fuel Sender
7	P20284	Belting, Chemprene	2		
8	15781B	Strap, Tank Hold Down	2	. – .	
9	P21674	Breather, Hydraulic Oil	1	·· – ··	
10	P21482	Sight Gauge, Hydraulir Oil	1	– . .	Includes Hardware
11	P27808	Return Filter, Hydraulic Oil	1	" - "	
11A	P24981	Gauge, Pressure	-	" – "	
NI	P27810	Filter Element, Hydraulic	-	· - '	
	T	Oil			
NI	F'26040	Gasket, Tank	-		
NI	P26041	O-Ring, Element	-	. – .	
NI	P26042	O-Ring, Head	-	" – "	
NI	P26043	O-Ring, Cover	-	" – "	
18	P19878	Strainer, Hydraulic Oil	1	·· – ··	
14	16747B	Elbow, Section Tube	1	" - "	Lower
15	19090B	Elbow, Suction Tube	1		Upper
16	18518A	Flange Adaptor	1		
17	N11553	Hose, Suction	1	" - "	2 3/8" LD
18	N11591	flose. Return	1		1/1/4" LD.
19	P10601	Clamp, Hose	4		#3G
20	P14043	Clamp, Hose	2		#24
21	P24780	Swaged Hose Nipple	2		
22	P18142	Swaged Hose Nipple	1		
28	18022A	Return Pipe	1	· -	
24	P17672	Flange Half	2		
25 nc	P12971	O-Ring	1		
26	P10610	Napple, Pipe	ı.		
27	P10846	Nipple, Prpe	1		
28	¥10900 P10129	Nipple, Close	3		
29 an	P10132	Reducer Bushing	1		
	P17785	Cap, Hex	1		
31	P19056	90° Elbow, O-Ring/Female Pipe	1	-	
32	P19055	90° Elbow; O-Ring	,		
	P18933	Connector, J.C Pipe	1	–	
	P17805	Connector, O-Ring	1	–	
7,24	, 1,000	connector, to-raing	1	-	

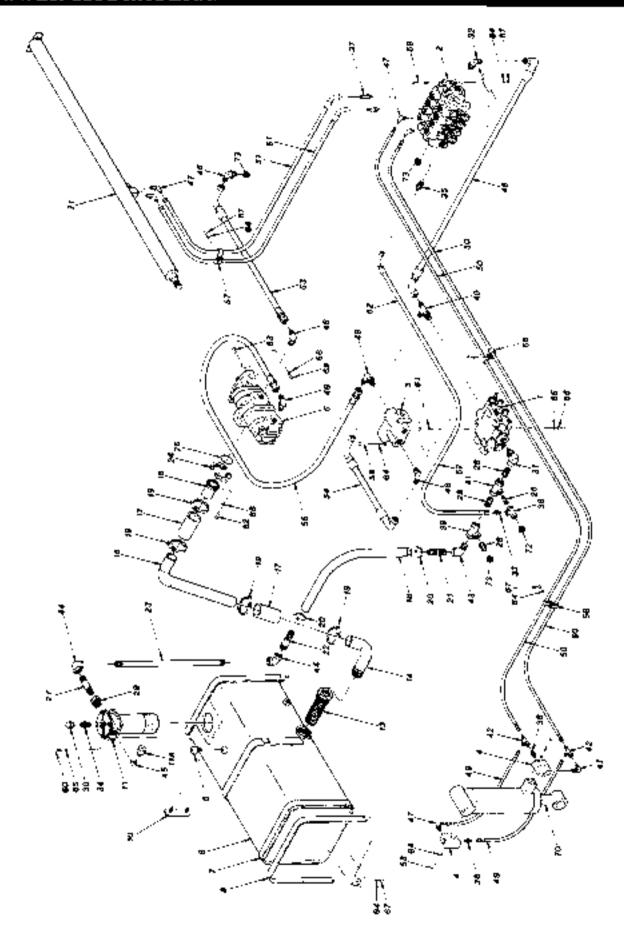


Figure 18358-3

June, 1994 5-21

18358-3 (2 of 2)

	de la companyo.	DESCRIPTION	OFT.	SERIAL NO.	REMERKS
35	P18097	Connector, O-Ring	1	;;; -;	
36	P19478	Connector, O-Ring	2		
37	P18937	Connector, O-Ring	2	<u> </u>	Long
38	P10106	Tee, Pipe	Ł		
39	P10173	Tee, Pipe	l	"."	
40	P26603	Tee, O.Ring	1	"_"	
41	P19052	Tee, Pipe - Reducer	1	"_"	
42	P19412	Tee, Swivel	2	'-'	
4.3	P10219	45° Elbow, Street	1		
44	P10230	90° Elbow, Pipe	2	–	
45	P27358	90° Elbow, Hyd. Pipe	ı	–	
46	P17802	90° Elbow, O-Ring	5	" – "	
47	P18935	90° Elbow, O-Ring	6	"-"	
45	P27713	Hose, Hyd.	1	· _ ·	.75" x 24"
49	P27428	Hose, Hyd.	2		.25" x 25"
50	P19049	Hose, flyd.	2	· _ ·	.25" x 104"
51	P27190	Hose, Hyd.	2	· – ··	.38 x 70"
52	P18911	Hose, Hyd.	I	–	.50° x 28
58	P26618	Hose, Hyd.	1	·· – ··	.75" x 11"
54	P27717	Hose, Hyd.	1	·· - ··	.75" x 9"
55	P24621	Hose, Hyd.	1	. – .	.75" x 60"
56	P17554	Clamp, Hyd, Hose	5	. – .	
57	P17558	Clamp, Hyd, Hose	2	- .	
58	P00109	Bolt, Hx.	10	" – "	5/16"-18 x 2 1/4"
59	P00111	Bolt, Hx.	3	" -"	5/16"-18 x 2 3/4"
60	P00204	Bolt, Hx.	4	" – "	3/8"-16 x 1"
67	P00210	Bolt, Hx.	3	'-'	3/8"-16 x 2 1/2"
62	P00404	Bolt. Hx.	4	. – .	1/2"-13 x ± 1/2"
63	P00405	Bolt, Hx.	2	. – .	1/2"-13 x 1 3/4"
64	P01309	Lockwaaher	20	–	5/16"
65	P01310	Lockwasher	7	–	3/81
66	P01312	Lockwasher	6	" – "	1/2"
67	P01507	Nut, Hx.	10	" – "	5/16"-18
68	P01508	Nut, Hx.	3	– . .	3/8"-16
69	P01510	Nut., Hx.	2		1/2"-19
70	P24741	Cylinder, Frame Tilt	1		
71	P24744	Cylinder, Transfer	- 1		
72		Steering Hydraulics	-		
70	See Page 6-10	Hydr. Service Brake	-		

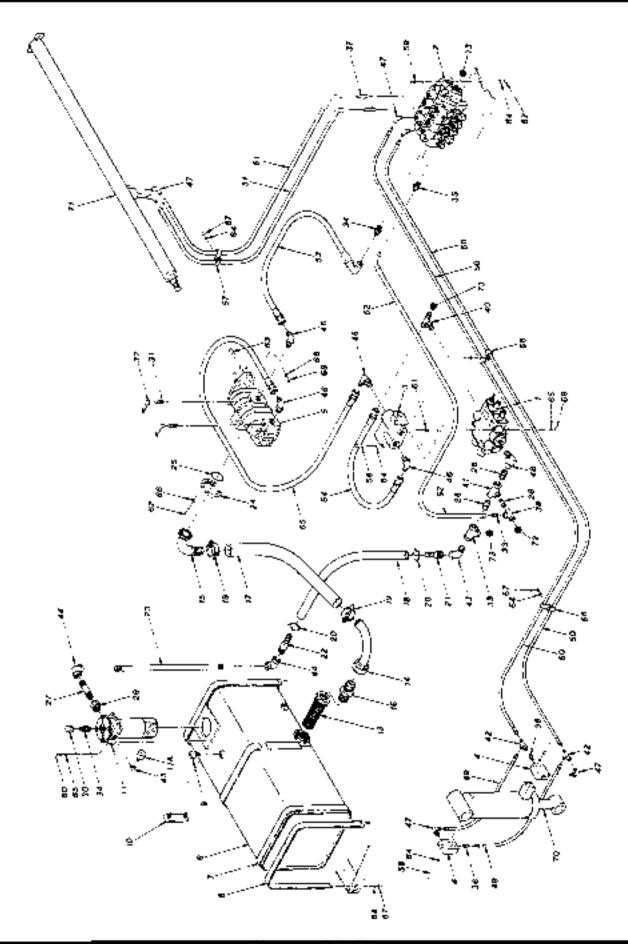


Figure 18358-4

18358-4 (1 of 2)

				·- v,	
ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P28481	2 Spool Valve, Boom	1	2155 -	
		Control			
N1	P27370	Seal Kit - 2 Spool Valve -		. – .	
		Boom Control			
2	P18197	4 Spool Valve, Controls	1		
NI	_	Seal Kit - 4 Spool Valve -		. – .	
		Main Controls			
	P21755	Valve Section	-	–	i Req. per Section
	P21759	Main Relief	-		
3	P19292	Valve, Priority	1	" – "	
4	P17686	Valve, Counterbalance	2	–	
Nl	P21456	Seal Kit, Counterhalance Valve	-	. – .	
5	P21440	Pump, Gear	1		
6	P20403	Tank, Fuel/Hydraulic Oil	1		Includes Fuel Sendor
7	P20284	Belting, Chemprene	2		Includes Filet Sentice
8	15781B	Strap, Tank Hold Down	2		
9	P21674	Breather, Hydraulic Oil	1		
10	P21482	Sight Gauge, Hydraulic Ori	1	, - <u>.</u>	Th-A th-ud
11	P27808		-	–	Includes Hardware
		Return Fifter, Hydraulic Oil	1	. –	
liA NI	P24981 P27810	Gauge, Pressure	_		
141	FZ/mlu	Filter Element, Hydraulic Od	_	-	
NI	P26040	Gasket, Tank	_	– .	
N1	P26041	O-Ring, Element	_	– .,	
NI	P26042	O-Ring, Head	_	·· – ··	
N1	P26043	O-Ring, Cover	_	"-"	
13	P19878	Strainer, Hydraulic Oil	1	"-"	
14	P27469	Elbow, Suction Tube	1	· _ ·	
15	P20892	Flange Hd Connector, 90° Elbow	1	1-1	
15	pneene			. ,	
16	P26606	Connector, JIC - Pipe	1		>
17	N11812 N11591	Hose, Suction	1		2" 1.D.
18		Hose, Return	1	" – "	1/1/4" I.D.
19	P26026	Hose Clamp, Bolt Type	2		
20	P14043	Champ. Hose	2		
21	P24780	Swaged Hose Nippie	1		
22	P18142	Swaged Hose Nipple	1	· - ·	
23	18022A	Return Pipe	1	•	
	P17672	Flange Half	2		
	P12971	O-Ring	1		
	P10610	Nipple, Pipe	1	<u>.</u> –	
	P10546	Nipple. Pipe	ı	". "	
	P10900	Nipple, Close	2	" – "	
	P10132	Reducer Bushing	1	" - "	
	P17785	Cap. Hox	1	– "	
	P27378	Nipple, Pressure Check	2	" – "	
	P27805	Dust Cap	2		
	P18933	Connector, JIC - Pipe	1		
34	P17805	Connector, O-Ring	2	•	

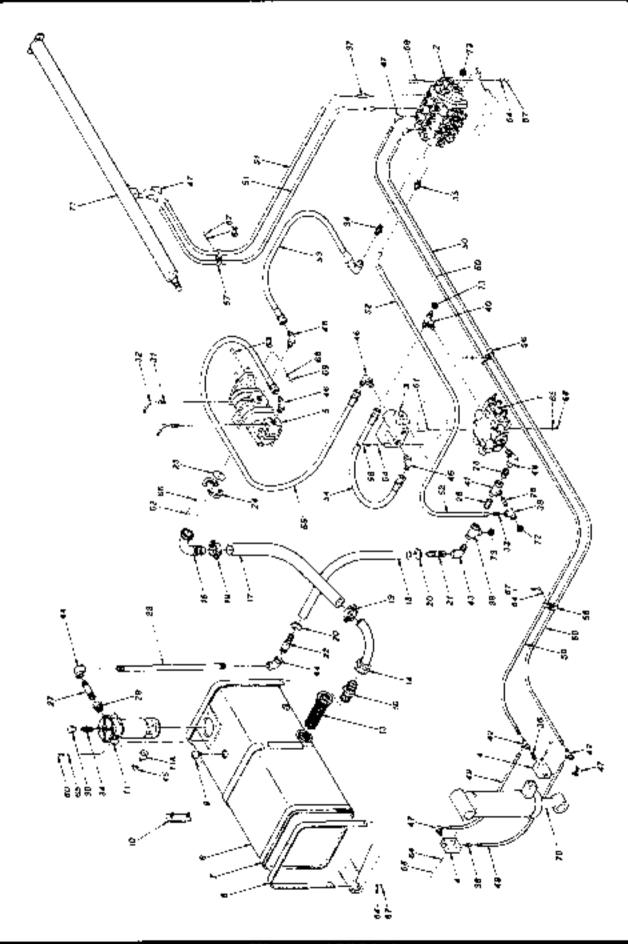


Figure 18358-4

18358-4 (2 of 2)

FERM	PARTNO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
35	P18997	Connector, O-Ring	1		
36	P19478	Connecter, O-Ring	2	"-"	
37	P18937	Connector, O-Ring	2		Long
38	P10106	Tee, Pipe	ι	_	
39	P10173	Tee, Pipe	1	·_ ·	
40	P21915	Tee, O-Ring	1	·· – ··	
41	P19052	Tee, Pipe - Reducer	1	–	
42	P19412	Tec. Swivel	2		
48	P10219	45° Elbow, Screet	1	–	
44	P10230	90° Elbow, Pipe	2	. –	
45	P27358	90° Elbow, Hyd. Pipe	1		
46	P17802	90° Elbow, O-Ring	4	· – ·	
47	P18935	90° Elbow, O-Ring	6	–	
48	P19056	90° Elbow, O-Ring/Female	1	·· – "	
		Pipe			
49	P27428	Hyd. Hose	2	" – "	.25" x 25"
50	P19049	Hyd. Hose	2	. – .	.25" x 104"
51	P27190	Hyd. Hose	2		.38" x 70"
52	P15911	Hyd. Hose	1	. – .	.50" x 28"
53	P26101	Hyd. Hose	1	–	.75° x 22"
54	P27711	Hyd. Hose	1	"-"	.75' x 24'
55	P24621	Hyd. Hose	1	"-"	.75" x 60"
56	P17554	Clamp, Hyd. Hose	4	" – "	
ð7	P17553	Clamp, Hyd. Hose	2	. – .	
58	F00109	Bolt, Hx.	1		5/161-18 x 2 1/41
59	P00111	Bolt, Hx.	3		5/16"-18 x 2 3/4"
60	P00204	Bolt, Hx.	4	" "	3/81-16 x 11
61	P00210	Bolt, Hx.	3	" "	3/8"-16 x 2 1/2"
62	P00404	Bolt, Hx.	4		1/2"-13 x 1 1/2"
63	P00405	Bolt, Hx	2	. – .	1/2" 13 x 1 3/4"
64	P01309	Lockwasher	20	· - '	5/16
65	P01310	Lockwasher	7		3/8"
€6	P01312	Lockwasher	6	" – '	1/2*
67	P01507	Nut, Hx.	10		5/16"-18
68	P01508	Nut, Hx.	3	"-"	3/81-16
69	P01510	Nuc, Hx.	2	"-"	1/2"-13
70	P24741	Cylinder, Frame Tilt	1	" – "	
7ī	P24744	Cylinder, Transfer	1	"- "	
72		Steering Hydraulics	-		
73	See Page 6-14	Hydr Service Brake	-		

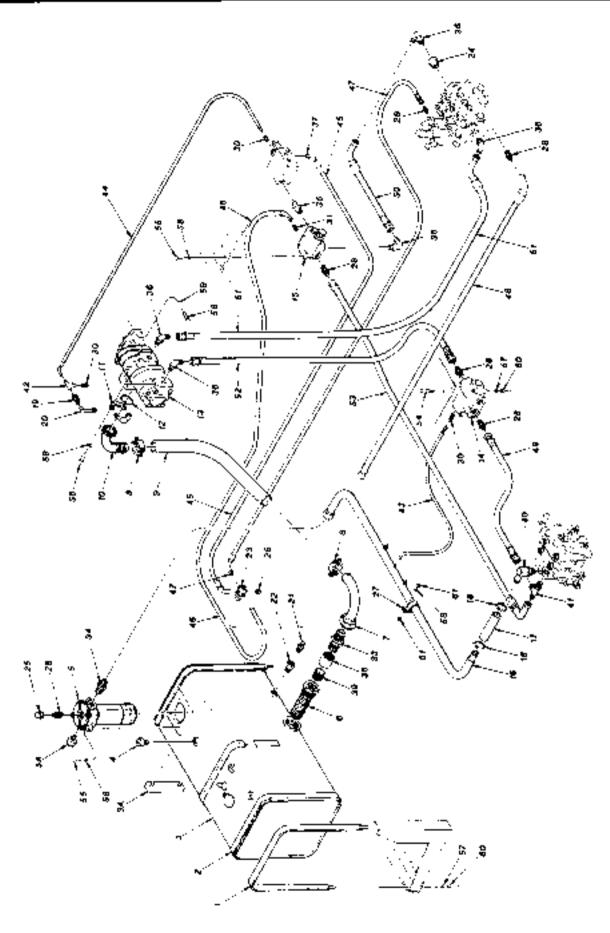


Figure 18358-5

June, 1994 5--27

18358-5 (1 of 2)

		1000	10-13	(1 01 2)	
FRAM	PART NO.	DESCRIPTION	QTL	SERIAL NO.	REMARKS
ï	15781B	Strap, Tank Hold Down	2	2784 - 3111	•
2	P20284	Belting, Chempzene	2		
3	P20403	Tank, Fuel/Hydraulic	1	·	
3A	P21482	Sight Gauge, Hyd. Oil	1	. – .	Includes Hardware
4	P21674	Breather, Hydraulic Tank	1	–	
5	P27808	Return Filter, Hydraulic Oil	T	–	
5A	P24981	Gauge, Pressure	1	" – "	
NI	P27810	Filter Element, Hydraulic Oil	1	" - "	
NI	P26040	Gasket, Tank	1	"-"	
NI	P30204	Gasket, Bypass	1	"-"	
NI	P26041	O-Ring, Bypass	A/R	. – .	
NI	P26042	O-Ring, Head	1		
NI	P26043	O-Ring, Cover	1	·. ·	
6	P19878	Strainer, Hydraulic Oil	1		
7	P27469	Elbow, Suction Tube	2	" '	
Я	P26026	Hose Clamp, Bolt Type	2	"-'	
9	N12072	Hose, Suction - 2" 1.D.	1	" - "	
10	P20892	Flange Hd. Connector, 90° Ethow	1	"."	
11	P17672	Flange Half	2		
12	P12971	O-Ring	1	' .'	
ŧЗ	P21440	Pump, Gear	1		
14	P39292	Valve, Priority	1		
15	P28728	Valve, Accumulator Charge	1	. – .	
lfi	P28776	Return Manifold	I	·· – ··	
17	N12073	Hose, Return	1	"-"	1/4" J.D.
18	P14043	Clamp, Hose	2	·· – ··	
19	P27974	Nipple, Pressure Check	1	–	
20	P27805	Dust Cap	1	" - "	
21	P23848	Valve, Check	1	· – ··	
2 2	P28391	Adapter, O-Ring - Pipe	1	· – ·	
23	P40249	Adapter, Cross	1	· - ·	
24	P29919	Sleeve, Power Beyond	1	- ·	
25	P17785	Сар, Нех	1	· – ·	
26	P29380	Cap, Hex	1	'- '	
27	P17810	Clamp, Tube	1	· – ·	
28	P17805	Connector, O-King	5	" - '	
29	P18936	Connector, O-Ring	1	,	
30	P15900	Connector, O-Ring	3		
31	P19415	Connector, O-Ring	1		
33	P26606	Connector, JIC - Pipe	1		
34	P27897	Connector, JIC - Pipe	1		
35	P28261	Connector, O-Ring to O-Ring	1	· - ·	
36	P17802	90° Elbow, O Ring	5	· – "	
37	P18935	90° Elbow, O-Ring	1	· - ·	
38	P10671	Coupling. Pipe	1	. – .	
39	P10894	Nipple, Close	1	· - ·	
40	P28387	90° Elbow, O-Ring to Hose	ì	. – .	

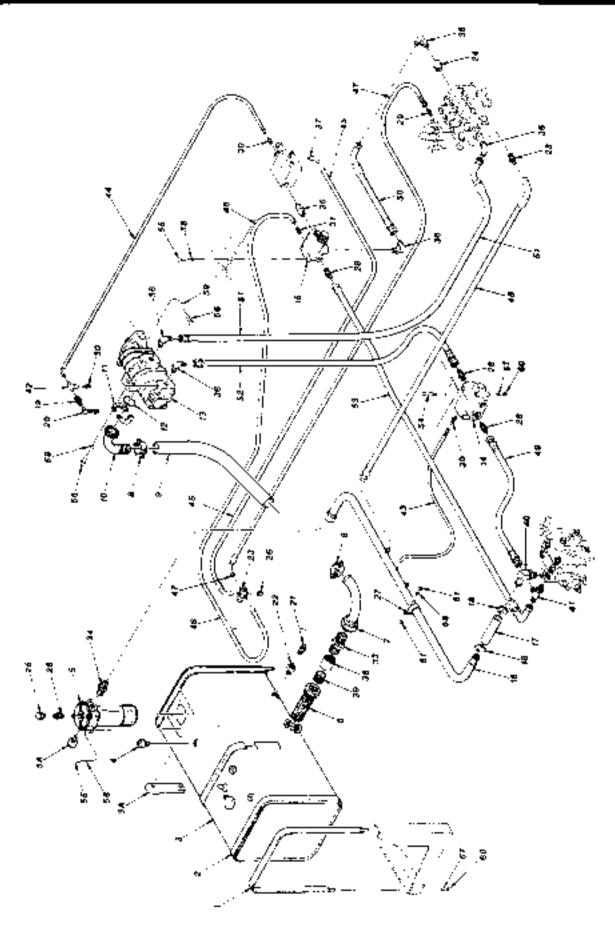
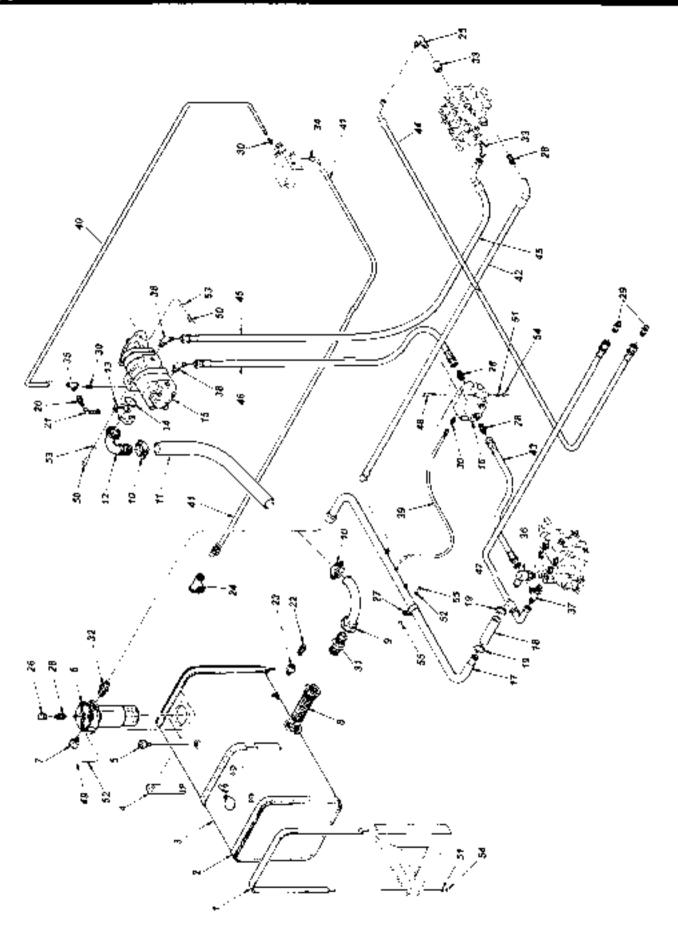


Figure 18358-5

June, 1994 5-29

18358-5 (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
41	P28386	Tee, O-Ring	1	–	
42	F28837	Tee, Swivel	1	· - ··	
43	P29773	Hose, Hyd.	1	. – .	.25" x 31"
44	P27661	Hoae, Hyd.	1		.25" x 28"
$4\bar{o}$	P29769	Hose, Hyd.	1	– .	.38" x 16"
46	P29471	Hose, Hyd.	2	–	$.38^{\circ} \times 18^{\circ}$
47	P27186	Hose, Hyd.	1	" – "	.38" x 26"
48	P29764	Hose, Hyd.	1	–	.75" x 47"
49	P29774	Hose, Hyd.	1		.75" x 29"
50	P29763	Hose, Hyd.	J	r r	.75" x 19"
51	P29762	Hose, Hyd.	1	* . *	.75" x 40"
52	P25225	Hose, Hyd.	1		.75" x 20"
53	P29473	Hose, Hyd.	1	. – .	.75" x 38"
54	P00114	Bolt, Hx.	2	–	5/16"-18 x 3 1/2"
55	P00204	Bolt, Hx.	7	–	3/8 -16 x 11
56	P00403	Bolt, Hx.	6	–	1/2"-13 x 1 1/4"
57	P01309	Lockwasher	6	–	5/16"
58	P01310	Lockwasher	8	–	3/8"
59	P01312	Lockwasher	6	. – .	1/2"
60	P01507	Nut., Hx.	6		5/167-18
61	P01508	Nut., Hx.	2	· ·	3/8"-16



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18358-6 (1 of 2)

1 15781B	1000		DESCRIPTION	QŦY	SERIAL NO.	REMARKS
P20403	1	15781 B		2		
3 P20403 Dank, FuchTydraulic 1	2	P20284	Belting, Chemprene	2		
4 P21482 Sight Gauge, Hyd. Oi	3	P20403	Tank, Fuel/Hydraulic	1		
P21674 Recatter, Hydraulic Tank 1	4	P21482	Sight Gauge, Hyd. Oii	1		Includes Hardware
6 P27808 Return Filter, Hydraulic Oil 7 P24981 Gauge, Pressure 8 P27810 Filter Element, Hydraulic 8 P27810 Filter Element, Hydraulic 8 P27810 Gasket, Tank 9 P26040 Gasket, Bypass 1	5	P21674		1		
7 P24981 Gauge, Pressure 1 NI P27810 Filher Element, Hydraulic 0 Oil NI P26040 Gasket, Tank 1 NI P30204 Gasket, Bypass 1 NI P26042 O-Ring, Hoad 1 NI P28043 O Ring, Cover 1 S P19528 Stramer, Hydrauho Oil 1 P26026 Hose Clamp, Bolt Type 2 NI N12322 Hose, Suction Tube 1 NI P26026 Hose Clamp, Bolt Type 2 NI N12329 Hose, Suction Tube 1 P26026 Flange Hd. Connector, 90° 1 Elbow 1 P17672 Flange Hd. Connector, 90° 1 Elbow 1 P17672 Flange Hd. Pump, Gear 1 P19291 O-Ring 1 P297149 Pump, Gear 1 P29716 Return Manifold 1 N12073 Hose, Return 1 1 144 LD. P14040 Clamp, Hose 2 D P27874 Nipple, Pressure Check 1 P27905 Dust Cap 1 P27905 Dust Cap 1 P27905 Pust Cap 1 P27909 Pc 1 P27909 Pc 1 P27909 Pc 1 P27910 Clamp, Hose 1 P17785 Cap, Hex 1 P17806 Connector, O-Ring 4 P17780 Connector, O-Ring 2 P17806 Connector, O-Ring 3 P17805 P18606 Connector, JIC - Pipe 1 P27979 Connector, JIC - Pipe 1 P27979 Tes Willow, O-Ring 1 P28979 P18606 Connector, JIC - Pipe 1 P27979 P18606 Connector, JIC - Pipe 1 P27979 Tes Swivel 1 P27979 Tes Swivel 1 P27979 Tes Swivel 1 P27979 Tes Swivel 1 P27970 P1807 Cap, Hyd. 1 25 x 31° Apple, P27970 Those, Hyd. 1 25 x 28° All P29768 Hose, Hyd. 1 25 x 28° All P29769 Hose, Hyd. 1 25 x 28° All P29768 Hose, Hyd. 1 25 x 28° All P29769 Hose, Hyd. 1 25 x 28° All P29769 Hose, Hyd. 1	6	P27808		1		
NI P27810 Filter Element, Hydraulic Oil	7	P24981	•	1		
NI P30204 Gasket, Tank 1	NI	P27810	Filter Element, Hydraulic	1		
NI P2004	NI	P26040	•	1		
NI P26042 O-Ring, Head 1 NI P26043 O-Ring, Cover 1 8 P19578 Stranne, Hydrauhe Oil 1 9 P27469 Elbow, Suction Tube 1 10 P26026 Hose Clamp, Bolt Type 2 11 N1232 Hose, Suction 2 I.D. 1 12 P20892 Flange Hd. Connector, 90° 1 Elbow 13 P17672 Flange Hd. Connector, 90° 1 Elbow 14 P12971 O-Ring 1 15 P31449 Pump, Gear 1 16 P18282 Valve, Friority 1 17 P28776 Return Manifold 1 18 N12073 Hose, Return 1 1 1 I/4 I.D. 19 P14043 Clamp, Hose 2 20 P27374 Nipple, Pressure Check 1 21 P27805 Dust Cap 1 22 P23848 Vulve, Chock 1 23 P26391 Adapter, O-Ring - Pipe 1 24 P20979 Te 1 25 P29919 Sleeve, Power Beyond 1 26 P17785 Cap, Hex 1 27 P17810 Clamp, Tube 1 28 P18966 Connector, O-Ring 2 29 P18766 Connector, O-Ring 3 31 P26806 Gannator, JIC Pipe 1 32 P27397 Connector, JIC Pipe 1 33 P17802 90° Elbow, O-Ring 2 34 P18965 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring 1 37 P28388 Tee, O-Ring 1 38 P17805 Tee, Swivel 1 39 P29773 Hose, Hyd. 1 2.25 x 31° 40° P1961 Hose, Hyd. 1 2.25 x 28° 41° P29764 Hose, Hyd. 1 2.25 x 28° 41° P29768 Hose, Hyd. 1 2.25 x 28° 41° P29768 Hose, Hyd. 1 2.25 x 31° 42° P29768 Hose, Hyd. 1 2.25 x 31° 42° P29768 Hose, Hyd. 1 2.25 x 28° 41° P29768 Hose, Hyd. 1 2.25 x 31° 42° P			-		•••	
NI				_		
8 P19878 Stramer, Hydrauhe Oil 1 9 P27469 Elbow, Suction Tube 1 1 P26026 Hose Clamp, Bolt Type 2 11 N12332 Hose, Suction - 2' I.D. 1 12 P20892 Flange Hd. Connector, 90° 1 Elbow 13 P17672 Flange Hd. 14 P12971 O-Ring 1 15 P31449 Pump, Gear 1 16 P18282 Valve, Priority 1 17 P28776 Return Manifold 1 18 N12073 Hose, Return 1 1 144' I.D. 19 P14040 Clamp, Hose 2 20 P27374 Nipple, Pressure Check 1 21 P27805 Dust Cap 1 22 P23848 Valve, Conck 1 23 P28391 Adapter, O-Ring - Pipe 1 24 P20979 Te 1 25 P29919 Sleeve, Power Beyond 1 26 P17785 Cap, Hex 1 27 P17810 Clamp, Inbe 1 28 P1785 Connector, O-Ring 2 29 P19766 Connector, O-Ring 3 19 P26606 Connector, O-Ring 3 19 P26806 Connector, O-Ring 2 20 P17895 90° Elbow, O-Ring 2 21 P23897 Res Swivel 1 22 P27399 Te 1 23 P27399 Te Connector, JIC Pipe 1 24 P297397 Connector, JIC Pipe 1 25 P27399 Te Sultow, O Ring 2 26 P17805 Connector, JIC Pipe 1 27 P27895 90° Elbow, O-Ring 1 28 P27397 Connector, JIC Pipe 1 29 P27397 Connector, JIC Pipe 1 20 P27399 Tee Swivel 1 20 P27399 Tee Swivel 1 21 P28386 Tee, O-Ring to Hose 1 22 P27397 Hose, Hyd. 1 2.25' x 31' 23 P29764 Hose, Hyd. 1 2.25' x 31' 24 P29768 Hose, Hyd. 1 2.25' x 28' 25 P29764 Hose, Hyd. 1 2.25' x 28'			•	_		
P27-469			•	_		
10 P26026 Hose Clamp. Bolt Type 2				-		
11 N12332				_		
P20892 Flange Hd. Connector. 90° 1				_		
Elbow 13 P17672 Plange Half 2 2 3 4 P12971 O-Ring 1 3 5 251449 Pump, Gear 1 3 4 5 25 5 25 3 4 5 25 3 5 25 3 5 25 3 5 25 3 5 25 3 5 25 3 5 25 3 5 25 3 5 5 25 3 5 5 25 3 5 5 25 3 5 5 5 5 5 5 5 5				_		
14 P12971 O-Ring 1	12	120002		•		
P31449	13	P17672	Flange Half	2		
16	14	P12971	O-Ring	1		
17	15	P31449	Pump, Gear	ı		
18	16	P19292	Valve, Priority	1		
P14043	17	P28776	Return Manifold	1		
20 P27874 Nipple, Pressure Check 1 21 P27805 Dust Cap 1 22 P23848 Valve, Check 1 23 P28991 Adapter, O-Ring - Pipe 1 24 P20979 The 1 25 P29919 Sleeve, Power Beyond 1 26 P17785 Cap, Hex 1 27 P17810 Clamp, Tube 1 28 P17805 Connector, O-Ring 4 29 P19766 Connector, O-Ring 2 30 P18960 Connector, O-Ring 2 31 P26606 Connector, JIC - Pipe 1 32 P27397 Connector, JIC - Pipe 1 33 P17802 90° Ellow, O-Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28087 90° Elbow, O-Ring to flose 1 37 P28386 Tee, O-Ring 1 39 P29773 Hose, Hyd. 1	18	N12073	Hose, Return	1		1 1/41 LD.
21 P27805 Dust Cap 1 22 P23848 Valve, Check 1 23 P28991 Adapter, O-Ring - Pipe I 24 P20979 Tee I 25 P29919 Sleeve, Power Beyond I 26 P17785 Cap, Hex 1 27 P17810 Clamp, Tube 1 25 P17805 Connector, O-Ring 4 29 P19765 Connector, O-Ring 2 30 P18960 Connector, O-Ring 2 30 P18960 Connector, JIC - Pipe 1 32 P27397 Connector, JIC - Pipe 1 33 P17802 90° Ellow, O-Ring 2 34 P18935 90° Ellow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to Hose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1	19	P14040	Clamp, Hose	2		
22 P28848 Valve, Check 1 23 P28391 Adapter, O-Ring - Pipe 1 24 P20979 Tee 1 25 P29919 Sleeve, Power Beyond 1 26 P17785 Cap, Hex 1 27 P17810 Clamp, Tube 1 28 P17805 Connector, O-Ring 4 29 P19765 Connector, O-Ring 2 30 P18960 Connector, DRing 3 31 P26606 Connector, JIC - Pipe 1 32 P27397 Connector, JIC - Pipe 1 33 P1802 90° Ellow, O-Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to flose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1 25' x 31' 40 P27661 Hose, Hyd.<	20	P27874	Nipple, Pressure Check	1		
23 P28991 Adapter, O-Ring - Pipe 1 24 P20979 The 1 25 P29919 Sleeve, Power Beyond 1 26 P17785 Cap, Hex 1 27 P17810 Clamp, Tube 1 28 P17805 Councetor, O-Ring 4 29 P19765 Connector, O-Ring 2 30 P18960 Connector, JIC - Pipe 1 31 P26806 Connector, JIC - Pipe 1 32 P27397 Connector, JIC - Pipe 1 33 P1802 90° Ellow, O-Ring 2 34 P18935 90° Ellow, O-Ring 1 35 P27399 Tec. Swivel 1 36 P28387 80° Ellow, O-Ring to Hose 1 37 P26386 Tec. O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1 .25° x 31° 40 P27661 Hose, Hyd. 1 .25° x 28° 41 P297	21	P27805	Dust Cap	1		
24 P20979 Tee 1 25 P29919 Sleeve, Power Beyond 1 20 P17785 Cap, Hex 1 27 P17810 Clamp, Tube 1 28 P17805 Connector, O-Ring 4 29 P19766 Connector, O-Ring 2 30 P18960 Connector, O-Ring 3 31 P26806 Connector, JIC - Pipe 1 32 P27397 Connector, JIC - Pipe 1 33 P17802 90° Ellow, O-Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to Flose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1 .25° x 28° 41 P2968 Hose, Hyd. 1 .25° x 28° 41 P29768 Hose, Hyd. 1 .25° x 47°	22	P23848	Valve, Check	ì	1	
25 P29919 Sleeve, Power Beyond 1 26 P17785 Cap, Hex 1 27 P17810 Clamp, Tube 1 28 P17805 Connector, O-Ring 4 29 P19765 Connector, O-Ring 2 30 P18960 Connector, O-Ring 3 31 P26806 Connector, JIC -Pipe 1 32 P27397 Connector, JIC -Pipe 1 33 P17802 90° Ellow, O-Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to flose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1 .25° x 31° 40 P27661 Hose, Hyd. 1 .25° x 28° 41 P29768 Hose, Hyd. 1 .38° x 16° 42 P29764 Hose, Hyd. 1 .75° x 47° <td>23</td> <td>P28391</td> <td>Adapter, O-Ring - Pipe</td> <td>1</td> <td></td> <td></td>	23	P28391	Adapter, O-Ring - Pipe	1		
20 P17785 Cap, Hex 1 27 P17810 Clamp, Tube 1 28 P17805 Connector, O-Ring 4 29 P19760 Connector, O-Ring 2 30 P18960 Connector, O Ring 3 31 P26606 Connector, JIC - Pipe 1 32 P27397 Connector, JIC Pipe 1 33 P17802 90° Ellow, O Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to flose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1 25° x 31° 40 P27661 Hose, Hyd. 1 25° x 28° 41 P29768 Hose, Hyd. 1 38° x 16° 42 P29764 Hose, Hyd. 1 38° x 16°	34	P20979	The	l		
26 P17785 Cap, Hex 1 27 P17810 Clamp, Tube 1 28 P17805 Connector, O-Ring 4 29 P19765 Connector, O-Ring 2 30 P18960 Connector, O Ring 3 31 P26606 Connector, JIC - Pipe 1 32 P27397 Connector, JIC - Pipe 1 33 P17802 90° Elbow, O-Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tec. Swivel 1 36 P28387 90° Elbow, O-Ring to Hose 1 37 P28386 Tec. O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1 25° x 31° 40 P27661 Hose, Hyd. 1 25° x 28° 41 P29768 Hose, Hyd. 1 38° x 16° 42 P29764 Hose, Hyd. 1 38° x 16°	25	P29919	Sleeve, Power Beyond	l		
28 P17805 Connector, O-Ring 4 29 P19765 Connector, O-Ring 2 30 P18960 Connector, O-Ring 3 31 P26606 Connector, JIC - Pipe 1 32 P27397 Connector, JIC - Pipe 1 33 P17802 90° Ellow, O-Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to Blose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to J1C 2 39 P29773 Hose, Hyd. 1 .25° x 31° 40 P27661 Hose, Hyd. 1 .25° x 28° 41 P29768 Hose, Hyd. 1 .38° x 16° 42 P29764 Hose, Hyd. 1 .75° x 47°	26	P17785	Cap, Hex	1		
29 P19765 Connector, O-Ring 2 30 P18960 Connector, O Ring 3 31 P26606 Connector, JIC - Pipe 1 32 P27397 Connector, JIC - Pipe 1 33 P17802 90° Elliow, O Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to Flose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1 .25° x 31° 40 P27661 Hose, Hyd. 1 .25° x 28° 41 P29768 Hose, Hyd. 1 .38° x 16° 42 P29764 Hose, Hyd. 1 .75° x 47°	27	P17810	Clamp, Tube	1		
30 P18960 Connector, O Ring 3 31 P26806 Connector, JIC - Pipe 1 32 P27397 Connector, JIC Pipe 1 33 P17802 90° Elliow, O Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee Swivel 1 36 P28387 90° Elbow, O-Ring to flose 1 37 P28386 Tee O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1 25° x 31° 40 P27661 Hose, Hyd. 1 25° x 28° 41 P29768 Hose, Hyd. 1 38° x 16° 42 P29764 Hose, Hyd. 1 75° x 47°	28	P17805	Connector, O-Ring	4	11 11	
31 P26606 Connector, JIC - Pipe 1 32 P27397 Connector, JIC - Pipe 1 33 P17802 90° Ellow, O Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to Flose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1 .25° x 31° 40 P27661 Hose, Hyd. 1 .25° x 28° 41 P29768 Hose, Hyd. 1 .38° x 16° 42 P29764 Hose, Hyd. 1 .75° x 47°	29	P19765	Connector, O-Ring	2		
32 P27397 Connector, JIC Pipe 1 33 P17802 90° Elbow, O Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to flose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1	30	P18960	Connector, O Ring	3		
33 P17802 90° Elliow, O Ring 2 34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to flose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1	31	P26606	Connector, JIC - Pipe	1		
34 P18935 90° Elbow, O-Ring 1 35 P27399 Tee, Swivel 1 36 P28387 90° Elbow, O-Ring to Flose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to J1C 2 39 P29773 Hose, Hyd. 1 .25° x 31° 40 P27661 Hose, Hyd. 1 .25° x 28° 41 P29768 Hose, Hyd. 1 .38° x 16° 42 P29764 Hose, Hyd. 1 .75° x 47°	32	P27397	Connector, JIC Pipe	1		
35 P27399 Tee. Swivel 1 36 P28387 90° Elbow, O-Ring to Hose 1 37 P28386 Tee. O-Ring 1 38 P19147 45° Elbow, O-Ring to J1C 2 39 P29773 Hose, Hyd. 1 .25° x 31° 40 P27661 Hose, Hyd. 1 .25° x 28° 41 P29768 Hose, Hyd. 1 .38° x 16° 42 P29764 Hose, Hyd. 1 .75° x 47°	33	P17802	90° Ellitow, O Ring	2		
36 P28387 90° Elbow, O-Ring to flose 1 37 P28386 Tee, O-Ring 1 38 P19147 45° Elbow, O-Ring to JIC 2 39 P29773 Hose, Hyd. 1	34	P18935	90° Elbow, O-Ring	1		
37 P26386 Tee. O-Ring 1 38 P19147 45° Elbow. O-Ring to J1C 2 39 P29773 Hose, Hyd. 1	35	P27399	Tee, Swivel	L		
37 P26386 Tee. O-Ring 1 38 P19147 45° Elbow. O-Ring to J1C 2 39 P29773 Hose, Hyd. 1	36	P28387	90° Elbow, O-Ring to Hose	1		
38 P19147 45° Elbow. O-Ring to J1C 2 39 P29773 Hose, Hyd. 1	37	P28386		1		
39 P29773 Hose, Hyd. 1	35			2		
40 P27661 Hose, Hyd. 1	39	P29773	_	1		.25 'x 31'
41 P29768 Hose, Hyd. 1	40	P27661		1		
42 P29764 Hose, Hyd. 1	41	P29768	_			
	42	P29764	-	1		
	43	P29774	_	_		

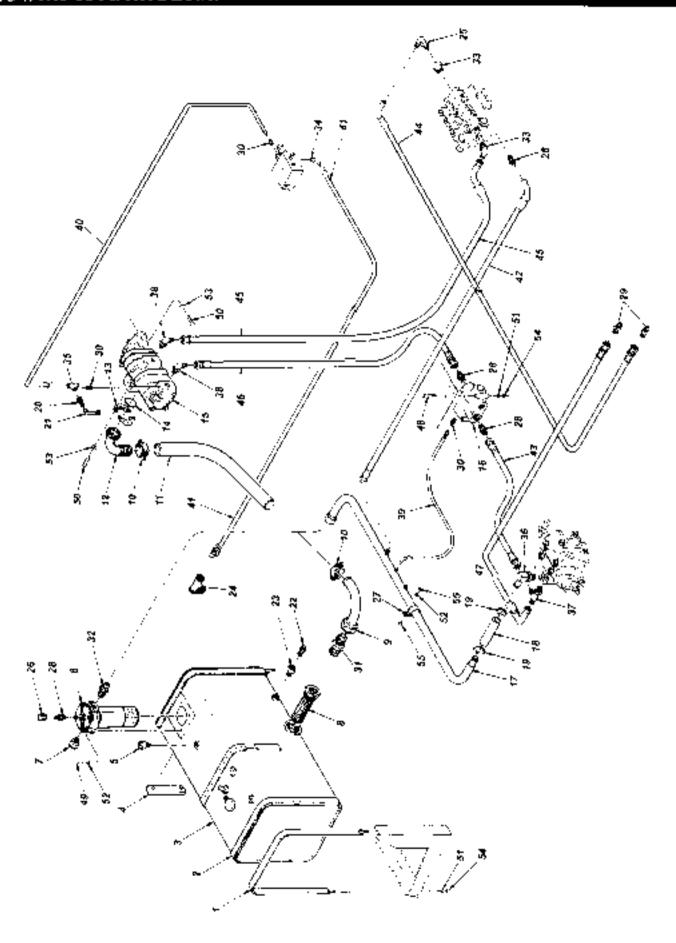
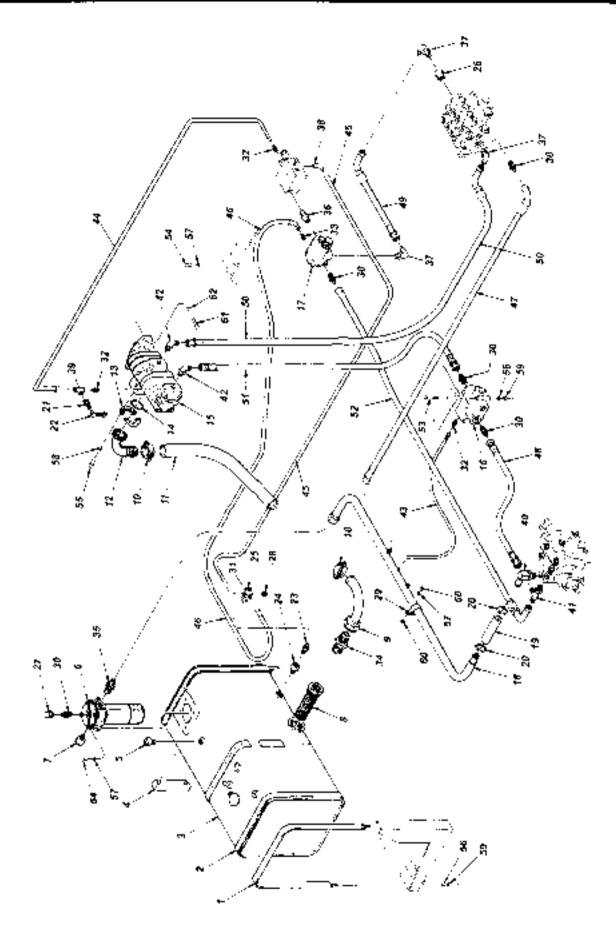


Figure 18358-6

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18358-6 (2 of 2)

FFEM	PARENO.	DESCRIPTION	QTY SERVALNO.	
44	P26102	Hose, Hyd.	I	
45	P29762	Hose, Hyd.	1	
46	P18921	Hose, Hyd.	1	
47	P24622	Hose, Hyd.	1	
48	P00114	Bolt, Hx.	2 6/16*-18 x 3 1/2**	
49	P00204	Holt, Hx.	4	
50	P00403	Bolt, Hx.	6 1/2'-13 x 1 1/4'	
51	P01309	Lockwasher	6	
52	P01310	Lockwasher	5	
53	P01312	Lockwasher	6 1/2"	
54	P01507	Nut, Hx	6	
55	P01508	Nut, Hx	2 3/8"-16	



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18358-7 (1 of 2)

FINEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	15781 B	Strap, Tank Hold Down	2		
2	P20284	Belting, Chemprene	2		
3	P20403	Tank, Fuel/Hydraulic	1		
4	P21482	Sight Gauge, Hyd. Oil	1		Includes Hardware
5	P21674	Breather, Hydraulic Tank	1		
6	P27808	Return Filter, Hydraulic Oil	1		
7	P24981	Gauge, Pressure	1		
NI	P27810	Filter Element, Hydraulic Oil	1		
NI	P26040	Gasket, Tank	1		
N1	P30204	Gasket, Bypass	1	11	
NI	P26042	O-Ring, Head	1		
M	P26043	O-Ring, Cover	1		
8	P19878	Strainer, Hydraulic Oil	1		
9	P27469	Elbow, Suction Tube	1		
10	P26026	Hose Clamp, Bolt Type	2		
11	N12332	Hose, Suction - 2" I,D	1		
13	P20892	Flange Hd. Connector, 90° Elbow	1		
13	F17672	Flange Half	2		
14	P12971	O-Ring	5		
15	P31449	Pump, Gear	1		
16	P19292	Valve, Priority	1		
17	P28728	Valve, Accumulator Charge	1		
18	P28776	Return Manifold	1		
19	N12073	Hose, Return	1		1 1/4" I D.
20	P14040	Clamp. Hose	2		
21	P27374	Nipple, Pressure Check	1		
22	P27805	Dust Cap	ī		
20	P23848	Valve, Check	1		
24	P28391	Adapter, O-Ring - Pipe	l		
25	P40249	Adapter, Cross	1		
26	P29919	Steeve, Power Boyond	Ī		
27	P17785	Cap, Hex	1		
28	P28380	Cap, Hex	1		
29	P17810	Clamp, Tube	1		
30	P17805	Connector, O-Ring	5		
31	P21627	Cap, Hex	ı		
32	P18960	Connector, O-Ring	3		
33	P19415	Connector, O-Ring	1		
34	P26606	Connector, JIC - Pipe	1		
35	P27397	Connector, J1C - Pipe	1		
36	P28261	Connector, O-Ring to	1		
	P17502	O-Ring	-		
		90° Elbow, O-Ring	5		
38 20	P18935	90" Elbow, O-Ring	1	······································	
39	P27399	Tee, Swivel	1		
40	P28387	90° Elbow. O-Ring to Hose	1		
	P28386	Tee, O-Ring	1		
42	P19147	45° Elbaw, O-Ring to JIC	2		

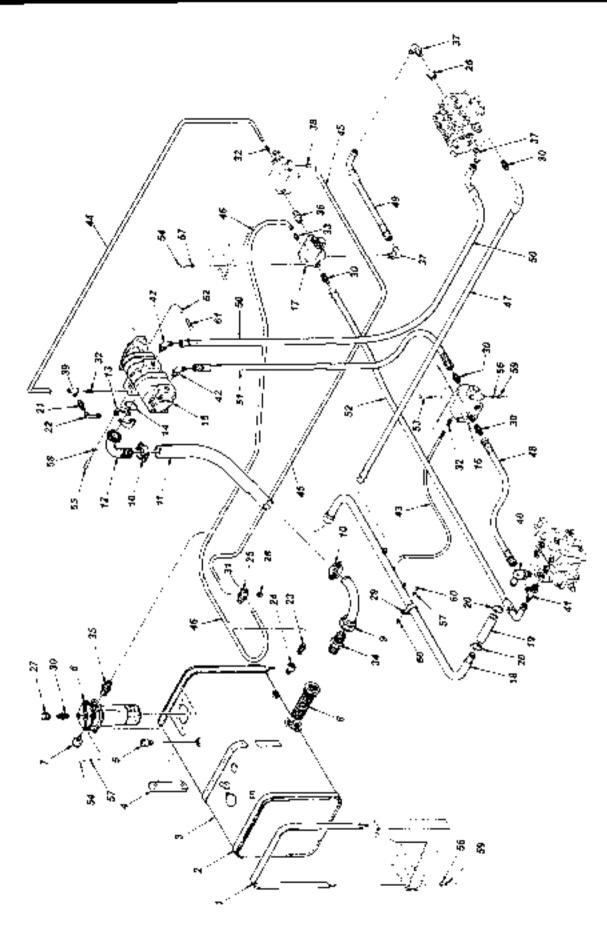
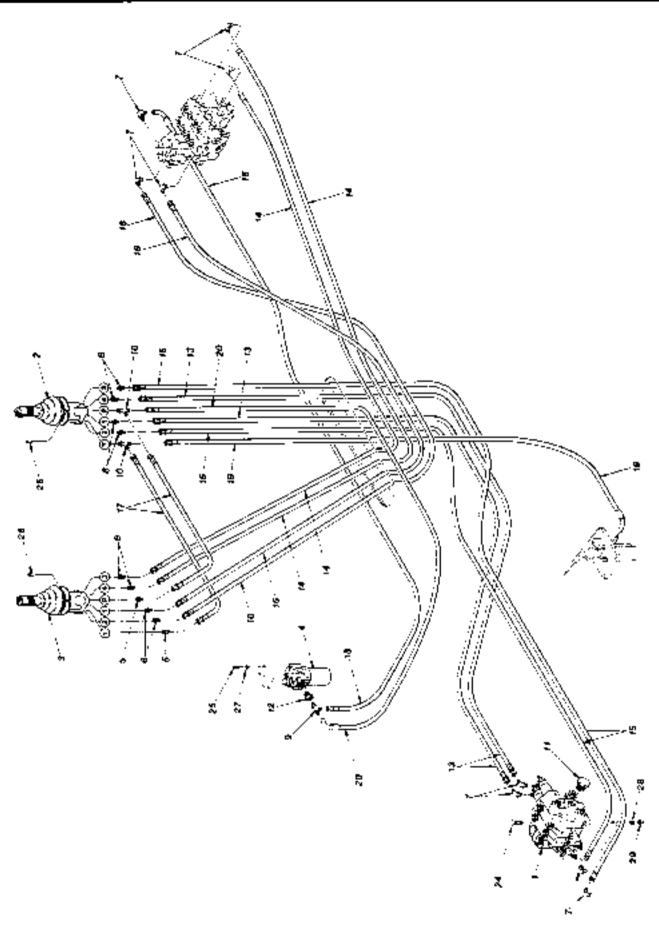


Figure 18358-7

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18358-7 (2 of 2)

FIEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
43	P29773	Hose, Hyd.	1		.25" x 31"
44	P27661	Hose, Hyd.	1		.25" x 28"
45	P29768	Hose, Hyd.	1		.38" x 16"
46	P29471	Hose, Hyd.	1		.38" x 15"
47	P29764	Hose, Hyd.	1		.75" x 47"
4.8	P29774	Hose, Hyd.	1		.75" x 29"
49	P29768	Hose, Hyd	1		.75" x 19"
50	P29762	Hose, Hyd	1		.75" x 40"
51	Pt8921	Hose, Hyd	Ł		.751 x 291
52	P29473	Hose, Hyd	1		.751 x 381
53	P00114	Bult, Hx.	2		5/16"-18 x 3 1/2"
54	P00204	Bolt, Hx.	7		3/5"-16 x 1"
55	P00403	Bolt, Hx	4	,	1/2"-13 x 1 1/4"
66	P01309	Lockwasher	6		5/16
57	P01930	Lockwasher	8		3/8"
56	P01812	Lockwasher	4		1/2"
59	P01507	Nut. Hx.	6		5/16"-18
60	P01508	Nut, Ilx.	2		3/81-16
61	P04254	Bolt, IIx.	2		M14-2 x 40mm 8.8
62	P04610	Lockwasher	2		M14

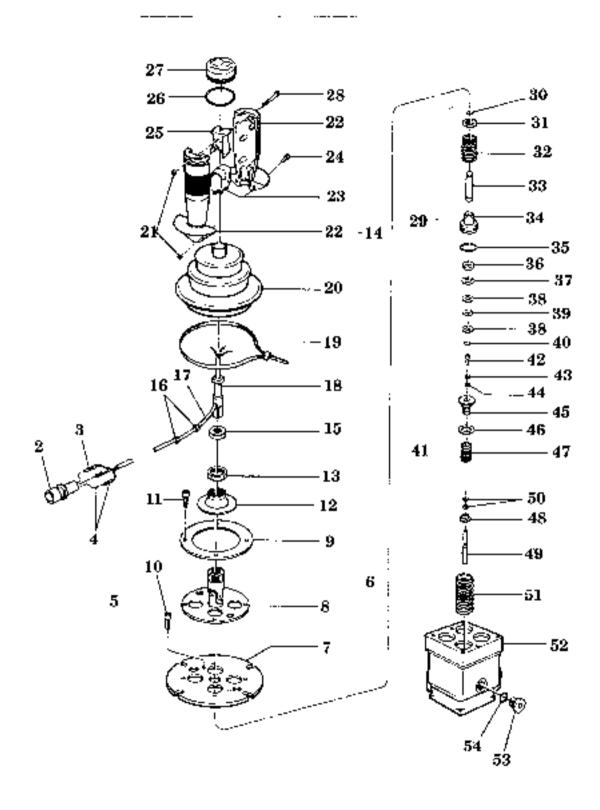


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29947

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P28492	Valve Assembly	1	2784 3311	Boom Control, 2 spool
2	P28495	Valve Assembly	1	·-	Joystick Control, Rear
3	P40848	Valve Assembly	1	1-1	Joyatick Control, Front
4	P29825	Filter, Pressure	- 1	. – .	•
5	P18936	Connector	-2	" – "	Includes O-Ring
6	P24612	Connector	8	" – "	Includes O-Ring
7	P18935	Elbow, 90 deg.	9	" – "	Includes O-Ring
9	P21219	Tee	1	" – "	Includes O-Ring
10	P21914	Tee	2		Includes O-Ring
11	P25686	Flug	1		Includes O-Ring
12	P28082	Adapter	1	_	Includes O-Ring
13	P29781	Hose, Hydraulic	1		.25' x 55'
14	P29154	Hose, Hydraulic	2	" – "	.25" x 58"
16	P29782	Hose, Hydraulic	3	·· – ··	.25' x 67'
16	P29783	Hose, Hydraulic	2	" – "	.25" × 70"
17	P27653	Hose, Hydraulic	2	"-"	$.38" \times 17"$
15	P29274	Rose, Hydraulic	2	-	.38" x 28"
19	P18909	Hose, Hydraulic	1		.38" × 43"
20	P27190	Hose, Hydraulic	ι	- ·	.88" × 70"
24	P00405	Bolt, Hx. Hd.	ι	-	1/2" 18 x 1 3/4"
25	P03179	Screw, Button Hd. Socket	8	·-	#10-24 x 5/8"
26	P03196	Bolt, Button Hd. Socket	8	. – .	1/41-20 x 3/41
27	P01306	Lockwasher	4	" – "	#10
28	P01312	Lockwasher	3	–	1/21
29	P01510	Not, Hx.	3	–	1/27-13

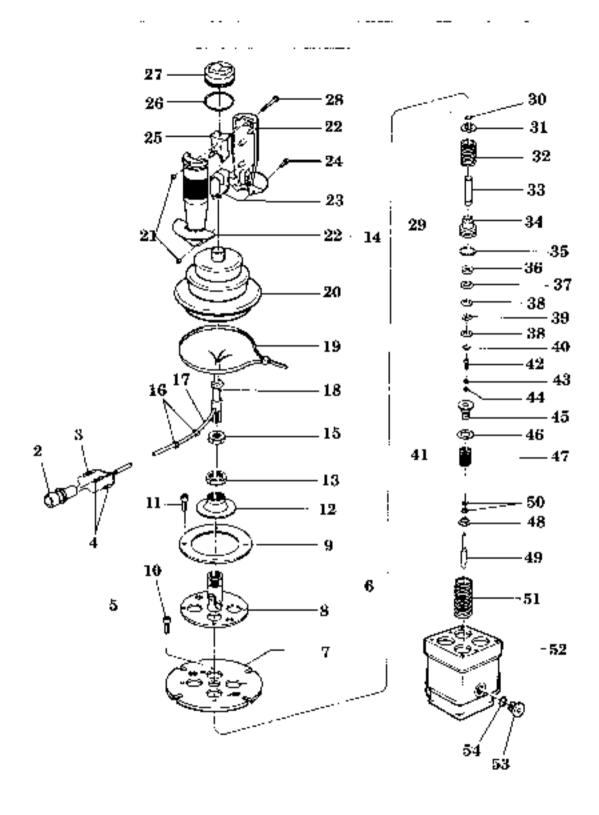
5-40 June, 1994



5-41

P40348 (1of 2)

PTEM	PARTNO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
ı	P40348	Joystick Assembly	1	2784 - 3111	Incl. items 2-54. For use with Greson Control Valve.
2	P40250	Plug	1	121	Greson Control value.
3	P40251	Pin	1		
4	P40252	Socket	2		
5	P40009	Joystick Assembly	1		Incl. items 6–54
6	P91656	Mounting Plate Assembly	ì	·· _ ·	Incl. items 7–13
7	N.S.S.	Plate	1		itter. Hema 1–10
8	N.S.S.	Pivot, Handle	1	·· _ ··	
9	N.S.S.	Ring, Mount	1	·· _ ··	
10	P04840	Screw, Sacket Hd.	2	–	
11	P04844	Screw, Socket Hd.	4		
12	P91657	Pressure Plate	1	· _ ·	
13	P91658	Nut	1	· _	
14	P29415	Hand Lever Assembly	1		Incl. items 15–28
15	P04758	Nut, Jam	ξ.	– .	
16	P91659	Clamp, Wire	2	·· – ··	
17	P91660	Wire	1	–	
FR	N.S.S.	Shaft	1	·· - ··	
19	P91661	Clamping Ring	1	·· – ··	
20	P91662	Bellows	1	–	
21	P04704	Nut, Hx., M4+.7	3	. –	
22	P91663	Handle	1	. – .	
23	P91664	Micro Switch	1		
24	P04833	Screw, Socket Hd., M4 7 x 10mm	2		
25	P91665	Push Button	ì	–	
26	P91666	Lock Ring	1	–	
27	P91667	Sealing Cap	1	–	
28	P04838	Screw	1	·· - ··	
29	N.S.S.	Pressure Pin Set	4	. –	Incl. items 30-40. Consult Factory.
30	N.S.S.	Wire Coil	1	. – .	•
31	N.S.S.	Retainer, Spring	1	. – .	
32	N.S.S.	Spring	1	. – .	
33	N.S.S.	Shaft.	1	. – .	
34	N.S.S	Seat	1	·-·	
35	N.S.S.	O-Ring	Ī	· ''	
36	N.S.S.	Scaling Ring	1	"-"	
37	N.5.S.	Circlin	1	·· – ''	
38	N.S.S.	Spacer Ring	A/R	·· – ·	
39	N.S.S.	Circlip	1	 .	
40	N.S.S.	O-Ring	1		
41	N.S.S.	Spring Pack Set	4		Incl. items 42-50 Consult Factory.
42	N.S.S.	Screw	1		
43	N.S.S.	Spacer Ring	A/R	· - ·	
44	NSS.	Washer	1		
45	N.S.S.	Spool	1		
46 45	N.S.S.	Spacer Ring	A/R		
47	N.S.S.	Spring	1	-	

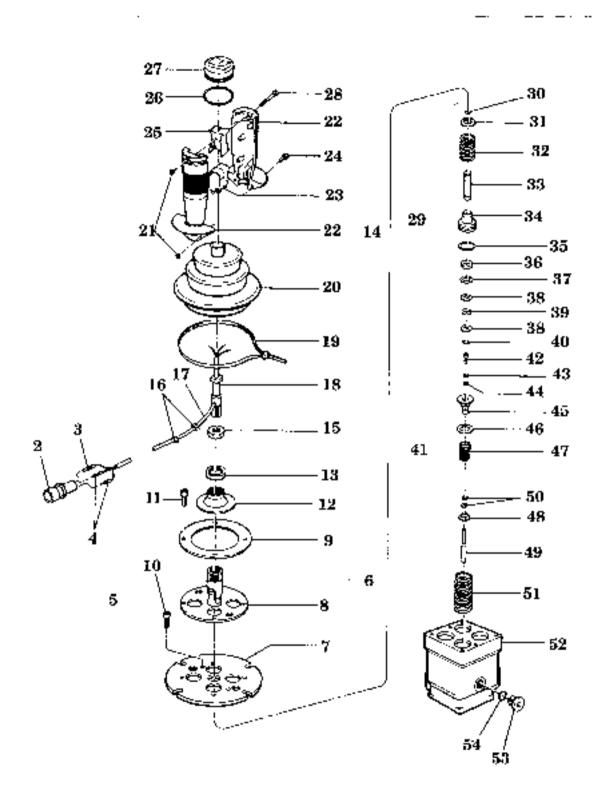


P40348 (2of 2)

TERM	PART NO.	DESCRIPTION	QTY	SERVA	LAND
48	N.S.S.	Base	1		
49	N.S.S.	Shaft	1	"-"	
50	P91687	Spacer Ring	A/R	–	0.1 mm
	P91688	Spacer Ring	ΔŔ	–	0.5 mm
51	P91689	Return Spring	4	–	
52	N.S.S.	Housing	1	"-"	
53	P27935	Plug Assembly	1	. – .	Incl. item 54
54	P28954	O-Ring	1		

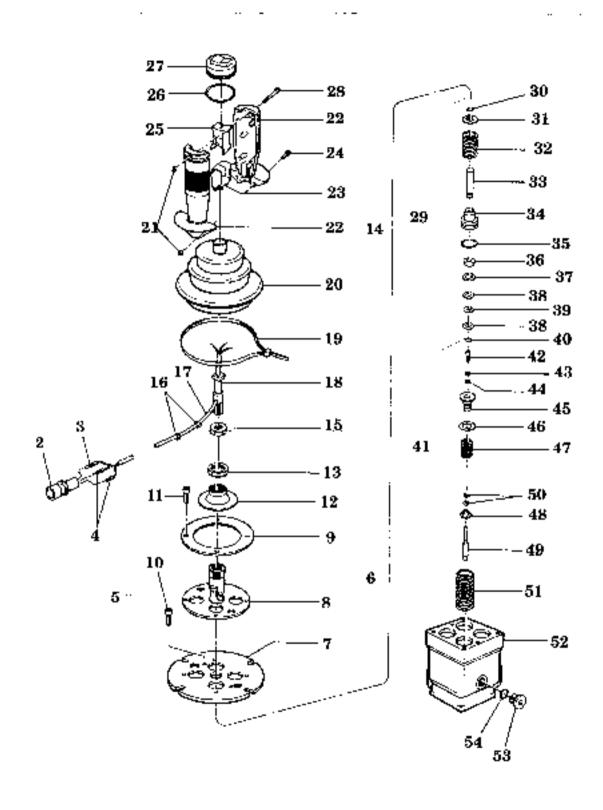
Joystick Assembly (Monsun)

5-44 June, 1994



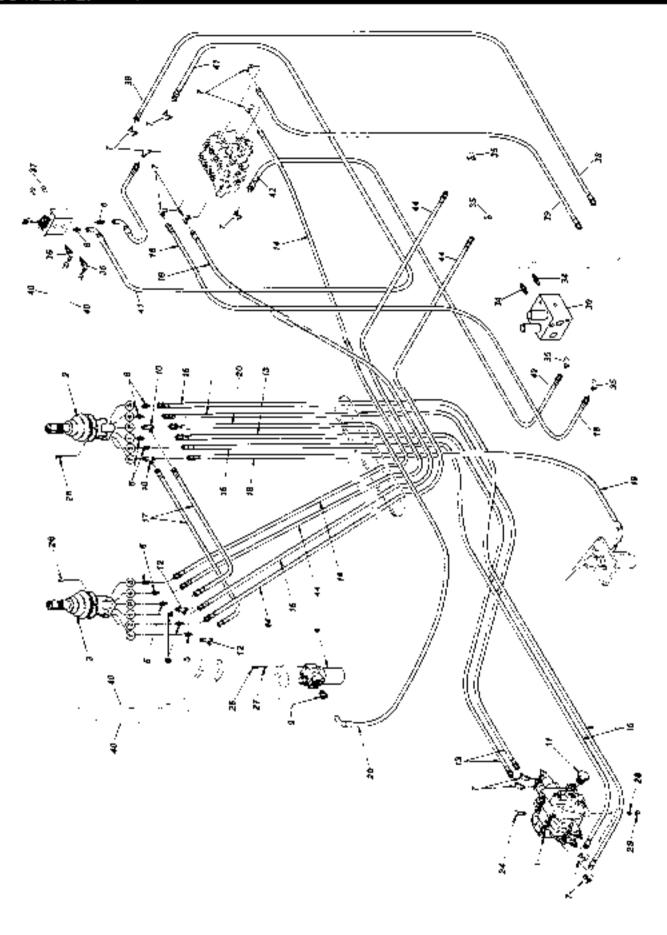
P28495 (lof 2)

	1281 NO. P28496	DESCRIPTION Joystick Assembly	QTY.	SERIAL NO. 2764 – 3111	REMARKS Incl. items 2-54. For use with Husco Control Valve.
2	P40250	Plug	1		Musco Control Valve.
3	P40251	Pin	1	121	
4	P40252	Socket	2	_	
5	P40009	Joystick Assembly	1	•_ •	Incl. items 6–54
6	P91656	Mounting Plate Assembly	:		Incl. items 7-13
7	N.S.S.	Plate	1	" _ "	
8	N.S.S.	Pivot, Handle	1	"_"	
9	N.S.S.	Ring, Mount	1		
10	P04840	Screw, Socket Hd.	2		
IJ	P04844	Screw, Socket Hd.	4	" - "	
12	P91657	Pressure Plate	1	· _ ·	
13	P91659	Nut	1		
14	P29415	Hand Lever Assembly	1	·	lact, items 15-28
15	P94758	Nut, Jam	1		
16	P91659	Clamp, Wing	2	·· _ ··	
17	P91660	Wire	I	·· _ ··	
18	N.S.S.	Shaft	1	·· _ ''	
19	P91661	Clamping Ring	1	·· – "	
20	P91662	Bellows	1	" - "	
21	P04704	Nut, Hx., M47	Я	"-"	
22	P91669	Handle	1	" – "	
23	P91664	Micro Switch	1	· _ ·	
24	P04838	Screw, Socket Hd., M4.7 x 10mm	2		
25	P91665	Push Button	1	· - ·	
26	P91666	Lock Ring	- 1	7. 1	
27	P91667	Sealing Cap	ŧ		
28	P04808	Screw	l		
29	N.S.S.	Pressure Pin Set	4		Incl. items 30-40 Consult Factory.
30	N.S.S.	Wire Coil	1	" – "	•
31	N S.S.	Retainer, Spring	1	" – "	
32	N.S.S.	Spring	1	' - "	
33	N.S.S.	Shaft	1	· _ ·	
34	N S.S.	Seat	1		
35	N S S.	O-Ring	1		
36	N S S.	Sealing Ring	1		
37	N.S.S.	Citelip	1		
38	N.S.S.	Spacer Ring	A/R	" – "	
39	N.S.S.	Circlip	1	" – "	
40	N.S.S.	O-Ring	1	" – "	
41	N.S.S.	Spring Pack Set	4	" – "	Incl. Hems 42-50. Consult Factory.
42	N.S.S.	Screw	1	" . "	•
43	N.S.S.	Spacer Ring	A/R	"-"	
44	N.S.S.	Washer	1	" - "	
45	N.S.S.	Spool	1	· = '	
46	N.S.S.	Spacer Ring	A/R	. – .	
47	N.S.S.	Spring	1		



P28495 (2of 2)

Prem	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
48	NSS	Base	î	<u></u>	
49	N.S.S.	Shaft	1	. –	
50	P91687	Spacer King	A/R	- ·	0.1 mm
	P91688	Spacer Ring	A/R		0.5 mm
51	P91689	Return Spring	4	·· – ·	
52	N.S.S.	Housing	1	" – "	
53	P27935	Plug Assembly	1	" – "	Incl. Stem 54
54	P28954	O-Ring	1	" – "	



29947-1

	DANG.	DESCRIPTION	O.E.C	OPPOTAT NA	TATIBLE LABORO
1 1	P28492	Valve Assembly	QFY.	SERIAL NO. 8112 –	REMARKS
2	P31406	Valve Assembly			Boom Control, 2 speed
-	P32693	Valve Assembly	1	3112 - 3125	JoyStick Control, Rear
3	P31406	Valve Assembly	1 1	3126 - 3112 - 3125	JoyStick Control, Rear
	P32693	Valve Assembly	1		Joystick Control, Front
4	годоло Р29325	Filter, Pressure	1	3126 - 3112 -	Joystick Control, Frant
4 5	P18936	Connector	2	311Z-	I1 d (t. 12:
6	P24612	Connector	10		Includes O-Ring
7	P18935	Elbow, 90°			Includes O-Ring
y	F18997	Connector	12	,	Includes O-Ring
10	P21914	Tee	1 2		Includes O-Ring
					Includes O-Ring
11	P25686	Plug	ı		Includes O-Ring
12	P19412	Tee	2		Includes O-Ring
1.3	P29781	Hose, Hydraulic	2		.25" x 55"
14	P29154	Hose, Hydraulic	2	. – .	.25" x 58"
15	P29782	Hose, Hydraulic	2		.25" x 67"
16	P29783	Hose, Hydraulic	2		.25" x 70"
17	P20857	Hose, Hydraulic	1		.38" x 13"
18	Pi9753	Hose, Hydraulic	1	· - ·	
19	P18909	Hose, Hydraulic	1		.38" x 43"
20	P27190	Hose, Hydraulic]		.38' x 70'
24	P00405	Bolt, Hx. Hd.	3		1/27-13 x 1 3/4"
25	P03179	Screw, Button Hd. Socket.	4		#10-24 x 5/8"
26	P00003	Bolt, Hx.	20	–	1/4"-20 x 8/4"
27	P01308	Lockwasher	4	–	1/4"
28	P01312	Lockwasher	3	"-"	1/2"
29	P01510	Nut, Hx.	3	" - "	1/2"-13
30	35406A	Valve, Selector	1	·-·	6-Port
31	P31443	Controller, Single Axis	1	·-·	With Pull
32	P00016	Bolt, Hx.	2	. – .	1/4"-20 x 8 8/4"
33	P01506	Nut, Hx.	5	· - ·	1/4" 20
34	P18960	Connector	2	-	Includes O-Ring
35	P19248	Elbow, 90°	4	. – .	Includes O-Ring
36	P19815	Elbow, 45°	2	·· – ·	Includes O-Ring
87	P25691	Plag	2	– .	
38	P25861	Hose, Hydraulic	1	–	
39	P27105	Hose, Hydraulic	1	–	
40	P27185	Hose, Hydraulic	2	–	
41	P29994	Hose, Hydraulic	1	.' —	
42	P30170	Hose, Hydraulic	1	·· – ··	
43	P\$2418	Hose, Hydraulic	1	–	
14	P30189	Hose, Hydraulic	2	–	

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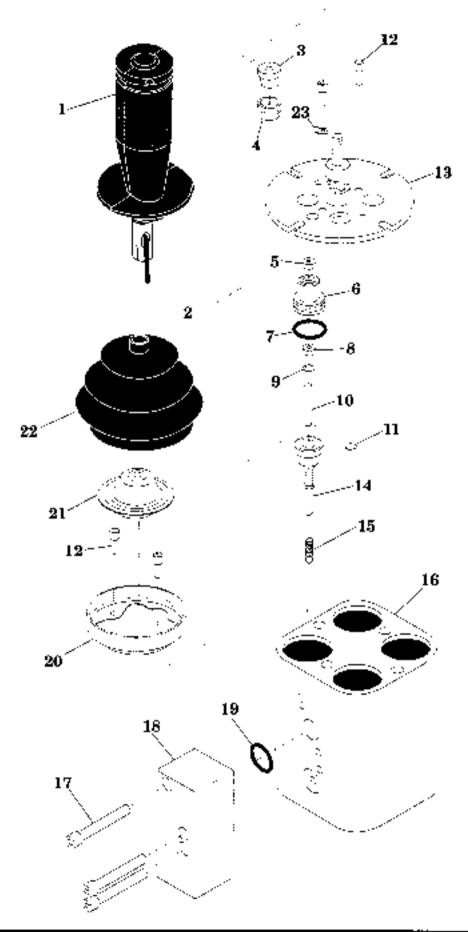
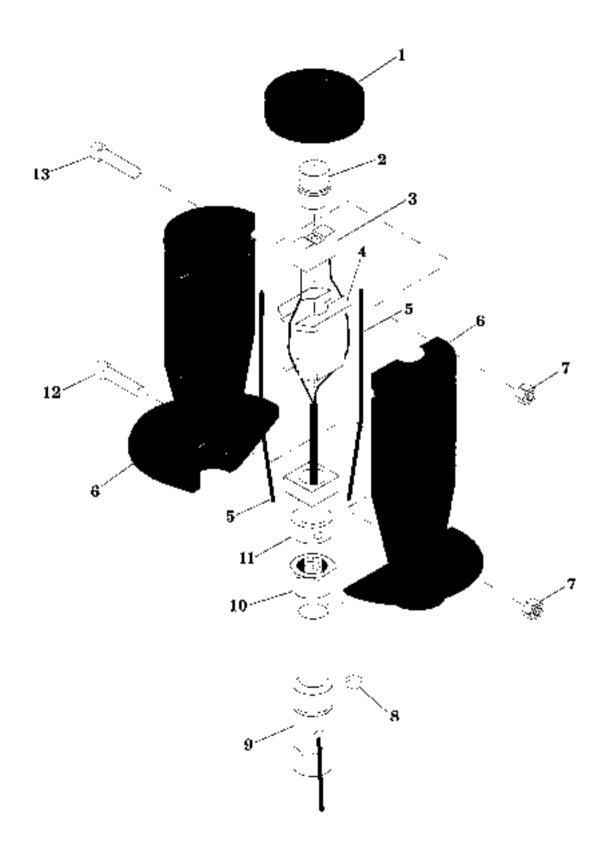


Figure P31559

P31559

PERM	RABE NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
	P31559	Joystick Assembly (Vickera)	_	3126 -	Incl. Items 1-23
1	P32693	Handle Assembly	1	7.1	See Page 5-54
2	P31462	Guide Assembly	4		Incl. Items 3-11
3	P31463	Adjuster	4		
4	P31464	Hing, Locking	4	" – .	
ā	P31465	Wiper	4	" – "	
6	P31466	Guide	4		
7	NSS	Seal, O-Ring	4	". "	Avail, in Seal Kit P92578
8	NSS	Seal	4	" – "	Avail, in Seal Kit P83578
9	P31469	Spreader	4		
10	P31470	Plunger	4	"-"	
11	P31471	CieClip	4	" – "	
12	NSS	Screw	6	" – "	Avail, in Hardware Kit P31478
13	P31473	Flange Assembly	4		
14	NSS	Spool Assembly	4	- ·	
15	P31474	Spring	4	_	
16	NSS	Body	1		
17	NSS	Screw	3		Avail, in Hardware Kit P31478
18	NSS	Manfold	1		
19	P31476	Scal. O.Ring	1	– .	
20	NS8	Retainer	1	. –	
21	NSS	Cam	1	. –	
22	P31477	Boot	1	–	
23	NSS	Chp	4	–	
NI	P31476	Kit, Hardware	$\mathbf{A}\mathbf{R}$	·· – ··	(Includes Items 7, 8)
NI	P32575	Kit, Seal	AR	–	(Includes Items 12, 17,



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P32693

TEM	P ara no. P32693	DESCRIPTION Handle Assembly, Joystick	QTY	SERIAL NO. 3126 –	REMARKS PushButton (Vickers) Incl. Items 1-13
1	P31489	Сар	1	" – "	
2	NSS	Push Button	1	" – "	
3	P31598	Switch	1	" – "	
4	NSS	Guide	2	' - "	
5	NSS	Seal	2	'-'	
6	NSS	Handle, Half	2	1 -1	
7	NSS	Nut	4	· - ·	Avail, in Hardware Kit P31487
8	NSS	Locking Screw	1	' _ ·	Avail, in Hardware Kit P31487
9	NSS	Stem	1		
10	P31483	Lockmut	1	' - '	Avail, in Hardware Kit P31487
71	NSS	Joint, Lever	1	– .	
12	NSS	Screw	2	·· – ··	Avail, in Hardware Kit P31487
18	NSS	Scrow	2	·· – ··	Avail, in Hardware Kit P31457
NI	P31487	Kit, Hardware	Λ R	–	(Includes Items 7, 8, 10, 12, 13)

Joystick Handle Assembly (Vickers)

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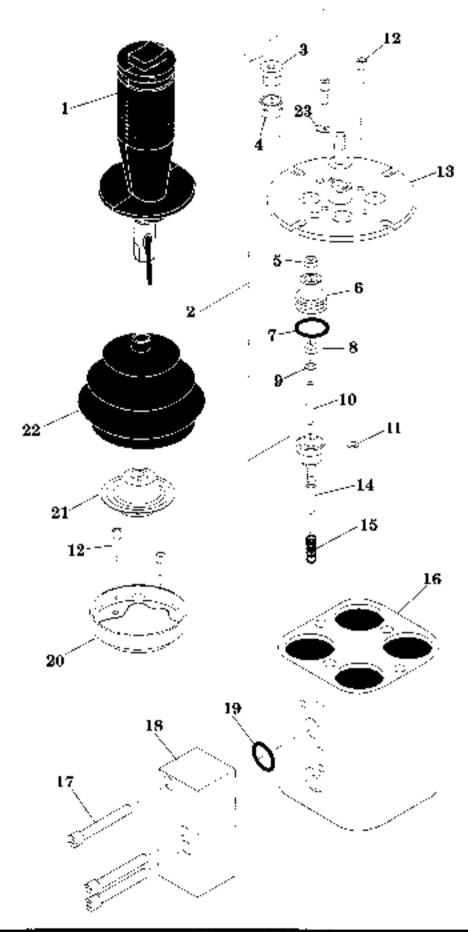


Figure P31406

5–55

June, 1994

P31406

I FEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
_	P31406	Joystick Assembly (Vickers)	_	3112 - 3126	Incl. Items 1-23
1	P32692	Handle Assembly	1		See Page 5-58
2	P31462	Guide Assembly	4	· _ ·	Incl. Items 3-11
8	P31463	Adjuster	4	" – '	
4	P31464	Ring, Locking	4	" "	
ā	P31465	Wiper	4	" – "	
6	P31466	Guide	4	" – "	
7	NSS	Seal, O-Ring	4	" – "	Avail, in Seal Kit P82578
á	NSS	Seal	4	" – "	Avail, in Seal Kit P32578
9	P31469	Spreader	4	" - "	
10	P31470	Plunger	4		
11	P31471	CirClip	4	· _ •	
12	NSS	Screw	6		Avail, in Hardware Kit P31475
13	P31473	Flange Assembly	4	· _ ·	
14	NSS	Spool Assembly	4		
15	P31474	Spring	4	·· – ·	
16	NSS	Body	1	·· – ·	
17	NSS	Screw	3	–	Avail, in Hardware Kit P31478
18	N55	Manfold	1	–	-
19	P31476	Seal, O-Ring	1	–	
20	NSS	Retainer	1	–	
21	NSS	Cam	1	–	
22	P31477	Boot	1	· _ ·	
28	NSS	Clip	4		
NI	P31478	Kit, Hardware	AR		(Includes Items 7, 8)
NI	P32578	Kit, Seal	AR	. – .	(Includes Items 12, 17)

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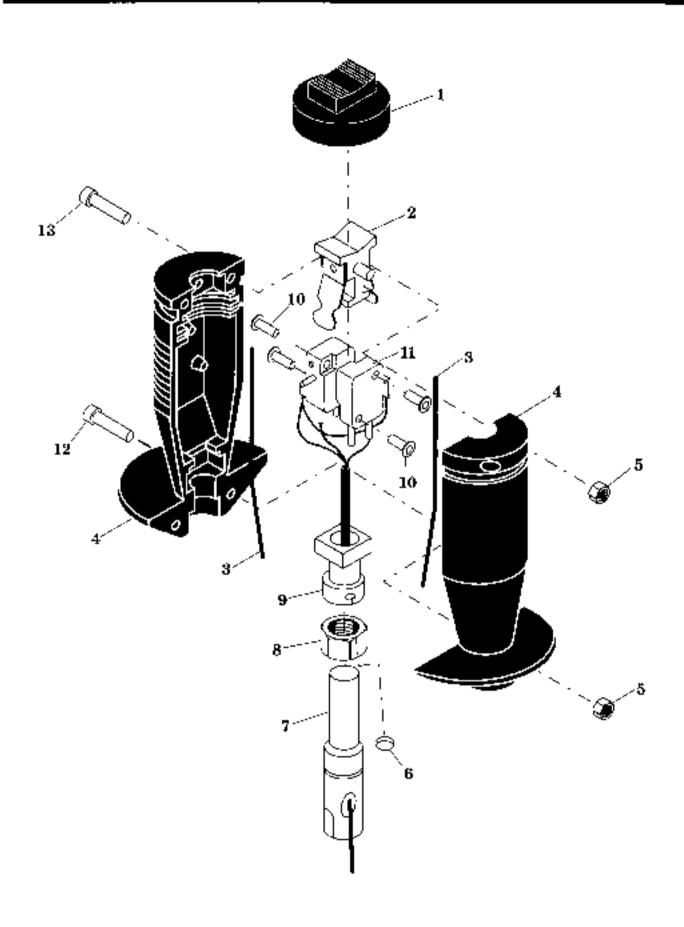


Figure P32692

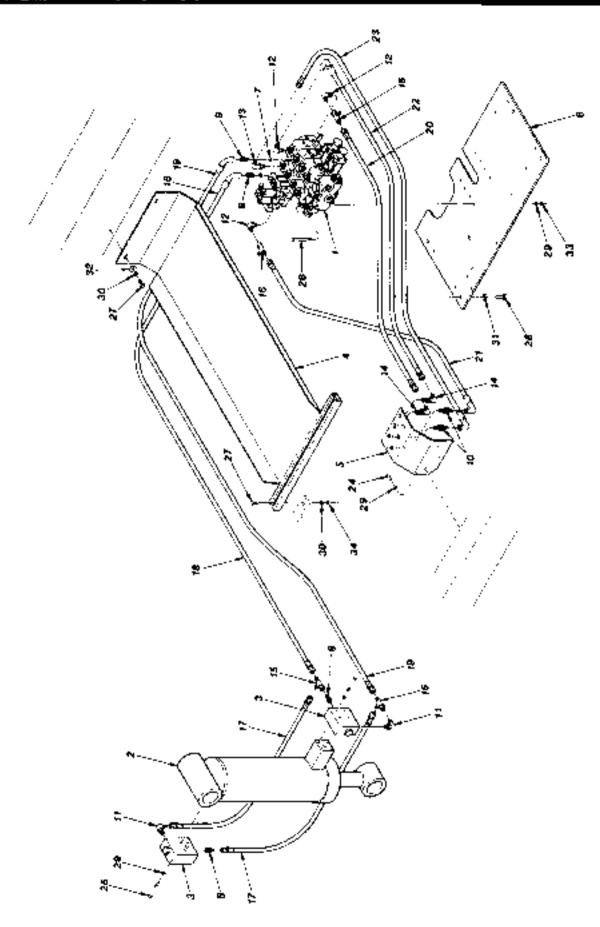
June. 1994 5-57

P32692

ITEM	PART NO.	DESCRIPTION	QTY	SEÉIAL NO.	REMARKS
-	P32692	Handle Assembly, Joystick		3112 - 3125	Rocker (Vickers) Incl. Items 1-13
1	P31479	Сар	1	–	
2	NSS	Rocket	1	–	
3	NS8	Seal	2	· ·-	
4	NSS	Handle, Half	2	" – "	
5	NSS	Nut	4	" – "	Avail, in Hardware Kit #31487
G	NSS	Screw, Locking	1	" – "	Avail, in Hardware Kit P31487
7	NSS	Stem	1	· _ •	•
8	P31483	Locknut.	1	'-'	Avail, in Hardware Kit P31487
9	NSS	Joint, Lever	1	" – "	
LN	P31484	Spacer	4	" _ "	
11	P31485	Switch Assembly	1		
12	NSS	Strew	2		Avail, in Hardware Kit P31487
13	NSS	Screw	2	· _ ·	Avail, in Hardware Kir P31487
171	P31487	Kit, Hardware	AR		(Includes Items 5, 6, 8, 12, 13)

Joystick Handle Assembly (Vickers)

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29948

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P28707	Valve Assembly, Control	1	2784 - 3111	4 - Spool
	P28705	Valve Assembly, Control		· _ ·	5 - Spool
	P28706	Valve Assembly, Control		" – "	6 - Spool
	P28488	Valve Assembly, Control			7 - Spool
2	P24741	Cylinder, Frame Tilt	- 1	" - "	
3	P17686	Valve, Counterbalance	2	" - "	
4	31782B	Tray	1		Hose
5	31814B	Bracket	1		Bulkhead
6	30383C	Plate	1	'. <u>-</u> '	Valve Mounting
7	31846A	Restrictor	2	– .	
- 8	P19478	Connector	2	–	Includes O-Ring
9	P20852	Connector	2	"-"	Includes O-Ring
10	P18949	Connector	2	–	Bulkhead
11	P18935	Elbow, 90 deg	2	·· _ ··	Includes O-Ring
12	P18956	Elbow, 90 deg.	3		Includes O-Ring
13	P27392	Elbaw, 90 deg. (Long)	1		Includes O-Ring
14	P27394	Elbow, 90 deg.	2	· _ ·	Bulkhead
15	P19412	Tee, Swivel	2		
16	P20979	Tee, Swivel	2	" _ "	
เร	P27428	Hose, Hydraulic	2	" _ "	.25" x 25"
18	P24682	Hose, Hydraulic	1	"-"	.25" x 58"
19	P27666	Hose, Hydraulic	1	r.	.25" x 63"
20	P29775	Hose, Hydraulic	1	121	.50" x 22"
21	P29765	Hose, Hydraulic	1	121	.50" x 25"
22	P29766	Hose, Hydraulic	1		.50° x 30°
23	P29767	Hose, Hydraulic	1		.50' x 38'
24	P00104	Bolt, IIx. Hd.	3	·· _ ··	5/16"-18 x 1"
26	P00108	Bolt, Hx. Hd.	8	·· - ··	5/16"-18 x 2"
26	P00111	Bolt, Hx. Hd.	3	r.	5/16"-18 x 2 3/4
27	P00204	Bolt, Hx. Hd.	4	-	3/8"-16 x 1"
28	P00402	Bolt, Hx. Hd.	8	"-"	1/2"-13 x t"
29	P01309	Enckwasher	14		5/161
30	P01310	Lockwasher	4		3/8"
31	P01312	Lockwasher	8	· _ ·	1/2
32	P01404	Washer, Flat	2	·· – ··	3/81
33	P01507	Nut, Hx.	3	" – "	5/16"-18
34	P01508	Nut. Hx.	2	" "	3/8'-16

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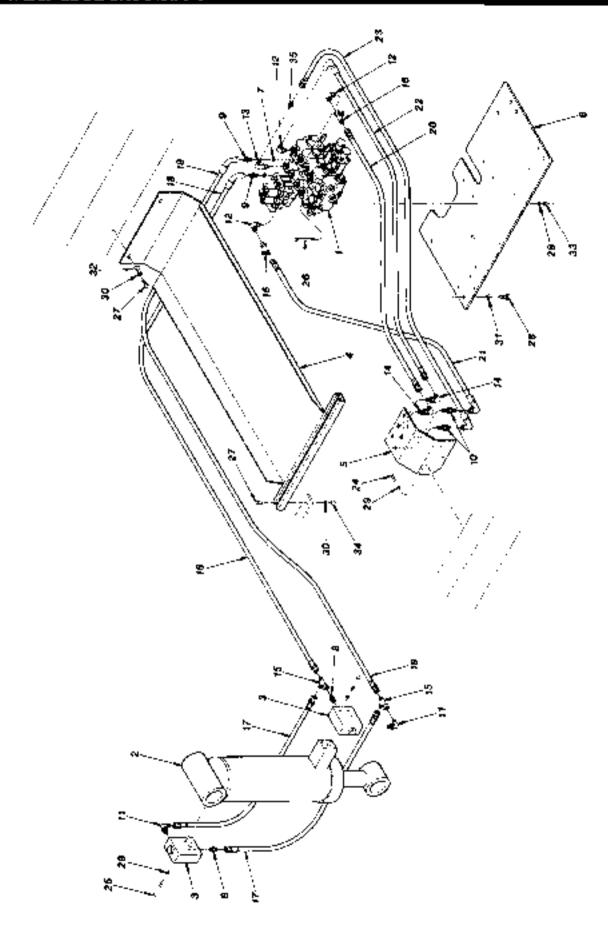


Figure 29948-1

TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
E	P31557	Valve Assembly, Control	1	3112 -	4 Spool
2	P24741	Cylinder, Frame Tilt	1		•
3	P17686	Valve, Counterbalance	2	· _ ·	Counterbalance
4	31782B	Itay	1	–	IIose
5	319148	Bracket	1	" – "	Bulkhead
6	30383C	Plate	1	"-"	Valve Mounting
7	31846A	Restrictor	2	" – "	Ţ.
5	P19478	Connector	2	" – "	Includes O-Ring
9	P25697	Connector	2		Includes O-Ring
10	P18949	Connector	2		Bulkhead
11	P18935	Ellinw, 90 deg	2	1. 1	Includes O-Ring
12	P25247	Elbow, 90 deg	3	" - "	Includes O-Ring
13	P29012	Elbow, 90 deg. (Long)	l	" "	Includes O-Ring
14	P27394	Elbow, 90 deg.	2	"-"	Bulkhead
15	P19412	Tee, Swivel	2	" "	
16	P20979	Tee, Swivel	2	". '	
17	P27428	Hose, Hydraulic	2	. – .	.25" x 25"
18	P24682	Hose, Hydraulic	1	. – .	.25" x 58"
19	P27666	Hose, Hydraulie	1		.25" x 63"
20	P29775	Hose, Hydraulic	i	" – "	.50' x 22'
21	P29765	Hose, Hydraulic	ı	" – "	.50° x 35°
22	P29766	Hose, Hydraulic	ı	" – "	$.50' \times 30$
23	P29767	Hose, Hydrauho	1	"-"	.50" x 38"
24	P00104	Bolt, Hx IId.	3	' - "	5/16' 18 x 1"
25	P00108	Bolt, Hz. IId.	8	· - ·	5/16' -18 x 2'
26	P00111	Bolt, Hx. Hd.	3	-	5/161-18 x 2 3/41
27	P00204	Bolt, Hx. Hd.	4	'-'	3/8":16 x 1"
25	P(()4()2	Bolt, Hx. Hd.	- 8	'-'	1/2" -13 x 1"
29	P01309	Lockwasher	14	" – "	5/16"
30	P01310	Lockwasher	4	"-"	3/8"
31	P01312	Lockwasher	8	" – "	1/2"
32	P01404	Washer, Flat	2	· _ ·	3/8"
38	P02507	Nut, Hx.	3	· _ ·	5/16 -18
34	P01508	Not, Hx.	2	•	3/8"-16
35	P27383	Reducer	1		

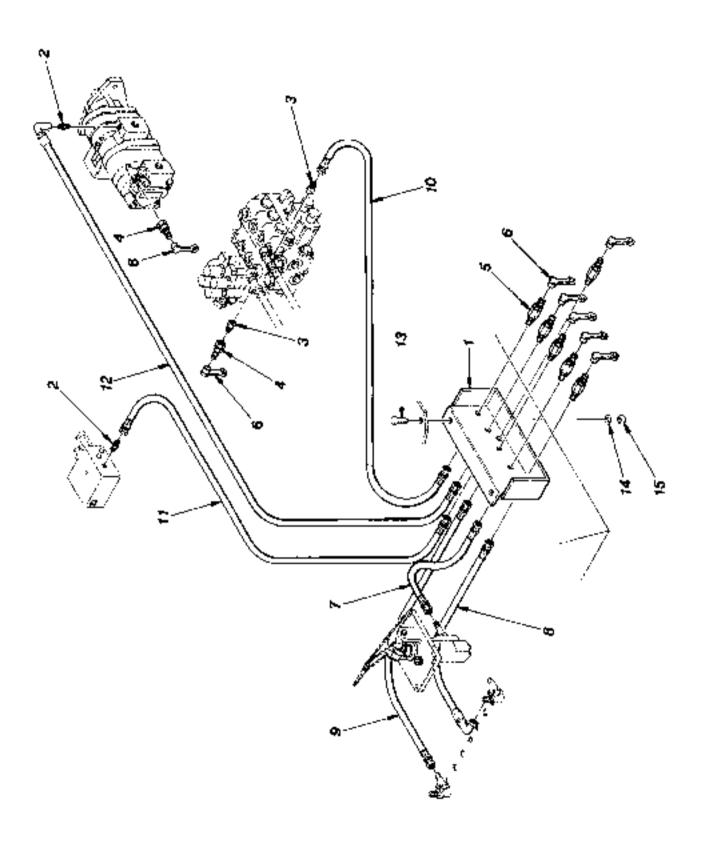


Figure 29949

29949

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	30217 B	Housing, Test Port	1	2784 - 3111	
2	P18960	Connector, O-Ring	2	–	
3	P26607	Reducer, Swivel	2	. – .	
4	P27374	Diagnostic Nipple	2	. – .	
5	P28496	Diagnostic Nipple, Bulkhead	в		
6	P27805	Dust Cap	5	. – .	
7	P29778	Hyd. Hose	1	· - ·	.25" x 8"
5	P29785	Hyd. Hose	1	" – "	.25° x 17°
9	P19889	Hyd. Hose	l	" – "	.25 x 32°
10	P29784	Hyd. Hose	1	" – "	.25 x 44
11	P29779	Hyd. Hose	1	". "	.25 x 45
12	P27665	Hyd. Hose	l	" – "	25 'x 58 '
13	P00204	Bolt, Hx.	2	"-"	$3/8^{\circ} - 16 \times 1^{\circ}$
14	P01310	Lockwasher	2	" – "	3/8"
15	P0:508	Nuc, Hx.	2	"-"	3/5"-16

Test Port Hydraulics Assembly

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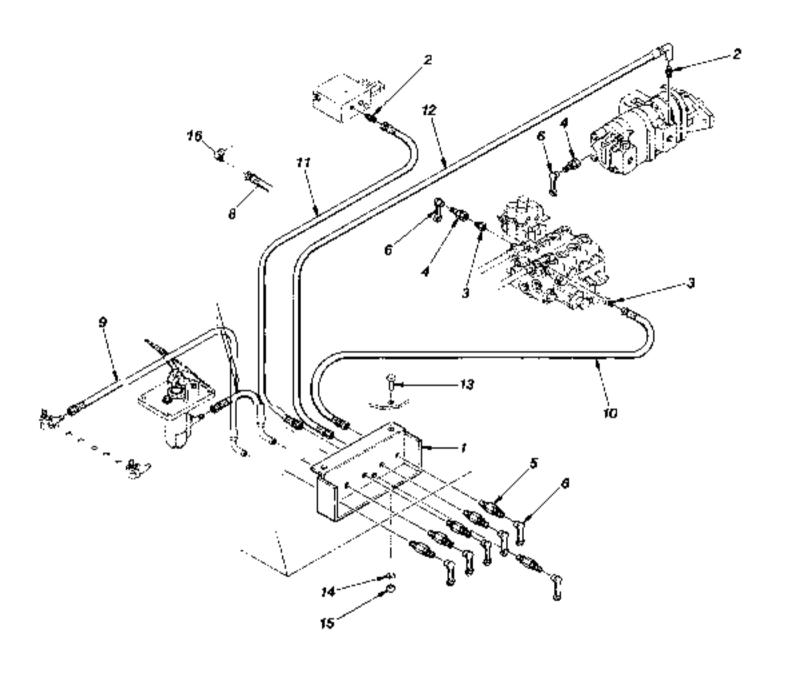


Figure 29949-1

June, 1994 **5-65**

TREM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	90217B	Housing. Test Port	1	3112 -	
2	P18960	Connector, O-Ring	2	· _ ·	
3	P26607	Reducer, Swivel	2	· - ·	
4	P27374	Diagnostic Nipple	2	–	
ā	P28496	Diagnostic Nipple,	5	"-"	
		Bulkhead			
6	P27805	Dust Cap	7	–	
7	P31182	Hyd. Hose	1	. – "	
8	P31183	Hyd. Hose	1	· - ·	
9	P27662	Hyd. Hose	1		
10	P29784	Hyd. Hose	1	– .	.25" x 44"
13	P29779	Hyd. Ilose	į.		.25' x 45'
12	P27665	Hyd. Hose	1	" – "	.25 ° x 58 °
13	P00204	Bolt, Hx.	2	" – "	3/8'-16 x 1"
14	P01310	Lockwasher	2	" – "	3/9"
15	P01508	Nill, Hx.	2	" – "	3/8"-16
16	P18956	Elbow, 90	1	"- '	

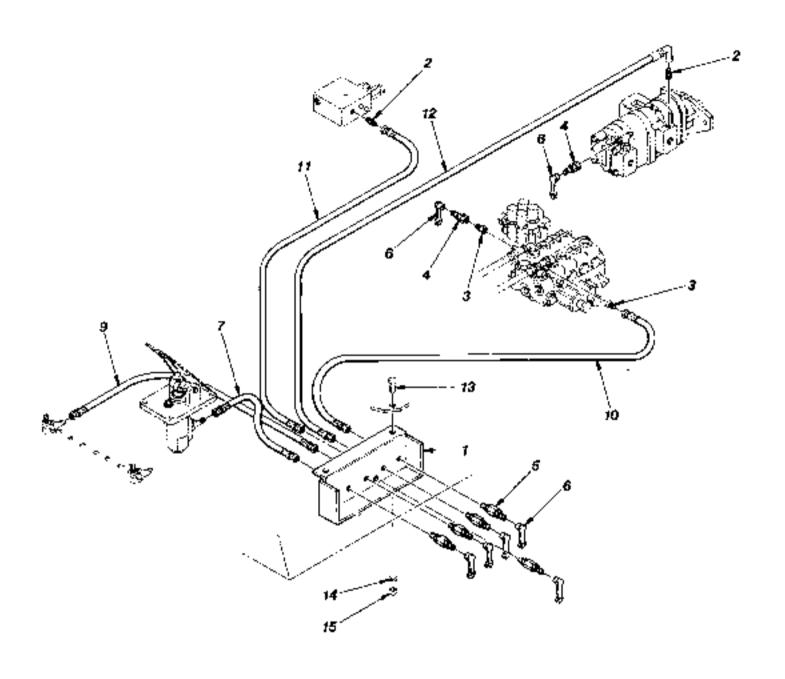


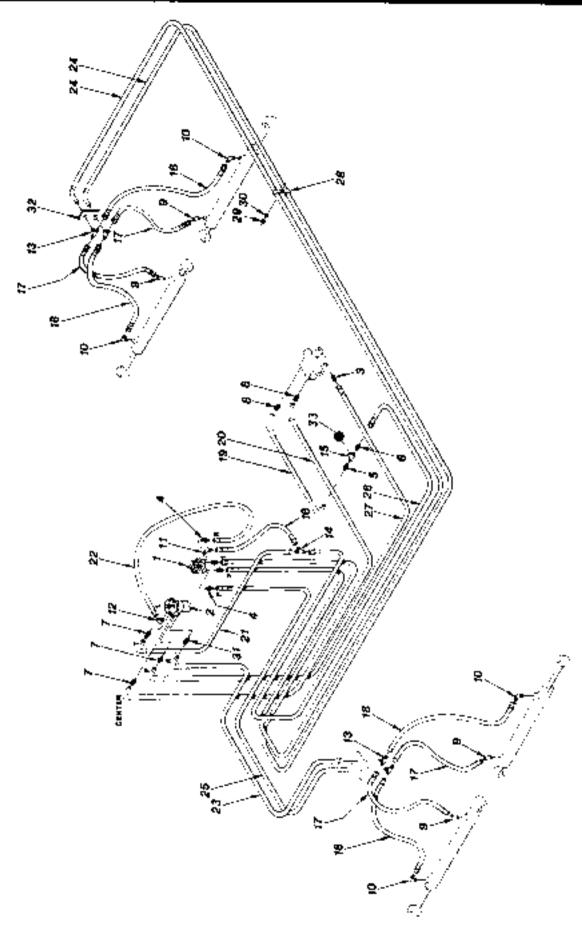
Figure 29949-2

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29949-2

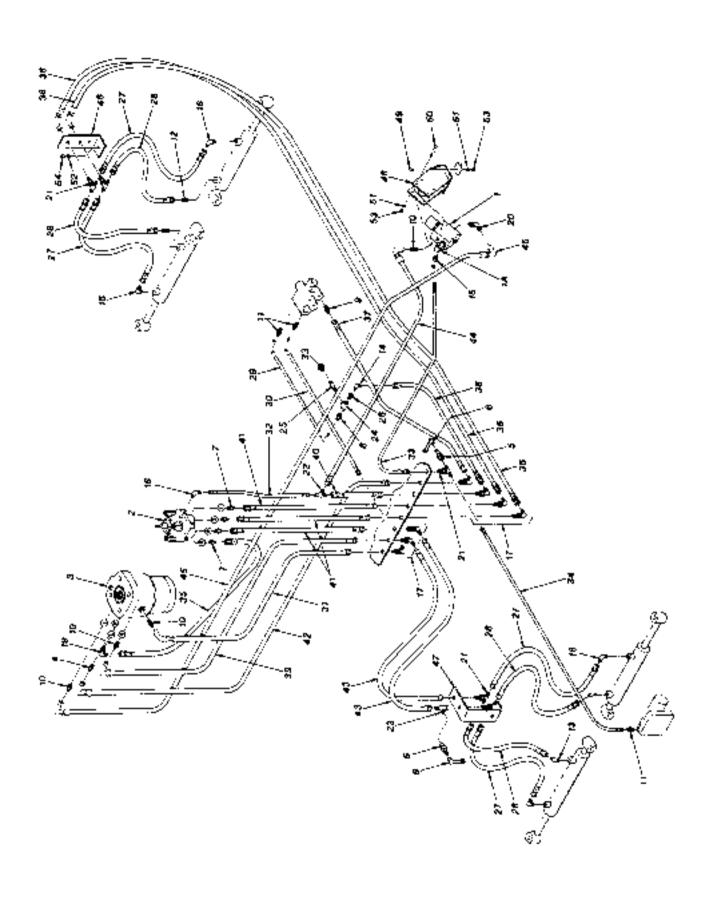
TTEM	PART NO.	DESCRIPTION	QTL	SERIAL NO.	REMARKS
1	30217B	Housing, Test Part	1		
2	P18960	Connector, O-Ring	2		
3	P26607	Reducer, Swivel	2		
4	P27374	Diagnostic Nipple	2		
5	P28496	Diagnostic Nipple,	5		
		Bulkhead			
6	P27805	Dust Cap	7		
7	P29963	Hyd. Hose	1		.26" x 10"
9	P19889	Hyd. Hose	Ŧ		.25° x 32°
10	P29784	Hyd. Hose	1		.251 x 441
11	P29779	Hyd Hose	1		.25 x 45
12	P27665	Hyd. Hose	1		.25" x 58"
13	P00204	Bolt, Hx.	2		3/8"-16 x 1"
14	P01010	Lockwasher	2		3/8"
15	P01508	Nut, Hx	2		3/8"-16

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18389

PLACE		DESCRIPTION	QTY	SIRRIAL NO.	REMARKS
1	31914A	Valve, Steering Selector	1	101 - 1694	Replaces P13714.
2	P19293	Steer Motor	1	·· – ··	·
N1	P19432	Seal Kit, Steer Motor	_	–	
3	P15406	Connector, O-Ring	1	– .	
4	P18938	Connector, JIC-Pipe	4		
5	P19246	Connector, JIC-Pipe	1	·	
6	P19875	Connector, JIC Pape	1	. – .	
7	P18944	Connector, O Ring	3	·· – ·	
- 8	P18960	Connector, O-Ring	2	" <i>-</i> "	
9	P18943	45° Elbow, JIC Pipe	4	–	
נו	P18941	90° Elbow, JIC-Pipe	4	"-"	
11	P18945	90° Elbow, JIC Pipe	1	— "	
12	P18956	90° Elbow, O-Ring	1	–	
13	P18942	Tee, Bulkhead	4	· – "	
14	P18995	Tee, Union	1		
15	P10106	Tee, Prpe	1	– .	
16	P188 68	Hyd. I fo se	1	– .,	$.25^{\circ} \times 16^{\circ}$
17	P13892	Hyd. Hose	4	" – "	.25 ° x 17
18	P19490	Hyd. Hose	4	" "	.25 ' x 23 '
19	P19495	Hyd. Hose	l	" - "	.25" x 13"
20	P21380	Hyd Hose	1	" – "	.25" x 60"
21	P18870	Hyd. Hose	1	" – "	.38" x 15"
22	P18873	Hyd. Hose	1	· _ •	.38" x 15"
23	P19421	Hyd. Hose	1		.38" x 56"
24	P21324	Hyd. Hose	2	" '	.38' x 137'
25	P21325	Hyd. Hose	- 1	" – "	.38" x 52"
26	P21328	Hyd. Hose	1	" "	.38° x 40°
27	P21329	IIyd. Hose	ı	" – "	.38° x 53°
38	P17553	Clamp, Hyd. Hose	2	" – "	
29	P01507	Nut, Hx	1	" "	5/16"-18
30	P01309	Lockwasher	1	'-'	5/16"
91	P19414	Check Valve	1	. – .	
32	21508A	Bulkhead Mount, Rear	1	828 - 1694	
	16271A	Bulkhead Mount, Rear	1	101 - 822	
33	See Page 5-2	Lower Hydraulic Assembly			

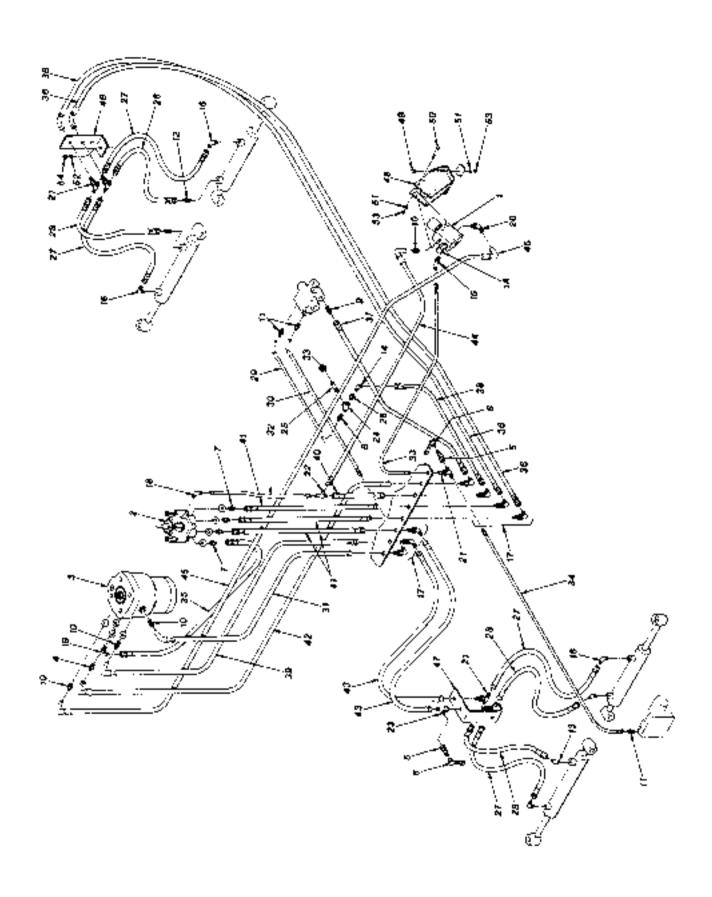


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IT KAL	PART NO.	DESCRIPTION	QTL	SERIAL NO.	REMARKS
1	P25455	Valve, Differential Lock	1	1695 - 2783	
1Λ	P25473	Rehof Valve, Diff. Lock	1		
2	31914A	Valve, Steering Selector	1	··_ ··	Replaces P13714.
š	P19293	Steer Motor	1	· _ ··	w places I 10714.
NI	P19432	Seal Kit. Steer Motor		· _ ·	
4	P19414	Valve, Check	1	· _	
ā	P27379	Nipple, Pressure Check	2	2153 - 2783	For Axle
_	P27379	Nipple, Pressure Check	2	2442 - 2783	For Diff. Lock
6	P27805	Dust Cap	2	2153 - 2783	For Axle
_	P27805	Dust Cap	2	2442 - 2783	For Diff, Lock
7	P18938	Connector, JIC-Pipe	2	1695 - 2783	· · · · · · · · · · · · · · · · · · ·
8	P19246	Connector, JIC-Pipe	1	" – "	
9	P15406	Connector, O-Ring	Ī		
10	P18944	Connector, O-Ring	4	"."	
11	P18960	Connector, O-Ring	я	""	
12	P18936	Connector, O-Ring	2	2492 - 2783	
	P18938	Connector, JIC-Pipe	2	101 - 2491	
13	P19815	45 Elbaw, O-Ring	2	2492 - 2783	
	P18943	45° Elbow, J1C-Pipe	2	101 2491	
14	P18943	45° Elbow, JIC-Pipe	1	1695 - 2783	
15	P21619	45° Elbow, O-Ring	ı	1695 2783	
16	P18935	90° Elbow, O-Ring	4	2492 2783	
	P18941	90° Elbow, JIC-Pipe	4	101 - 2491	
17	P1893I	90° Elbow, Bulkhead	7	1695 2783	
18	P19945	90° Elbow, JIC-Pipe	- 1	" "	
19	P18956	90° Elbow, O-Ring	1	е и	
20	P19724	90° Elbow, O-Ring	1	e e	
21	P18942	Tee, Bulkhead	5		
22	P18995	Tee, Union	1		
23	P19412	Tee, Swivel	1		
24	P10106	Tee, Pipe	1	_	
25	P10610	Nipple, Pipe	ı	· _	
26	P10120	Reducer, Bushing	1	•	
27	P27161	Hose, Hyd.	4	" - '	.25" x 15"
28	P27650	Hose, Hyd.	4	" - "	.25° x 20°
29	P29258	Hose, Hyd.	l	" - "	.25 x 20°
30	P29167	Hose, Hyd.	1		.25 ° x 32 °
31	P-20482	Hose, Hyd.	1	" - "	.25 x 30°
32	P25851	Hose, Hyd.	1		.25 x 14
33	P18868	Hose, Hyd.	1	"-"	.25" x 15.5"
34	P26609	Hose, Hyd.	1	. – .	.25" x 85"
35	P27729	Hose, Hyd.	1	" – "	.38" x 17"
36	P29257	Hose, Hyd.	2	–	.38" x 104"
37	P21940	Hose, Hyd.	1	· – ··	.38" x 36"
38	P27171	Hose, Hyd.	1	. –	$.38" \times 29"$
39	P19065	Hose, Hyd.	1	· – ··	.88" x 27"
40	P29259	Hose, Hyd.	1	. – .	.38" x 14"
41	P19067	Hose, Hyd	3	. –	.38" x 28"
42	P25887	Hase, Hyd.	1	" – '	.38" x 27"
43	Pt9487	Hose, Hyd.	2		.38" x 60"

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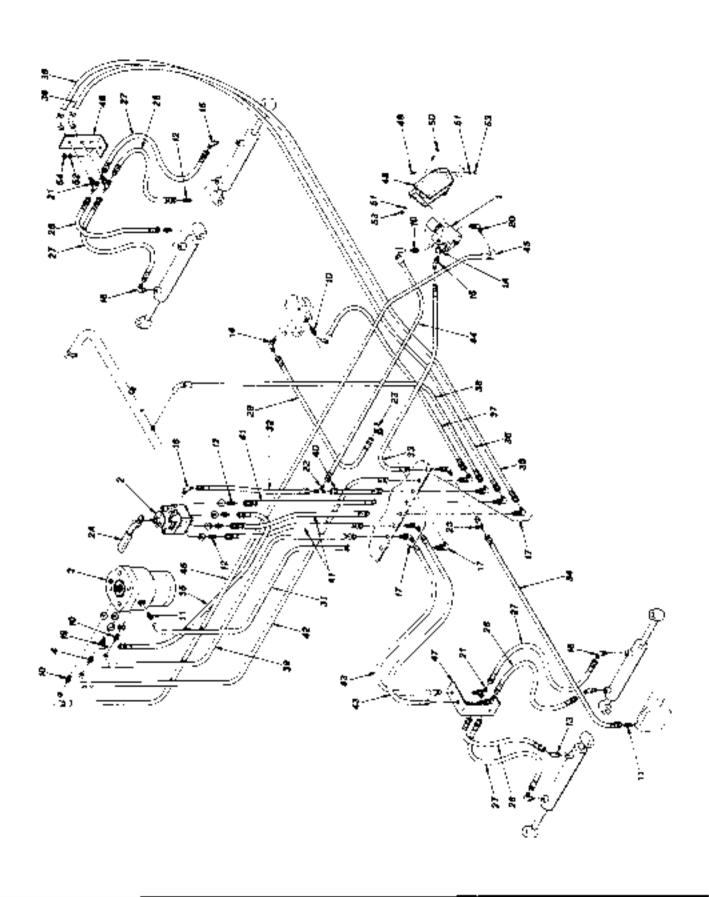
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	ACCOUNT NO.	DESCRIPTION	QTY.	SERIAL NO.	RECOMPARISMO
44	P27183	Hose, Hyd.	1	2565 - 2783	.38" x 8.5"
	P26614	Hose, Hyd.	1	101 - 2564	38' x 10'
45	P26616	Hose, Hyd.	1	1695 - 2783	38" x 35"
46	21508A	Bulkhead Mount	1	"-"	Rear
	24309B	Bulkhead Mount	1	"-"	Rear, For Deutz apps.
47	24186A	Bulkhead Mount	1	r "	Front
48	22013C	Mount, Diff. Lock Valve	1	r - "	
49	P00001	Bolt, Hx.	2	"	1/4"-20 x 1/2"
50	P00009	Bolt, Hx.	4	**	1/4"-20 x 2"
21	P01308	Lockwasher	6		1/4"
52	P01310	Lockwasher	2	" '	3/8"
53	P01506	Nut, Hr.	б	" – "	1/41-20
54	P01508	Not, Hr.	2		3/87-16
55	See Page 5-2	Lower Hydraulic Assembly	-		

Hydraulic Steering and Diff. Lock Assembly

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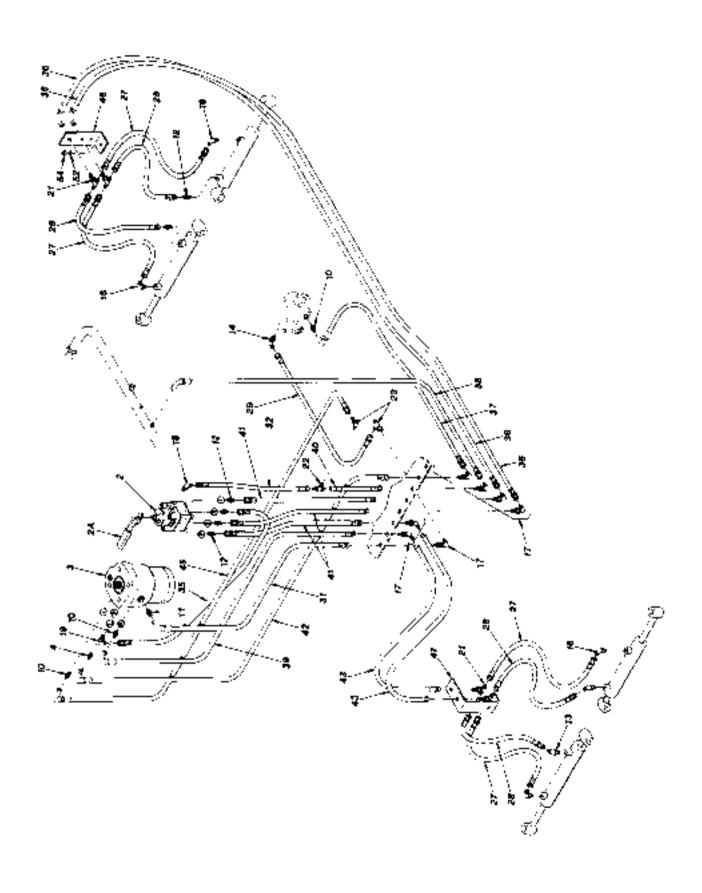


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1956	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P25456	Valve, Differential Lock	1	2784 -	
1A	P25473	Relief Valve, Diff, Lock	1	· _ ·	
2	P29100	Valve, Steering Selector	1	– .	
2A	P18085	Handie, Selector	τ	" – "	
3	P19293	Steer Motor	1	" – "	
NI	P19432	Seal Kit, Steer Motor	_	·· – ··	
4	P19414	Valve, Check	1	-	
10	P18944	Connector, O-Ring	4	-	
11	P18960	Connector, O.Bing	2	– . .	
12	P18936	Connector, O-Ring	6	_*	
13	P19815	45° Elbow, O Ring	2	·_	
14	P19248	90° Elliow, O Ring	1	· _ ·	
26	P31619	45° Ellinw, O-Ring	ī	·· _ ··	
16	Pt8935	90° Elbow, O Ring	4	" – "	
17	P18931	90° Elbow, Bulkhead	8		
18	P24609	90° Elbow, O-Ring	1	–	
19	P18956	90° Elbow, O-Ring	1	·· _ ··	
20	P19724	90° Elbow, O-Ring	1	· - ··	
21	P18942	Tee, Bulkhead	4	· _ ·	
22	P18995	Tee, Union	1		
23	P19412	Tee, Swivel	2	· - ·	
27	P27161	Hose, Hyd	4	·· – '	.25 x 15
28	P27650	Hose, Hyd.	4	" – "	.25 ° x 20°
39	P29780	Hose, Hya.	1	" – "	.25 ° x 29 °
31	P20482	Hose, Hyd.	1	" . "	.25" x 30"
32	₽25851	Hose, Hyd.	1		.25" x 14"
38	P18868	Hose, Hyd.	1	. – .	.25" x 15.5"
04	P26609	Hose, Hyd.	1		.25" x 85"
35	P27729	Hose, Hyd.	1		.38" x 17"
86	P29257	Hose, Hyd	2		.38" x 104"
37	P19890	Hose, fly d .	1		.38" x 35"
88	P29771	Hose, Hyd.	ŧ	" "	.38" x 66"
89	P19065	Hose, Hyd.	1	—	.38 x 27
40	P29259	Hose, Hyd.	1	– . .	.381 x 141
41	P27170	Hose, Hyd.	3	– . .	.381 x 281
42	P25887	Hose, Hyd.	1	 .	.39" x 27"
43	P19487	Hose, Hyd.	2		.38" x 60"
44	P27183	Hose, Hyd.	I		.38" x 8.5"
45	P25616	Hose, Hyd.	1	 .	.38" x 35"
46	21508A	Mount, Buikhead	1		Rear
	24309B	Bulkhead Mount	1	-	Rear, For Deutz apps.
47	24186A	Mount, Bulkhead	1	-	Frant
48	P28679	Mount, Diff. Lock Valve	1		
49	P00001	Bolt, Hx.	8	·-·	1/4"-20 x 1/2"
50	P00009	Bult, Hx.	4	–	1/41-20 x 21
51	P01308	Lockwasher	7	·· – ''	1/4
52	P01310	Lockwasher	2	" – "	3/81
53	P01506	Nut. Hx.	7	" - "	1/47-20
54	P01508	Nut. Hx.	2	" – "	3/8"-16

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FREM	THE PARTY OF	DESCRIPTION	QTY	SERIAL NO.	REMARKS
2	P29100	Valve, Steering Selector	1		· · · - · - · - · · · ·
2A	P18085	Handle, Selector	1		
3	P19293	Steer Motor	1		
NI	P19432	Seal Kit, Steer Motor	-		
4	P19414	Valve, Check	1		
10	P18944	Connector, O-Ring	3		
11	P18960	Connector, O-Ring	1	···· ··· · · · · · · · · · · · · · · ·	
12	P18936	Connector, O-Ring	6		
13	P19815	45° Elbow, O-Ring	2		
14	P19248	90° Elbow, O-Ring	1		
16	P18935	90° Elbow, O-Ring	4		
17	P18931	90° Elbow, Bulkhead	7		
18	P24609	90° Elbow, O-Ring	1		
19	P18956	90° Etbow, O-Ring	1		
23	P18942	Tee, Bulkhead	4		
22	P18995	Tee, Union	1		
23	P19412	Tee, Swivel	7		
27	P27161	Hose, Hyd.	4		
28	P27650	Hose, Hyd.	4		
29	P29780	Hose, Hyd.	1		
31	P20482	Hose, Hyd.	1		
32	P25851	Hose, Hyd.	1		.25" x 14"
35	P27729	Hose, Hyd	1		.38' x 17"
36	P29257	Hose, Hyd.	2		
37	P19890	Hose, Hyd.	1		.38' x 35"
38	P29771	Hose, Hyd.	1		
89	P19065	Hose, Hyd.	1		.38' x 27"
40	P29259	Hose, Hyd.	1	•••••	
41	P27170	Hose, Hyd.	3	•••••	
42	P25887	Hose, Hyd.	1		
43	P19487	Hose, Hyd.	2		•
45	P27670	Hose, Hyd.	l		.38' x 15'
46	21508A	Mount, Bulkhead	1		
	24309 B	Bulkhead Moont	L		Rear, For Deutz apps.
47	24186A	Mount, Bulkhead	l -	•	
52	P01310	Lockwasher	2	•	3/81
54	P01508	Nut. Hx.	2		3/8 ±16

5-78 June. 1994

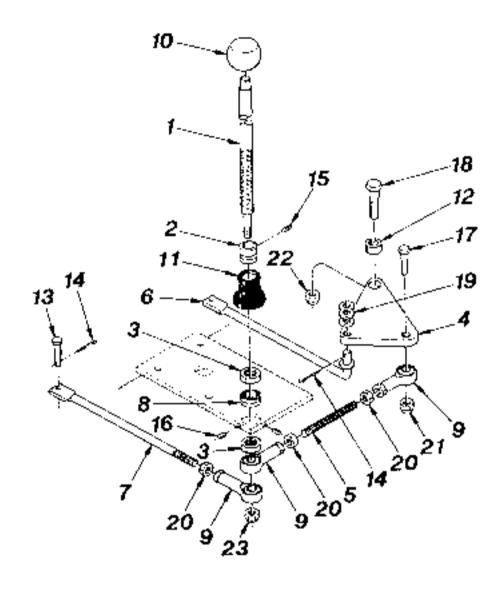


Figure 18390

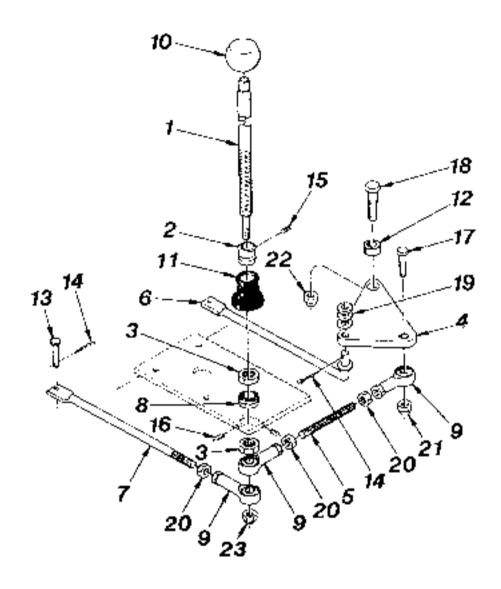
June, 1994 **5–79**

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3	SANCE TO ANGLE OF THE SANCE OF	DESCRIPTION	· QTE	Serrono.	TERM CRESS
1	15823B	Lever, Boom Control	1	101 - 1964	
2	15824A	Collar	1	" - "	
3	15825A	Nut, Special	2		
4	15583A	Toggle Plate	1		
5	16330A	Link, Control	1	'-'	
6	16331A	Rod, Control-Thggle	1	· – ·	
7	163 32A	Rod, Control	1	·- ·	
8	P18718	Bushing, Self-Align	1	. – .	
9	P18719	Rod End	S	" – "	
10	P18721	Knob)	" – "	
11	P19087	Boot, Rubber	1	"-"	
12	P19114	Rushing	1	" – "	
13	P18845	Clevis Pin	2	' —	
14	P03824	Cotter Pin	3	' - "	3/32' x 1"
15	P02561	Setscrew, Cup Pt. Socket	1	. – .	1/4"-20 x 3/16"
16	P02588	Setstrew, Cup Pt. Socket	2	. – .	5/16"·18 x 3/8"
17	P00205	Bolt, Hx.	1		3/8"-16 × 1-1/4"
18	P00404	Bolt, Hx.	1	. – .	1/2' -13 x 1 1/2
19	P01404	Flatwasher	5	–	3/8°
20	P01531	Nut. Hx.	3	–	3/8124
21	P01658	Locknut, Hx	1	·· – ··	3/81-16
22	P01660	Locknot, Hx	1	–	1/21/13
23	P01681	Lacknut, Hx.	1	" - "	3/8"-24

Boom Joystick Control Assembly

5-80 June, 1994



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TEM	PART NO.	DESCRIPTION	QŦĽ	SEMEAL NO.	PROPERTY CONTRACTOR
1	P28692	Lever, Boom Control	1	1965 -	
2	P28652	Collar	1	1965 -	
3	P01685	Locknut, Hx.	2	1965 -	5/8"-10
	15825A	Nut, Beveled	2	1965 -	
4	P28691	Toggle Plate	1	2022	
	15583A	Toggle Plate	•	1965 2021	
ā	16330A	Link, Control	1	1965 -	
6	25790A	Rod, Control-Toggle	1	2022 -	
	25675A	Rod, Control-Toggle	l	1965 2021	
7	26677A	Rod, Control	l	1965	
8	P28455	Bushing, Self-Align	1	" – "	
9	P18719	Rod End	а	" "	
10	P27609	Knab	1		
11	P19087	Hoot	1	· _ '	Rubber
12	P19114	Bushing	1	· _	
13	P10512	Clevis Pin	2	1.1	
14	P03824	Cotter Pin	3	" – '	3/32" x 1"
15	P02561	Setscrew, Cup Pt. Socket	i	" – "	1/41-20 x 3/161
16	P02588	Setscrew, Cup Pt. Socket	2	" – "	5/16"-18 x 3/8"
17	P00207	Bolt, Hx.	1	" – "	3/81-16 x 1 3/4"
18	P00404	Balt, Hx.	1	" – "	1/2 '-13 x 1 1/2"
19	P01406	Flatwasher	5	2022 -	1/2"
	P01404	Flacwasher	5	1965 - 2021	3/8"
20	P01531	Nut, Hx.	3	" – "	3/8"-24
2:	P01658	Locknut, Hx.	1	' - "	3/8"-16
22	P01660	Locknut, Hx.	1	. – .	1/2"-13
2.3	P01651	Locknut, Hx.	1	'-'	3/8"-24
24	25688A	Spacer	1	. – .	

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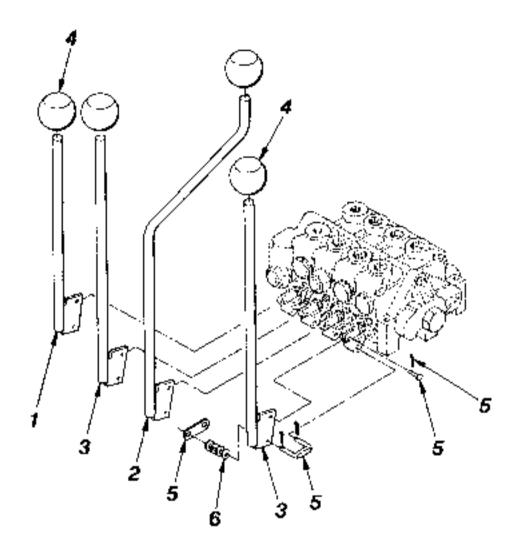


Figure 18391

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ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	16124A	Valve Handle	1		Frame Tilt
2	16294A	Valve Handle	1		Auxiliary
3	16295B	Valve Handle			Fork Tilt & Transfer
4	P18721	Knob, Handle	4		
5	P27957	"U" Clevis Kit	4		
6	P01402	Flatwasher	28		1/41

Four Spool Control Handle Assembly

June, 1994

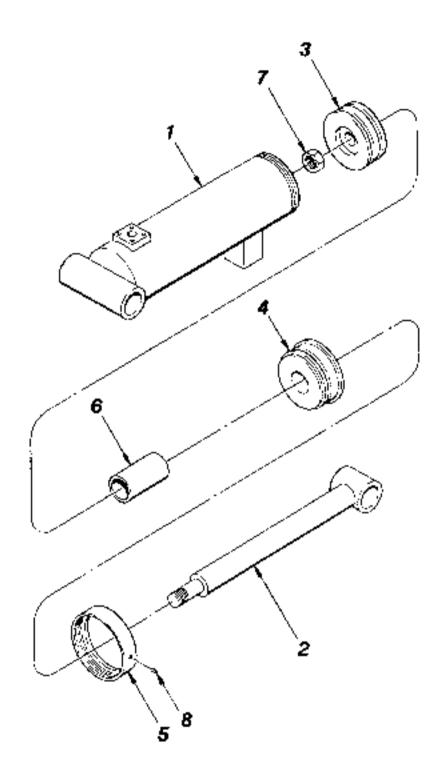
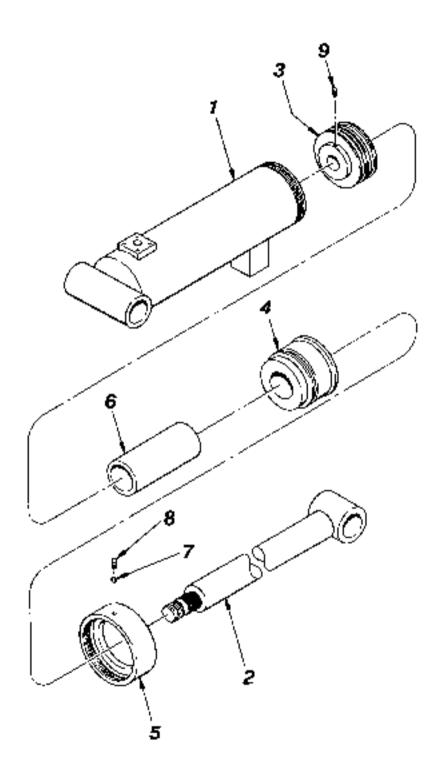


Figure 18392

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18392

TER	PARENO.	DESCRIPTION	QTL	SEE AL NO. HER SEE
3	P20848	Barrel Weldment	1	101-760
	P19225	Barrel Weldment	1	916-919, 920, 921
2	P20841	Rod Weldment	ŀ	101-760
	P19226	Rod Weldment	ı	916-918, 920, 921
3	P19216	Piston	1	101-760
	P19233	Piston	1	916-918, 920, 921
4	P20840	Rod Bearing	1	101-760
	P19228	Rod Bearing	1	916-918, 920, 921
5	P19207	Bearing Retainer	1	101-760
	P19227	Bearing Retainer	1	916-918, 920, 921
- 6	P20842	Stroke Limiter	1	101-760
	P19230	Stroke Limiter	I	916-918, 920, 921
7	P19217	Nut, Lock	1	101-760
	P19234	Nuc, Lnck	1	916-918, 920, 921
8	P19208	Setscrew	1	101-760
	P19208	Setscrew	1	916-918, 920, 921
N1	P19523	Seal Kit	1	101-760
	P19524	Seal Kit	1	916-918, 920, 921



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PPEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
	P24741	Cylinder Assembly, Frame Tilt	-	761 – 915, 919, 922 –	Incl. Items 1-9
1	P24894	Weldment, Barrel	1	". "	
2	P24904	Weldment, Rod	1	. – .	
3	P24381	Piscon	1		
4	P24911	Rod Bearing	1		
5	P24403	Hearing Retainer	1	1-1	
Я	P24916	Stroke Limiter	1		
7	P24431	Plug, Nylon	1	_	
8	P24434	Setscrew	ı	'-'	
9	P24435	Setscrew	1	" "	
NI	P24442	Seal Kit	ī	" - "	

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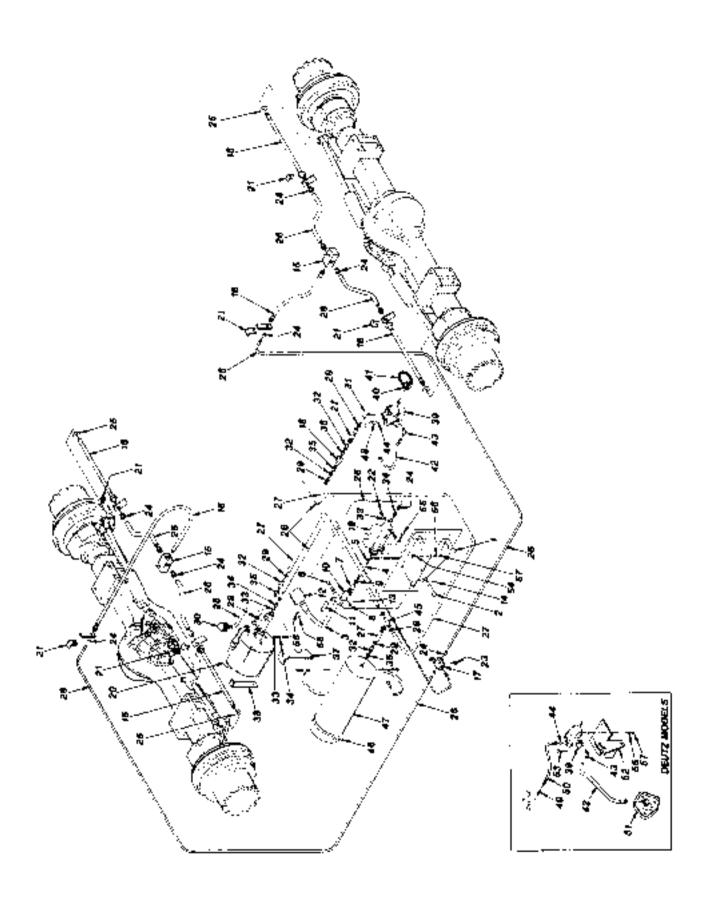
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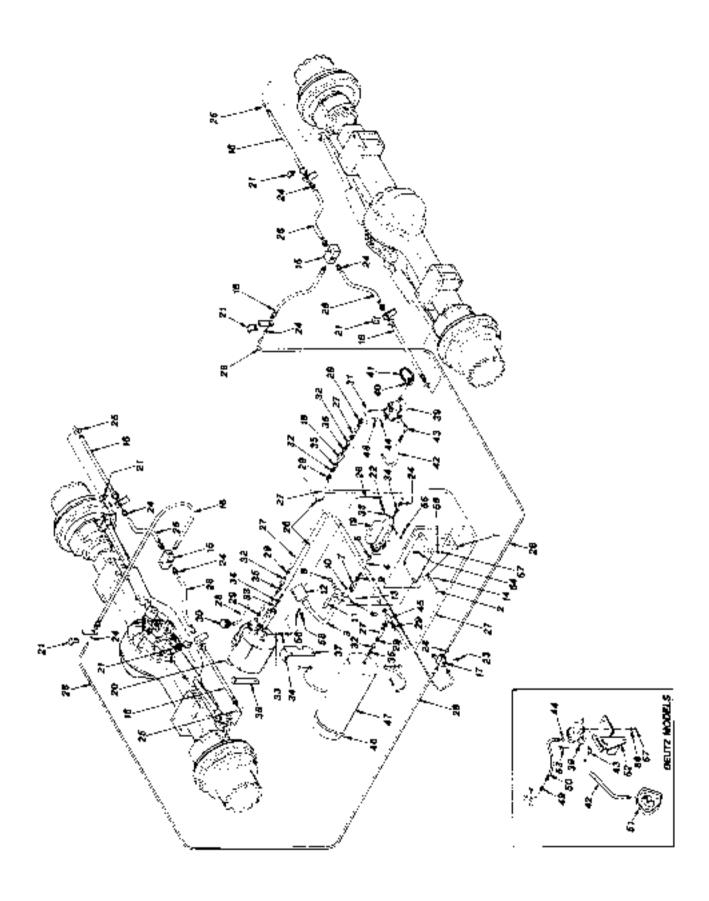
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reem.	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	17706C	Housing, Brake Pedat	1	101 - 468	
2	17712A	Pm, Pedal Pivot	1	· _ ··	
3	17713B	Brake Pedal	1	· _ ·	
4	18507A	Link, Push Rod	1	· _ ·	
5	03512A	Guide, Posh Rod	1	·	
6	P20391	Bushing, Pedal	2	·· _ ·	
7	P19081	Clevis	1	·· _ ··	
8	P10053	Clevis Pin	1		7/16" x 1 L/4"
9	P01582	Jam Nut, Hx	1	" - "	7/16"-20
10	P16611	Grease Zerk	1	" — "	1. 10 - 20
11	P10581	Spring, Pedal	1	" - "	
12	P17733	Foot Pad, Pedal	1	 .	
13	P03824	Cotter Pin	1	" _ "	3/32" x 1"
14	P03865	Cotter Pin	1	·_•	3/16" x 1 1/2"
15	P15303	Junction Block	2	_	11110 2 1 17.5
16	P11705	Hose, Brake	ñ	•	
17	P16676	Tee, Junction	1	9 1	
18	P11707	Check Valve	į	9. 1	
19	P11710	Master Cylinder	ì	"_"	
NI	P11742	Rebuild Kit, Master	•	"_"	
		Cylinder		_	
20	P11711	Hydrovac	1		Rework of Replacement Required
21	P11715	Horseshoe Clip	ŝ	"_"	to not to pracerte it it in the
22	P15284	Plug	2		
23	P15293	Plug. Pipe	1	· _ ·	
24	P15294	Tube Nut Connector	16		
25	P19389	Gasket	4		
26	P17599	Brake Tubing, Steel - 1/4"	-		Ohtain Lexally
27	P16160	Ilose, Vacuum	A/R	, ,	Contains 1200 (III)
28	P21371	Hase, Rubber	A/R	"_"	
29	P10186	Hose Clamp	9	"_"	5 Req. Chrysler
30	P11578	Breather	1	"_"	o mad. Otte, estet
31	P11580	Elbow Adapter, Pipe - Hose	1	"_"	
32	P11581	Adapter, Pipe - Hose	4	" . "	3 Req Chrysler
33	P12506	Gasket	5	1 _ 1.	o read Citt y sier
34	P20415	Connector, Inverted Flare	9		
35	P10120	Reducer Bushing	9	· _ ·	2 Req Chrysler
36	P10181	Reducer Bushing	1		2 twiq Cittyster
37	18255B	Mounting Bracket,	1		
38	18256B	Hydrovac Support Bracket, Hydrovac	1		
39	17829C	Vocuum Pump	ı	· _ ··	Perkins & Deutz
40	P20448	Pulley, Pump	ī	" _ "	Perkins & Deutz
41	P20457	Belt, Vacuum Pump	ī	·· _ ··	Perkins
-	P20876	Belt, Vacuum Pump	1	" – "	Deutz
42	P19521	Hose, Oil - Perkins	ī	"-"	Perkins
	P20877	Hose, Oil - Deutz	ī	" - "	Deutz
43	P18952	90° Elbow, JIC - Pipe	j	"-"	Perkins
	P19060	90° Elbow, JIC - Pipe	j	" - "	Deutz
44	P19062	Connector, JIC - Pipe	1	. – .	Perkins & Doutz

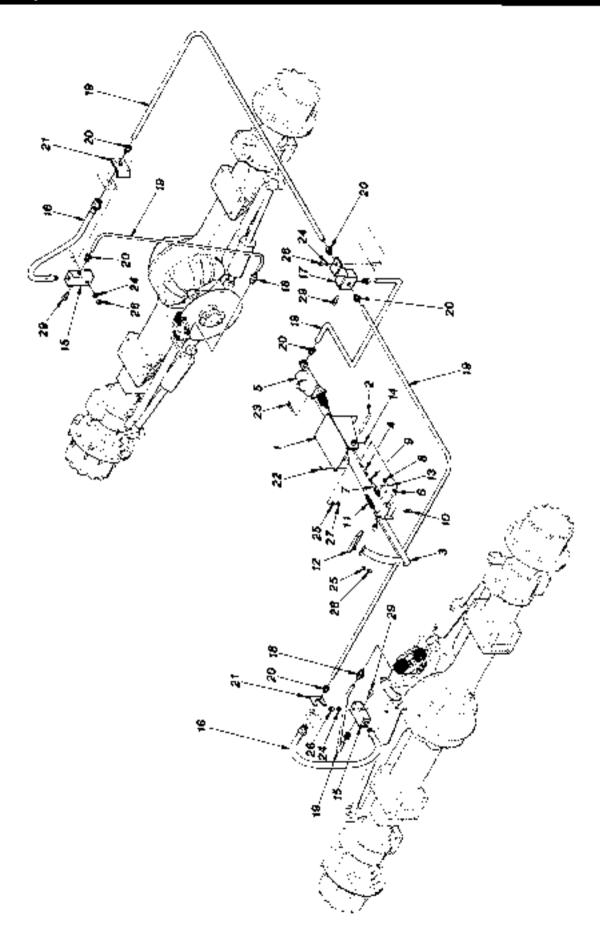


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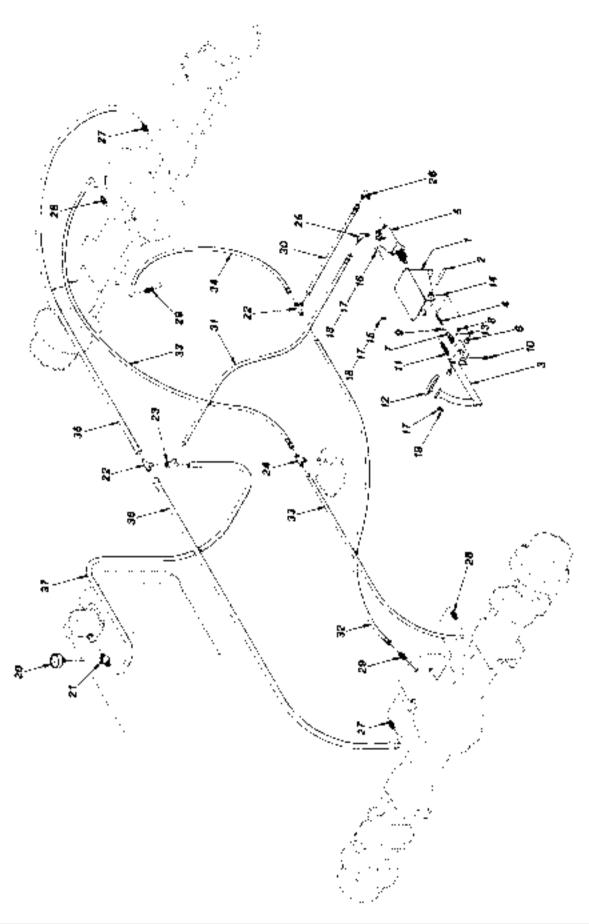
TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
45	P18063	Tee Adapter, Hose	1	·· – ··	Perkans & Deutz
46	P18064	Strap Kit	2	–	Perkins & Deutz
47	P18065	Vacuum Tank	1	" – "	Perkins & Deutz
48	P15310	Nuc, Flare	1	" – "	Perkins
49	P21403	Connector, Metric - JIC	1	—	Doutz
50	P21564	Hose, Oil	1	 .	Deutz
51	17178B	Oil Return Plate	1	"-"	Deutz
52	18552B	Mounting Bracket, Vacuum Pump	1	" – "	Deutz
53	P00206	Bolt, Hx.: 3/5"-16 x I 1/2"	4	r r	Deutz
54	P00202	Bolt, Hx.	4	· . ·	3/8"-16 x 3/4"
55	P00204	Bolt, fix.	4	. – .	3/8"-16 x 1"
56	P01310	Lockwasher, 3/8"	9	•	13 Req Deutz
57	P01508	Nut. IIx., 3/8'-16	4	'- '	В Reg Deціх
56	P01531	Nut. IIx.	1	" – "	3/81-24

6-4 June. 1994



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PTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	167290	Housing, Brake Pedal	1	101 – 468 w/Disc,	
				469 - 822	
2	17712A	Pin, Pedal Pivot	1	. – .	
3	17713B	Brake Pedal	3	· = ·	
4	15676A	Link, Push Rod	1	. – .	
5	P20886	Master Cylinder	1	" – "	
И	P20872	Rebuild Kit, Master Cylinder	-	101 – 396	
NI	P20900	Rebulid Kit. Master Cylinder	-	397 822	
6	P20391	Bushing, Pedal	2	101 468 w/Disc, 469 - 822	
7	P19081	Clevis	1		
8	P10053	Clevis Pin	1	•	7/16" x t 1/4"
9	P01582	Jam Nut, Hx.	1	· _ ·	7/161-26
10	P16611	Grease Zerk	:	·_ ·	
21	P10581	Spring, Pedal	ı	" '	
12	P17733	Foot Pad, Pedal	1	""	
13	P03824	Cotter Pin	1	" – "	3/32" x 1"
14	P03865	Cotter Pin	1	–	3/16" x 1 1/2"
15	P15303	Junction Block	2	·· – ··	
16	P11705	Hose, Brake	2	– . .	
17	P16676	Tee, Junction	1	. –	
18	P15810	Nut, Flare	2	. – .	
19	P17898	Brake Tubing, Steel - 1/4"	_		Obtain Locally
20	P15294	Tube Nut Connector	В	. – .	
21	P11715	Horseshoe Clip	2		
22	P00202	Bolt, Hx.	4	. – .	$3/5^{\circ}$ -16 × $3/4^{\circ}$
23	P00204	Bolt, Hx.	3	– .	3/8' 16 x 1'
24	P01309	Lockwasher	3	·· – ··	5/16"
25	P01310	Lockwasher	á	–	3/81
26	P01507	Nut, Hx	3	·· – ··	5/16"-18
27	P01508	Nut, Hx	7	·· – ··	3/8"-16
28	P0:531	Nut, Hx.	1	·· – ··	3/8" 24
29	P15293	Plug, Pipe	3	–	



18361 - 2

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
)	21420C	Housing, Brake Pedal	1	823 - 1694	
2	17712A	Pin. Pedal Pivot	1	–	
3	21423B	Brake Pedal	1	· _ ·	
4	15576A	Link, Push Rod	1	_	
5	P24961	Master Cylinder	1	· _ ·	
201	P24982	Rebuild Kit, Master Cylinder	-	·· _ ·'	
6	P20391	Bushing, Pedal	2	–	
7	P19081	Ctevis	1	"-"	
8	P10093	Clevis Pin	1	" - "	$7/16^{\circ} \times 1.0/4^{\circ}$
9	P01582	Jam Nut, Hx.	1	. – .	7/161-20
10	P16611	Grease Zerk	1		-
11	P10581	Spring, Pedal	1	. – .	
12	P17733	Foot Pad, Pedal	1	. –	
13	P03824	Cotter Pin	1	–	$3/32^{\circ} \times 1^{\circ}$
24	P00865	Cotter Pin	1	–	$3/16^{\circ} \times 1.1/2^{\circ}$
15	P00202	Bolt, Hx.	4	–	3/8"-16 x 3/4"
16	P00204	Boit, Hx.	IJ	–	3/8"-16 x i"
17	P01310	Lockwasher	8	. – .	9/8"
15	P02508	Nut, Hx.	7	- ·	3/81-16
19	P01531	Nut, Hx.	1	. – .,	3/81-24
20	P24981	Pressure Gauge	1	·· – ''	
21	P24613	Tee, JIC - Pipe	1	·· – ''	
22	P18942	Tee, Bulkhead	2	·· – ··	
20	P19412	Tee, Swivel	1	·· - ··	
24	P24611	Tee, JIC - Pipe Branch	1	·· - ··	
25	P19945	90° Elbow, JIC - Pipe	1	. – .	
26	P19726	90° Elbow, JIC - Pipe	1		
27	P18936	Connector, O-Ring	2	. – .	
28	P18 96 0	Connector, O-Ring	2	. – "	
	P24612	Connector, O-Ring	2	·- ''	
30	P19958	Ilose. Hyd.	1	·· – ··	25" x 29"
81	№24630	Hose, Hyd.	1	–	25" x 50"
32	P24625	Hose, Hyd.	ι	'-'	25" x 72"
	P24617	Hose, Hyd.	2	· – ·	.25" x 70"
	P24618	Hose, Hyd.	1		.25' x 70"
	P24619	Hose, Hyd.	1	· - ·	.38" x 62"
	P24620	Hose, Ilyd.	1	. – .	.38 x 781
37	P24624	Hose, Hyd.	ì	·· - ··	.381x 811

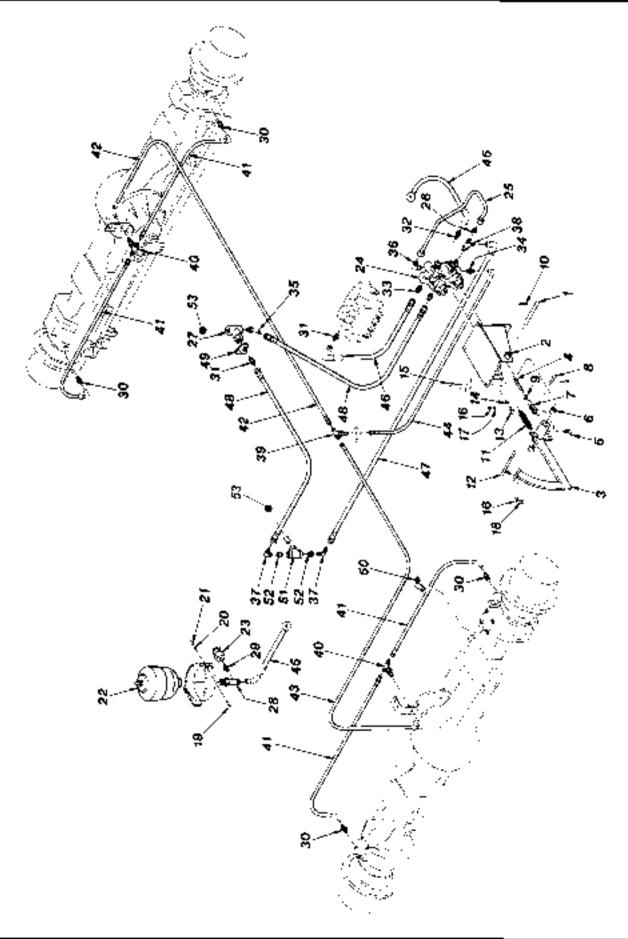


Figure 18361-3

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18361-3 (1 of 2)

гтем	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	17712A	Pin, Pedal Payet	1	1695-2157	
2	20929C	Housing, Brake Pedal	1		
3	20530B	Brake Pedal	1	·	
4	20834A	Link, Push Red	1	·	
6	P15367	Grease Zerk, 45°	1	··	
6	P20391	Bushing, Pedal	2	·	
7	P19081	Clevia	1		
8	P10053	Clevis Pin	1	·_·	7/16" x 1 1/4"
9	P01982	Jam Nut, Hx.	1	·_r	7/16" 20
10	P03865	Cotter Pin	2	·- <u>-</u> ··	3/16" x 1 1/2"
IJ	P10581	Spring, Pedal	1	·- <u>-</u> ·	
12	P17733	Foot Pad, Brake Pedal	I	·- <u>-</u> ·	
13	P00352	Balt, Hx.	3	r_·	$7/16^{\circ}-20 \times 1^{\circ}$
14	P01360	Starwasher	3	··	7/16" - External
15	P00202	Balt, Hx.	4	·	3/8"-16 x 3/4"
16	P01310	Lockwasher	5	·-·	3/8"
17	P01508	Net, Hx.	4	·- <u>-</u> ·	3/8"-16
18	P01531	Nut. Hx.	1	·-·	3/8"-24
19	P00007	Bolt, Hx.	2	·-·	1/4"-20 x 1 1/2"
20	P01308	Lockwasher	2	· _ ·	1/4"
21	P01506	Nut. Hx.	2	· _ ·	1/4" 20
22	26014C-1	Accumulator Repair Kit	1		Replaces P26017
23	P27308	Pressure Switch	1		
24	P27608	Valve, Power Brake	1	1951-1958, 1964, 2026-2157	
	P25305B	Valve, Power Brake	1	1695–1950, 1959–1963, 1965–2025	
NI	P27977	Repair Kit, Power Brake Valve	-	For Model #06-460-886	
И	P26338	Repair Kit, Power Brake Valve	-	Por Model #06-460-890	
NI	P27976	Repair Kit, Power Brake Valve	-	For Model #06-400-894	
25	P27450	Tube, Valve	1	1695-2157	
26	P24650	Reducer, Swivel	1		
27	P26016	Tee Relief Valve	1		
28	24794A	Connector, Special	1		
29	P27355	Connector, Nipple	1		
30	P24991	Connector, Special	1		
31	P17805	Connector, O Ring	2	'-"	
32	P18997	Connector, O-Ring	1	· - "	
33	P19765	Connector, O-Ring	2	· - ··	
34	P2190 5	Connector, O. Ring	1		
35	P19147	45' Elbow, O.Ring	1	-"	
36	P18935	90° Elbow, O.Ring	1	-"	
37	P17808	90° Elbow, JIC - Pape	2		
39	P20603	Tee, O-Ring	1	··	
39	P18942	Tee, Bulkhead	1	'-"	
40	P26099	Tee, Bulkhood	2	<u></u> .	

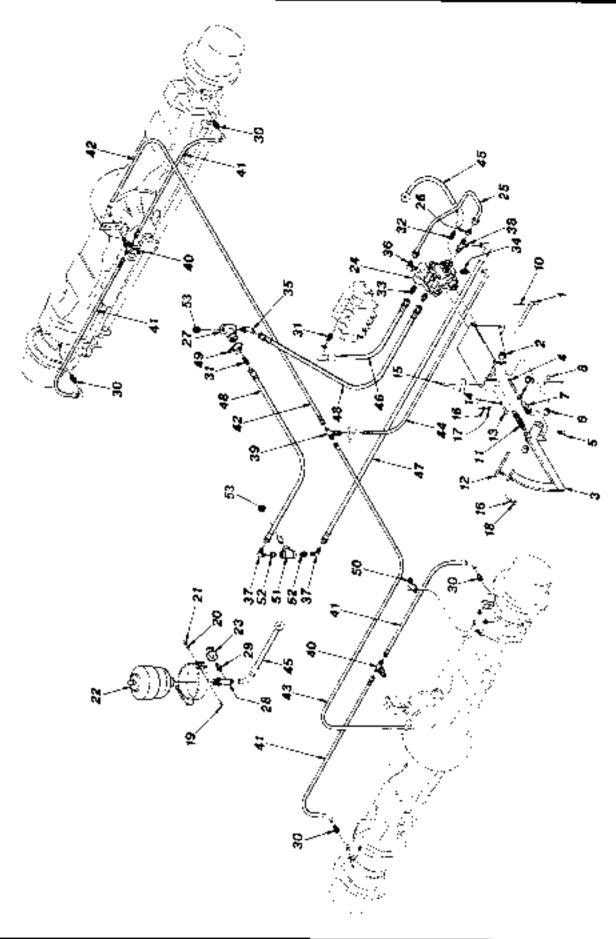


Figure 18361-3

18361-3 (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
4.1	P26617	Hose, Hyd.	4		.25' x 45"
42	P24682	Hose, Hyd	ī	121	.25° x 58°
43	P26123	Hose, Hyd	ı	"_	.251 x 74
44	P18095	Hose, Hyd.	1	"_	38" x 32"
45	P27408	Hose, Hyd.	1	"_ ·	.50" x 94"
46	P26615	Hose, Hyd.	1	·· _ ··	.75" x 25"
47	P26612	Hose, Hyd.	1		.75" x 39"
48	P26611	Hose, Hyd.	2		$.75' \times 43''$
49	P13605	Clamp	1		
50	P26480	Clamp, Hose	4	··_··	
51	P20273	Tee, Pipe	1		
52	P10180	Roducer Bushing	2	·-·	
53	See Page 5-14	Lower Hydraulies Assembly			

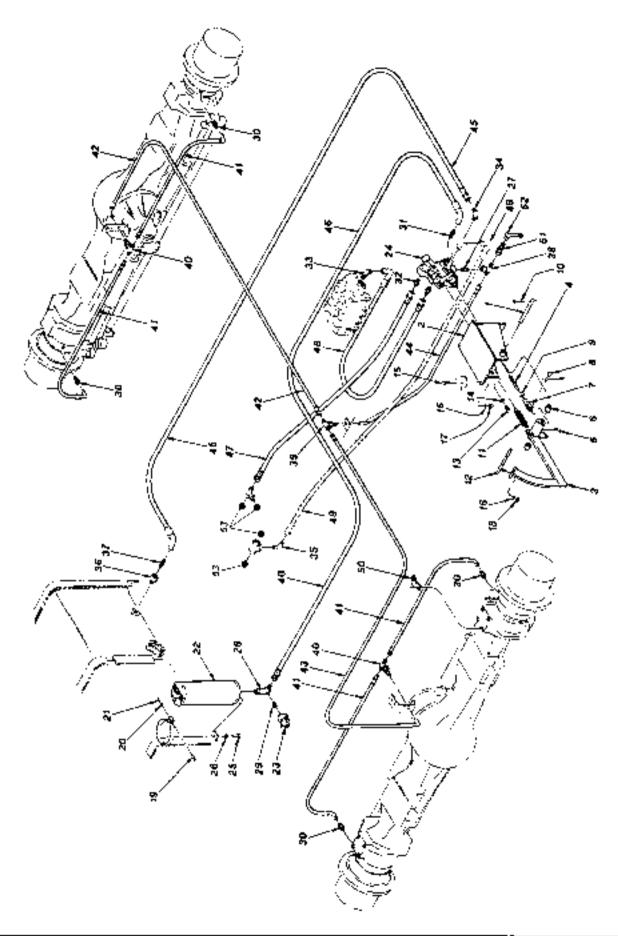


Figure 18361-4

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18361-4 (1 of 2)

TTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
- 1	17712A	Pin, Pedal Pivot	1	2158 -	
2	20829C	Housing, Brake Pedal	ŧ	9 9	
Ű.	20830B	Brake Pedal	ι		
4	20834A	Link, Push Rod	1	" "	
5	P15367	Grosse Zerk, 45°	1	". "	
6	P20391	Bushing, Pedal	2	" – "	
7	P19081	Clevis	1	" - "	
8	P10053	Clevis Pin	1	1.1	7/16" x 1 1/4"
9	P01582	Jam Nut, IIx.	1		7/16 -20
10	P03865	Cotter Pin	2		3/16" x 1 1/2"
11	P10581	Spring. Pedai	1	1. 1	
72	P17733	Foot Pad, Brake Pedal	ì	_ '	
10	P00352	Bolt, IIx.	3	". "	7/16" x 1"
14	P01360	Starwasher	3	" - "	7/16" - External
15	P00202	Bolt, Hx.	4	"."	3/81-16 x 8/41
16	P01310	Lockwasher	5	Р И	3/8"
17	P01508	Nut, Hx.	4	e e	3/8"-16
18	P01531	Nut, Hx.	- 1	1-1	3/8"-24
19	P00005	Holt, Hx.	1	· _ '	1/4"-20 x 3 "
20	P01308	Lockwasher	1	-	1/4"
21	P01506	Nut, Hx.	1	-	1/4"-20
22	P27830	Accumulator	1		
NI	P29122	Seal Kit. Accumulator		' - '	
23	P2730S	Pressure Switch	1	" – "	
24	P26018	Valve, Power Brake	1	" – "	
Νſ	P27975	Repair Kit, Power Brake Valve		"-"	
25	P00400	Bolt, Hx	1	. – .	1/2"-20 x 3/4"
26	P01312	Lockwasher	1		1/2"
27	P21906	Connector, O-Ring	1	·-	
28	26002A	90° Elbow, Special	1	' - '	
29	P27355	Connector, Nipple	1	·- ·	
30	P24991	Connector, Special	REF	" – "	
31	P18997	Connector, O-Ring	ı		
32	P19765	Connector, O-Ring	2	" – "	
33	P19055	90° Elbow, O-Ring	1	" - "	
34	P19810	90° Elbow, O-Ring	1	2425 =	
	¥19810	90° Elbew, O-Ring	1	2158 - 2424	
35	P21902	90° Elbaw, JIC - Pipe	1	2158 - 2424	
36	P25391	Adapter	1	2158 -	
	P23848	Valve, Check	1		
38	P19845	Tee, Swivel	1		
39	P18942	Tee, Bulkhead			
40	P26099	Tee, Bulkhesd	2	P 0	051 451
	P26617	Ilase, Hyd.	4	e e	.25 x 45
	P24682	Hose, Hyd.	l 1		.25 ° x 58 °
	P29171 P27202	Hose, Hyd.	1		.25" x 71"
	P27692 P21573	Hose, Hyd.	1		38" x 28"
	P21010 P27740	Hose, Hyd.	1		50" x 70"
40	1-1140	Hose, Hyd.	1	-	50" x 94"

Hyd. Service Brake Assy. (Wheel End Wet Disc)

6-14 June, 1994

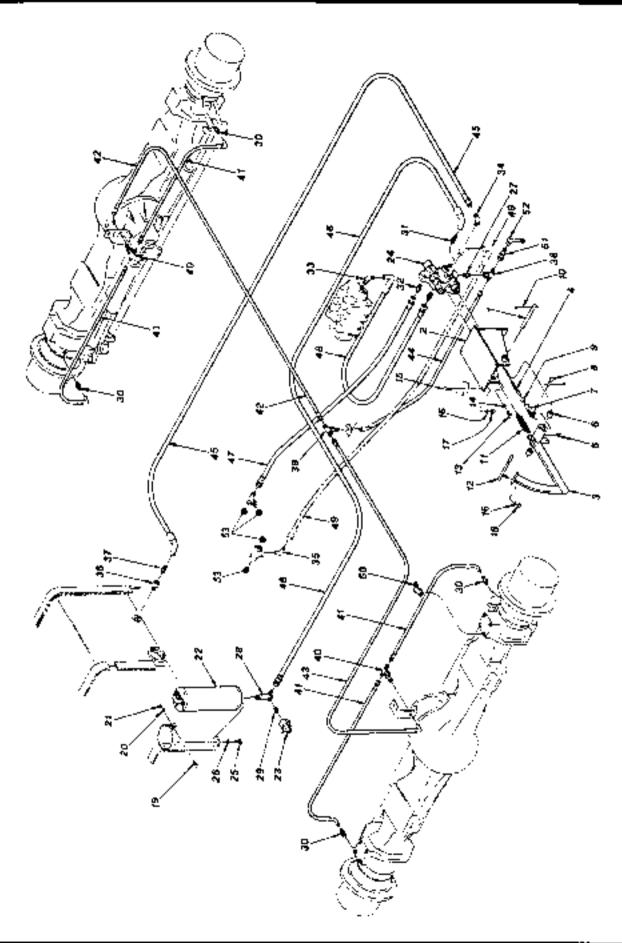


Figure 18361-4 6-15

18361-4 (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
47	P28602	Hose, Hyrl.	1	–	.62" x 23"
48	P28623	Hose, Hyd.	1	. –	$.62'' \times 45''$
49	P28624	Hose, Hyd.	1	2158 - 2424	.62" x 38"
50	P26840	Clamp, Hose	4	2158 -	
st	P27379	Nipple, Pressure Check	1	2158 -	
52	P27805	Dust Cap	1	2158 -	
53	See Page 5-24	Lower Hydraulics Assembly	-		

6-16 June. 1994

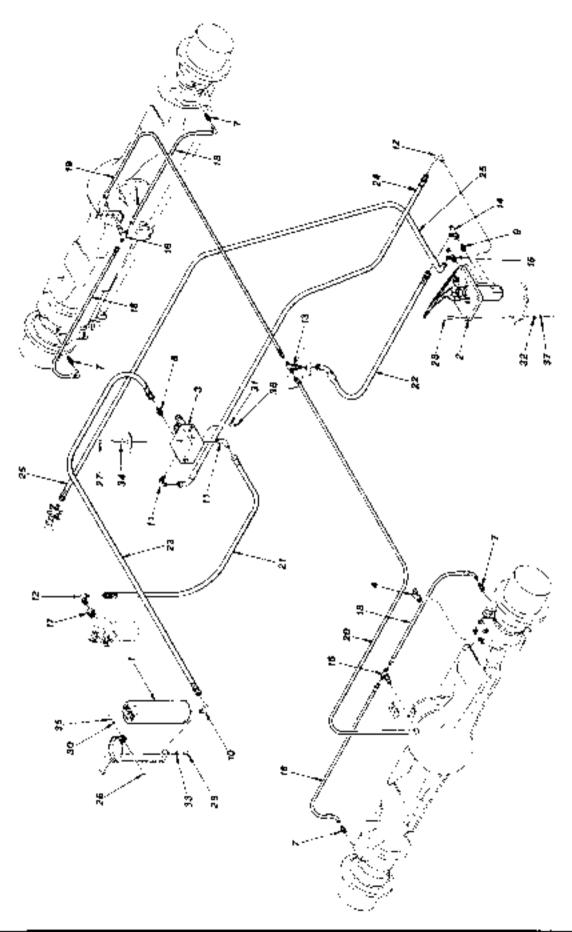


Figure 18361-5

18361-5

PPEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
î	P27830	Accumulator	1	2784 -	—
NI	P29122	Seal Kit, Accumulator	_	" – "	
2	P28497	Brake Valve	1	" – "	
NI	P29920	Repair Kit, Brake Valve	_	. – .	
3	P29136	Brake Porting Block	1	. – .	
4	P26480	Clamp, Hyd. Hose	4	_ '	
7	P24991	Connector, Special	1	–	
8	P18936	Connector, O-Ring	1	" – "	
9	P19415	Connector, O.Ring	1	" – "	
10	P27392	90° Elbow, O-Ring	1	"-"	
ίl	P18935	90° Elbow, O-Ring	2	r "	
12	P18956	90° Elbow, O.Ring	2		
13	P18942	Tee, Bulkhead	1		
14	P19412	Tee, Swivel	1	". '	
15	P21219	Tee, O-Ring	ī	" - "	
16	P26099	Tee, Bulkhead	2	"-"	
17	P28382	Reducer, O-Ring to O-Ring	1	–	
16	P26517	Hose, Hyd.	4	·· – ··	25" x 46"
19	P24682	Hose, Hyd.	1	" - "	.25" x 58"
20	P29772	Hose, Hyd	1	· - ·	.25" x 67"
21	P25855	Hose, Hyd	1	. – .	.38" x 22"
22	P18095	Hose, Hyd.	ı	"-"	.38" x 32"
23	P23560	Hose, Hyd.	1	" – "	.38° x 45°
24	P29769	Hose, Hyd.	1	" - "	.381 x 45
25	P29770	Hose, Hyd.	1	"-"	.38" x 58"
26	P00006	Bolt, Hx	1	' - "	1/4"-20 x 1 1/4"
27	P00111	Bolt, Hx.	1	· _ '	5/16"-18 x 2 3/4"
28	200204	Bolt, Hx.	4		3/8"-16 x 1"
29	200400	Bolt, Hx.	!		1/2"-13 x 3/4"
30	P01308	Lockwasher	L		1/4
31	P01309	Lexiswasher	I	" – "	5/16"
32	P01310	Linckwasher	4		3/81
33	P01312	Lockwasher	1		1/2"
	P01403	Flacwashur	1	- "	5/16"
	P01606	Nut, Hx.	1	· - ·	1/4"-20
	P01507	Nut, Hx.	1	· – ·	5/16/-18
37	P01508	Nut, Hx,	4	·- ·	3/8"-16

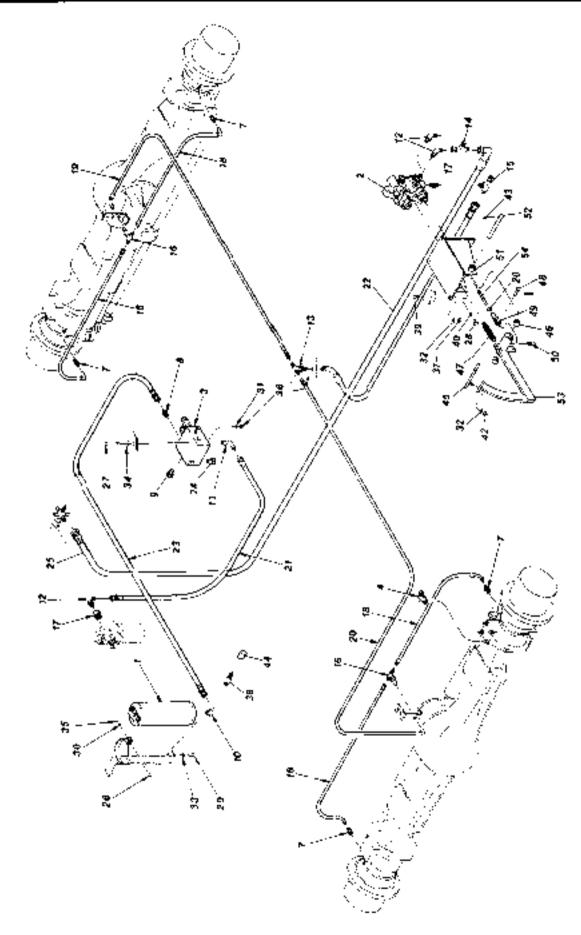
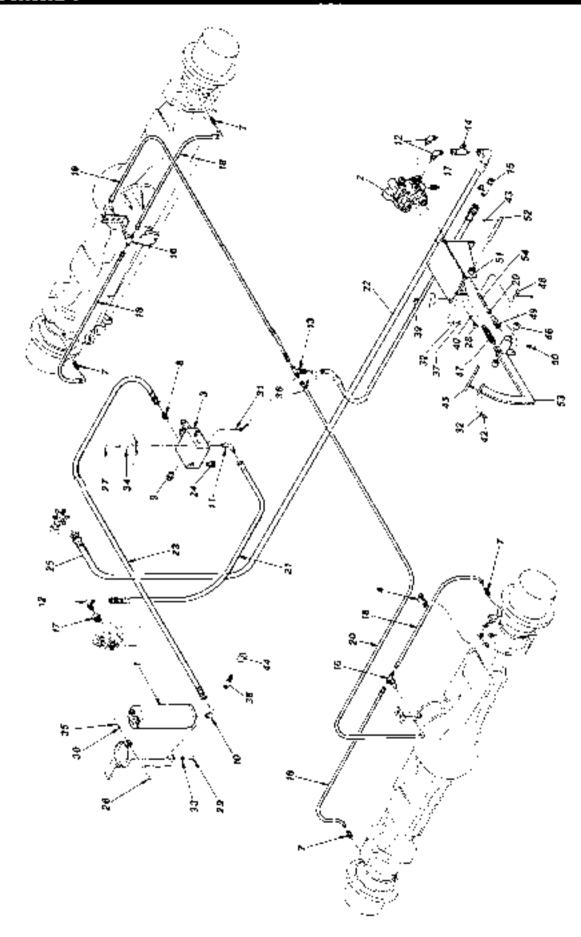


Figure 18361-6

18361-6 (1 of 2)

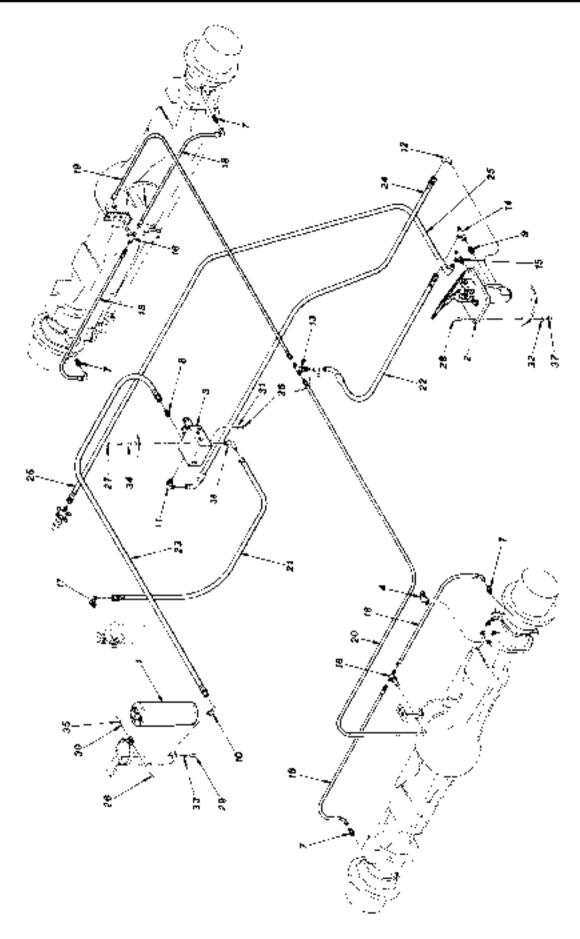
PTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
ı İ	P27830	Accumulator	Ţ		
NI	P29122	Seal Kit. Accumulator	_		
2	24252A	Brake Valve	1		
NI	P29920	Repair Kit, Brake Valve	_		
3	P29186	Brake Porting Block	1		
4	P26480	Clamp, Hyd. Hose	4	,	
7	P24991	Connector, Special	1		
8	P18936	Connector, O-Ring	1		
9	P25691	Plug	1		
10	P26002A	90° Ellow, O-Ring	1		
11	P18958	Tee, O-Ring	2		
13	P19830	90° Elbow, O-Ring	3		
1.3	P40186	Tee, Bulkhead	1		
14	P20979	Tee, Swivel	1		
15	P19845	Tee, O-Ring	1		
16	P26099	Tee, Bulkhead	2		
17	P21906	Adapter: O-Ring to JIC	1		
18	P26617	Hoae, Hyd.	4		.25" x 46"
19	P24652	Hose, Hyd.	i		.25° x 58°
20	P29772	Hose, Hyd.	ŀ		.25 x 67'
21	P25885	Hose, Hyd.	ι		.38 x 22"
22	P27674	Hose, Hyd.	ι		
23	P23860	Hose, Hyd.	1		.38 ' x 45 '
24	P37886	Plug	1	· · · · · · · · · · · · · · · · · · ·	
25	P29776	Hose, Hyd.	1		381 x 581
26	P00006	Bolt, Hx.	1		J/4"-20 x 1 1/4"
27	P00111	Bolt, Hx.	1		5/16" 18 x 2 8/4"
28	P00204	Bolt, Hx.	4		
29	P00352	Bolt, Hx.	3		7/16°-20 x 1°
30	P01308	Lockwasher	1		1/4"
31	P01309	Lockwasher	ı		5/16
33	P01310	Lockwasher	5		3/8"
33	P01312	Lockwasher	1		1/2"
34	P01403	Ffatwasher	1		5/16
35	P01506	Nut, Hx.	1		1/4" 20
36	P01507	Nut, Hx.	1		
37	P01508	Nut, Hx.	4		8/8"-16
98	P27855	Adapter, Pipe	1		
39	P00202	Bolt, Hx.	4		3/8"-16 x 3/4"
40	P01350	Starwasher	8		7/16
41	P01582	Jam Nut	1		7/161-20
43	P01531	Nut. Hx.	:		3/4"-24
40	P00865	Pin. Cotter	:		3/16" x 1 1/2"
44	P27308	Switch, Pressure	:		
45	P17733	Pad. Foot	1		



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18361-6 (2 of 2)

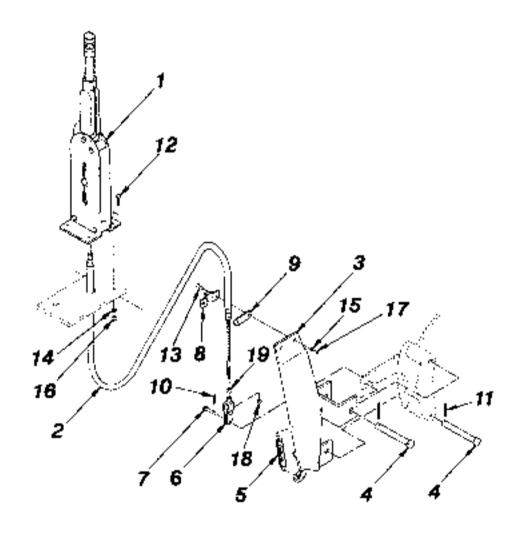
FTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
46	P20391	Bushing	2		
47	P10581	Spring	1		
48	P10053	Pin, Clevis	1		
49	P19081	Clevis	1		
50	P15367	Grease Zerk	1		
ă1	20829C	Support, Brake Pedal	1		
52	17712A	Pin, Pivot	1		
53	24428C	Pedal, Brake	1		
54	20834A	Lank, Push Rod	1		



18361-7

TEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	Riomegarases	
l	P27830	Accumulator	1	4005 -		
NI	P29122	Seal Kit, Accumulator	-	" – "		
2	P28487	Brake Valve	1	" – "		
NI	P29920	Repair Kit, Brake Valve	-	" – "		
8	P29136	Brake Porting Block	1			
4	P26480	Clamp, Hyd, Hose	4	г п		
7	P24991	Connector, Special	J	" - "		
8	P18936	Connector, O-Ring	J			
9	P19415	Connector, O-Ring	1			
10	P27892	90° Elbow, O-Ring	1	- ·		
11	P18935	90° Elbow, O-Ring	1	_ '		
12	P18956	90° Elbow, O-Ring	ζ	" – "		
13	P40186	Tee, Bulkhead, 4-way	ı	" – "		
14	P19412	Tee, Swivel	1	"-"		
15	P21219	Tee. O-Ring	1	" – "		
16	P26099	Tee, Bulkhead	2	· _ ·		
17	P19810	90° Elbow, O-Ring	1			
18	P26617	Hose, Hyd.	4		.25" x 46"	
19	P24682	Hose, Hyd.	1	•	.25" x 58"	
20	P29772	Hose, Myd.	ì		.25" × 67"	
21	P25885	IIose, Hydi.	ı	" - "	.38' x 22'	
32	P24641	llose, Hyd.	ı	" - "	.38" x 36"	
23	P23860	Hose, Hyd.	1	–	.38° x 45	
24	P29769	Hose, Hyd.	1	" - "	.38" x 45	
25	P29770	Hose, Hyd.	ι	"-"	.38" x 58"	
26	P00006	Belt. Hx.	1	' – "	$1/4$ " $20 \times 1.1/4$ "	
27	P00111	Bolt, Hx.	ι	· _ ·	5/46′ -18 x 2 3/4′	•
28	P00204	Bolt, Hx.	4	· – ·	3/8"-16 x I"	
29	P00400	Bolt, Hx.	1	· -	$1/2^{\circ}$ -13 x $3/4^{\circ}$	
30	P01308	Lockwaaher	1	. – .	1/4"	
31	P01309	Lockwasher	1	–	5/16"	
32	P01310	Lockwasher	4	–	8:8	
33	P01312	Lockwasher	1	–	1/21	
14	P01403	Flatwasher	1	. –	5/16"	
05	P01506	Nut, Hx.	1	· _ "	1/4" (20	
	P01507	Nut, Hx.	1	· - ·	5/16"-18	
37	P01508	Nut, Hx.	4	. – .	3/8"-16	
38	P21914	Tee, O-Ring to JIC	1			

6-24 June, 1994



June, 1994 **6–25**

18394-1

ITEM	PARTNO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P28457	Hand Brake	1	101 468 w/Disc.	Includes Switch
				469 822	
NI	26314C	Parking Brake	-		
		B uzzer/Light Kit			
2	P15127	Cable, Hand Brake	1	" – "	
3	16609D	Anchor Bracket, Cable	1	" - '	
4	16614A	Pin, Anchor	2	· _ ·	
5	P10581	Spring	1	·_	
G	P17594	Clevis	1	121	
7	P15392	Clevis Pin	1	·- ·	
8	P17595	Clamp, Cable	1	'	
9	P19596	Shim, Clamp	1	" – "	
LO	P03824	Cotter Pin	1	"-"	3/32" x 1"
11	P03865	Cotter Pin	2	. – .	3/16" x 1 1/2"
12	P00104	Bolt, Hx.	4	" – "	5/16"-18 x 1"
13	P00205	Bolt, Hx.	2	' - "	3/8"-16 x 1 1/4"
14	P01309	Lockwasher	4	. – .	5/161
15	P01310	Lockwasher,	2		3/8"
16	P01507	Nut., Hx.	4	· _ ·	5/161-18
17	P01508	Nut, Hx.	2	· _ ·	3/8" 16
15	P01531	Nut, Hx.	1	·· _ ·	3/8' -24
19	P01581	Jam Not, Hx.	ì	–	3/81-24

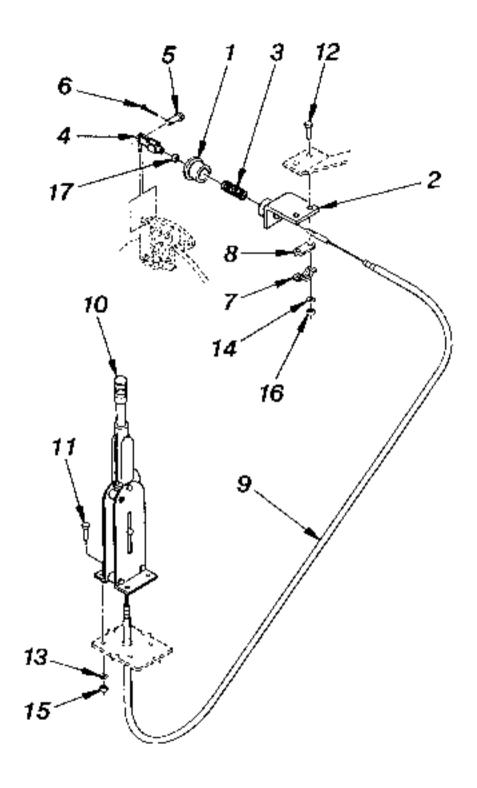


Figure 18394-2

June, 1994 **6–27**

18394-2

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	21065A	Spring Retainer	1	823 -	· L
2	21071A	Spring Base Mount	1	. – .	
8	P24302	Spring	1		
4	P10193	Clevis	1		
5	P10040	Clevis Pin	1	· - ·	
6	P03838	Cotter Pin	1		1/8" x 1"
7	P17595	Clamp, Cable	ı		
. 8	Pt7596	Shim, Clamp	1	–	
9	P17592	Cable, Hand Brake	I	–	
10	P28457	Hand Brake	1	–	Includes Switch
NI	26314C	Parking Brake Buzzer/Light Krt	-	101 - 2419	
11	P00104	Bolt. Hx	4	823 -	5/16"-18 x 1"
12	P00204	Bolt, Hx	2	–	3/8"-16 x 1"
13	P01309	Lockwasher	4		5/16'
14	P01010	Lockwasher	2	. –	3/8"
15	P01507	Nut, IIx.	4	· _ ·	5/16 -18
16	P01508	Nut, Hx.	2		3/8"-16
17	P01531	Nut, Hx.	1	. – .	3/5"-24

6-28 June, 1994

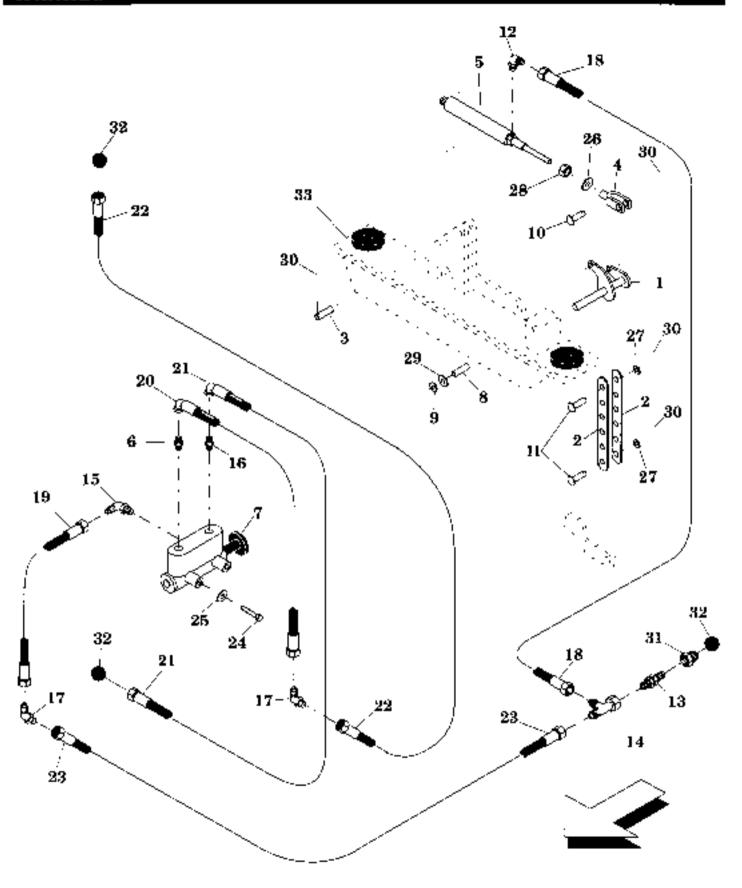


Figure 18394-3

6-29

June, 1994

18394-3

PTEM	PART-NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	35039B	Bell Crank	1		
2	34636B	Link, Adjustable	2		
Ü	35032A	Pin	1		
4	34668A	Clevis, Rod	1		
5	P30740	Cylinder, Parking Brake	1		
6	P19414	Valve, Check	1		
7	P40135	Valve, Parking Brake	1		
5	P20368	Bushing	2		
9	P27980	Ring, Retaining	1		
10	P15331	Pin. Clevis	1		
11	P20833	Pin. Clevia	2		
12	P20374	Connector, Pipe/JIC	1		
13	P28383	Bulkhead	1		
14	P19412	Tee, Swivel	ı		
15	P19724	90° Elbow	1		
16	P19415	Connector	1		
17	P18947	45° Bulkhead	2		
18	P21949	Hose, Hyd.	1		
19	P27171	Hose, Hyd.	1		
20	P27158	Hose, Hyd.	1		
21	P31170	Hose, Hyd.	1		
22	P25867	Hose, Hyd.	1		
23	P32415	Hose, Hyd.	1		
24	P00102	Bolt, Hx.	2		5/16'-18 x 3/4"
25	PD1309	Lockwasher	2		5/16"
26	P01363	Starwasher, Ext.	3		5/8"
27	P01403	Flatwasher	-2		5/16"
28	P01562	Jam Nut, Hx.	1		5/81-11
29	P31325	Washer	2		
30	P03840	Pin, Cotter	4		
NI	P1661:	Grease Zerk	1		Bell Crank
31	P28327	Bushing, Reducer	1		
32	See Page 5-36		-		
		Assembly			
33	REF	Bracket, Transmission	-		
		Mounting			

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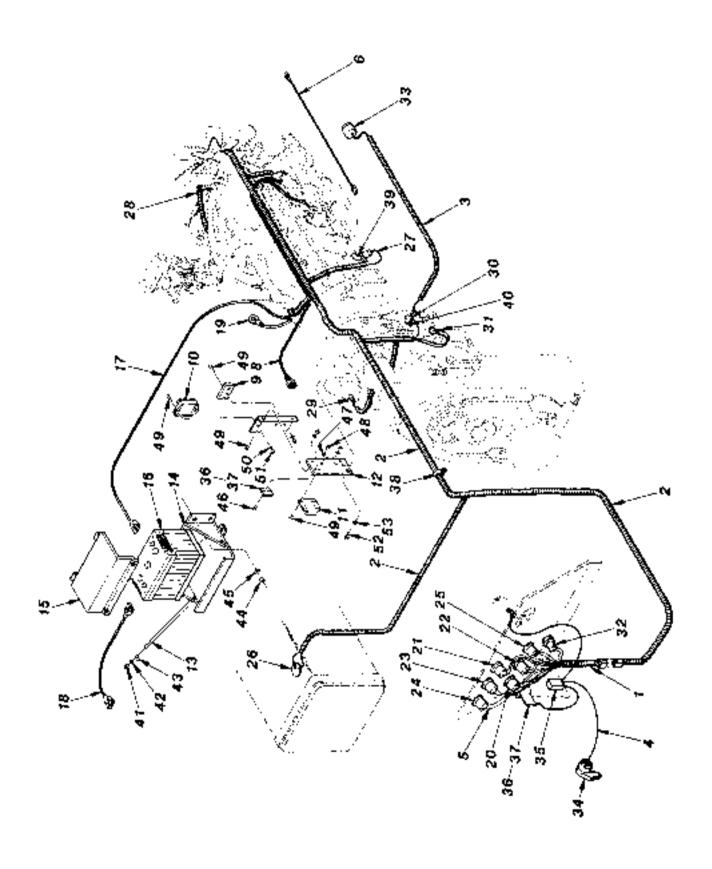
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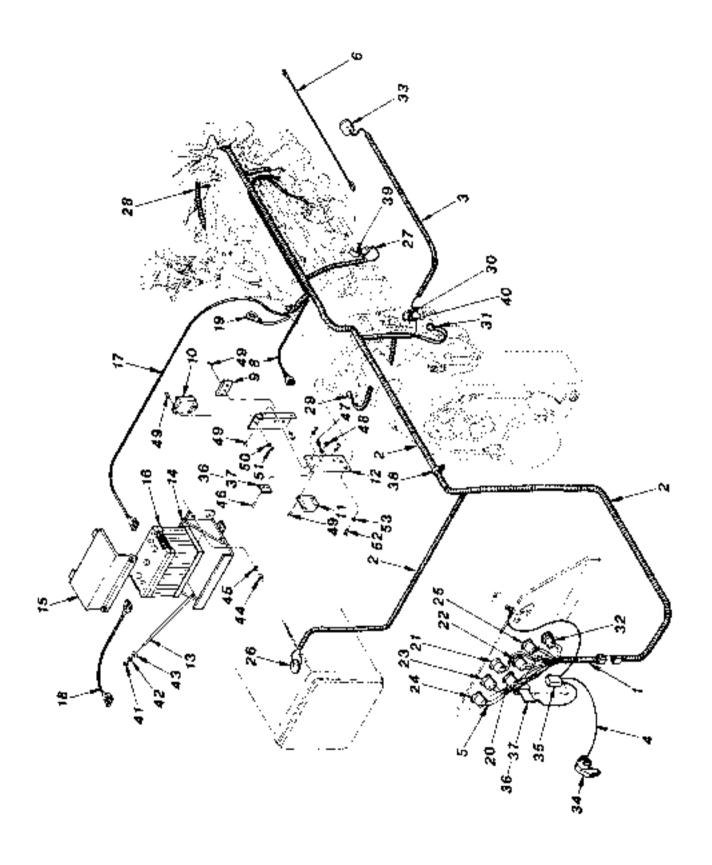
Jane, 1994 **7-1**

18362 (1 of 2)

TTEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P19099	Wire Harness	l		Upper •
1A	F26072	Wires	ı		Gauges - Power
2	P21399	Wire Harness	ι		Lower 0
3	P19102	Wire Harnesa	l		Back-Up Alaem
4	P19101	Wires	1		-
5	P19284	Wires	1		
G	P19929	Wire, Brown - Electronic	1		
		Iguition			
8	Pt9749	Wire Harness, Electronic	1		
		Ignition			
9	P19750	Resistor, Ignition	1		
10	P19722	Electronic Ignition Module	1		
11	P19204	Voltage Regulator	1		Includes P19830
NI	P19830	Wire Harness, Voltage	1		
		Regulator			
12	17753A	Beacket, Mounting	1		
13	15594A	Red, Hold Down	2		
14	16202C	Battery Box	1		
15	16203B	Battery Box Cover	1		
16	_	Battery, 12 Volt	1		Champion P/N PC-31-1050A or
		•			equiv.
17	P18182	Battery Cable, Positive	1		•
18	P16691	Battery Caole, Negative	1		
19	P19835	Battery Cable, Ground	1		
20	P20214	Gauge, Fuel	1		Replaces P18728 😝
31	P23216	Gauge, Oil Pressure	3		Replaces P19730 €
22	P28218	Gauge, Ammeter	1		Replaces P18732 (N.L.A.)
28	P28219	Gauge, Hourmeter	1		Replaces P15733 (N.L.A.)
24	P23220	Gauge, Trans. Oil Temp.	1		Replaces P18734 (N.L.A.)
25	P23221	Gauge, Water Temp.	ι		Replaces P18735 6
26	P23215	Sender, Fuel	ı		Replaces P18729 6
27	P23217	Sender, Oil Pressure	1	11 1	-
28	P23222	Sender, Water Temp.	J		Replaces P15813 0
29	P19472	Sender, Trans. Oil Temp.	J		
30	P19105	Switch, Backup	1		
31	P20812	Switch, Neutral Start	1		
32	P11092	Switch, Ignition	1	11 .1	
33	P13774	Backup Alarm	1		
34	P13707	Horn	3		
35	P13709	Horn Kelay	i		
NI	P19203	Fuse, AGC - 30 AMP	4		
37	P24349	Fuse Block	2		Replaces P19096 'N L.A.)
38	P17553	Clamp, Harness	3		Replaces (19000 N D.A.)
39	P10201	90° Elbow, Street	1		
40	P10215	45° Elbow, Street	i		
4:	P01506	Not, Hx.	2		1/4"-20
43	P01308	Lockwasher	2		
	P01402	Flatwasher	2		
	P01508	Nut, IIx.	4		
44 45			-		
43	P01310	Lockwasher	4		U/O

Electrical Assembly (Chrysler)

7-2 June, 1994



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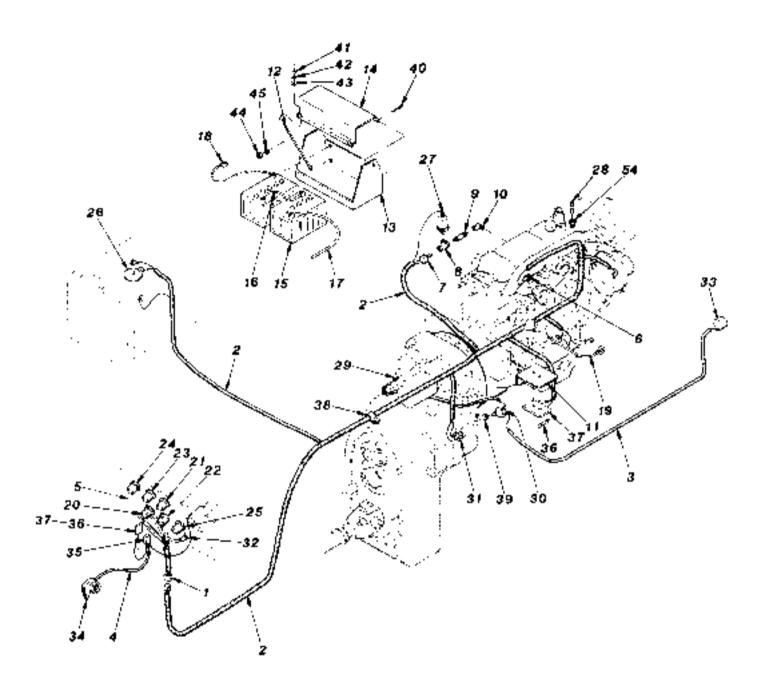
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FEEST	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
46	P02016	Screw, Slotted Rd. Hd.	4		#6-32 x 1/2"
47	P01353	Starwasher	4		#6
48	P01502	Nut, Hx.	4		#6-32
49	P02057	Screw, Stotted Rd. Hd.	7		#10-24 x 3/4
50	P01306	Lockwasher		11	
51	P01504	Not, H _N	7		#10-24
52	P00400	Bult, Hx.	2		$1/2^{\circ}$ -18 x $3/4^{\circ}$
53	P01312	Lockwasher	2	11	1/2'

NOTES.

- When ordering, specify S/N and identify whether harness has 9, 12, or 15-Pin Connector.
- N.L.A. Service with P23214 Gauge and P23215 Sender.
- N.L.A., Service with P23216 Gauge and P23217 Sendor.
- 6 N.L.A., Service with P23221 Gauge and P23222 Sender.
- N.L.A., Service with P23215 Sender and P23214 Gauge.
- N.L.A., Service with P23217 Sender and P23216 Gauge.
- ₱ N.L.A., Service with P23222 Sender and P23221 Gauge.

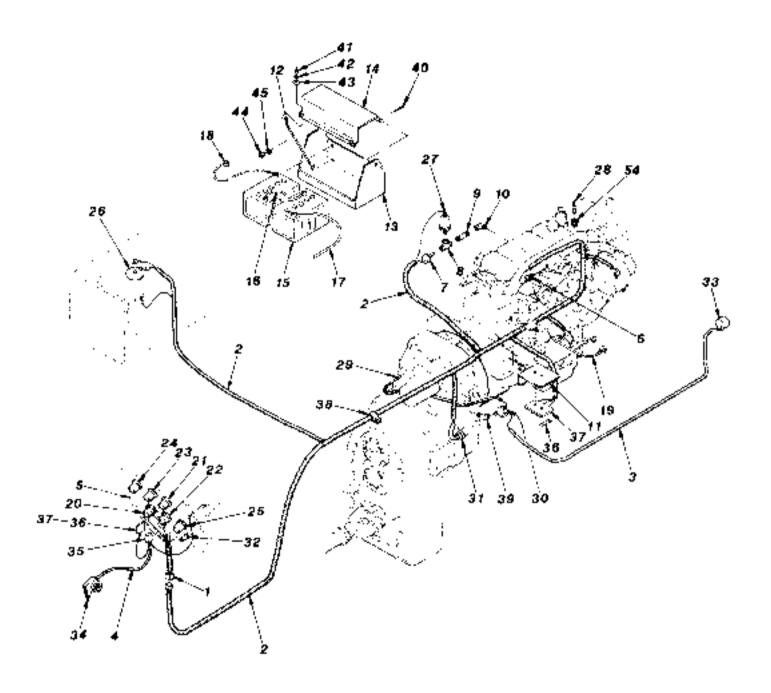
7-4 June, 1994



18363 (1 of 2)

	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	P19782	Wire Harness	1		Upper 0
1A	P26072	Wires	1	11	Gauges - Power
2	P21778	Wire Harness	1		Lower •
3	P19102	Wire Harness	1		Back - Up Alarm
4	P19101	Wires	1		Ното
ā	P19284	Wires	1		Gauges - Ground
6	P22210	Glow Plug, Heater	1		
7	P20073	Switch, Pressure	1		
8	P10200	Tee, Pipe	1		
9	P10757	Nipple, Pipe	1		
10	P10201	90° Elliow, Street	1		
11	16273A	Mounting Bracket, Fuse Block	1		
NI	P00400	Balt, Hx.	2		1/2'-13 x 3/4", Fuse Block Bracket Mounting
NI	P01312	Lockwasher	2		7/2 , Fuse Block Bracket Mounting
12	16357A	Rod. Hold Down	2		a fit are asset thank ()45 diffing
13	16344C	Battery Box	1		
14	16355B	Battery Box Cover	1		
15	_	Battery, 6 Volt	2		Gould P/N 2T-590 or Equiv
16	P18122	Battery Cable	1		Negative to Positive
17	P19833	Battery Cable	1		
18	P19834	Battery Cable	1		Negative
19	P19835	Battery Cable	1		Ground
20	P23214	Gauge, Fuel	j		Replaces P18728 🥶
21	P33216	Gouge, Oil Pressure	:		Replaces P18780 9
22	P23218	Gauge, Ammeter	ī		Replaces P18782 (N.L.A.,
28	P23219	Gauge, Hourmeter	ī		Replaces P18733 (N.1.A.,
24	P23220	Gauge, Trans. Oil Temp	ì		Replaces P18734 (N.L.A.)
25	P23221	Gauge, Water Temp.	î		Replaces P18735 0
26	P23215	Seader, Fuel	î		Replaces P18729 6
27	P23217	Sender, Oil Pressure	î		Replaces P18731 &
28	P23222	Sender, Water Temp.	1		Replaces P18818 @
29	P19472	Sender, Trans. Oil Temp.	1		Reptaces Finally by
30	P19105	Switch, Backup	i		
31	P20812	Switch, Neutral Start	1		
32	P20996	Switch, Ignition	1		
33	P13774	Backup Alarm	1		
34	P18707	Horn	1		
35	P13709	Horn Relay	1		
NI	P02057	Strew, Slutted Rd. fld.	4		#10.04 v 2/4" Hore Doles (4-004)
NI	P01306	Lockwasher	4		#10-24 x 3/4", Horn Relay Mounting
NI	P01504	Nut, Hx.	_		#10, Horn Relay Mounting
36	P19203	Fuse, AGC - 30 AMP	4		#10-24, Horn Relay Mounting
37	P24349	Fuse Block	-		Dlawa Dinong cont.
NI			2		Roplaces P19096 (N.J.A.)
NI NI	P02016	Screw, Statted Rd. Hd.	4		#6-32 x L/2", Fuse Block Mounting
NI	P01353	Starwasher Not He			#6, Fuse Black Mounting
38	P01502	Nut. Hx			#6-32. Fuse Block Mounting
	P17553	Clamp, Harness	3		
39	P102)5	45° Elbow, Street	1		

Electrical Assembly (Perkins/Clark)



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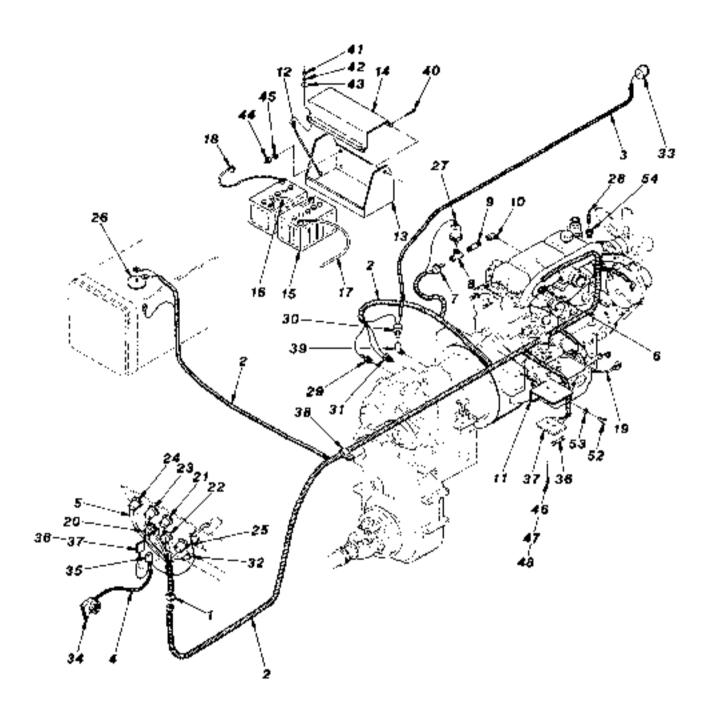
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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
40	P03823	Cotter Pin	4		3/32" x 3/4"
41	P01507	Net, Hx.	2		5/16"-18
42	P01309	Lockwasher	2		5/16"
43	P01403	Flatwasher	2		5/16"
44	P01608	Nut, Hx.	4		3/8"-16
4.5	P01310	Lockwasher	4		0/8"
54	P10158	Reducer Bushing	1		

NOTES:

- When ordering, specify S/N and identify whether harness has 9, 12, or 15 Pin Connector.
- M.L.A., Service with P20214 Gauge and P23215 Sender.
- N.L.A., Service with P23216 Gauge and P23217 Sender.
- N.L.A., Service with P23221 Gauge and P23222 Sender.
- 6 N.L.A., Service with P23215 Sender and P23214 Gauge.
- Ø N.L.A., Service with P23217 Sender and P23216 Gauge
- ₱ N.L.A., Service with P23222 Sender and P23221 Gauge.

7-8 June, 1994

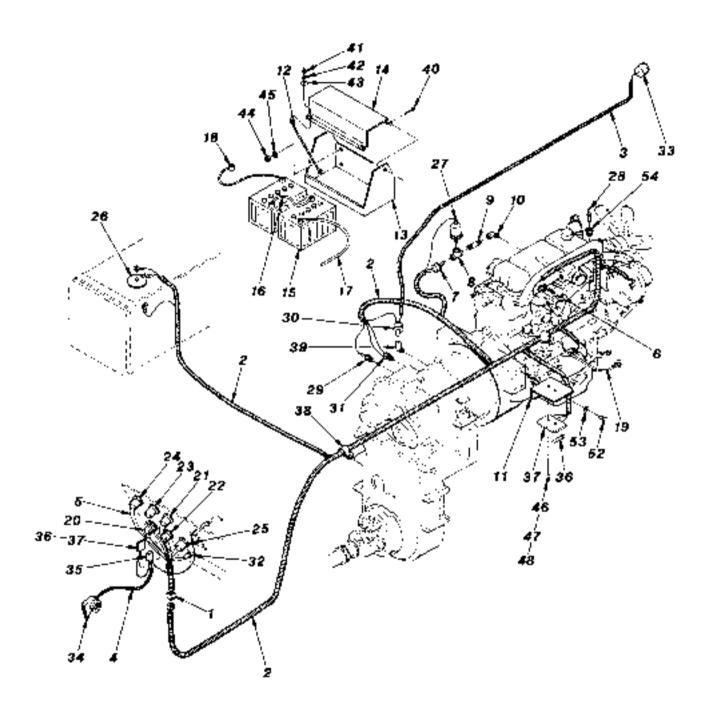


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18363-1 (1 of 2)

mem	PART NO.	DESCRIPTION	OTY	SERIAL NO.	REMARES
1	P19782	Wire Harness	1		Upper e
IA	P26072	Wires	1		
2	P21778	Wire Harness	î		**
3	P19102	Wire Harness	1		
4	P19101	Wines	ī		•
5	P19284	Wires	ī		
6	P22210	Glow Plug, Heater	1		Cranges Glound
7	P20073	Switch, Pressure	1		
8	P10200	Tee, Pipe	1		
9	P10757	Nipple, Pipe	1		
LN	P10201	90° Elbow, Street	ī		
11	16273A	Mounting Bracket, Fuse Block	1		
12	16857A	Rod, Hold Down	2		
13	16344C	Battery Box	1		
14	16355B	Battery Box Cover	1		
15	_	Battery, 6 Volt	2		Goold P/N 2T-590 or Equiv.
16	P18122	Battery Cable	1		Negative to Positive
12	P798J3	Battery Cable	ı		
18	P19834	Battery Cable	1		
19	P19835	Battery Cable	1		•
20	P23214	Gauge, Fuel	1		Replaces P18728 🙃
21	P23216	Gauge, Oil Pressure	1		Replaces P18730 6
22	P23218	Gauge, Ammeter	1		•
23	F23219	Gauge, Hommeter	1		Replaces P18733 (N.L.A.)
24	P23220	Gauge, Trans. Oil Timp.	1		Replaces P18734 (N.L.A.)
25	P23221	Gauge, Water Temp.	1		Roplaces P18735 6
26	P23215	Sender, Fue!	1		Replaces P18729 6
27	P20217	Sender, Oil Pressure	1		Replaces P18731 @
28	P23222	Sender, Water Temp	1		Replaces P18813 6
29	P19472	Sender, Trans. Oil Timp,	1		_
30	P19105	Switch, Backup	1		
31	P15673	Switch, Neutral Start	1		
32	P20996	Switch, Ignition	1		
33	P13774	Backup Alarm	1		
34	P13707	Hora	1		
35	P13709	Horn Relay	1		
NI	P02057	Screw, Slotted Rd. Hd.	2		#10-24 x 3/4", Horn Rolay Mounting
NI	P01306	Lookwasher	2		#10, Harn Relay Mounting
NI	P01504	Nut. Hx	2		#10-24, Horn Relay Mounting
	P19203	Fuse, AGC - 00 AMP	4		
	P24349	Fuse Block	2		Replaces P19096 (N.L.A.)
	P17553	Clamp, Harness	3		
	P10215	45° Elbaw, Street	1		
	P03823	Cotter Pin	4		
	P01507	Nut, Hx.	2		
	P01309	Lockwasher	2		
	P01403	Flatwasher			
	PD1508	Nut, Hx.			
45	P01310	Lookwasher	4		∆/5

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ELECTRICAL

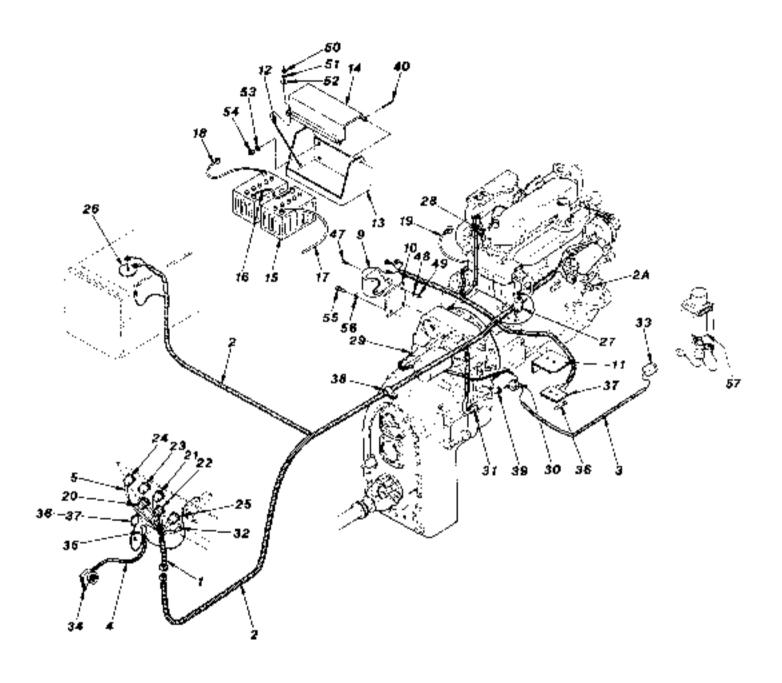
18363-1 (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTE	SERIAL NO.	REMARKS
46	P02016	Screw, Slotted Rd. Hd.	4		#6-32 x 1/2', Fuse Block Mounting
47	P01353	Starwasher			#6. Puse Block Mounting
48	P01502	Nut, Hx.	4		#6-32, Puse Block Mounting
52	P00400	Bolt, Hx.	2		1/2"-13 x 3/4", Fuse Block Bracket
					Mounting
53	P01312	Lockwasher	2		1/2", Fuse Block Bracket Mounting
54	P10158	Reducer Bushing	1	1	

NOTES.

- When ordering, specify S/N and identify whether harness has 9, 12, or 15-Pin Connector
- N.L.A., Service with P23214 Gauge and P23215 Sender.
- N.L.A., Service with P23216 Gauge and P23217 Sender.
- N.L.A., Service with P23221 Gauge and P23222 Sonder.
- 8 N.L.A., Service with P23215 Sender and P23214 Gauge.
- @ N.L.A., Service with P23217 Sender and P23216 Gauge.
- N.L.A., Service with P23222 Sender and P23221 Gauge.

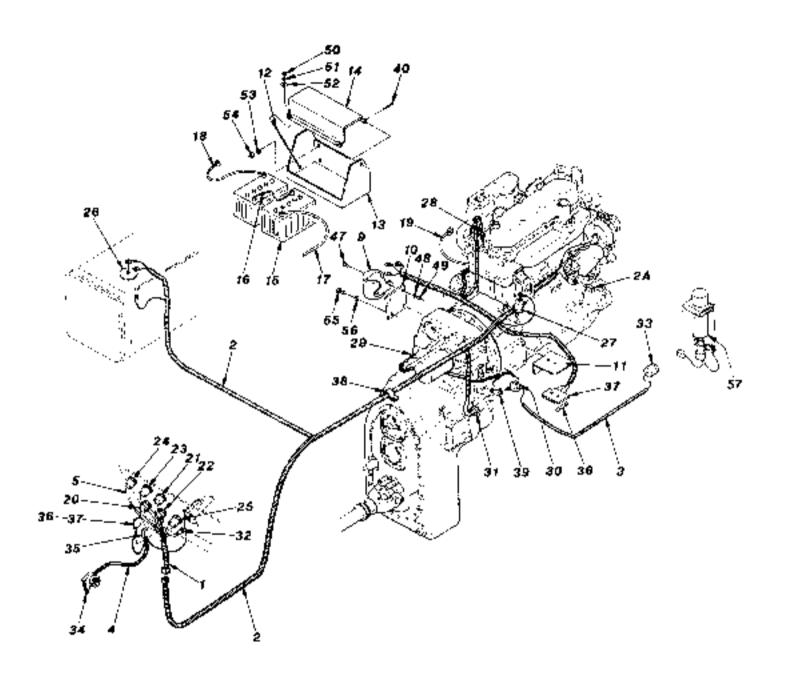
7-12 June, 1994



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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P19099	Wire Harness	1		Upper 0
1A	P26072	Wires	1		•
2	P21770	Wire Harness	1		-
2A	P21787	Diode Module	1		
.3	Pi9102	Wire Harness	1		Back-Up Alarm
4	P19101	Wires	-	•••••	Horn (3 Wires)
ā	P19284	Wires	1		•
9	P21777	Starter Relay	1		
10	18320A	Mounting Bracket, Starter	1		
		Relay	_		
11	16273A	Mounting Bracket, Puse Block	1		
12	16357A	Rod, Hold Down	2		
13	16344C	Battery Box	1		
14	16355B	Battery Box Cover	1		
15	_	Battery, 6 Volt	3		900 CCA, Group 4
16	P18122	Battery Cable	l		
17	P19833	Battery Cable	1		-
18	P19834	Battery Cable	1		
19	P19835	Battery Cable	1		••
20	P23214	Gauge, Fuel	1	9 1	_
21	P23216	Gauge, Oii Pressure	1		9
22	P23218	Gauge, Ammeter	1		6
23	P23219	Gauge, Hourmeter	1		9
24	P23220	Gauge, Trans. Oil Temp.	1		
25	P23221	Gauge, Water Temp.	1		Ø
26	P23215	Sender, Fuel	- 1	***************************************	
27	P23217	Sender, Oil Pressure	1		
28	P23222	Sender, Water Temp.	1		€
29	P19472	Sender, Trans. Oil Temp.	1		
30	P19105	Switch, Backup	1		
31	P20812	Switch, Neutral Start	ī		
32	P11092	Switch, Ignition	1		
33	P13774	Backup Alarm	1		
34	P13707	Horn	1		
35	P13709	Horn Relay	2		
NI	P02057	Screw, Slotted Rd. Hd.	2		#10-24 x 8/4 , Horn Relay Mounting
NI	P01306	Lockwasher	2		#10, Horn Relay Mounting
NI	P01504	Not, Hx.	2		#10-24, Horn Relay Mounting
36	P19203	Fuse, AGC - 30 AMP	4		and any angular training and an angular training
37	P24349	Fuse Block	Ž		Replaces P19096 (N.L.A.)
NI	P02016	Screw, Slotted Rd. Hd.	4		#6-32 × 1/2". Fuse Block Mounting
NI	P01358	Starwasher	4		#6, Fuse Block Mounting
NJ	P01502	Not. Hx	4		#6 82. Fuse Black Mounting
38	P17553	Clamp, Harness	3		ave around management
39	P10215	45° Bibow. Street	1		
40	P03823	Cotter Pin	4		9/391 × 3/41
47	P00001	Bolt, Hx.	2		
	P01308	Lockwasher	2		
	P01506	Nut, Hx.	2		1/41-20
40	101000	1. uv, 11A.	-		4·7 ·20



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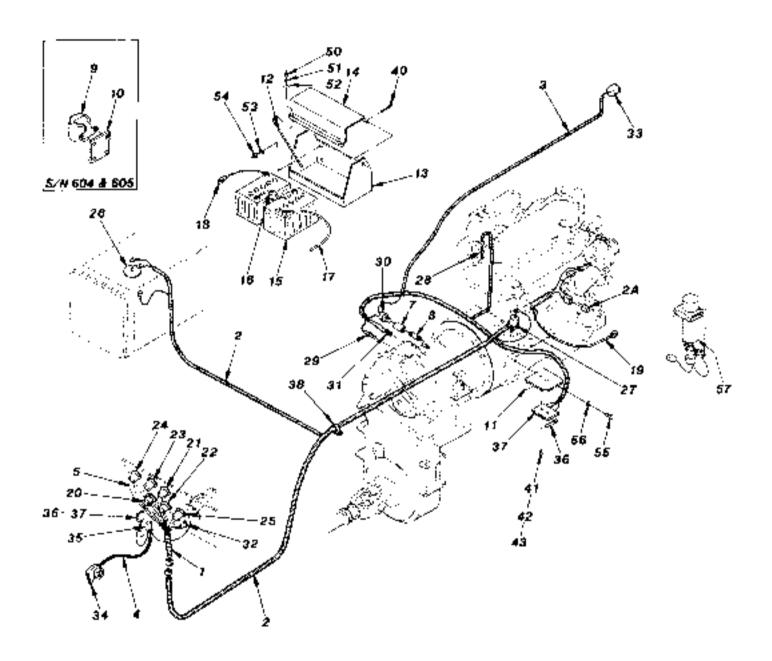
18363-2 (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
50	P01507	Nut, Hx.	2		5/16 -18
51	P01309	Lockwasher	2		5/161
52	P01403	Flatwasher	2		5/16"
53	P01310	Lockwasher	4		8/8
54	P01508	Nut, Hx.	4		3/8 -16
55	P00400	Bolt, Hx.	4		1/2"-43 x 3/4"
56	P01312	Lockwasher	4		1/2"
57	P21422	Quick Start	1	644 -	Cylinder Not Included
NI	N.L.A.	Cylinder, Refill	_	644 ·	Obtain Locality
NI	P26323	Switch, Quick Start	_	644 -	

NOTES.

- When ordering, specify S/N and identify whether harness has 9, 12, or 15-Pin Connector.
- Machines with fuse located on Starter Relay side use 18411D.
- S/N 101 651 Original Part N.L.A. Service with P23214 Gauge and P23215 Sender.
- S/N 101 651 Original Part N.L.A. Service with P23216 Gauge and P23217 Sender.
- S/N 101 651 Original Part N.L.A. Part Number shown replaces original part.
- Φ S/N 101 651 Original Part N.L.A. Service with P23221 Gauge and P20222 Sender.
- S/N 101 651 Original Part N L.A. Service with P23215 Sender and P23214 Gauge.
- S/N 101 651 Original Part N.L.A. Service with P23217 Sender and P23216 Gauge.
- S/N 101 651 Original Part N.L.A. Service with P23222 Sonder and P23221 Gauge.

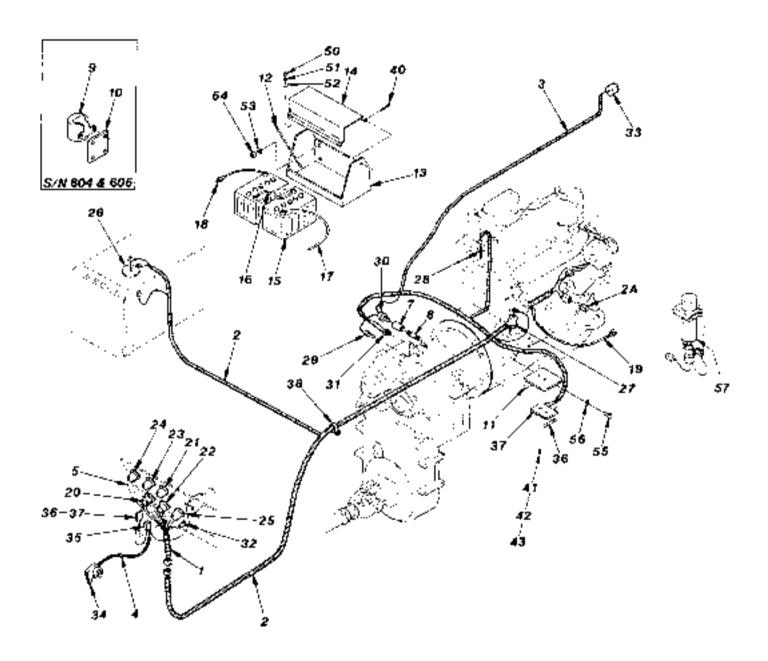
7–16 June, 1994



Jane. 1994 **7–17**

18363-3 (1 of 2)

FFEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
t	P19099	Wire Harness	1	101 - 1694	Upper 0
1A	P26072	Wires	1	101 - 1694	Gauges - Power
2	P21657	Wire Harness	1	101 - 603, 606 -	Lower 0
				1694	
	P ≥1780	Wire Harness	ı	604 & 605	Lower 0
2A	P21787	Diode Module	1	101 - 1694	
8	P19102	Wire Harnesa)	101 - 1694	Back-Up Alarm
4	P19101	Wires	1	101 - 859	Hom (3 Wires)
5	P19284	Wires	1	101 - 3694	Gauges - Ground
NI	P27504	Wire	1	604 & 605	Backup Alarm - Ground
7	P10664	Coupler, Pipe	1	604 & 605	•
8	P10889	Nipple, Pipe	1	604 & 605	
9	P21777	Starter Relay	1	604 & 605	
91	P00001	Boit. Hx.	3	604 & 605	1/4"-20 x 1/2", Starter Relay
	_				Mounting
NI	P01308	Lockwasher	2	604 & 605	1/4". Starter Relay Mounting
NI	P01506	Nut, Hx.	2	604 & 605	1/4"-20, Starter Relay Mounting
10	18320A	Mounting Bracket, Starter Relay	1	604 & 605	
12	16273A	Mounting Bracket, Fuse Block	1	101 - 859	
12	16357A	Rad, Hold Down	2	101 - 1694	
13	21977C	Battery Box	1	1241 1694	
	16344C	Battery Box	1	101 1240	
14	21976B	Battery Box Cover	1	1241 1694	
	16355B	Battery Box Cover	1	101 1240	
15	_	Battery, 6 Voit	2	101 - 1694	900 CCA, Group 4
16	P18122	Battery Cable	ι		Negative to Positive
17	P19833	Battery Cable)	" – "	Positive
18	P19884	Battery Cable	1	" – "	Negativo
19	P19835	Battery Cable	1		Ground
20	P23214	Gauge, Fuel	1		
21	P23216	Gauge, Oil Presaure	1		
22	P23218	Gauge, Ammeter	1		
23	P23219	Gauge, Hourmeter	1		
24	P23220	Gauge, Trans. Oil Temp.	1		
25	P23221	Gauge, Water Temp.	1	· · ·	
26	P23215	Sender, Puei	ī	" - '	
27	P23217	Sender, Oil Pressure)	" - "	
28	P23222	Sender, Water Temp.	1		
29	P19472	Sender, Trans. Oil Temp.	1		
90	P19105	Switch, Backup	1		
J1	P18670	Switch, Neutral Start	1	: - :	
32	P11092	Switch, Ignition	1	` - `	
33	P13774	Backup Alarm	1	_ ·	
34	P13707	Horn	1		
35	P13709	Horn Relay]		
NI	P02057	Screw, Slotted Rd. Hd.	2	" _ "	#10-24 x 3/4", Horn Relay Mounting
NI	P01306	Lockwasher	-		#10, Horn Relay Mounting
NI	P01504	Nut, Hx.	2		#10-24. Horn Relay Mounting



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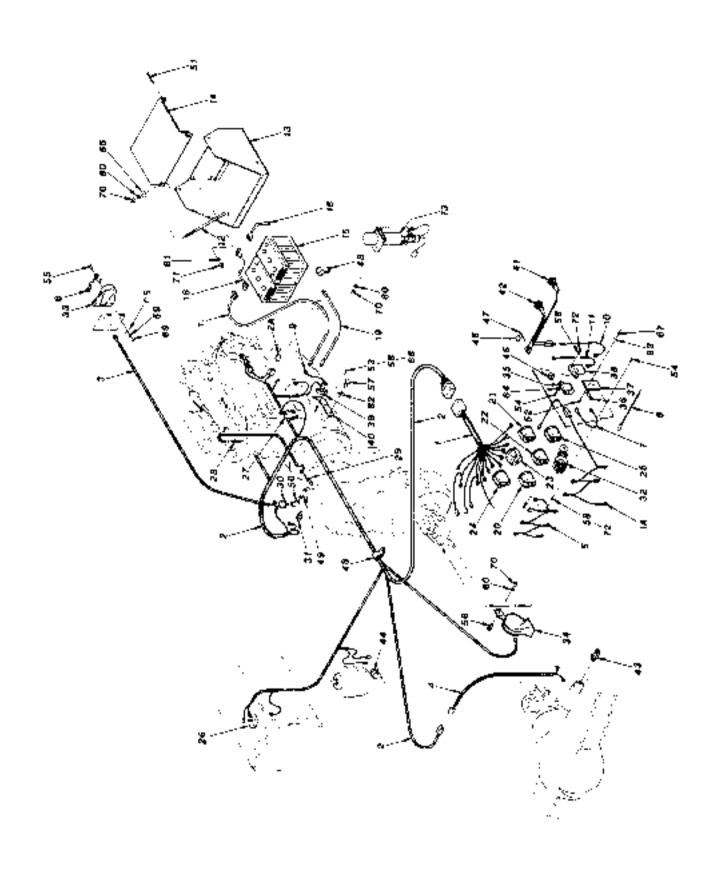
18363-3 (2 of 2)

FFEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
36	P19208	Fuse, AGC - 80 AMP	2	· – •	· ·-
37	P24349	Fæse Block	1		
38	P17558	Clamp, Harness	1	· _ ·	
39	P17554	Cla mp , Harness & Battery Cable	3	- '	
40	P08823	Cotter Pin	4	" – "	3/32" x 3/4"
41	P02016	Screw, Slotted Rd. Hd.	4	" "	#6-32 x 1/2"
42	P01353	Starwesher	4	" "	#6
43	P01502	Nut, Hx.	4	" – "	#6-32
50	P01507	Nut, Hx.	2	" - "	5/16"-18
51	P01309	Lockwasher	2	. – .	5/161
52	P01403	Flatwasher	2	_	5/161
53	P01310	Lockwasher	4	· _ ·	3/8"
54	P01508	Nut, Hx.	4	· _ ·	3/8″-16
55	P00400	Bolt, Hr.	1		5/2 -13 × 3/4"
5 6	P01312	Lockwasher	1	" – "	D21
57	P21422	Quick Start	1	644 - 1694	Cylinder Not Included
NI	N.L.A.	Cylinder, Refill	-	644 - 1694	Obtain Locally
111	P26323	Switch, Quick Start	1	644 - 1694	

NOTES.

• When ordering, specify S/N and identify whether harness has 9, 12, or 15-Pin Connector.

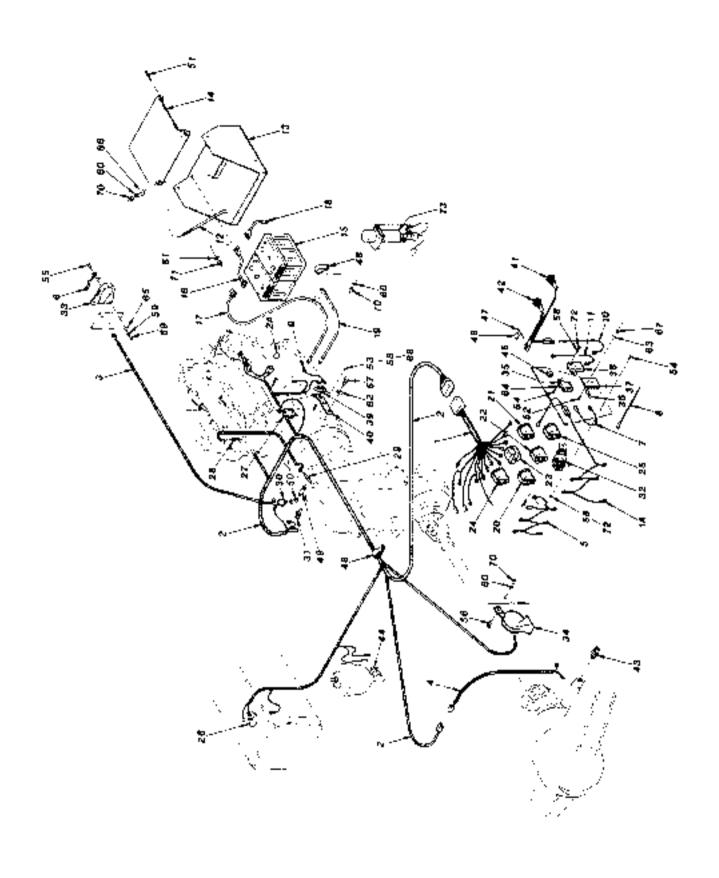
7-20 June, 1994



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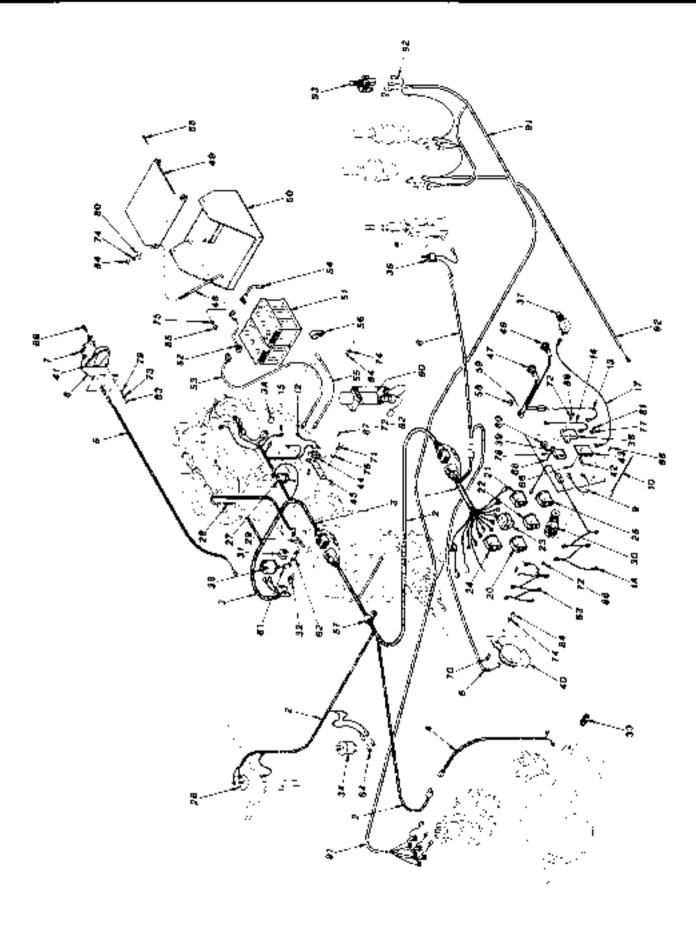
18363-4 (1 of 2)

	PART NO.	TERRITORIONI	OTT	Offerser and	Tipped Mana
1	P19099	DESCRIPTION Wire Harness		SERIAL NO.	REMARKS
	F15055	wite nathess	1	1695 - 2076, 2078 - 2179	Upper
1A	P26072	Wires	ı		Gauges - Power
2	P21657	Wire Harness	Ī		Lower
2A	P21787	Diode Module	1	·· _ ··	20
3	P19102	Wire Harness	1	" <i>-</i> "	Backup Alarm
4	P26483	Wire Harness	1	·· _ ··	Diff. Lock Switch
5	P19284	Wires	1	' _ "	Gauges - Cround
6	P27504	Wire	1	· _ ·	Backup Alarm to Ground (Black -
					16)
7	P27506	Wire	1		Fuse Block to Relay (Red - 24)
8	P27508	Wire	1		Horn Button to Relay (Black - 16)
9	P27512	Wire	1	1861 - 2076, 2078	Circuit Breaker to Solonoid (Violet -
				- 2179	12)
10	P27513	Ware	1	1861 - 2076, 2078	Indicator Light to Ground (Black -
				-2179	14)
	P27511	Wire	1	101 - 1860	Indicator Light to Ground (Black -
					14)
11	P27514	Wire	1	1695 - 2076, 2078	Brake Buzzer to Ground (Black
			_	- 2179	141
72	16357A	Rod, Hold Down	2	1861 - 2076, 2078	
10	010777	B. II		- 2179	
13	21977C	Battery Box	ι	1695 - 2076, 2078	
14	21976B	Button Res Cover		- 2179 "_"	
15	-: 219100	Buttery Box Cover Battery, 6 Volt	1 2	,.	000 864 6
16	P18122	Battery Cable	1		900 CCA, Group 4
17	P19833	Battery Cable	1	_	Negative To Positive Positive
18	P19834	Battery Cable	1		
19	P19835	Battery Cable	1	- ·	Negative Ground
20	P23214	Gauge, Fuel	·		Ground
21	P23216	Gauge, Oil Pressure	i		
22	P28218	Gauge, Ammeter	1	" . "	
28	P28219	Gauge, Hourmeter	1	" <u>"</u> "	
24	P23220	Gauge, Trans. Oil Temp.	1	" <u>"</u> "	
25	P23221	Gauge, Water Temp.	1		
	P23216	Sender: Fuel	ì		
27	P23217	Sender, Oil Pressure	1		
28	P23222	Sender, Water Temp.	1	·_	
29	P19472	Sender, Trans. Oil Temp.	1	•_ •	
30	PI9105	Switch, Backup	ı	"_'	
31	P18673	Switch, Neutral Start	1	·· _ ··	
	P11092	Switch, Ignition	1	·· _ ··	
	P13774	Backup Alarm	1	·- ··	
	P13707	Horn	1	·· _ ··	
	P13709	Horn Relay	1	· _ ··	
	P19208	Fuse, AGC - 30 AMP	2	· _ ··	
	P24849	Fuse Block]		
	P27307	Buzzer, Brake Pressure	1	1861 - 2076, 2078	
		Warning		- 2179	



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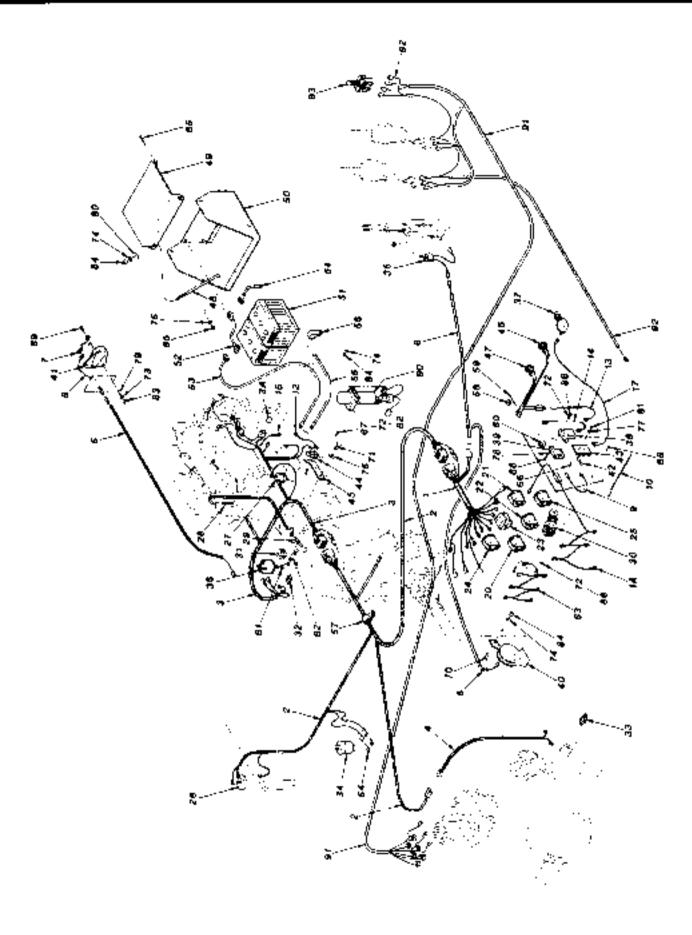
ITEM 39	PART NO. P27315	DESCRIPTION Circuit Breaker	QTY.	SERIAL NO. 1861 2076, 2078	REMARKS
40	24879A	Mounting Bracket, Circuit Breaker	1	- 2179 1861 - 2076, 2078 - 2179	
41	24853A	Indicator Light, Amber	1	1695 - 2076, 2078 - 2179	Diff. Look
42	24854A	Indicator Light, Red	1	1861 - 2076, 2078 - 2179	Brake Pressure
43	P26180	Switch, Differential Lock	1	1695 - 2076, 2078 2179	
44	P27308	Switch, Brake Pressure	1	1695 - 2076, 2078 - 2179	
45	P24847	Grommet. Rubber	ı	$1695 + 2076, 2078 \\ -2179$	
46	P27600	Mount, Ty-Wrap	2	1861 - 2076, 2078 2179	
47	P17989	Ту-Жтир	A/R	1861 - 2076, 2078 - 2179	
4.6	P17554	Clump, Harness & Battery Cable	4	1695 - 2076, 2078 2179	
49	P10889	Nipple, Pipe	3	' - ·	
50	P10228	90° Elbow, Pipe	ι	"- '	
51	P03828	Cotter Pin	4	" - "	3/32" x 3/4"
52	P02016	Screw, Slotted Rd. Hd.	2	"."	#6-82 x 1/2"
58	P02054	Screw, Slotted Rd. Hd.	2	"-"	#10-24 x 1/21
54	P02079	Strew, Slotted Rd. Hd.	3	"-"	#10-32 x 1/21
55	P00003	Bolt, Hx.	2		1/4"-20 x 3/4"
56	P00100	Bolt, Ax.	1	- ·	5/16 '-18 x 1/2"
57	P00401	Bolt, Hx.	2	. – .	1/21-13 x 3/41
	P01306	Lockwasher	5	- '	#10
59	P01308	Lockwaaher	2	·· - ··	1/41
60	P01309	Lockwasher	7	"-"	5/16"
61	P01310	Lackwasher	4	" - "	3/8"
62	P01312	Lockwasher	2	· - ··	1/2"
63	P01353	Starwasher	2	· - ·	4 6
64	P01400	Flacwasher	2		#1 ()
65	P01402	Flatwesher	4	-	1/4"
	P01403	Platwasher	2	· -	5/16"
	P01502	Nut, Hx.	2	·· – ··	#6-32
	P01504	Nut, Hx.	2	·· – ··	#10-24
	P01506	Nut, Hx.	2	·· - ··	1/4/420
	P01507	Nut, Hx.	8		5/16"-18
	P0150S	Nut, Hx.	4	·· – ··	3/9"-16
	P01528	Nut, Hx.	4	·- "	#10-32
	P21422	Quick Start	1	_	Cylinder Not Included
	N.I.A	Cylinder, Refill	-	· - ·	Obtain Locally
	P26323	Switch, Quick Stort	1	· -	
NI	20844B	Engine Block Heater Kit, 1000 Watts	-		Optional



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18363-5 (1 of 3)

ITEM	PART NO.	DESCRIPTION	OTT.	SERIAL NO.	REMARKS
1	P27764	Wire Harness	1	2077, 2180 -	Upper
ĪΑ	P26072	Wires	1		Gauges - Power
2	P27789	Wire Harness	1	·_ ·	Intermediate
3	P27790	Wire Harness	1	·_ ·	Lower
3 A	P21787	Diode Module	1	"_"	DOTE:
4	P26488	Wire Harness	Ī	"_"	Diff. Lock Switch
5	P19102	Wire Harness	ī	" _ "	Backup Alarm
6	P28697	Wire Harness	Ī	2420 -	Parking Brake/Horn
4	P27504	Wire	Ī	2077, 2180	Backup Alarm to Ground (Black -
			-		16)
8	P27505	Wire	- 1	. "	Jumper/Backup Alarm (Red - 14)
9	P27506	Wire	1	•_•	Fuse Block to Rolay (Red - 14)
10	P27508	Wire	1	• .	Horn Button to Belay (Black - 16)
174	P27507	Wire	1		Cold Start to Fuse Block (Blue - 14)
12	P27512	Wite	1		Circuit Breaker to Solenoid (Violet -
					12)
10	P27513	Wire	t	" "	Indicator Light to Ground (Black -
					14)
14	P27514	Wire	l		Brake Buzzer to Ground (Black -
					14)
15	P27525	Wire	1	" - "	Alternator to Starter (Red - 6)
N1	P27541	Wire	1	'-'	Voltmeter to Fuse Block (Red - 14)
17	P28550	Wire	1	2420 -	Buzzer/Light to Fuse Block (Red -
					14)
N	P28656	Wire	2	2457, 2466 –	Pressure Switch to Switch (White -
	BAREES		_		14:
NI	P28556	Wire	1	24 57, 2 45 6 –	Switch to Ground (White - 14)
20	P23214	Cauge, Fuel	1	2077, 2180 -	
21	P23216	Gauge, Oil Pressure	1	. – .	
22	P27820	Gauge, Voltmeter	I	-	
23	P23219	Gange, Hourmetor	1		
24	P23220	Gauge, Trans. Oil Temp	1	—	
25	P23221	Gauge, Water Timp.	1	–	
26	P%8%15	Sender, Fuel	1	–	
27	P28217	Sender, Oil Pressure	1		
28	P23222	Sender, Water Temp	1		
29	P19472	Sender, Trans Oil Temp.	1		
30	P11092	Switch, Ignition	1		
31	P19105	Switch, Pressure - S.P.S.T.	1		
	P18673	Switch, Neutral Start	1	. –	
	P26180	Switch, Differential Lock	1	-	
3.1	P40136	Switch, Brake Pressure Switch, Brake Pressure	1	2784 -	W 1
2.5	P27308			•	Mounted on Accumulator
35 02	P28714	Switch, Parking Brake		2420 -	
	P28721	Switch, Pressure - D.P.S.T.	l ,	2457, 2466	
37	P28456	Buzzer/Light, Parking Brake	1	2420 -	
38	P27397	Buzzer, Brake Pressure	1	dilat uson	
-00	4 & 4131/1	Warning	1	2077, 9180 -	
39	P13709	Horn Kelay	ι		
3717			•		



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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
40	P18707	Horn	1	:	
43	P13774	Backup Alarm	1	· - ·	
42	P19203	Fuse, AGC - 30 AMP	3	_	
43	P24849	Puse Block	1	· _ ·	
44	P27815	Circuit Breaker	1	–	
45	24879A	Mounting Bracket, Circuit Breaker	1		
46	24853A	Indicator Light	1	–	Amber (Diff. Lock)
47	24854A	Indicator Light	1	–	Red (Brake Pressure)
48	16357A	Rod, Hold Down	2	. – "	
49	21976B	Cover, Battery Box	1		
50	21977C	Battery Box	1	. – .	
51	_	Battery, 6 Volt	2	. – .	900 CCA, Group 4
52	P18122	Battery Cable	Ŀ	" – "	Negative to Positive
53	P19833	Battery Cable	1	"-"	Positive
54	P19834	Battery Cable	1	" – "	Negative
55	P19835	Battery Cable	1	"-"	Ground
តិសិ	P17554	Clomp, Battery Cable & Harness	4	· - "	
57	P17553	Clamp, Harness	1		
55	P27600	Mount, Ty-Wrap	2		
59	P17989	Ty-Wrap	A/R	"-"	
60	P24847	Rubber Grommet	2	r - 4	
61	P10223	90° Elbow, Pipe	1	" – "	
62	P10889	Nipple, Pipe	1	" – "	
63	P19284	Wires, Gauges - Ground	1		
64	P27803	Terminal Adaptor Tab, Male Push - On	8		
65	P08823	Cotter Pin	4	' - '	3/32" x 3/4"
66	P02016	Screw, Slotted Rd, Hd.	2		#6-32 x 1/2
67	P02054	Screw, Slotted Rd, Hd.	2	_	#10-24 x 1/2"
68	P02079	Screw, Slotted Rd. Hd.	8	'-'	#10-32 x 1/2"
69	P00008	Bolt, IIx.	2		1/41-20 x 3/4"
70	P00100	Bolt, Hx.	l		5/16"-18 x 7/2"
71	P00401	Bolt, Hx.	2	" – "	1/2"-13 x 3/4"
72	P01306	Lockwasher	5	"-"	#10
73	P01308	Lockwasher	2	"-"	1/4"
74	P01309	Lockwasher	ī	–	5/ 16 '
75	P02310	Lockwasher	4	– .	3/8"
	P01312	Lockwasher	2	. – .	1/2"
77	P01353	Starwasher	2	. – .	#6
78	P01400	Flatwasher	2	. – .	#10
79	P01402	Flatwasher	4	" – '	1/4"
80	P01403	Flatwasher	2		5/16"
81	P01502	Nut. IIx.	2	" - '	#6-32
82	P01504	Nut, Hx.	2	" – "	#10·24
83	P01506	Nut, Hx.	2	·· – ··	1/4 -20
84	P01507	Nut. Hx	8	·· – ··	5/16"-18
85	P01508	Nut, Hx	4	·· – ··	3/8'-16
86	P01528	Nut, Hx.	4	–	#10-32

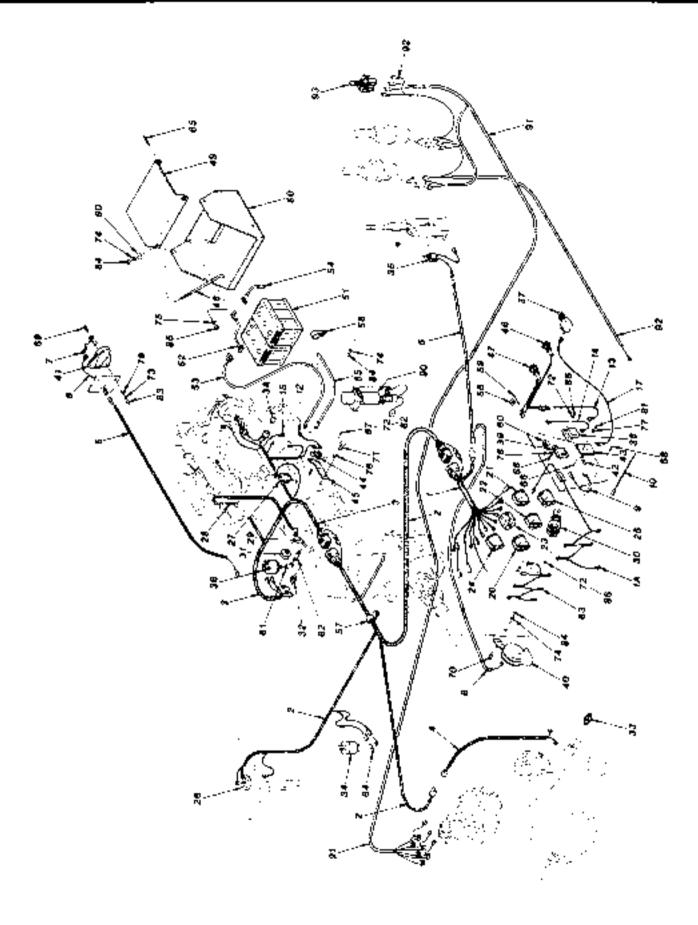


Figure 18363-5

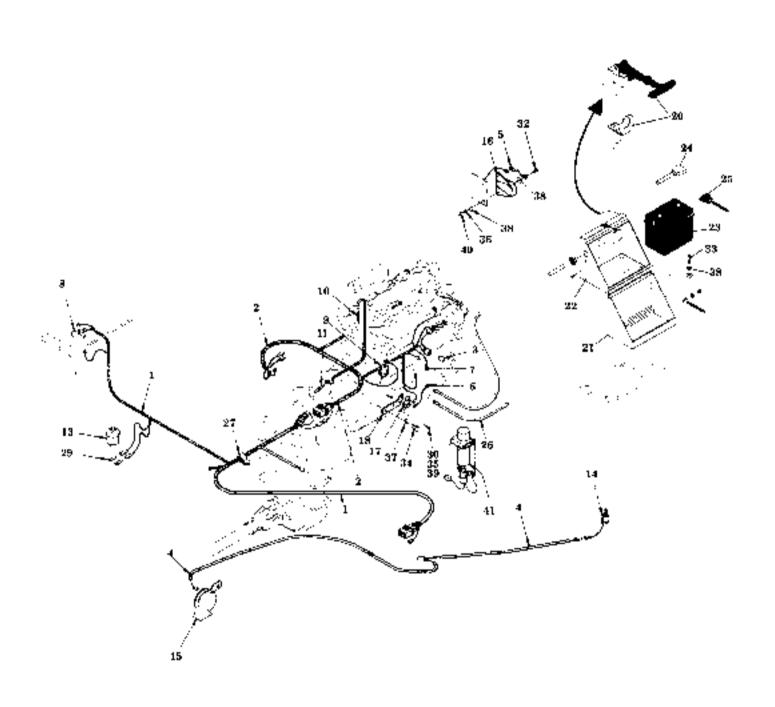
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ELECTRICAL

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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
90	P21422	Quick Start	1	. – -	Cylinder Not Included
N[N.L.A.	Cylinder, Refili	_	. – .	Obtain Locally
NI	P26323	Switch, Quick Start	_	· _ ·	-
91	P29097	Wire Harness	1	2754 -	Joystick - Control
92	P29708	Wite Harness	1	2784 -	Joystick - Power
93	P29695	Controller, Frame Tils	I	2784	ŕ
NI	20844B	Engine Block Heater Kit, 1000 Watts	-		Optional

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ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
í	P81659	Wire Harness	1		Intermediate
2	P31660	Wire Harness	1		Lower
3	P21787	Diode Module	1		
4	P29208C	Wire Harness	1		Parking Brake/Horn
5	P27504	Wire	1		Backup Alarm to Ground
					(Black - 16)
NI	P27507	Wire	1		Cold Start to Fuse Block (Blue - 14)
ő	P28568	Wire	1		Circuit Breaker to Solenoul (Violet - 12)
7	P27525	Wite	1		Alternator to Starler (Red - 6)
8	P23215	Sender, Fuel	- 1		
9	P23217	Sender, Oil Pressure	1		
LO	P23222	Sender, Water Temp.	- 1		
11	P19472	Sender, Trans. Oil Temp.	1		
12	P40137	Switch, Pressure	1		
13	P40186	Switch, Brake Pressure	1		
14	P31002	Switch, Pressure, Parking	1		
		Brake			
15	P13707	Horn	1		
16	P13774	Backup Alarm	1		
17	P27315	Circuit Breaker	1	11511.111	
18	24880A	Mounting Bracket, Circuit Breaker	1		
NI	35322B	Cover, Transmission Control Box	1		
20	P26248	Draw Latch	2		
NI	P02057	Screw, Slotted Rd. Hd.	4		#10-32 x 3/4", Draw Latch
21	32293C	Cover, Battery Box	1		
22	32290C	Battery Box	1		
23	_	Battery, 12 Volt	ŀ		Champion P/N PC-01-2050A or Equiv.
24	P30146	Battery Cable	1		-
25	P19834	Battery Cable	1		-
26	P19835	Battery Cable	1		
27	P17553	Clamp, Harness	1		
N1	P17989	Ty-Wrap	Λ/R		
29	P27803	Terminal Adaptor Tab, Male Push - On	5		
30	P02054	Strew, Slotted Rd. Hd.	7		#10-24 x 1/2"
32	P00003	Bolt, Hx.	3		-
33	P00001	Bole, Hx.	4		
34	P00200	Bolt, Fix.	1		
35	P01306	Lockwasher	11		
36	P01308	Lockwasher	8		1/4"
37	P01310	Lockwasher	1		8/8 th
38	P01402	Flatwasher	2		1/4'
39	P01504	Nut, Hx.	11		
00	. 7700				

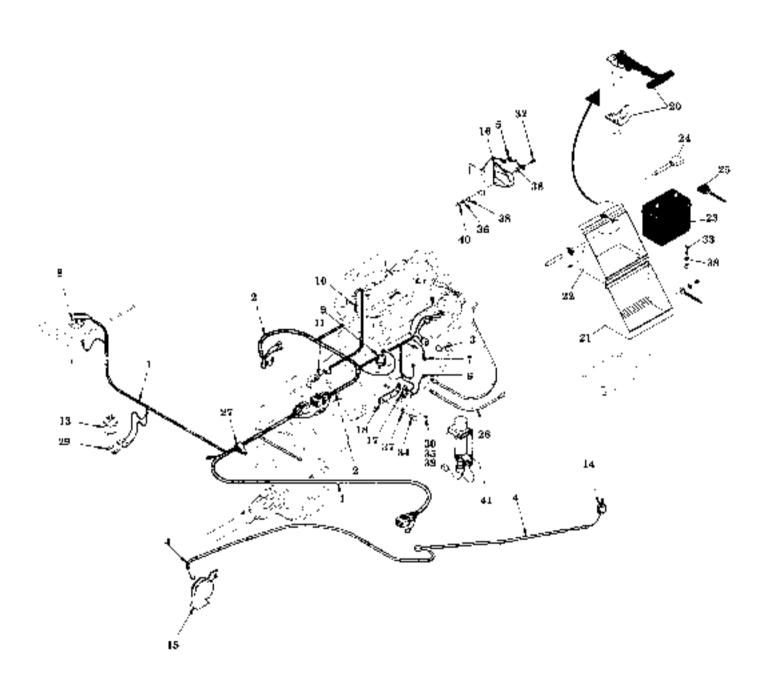
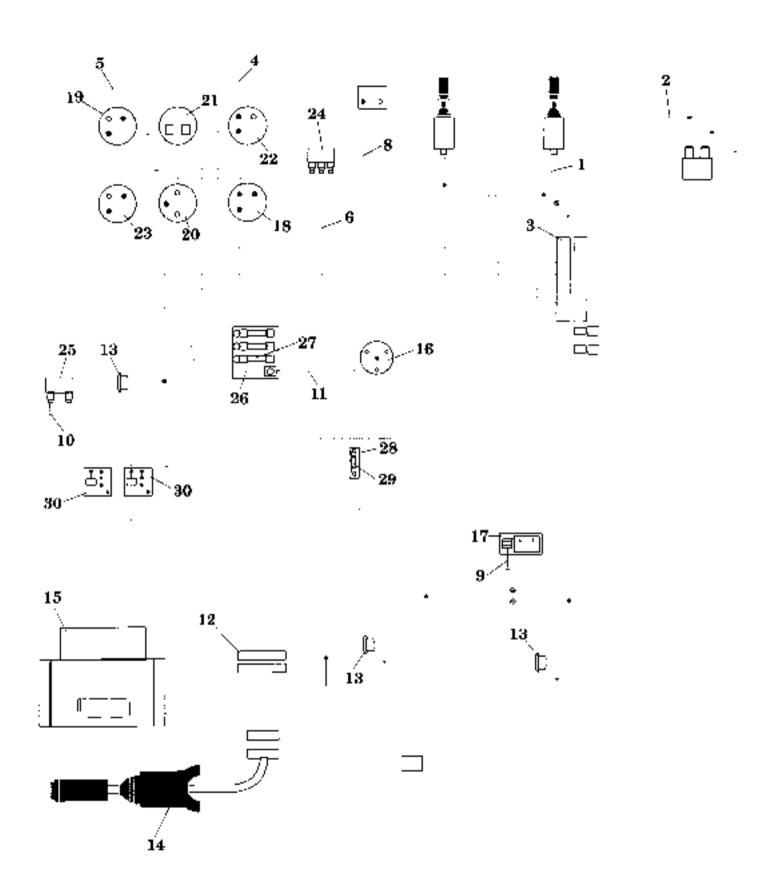


Figure 18363-6

ELECTRICAL

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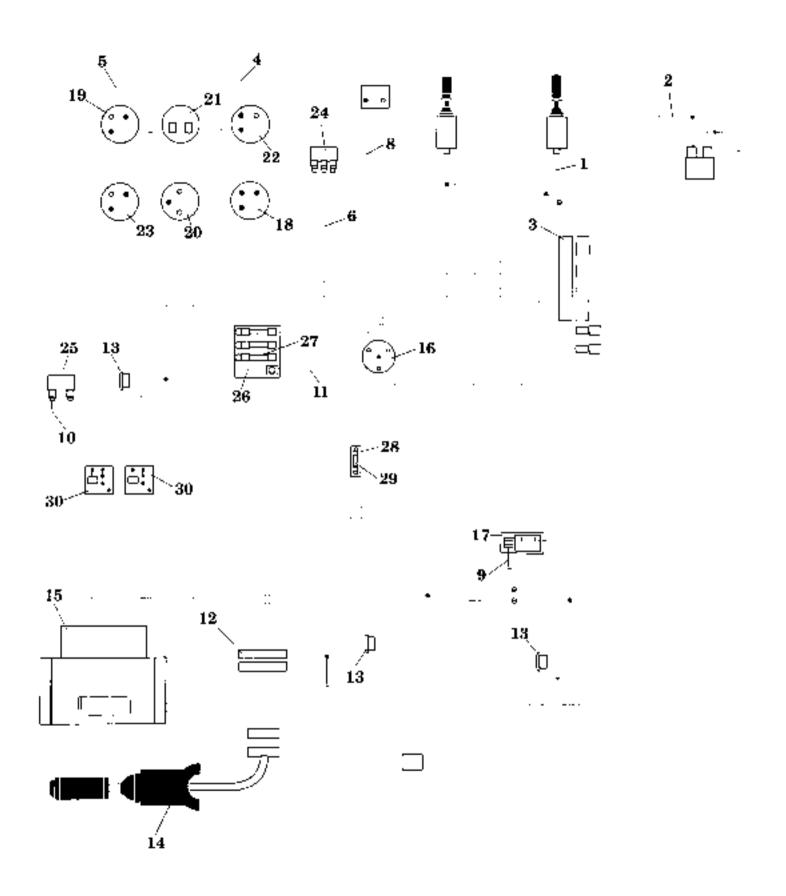
	PER NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
40	P01506	Nut, Hx.	6		1/4"-20
41	P21422	Quick Start	1		Cylinder Not Included
NI	N.L.A.	Cylinder, Refill	_		Obtain Locally
NI	P26323	Switch, Quick Start	_		_
NI	20844B	Engine Block Heater Kit, 1000 Watts	-		Optional



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FFEM	PART NO.	DESCRIPTION	OTY.	SERIAL NO.	REMARKS
1	P31683	Wire Harness, Joystick	1		
-		Power	-		
2	P31685	Wire Harness, Joystick to	1		
		Solenoid			
3	P31656	Wire Harness, Upper	1		
4	P19284	Wire Harness, Gauges— Ground	1		Black 14 GA.
5	P27919	Wire Harness, Gauges— Power	1		Red 14 GA.
6	P28597	Wire, Horn Relay to Fuse Block	1		Red 14 GA.
М	P27507	Wire, Cold Start to Fuse Block	Α/R		Blue 14 GA.
8	P27508	Wire, Horn Button to Relay	1		Black 16 GA.
9	P31664	Wire, Brake Disconnect Sw. to Ground	1		
10	P27514	Wite. Brake Buzzer to Ground	1		Black 14 GA.
11	P31666	Wire, Fuse Block to Ignition Switch	1		Red 12 GA.
12	85606D	Wire Harness, Dash, ZF Transmission	1		
NI	P02054	Screw, Slotted Rd. Hd., Ground Wire	3		#10-24 x 1/2"
NI	P01306	Lockwasher, Ground Wire	3		#10-24
NJ	P01504	Nut, Hx., Ground Wire	3		
13	35410A	Indicator Light, Red	3	11 11	
14	35367A	Shift Selector, ZF	1		
		Transmission			
М	34667A	Pad, Rubber	1		
15	P01564	Controller, ZF Transmission	1		
16	P11092	Switch, Ignition	1		
17	P30959	Switch, Brake Disconnect	1		
18	P23214	Gauge, Fuel	1		
19	P23216	Gauge, Oil Pressure	ι	n n n	
20	P27820	Gauge, Voltmeter	1		
21	P23219	Gauge, Hourmeler	1		
22	P23220	Gauge, Trans. Oil Temp.	1		
23	P23221	Gauge, Water Temp.	1		
24	P13709	Horn Relay	1		
25	P27307	Buzzer, Brake Pressure Warming	,		
NI	P02057	Screw, Stotted Rd. Hd., Horn Relay/Buzzer Mtg.	2		#10-24 x 3/4"
N1	P01400	Flatwasher, Horn Relay/Buzzer Mtg.	4		#10
NI	P01306	Lockwasher, Horn Relay/Buzzer Mtg.	2		#10
М	P01504	Nut, Hx., Horn Relay/Buzzer Mtg.	2		п10-24
26	P24349	Puse Block, Triple	1		



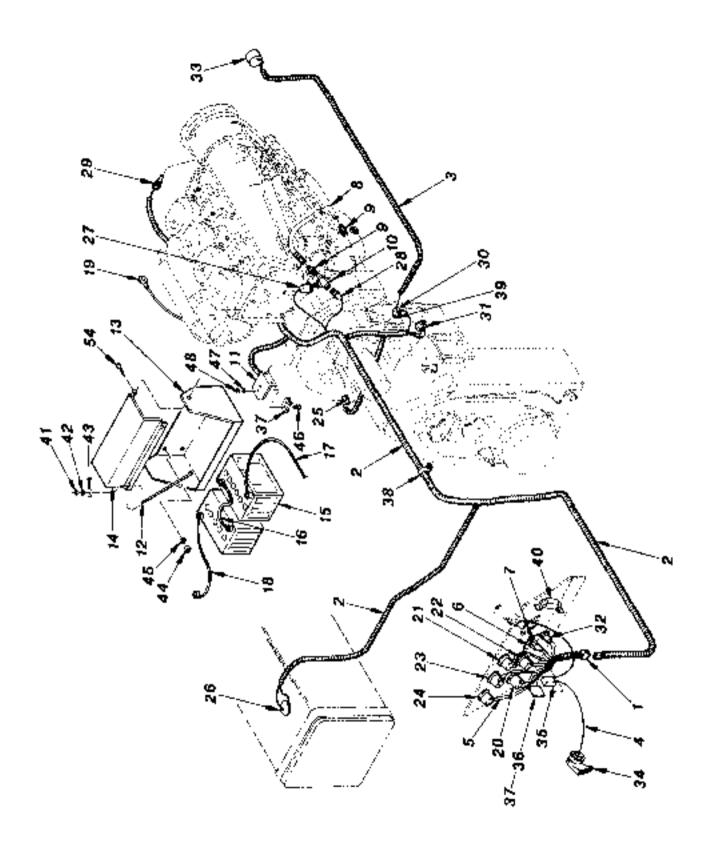
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ELECTRICAL

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FFEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
27	P19203	Puse	3		AGC 30 Amp
NI	P02016	Screw, Slotted Rd. Hd., Fuse Block Mtg.	2		#6-32 x 1/2"
NI	P01353	Starwasher, Fuse Block Mtg.	2		#6
NI	P01502	Nut, Hx., Fuse Block Mtg.	2		#6
28	P31580	Fuse Block, Single	2		
29	P25495	Fuse	1		AGC 8 Amp
NI	P02016	Screw, Slotted Rd. Hd., Puse Block Mtg.	2		#6-32 x 1/2
N1	P01353	Starwasher, Fuse Block Mtg.	2		#6
Nl	P01502	Nut. Hx., Fuse Block Mrg.	2		#G
NI	P17989	Ty-Wrap	20		
NI	P27600	Mount Ty-Wrap	1		
NI	P17553	Clamp	1		
NI	P02057	Screw, Slotted Rd. Hd., Clamp Mtg.	1		#10-24 x 3/4
Ni	P01306	Lockwasher, Clamp Mtg.	1		#10-24
NI	P01504	Nut, Ifx., Clamp Mtg.	1		#10-24
30	P30423	Relay, Backup Alarm/Neutral Start	2		
NI	P02054	Screw, Slotted Rd. Hd., Relay Mtg.	2		#10-24 x 1/2"
NI	P01400	Flatwasher, Relay Mtg.	2		#10
NI	P01306	Lockwasher, Relay Mrg.	2	11 11	#10
NI	P01504	Nut, Hx., Relay Mtg.	2		#10-24
NI	P24347	Grommet, Rubber	2		1/2" I.D.

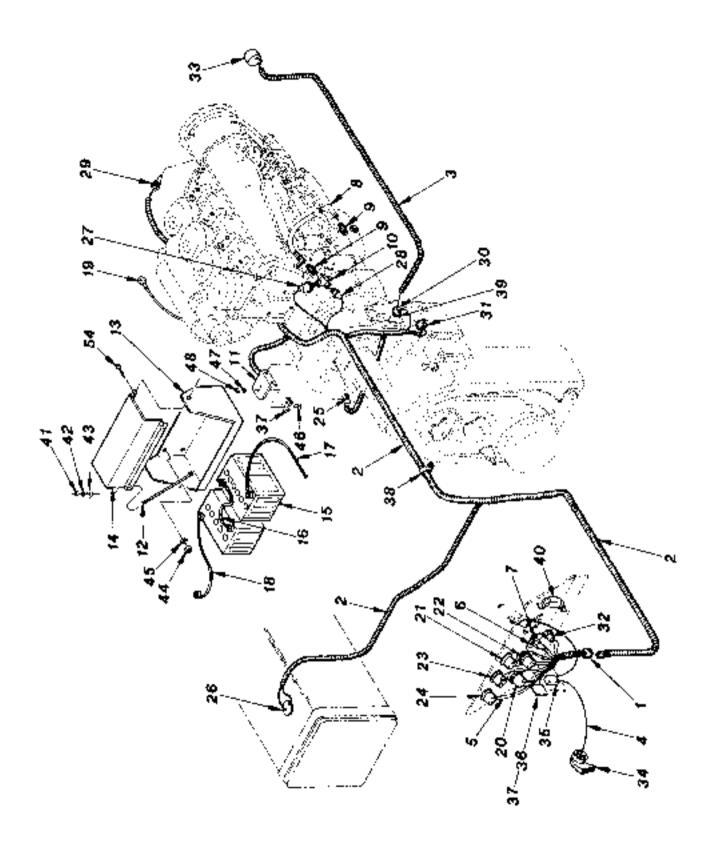
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ITEM	PART NO.	DESCRIPTION	OTY.	SERIAL NO.	REMARKS
1	P21559	Wite Harness	1		• • • •
iA	26153B	Wires	1		Gauges - Power
2	P21560	Wire Harness	1		
3	P19102	Wire Harness	ī		
4	P19101	Wires	1		-
5	P19284	Wires	1		
6	25917A	Indicator Light, Oil	1		Cades citized
7	P20970	Indicator Light, Fan Belt	1		
8	P20408	Hose, Oil Light	1		
9	P20866	Connector, JIC - Pipe	2		
30	17974A	Tee, Junction	1		
11	16273A	Mounting Bracket, Puse	1		
		Block	-		
NI	P04201	Bult, Hx.	2		
	D2 + 200	1.1	_		Bracket Mounting
NI	P04609	Lockwasher	2		M12, Fuse Block Bracket Mounting
17	16357A	Rod, Hold Down	2		
13	16344C	Battery Box	1		
14	16355B	Battery Box Cover	l		
15		Battery, 6 Volt	2		Gould P/N 2T-590 or Equiv.
16	P18122	Battery Cable	1		Negative to Positive
17	P19533	Battery Cable	1	•••••	
18	P19834	Battery Cable	1		•
19	P19835	Battery Cable	1		
20	P23214	Gauge, Fuel	1		Replaces P18728 👨
21	P23216	Gauge, Oil Pressure	1		Replaces P18730 👨
22	P23218	Gauge, Ammeter	1		Replaces P18732 (N.L.A.)
23	P23219	Gauge, Hourmeter	1		Roplaces P18733 (N.L.A.)
24	P23220	Gauge, Trana. Oil Temp.	1		Replaces P18734 (N.L.A.)
25	P19472	Sender, Trans. Oil Temp.	7		
26	P20215	Sender, Fuel	1		Replaces P18729 6
27	P23217	Sender, Oil Pressure	1		Replaces P18731 🙃
28	P20953	Switch, Oil Light	1		
29	P20954	Switch, Pan Helt Light	1		
30	P19105	Switch, Backup	1		
31	P20812	Switch, Neutral Start	1		
32	P11092	Switch, Ignition	1		Without Cold Start
	P24766	Switch, Ignition	1		With Cold Start
3.3	P13774	Backup Alarm	1		
34	P13707	Horn	1		
	P13709	Horn Relay	2		
	P02057	Screw, Slotted Rd. Hd.	4	• · · · · · · · · · · · · · · · · · · ·	#10-24 x 3/4", Horn Relay Mounting
	P01306	Lockwasher	4		#10, Horn Relay Mounting
	P01504	Nut, Hx.	4		#10-24, Horn Relay Mounting
	P19203	Fuse, AGC - 90 AMP	4		
	P24349	Fuse Block	2	····· · · · · · · · · · · · · · · · ·	Replaces P19096 (N.L.A.)
	P17553	Clamp, Harness	3		
	P10215	45° Elbow, Street	1		
40	P26025	Resistor, Heat Indicator	1		
		Switch			



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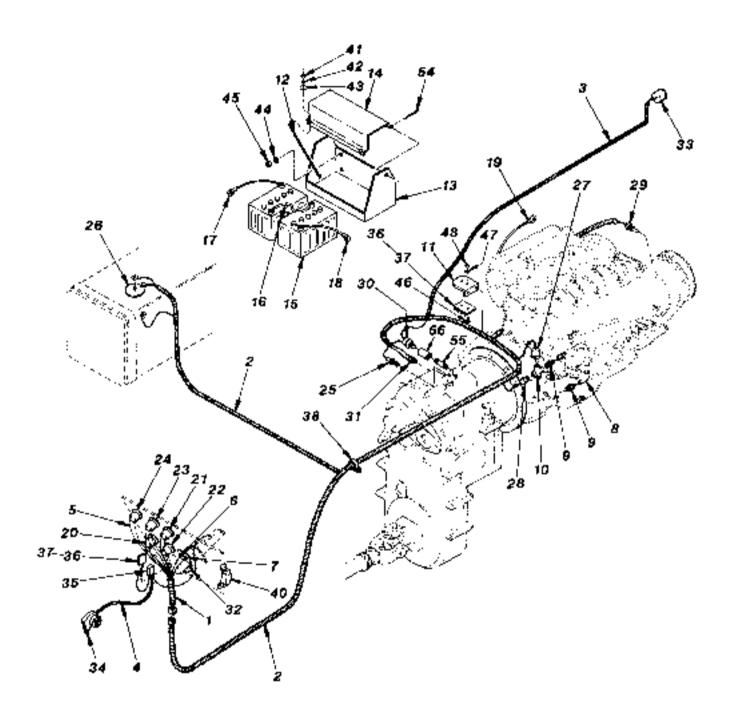
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ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS	
41	P01507	Nut, Hx.	2		5/16"-18	
42	P01309	Lockwasher	2		5/16"	
43	P01403	Flatwasher	2		5/16	
44	P01508	Nut. Hx.	4		3/8"-16	
46	P01310	Lookwasher	4		8/8"	
46	P02016	Screw, Slotted Rd. Hd.	4		#6-32 x 1/2"	
47	P01353	Starwaaher	4		#Ĝ	
48	P01502	Nut, Hx.	4		R6-32	
54	P03820	Cotter Pin	4		3/32" x 3/4"	
NI	18124C	Cold Start Kit	_	11		
NI	P27959	Heater Plug	-			

NOTES:

- When ordering, specify S/N and identify whether harness has 9, 12, or 15-Pin Connector.
- N.L.A., Service with P28214 Gauge and P23215 Sender.
- 6 N.L.A., Service with P28216 Gauge and P23217 Sender.
- O N L.A., Survice with P23215 Sender and P23214 Gauge
- @ N.L.A., Service with P23217 Sender and P23216 Gauge.

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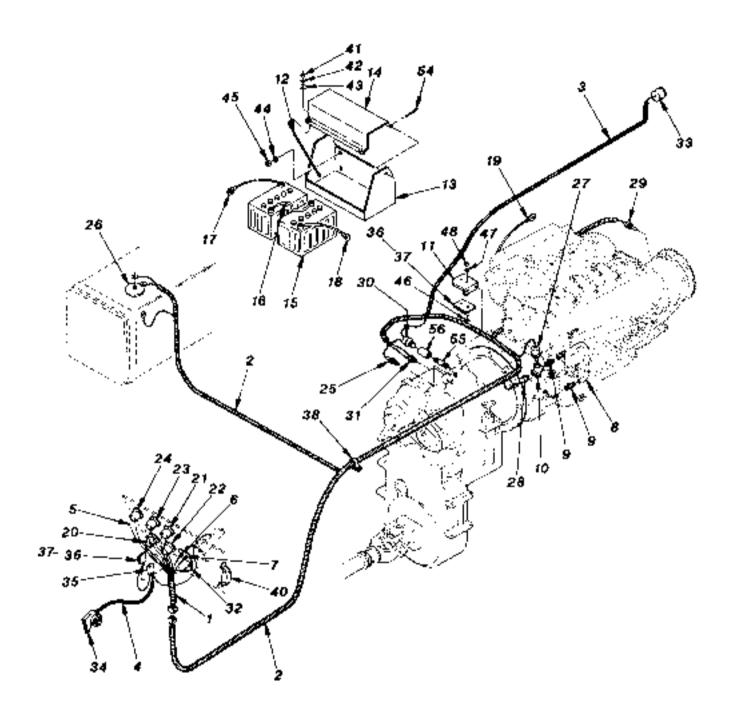


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$\bf 18364\text{-}1\ (1\ of\ 2)$

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P21559	Wire Harness	Ŧ	101 - 1560	Upper •
1.4	26153B	Wires	1	101 - 1560	Gauges - Power
2	P21405	Wire Harness	1	101 - 1560	Lower O
3	P19102	Wire Harness	1	101 - 1560	Backup Alarm
4	P19101	Wires	1	101 - 859	Horn (3 Wires)
5	P19284	Wires	1	101 - 1560	Gauges - Ground
б	25917A	Indicator Light, Oil	1	· _ ·	
7	P20970	Indicator Light, Fan Belt	1		
s	P20408	Hose, Oil Line	1	· _ ·	
9	P20866	Connector, JC Pipe	2	" _ "	
10	17914A	Tee, Junction	1	" _ "	
11	16273A	Mounting Bracket, Fuse Block	-	101 - 859	
NI	P04201	Bolt, Hx	2	101 - 1560	M12-1.75 x 20mm, Fuse Block Bracket Mounting
NI	P04609	Lockwasher	2	101 1560	M12, Fuse Block Bracket Mounting
12	16357A	Rod. Hold Down	2	101 1560	
13	21977C	Battery Box	ì	1241	
	16344C	Battery Box	ı	101 - 1240	
14	21976B	Battery Box Cover	ι	1241 -	
	16855B	Battery Box Cover	l	101 - 1240	
15	_	Battery, 6 Volt	2	101 1560	900 CCA, Group 4
16	P18122	Buttery Cable	ı		Negative to Positive
17	P19833	Battery Cable	1		Positive
18	P19834	Battery Cable	1		Negative
19	P19835	Battery Cable	1	· _ ·	Ground
20	P23214	Gauge, Fuel	1	. – .	
21	P23216	Gauge, Oil Pressure	1		
22	P23218	Gauge. Ammeter	1	" _ "	
28	P23219	Gauge, Hourmeter	1	" _ "	
24	P28220	Gauge, Trans. Oil Temp.	1		
25	P19472	Scoder, Trans. Oil Temp.	1	" - "	
26	P28215	Sender, Fuel	1		
27	P28217	Sender, Oil Pressure	1		
28	P20953	Switch, Oil Light	1	•	
29	P20954	Switch, Fan Belt Light	1	·_ ·	
30	P19105	Switch, Backup	7		
31	P18673	Switch, Neutral Start	1		
32	P24766	Switch, Ignation	t	" - "	
83	P13774	Backup Alarm	l	"-"	
34	P13707	Horn	1	" - "	
35	P13709	Relay, Horn & Oit Light	2	" – "	
NI	P02057	Screw, Slatted Rd. Hd.	4	. "	#10-24 x 3/4", Horn Relay Mounting
NI	P01306	Lockwasher	4		#10, Horn Relay Mounting
N1	P01504	Nut, Hx.	4	· _	#10 24. Hurn Relay Mounting
36	P19203	Fose, ACC - 30 AMP	2		÷
37	P24349	Fuse Block	1		
38	P17653	Clamp, Harness	Σ	–	
	P17554	Clamp, Harness & Battery Cable	3	·· _ ··	

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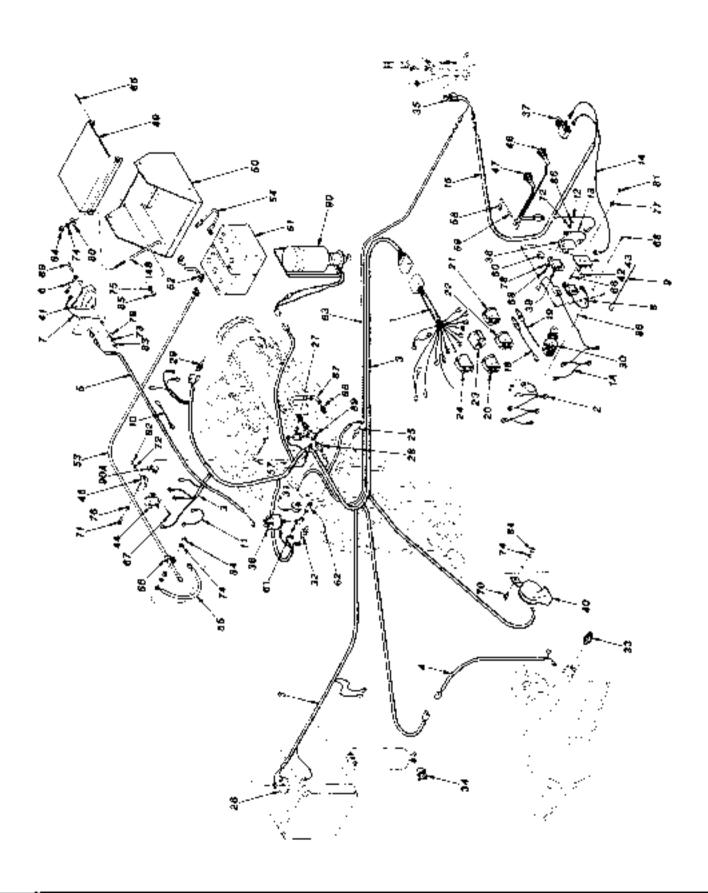
7–45

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ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
40	P26025	Resistor, Heat Indicator Switch	1	r_ r	
41	P01507	Nut, IIx.	2		5/161-18
42	P01309	Lockwasher	2	· - ·	5/16"
43	P01403	Flatwasher	2	–	5/16"
44	P01508	Nut. Hx.	4	–	3/81-16
45	P01310	Lockwasher	4	"-"	3/8"
46	P02016	Screw, Slotted Rd, Hd	4	·· – "	#6-32 x 1/3"
47	P01353	Starwashee	4	–	₽ 6
48	P01502	Nut, Hx.	4	· - ·	#G-32
54	P03823	Cotter Pon	4		3/32" x 3/4"
55	P10589	Nipple, Pipe	- 1	"."	
56	P10664	Coopter	1	" _ "	
N1	18124C	Cold Start Kit	_	645 -	Glow Plug
NI	P27958	Heater Plug	-	101 1560	

NOTES.

[•] When ordering, specify S/N and identify whether barness has 9, 12, or 15-Pin Connector.



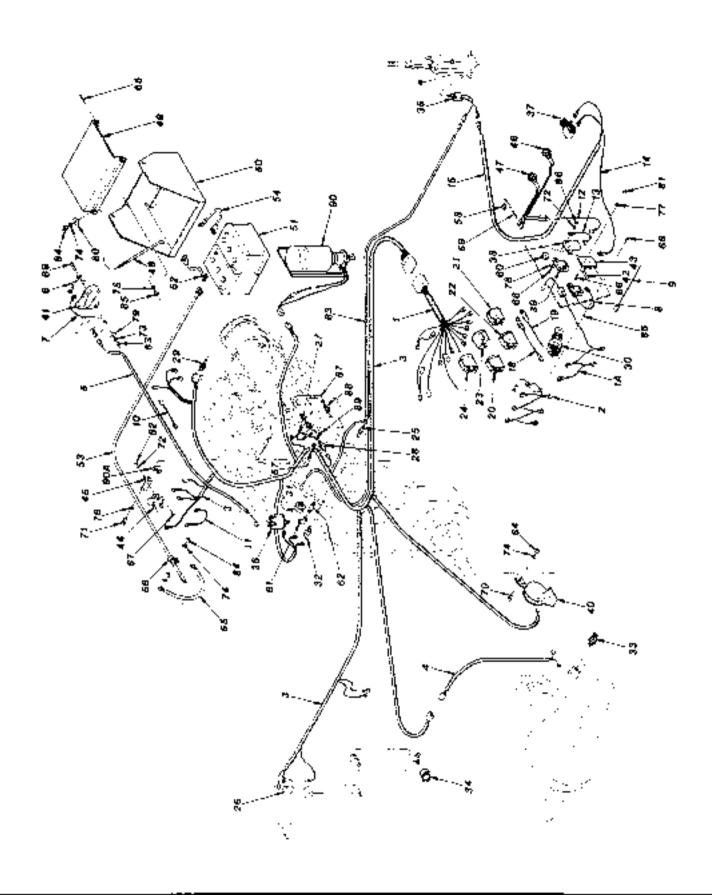
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		DESCRIPTION	Q	SERVAL NO.	REPORTES.
1	P26270	Wire Harness	1	1561 -	Upper
IA	26153B	Wires	I	" – "	Gauges - Power
2	P19284	Wires	1	" – "	Gauges - Ground
3	P26269	Wire Harness	1	" - "	Lower
4	P26483	Wire Harness	1	1695 -	Diff. Lock Switch
5	P19102	Wire Harness	1	1561 -	Backup Alarm
6	P27504	Wire	1		Backup Alarm to Ground (Black - 16)
7	P27505	Wire	1	· <u> </u>	Jumper/Backup Alarm (Red - 14)
8	P27506	Wire	1	·_	Fuse Block to Relay (Red - 14)
9	P27509	Wire	1	'_ ·	Horn Button to Relay (Black - 16)
10	P27509	Wire	1	'_·	Alternator - Jumper (White - 14:
11	P27512	Wire	1	1861 –	Circuit Breaker to Solenoid (Viole). 12)
12	P27513	Wire	1	1695 –	Indicator Lights to Ground (Black - 14)
13	P27514	Wire	1	1861 –	Brake Buzzer to Ground (Black - 14)
14	P28550	Wire	1	2420 -	BuzzewLight to Fuse Block (Red - 14)
15	P28552	Wire	1	2420 -	Buzzer/Light to Switch (Black - 14)
NI	P28555	Wire	2	2466 -	Pressure Switch to Switch (White -
NI	P28556	Wire	1	2466 -	Switch to Ground (White - 14)
18	25917A	Indicator Light, Oil	L	1561 -	
19	P20970	Indicator Light, Fan Belt	1	"-"	
20	P23214	Gauge, Fuel	1	" – "	
21	P23216	Gauge, Oil Pressure	1	" – "	
22	P23218	Gauge, Ammeter	1	" – "	
23	P23219	Gauge, Hourmeter	1	· _ •	
24	P23220	Gauge, Trans. Oil Temp.	1		
25	P19472	Sender, Trans Oil Temp.	1		
26	P23215	Sender, Fuel	1	· _ •	
27	P23217	Sender, Oil Pressure	1	– .	
28	P20958	Switch, Oil Light	1	·· – ·	
29	P20954	Switch, Fan Belt Light	1	·· – ·	
30	P11092	Switch, Ignition	1	–	
31	P19105	Switch, Pressure - S.P.S.T.	1	–	
32	P18673	Switch, Neutral Start	1	·· – ··	
33	P26180	Switch, Differential Lock	1	1695 -	
34	P27308	Switch, Brake Pressure	1	1561 -	
35	P28714	Switch, Parking Brake	1	2420 -	
36	P28721	Switch, Pressure D.PS T.	1	2466 -	
37	P28456	Buzzer/Light, Parking Brake	1	2420 -	
38	P27807	Buzzer, Brake Pressure Warning	1	1861 -	
39	P13709	Relay Horn & Oil Light	2	1561 -	
40	P13707	Horn	l		
41	P13774	Backup Alarm	1	" – '	

Electrical Assembly (Deutz)

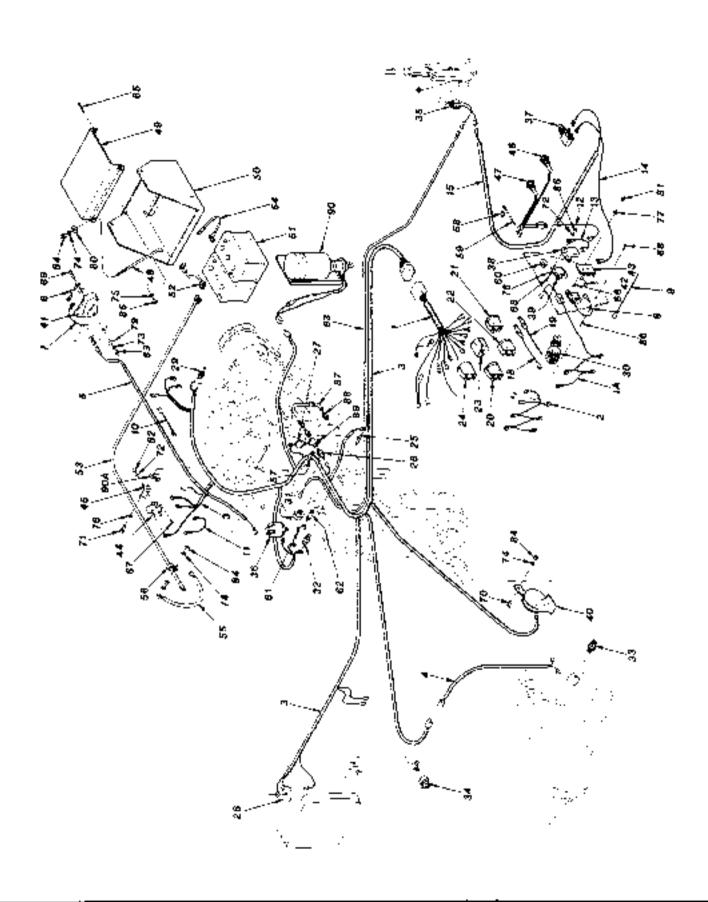
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*****	-Patentio	DESCRIPTION.	QIT.	SKRIAL NO.	DEMORRES.
42	Pt9203	Fuse, AGC - 30 AMP	~3	·	
43	P24349	Fuse Block	1	" – "	
44	P27315	Circuit Breaker	1	1861 -	
45	24880A	Mounting Bracket, Circuit	1	1561 -	
		Breaker	-		
46	24853A	Indicator Light	1	1695 -	Amber (Diff. Lock)
47	24854A	Indicator Light	1	1861 -	Red (Brake Pressure)
48	16357A	Rod, Hold Down	2	1561 -	
49	21976B	Cover, Battery Box	1		
50	21977C	Battery Box	1	· _ ·	
51	_	Battery, 6 Volt	2	· _ ·	900 CCA, Group 4
52	P18122	Battery Cable	1	' – "	Negative to Positive
53	P19833	Battery Cable	1	" – "	Positive
54	P19834	Battery Cable	1	"-"	Negative
55	P19835	Battery Cable	1	"-"	Ground
56	P17554	Clamp, Battery Cable &	6	" – "	
		Harness			
57	P17550	Clamp, Harness	1	"-"	
58	P27600	Mount, Ty-Wrap	2	1861	
59	P17989	Ty-Wrap	A/R	1561 -	
60	P24347	Rubber Grommet	1	1561 -	
61	P10223	90° Elbow, Pipe	1	1561	
62	P10889	Nippie, Pipe	1	1561 -	
63	P2855S	Wire, Pressure Switch Th	ı	2466 -	
		P.B. Switch			
N1	P27803	Adapter Tah, Male Push-On	6	1561 -	
65	P03823	Cotter Pin	4	" – "	3/32" x 3/4"
66	P02016	Screw, Slotted Rd. Hd.	2	" – "	#6-32 x 1/2"
67	P02054	Screw, Slotted Rd. Hd.	2	' - "	#10-24 x 1/2"
68	P02079	Smew, Slotted Rd. Hd	5	. – .	#10-32 x 1/2"
69	P00003	Bolt, Hx.	2	- ·	1/4"-20 x 3/4"
70	P00100	Bolt, Hx.	1	-	5/161-18 x 1/2"
71	P04102	Balt, Hx.	1		M8-1.25 x 16mm
7 2	P01306	Lockwasher	7		#10
73	P01308	Lockwasher	2	' - '	1/4"
74	P01309	Lockwasher	7	. – .	5/16"
75	P01310	Lockwasher	4	– .	3/8'
76	P04607	Lockwasher	ī	–	Mδ
77	P01353	Starwasher	2	–	#6
78	P01400	Flatwasher	4	–	#1N
79	P01402	Flatwasher	4	-	t/4"
80	P01403	Flatwosher	2	–	5/16"
8ĭ	P01502	Nut. Hx.	2	·· - ··	#6-32
82	P02504	Nut. Hx.	2	"-"	m10-24
83	P01506	Nut, Hx.	2	"-"	1/4"-20
84	P01507	Nut, Hx.	8	"-"	5/16"-18
55	P01509	Nut, Ilx.	4	. –	3/8"-16
86	PD1528	Nut, IIx.	ភ		V10-32
87	P20408	Hose, Oil Line	1		
88	P20866	Connector, JIC - Pipe	2	•	



ELECTRICAL

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TO SERVICE	HOLLECTO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
89	17914A	Tee, Junction	1	. –	
90	26092B	Quick Start	1	. – .	
90A	P27806	Sensor, Engine Temp	_	. – .	Included in 26092B
NJ	P27805	Coupling, Dirt Eliminator	_	- ·	Included in 26092B
NI	P27304	Filter & O-Ring	-	· - ·	Included in 26092B
NI	P27808	Valve Gaskot	_		Included in 26092B
NI	P28747	Fuse, AGC - 15 AMP	_	–	Included in 26092B
NI		Starting Fluid Cylinder	-	–	Obtain Locally

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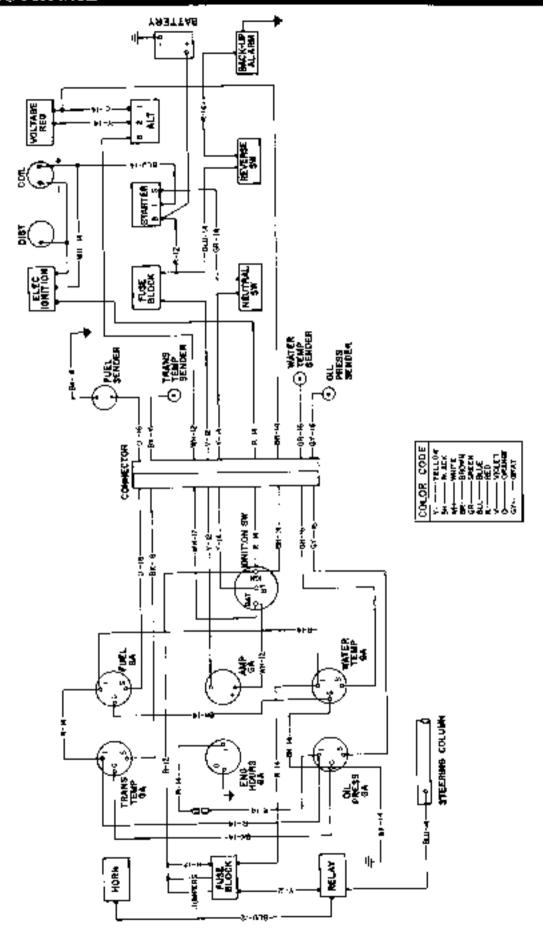


Figure 18396

S/N 101 -

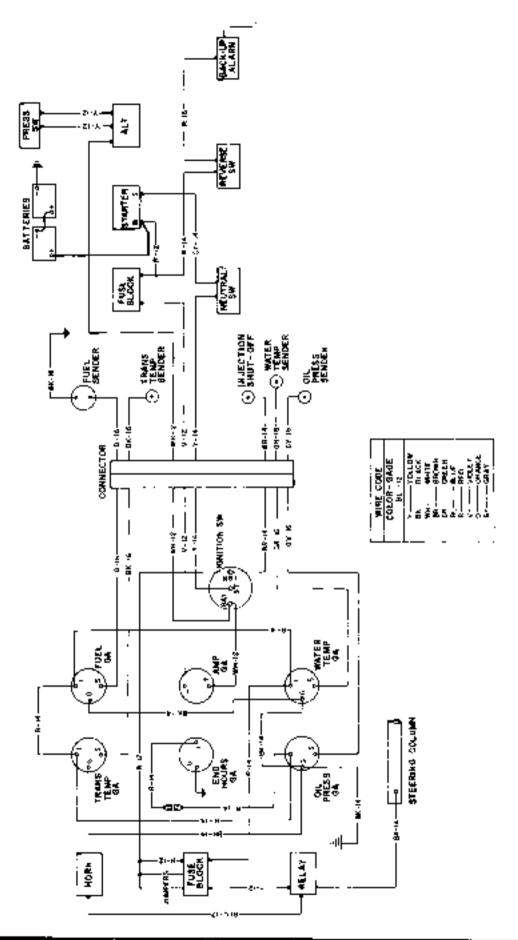


Figure 18397

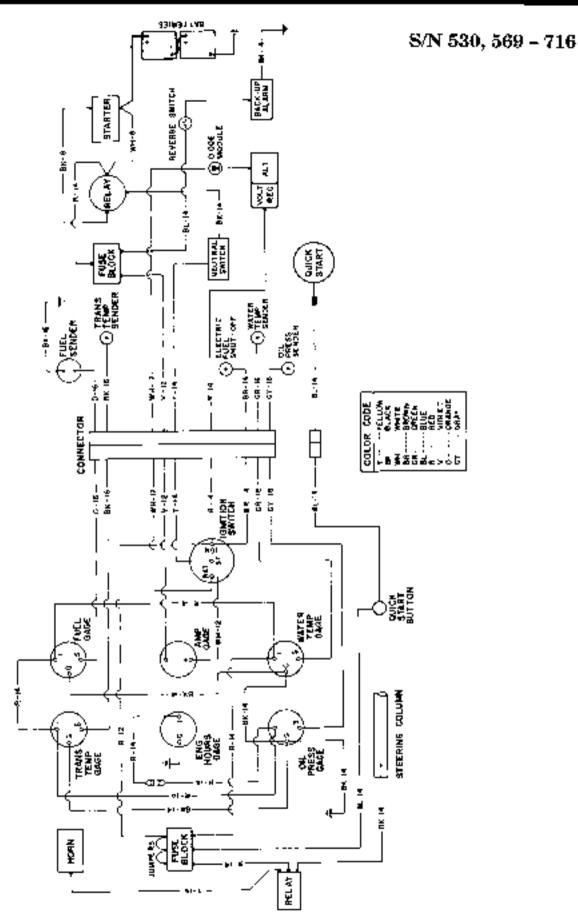
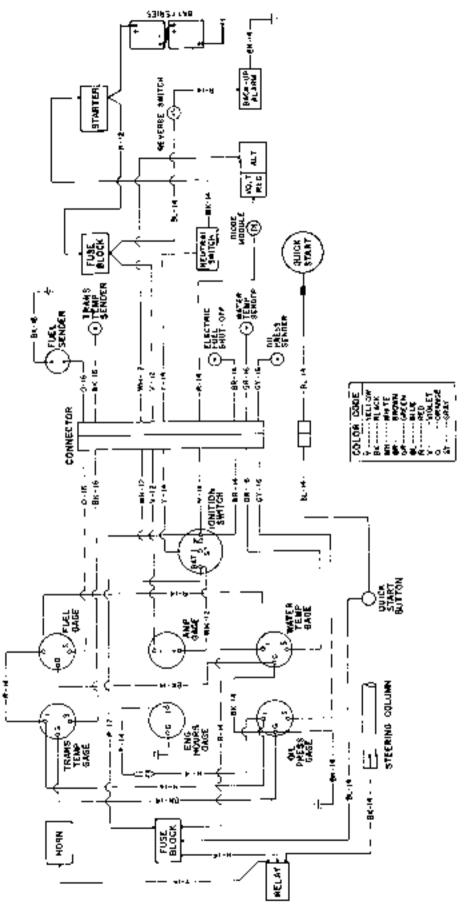


Figure 18397-1

7-55

S/N 717 - 859



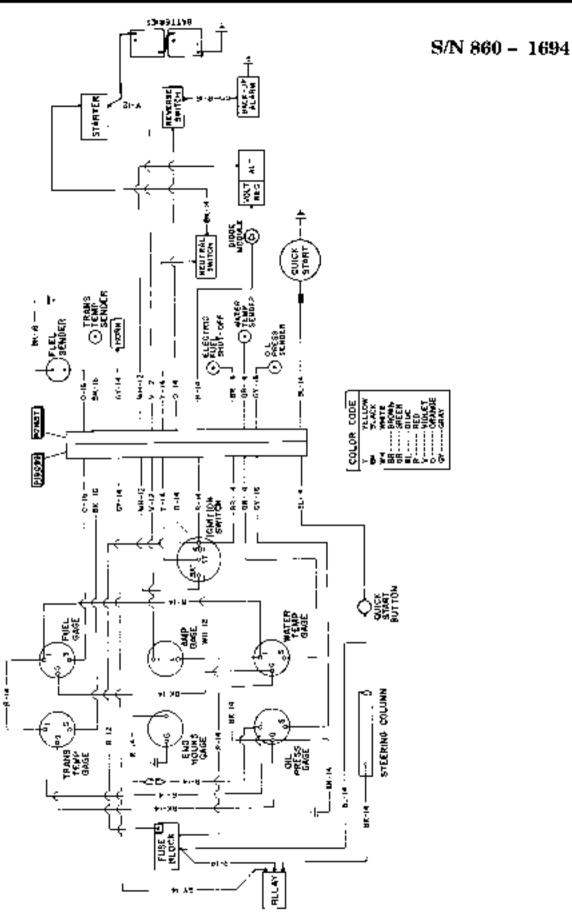


Figure 18397-3

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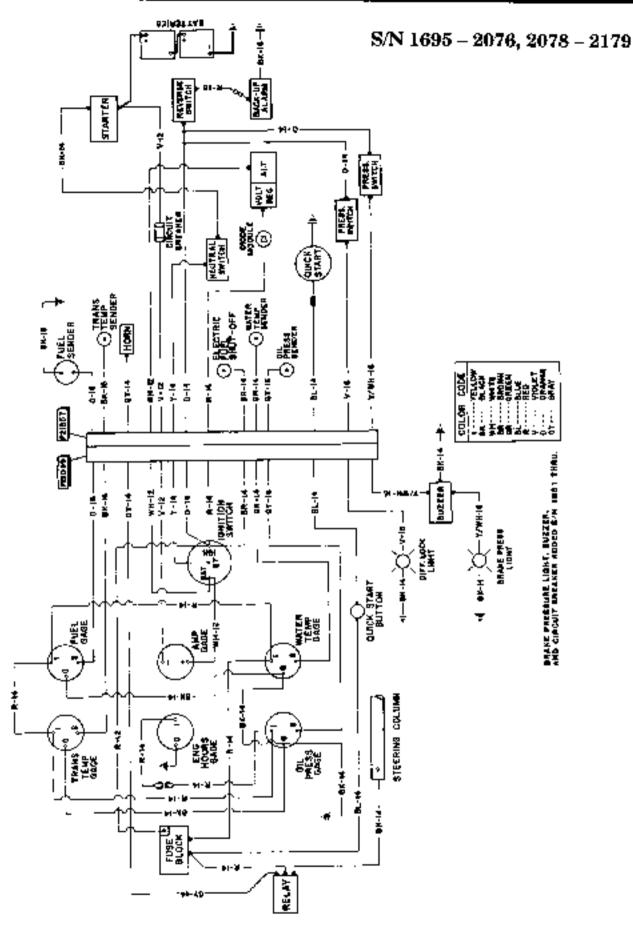
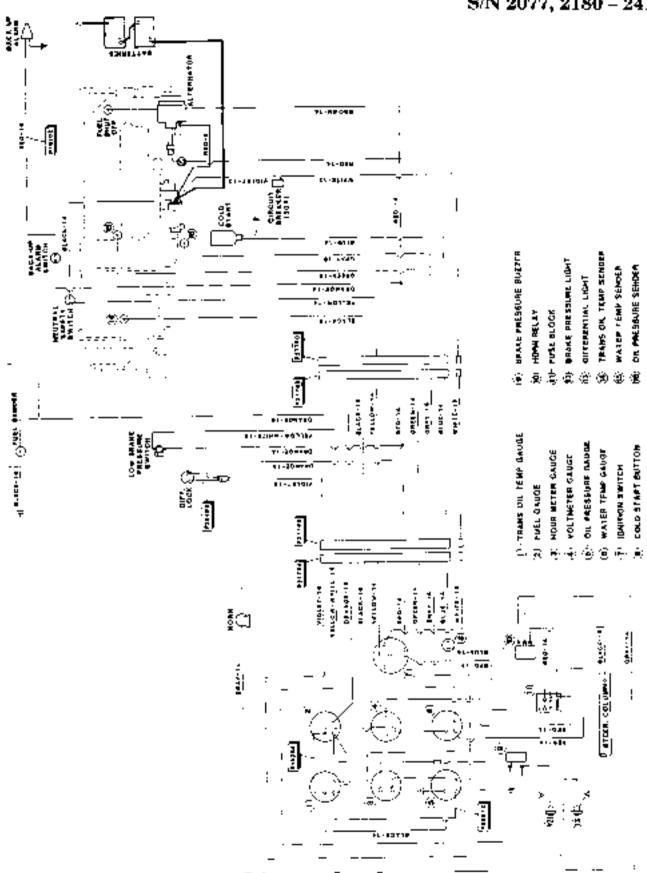


Figure 18397-4



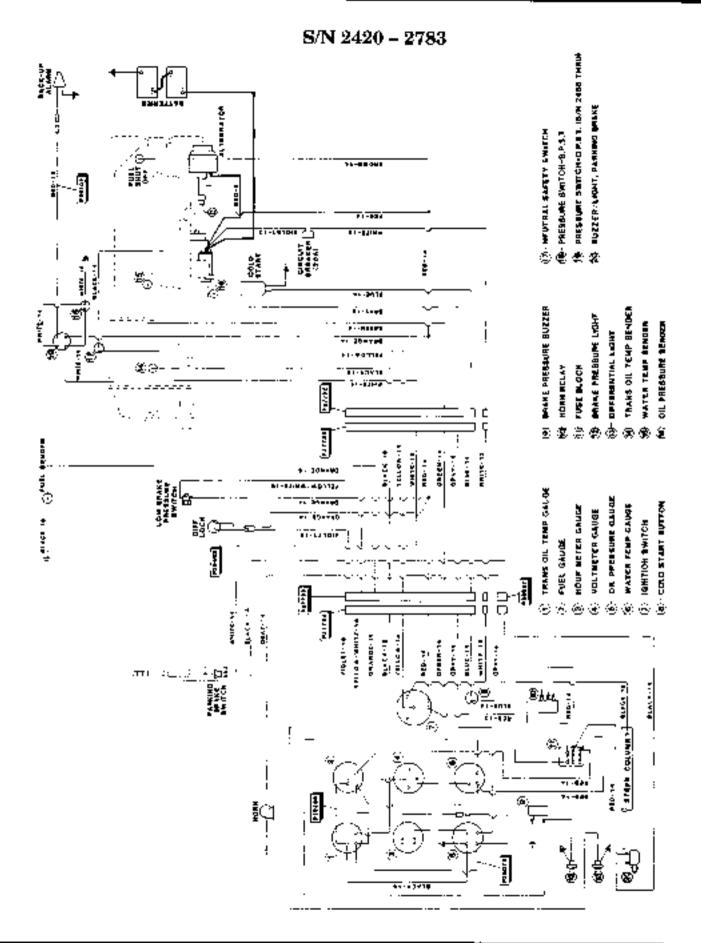
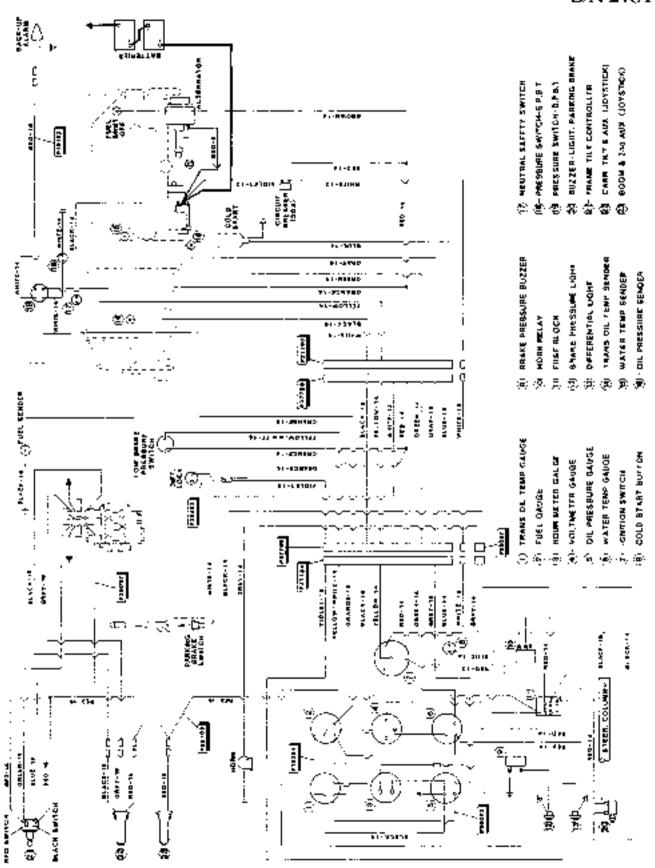


Figure 18397-6



S/N 101 - 859

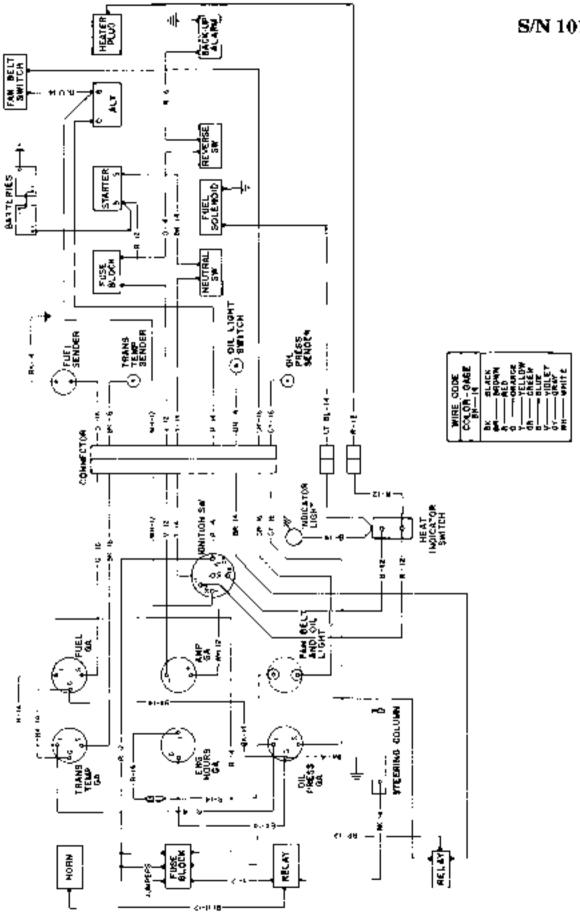
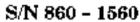


Figure 18398



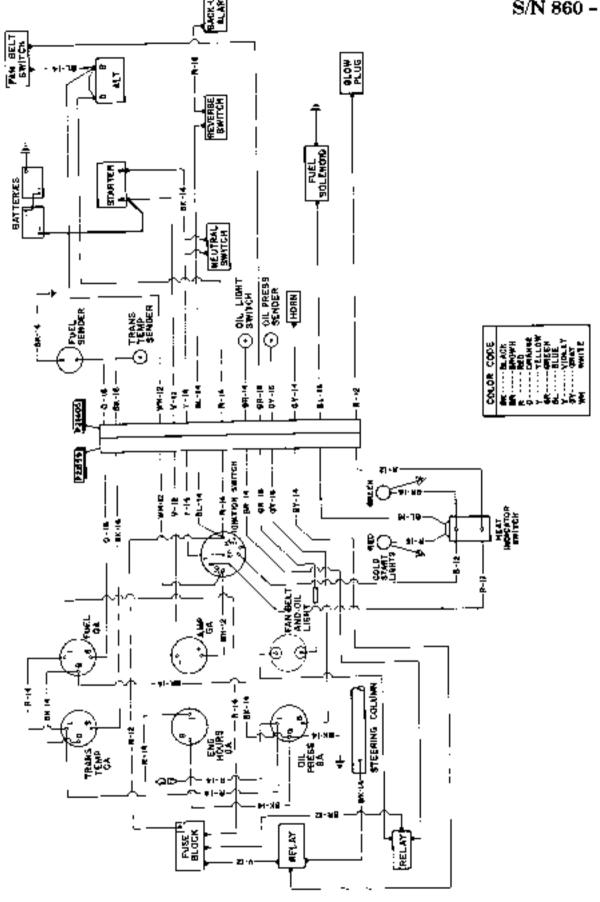


Figure 18398-1

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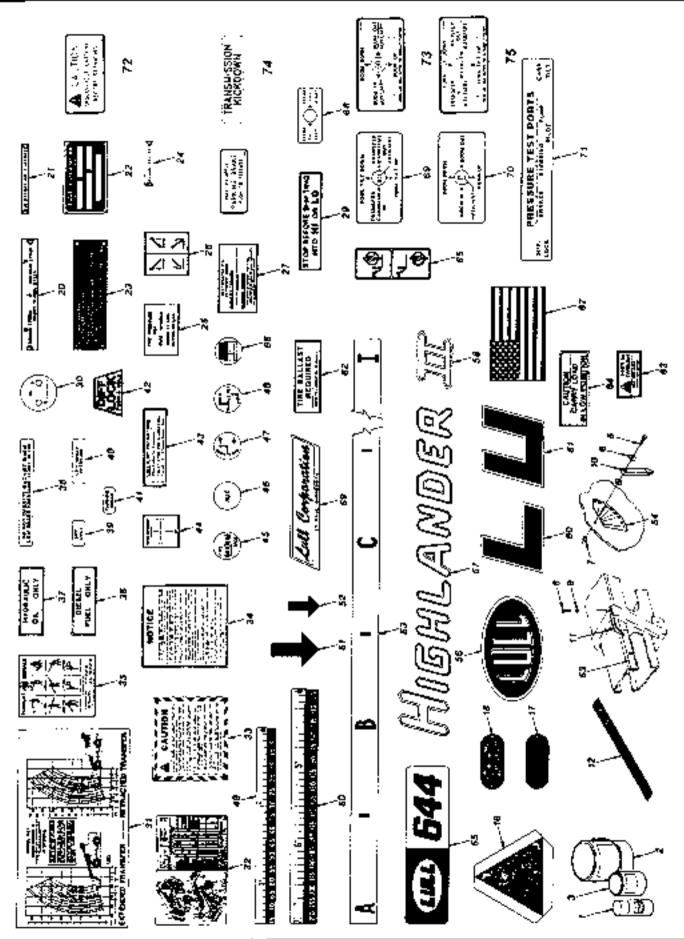


Figure 18365

June, 1994 **8–1**

18365 (1 of 2)

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1		Orange Enamel Spray	_		Consult Factory
		Paint			
2	_	Orange Enamel Paint	_		Consult Factory
3	_	Primer, Paint	_		
4	N.L.A.	Thinner, Paint	_		
5	P00105	Role, Hx	1		•
ĥ	P01403	Flatwasher	2		
7	P01557	Jam Nut, Hx.	1		
8	P00202	Bolt, Hx.	1		
9	P01310	Lockwasher	1		
21)	P26295	Pointer, Boom Angle	- 1		•
		Indicator			
11	16306A	Pointer, Boom Extension	ı		
12	N12055	No - Slip Surfacing	ı		2" x 108' Roll
MI	P27610	Screw, IIx. Washer Hd.	2		#10-24 x 1/2", Slow Moving Sign
					Mounting
21	P01306	Lockwasher	2		#10, Slow Moving Sign Mounting
NI	P01504	Nut, Ilx.	2		
					Mounting
16	P19841	Slow Moving Vehicle Sign	1		-
17	P18991	Reflector, Red	2		
18	P18992	Reflector, Yellow	2		
19	P15355	Drive Screw, Rd. Hd.	Λ /R		#4 x 1/4"
20	P16629	Plate, Orbital Steering	1		
21	P19792	Plate, U.S. Patent No.	1		
22	N.L.A.	Plate, Serial Number	1		
23	P24926	Place, Truss Boom Capacity	1		
24	P17720	Plate, Engine Shut Off	1		Perkins and Deutz
25	P19786	Decal, The Pressure Dual Wheels	1		
26	P20432	Decal, Outrigger Movement	1		
27	P20859	Decal, Ontrigger Capacity	1		
29	P20956	Decal. Stop, Hi - Ln Range	1		Clark Transmissions
30	P19944	Decal, Oil and Fan Belt	1		
		Warning	^		1,0012
31	P20478	Decal, Load Chart	1		
32	P25351	Decal, Lubrication	1		
		Schedule	-		
33	P26474	Plate, Caution	2		Replaces P18814 Warning Decal
34	P26473	Deral, Notice	ı		
35	P21406	Decal, Fork Lift Signals	L		The state of the s
36	P25546	Decal, Diesel Fuel Only	1		
37	P25545	Decal, Hydraulic Oil Only	1		
38	P26787	Decal, Brake Pressure	Ī		
		Warning			
39	P26498	Decal, Diff. Lock - Light	1		
40	P26784	Decal, Low Brake Pressure	1		
		- Light			
41	P28522	Decal, Parking Brake - Light	1		

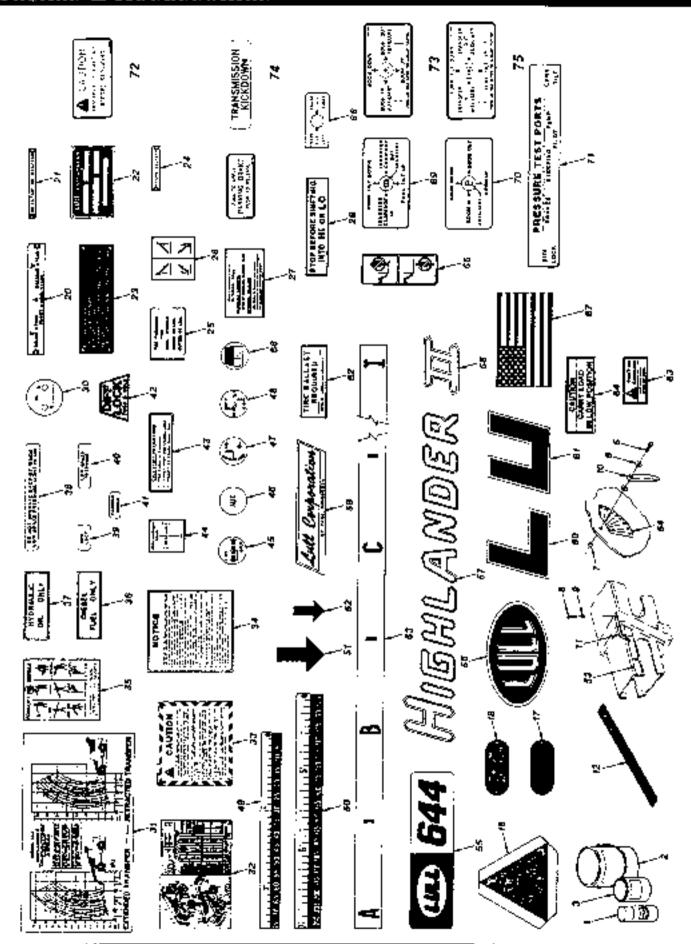
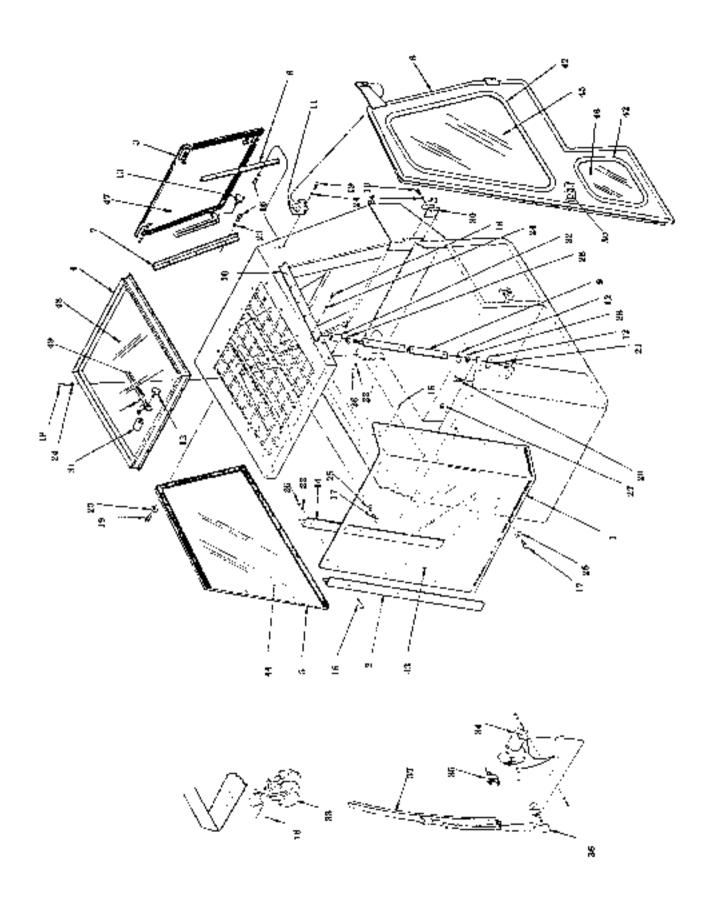


Figure 18365

18365 (2 of 2)

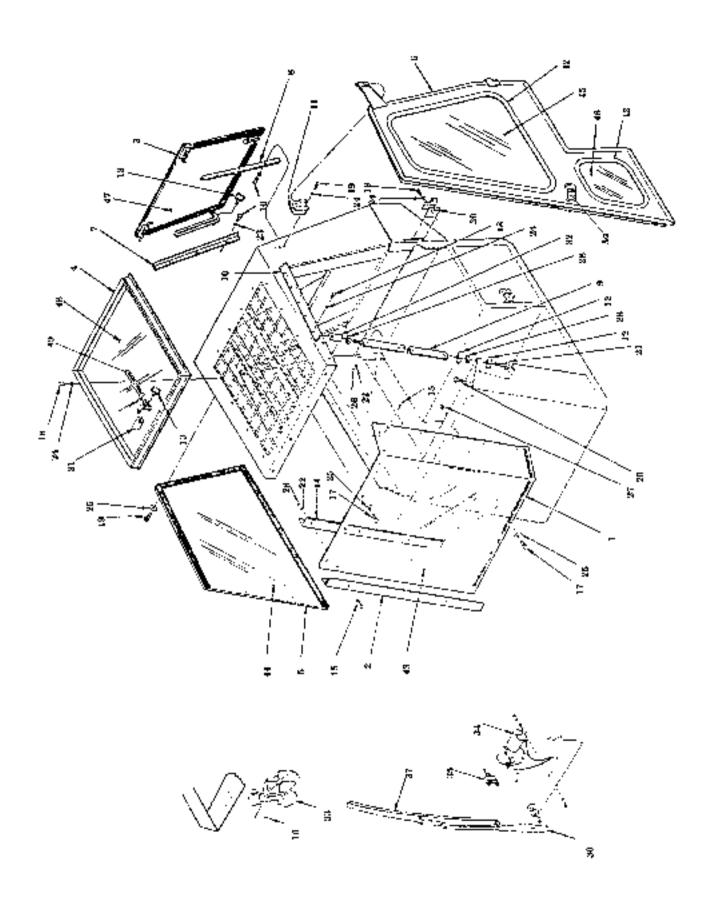
	PART NO. P25548	DESCRIPTION	•	SERIAL NO.	REMARKS
42	F20046	Decal, Ditf. Lock - Foot Control	1	••••••	
43	P26085	Decal. Cold Start Instructions	ì		Deero
44	P18836	Decal, Boom Movement	1	101 - 2783	Joystick
45	P18189	Decal, Transfer Control	1	101 - 2783	7.05.711012
46	P18190	Decal, Auxiliary Control	1	101 - 2783	
47	P18188	Decal, Carriage Tilt Control	1	101 - 2783	
48	P18818	Decal, Vehicle Tilt Control	1	101 - 2783	
49	P19073	Decal, Transfer Extension Indicator	1		
50	P19072	Decal, Transfer Extension Indicator	1		
51	P19071	Decal, Arrow Large	Ŀ		
52	P19070	Decal, Arrow Small	1		
58	P19074	Decal, Boom Extension Indicator	1		
54	P18003	Decal, Boom Angle Indicator	1		
55	P20955	Decal, Model 644	1		
56	P17586	Deca), "LULL" Logo	1		
57	P18184	Deca), "Highlander"	2		
58	P20494	Decai, Roman Numeral II	2		
59	P32633	Decal, Manufacture	1	4000	
	P17607	Decal, Manufacture	l	101 3999	
60	P18185	Decal, Letter "L"	9		
61	P18186	Decal, Letter "U"	3		
62	P27558	Decal, Tire Ballast Required	4		
63	P24705	Decal, Don't Be Careless	2		
64	P24704	Decal, Caution, Carry Load Low	1		
65	P27585	Decal, Carriage Safety	2		
66	P28523	Decal, Carriage Side Ti?t Control	1	2555 - 2788	Optional Tilting Carmage. Replaces Item 46
67	P28781	Decal, American Flag	2		
68	P29220	Decal. Frame Tilt Control	1	2784	
69	P29221	Detal, Transfet & Fork Tilt Control	i	2784 -	
70	P29222	Decal, Boom Movement Control	1	2784	
71	P28779	Decal, Pressure Test Ports	1	2784 -	
72	P30846	Decal, Disconnect Battery	1		
	P31667	Decal, Joystick Control	1		
74	P31148	Decal, Transmission Kickdown	ι		
75	P31668	Decal, Trans. and Carriage	ι		
76	P31690	Decal, Parking Brake	1		
NI	18796A	Decal Repl. Package	1		Includes Hems 31 - 67



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16851 (1 of 2)

ПЕМ	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	16480B	Windshield Assembly	7,		
2	16481B	Corner Mount, Outside	1		
3	16482B	Window Assembly, Rear	1		
4	16483C	Window Assembly, Top	1		
ត	16484B	Window, Side	1		
ĥ	16485B	Cab Door	1		
7	16486A	Window Frame, R.H.	1		
8	16487A	Window Frame, L H	1		
9	16488B	Platform Support	1		
10	16424B	Rain Gutter	1		
11	16429A	Shim, Upper Door Hinge	1		
12	P25847	Shim, Tapered	4		
13	P19127	Hand Knob	2		
14	N10711	Corner Mount, Inside	1		
15	P02039	Screw, Rd. Hd.	10		#8-32 x 11
16	P02054	Screw, Rd. Hd.	6		#10-24 x 1/2
17	P03198	Screw, Button Hd.	12		$1/4^{\circ}-20 \times 1^{\circ}$
18	P60001	Bolt, Hx.	16		1/4"-20 x 1/2"
	P25364	Rivet	A/R		
19	P00003	Bolt. Hx.	14		1/4"-20 x 3/4"
20	P00400	Bolt, Hx.	1		1/2"-13 x 3/4"
21	P00408	Bolt, Hx.	1		1/2' -13 x 2 $1/2$ '
22	P0 1305	Lockwasher	10		#8
23	P01306	Lockwasher	6		#10
24	P01308	Lockwasher	27		1/4"
25	P01402	Flatwasher	26		1/4"
26	P01503	Nut. Hx.	10		#8-32
27	P01506	Nut. Hx.	LN		1/4"-20
29	P01560	Jam Nut, Hx.	2		1/2"-13
N1	N10953	Striker Place	2		
30	16414A	Mount, Lower Hinge	1		
31	16423A	Boss, Hand Knob	1		
32	16489A	Boss, Platform	1		
33	P14059	Defroster Fan	-		
34	P14058	Wiper Mocor	-		
35	P16620	Toggle Switch, Wipers	-		
36	P16621	Wiper Arm	-		
37	P16625	Wiper Blade	-		
NI	P19196	Stick-Tite Springe	-		1/4" x 1" x 50"
NI	P19197	Stock-Tite Sponge	-		1/2" x 1' x 50'
NI	P19198	Weather Stripping	-		1/2" x 1" x 50"



June, 1994 8-7

16851 (2 of 2)

TEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
NI	P19199	Weather Stripping	_		2" x 2" x 10"
42	P19183	Mounting Extrusion	_		
48	16388C	Window Only, Windshield	_		
44	16389C	Window Only, Side	_		
45	16390C	Window Only, Door-Upper	_		
46	16391B	Window Only, Door-Lower		1	
47	16392B	Window Only, Rear		1	
48	16393B	Window Only, Top (Early	-		26" x 26 1/2"
		Production)			
	17047B	Window Only, Top			27 1/2" x 27 2/2"
49	163 95B	Window Stay	1		
50	P26746	Latch, Door	1		
N)	16439B	Installation Drawing	_		

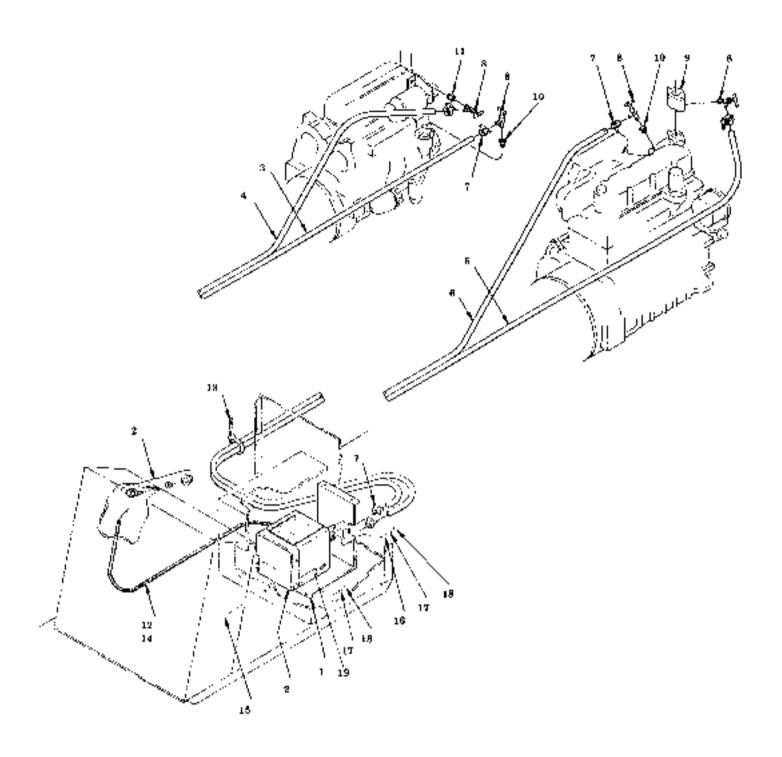


Figure 16852

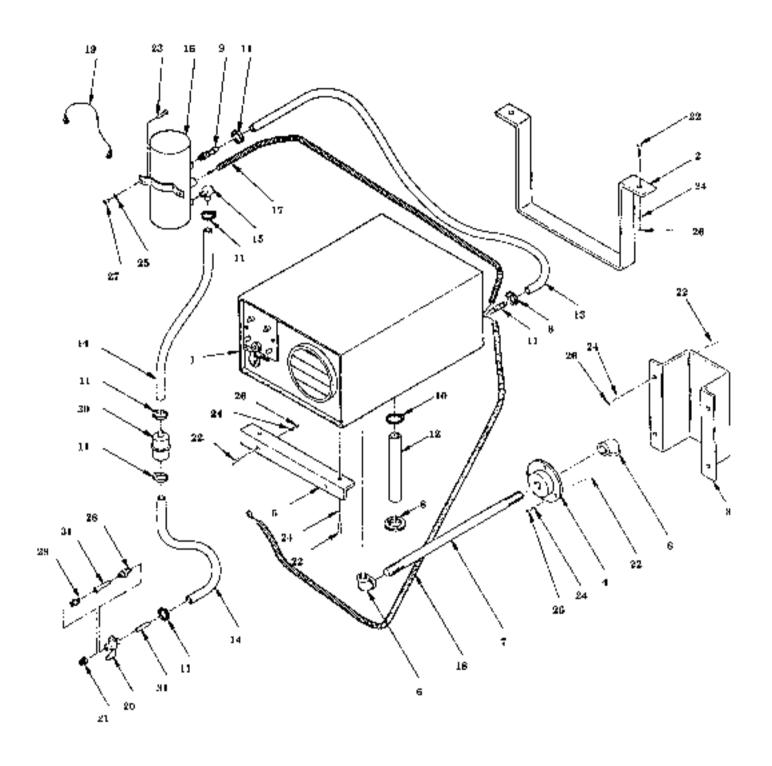
June, 1994 **8-9**

16852

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	16432C	Mounting Panel, Heater	1		
2	P12390	Heater Assembly, Hot Water	1		Includes Switch and Item 8
a	N11402	Heater Hose	1		5/8' x 89', Detroit
4	N11404	Heater Hose	1		5/8 x 201", Detroit
5	N11403	Heater Hose	1		5/8 x 981, Deere
6	N11405	Heater Hose	1		5/81 x 108", Deero
7	P10186	Clamp, Hose	4		
8	P23266	Valve, Shut-Off	2		
9	18412B	Housing Extension	1		Deere, Replaces Standard Equip.
10	P10120	Bushing, Reducer	1		
11	P10181	Bushing, Reducer	1		Decroit
12	P17959	Ty-Rap	u		
13	P16724	Loom	60"		
1.1	_	Wire, Electrical	60"		14 GA.
15	P00204	Bolt, Ilx.	4		$3/8^{\circ} \cdot 16 \times 1^{\circ}$
16	P01404	Flatwasher	3		3/8"
17	P01310	Lockwasher	7		8/8"
18	P01508	Nut, Hx.	7		3/8"-16
19	P30022	Heater Core	ì		

Cab Heater Assembly, Hot Water

8-10 June, 1994



8–11

16853

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	P21598	Heater Unit	1	*** 11	
2	1858 9B	Hanger	1	1	
3	1868 8B	Shield, Exhaust	1		
-1	P21671	Josefator, Exhaust	1		
ñ	18590A	Bracket, Support	1		
н	P10180	90° Bloow, Pipe	2		
7	18592A	Pipe, Exhaust	1		
8	17301C-1	Grommet	1		
9	P2167U	Adapter, Hose	2		
10	P10601	Clamp, Hose	1		
11	P13613	Clamp, Hose	6		
12	P21698	Hose	ī	11	1" x 7-1/2"
18	P17210	Hose	1		1/4" x 65"
14	P17210	Hose	2		1/4" x 16"
15	P21669	Hose Adapter, 90°	1		
16	P21597	Fuel Pump, Electric	1		
17	18594-1B	Wire	1		14 CA Red x 66"
28	18594-2B	Wite	1		12 CA. Red x 80"
19	1859 4 -3 B	Wire	1		12 GA Black x 8"
20	P21558	Shut-Off Cock	1		
21	P10693	Bushing, Reducer	1		
22	P00003	Bolt, Hx.	13		$1/4^{\circ}\text{-}20 \times 3/4^{\circ}$
23	P00104	Bolt, Hx.	2		5/16"-18 x 1"
24	F01308	Lockwasher	13		1/4"
25	P01309	Lockwasher	2		5/161
26	P01506	Nut, Hx.	11		1/4"-20
27	P01507	Nut, Hx.	2		5/16"-18
28	P15310	45° Flare Nut	1	1 .1	
29	P15429	Connector	1		
90	P15267	Filter, Fuel	1		
31	N11416	Adapter, Tube	2		

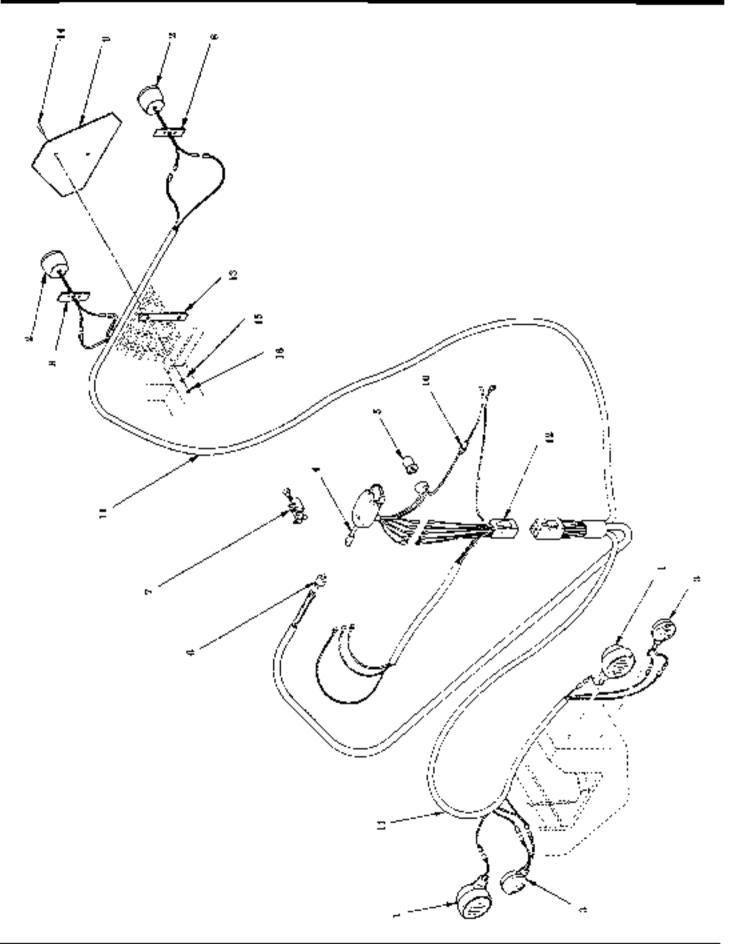


Figure 16854

16854

PEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
ī	P20280	Headlight	2		
2	P19260	Light, Indicator	2		Rear
3	P19189	Light, Indicator	2		Frant
4	P19191	Indicator, Turn Signal	1		
5	P19190	Flasher	1		3 - Prong
6	P19193	Switch, Brake Pressure	1		
7	P19192	Switch, Light On-Off	1		
8	26593A	Washer, Backing	2		
9	P19841	Sign, Slow Moving	1		
10	P19104	Fuse			SFE 20 amp
11	P19740	Harness, Lights	1		
12	P199741	Harness, Turn Signal	1		
13	16594A	Washer, Backing	1		
14	P02135	Screw, Rd. Hd	2		$1/4^{\circ}/20 \times 1/1/2$
15	P01308	Lockwasher	2		1/4"
16	P01506	Nut, Hx.	2		1/4"-20

Roadway Lighting Kit Assembly

8-14 June, 1994

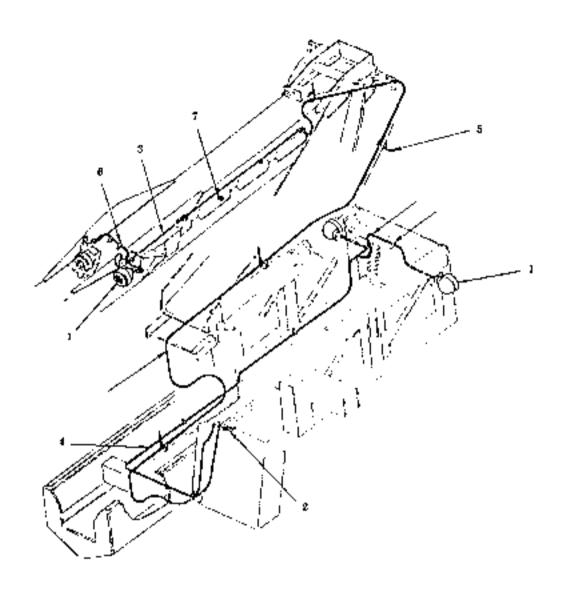
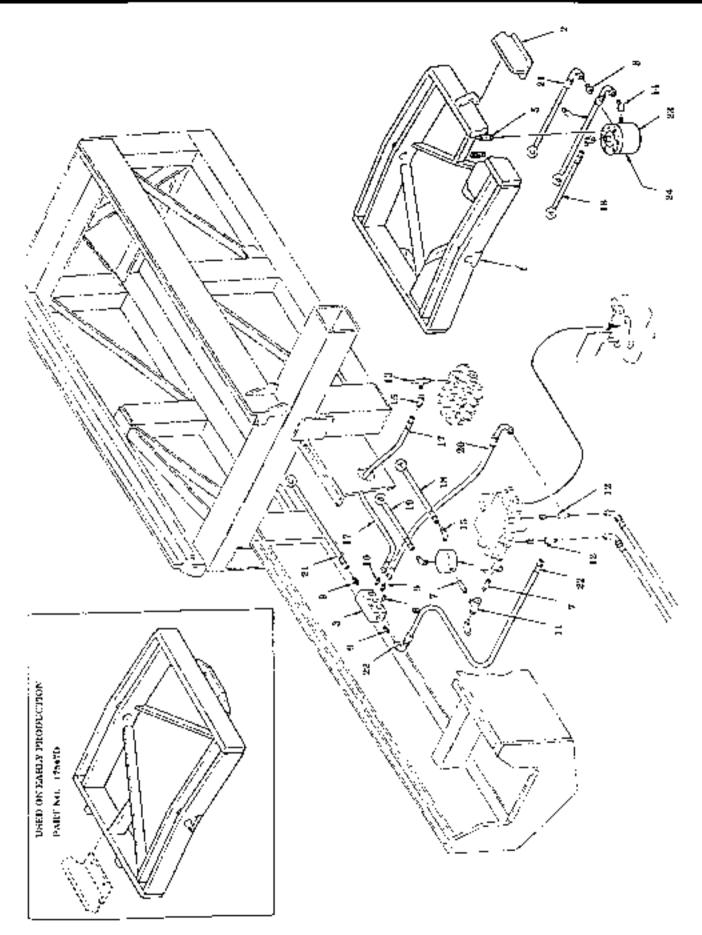


Figure 16855

June, 1994 8-15

16855

CTEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
t	P20280	Headlight	4		
2	P19192	Light On-Off Switch	1		
3	17005B	Harness, Boom Lights	1		
-1	17006B	Harness, Frame Lights	1		
5	P17989	Ty-Rap	12		
6	P16658	Welding Clip	12		
7	16683A	Push On Wire Clip	10		



8-17

16860

TEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
1	21598D	Oscillation Frame	1	823 -	Replaces Standard Equip.
	17520D	Oscillation Frame	1	553 - 822	Replaces Standard Equip.
	17547D	Oscillation Frame	1	101 552	Replaces Standard Equip.
2	21605B	Bolster Foot	1	828 -	
	17517 B	Bolster Foot	1	101 - 822	
3	P21871	Block Manifold	1		
4	P21874	Y-Manifold	1		
6	P21784	Spring	2		
6	P10740	Plug, Pipe	1		
7	P10580	Nipple, Long	2		
- 6	P17791	Adapter	1		
ä	P17804	Connector, Male	3		
10	P19805	Connector, Male	1		
11	P10173	Tee, Pipe	1		
12	P19804	Tee, Swivet	2		
13C	P18928	Tee, O-Ring	1		
1.4	P19806	45° Elbow	2	1 .1. 1	
15	P19807	45° Elbow	2		
16	P19428	45° Elbow, Swivel	1		
17	P18088	Hyd. Hese	2		.50" x 50"
15	P18097	Hyd. Hose	1		.50' x 92"
19	P18098	Hyd Hose	1		.50° x 104°
20	P18090	Hyd Hose	1		.75' x 83'
22	P18099	Hyd Hose	1		.75" x 206"
22	P21358	Hyd. Hose	1		.75" x 28"
23	17501C	Load Sensor	1		
N	P21870	Locating Washer, Axle	1		

8-18 June, 1994

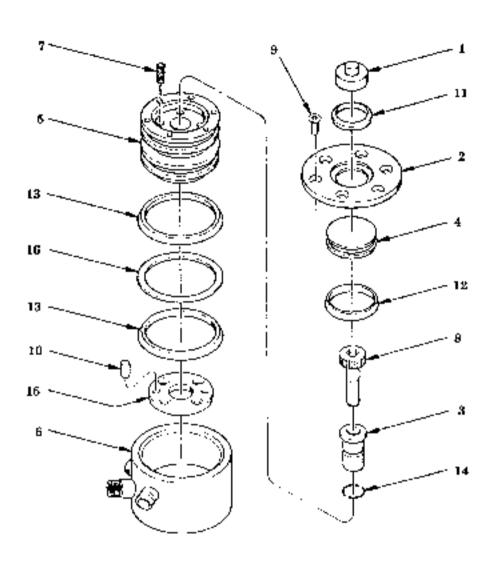


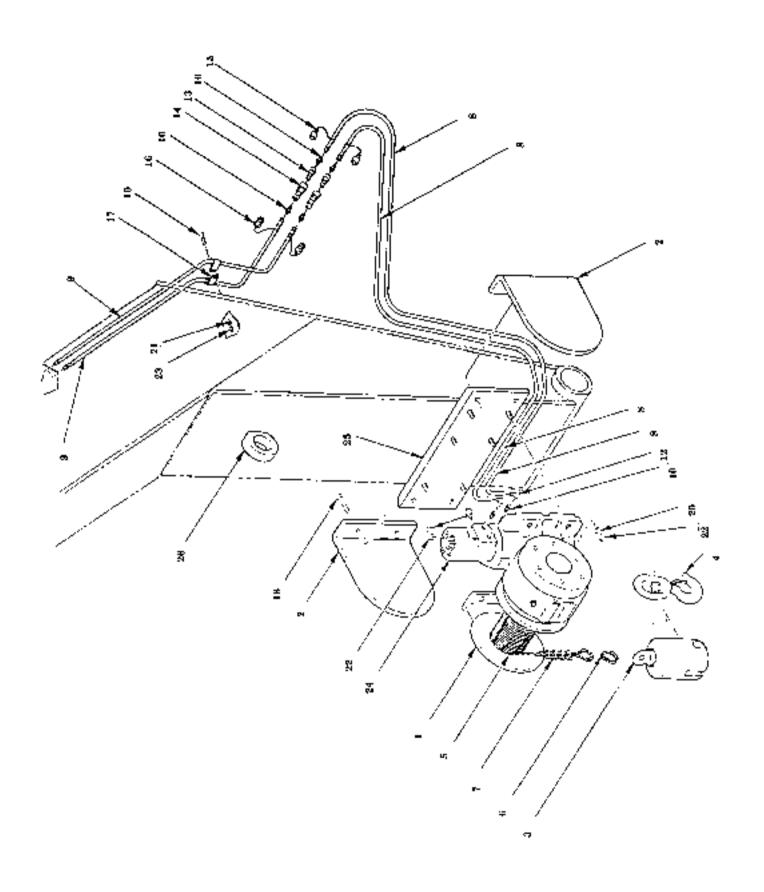
Figure 16859

June. 1894 **8–19**

16859

FUEL	Partino.	DESCRIPTION	QTY	SERIAL NO.	HEMARKS
1	P21862	Shim Block			.50" (Under)
	P21968	Shim Block	-		.56" (Std :
	P21864	Shim Block			.62" (Over)
2	P21865	Cover	1		
3	P21866	Bushing	1		
4	P21867	Wear Take-Up	1		
ű	P21868	P iston	1		
6	P21869	Housing	1		
7	P21713	Spring	4		
8	P21717	Bolt	1		Self-Lock
9	P21718	Screw	6		Self-Lock
10	_	Dowel Pin	2		1/4" x 3/4"
11	P21714	Wiper	1		
:2	P21715	Scal	1		
18	P21716	Seal	2		
14	P21734	O-Ring	1		
15	P21755	Seal, Bed	1		
16	P21756	Back-Up Ring	1		
MI	17549A	Seal Kit	1		Includes Items 11-16

8-20 June, 1994



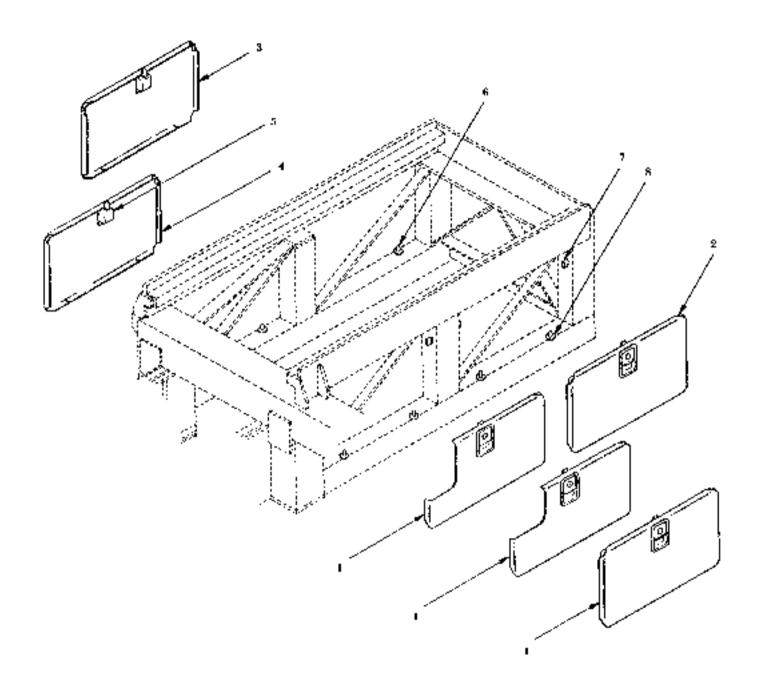
June, 1994 **8–21**

16861

Total	ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS
2 17957B Guard 2	_	16861	Winch Assembly	•		Includes Items 1-26
2 17957B Guard 2	1	P21551	Hydraulic Winch	1		Includes Item 24
4 P21552 Hook, Swivel 5 5 N11410 Wire Rope 1 .38" Dia. 6 P21556 Thimble 1	2	17957B	Guard	2		
5 N11410 Wire Rope 1 .38" Dia. 6 P21556 Thimble 1 7 P21557 Clip 4 8 P23853 Hyd. Huse 2 .50" x 26"	3	17956B	Weight, Cable Tension	1		Includes Item 4
5 N11410 Wire Rope 1 .38" Dia. 6 P21556 Thimble 1	4	P21552	Hook, Swavel	5		
7 P21557 Clip 4 8 P23853 Hyd. Hose 2 .50" x 26"	ā	N11410	Wire Rope	1		.381 Día.
8 P23853 Hyd. Hose 2 .50" x 26" \cdot \cd	6	P21556	Thimble	1		
9 P18103 Hyd. Hose 2 50" x 26"	7	P21557	Clip	4		
10 P18933 Connector, Male 6 12 P21579 90° Elhow, Swivel 2 13 P11353 Quick Coupler, Male 2 14 P11354 Quick Coupler, Female 2- 15 P10325 Cap, Dust 2 16 P10326 Plug, Dust 2 17 P17553 Clamp, Hyd Hose 2 18 P00457 Bolt, Hx 4 1/2"-20 x 2 1/4" 19 P00204 Bolt, Hx 1 3/8"-16 x 1" 20 P01312 Lockwasher 10 1/2" 21 P01810 Lockwasher 1 3/8" 22 P01538 Nut. Hx 10 1/2"-20 23 P01508 Nut. Hx 1 3/8"+16 24 P25260 Motor, Winch 1 3/8"+16 25 17958B Mounting Bracket 1	8	P23853	Hyd. Hose	2		.50" x 26" 0
12 P21579 90° Elhow, Swivel 2 13 P11353 Quick Coupler, Male 2 14 P11354 Quick Coupler, Female 2- 15 P10325 Cap, Dost 2 16 P10326 Plog, Dost 2 17 P17553 Clamp, Hyd Hose 2 18 P00457 Bolt, Hx 4 1/2"-20 x 2 1/4" 19 P00204 Bolt, Hx 1 3/8"-16 x 1" 20 P01812 Lockwasher 10 1/2" 21 P01810 Lockwasher 1 3/8" 22 P01538 Nut. Hx 10 1/2"-20 28 P01508 Nut. Hx 1 3/8"-16 24 P25250 Motor, Winch 1 3/8"-16 25 17958B Mounting Bracket 1	9	P18103	Hyd. Hose	2		.50" x 26" ●
13 P11353 Quick Coupler, Mole 2	10	P18933	Connector, Malc	G		
14 P11354 Quick Coupler, Female 2- 15 P10325 Cap, Dost 2 16 P10326 Plug, Dust 2 17 P17553 Clamp, Hyd Hose 2 18 P00457 Bolt, Hx 4 1/2"-20 x 2 1/4" 19 P00204 Bolt, Hx 1 3/8"-16 x 1" 20 P01312 Lockwasher 10 1/2" 21 P01300 Lockwasher 1 3/8" 22 P01538 Nut. Hx 10 1/2"-20 28 P01508 Nut. Hx 1 3/8"-16 24 P25250 Motor, Winch 1 3/8"-16 25 17953B Mounting Bracket 1	12	P21579	90° Elhow, Swivel	2		
15 P10325 Cap, Dost 2 16 P10326 Plog, Dost 2 17 P17553 Clamp, Hyd Hose 2 18 P00457 Bolt, Hx 4 1/2"-20 x 2 1/4" 19 P00204 Bolt, Hx 1 3/8"-16 x 1" 20 P01312 Lockwasher 10 1/2" 21 P01310 Lockwasher 1 3/8" 22 P01538 Nut. Hx 10 1/2"-20 28 P(0508 Not. Hx 1 3/8" 16 24 P25350 Motor, Winch 1 25 17953B Mounting Bracket 1	13	P11353	Quick Coupler, Malo	2		
16 P10326 Plug, Dust 2 17 P17553 Clamp, Hyd Hose 2 18 P00457 Bolt, Hx 4 1/2"-20 x 2 1/4" 19 P00204 Bolt, Hx 1 3/8"-16 x 1" 20 P01312 Lockwasher 10 1/2" 21 P01310 Lockwasher 1 3/8" 22 P01538 Nut. Hx 10 1/2"-20 28 P01508 Nut. Hx 1 3/8"-16 24 P25250 Motor, Winch 1 3/8"-16 25 17953B Mounting Bracket 1	14	P11354	Quick Coupler, Female	2-		
17 P17553 Clamp, Hyd Hose 2 18 P00457 Bolt, Hx 4 1/2"-20 x 2 1/4" 19 P00204 Bolt, Hx 1 3/8"-16 x 1" 20 P01312 Lockwasher 10 1/2" 21 P01310 Lockwasher 1 3/8" 22 P01538 Nut. Hx 10 1/2"-20 28 P(01508 Nut. Hx 1 3/8"-16 24 P25250 Motor, Winch 1 3/8"-16 25 17953B Mounting Bracket 1	15	P10325	Cap, Dust	2		
15 P00457 Bolt, Hx 4 1/2"-20 x 2 1/4" 19 P00204 Bolt, Hx 1 3/8"-16 x 1" 20 P01812 Lockwasher 10 1/2" 21 P01810 Lockwasher 1 3/8" 22 P01538 Nut. Hx 10 1/2"-20 28 P(01508 Nut. Hx 1 3/8"-16 24 P25350 Motor, Winch 1 3/8"-16 25 17958B Mounting Bracket 1 3/8"-16	16	P10326	Plug, Dust	2		
19 P00204 Bolt, Hx. 1 3/8"-16 x 1" 20 P01812 Lockwasher 10 1/2" 21 P01810 Lockwasher 1 3/8" 22 P01538 Nut. Hx. 10 1/2'-20 28 P01508 Nut. Hx. 1 3/8'-16 24 P25250 Motor, Winch 1 3/8'-16 25 17958B Mounting Bracket 1	17	P17553	Clamp, Hyd. Hose	2		
20 P01812 Lockwasher 10 1/2" 21 P01810 Lockwasher 1 3/8" 22 P01538 Nut. Hx. 10 1/2'-20 28 P(01508 Nut. Hx. 1 3/8'-16 24 P25250 Motor, Winch 1 3/8'-16 25 17953B Mounting Bracket 1 3/8'-16	15	P00457	Bolt, Hx	4		1/2"-20 x 2 1/4"
21 P01810 Lockwasher 1 3/8" 22 P01538 Nut. Hx. 10 1/2'-20 28 P(04508 Nut. Hx. 1 3/8'-16 24 P25250 Motor, Winch 1 3/8'-16 25 17958B Mounting Bracket 1 3/8'-16	19	P00204	Bolt, Hx.	1		3/8"-16 x 1"
22 P01538 Nut. Hx. 10 1/2'-20 28 P01508 Nut. Hx. 1 3/8'-16 24 P25250 Motor, Winch 1 25 17958B Mounting Bracket 1	20	P01812	Lockwasher	10		1/2"
28 P(1508 Not. IIx. i	21	P01810	Lockwasher	1		3/8"
24 P25250 Motor, Winch 1	22	P01538	Nut. Hx.	10		1/2'-20
25 17958B Mounting Bracket I	28	P01508	Nut. IIx.	ī	9	3/8'+16
	24	P25250	Motor, Winch	1		
26 17959A Hook Latch 1	-	17958B	Mounting Bracket	ı	· · · · · · · · · · · · · · · · · · ·	
	26	17959A	Hook Latch	1	4	
NI 179520 Installation Drawing	N1	179520	Installation Drawing			

NOTES:

[•] For single hose, use P25310, Hyd. Hose, .50" x 64"



June, 1994 8-23

16886

TEM:	PARTINO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	21674B	Side Panel	1		Deere
1A	2167 6B	Side Fanel	1		Deutz.
1B	18267B	Side Panel	1		Chrysler/Porkins
2	18267B	Side Panel	- 1		-
3	18267B	Side Panel	- 1		
4	182 6 7B	Side Panel	ŧ		
ā	P19085	Hand Lock	2		
6	16199A	Pin	8		
7	NH398	Tab	8		
8	P01404	Flatwasher	8		3/8"

8-24

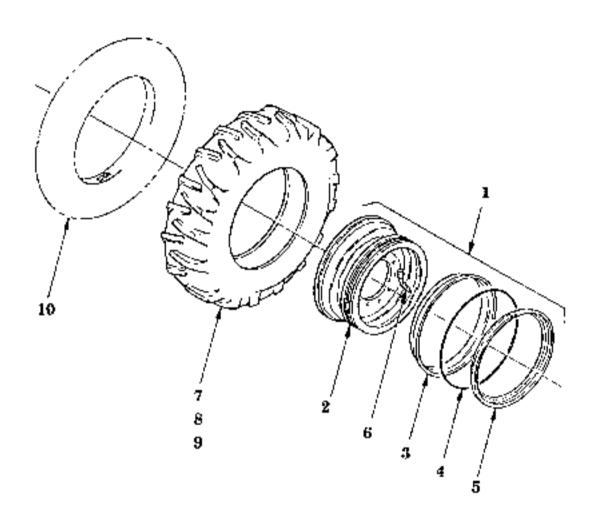


Figure 16888

June, 1994 **8–25**

16888

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO.	REMARKS -
_	16888-0	Tire Assembly	-		Includes Items 1, 6, 7
_	16888-1	Tire Assembly			Includes Items 1, 6, 7, 11
_	16888-2	Tire Assembly	_		Includes Items 1, 6, 7, 12
_	16898-3	Tire Assembly	-		Includes Items 1, 6, 8
_	16888-4	Tire Assembly	-		Includes Items 1, 6, 8, 11
_	16888-5	Tire Assembly	_		Includes Items 1, 6, 9
_	16888-6	Tire Assembly	-		Includes Items 1, 6, 9, 11
1	12749C	Wheel Assembly	1		Includes $2 = 5$
2	15500C	Wheel	1		
3	P17260	Flange	1		
4	PI6441	O-Ring	1		
5	P16439	Lackring	1		
6	P13678	Valve Stem	1		
7	P11688	Tire, Standard Equipment	1		13.00 x 24 - 8 Ply
8	P16443	Tire	1		13.00 x 24 - Steel
9	P19048	Tire	1		13.00 x 24 - 12 Ply
71)	P21570	Tube	_		13.00 x 24
17		Sodium Chloride	_		150 lbs. Required per Tirg
12	N/A	Foam	_		452 lbs. Required per Tire

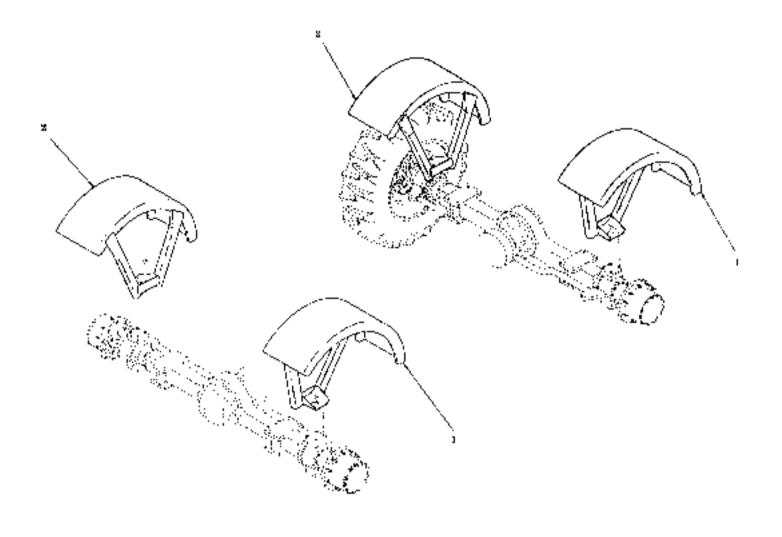


Figure 16889

June. 1994 8-27

16889

ITEM	PART NO.	DESCRIPTION	QTY	SERIAL NO. HEMAHERS
1	17041-1D	Fender		L.H.
2	17041D	Fender	2	,, R.H.

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50" Standard Carriage Assembly	2	
74" Framer's Carriage Assembly	,4	
50° Standard Tilting Carriage Assembly , ,	6	
74" Framer's Tilting Carriage Assembly	8	
Tilting Carriage Cylinder Assembly	10	
Side Shift Carriage Assembly.	14	
Side Shift Cylinder Assembly	16	

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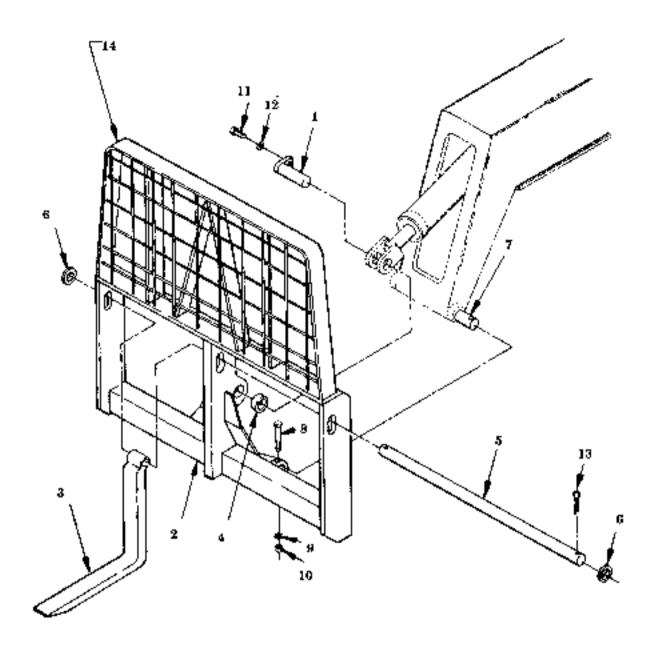
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<u>Title</u> <u>Pa</u>	ge
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Side Shift Cylinder Assembly	.16
Tilting Carriage Cylinder Assembly	
50" Standard Carriage Assembly	
50' Standard Tilting Carriage Assembly Bushing, Cylinder Bushing, Pivot Shaft Carriage Tilt Cylinder Pin, Carriage Tilt Cylinder Pivot Shaft, Inner Carriage	6 6 6
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Bushing, Cylinder Bushing, Pivot Shaft Carriage Tilt Cylinder	.8 .8 .8

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June. 1994 **9–1**

18399

ITEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	REMARKS
1	18128A	Pin. Carciage	1		
2	18143D	Carriage, 50" Standard	1		
9	16511C	Fork, 42' Pallet	2		
4	P18830	Bushing	1		
5	18134A	Shaft, Fork	1		
6	18129A	Flatwasher	2		
7	15723A	Pin, Carriage	7		
8	P00414	Bult., Hx	1	1	1/2'-13 x 4' GR 5
9	P01312	Lockwasher	1		1/21
10	P01510	Nut, Hx	1		1/2"-13
[]	P00204	Bolt, Hx.	1		3/8"-16 x t"
12	POISTO	Lockwasher	1		3/8"
13	P03903	Cotter Pin	2		3/81 Dia, x 21 LG,
14	18295C	Backrest, Bolt-on Type	_		
NI	_	Bolt, Hx., Backrest Mounting	4		5/8/-11 x 1/1/2/
NI	P15272	Grease Zerk	1		

9–2

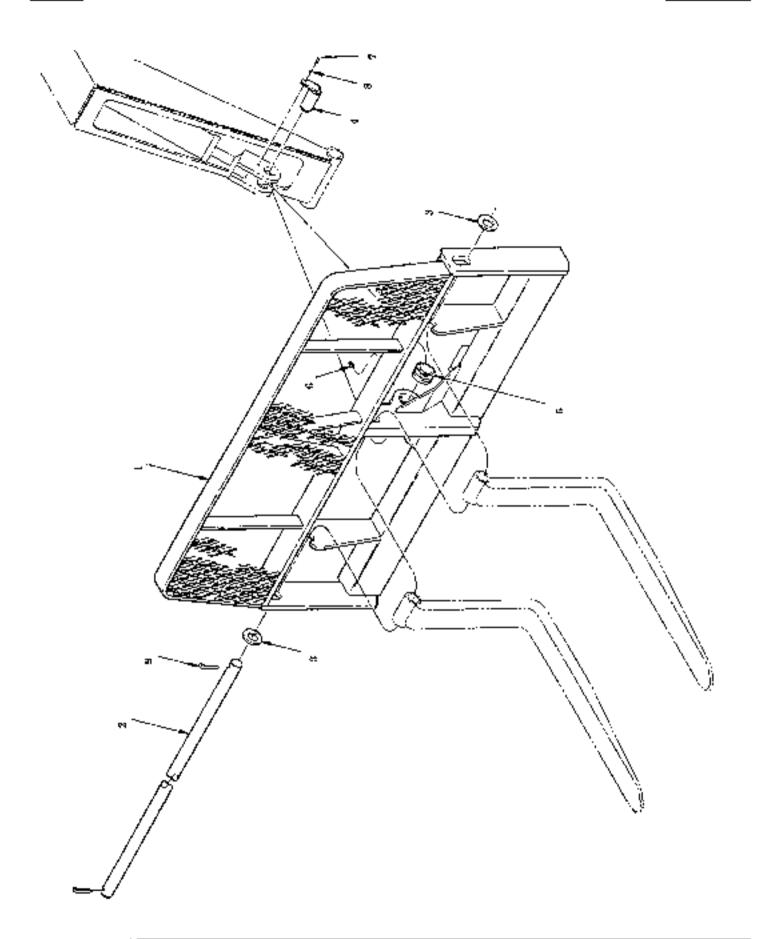


Figure 16868

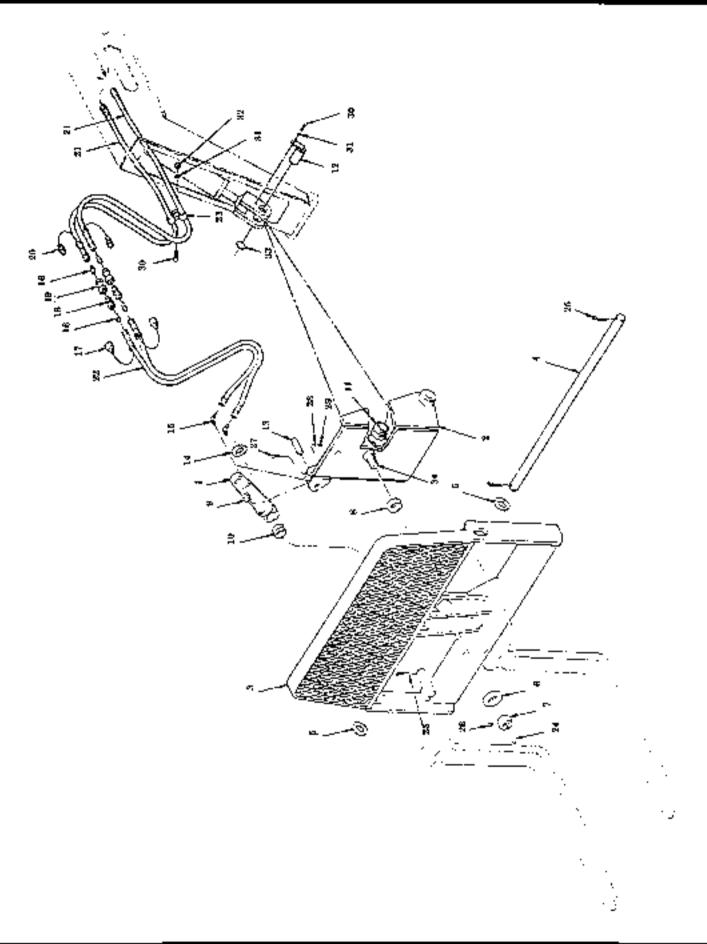
June, 1994 9-3

16868

ITEM	PART NO.	DESCRIPTION	QTL	SERIAL NO. INCHES
1	18142D	Carriage, Framets	1	
2	19135A	Shaft, Fork	1	
3	P19926	Washer, Spacer	2	
4	19128A	Pin, Tilt Cylinder	1	Bnom
5	P1\$830	Bushing, Carriage	1	
6	P16611	Grease Zerk	1	
7	P00204	Bolt, Hx.	1	
-8	P01310	Lockwasher	1	
9	P03906	Cotter Pin	2	

74" Framer's Carriage Assembly

9-4 June, 1994



16872

				3.5	
$\overline{}$	P20139	Carriage Tilt Cylinder	1		
2	18278D	Inner Carriage	1		
3	18279D	Outer Carriage	1		
4	18134A	Fork Shaft	1		
5	P19926	Spacer Washer	2		
6	16223A	Thrust Washer	1		
7	16224A	Not, Pivot Shaft	1		
8	P20889	Bushing, Pivot Shaft	1		
9	P25199	Bushing, Cylinder, Upper	1		
10	16228A	Bushing, Cylinder, Lower	1		
11	P18830	Bushing, Inner Carriage	1		
12	18128A	Pin, Boom Tilt Cylinder	1		
13	16229A	Pin, Carriage Tilt Cylinder	1		
14	16 3 28A	Washer, Special	1		
15	P18943	45° Elbow	2		
16	P19875	Connector	4		
17	P10325	Cap, Dust	2		
18	P11353	Quick Coupler, Male	2		
19	P11354	Quick Coupler, Female	2		
20	P10326	Plug, Dust	2		
21	P18904	Hyd. Hose	2	654 –	.38" x 36"
	P19498	Hyd. Hose	2	101 - 653	.38" x 36"
22	P20836	Hyd. Hose, Twin	1		.39" x 60"
23	P17553	Clamp, Hyd. Hose	2		
24	P16611	Grease Zerk	а		
25	P03906	Cotter Pin	3		3/8" x 3'
26	P02614	Setscrew, Cup Pt.	1		3/8"-16
27	P00108	Balt., Hs.	1		5/16" - 18 x 2"
28	P01309	Lockwasher	1		5/16"
29	P01507	Nut, Hx.	1		5/16"-18
30	P00204	Bolt, Hx.	2	•···•	3/8' -16 x 1'
31	P01310	Lockwasher	2		
32	P01508	Nut, Hx	1		
33	P18888	Snap Ring	1		Early Production
34	31406B	Pivot Shaft, Inner Carriage	1		

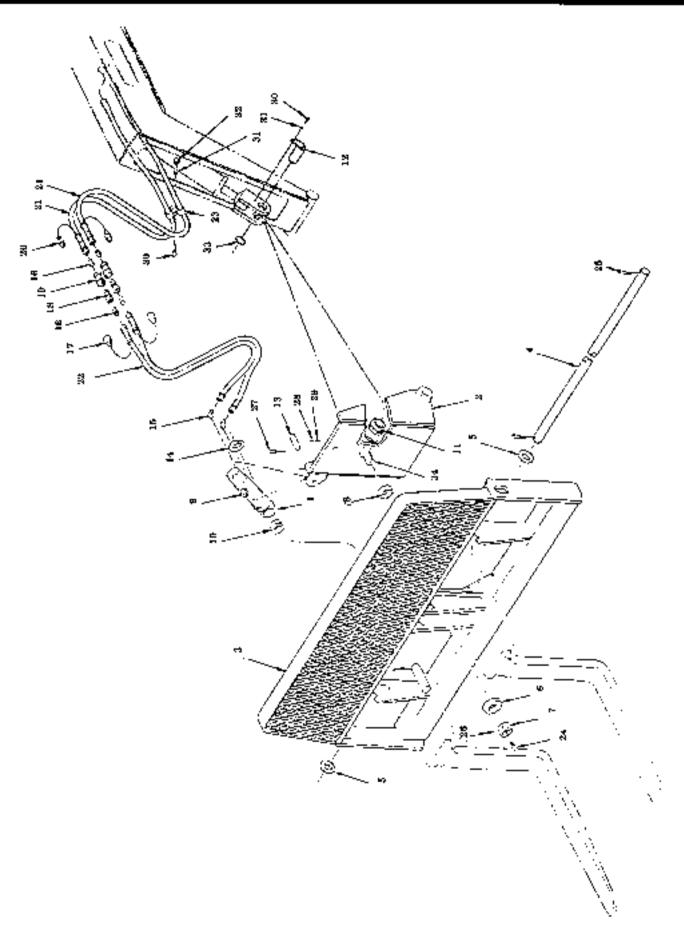


Figure 16870

16870

				5(5), 5	(2)
1	P20139	Carriage Tilt Cylinder	1		
2	18278D	Inner Carriage	1		
3	18280D	Outer Carriage	1		
4	18138A	Fork Shaft	1		
5	P19926	Spacer Washer	2		
6	16223A	Thrust Washer	1	,	
7	16224A	Nut, Pivot Shaft	1		
8	P20889	Bushing, Pivot Shaft	1		
9	P25199	Bushing, Cylinder, Upper	1		
10	16228A	Bushing, Cylinder, Lower	1		
11	P18890	Boshing, Inner Carriage	1		
12	381 28A	Pin, Boom Tilt Cylinder	1		
13	16329A	Pin, Carnage Tilt Cylinder	1		
14	16323A	Washer, Special	1		
15	P18943	45° Elbow	2		
16	P19875	Connector	4		
17	P10325	Cap, Dust	2		
18	P11853	Quick Coupler, Mals	2		
19	P11354	Quick Coupler, Female	2		
20	P10326	Plug, Dust	2		
21	P18904	Hyd. Hose	2	654	.38' x 36"
	P19498	Hyd. Hose	2	101 - 653	.38' x 36'
22	P20836	Hyd. Hose, Twin	1		.38" x 60"
28	P17558	Clamp, Hyd. Hose	2		
24	P16611	Greass Zerk	3		
25	P03906	Cotter Pin	3		3/8" x 3"
36	P02614	Setscrow, Cup Pt.	1		3/8"-16
27	P00108	Bolt, IIx.	1		$5/16[-18 \times 2]$
28	P01309	Lockwasher	τ		5/16"
29	P01507	Nut. Hx.	1		5/16"-18
30	P00204	Bolt, Hx.	2		3/8' -16 x 1'
31	P01310	Lockwaster	2		3/8"
32	P01608	Nut, Hx.	1		3/8"-16
33	P18838	Snap Ring	1		Early Production
34	31406B	Pivot Shaft, Inner Carriage	1		

9-8 June. 1994

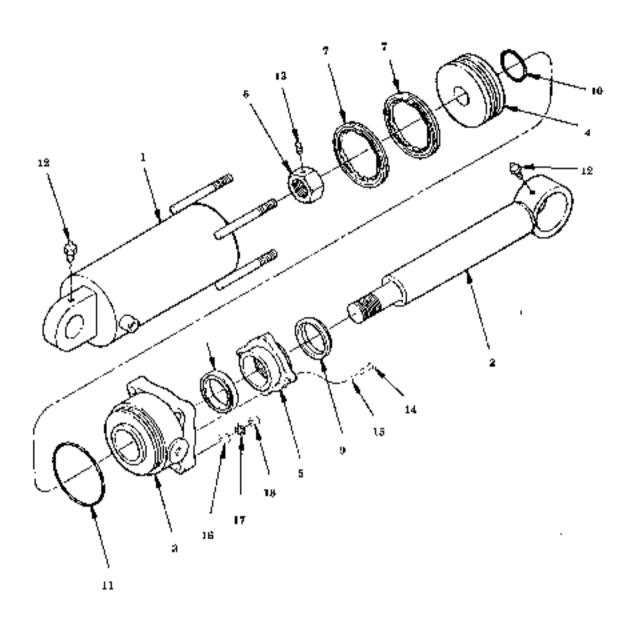


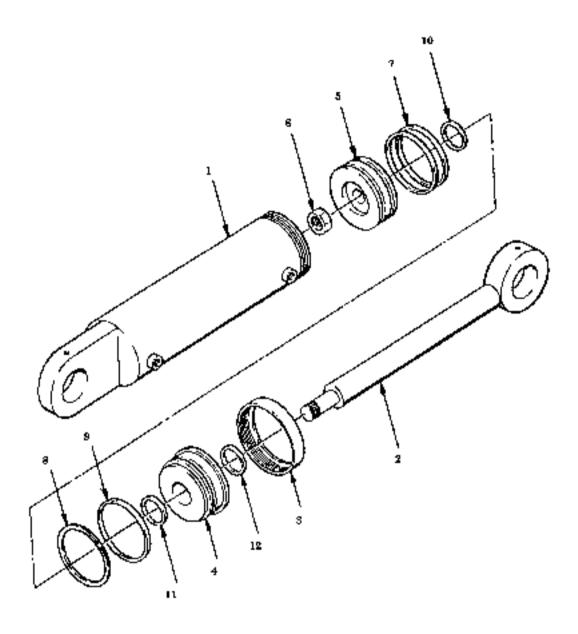
Figure 16874

June, 1994 9-9

16874

		The second secon	A STORY OF THE PERSON	100 mg - 100
_	N.L.A.	Cylinder Assembly,	_	 Replace with P20139, Individual
		Complete		components still available
1	16475C	Weldment, Tube	J	
2	16476C	Weldment, Shaft	1	
3	14013C	End Gland	1	
4	9879C	Piaton	ι	
5	545C	Head	1	
6	215A	Nut, Special	1	
7	P11347	Ring, Piston	2	
8	P17458	Seal	1	
9	P17459	Wiper	1	
10	P11576	O-Ring, Shaft	1	
11	P10316	O-Ring	1	
12	P16611	Grease Zerk	2	
13	P02564	Set Screw	Ŧ	 1/41-20 x 3/8"
14	P00104	Bolt, Hx.	4	 5/16"-18 x 1"
15	P01309	1.ockwasher	4	 5/16"
16	P01533	Nut, Hx.	4	 1/2"-20
17	P01961	Starwasher	4	 1/2"
18	P01583	Jam Nut, Hx.	4	 1/2"-20

9-10 June, 1994



16874-1

:		2. 2. 2. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3.	·· ···	331.5		
_	P20139	Cylinder Assembly,				
		Complete				
Ŧ	P25293	Weldment, Tube	1			
2	P25297	Weldment, Shaft	1			
- 3	P23778	Retaining Nut	1			
4	P23788	End Gland	1			
5	P19224	Piston	1			
6	P19217	Locknut	1			
7	P19223	Urethane U-Cup	2		4" O.D.	
- 8	P20054	Back-Up	1		4" O.D.	
9	P19221	O-Ring	J		4" O.D.	
10	P19214	O-Ring	1		1-1/4" J.D.	
11	P19242	Urethane U-Cup	1		2° I.D.	
12	P19241	Dust Seal	ì		2" I.D.	
NI	P20119	Seal Kit	1			

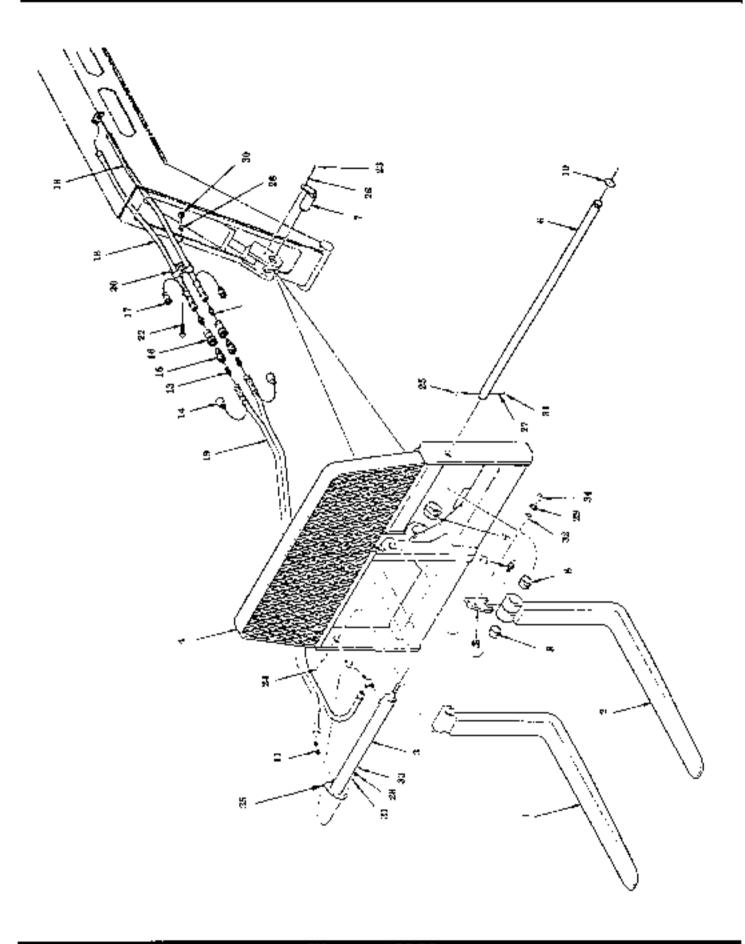


Figure 16865

Jane. 1994 9-13

16865

TTEM	PART NO.	DESCRIPTION	QTY.	SERIAL NO.	The state of the s
1	P19255	42" Fork	Ī		
	P19389	48" Fork	_		Optional
2	18656B	42" Fork, Side Shift	t		Standard
	18404B	48" Fork, Side Shift	-		Optional
3	16617D	Cylinder, Side Shift,	1		-
4	18653D	Carriage, Side Shift	1		
5	16643A	Fork Shifter	1		
6	18658B	Fork Shaft	1		
7	18128A	Pin, Boom Tilt Cylinder	1		
8	19657A	Bushing, Fork	2		
9	P1S830	Bushing, Tilt Cylinder	1		
10	P19450	Snap Ring	1		
13	P19550	45° Ellinw	1		
12	P20374	90° Elbow	Ŀ		
18	P19875	Connector	4		
14	P10325	Cap, Dust	2		
15	P11353	Quick Coupler, Male	2		
16	P11354	Quick Coupler, Female	2		
17	P10326	Plug, Dust	2		
18	P18904	Hyd. Hose	2	656 –	.38" x 36"
	P19498	Hyd. Hose	2	101 - 655	.38" x 36"
19	P20836	Hyd. Huse (Twin)	1		.38" x 60"
20	P17558	Clamp, Hyd. Hose	2		
21	P16611	Grease Zerk	2		
22	P00206	Ball, Hx.	1		3/8" 16 x 1 1/2"
23	P00204	Bolt, Hx.	1		
24	P00406	Bolt, Hx.	2		
35	P(0)410	Bolt, Hx,	Ξ		1/2' -13 x 3'
26	P01310	Lockwosher	2		8/8'
27	P01313	Lockwasher	ì	• • • • • • • • • • • • • • • • • • • •	1/2"
28	P01361	Starwasher	2	•••••••	1/2"
29	P01364	Sturwasher	1		
30	P01508	Nut, Hx.	1		
31	P01510	Nut, Hx.	3		1/2"-13
32	P01510	Nut, Hx	1		
33	P01560	Jam Not, Hx.	2		
34	P01560	Jam Nut, IIx.	1		3/4"-10

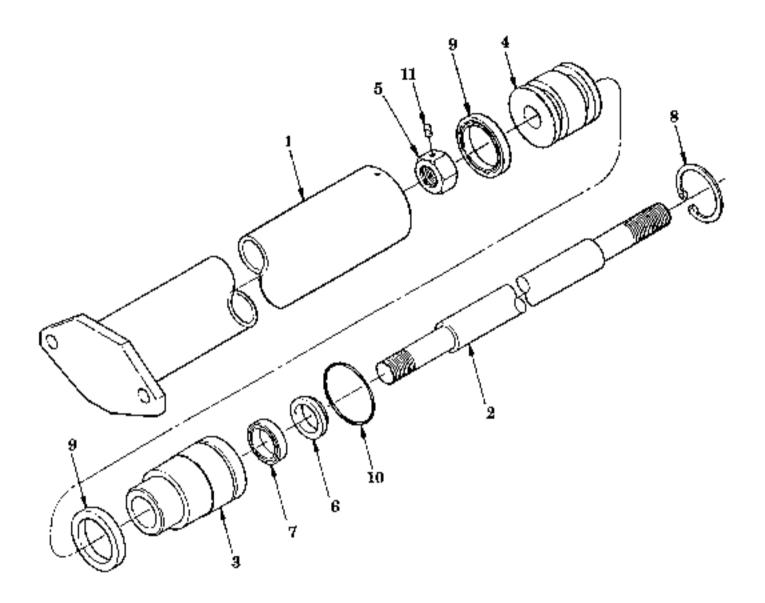


Figure 16867

June, 1994 9-15

16867

			t::: 1 ·	
16652D	Weldment, Tube	1		•
16 646A	Shaft	1		
16647A	End Gland	1		
16648A	Piston	1		
16649A	Nut, Special	1		
P19416	Wiper	1		
P19417	Seal	1		
P19418	Snap Ring	1		
P19419	Seal, Piston	2		
P11425	O-Ring	1		
P02561	Set Screw, Cup Pt.	. 1		1/4"-20
	16646A 16647A 16648A 16649A 219416 219417 219418 219419	16646A Shaft 16647A End Gland 16648A Piston 16649A Nut, Special P19416 Wiper P19417 Seal P19418 Snap Ring P19419 Seal, Piston P11425 O-Ring	16652D Weldment, Tube 1 16646A Shaft 1 16647A End Gland 1 16648A Piston 1 16649A Nut, Special 1 219416 Wiper 1 219417 Seal 1 219418 Snap Ring 1 219419 Seal, Piston 2 211425 O-Ring 1	16652D Weldment, Tube 1 16646A Shaft 1 16647A End Gland 1 16648A Piston 1 16649A Nut, Special 1 219416 Wiper 1 219417 Seal 1 219418 Snap Ring 1 219419 Seal, Piston 2 211425 O-Ring 1

Side Shift Cylinder Assembly

9-16 June, 1994

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